

District I

1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720

District II

811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720

District III

1000 Rio Brazos Rd., Aztec, NM 87410
Phone:(505) 334-6178 Fax:(505) 334-6170

District IV

1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

QUESTIONS

Action 122822

QUESTIONS

Operator: NAVAJO REFINING COMPANY, L.L.C. P.O. Box 159 Artesia, NM 88211	OGRID: 15694
	Action Number: 122822
	Action Type: [NOTIFY] Notification Of Release (NOR)

QUESTIONS

Location of Release Source	
<i>Please answer all of the questions in this group.</i>	
Site Name	HollyFrontier Navajo Refining LLC
Date Release Discovered	06/27/2022
Surface Owner	Private

Incident Details	
<i>Please answer all of the questions in this group.</i>	
Incident Type	Release Other
Did this release result in a fire or is the result of a fire	No
Has this release reached or does it have a reasonable probability of reaching a watercourse	No
Has this release endangered or does it have a reasonable probability of endangering public health	No
Has this release substantially damaged or will it substantially damage property or the environment	No
Is this release of a volume that is or may with reasonable probability be detrimental to fresh water	No

Nature and Volume of Release	
<i>Material(s) released, please answer all that apply below. Any calculations or specific justifications for the volumes provided should be attached to the follow-up C-141 submission.</i>	
Crude Oil Released (bbls) Details	Not answered.
Produced Water Released (bbls) Details	Not answered.
Is the concentration of dissolved chloride in the produced water >10,000 mg/l	Not answered.
Condensate Released (bbls) Details	Not answered.
Natural Gas Vented (Mcf) Details	Not answered.
Natural Gas Flared (Mcf) Details	Not answered.
Other Released Details	Cause: Other Refinery Other (Specify) Released: 0 BBL (Unknown Released Amount) Recovered: 0 BBL Lost: 0 BBL]
Are there additional details for the questions above (i.e. any answer containing Other, Specify, Unknown, and/or Fire, or any negative lost amounts)	On June 27, 2022 HollyFrontier personnel at the Sulfur Recovery Unit (SRU) noticed liquid coming up through the concrete within the unit. Upon investigation it was determined this was likely coming from an underground pipe leading to a sump, carrying methyldiethanolamine (MDEA) solution. The line to the sump was blocked in which stopped the release. The amount of material released to the ground could not be determined as the piping is below concrete within the SRU. All amine that released aboveground was released to concrete within the SRU and was washed to process sewers that carry material to the wastewater treatment unit.

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QUESTIONS (continued)

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QUESTIONS

Nature and Volume of Release (continued)	
Is this a gas only submission (i.e. only significant Mcf values reported)	No, according to supplied volumes this does not appear to be a "gas only" report.
Was this a major release as defined by 19.15.29.7(A) NMAC	Yes, major release.
Reasons why this would be considered a submission for a notification of a major release	Unauthorized release of an unknown volume (TBD), excluding gases, of 25 barrels or more
If YES, was immediate notice given to the OCD, by whom	<i>Not answered.</i>
If YES, was immediate notice given to the OCD, to whom	<i>Not answered.</i>
If YES, was immediate notice given to the OCD, when	<i>Not answered.</i>
If YES, was immediate notice given to the OCD, by what means (phone, email, etc.)	<i>Not answered.</i>
<i>With the implementation of the 19.15.27 NMAC (05/25/2021), venting and/or flaring of natural gas (i.e. gas only) are to be submitted on the C-129 form.</i>	

Initial Response

The responsible party must undertake the following actions immediately unless they could create a safety hazard that would result in injury.

The source of the release has been stopped	True
The impacted area has been secured to protect human health and the environment	True
Released materials have been contained via the use of berms or dikes, absorbent pads, or other containment devices	True
All free liquids and recoverable materials have been removed and managed appropriately	True
If all the actions described above have not been undertaken, explain why	<i>Not answered.</i>

Per 19.15.29.8 B. (4) NMAC the responsible party may commence remediation immediately after discovery of a release. If remediation has begun, please prepare and attach a narrative of actions to date in the follow-up C-141 submission. If remedial efforts have been successfully completed or if the release occurred within a lined containment area (see 19.15.29.11(A)(5)(a) NMAC), please prepare and attach all information needed for closure evaluation in the follow-up C-141 submission.

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ACKNOWLEDGMENTS

Action 122822

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ACKNOWLEDGMENTS

☒	I acknowledge that I am authorized to submit notification of a releases on behalf of my operator.
☒	I acknowledge that upon submitting this application, I will be creating a new incident file (assigned to my operator) to track the notification(s) and corrective action(s) for a release, pursuant to NMAC 19.15.29.
☒	I acknowledge that creating a new incident file will require my operator to file subsequent submission(s) of form "C-141, Application for administrative approval of a release notification and corrective action", pursuant to NMAC 19.15.29.
☒	I hereby certify that the information given above is true and complete to the best of my knowledge and understand that pursuant to OCD rules and regulations all operators are required to report and/or file certain release notifications and perform corrective actions for releases which may endanger public health or the environment.
☒	I acknowledge the fact that the acceptance of a C-141 report by the OCD does not relieve the operator of liability should their operations have failed to adequately investigate and remediate contamination that pose a threat to groundwater, surface water, human health or the environment.
☒	I acknowledge the fact that, in addition, OCD acceptance of a C-141 report does not relieve the operator of responsibility for compliance with any other federal, state, or local laws and/or regulations.

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CONDITIONS

Action 122822

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CONDITIONS

Created By	Condition	Condition Date
joroberts	When submitting future reports regarding this release, please submit the calculations used or specific justification for the volumes reported on the initial C-141.	7/5/2022