

Instrument:

### Volumetrics Inc.

3710 East Rio Grande St, Victoria, TX-77901 Phone: 361-827-4024

50

0.054

0.008

1322.7

Ambient Temperature (F):

0.053

800.0

1296.8

 Company:
 OXY USA INC
 Work Order:
 4000535215

 Field/Location:
 NMSW
 Sampled by:
 OXY/JE

Station Name : CEDAR CANYON TO ENTERPRISE Sample Type : SPOT-CYLINDER

 Station Number :
 NA
 Sample Temperature (F):
 NA

 Sample Date:
 3/10/22 2:40 PM
 Sample Pressure (PSIG):
 1237

 Analysis Date:
 3/17/22 8:30 PM
 Flow rate (MCF/Day):
 NA

Calibration/Verification Date: 3/17/2022 Sampling method: FILL & EMPTY

Heat Trace used: YES Cylinder Number: 27772

0.1024

0.0133

100.0000

INFICON

0.1001

0.0130

97.7718

	Un-Normalized	Normalized	GPM	GPM	GPM
Components	Mol%	Mol%	14.650	14.730	15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.4010	1.4329			
Methane	73.2835	74.9537			
Carbon Dioxide	0.1272	0.1301			
Ethane	12.0004	12.2739	3.277	3.295	3.361
Propane	6.1002	6.2392	1.716	1.726	1.760
Isobutane	0.8643	0.8840	0.289	0.290	0.296
N-butane	2.1629	2.2122	0.696	0.700	0.714
Isopentane	0.5139	0.5256	0.192	0.193	0.197
N-Pentane	0.5755	0.5886	0.213	0.214	0.218
Hexanes(C6's)	0.3556	0.3637	0.149	0.150	0.153
Heptanes (C7's)	0.2741	0.2804	0.129	0.130	0.132

**NATURAL GAS ANALYSIS: GPA 2261** 

14.650 psia 14.730 psia **Physical Properties (Calculated)** 15.025 psia Total GPM Ethane+ 6.721 6.758 6.893 Total GPM Iso-Pentane+ 0.743 0.747 0.762 Compressibility (Z) 0.9959 0.9959 0.9958 Specific Gravity (Air=1) @ 60 °F 0.7713 0.7713 0.7714 Molecular Weight 22.257 22.257 22.257 14.650 psia 14.730 psia **Gross Heating Value** 15.025 psia Dry, Real (BTU/Ft3) 1318.1 1325.3 1352.0 Wet, Real (BTU/Ft3) 1302.1 1328.3 1295.0 Dry, Ideal (BTU/Ft<sup>3</sup>) 1312.7 1319.9 1346.3

0.052

0.007

1289.7

Temperature base 60 °F

Octanes (C8's)

Total

Nonanes Plus (C9+)

Comment: FIELD H2S = 0 PPM

Wet, Ideal (BTU/Ft3)

Verified by

Mostaq Ahammad Petroleum Chemist Approved by

Deann Friend Laboratory Manager

## **UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM**

Flare Date: 06/08/2024

**Duration of Event:** 2 Hours 25 Minutes **MCF Flared:** 314

Start Time: 02:30 PM End Time: 04:55 PM

Cause: Emergency Flare > Weather > Extreme Heat > Multiple Compression Equipment Malfunctions > Cedar

Canyon Area

Method of Flared Gas Measurement: Gas Flare Meter

## 1. Reason why this event was beyond Operator's control:

This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. In this case, due to extreme hot weather conditions and temperatures affecting compression equipment, several gas compressor units within the Cedar Cayon field area, suddenly and unexpectedly malfunctioned, and automatically shut down several times in the late afternoon, which in turn caused the facility to pressure up and triggered intermittent flaring events. Notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice, even during extreme climate temperature environments. Compressor engines are designed to operate in a precise manner and when a malfunction occurs, it disrupts the gas compressor's operating manner and cuts off engine power, which in turn, prompts an automatic shutdown of the unit, which is out of Oxy's control to prevent or foresee. Malfunctions occur suddenly and without warning and therefore, Oxy is unable to predict, avoid or prevent malfunctions from occurring, event when the equipment is running and operated as designed. The flare at the Cedar Canyon CDP is a gas gathering flare system for multiple facilities across Oxy's defined Cedar Canyon area. This malfunctioning event is out of OXY's control. OXY made every effort to control and minimize emissions as much as possible. The amount and duration of this event were minimized to the maximum extent practicable.

## 2. Steps Taken to limit duration and magnitude of venting or flaring:

This facility is unmanned, except when Oxy production techs are gathering data daily or conducting daily walk-throughs to ensure that there are no problems, circumstances and/or assist other personnel on-site for maintenance purposes. It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for

its cause. In this case, due to extreme hot weather conditions and temperatures, exceeding 104 degrees, Oxy's compression equipment across and within the Cedar Cayon field area, suddenly and unexpectedly malfunctioned, and automatically shut down several times in the late afternoon, which in turn caused the facility to pressure up and triggered intermittent flaring events. As soon as each brief episode of flaring began, the flare mitigation optimizer cut injection rates to wells in the field to reduce injection and sales gas, plus storage wells were opened up. Oxy Control Room personnel choked back manually and adjusted auto chokes at Oxy's Whomping Willow facility to lower field pressure so that it would stay below the flare trigger setpoints of the gas gathering system flare to cease flaring. Oxy production techs, who were in the area consistently, were able to clear the alarm panels and restart the compression equipment. OXY made every effort to control and minimize emissions as much as possible during this event. The amount and duration of this event were minimized to the maximum extent practicable.

## 3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Oxy is limited in the corrective actions to eliminate this type of cause and potential reoccurrence of flaring as notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice, even during extreme weather conditions and temperatures. Oxy continually strives to maintain and operate all its facility locations equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. Oxy has a strong and positive compression equipment preventative maintenance program in place. The only actions that Oxy can take and handle that is within its control, is to continue with its compression equipment preventative maintenance program for all its facilities and continually work with its compression rental owners to resolve those issues in a timely manner, should they occur suddenly and without warning.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II 811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505** 

DEFINITIONS

Action 359760

## **DEFINITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	359760
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

## **DEFINITIONS**

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application:

- this application's operator, hereinafter "this operator";
- · venting and/or flaring, hereinafter "vent or flare";
- any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms";
- the statements in (and/or attached to) this, hereinafter "the statements in this";
- and the past tense will be used in lieu of mixed past/present tense questions and statements.

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# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

QUESTIONS

Action 359760

	QUESTIONS		
Operator:	<b>Q020</b> 110110	OGRID:	
OXY USA INC P.O. Box 4294 Houston, TX 772104294		16696	
		Action Number: 359760	
		Action Type: [C-129] Venting and/or Flaring (C-129)	
QUESTIONS		, , ,	
Prerequisites			
Any messages presented in this section, will prevent submission of this application. Please resol	lve these issues before cor	ntinuing with the rest of the questions.	
Incident Well	Unavailable.		
Incident Facility	[fAPP2126642013]	CEDAR CANOYN GAS GATHERING	
Determination of Reporting Requirements			
Answer all questions that apply. The Reason(s) statements are calculated based on your answer	rs and mav provide addiona	al quidance.	
Was this vent or flare caused by an emergency or malfunction	Yes	<u> </u>	
Did this vent or flare last eight hours or more cumulatively within any 24-hour period from a single event	No		
Is this considered a submission for a vent or flare event	Yes, minor ventin	ng and/or flaring of natural gas.	
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid durir	ng venting and/or flaring tha	at is or may be a major or minor release under 19.15.29.7 NMAC.	
Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes		
Did this vent or flare result in the release of <b>ANY</b> liquids (not fully and/or completel flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No		
Was the vent or flare within an incorporated municipal boundary or withing 300 fee from an occupied permanent residence, school, hospital, institution or church in existence	et No		
	·		
Equipment Involved			
Primary Equipment Involved	Other (Specify)		
Additional details for Equipment Involved. Please specify	Emergency Flare Malfunctions > Ce	> Weather > Extreme Heat > Multiple Compression Equipment edar Canyon Area	
Representative Compositional Analysis of Vented or Flared Natural Gas			
Please provide the mole percent for the percentage questions in this group.	1 75		
Methane (CH4) percentage		75	
Nitrogen (N2) percentage, if greater than one percent		1	
Hydrogen Sulfide (H2S) PPM, rounded up		0	
Carbon Dioxide (C02) percentage, if greater than one percent	0		
Oxygen (02) percentage, if greater than one percent	0		
If you are venting and/or flaring because of Pipeline Specification, please provide the required s			
Methane (CH4) percentage quality requirement	Not answered.		
Nitrogen (N2) percentage quality requirement	Not answered.		
Hydrogen Sufide (H2S) PPM quality requirement	Not answered.		
Carbon Dioxide (C02) percentage quality requirement	Not answered.		

Not answered.

Oxygen (02) percentage quality requirement

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# State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division 1220 S. St Francis Dr. Santa Fe, NM 87505

QUESTIONS, Page 2

Action 359760

QUESTIONS (continued

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Operator:	OGRID:	
OXY USA INC	16696	
P.O. Box 4294	Action Number:	
Houston, TX 772104294	359760	
Γ	Action Type:	
	[C-129] Venting and/or Flaring (C-129)	
QUESTIONS		

# Date(s) and Time(s) Date vent or flare was discovered or commenced Time vent or flare was discovered or commenced O2:30 PM Time vent or flare was terminated O4:55 PM Cumulative hours during this event 3

Measured or Estimated Volume of Vented or Flared Natural Gas		
Natural Gas Vented (Mcf) Details	Not answered.	
Natural Gas Flared (Mcf) Details	Cause: Other   Other (Specify)   Natural Gas Flared   Released: 314 Mcf   Recovered: 0 Mcf   Lost: 314 Mcf.	
Other Released Details	Not answered.	
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter	
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.	

Venting or Flaring Resulting from Downstream Activity		
Was this vent or flare a result of downstream activity	No	
Was notification of downstream activity received by this operator	Not answered.	
Downstream OGRID that should have notified this operator	Not answered.	
Date notified of downstream activity requiring this vent or flare	Not answered.	
Time notified of downstream activity requiring this vent or flare	Not answered.	

	The anomores.
Date notified of downstream activity requiring this vent or flare	Not answered.
Time notified of downstream activity requiring this vent or flare	Not answered.
Steps and Actions to Prevent Waste	
For this event, this operator could not have reasonably anticipated the current event and it was beyond this operator's control.	True
	This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable

Please explain reason for why this event was beyond this operator's control

breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. In this case, due to extreme hot weather conditions and temperatures affecting compression equipment, several gas compressor units within the Cedar Cayon field area, suddenly and unexpectedly malfunctioned, and automatically shut down several times in the late afternoon, which in turn caused the facility to pressure up and triggered intermittent flaring events. Notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice, even during extreme climate temperature environments. Compressor engines are designed to operate in a precise manner and when a malfunction occurs, it disrupts the gas compressor's operating manner and cuts off engine power, which in turn, prompts an automatic shutdown of the unit, which is out of Oxy's control to prevent or foresee. Malfunctions occur suddenly and without warning and therefore, Oxy is unable to predict, avoid or prevent malfunctions from occurring, event when the equipment is running and operated as designed. The flare at the Cedar Canyon CDP is a gas gathering flare system for multiple facilities across Oxy's defined Cedar

Cerved by OCD. 0/20/2024 7.55.40 1 M2	Tuge /
	Canyon area. This malfunctioning event is out of OXY's control. OXY made every effort to control and minimize emissions as much as possible. The amount and duration of this event were minimized to the maximum extent practicable.
Steps taken to limit the duration and magnitude of vent or flare	This facility is unmanned, except when Oxy production techs are gathering data daily or conducting daily walkthroughs to ensure that there are no problems, circumstances and/or assist other personnel on-site for maintenance purposes. It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. In this case, due to extreme hot weather conditions and temperatures, exceeding 104 degrees, Oxy's compression equipment across and within the Cedar Cayon field area, suddenly and unexpectedly malfunctioned, and automatically shut down several times in the late afternoon, which in turn caused the facility to pressure up and triggered intermittent flaring events. As soon as each brief episode of flaring began, the flare mitigation optimizer cut injection rates to wells in the field to reduce injection and sales gas, plus storage wells were opened up. Oxy Control Room personnel choked back manually and adjusted auto chokes at Oxy's Whomping Willow facility to lower field pressure so that it would stay below the flare trigger setpoints of the gas gathering system flare to cease flaring. Oxy production techs, who were in the area consistently, were able to clear the alarm
Corrective actions taken to eliminate the cause and reoccurrence of vent or flare	Oxy is limited in the corrective actions to eliminate this type of cause and potential reoccurrence of flaring as notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice, even during extreme weather conditions and temperatures. Oxy continually strives to maintain and operate all its facility locations equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. Oxy has a strong and positive compression equipment preventative maintenance program in place. The only actions that Oxy can take and handle that is within its control, is to continue with its compression equipment preventative maintenance program for all its facilities and continually work with its compression rental owners to resolve those issues in a timely manner, should they occur suddenly and without warning.

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ACKNOWLEDGMENTS

Action 359760

## **ACKNOWLEDGMENTS**

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P.O. Box 4294	Action Number:
Houston, TX 772104294	359760
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

## **ACKNOWLEDGMENTS**

<b>&gt;</b>	I acknowledge that I am authorized to submit a Venting and/or Flaring (C-129) report on behalf of this operator and understand that this report can be a complete C-129 submission per 19.15.27.8 and 19.15.28.8 NMAC.
V	I acknowledge that upon submitting this application, I will be creating a new incident file (assigned to this operator) to track any C-129 forms, pursuant to 19.15.27.7 and 19.15.28.8 NMAC and understand that this submission meets the notification requirements of Paragraph (1) of Subsection G and F respectively.
V	I hereby certify the statements in this report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
V	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
<b>~</b>	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

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CONDITIONS

Action 359760

## **CONDITIONS**

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	Action Type:
	[C-129] Venting and/or Flaring (C-129)

## CONDITIONS

Created By		Condition Date
shelbyschoepf	If the information provided in this report requires an amendment, submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	6/28/2024