



**Volumetrics Inc.**  
3710 East Rio Grande St, Victoria, TX-77901  
Phone: 361-827-4024

<b>Company:</b>	OXY USA INC	<b>Work Order</b>	4000501489
<b>Field/Location :</b>	NMSW	<b>Sampled by:</b>	OXY/JE
<b>Station Name :</b>	CORRAL COMPRESSOR STA 2 SOUTH FUEL SKID OUTLET	<b>Sample Type :</b>	SPOT-CYLINDER
<b>Station Number :</b>	NA	<b>Sample Temperature (F):</b>	NA
<b>Sample Date:</b>	2/23/22 1:30 PM	<b>Sample Pressure (PSIG):</b>	125
<b>Analysis Date:</b>	3/7/22 11:00 AM	<b>Flow rate (MCF/Day):</b>	NA
<b>Instrument:</b>	INFICON	<b>Ambient Temperature (F):</b>	23
<b>Calibration/Verification Date:</b>	3/7/2022	<b>Sampling method:</b>	FILL & EMPTY
<b>Heat Trace used:</b>	YES	<b>Cylinder Number:</b>	27784

#### NATURAL GAS ANALYSIS: GPA 2261

<b>Components</b>	<b>Un-Normalized</b>	<b>Normalized</b>	<b>GPM</b>	<b>GPM</b>	<b>GPM</b>
	Mol%	Mol%	14.650	14.730	15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.3240	1.3598			
Methane	75.6525	77.7008			
Carbon Dioxide	0.1877	0.1928			
Ethane	11.5036	11.8151	3.153	3.170	3.234
Propane	5.8586	6.0172	1.654	1.663	1.696
Isobutane	0.7572	0.7777	0.254	0.255	0.260
N-butane	1.6243	1.6683	0.525	0.528	0.538
Isopentane	0.2101	0.2158	0.079	0.079	0.081
N-Pentane	0.1809	0.1858	0.067	0.068	0.069
Hexanes Plus	0.0650	0.0667	0.029	0.029	0.030
<b>Total</b>	<b>97.3638</b>	<b>100.0000</b>			

Hexanes plus split (60%-30%-10%)

<b>Physical Properties (Calculated)</b>	<b>14.650 psia</b>	<b>14.730 psia</b>	<b>15.025 psia</b>
Total GPM Ethane+	5.761	5.792	5.908
Total GPM Iso-Pentane+	0.175	0.176	0.179
Compressibility (Z)	0.9965	0.9965	0.9964
Specific Gravity ( Air=1) @ 60 °F	0.7242	0.7242	0.7243
Molecular Weight	20.911	20.911	20.911
<b>Gross Heating Value</b>	<b>14.650 psia</b>	<b>14.730 psia</b>	<b>15.025 psia</b>
Dry, Real (BTU/Ft <sup>3</sup> )	1244.9	1251.8	1276.9
Wet, Real (BTU/Ft <sup>3</sup> )	1223.3	1230.0	1254.7
Dry, Ideal (BTU/Ft <sup>3</sup> )	1240.6	1247.4	1272.3
Wet, Ideal (BTU/Ft <sup>3</sup> )	1219.0	1225.7	1250.2

Temperature base 60 °F

**Comment:** FIELD H2S =0 PPM

**Verified by**

Mostaq Ahammad  
Petroleum Chemist

**Approved by**

*Deann Friend*  
Deann Friend  
Laboratory Manager

**UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM****Facility:** Corral 2 South CS**Flare Date:** 09/11/2023**Duration of Event:** 7 Hours 30 Minutes**MCF Flared:** 1062**Start Time:** 02:10 PM**End Time:** 09:40 PM**Cause:** Emergency Flare > Downstream Activity > ETC > High O2 > VRU > Bad Pressure Transmitter**Method of Flared Gas Measurement:** Gas Flare Meter**Comments:** This upset event was not caused by any wells associated with the facility.**1. Reason why this event was beyond Operator's control:**

This event was caused by the sudden, unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and maintenance practices. In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible as they were on-site. Oxy personnel determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU pressure transmitter at the Corral Canyon 36-25 CTB. Oxy production techs, who were on-site, then shutdown the VRU and began immediately purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. The Oxy production tech also called Enterprise, another third-party pipe-line operator at the site, to take as much stranded gas until an ETC technician was able to open their slam valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve, did flaring cease.

**2. Steps Taken to limit duration and magnitude of venting or flaring:**

It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. . In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible as they were on-site. Oxy personnel determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU pressure transmitter at the Corral Canyon 36-25 CTB. Oxy

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### **3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:**

Oxy is limited in the corrective actions to eliminate the cause and potential reoccurrence of an ETC gas flow pipeline restriction or shut-in, as this control issue is downstream of Oxy's custody transfer point and out of Oxy's control to avoid, prevent from happening or reoccurring. ETC's downstream facilities and associated facilities, may have issues which will reoccur from time to time and may trigger a spike in their gas line pressure, which in turn, directly impacts Oxy's ability to send gas to them. When ETC has downstream activity issues or greatly struggles to handle the volume of gas being sent to them by Oxy, ETC then restricts Oxy's ability to send gas, which then prompts Oxy to route all of its stranded gas not pushed into the ETC gas pipeline, to flare. OXY makes every effort to control and minimize emissions as much as possible. The only actions that Oxy can take and handle that is within its control, is to continually communicate with ETC personnel during these types of situations and when possible, engage in alternative third-party downstream operator strategies.

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**District II**  
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Phone:(575) 748-1283 Fax:(575) 748-9720

**District III**  
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Phone:(505) 334-6178 Fax:(505) 334-6170

**District IV**  
1220 S. St Francis Dr., Santa Fe, NM 87505  
Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico**

**Energy, Minerals and Natural Resources**  
**Oil Conservation Division**  
**1220 S. St Francis Dr.**  
**Santa Fe, NM 87505**

DEFINITIONS

Action 269325

**DEFINITIONS**

Operator:	OGRID: <b>16696</b>
	Action Number: <b>269325</b>
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

**DEFINITIONS**

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application:

- this application's operator, hereinafter "this operator";
- venting and/or flaring, hereinafter "vent or flare";
- any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms";
- the statements in (and/or attached to) this, hereinafter "the statements in this";
- and the past tense will be used in lieu of mixed past/present tense questions and statements.

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QUESTIONS

Action 269325

**QUESTIONS**

Operator:  OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID:  16696
	Action Number:  269325
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

**QUESTIONS****Prerequisites***Any messages presented in this section, will prevent submission of this application. Please resolve these issues before continuing with the rest of the questions.*

Incident Operator	[16696] OXY USA INC
Incident Type	Flare
Incident Status	Closure Not Approved
Incident Well	Unavailable.
Incident Facility	[fAPP2126640958] CORRAL #2 SOUTH COMP STATION

*Only valid Vent, Flare or Vent with Flaring incidents (selected above in the Application Details section) that are assigned to your current operator can be amended with this C-129A application.***Determination of Reporting Requirements***Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide additional guidance.*

Was this vent or flare caused by an emergency or malfunction	Yes
Did this vent or flare last eight hours or more cumulatively within any 24-hour period from a single event	Yes
Is this considered a submission for a vent or flare event	Yes, major venting and/or flaring of natural gas.
<i>An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during venting and/or flaring that is or may be a major or minor release under 19.15.29.7 NMAC.</i>	
Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes
Did this vent or flare result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No
Was the vent or flare within an incorporated municipal boundary or within 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No

**Equipment Involved**

Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	Emergency Flare > High O2 > VRU > Bad Pressure Transmitter

**Representative Compositional Analysis of Vented or Flared Natural Gas***Please provide the mole percent for the percentage questions in this group.*

Methane (CH4) percentage	78
Nitrogen (N2) percentage, if greater than one percent	1
Hydrogen Sulfide (H2S) PPM, rounded up	0
Carbon Dioxide (CO2) percentage, if greater than one percent	0
Oxygen (O2) percentage, if greater than one percent	0

*If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.*

Methane (CH4) percentage quality requirement	Not answered.
Nitrogen (N2) percentage quality requirement	Not answered.
Hydrogen Sulfide (H2S) PPM quality requirement	Not answered.
Carbon Dioxide (CO2) percentage quality requirement	Not answered.
Oxygen (O2) percentage quality requirement	Not answered.



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QUESTIONS, Page 2

Action 269325

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**QUESTIONS (continued)**

Operator:  OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID:  16696
	Action Number:  269325
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

**QUESTIONS**

Date(s) and Time(s)	
Date vent or flare was discovered or commenced	09/11/2023
Time vent or flare was discovered or commenced	02:10 PM
Time vent or flare was terminated	09:40 PM
Cumulative hours during this event	8

Measured or Estimated Volume of Vented or Flared Natural Gas	
Natural Gas Vented (Mcf) Details	<i>Not answered.</i>
Natural Gas Flared (Mcf) Details	Cause: Other   Other (Specify)   Natural Gas Flared   Released: 1,062 Mcf   Recovered: 0 Mcf   Lost: 1,062 Mcf.
Other Released Details	<i>Not answered.</i>
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity	
Was this vent or flare a result of downstream activity	No
Was notification of downstream activity received by this operator	<i>Not answered.</i>
Downstream OGRID that should have notified this operator	<i>Not answered.</i>
Date notified of downstream activity requiring this vent or flare	
Time notified of downstream activity requiring this vent or flare	<i>Not answered.</i>

Steps and Actions to Prevent Waste	
For this event, this operator could not have reasonably anticipated the current event and it was beyond this operator's control	True
Please explain reason for why this event was beyond this operator's control	This event was caused by the sudden, unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and maintenance practices. In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible as they were on-site. Oxy personnel determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU pressure transmitter at the Corral Canyon 36-25 CTB. Oxy production techs, who were on-site, then shutdown the VRU and began immediately purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. The Oxy production tech also called Enterprise, another third-party pipe-line operator at the site, to take as much stranded gas until an ETC technician was able to open their slam valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve, did flaring cease
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Steps taken to limit the duration and magnitude of vent or flare	<p>are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. . In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible as they were on-site. Oxy personnel determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU pressure transmitter at the Corral Canyon 36-25 CTB. Oxy production techs, who were on-site, then shutdown the VRU and began immediately purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. The Oxy production tech also called Enterprise, another third-party pipe-line operator at the site, to take as much stranded gas until an ETC technician was able to open their slam valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve, d</p>
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ACKNOWLEDGMENTS

Action 269325

**ACKNOWLEDGMENTS**

Operator:  OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID:
	16696
	Action Number: 269325

Action Type:  
[C-129] Amend Venting and/or Flaring (C-129A)**ACKNOWLEDGMENTS**

<input checked="" type="checkbox"/>	I acknowledge that with this application I will be amending an existing incident file (assigned to this operator) for a vent or flare event, pursuant to 19.15.27 and 19.15.28 NMAC.
<input checked="" type="checkbox"/>	I acknowledge that amending an incident file does not replace original submitted application(s) or information and understand that any C-129 forms submitted to the OCD will be logged and stored as public record.
<input checked="" type="checkbox"/>	I hereby certify the statements in this amending report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
<input checked="" type="checkbox"/>	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
<input checked="" type="checkbox"/>	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

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CONDITIONS

Action 269325

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	Action Number:  269325
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

**CONDITIONS**

Created By	Condition	Condition Date
marialuna2	If the information provided in this report requires further amendment(s), submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	9/26/2023