Form 3160-3 FORM APPROVED OMB No. 1004-0137 (June 2015) Expires: January 31, 2018 **UNITED STATES** DEPARTMENT OF THE INTERIOR 5. Lease Serial No. BUREAU OF LAND MANAGEMENT APPLICATION FOR PERMIT TO DRILL OR REENTER 6. If Indian, Allotee or Tribe Name 7. If Unit or CA Agreement, Name and No. DRILL REENTER 1a. Type of work: 1b. Type of Well: Oil Well Gas Well Other 8. Lease Name and Well No. 1c. Type of Completion: Hydraulic Fracturing Single Zone Multiple Zone 2. Name of Operator 9. API Well No. 3a. Address 3b. Phone No. (include area code) 10. Field and Pool, or Exploratory Purple Sage Wolfcamp 4. Location of Well (Report location clearly and in accordance with any State requirements.*) 11. Sec., T. R. M. or Blk. and Survey or Area At surface At proposed prod. zone 14. Distance in miles and direction from nearest town or post office* 12. County or Parish 13. State 15. Distance from proposed* 16. No of acres in lease 17. Spacing Unit dedicated to this well location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 18. Distance from proposed location* 19. Proposed Depth 20. BLM/BIA Bond No. in file to nearest well, drilling, completed, applied for, on this lease, ft. 21. Elevations (Show whether DF, KDB, RT, GL, etc.) 22. Approximate date work will start* 23. Estimated duration 24. Attachments The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable) 1. Well plat certified by a registered surveyor. 4. Bond to cover the operations unless covered by an existing bond on file (see 2. A Drilling Plan. Item 20 above). 3. A Surface Use Plan (if the location is on National Forest System Lands, the 5. Operator certification. SUPO must be filed with the appropriate Forest Service Office). 6. Such other site specific information and/or plans as may be requested by the 25. Signature Name (Printed/Typed) Date Title Approved by (Signature) Name (Printed/Typed) Date Title Office Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon. Conditions of approval, if any, are attached. Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction



*(Instructions on page 2)

DISTRICT I 1625 N, French Dr., Hobbs, NM 88240 Phone: (575) 393-6161 Fax: (575) 393-0720 DISTRICT II 811 S. First St., Artesia, NM 88210 Phone: (575) 748-1283 Fax: (575) 748-9720 DISTRICT III 1000 Rio Brazos Road, Aztec, NM 87410 Phone: (505) 334-6178 Fax: (505) 334-6170 DISTRICT IV 1220 S St. Francis Dr., Santa Fe, NM 87505 Phone: (505) 476-3460 Fax: (505) 476-3462

API Number

State of New Mexico Energy, Minerals & Natural Resources Department OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, New Mexico 87505

Form C-102 Revised August 1, 2011 Submit one copy to appropriate District Office

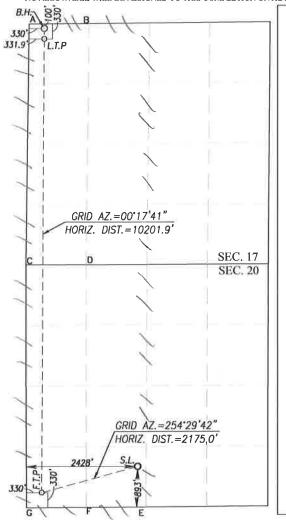
□AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

Pool Code

	i i i tamooi		98220)	Purp	ole Sage - W(WC-015-; Wolfcamp Sand						
Property C	Code				Property Nam				Well Number				
	HARROUN RANCH 20702 20-17 FEDERAL COM									9H			
OGRID I					Operator Nam				I	Elevation			
2602	97			BTA C	IL PRODU	CERS, LLC				2971'			
					Surface Locate	on							
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/V	West line	County			
N	20	23-S	29-E		893	SOUTH	2428	W	EST	EDDY			
				Bottom Hol	e Location If Diffe	erent From Surface		,					
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/V	West line	County			
D	17	23-S	29-E		100	NORTH	330	W	EST	EDDY			
Dedicated Acres	Joint or	Infill C	Consolidation Co	ode Ord	er No.								

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION



SCALE: 1"=2000' BOTTOM HOLE LOCATION BOTTOM HOLE LOCATION GEODETIC COORDINATES NAD 83 NME Y=477422.2 N GEODETIC COORDINATES NAD 27 NME Y=477362.6 N X=598747.9 E LAT.=32.311981° N X=639930.8 E LAT.=32.312103° N LONG.=104.014193° W LONG.=104.013700° W LAST TAKE POINT GEODETIC COORDINATES NAD 83 NME LAST TAKE POINT GEODETIC COORDINATES NAD 27 NME Y=477192.2 N X=639929.6 E LAT.=32.311471° N X=598746.7 E LAT.=32.311349° N LONG.=104.014199" W LONG.=104.013706° W CORNER COORDINATES TABLE NAD 27 NME - Y= 477459.5 N, X= 598419.2 E - Y= 477471.7 N, X= 599735.2 E - Y= 472171.8 N, X= 598349.1 E 472176.3 N. X= 599672.6 466853.3 N, X= 600973.0 466841.9 N, X= 599669.7 466830.5 N, X= 598366.4 E CORNER COORDINATES TABLE NAD 83 NME 477519.1 N, X= 639602.1 E 477531.4 N, X= 640918.1 E 472231.3 N, X= 639532.2 E - Y= - Y= X = 640855.7466912.7 N, X= 642156.3 E 466901.3 N. X= 640852.9 E 466889.9 N, X= 639549.6 E FIRST TAKE POINT FIRST TAKE POINT GEODETIC COORDINATES NAD 83 NME Y=467222.7 N GEODETIC COORDINATES NAD 27 NME Y=467163.3 N X=639878.3 E X=598695.1 E LAT.=32.284067 N LAT.=32.283945° N LONG.=104.014461" W LONG.=104.013969° W SURFACE LOCATION SURFACE LOCATION GEODETIC COORDINATES NAD 83 NME GEODETIC COORDINATES NAD 27 NME Y=467744.6 N Y=467804.0 N X=600790.5 E LAT.=32.285525° N LONG.=104.007183° W X=641973.7 E LAT.=32.285647 N LONG.=104.007675° W

OPERATOR CERTIFICATION

Pool Name

I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division

3/17/2020 Date Signature Sammy Hajar Printed Name shajar@btaoil.com E-mail Address

SURVEYOR CERTIFICATION

I hereby certify that the well location shown on this plat was plotted from the or a chial surveys made by me or under my spheriston, and the this plane is true and correct to the less of my helief

Date of Sulvey Signard & Scall of T.

Gary G. Eidson 12641

ACK REL W.O:19111175

Ronald J. Eidson 3239 JWSC W O : 19 11 1294 1625 N. French Dr., Hobbs, NM 88240 811 S. First St., Artesia, NM 88210 District III 1000 Rio Brazos Road, Aztec, NM 87410 1220 S. St. Francis Dr., Santa Fe, NM 87505

3/17/2020

☐ Amended - Reason for Amendment:

Date:

○ Original

State of New Mexico Energy, Minerals and Natural Resources Department

Submit Original to Appropriate District Office

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe NIM 87505

	Santa Pe, INIVI 875	03	
	GAS CAPTURE PLAN		
<u>.</u>	Operator & OGRID No.:	260297	

This Gas Capture Plan outlines actions to be taken by the Operator to reduce well/production facility flaring/venting for new completion (new drill, recomplete to new zone, re-frac) activity.

Note: Form C-129 must be submitted and approved prior to exceeding 60 days allowed by Rule (Subsection A of 19.15.18.12 NMAC).

Well(s)/Production Facility - Name of facility

The well(s) that will be located at the production facility are shown in the table below.

Well Name	API	Well Location (ULSTR)	Footages	Expected MCF/D	Flared or Vented	Comments
HARROUN RANCH 20702		SEC 20; 23S; 29E	893 FSL 2428 FWL	2000	Flared	Battery Connected
20-17 FEDERAL COM 9H		-	212011112			To ETP System

Gathering System and Pipeline Notification

Well(s) will be connected to a production facility after flowback operations are complete, if gas transporter system is in place. The gas produced from production facility is dedicated to Gas Transporter and will be connected to Gas Transporter low/high pressure gathering system located in EDDY County, New Mexico. It will require 0 'of pipeline to (ETP) connect the facility to low/high pressure gathering system. Operator provides (periodically) to Gas Transporter a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, Operator and Gas Transporter have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at Gas Transporter Processing Plant located in Sec.____, Twn.____, Rng. County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on Gas Transporter system at that time. Based on current information, it is Operator's belief the system can take this gas upon completion of the well(s)

Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

- Power Generation On lease
 - Only a portion of gas is consumed operating the generator, remainder of gas will be flared
- Compressed Natural Gas On lease
 - o Gas flared would be minimal, but might be uneconomical to operate when gas volume declines
- NGL Removal On lease
 - o Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

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ADIAL

State of New Mexico Energy, Minerals & Natural Resources Department OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, New Mexico 87505

Form C-102 Revised August 1, 2011 Submit one copy to appropriate District Office

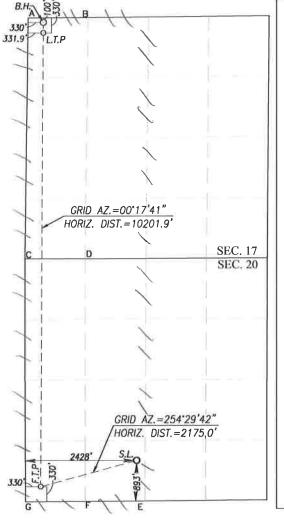
□AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

A.	PI Number	1		Pool Code		Purple Sage WC-015; Wolfcamp Sand						
			9822	20	Pu	rple Sage 🛚 🖳	-015; Wolfd	camp (Sand	_		
Property C	ode			Well Number								
		Н	ARROU	0-17 FEDER	AL COM			9H				
OGRID 1	No.				Operator Nar	ne			Elevation			
26029	97			BTA O	IL PRODU	CERS, LLC				2971'		
					Surface Loca	tion						
UL or lot No. Section Township Range Lot Idn Feet from the North/South line Feet from the								East/	West line	County		
N	N 20 23-S				893	SOUTH	2428	W	/EST	EDDY		

Bottom Hole Location If Different From Surface UL or lot No. Section Township Range Lot Idn Feet from the North/South line Feet from the East/West line County D 17 23-S 29-E 100 NORTH 330 WEST **EDDY** Dedicated Acres Joint or Infill Consolidation Code 640

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION



SCALE: 1"=2000' BOTTOM HOLE LOCATION BOTTOM HOLE LOCATION GEODETIC COORDINATES NAD 83 NME Y=477422.2 N GEODETIC COORDINATES NAD 27 NME Y=477362.6 N X=598747.9 E LAT.=32.311981° N X=639930.8 E LAT.=32.312103° N LONG.=104.014193° W LONG.=104.013700° W LAST TAKE POINT GEODETIC COORDINATES NAD 83 NME LAST TAKE POINT GEODETIC COORDINATES NAD 27 NME Y=477192.2 N X=639929.6 E LAT.=32.311471° N X=598746.7 E LAT.=32.311349° N LONG.=104.014199" W LONG.=104.013706° W CORNER COORDINATES TABLE NAD 27 NME - Y= 477459.5 N, X= 598419.2 E - Y= 477471.7 N, X= 599735.2 E - Y= 472171.8 N, X= 598349.1 E 472176.3 N, X= 599672.6 466853.3 N, 466841.9 N, X= 600973.0 X= 599669.7 466830.5 N. X= 598366.4 E CORNER COORDINATES TABLE NAD 83 NME 477519.1 N, X= 639602.1 E 477531.4 N, X= 640918.1 E 472231.3 N, X= 639532.2 E - Y= - Y= 640855.7 466912.7 N, 466901.3 N. X = 642156.3X = 640852.9N, X= 639549.6 E FIRST TAKE POINT FIRST TAKE POINT GEODETIC COORDINATES NAD 83 NME Y=467222.7 N GEODETIC COORDINATES NAD 27 NME Y=467163.3 N X=639878.3 E X=598695.1 E LAT.=32.284067" N AT.=32.283945° N LONG.=104.014461" W LONG.=104.013969° W SURFACE LOCATION SURFACE LOCATION GEODETIC COORDINATES NAD 83 NME GEODETIC COORDINATES NAD 27 NME Y=467744.6 N Y=467804.0 N X=600790.5 E LAT.=32.285525° N LONG.=104.007183° W X=641973.7 E LAT.=32.285647 N LONG.=104.007675° W ACK REL W.O:19111175

OPERATOR CERTIFICATION

I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division

3/17/2020 Date Signature Sammy Hajar Printed Name shajar@btaoil.com E-mail Address

SURVEYOR CERTIFICATION

I hereby certify that the well location shown on this plat was plotted from the devotes of achief surveys made by me or under my sport story, and the plant as true and correct or the less of any belles.

DECOMBER 9 2019

Date of Survey Signature & Sea PROFESSIONAL

Gary G. Eidson 12641

Ronald J. Eidson 3239 JWSC W O : 19 11 1294



U.S. Department of the Interior **BUREAU OF LAND MANAGEMENT**

Drilling Plan Data Report 11/17/2020

APD ID: 10400055416 **Submission Date:** 03/24/2020

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH 20702 20-17 FEDERAL

Well Type: OTHER

Highlighted data reflects the most recent changes

Show Final Text

Well Number: 9H

Well Work Type: Drill

Section 1 - Geologic Formations

Formation	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
695840	QUATERNARY	2971	0	0	ALLUVIUM	NONE	N
695841	RUSTLER	2790	181	181	ANHYDRITE	NONE	N
695842	TOP SALT	2445	526	526	SALT	NONE	N
695843	BASE OF SALT	385	2586	2586	SALT	NONE	N
695844	DELAWARE	124	2847	2847	LIMESTONE	NATURAL GAS, OIL	N
695853	BELL CANYON	91	2880	2880	SANDSTONE	NATURAL GAS, OIL	N
695846	CHERRY CANYON	-713	3684	3684	SANDSTONE	NATURAL GAS, OIL	N
695847	BRUSHY CANYON	-1921	4892	4892	SANDSTONE	NATURAL GAS, OIL	N
695848	BONE SPRING LIME	-3581	6552	6552	LIMESTONE	NATURAL GAS, OIL	N
695849	FIRST BONE SPRING SAND	-4584	7555	7555	SANDSTONE	NATURAL GAS, OIL	N
695850	BONE SPRING 2ND	-5370	8341	8341	SANDSTONE	NATURAL GAS, OIL	N
695851	BONE SPRING 3RD	-6511	9482	9482	SANDSTONE	NATURAL GAS, OIL	N
695852	WOLFCAMP	-6860	9831	9831	SHALE	NATURAL GAS, OIL	Y

Section 2 - Blowout Prevention

Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H

COM

Pressure Rating (PSI): 5M Rating Depth: 11000

Equipment: The blowout preventer equipment (BOP) shown in Exhibit A will consist of a (5M system) double ram type (5,000 psi WP) preventer and a bag-type (Hydril) preventer (5000 psi WP). Both units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 5" drill pipe rams on bottom. The BOPs will be installed on the 10-3/4" surface casing and utilized continuously until total depth is reached. A 2" kill line and 3" choke line will be incorporated in the drilling spool below the ram-type BOP. A remote kill line will be used for the 5M system as per onshore order #2. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines, and choke manifold having a 5,000 psi WP rating. The 5M annular will be tested as per BLM drilling Operations Order No. 2.

Requesting Variance? NO

Variance request:

Testing Procedure: Pipe rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily drillers log. All BOPs and associated equipment will be tested as per BLM drilling Operations Order No. 2.

Choke Diagram Attachment:

Choke_Hose___Test_Chart_and_Specs_20190723082742.pdf

5M_choke_mannifold_20190723082749.pdf

BOP Diagram Attachment:

5M BOP diagram 20190723082754.pdf

Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1		14.7 5	10.75	NEW	API	N	0	500	0	500	2971	2471	500	J-55	40.5	ST&C	7.3	14.5	DRY	20.7	DRY	31.1
	PRODUCTI ON	6.75	5.5	NEW	API	Y	0	9514	0	9208	3018	-6237	9514	P- 110	20	BUTT	1.7	1.8	DRY	3.5	DRY	3.4
	INTERMED IATE	9.87 5	7.625	NEW	API	N	0	9714	0	9409	3018	-6438	9714	P- 110	29.7	BUTT	2.1	2.1	DRY	3.3	DRY	3.3
	PRODUCTI ON	6.75	5.0	NEW	API	Υ	9514	20529	9208	9936	-6237	-6965	11015	P- 110	18	BUTT	1.9	1.9	DRY	1.6	DRY	1.6

Casing Attachments

Operator Name: BTA OIL PRODUCERS LLC Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H COM **Casing Attachments** Casing ID: 1 String Type: SURFACE **Inspection Document: Spec Document: Tapered String Spec:** Casing Design Assumptions and Worksheet(s): Harroun_Ranch_Fed_Com_9H_Casing_Assumption_20200324105800.JPG Casing ID: 2 String Type: PRODUCTION **Inspection Document: Spec Document: Tapered String Spec:** 5.5_tapered_string_spec_20190930151650.jpg Casing Design Assumptions and Worksheet(s): Harroun_Ranch_Fed_Com_9H_Casing_Assumption_20200324105906.JPG Casing ID: 3 String Type: INTERMEDIATE **Inspection Document: Spec Document: Tapered String Spec:**

Harroun_Ranch_Fed_Com_9H_Casing_Assumption_20200324105851.JPG

Casing Design Assumptions and Worksheet(s):

Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H

COM

Casing Attachments

Casing ID: 4

String Type: PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

5_tapered_string_spec_20190930151627.jpg

Casing Design Assumptions and Worksheet(s):

Harroun_Ranch_Fed_Com_9H_Casing_Assumption_20200324105817.JPG

Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	255	160	1.8	13.5	288	100	Class C	2% CaCl2
SURFACE	Tail		255	500	200	1.34	14.8	268	100	Class C	2% CaCl2
INTERMEDIATE	Lead	2792	0	2365	380	2.19	12.7	832.2	50	Class C	0.5% CaCl2
INTERMEDIATE	Tail		2365	2792	150	1.33	14.8	199.5	50	Class C	1% CaCl2
INTERMEDIATE	Lead		2792	7825	475	2.64	10.5	1254	15	Class H	0.5% CaCl2
INTERMEDIATE	Tail		7825	9714	400	1.19	15.6	476	15	Class H	1% CaCl2
PRODUCTION	Lead		8510	9514	0	0	0	0		n/a	n/a

PRODUCTION	Lead	9	9514	2052	1145	1.27	14.8	1454.	10	Class H	0.1% Fluid Loss
				9				15			

Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H

COM

Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

Describe the mud monitoring system utilized: PVT/Pason/Visual Monitoring

Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	НА	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	500	OTHER : FW SPUD	8.3	8.4							
500	9409	OTHER : DBE	9	9.4							
9409	9936	OIL-BASED MUD	11	12.5							

Section 6 - Test, Logging, Coring

List of production tests including testing procedures, equipment and safety measures:

Drill Stem Tests will be based on geological sample shows.

List of open and cased hole logs run in the well:

MUD LOG/GEOLOGICAL LITHOLOGY LOG, GAMMA RAY LOG, CEMENT BOND LOG,

Coring operation description for the well:

None planned

Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H

COM

Section 7 - Pressure

Anticipated Bottom Hole Pressure: 6458 Anticipated Surface Pressure: 4272

Anticipated Bottom Hole Temperature(F): 159

Anticipated abnormal pressures, temperatures, or potential geologic hazards? NO

Describe:

Contingency Plans geoharzards description:

Contingency Plans geohazards attachment:

Hydrogen Sulfide drilling operations plan required? YES

Hydrogen sulfide drilling operations plan:

BTA_Oil_Producers_LLC___EMERGENCY_CALL_LIST_20190723161502.pdf

H2S_Equipment_Schematic_20190723161502.pdf

H2S_Plan_20190723161502.pdf

Section 8 - Other Information

Proposed horizontal/directional/multi-lateral plan submission:

Harroun_Ranch_09H_Wall_plot_20200324110737.pdf

Harroun_Ranch_09H_directional_plan_20200324110737.pdf

Harroun_Ranch_Fed_Com_9H_Gas_Capture_Plan_20200324110754.pdf

Other proposed operations facets description:

Other proposed operations facets attachment:

Other Variance attachment:

Casing_Head_Running_Procedure_20190723163249.pdf

Multi_Bowl_Diagram__3_STRING_10_34_SOW_20190723163249.pdf

EMERGENCY CALL LIST

	<u>OFFICE</u>	<u>MOBILE</u>
BTA Oil Producers LLC OFFICE	432-682-3753	
BEN GRIMES, Operations	432-682-3753	432-559-4309
NICK EATON, Drilling	432-682-3753	432-260-7841
TRACE WOHLFAHRT, Completions	432-682-3753	

EMERGENCY RESPONSE NUMBERS

	<u>OFFICE</u>
STATE POLICE	575-748-9718
EDDY COUNTY SHERIFF	575-746-2701
EMERGENCY MEDICAL SERVICES (AMBULANCE)	911 or 575-746-2701
EDDY COUNTY EMERGENCY MANAGEMENT (HARRY BURGESS)	575-887-9511
STATE EMERGENCY RESPONSE CENTER (SERC)	575-476-9620
CARLSBAD POLICE DEPARTMENT	575-885-2111
CARLSBAD FIRE DEPARTMENT	575-885-3125
NEW MEXICO OIL CONSERVATION DIVISION	575-748-1283
INDIAN FIRE & SAFETY	800-530-8693
HALLIBURTON SERVICES	800-844-8451

BTA OIL PRODUCERS LLC



HYDROGEN SULFIDE DRILLING OPERATIONS PLAN

1. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- a. The hazards and characteristics of hydrogen sulfide (H₂S).
- b. The proper use and maintenance of personal protective equipment and life support systems.
- c. The proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures, and prevailing winds.
- d. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- a. The effects of H2S on metal components. If high tensile tubulars are to be used, personnel will be trained in their special maintenance requirements.
- b. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- c. The contents and requirements of the H₂S Drilling Operations Plan and the Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

2. H₂S SAFETY EQUIPMENT AND SYSTEMS

Note: All H₂S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonably expected to contain H2S. If H2S greater than 100 ppm is encountered in the gas stream we will shut in and install H2S equipment.

- a. Well Control Equipment:
 - Flare line.
 - Choke manifold with remotely operated choke.
 - Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
 - Auxiliary equipment to include: annular preventer, mud-gas separator, rotating head.
- b. Protective equipment for essential personnel:
 - Mark II Surviveair 30-minute units located in the dog house and at briefing areas.
- c. H2S detection and monitoring equipment:

- 2 portable H2S monitor positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 ppm are reached.
- d. Visual warning systems: Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.
- e. Mud Program:
 The mud program has been designed to minimize the volume of H2S circulated to the surface.
- f. Metallurgy:
 All drill strings, casings, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.
- g. Communication:
 Company vehicles equipped with cellular telephone.

WARNING

YOU ARE ENTERING AN H₂S AREA AUTHORIZED PERSONNEL ONLY

- 1. BEARDS OR CONTACT LENSES NOT ALLOWED
- 2. HARD HATS REQUIRED
- 3. SMOKING IN DESIGNATED AREAS ONLY
- 4. BE WIND CONSCIOUS AT ALL TIMES
- 5. CK WITH BTA OIL PRODUCERS LLC FOREMAN AT MAIN OFFICE

BTA OIL PRODUCERS LLC

1-432-682-3753

BTA Oil Producers, LLC

Eddy County, NM (NAD 83) Harroun Ranch Harroun Ranch #9H

Wellbore #1

Plan: Design #1

Standard Planning Report - Geographic

23 March, 2020

Planning Report - Geographic

Database: Company: Old

BTA Oil Producers, LLC

Project:

Eddy County, NM (NAD 83)

Site: Well: Wellbore: Harroun Ranch Harroun Ranch #9H Wellbore #1

Local Co-ordinate Reference:

TVD Reference: MD Reference: North Reference:

Survey Calculation Method:

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

Minimum Curvature

Design: Project

Site

Eddy County, NM (NAD 83)

Map System: Geo Datum:

US State Plane 1983 North American Datum 1983 New Mexico Eastern Zone

System Datum:

Ground Level

Using geodetic scale factor

Map Zone:

Harroun Ranch

Design #1

Site Position: From:

Мар Position Uncertainty:

Northing: Easting: 0.0 usft Slot Radius: 467,070.67 usft 639,729.01 usft 13-3/16 "

Latitude: Longitude: **Grid Convergence:**

32° 17' 1.140 N 104° 0' 53.805 W 0.17

Well Harroun Ranch #9H

Well Position +N/-S

0.0 usft +E/-W 0.0 usft Northing: Easting:

467,804.00 usft 641,973.70 usft Latitude: Longitude:

32° 17' 8.330 N 104° 0' 27.630 W

Position Uncertainty

Wellhead Elevation: 0.0 usft

Ground Level:

2,971.0 usft

Wellbore Wellbore #1

Magnetics **Model Name** IGRF200510

Design #1

Sample Date 12/31/2009

Declination (°) 7.95

Dip Angle (°)

Field Strength (nT)

48,784.56124683

Design

Audit Notes:

Version:

Vertical Section:

Phase:

Depth From (TVD)

(usft)

0.0

PROTOTYPE +N/-S

(usft)

0.0

Tie On Depth: +E/-W

(usft)

0.0

0.0

Direction (°) 348.01

60.22

Plan Survey Tool Program

Date 3/19/2020

Depth From Depth To (usft) (usft)

Survey (Wellbore)

Tool Name

Remarks

0.0

20,529.0 Design #1 (Wellbore #1)

Plan Sections										
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.0	0.00	0.00	0.0	0.0	0.0	0.00	0.00	0.00	0.00	
600.0	0.00	0.00	600.0	0.0	0.0	0.00	0.00	0.00	0.00	
1,391.8	15.84	247.41	1,381.7	-41.8	-100.4	2.00	2.00	0.00	247.41	
8,922.6	15.84	247.41	8,626.8	-831.2	-1,997.6	0.00	0.00	0.00	0.00	
9,714.4	0.00	0.00	9,408.5	-873.0	-2,098.0	2.00	-2.00	0.00	180.00	
9,764.4	0.00	0.00	9,458.5	-873.0	-2,098.0	0.00	0.00	0.00	0.00	
10,514.4	90.00	0.30	9,936.0	-395.5	-2,095.5	12.00	12.00	0.00	0.30	
20,529.0	90.00	0.30	9,936.0	9,619.0	-2,043.1	0.00	0.00	0.00	0.00	Harroun Ranch #9H

Planning Report - Geographic

Database: Old

Company: BTA

BTA Oil Producers, LLC

Project: Site: Eddy County, NM (NAD 83) Harroun Ranch

Well: Harroun Ranch #9H
Wellbore: Wellbore #1
Design: Design #1

Local Co-ordinate Reference:

TVD Reference: MD Reference: North Reference:

Survey Calculation Method:

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

Grid

sign:		JII # I							
anned Survey	,								
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
0.0	0.00	0.00	0.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
100.0	0.00	0.00	100.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
200.0	0.00	0.00	200.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
300.0	0.00	0.00	300.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
400.0	0.00	0.00	400.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
500.0	0.00	0.00	500.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
600.0	0.00	0.00	600.0	0.0	0.0	467,804.00	641,973.70	32° 17' 8.330 N	104° 0' 27.630
700.0	2.00	247.41	700.0	-0.7	-1.6	467,803.33	641,972.09	32° 17' 8.324 N	104° 0' 27.649
800.0	4.00	247.41	799.8	-2.7	-6.4	467,801.32	641,967.26	32° 17' 8.304 N	104° 0' 27.705
900.0	6.00	247.41	899.5	-6.0	-14.5	467,797.97	641,959.22	32° 17' 8.271 N	104° 0' 27.799
1,000.0	8.00	247.41	998.7	-10.7	-25.7	467,793.29	641,947.97	32° 17' 8.225 N	104° 0' 27.930
1,100.0	10.00	247.41	1,097.5	-16.7	-40.2	467,787.28	641,933.52	32° 17' 8.166 N	104° 0' 28.099
1,200.0	12.00	247.41	1,195.6	-24.1	-57.8	467,779.95	641,915.91	32° 17' 8.094 N	104° 0' 28.304
1,300.0	14.00	247.41	1,293.1	-32.7	-78.6	467,771.31	641,895.14	32° 17' 8.009 N	104° 0' 28.546
1,391.8	15.84	247.41	1,381.7	-41.8	-100.4	467,762.24	641,873.34	32° 17' 7.920 N	104° 0' 28.801
1,400.0	15.84	247.41	1,389.6	-42.6	-102.5	467,761.37	641,871.26	32° 17' 7.911 N	104° 0' 28.825
1,500.0	15.84	247.41	1,485.9	-53.1	-127.6	467,750.89	641,846.07	32° 17' 7.808 N	104° 0' 29.119
1,600.0	15.84	247.41	1,582.1	-63.6	-152.8	467,740.41	641,820.88	32° 17' 7.705 N	104° 0' 29.413
1,700.0	15.84	247.41	1,678.3	-74.1	-178.0	467,729.93	641,795.69	32° 17' 7.603 N	104° 0' 29.706
1,800.0	15.84	247.41	1,774.5	-84.6	-203.2	467,719.44	641,770.50	32° 17' 7.500 N	104° 0' 30.000
1,900.0	15.84	247.41	1,870.7	-95.0	-228.4	467,708.96	641,745.31	32° 17' 7.397 N	104° 0' 30.294
2,000.0	15.84	247.41	1,966.9	-105.5	-253.6	467,698.48	641,720.12	32° 17' 7.294 N	104° 0' 30.588
2,100.0	15.84	247.41	2,063.1	-116.0	-278.8	467,688.00	641,694.93	32° 17' 7.191 N	104° 0' 30.882
2,200.0	15.84	247.41	2,159.3	-126.5	-304.0	467,677.52	641,669.73	32° 17' 7.088 N	104° 0' 31.176
2,300.0	15.84	247.41	2,255.5	-137.0	-329.2	467,667.03	641,644.54	32° 17' 6.985 N	104° 0' 31.469
2,400.0	15.84	247.41	2,351.7	-147.5	-354.4	467,656.55	641,619.35	32° 17' 6.882 N	104° 0' 31.763
2,500.0	15.84	247.41	2,447.9	-157.9	-379.6	467,646.07	641,594.16	32° 17' 6.779 N	104° 0' 32.057
2,600.0	15.84	247.41	2,544.1	-168.4	-404.8	467,635.59	641,568.97	32° 17' 6.676 N	104° 0' 32.35′
2,700.0	15.84	247.41	2,640.3	-178.9	-430.0	467,625.10	641,543.78	32° 17' 6.573 N	104° 0' 32.645
2,800.0	15.84	247.41	2,736.5	-189.4	-455.2	467,614.62	641,518.59	32° 17' 6.470 N	104° 0' 32.939
2,900.0	15.84	247.41	2,832.7	-199.9	-480.3	467,604.14	641,493.40	32° 17' 6.367 N	104° 0' 33.232
3,000.0	15.84	247.41	2,928.9	-210.4	-505.5	467,593.66	641,468.21	32° 17' 6.264 N	104° 0' 33.526
3,100.0	15.84	247.41	3,025.1	-220.8	-530.7	467,583.17	641,443.01	32° 17' 6.161 N	104° 0' 33.820
3,200.0	15.84	247.41	3,121.3	-231.3	-555.9	467,572.69	641,417.82	32° 17' 6.058 N	104° 0' 34.114
3,300.0	15.84	247.41 247.41	3,217.5	-241.8 -252.3	-581.1 -606.3	467,562.21	641,392.63	32° 17' 5.955 N	104° 0' 34.408 104° 0' 34.702
3,400.0 3,500.0	15.84 15.84	247.41	3,313.7 3,410.0	-252.3 -262.8	-606.5 -631.5	467,551.73 467,541.25	641,367.44 641,342.25	32° 17' 5.852 N 32° 17' 5.749 N	104 0 34.702 104° 0' 34.995
3,600.0	15.84	247.41	3,506.2	-202.6	-656.7	467,530.76	641,317.06	32° 17' 5.749 N	104° 0′ 34.999
3,700.0	15.84	247.41	3,602.4	-273.3	-681.9	467,520.28	641,291.87	32° 17' 5.543 N	104° 0' 35.583
3,800.0	15.84	247.41	3,698.6	-294.2	-707.1	467,509.80	641,266.68	32° 17' 5.440 N	104° 0' 35.877
3,900.0	15.84	247.41	3,794.8	-304.7	-732.3	467,499.32	641,241.49	32° 17' 5.440 N	104° 0' 36.171
4,000.0		247.41	3,891.0	-315.2	-757.5	467,488.83	641,216.30	32° 17' 5.234 N	104° 0' 36.465
4,100.0	15.84	247.41	3,987.2	-315.2	-782.7	467,478.35	641,191.10	32° 17' 5.234 N	104° 0' 36.758
4,200.0	15.84	247.41	4,083.4	-336.2	-807.9	467,467.87	641,165.91	32° 17' 5.028 N	104° 0' 37.052
4,300.0	15.84	247.41	4,179.6	-346.6	-833.0	467,457.39	641,140.72	32° 17' 4.925 N	104° 0' 37.346
4,400.0	15.84	247.41	4,275.8	-357.1	-858.2	467,446.91	641,115.53	32° 17' 4.822 N	104° 0' 37.640
4,500.0	15.84	247.41	4,372.0	-367.6	-883.4	467,436.42	641,090.34	32° 17' 4.719 N	104° 0' 37.934
4,600.0	15.84	247.41	4,468.2	-378.1	-908.6	467,425.94	641,065.15	32° 17' 4.616 N	104° 0' 38.227
4,700.0	15.84	247.41	4,564.4	-388.6	-933.8	467,415.46	641,039.96	32° 17' 4.513 N	104° 0' 38.52°
4,800.0	15.84	247.41	4,660.6	-399.1	-959.0	467,404.98	641,014.77	32° 17' 4.410 N	104° 0' 38.81
4,900.0	15.84	247.41	4,756.8	-409.5	-984.2	467,394.49	640,989.58	32° 17' 4.307 N	104° 0' 39.109
5,000.0	15.84	247.41	4,853.0	-420.0	-1,009.4	467,384.01	640,964.38	32° 17' 4.204 N	104° 0' 39.403
5,100.0	15.84	247.41	4,949.2	-430.5	-1,034.6	467,373.53	640,939.19	32° 17' 4.101 N	104° 0' 39.697
5,200.0	15.84	247.41	5,045.4	-441.0	-1,059.8	467,363.05	640,914.00	32° 17' 3.998 N	104° 0' 39.990
5,300.0	15.84	247.41	5,141.6	-451.5	-1,085.0	467,352.56	640,888.81	32° 17' 3.895 N	104° 0' 40.284

Planning Report - Geographic

Database: Old

Company: BTA Oil Producers, LLC

Project: Eddy County, NM (NAD 83)
Site: Harroun Ranch
Well: Harroun Ranch #9H
Wellbore: Wellbore #1

Local Co-ordinate Reference:

TVD Reference:
MD Reference:
North Reference:

Survey Calculation Method:

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

Grid

sign:	Desig	ore #1 gn #1							
nned Survey									
Measured Depth	Inclination	Azimuth	Vertical Depth (usft)	+N/-S	+E/-W	Map Northing (usft)	Map Easting		
(usft)	(°)	(°)	(usit)	(usft)	(usft)	(usit)	(usft)	Latitude	Longitude
5,400.0	15.84	247.41	5,237.8	-462.0	-1,110.2	467,342.08	640,863.62	32° 17' 3.792 N	104° 0' 40.578
5,500.0	15.84	247.41	5,334.1	-472.4	-1,135.4	467,331.60	640,838.43	32° 17' 3.689 N	104° 0' 40.872
5,600.0	15.84	247.41	5,430.3	-482.9	-1,160.6	467,321.12	640,813.24	32° 17' 3.586 N	104° 0' 41.166
5,700.0	15.84	247.41	5,526.5	-493.4	-1,185.8	467,310.64	640,788.05	32° 17' 3.483 N	104° 0' 41.46
5,800.0	15.84	247.41	5,622.7	-503.9	-1,210.9	467,300.15	640,762.86	32° 17' 3.380 N	104° 0' 41.75
5,900.0	15.84	247.41	5,718.9	-514.4	-1,236.1	467,289.67	640,737.67	32° 17' 3.277 N	104° 0' 42.04
6,000.0	15.84	247.41	5,815.1	-524.9	-1,261.3	467,279.19	640,712.47	32° 17' 3.174 N	104° 0' 42.34
6,100.0	15.84	247.41	5,911.3	-535.3	-1,286.5	467,268.71	640,687.28	32° 17' 3.071 N	104° 0' 42.63
6,200.0	15.84	247.41	6,007.5	-545.8	-1,311.7	467,258.22	640,662.09	32° 17' 2.968 N	104° 0' 42.92
6,300.0	15.84	247.41	6,103.7	-556.3	-1,336.9	467,247.74	640,636.90	32° 17' 2.865 N	104° 0' 43.22
6,400.0	15.84	247.41	6,199.9	-566.8	-1,362.1	467,237.26	640,611.71	32° 17' 2.762 N	104° 0' 43.51
6,500.0	15.84	247.41	6,296.1	-577.3	-1,387.3	467,226.78	640,586.52	32° 17' 2.659 N	104° 0' 43.81
6,600.0	15.84	247.41	6,392.3	-587.8	-1,412.5	467,216.30	640,561.33	32° 17' 2.557 N	104° 0' 44.10
6,700.0	15.84	247.41	6,488.5	-598.2	-1,437.7	467,205.81	640,536.14	32° 17' 2.454 N	104° 0' 44.39
6,800.0	15.84	247.41	6,584.7	-608.7	-1,462.9	467,195.33	640,510.95	32° 17' 2.351 N	104° 0' 44.69
6,900.0	15.84	247.41	6,680.9	-619.2	-1,488.1	467,184.85	640,485.75	32° 17' 2.248 N	104° 0' 44.98
7,000.0	15.84	247.41	6,777.1	-629.7	-1,513.3	467,174.37	640,460.56	32° 17' 2.145 N	104° 0' 45.27
7,100.0	15.84	247.41	6,873.3	-640.2	-1,538.5	467,163.88	640,435.37	32° 17' 2.042 N	104° 0' 45.57
7,200.0	15.84	247.41	6,969.5	-650.7	-1,563.6	467,153.40	640,410.18	32° 17' 1.939 N	104° 0' 45.86
7,300.0	15.84	247.41	7,065.7	-661.1	-1,588.8	467,142.92	640,384.99	32° 17' 1.836 N	104° 0' 46.16
7,400.0	15.84	247.41	7,162.0	-671.6	-1,614.0	467,132.44	640,359.80	32° 17' 1.733 N	104° 0' 46.45
7,500.0	15.84	247.41	7,258.2	-682.1	-1,639.2	467,121.96	640,334.61	32° 17' 1.630 N	104° 0' 46.74
7,600.0	15.84	247.41	7,354.4	-692.6	-1,664.4	467,111.47	640,309.42	32° 17' 1.527 N	104° 0' 47.04
7,700.0	15.84	247.41	7,450.6	-703.1	-1,689.6	467,100.99	640,284.23	32° 17' 1.424 N	104° 0' 47.33
7,800.0	15.84	247.41	7,546.8	-713.5	-1,714.8	467,090.51	640,259.03	32° 17' 1.321 N	104° 0' 47.63
7,900.0	15.84	247.41	7,643.0	-724.0	-1,740.0	467,080.03	640,233.84	32° 17' 1.218 N	104° 0' 47.92
8,000.0	15.84	247.41	7,739.2	-734.5	-1,765.2	467,069.54	640,208.65	32° 17' 1.115 N	104° 0' 48.21
8,100.0	15.84	247.41	7,835.4	-745.0	-1,790.4	467,059.06	640,183.46	32° 17' 1.012 N	104° 0' 48.51
8,200.0	15.84	247.41	7,931.6	-755.5	-1,815.6	467,048.58	640,158.27	32° 17' 0.909 N	104° 0' 48.80
8,300.0	15.84	247.41	8,027.8	-766.0	-1,840.8	467,038.10	640,133.08	32° 17' 0.806 N	104° 0' 49.09
8,400.0	15.84	247.41	8,124.0	-776.4	-1,866.0	467,027.61	640,107.89	32° 17' 0.703 N	104° 0' 49.39
8,500.0	15.84	247.41	8,220.2	-786.9	-1,891.2	467,017.13	640,082.70	32° 17' 0.600 N	104° 0' 49.68
8,600.0	15.84	247.41	8,316.4	-797.4	-1,916.3	467,006.65	640,057.51	32° 17' 0.497 N	104° 0' 49.98
8,700.0	15.84	247.41	8,412.6	-807.9	-1,941.5	466,996.17	640,032.32	32° 17' 0.394 N	104° 0' 50.27
8,800.0	15.84	247.41	8,508.8	-818.4	-1,966.7	466,985.69	640,007.12	32° 17' 0.291 N	104° 0' 50.56
8,900.0	15.84	247.41	8,605.0	-828.9	-1,991.9	466,975.20	639,981.93	32° 17' 0.188 N	104° 0' 50.86
8,922.6	15.84	247.41	8,626.8	-831.2	-1,997.6	466,972.83	639,976.24	32° 17' 0.165 N	104° 0' 50.92
9,000.0	14.29	247.41	8,701.5	-839.0	-2,016.2	466,965.11	639,957.67	32° 17' 0.089 N	104° 0' 51.14
9,100.0	12.29	247.41	8,798.8	-847.8	-2,037.4	466,956.28	639,936.46	32° 17' 0.002 N	104° 0' 51.39
9,200.0	10.29	247.41	8,896.9	-855.3	-2,055.5	466,948.76	639,918.39	32° 16' 59.928 N	104° 0' 51.60
9,300.0	8.29	247.41	8,995.6	-861.5	-2,070.4	466,942.56	639,903.49	32° 16' 59.867 N	104° 0' 51.77
9,400.0	6.29	247.41	9,094.8	-866.4	-2,082.1	466,937.69	639,891.78	32° 16' 59.819 N	104° 0' 51.91
9,500.0	4.29	247.41	9,194.3	-869.9	-2,090.6	466,934.15	639,883.27	32° 16' 59.784 N	104° 0' 52.01
9,600.0	2.29	247.41	9,294.2	-872.1	-2,095.9	466,931.95	639,877.98	32° 16' 59.763 N	104° 0' 52.07
9,700.0	0.29	247.41	9,394.1	-873.0	-2,098.0	466,931.08	639,875.90	32° 16' 59.754 N	104° 0' 52.09
9,714.4	0.00	0.00	9,408.5	-873.0	-2,098.0	466,931.07	639,875.87	32° 16′ 59.754 N	104° 0' 52.09
9,764.4	0.00	0.00	9,458.5	-873.0	-2,098.0	466,931.07	639,875.87	32° 16' 59.754 N	104° 0' 52.09
9,800.0	4.27	0.30	9,494.1	-871.7	-2,098.0	466,932.40	639,875.88	32° 16' 59.767 N	104° 0' 52.09
9,900.0	16.27	0.30	9,592.3	-853.9	-2,097.9	466,950.19	639,875.97	32° 16' 59.943 N	104° 0' 52.09
10,000.0	28.27	0.30	9,684.7	-816.0	-2,097.7	466,988.02	639,876.17	32° 17' 0.318 N	104° 0' 52.09
10,100.0	40.27	0.30	9,767.2	-759.8	-2,097.4	467,044.22	639,876.46	32° 17' 0.874 N	104° 0' 52.08
10,200.0	52.27	0.30	9,836.2	-687.7	-2,097.0	467,116.34	639,876.84	32° 17' 1.588 N	104° 0' 52.08
10,300.0	64.27	0.30	9,888.7	-602.8	-2,096.6	467,201.23	639,877.29	32° 17' 2.428 N	104° 0' 52.07
10,400.0	76.27	0.30	9,922.4	-508.9	-2,096.1	467,295.18	639,877.78	32° 17' 3.357 N	104° 0' 52.06
10,500.0	88.27	0.30	9,935.8	-409.9	-2,095.6	467,394.09	639,878.30	32° 17' 4.336 N	104° 0' 52.05

Planning Report - Geographic

Database:

Old

BTA Oil Producers, LLC

Company: Project:

Eddy County, NM (NAD 83)

Site: Well: Harroun Ranch

Wellbore:

Harroun Ranch #9H

Design:

Wellbore #1 Design #1

Local Co-ordinate Reference:

TVD Reference: MD Reference: North Reference:

Survey Calculation Method:

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

anned Survey									
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
10,514.4	90.00	0.30	9,936.0	-395.5	-2,095.5	467,408.49	639,878.37	32° 17' 4.479 N	104° 0' 52.053 W
10,600.0	90.00	0.30	9,936.0	-310.0	-2,095.1	467,494.07	639,878.82	32° 17' 5.326 N	104° 0' 52.045 W
10,700.0	90.00	0.30	9,936.0	-210.0	-2,094.5	467,594.06	639,879.34	32° 17' 6.315 N	104° 0' 52.035 W
10,800.0	90.00	0.30	9,936.0	-110.0	-2,094.0	467,694.06	639,879.87	32° 17' 7.304 N	104° 0' 52.026 W
10,900.0	90.00	0.30	9,936.0	-10.0	-2,093.5	467,794.05	639,880.39	32° 17' 8.294 N	104° 0' 52.016 W
11,000.0	90.00	0.30	9,936.0	90.0	-2,093.0	467,894.04	639,880.91	32° 17' 9.283 N	104° 0' 52.007 W
11,100.0	90.00	0.30	9,936.0	190.0	-2,092.4	467,994.03	639,881.44	32° 17' 10.273 N	104° 0' 51.997 W
11,200.0	90.00	0.30	9,936.0	290.0	-2,091.9	468,094.02	639,881.96	32° 17' 11.262 N	104° 0' 51.988 W
11,300.0	90.00 90.00	0.30	9,936.0	390.0	-2,091.4	468,194.01	639,882.48	32° 17' 12.252 N	104° 0' 51.978 W
11,400.0	90.00	0.30	9,936.0 9,936.0	490.0 590.0	-2,090.9 -2,090.3	468,294.00	639,883.01	32° 17' 13.241 N	104° 0' 51.969 W
11,500.0 11,600.0	90.00	0.30 0.30	9,936.0	690.0	-2,090.3 -2,089.8	468,393.99 468,493.98	639,883.53 639,884.05	32° 17' 14.231 N 32° 17' 15.220 N	104° 0' 51.959 W 104° 0' 51.949 W
11,700.0	90.00	0.30	9,936.0	790.0	-2,089.8	468,593.97	639,884.58	32° 17' 16.210 N	104° 0' 51.949 W
11,800.0	90.00	0.30	9,936.0	890.0	-2,088.8	468.693.96	639,885.10	32° 17' 10.210 N	104° 0' 51.940 W
11,900.0	90.00	0.30	9,936.0	990.0	-2,088.2	468,793.95	639,885.63	32° 17' 17.199 N	104° 0' 51.930 W
12,000.0	90.00	0.30	9,936.0	1,090.0	-2,087.7	468,893.94	639,886.15	32° 17' 19.178 N	104° 0' 51.921 W
12,100.0	90.00	0.30	9,936.0	1,190.0	-2,087.7	468.993.93	639.886.67	32° 17' 20.168 N	104° 0' 51.911 W
12,200.0	90.00	0.30	9,936.0	1,290.0	-2,086.7	469.093.92	639.887.20	32° 17' 21.157 N	104° 0' 51.892 W
12,300.0	90.00	0.30	9,936.0	1,390.0	-2,086.2	469,193.92	639,887.72	32° 17' 22.147 N	104° 0' 51.882 W
12,400.0	90.00	0.30	9,936.0	1,490.0	-2,085.6	469,293.91	639,888.24	32° 17' 23.136 N	104° 0' 51.873 W
12,500.0	90.00	0.30	9,936.0	1,590.0	-2,005.0	469,393.90	639,888.77	32° 17' 24.126 N	104° 0' 51.863 W
12,600.0	90.00	0.30	9,936.0	1,690.0	-2,084.6	469,493.89	639,889.29	32° 17' 25.115 N	104° 0' 51.854 W
12,700.0	90.00	0.30	9,936.0	1,790.0	-2,084.1	469,593.88	639,889.81	32° 17' 26.104 N	104° 0' 51.844 W
12,800.0	90.00	0.30	9,936.0	1,890.0	-2,083.5	469,693.87	639,890.34	32° 17' 27.094 N	104° 0' 51.835 W
12,900.0	90.00	0.30	9,936.0	1,990.0	-2,083.0	469,793.86	639,890.86	32° 17' 28.083 N	104° 0' 51.825 W
13,000.0	90.00	0.30	9,936.0	2,090.0	-2,082.5	469,893.85	639,891.38	32° 17' 29.073 N	104° 0' 51.816 W
13,100.0	90.00	0.30	9,936.0	2,190.0	-2,082.0	469,993.84	639,891.91	32° 17' 30.062 N	104° 0' 51.806 W
13,200.0	90.00	0.30	9,936.0	2,290.0	-2,081.4	470,093.83	639,892.43	32° 17' 31.052 N	104° 0' 51.796 W
13,300.0	90.00	0.30	9,936.0	2,390.0	-2,080.9	470,193.82	639,892.96	32° 17' 32.041 N	104° 0' 51.787 W
13,400.0	90.00	0.30	9,936.0	2,490.0	-2,080.4	470,293.81	639,893.48	32° 17' 33.031 N	104° 0' 51.777 W
13,500.0	90.00	0.30	9,936.0	2,590.0	-2,079.9	470,393.80	639,894.00	32° 17' 34.020 N	104° 0' 51.768 W
13,600.0	90.00	0.30	9,936.0	2,690.0	-2,079.3	470,493.79	639,894.53	32° 17' 35.010 N	104° 0' 51.758 W
13,700.0	90.00	0.30	9,936.0	2,790.0	-2,078.8	470,593.79	639,895.05	32° 17' 35.999 N	104° 0' 51.749 W
13,800.0	90.00	0.30	9,936.0	2,890.0	-2,078.3	470,693.78	639,895.57	32° 17' 36.989 N	104° 0' 51.739 W
13,900.0	90.00	0.30	9,936.0	2,990.0	-2,077.8	470,793.77	639,896.10	32° 17' 37.978 N	104° 0' 51.729 W
14,000.0	90.00	0.30	9,936.0	3,090.0	-2,077.2	470,893.76	639,896.62	32° 17' 38.968 N	104° 0' 51.720 W
14,100.0	90.00	0.30	9,936.0	3,190.0	-2,076.7	470,993.75	639,897.14	32° 17' 39.957 N	104° 0' 51.710 W
14,200.0	90.00	0.30	9,936.0	3,290.0	-2,076.2	471,093.74	639,897.67	32° 17' 40.947 N	104° 0' 51.701 W
14,300.0	90.00	0.30	9,936.0	3,390.0	-2,075.7	471,193.73	639,898.19	32° 17' 41.936 N	104° 0' 51.691 W
14,400.0	90.00	0.30	9,936.0	3,490.0	-2,075.2	471,293.72	639,898.71	32° 17' 42.925 N	104° 0' 51.682 V
14,500.0	90.00	0.30	9,936.0	3,590.0	-2,074.6	471,393.71	639,899.24	32° 17' 43.915 N	104° 0' 51.672 W
14,600.0	90.00	0.30	9,936.0	3,690.0	-2,074.1	471,493.70	639,899.76	32° 17' 44.904 N	104° 0' 51.662 V
14,700.0	90.00	0.30	9,936.0	3,790.0	-2,073.6	471,593.69	639,900.29	32° 17' 45.894 N	104° 0' 51.653 V
14,800.0	90.00	0.30	9,936.0	3,890.0	-2,073.1	471,693.68	639,900.81	32° 17' 46.883 N	104° 0' 51.643 V
14,900.0	90.00	0.30	9,936.0	3,990.0	-2,072.5	471,793.67	639,901.33	32° 17' 47.873 N	104° 0' 51.634 V
15,000.0	90.00	0.30	9,936.0	4,090.0	-2,072.0	471,893.66	639,901.86	32° 17' 48.862 N	104° 0' 51.624 W
15,100.0	90.00	0.30	9,936.0	4,190.0	-2,071.5	471,993.66	639,902.38	32° 17' 49.852 N	104° 0' 51.615 W
15,200.0	90.00	0.30	9,936.0	4,290.0	-2,071.0	472,093.65	639,902.90	32° 17' 50.841 N	104° 0' 51.605 W
15,300.0	90.00	0.30	9,936.0	4,390.0	-2,070.4	472,193.64	639,903.43	32° 17' 51.831 N	104° 0' 51.596 V
15,400.0	90.00	0.30	9,936.0	4,490.0	-2,069.9	472,293.63	639,903.95	32° 17' 52.820 N	104° 0' 51.586 V
15,500.0	90.00	0.30	9,936.0	4,590.0	-2,069.4	472,393.62	639,904.47	32° 17' 53.810 N	104° 0' 51.576 W
15,600.0	90.00	0.30	9,936.0	4,690.0	-2,068.9	472,493.61	639,905.00	32° 17' 54.799 N	104° 0' 51.567 W
15,700.0	90.00	0.30	9,936.0	4,790.0	-2,068.3	472,593.60	639,905.52	32° 17' 55.789 N	104° 0' 51.557 W
15,800.0	90.00	0.30	9,936.0	4,890.0	-2,067.8	472,693.59	639,906.04	32° 17' 56.778 N	104° 0' 51.548 W
15,900.0	90.00	0.30	9,936.0	4,990.0	-2,067.3	472,793.58	639,906.57	32° 17' 57.768 N	104° 0' 51.538 W

Planning Report - Geographic

Database:

Old

BTA Oil Producers, LLC

Company: Project: Site:

Eddy County, NM (NAD 83) Harroun Ranch

Well: Harroun Ranch #9H
Wellbore: Wellbore #1
Design: Design #1

Local Co-ordinate Reference:

TVD Reference:
MD Reference:
North Reference:

Survey Calculation Method:

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

Grid

Vleasured			Vertical			Мар	Мар		
Depth (usft)	Inclination (°)	Azimuth (°)	Depth (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
16,000.0	90.00	0.30	9,936.0	5,090.0	-2,066.8	472,893.57	639,907.09	32° 17' 58.757 N	104° 0' 51.52
16,100.0	90.00	0.30	9,936.0	5,190.0	-2,066.3	472,993.56	639,907.62	32° 17' 59.747 N	104° 0' 51.51
16,200.0	90.00	0.30	9,936.0	5,290.0	-2,065.7	473,093.55	639,908.14	32° 18' 0.736 N	104° 0' 51.50
16,300.0	90.00	0.30	9,936.0	5,390.0	-2,065.2	473,193.54	639,908.66	32° 18' 1.725 N	104° 0' 51.50
16,400.0	90.00	0.30	9,936.0	5,490.0	-2,064.7	473,293.53	639,909.19	32° 18' 2.715 N	104° 0' 51.49
16,500.0	90.00	0.30	9,936.0	5,590.0	-2,064.2	473,393.53	639,909.71	32° 18' 3.704 N	104° 0' 51.48
16,600.0	90.00	0.30	9,936.0	5,690.0	-2,063.6	473,493.52	639,910.23	32° 18' 4.694 N	104° 0' 51.47
16,700.0	90.00	0.30	9,936.0	5,790.0	-2,063.1	473,593.51	639,910.76	32° 18' 5.683 N	104° 0' 51.46
16,800.0	90.00	0.30	9,936.0	5,890.0	-2,062.6	473,693.50	639,911.28	32° 18' 6.673 N	104° 0' 51.45
16,900.0	90.00	0.30	9,936.0	5,990.0	-2,062.1	473,793.49	639,911.80	32° 18' 7.662 N	104° 0' 51.44
17,000.0	90.00	0.30	9,936.0	6,090.0	-2,061.5	473,893.48	639,912.33	32° 18' 8.652 N	104° 0' 51.43
17,100.0	90.00	0.30	9,936.0	6,190.0	-2,061.0	473,993.47	639,912.85	32° 18' 9.641 N	104° 0' 51.42
17,200.0	90.00	0.30	9,936.0	6,290.0	-2,060.5	474,093.46	639,913.37	32° 18' 10.631 N	104° 0' 51.41
17,300.0	90.00	0.30	9,936.0	6,390.0	-2,060.0	474,193.45	639,913.90	32° 18' 11.620 N	104° 0' 51.40
17,400.0	90.00	0.30	9,936.0	6,490.0	-2,059.4	474,293.44	639,914.42	32° 18' 12.610 N	104° 0' 51.39
17,500.0	90.00	0.30	9,936.0	6,590.0	-2,058.9	474,393.43	639,914.95	32° 18' 13.599 N	104° 0' 51.38
17,600.0	90.00	0.30	9,936.0	6,690.0	-2,058.4	474,493.42	639,915.47	32° 18' 14.589 N	104° 0' 51.37
17,700.0	90.00	0.30	9,936.0	6,790.0	-2,057.9	474,593.41	639,915.99	32° 18' 15.578 N	104° 0' 51.36
17,800.0	90.00	0.30	9,936.0	6,889.9	-2,057.4	474,693.40	639,916.52	32° 18' 16.568 N	104° 0' 51.35
17,900.0	90.00	0.30	9,936.0	6,989.9	-2,056.8	474,793.39	639,917.04	32° 18' 17.557 N	104° 0' 51.34
18,000.0	90.00	0.30	9,936.0	7,089.9	-2,056.3	474,893.39	639,917.56	32° 18' 18.546 N	104° 0' 51.33
18,100.0	90.00	0.30	9,936.0	7,189.9	-2,055.8	474,993.38	639,918.09	32° 18' 19.536 N	104° 0' 51.32
18,200.0	90.00	0.30	9,936.0	7,289.9	-2,055.3	475,093.37	639,918.61	32° 18' 20.525 N	104° 0' 51.31
18,300.0	90.00	0.30	9,936.0	7,389.9	-2,054.7	475,193.36	639,919.13	32° 18' 21.515 N	104° 0' 51.30
18,400.0	90.00	0.30	9,936.0	7,489.9	-2,054.2	475,293.35	639,919.66	32° 18' 22.504 N	104° 0' 51.29
18,500.0	90.00	0.30	9,936.0	7,589.9	-2,053.7	475,393.34	639,920.18	32° 18' 23.494 N	104° 0' 51.28
18,600.0	90.00	0.30	9,936.0	7,689.9	-2,053.2	475,493.33	639,920.70	32° 18' 24.483 N	104° 0' 51.28
18,700.0	90.00	0.30	9,936.0	7,789.9	-2,052.6	475,593.32	639,921.23	32° 18' 25.473 N	104° 0' 51.27
18,800.0	90.00	0.30	9,936.0	7,889.9	-2,052.1	475,693.31	639,921.75	32° 18' 26.462 N	104° 0' 51.26
18,900.0	90.00	0.30	9,936.0	7,989.9	-2,051.6	475,793.30	639,922.28	32° 18' 27.452 N	104° 0' 51.25
19,000.0	90.00	0.30	9,936.0	8,089.9	-2,051.1	475,893.29	639,922.80	32° 18' 28.441 N	104° 0' 51.24
19,100.0	90.00	0.30	9,936.0	8,189.9	-2,050.5	475,993.28	639,923.32	32° 18' 29.431 N	104° 0' 51.23
19,200.0	90.00	0.30	9,936.0	8,289.9	-2,050.0	476,093.27	639,923.85	32° 18' 30.420 N	104° 0' 51.22
19,300.0	90.00	0.30	9,936.0	8,389.9	-2,049.5	476,193.26	639,924.37	32° 18' 31.410 N	104° 0' 51.21
19,400.0	90.00	0.30	9,936.0	8.489.9	-2,049.0	476.293.26	639,924.89	32° 18' 32.399 N	104° 0' 51.20
19,500.0	90.00	0.30	9,936.0	8,589.9	-2,048.5	476,393.25	639,925.42	32° 18' 33.389 N	104° 0' 51.19
19,600.0	90.00	0.30	9,936.0	8,689.9	-2,047.9	476,493.24	639,925.94	32° 18' 34.378 N	104° 0' 51.18
19,700.0	90.00	0.30	9,936.0	8,789.9	-2,047.4	476,593.23	639,926.46	32° 18' 35.367 N	104° 0' 51.17
19,800.0	90.00	0.30	9,936.0	8,889.9	-2,046.9	476,693.22	639,926.99	32° 18' 36.357 N	104° 0' 51.16
19,900.0	90.00	0.30	9,936.0	8,989.9	-2,046.4	476,793.21	639,927.51	32° 18' 37.346 N	104° 0' 51.15
20,000.0	90.00	0.30	9,936.0	9,089.9	-2,045.8	476,893.20	639,928.03	32° 18' 38.336 N	104° 0' 51.14
20,100.0	90.00	0.30	9,936.0	9,189.9	-2,045.3	476,993.19	639,928.56	32° 18' 39.325 N	104° 0' 51.13
20,200.0	90.00	0.30	9,936.0	9,289.9	-2,044.8	477,093.18	639,929.08	32° 18' 40.315 N	104° 0' 51.12
20,300.0	90.00	0.30	9,936.0	9,389.9	-2,044.3	477,193.17	639,929.61	32° 18' 41.304 N	104° 0' 51.11
20,400.0	90.00	0.30	9,936.0	9,489.9	-2,043.7	477,293.16	639,930.13	32° 18' 42.294 N	104° 0' 51.10
20,500.0	90.00	0.30	9,936.0	9,589.9	-2,043.2	477,393.15	639,930.65	32° 18' 43.283 N	104° 0' 51.09
20,529.0	90.00	0.30	9,936.0	9,619.0	-2,043.1	477,422.20	639,930.80	32° 18' 43.571 N	104° 0' 51.09

104° 0' 51.095 W

Microsoft

Planning Report - Geographic

Old Database:

Project:

Company:

BTA Oil Producers, LLC Eddy County, NM (NAD 83)

0.00

0.00

9,936.0

Harroun Ranch Site: Well: Harroun Ranch #9H Wellbore: Wellbore #1 Design: Design #1

Local Co-ordinate Reference:

TVD Reference: MD Reference: North Reference:

Survey Calculation Method:

477,422.20

Well Harroun Ranch #9H

WELL @ 2971.0usft (Original Well Elev) WELL @ 2971.0usft (Original Well Elev)

32° 18' 43.571 N

639,930.80

Minimum Curvature

	Design Targets									
٦	Farget Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
										3

-2,043.1

9,619.0

plan hits target centerPoint

Harroun Ranch #9H

1625 N. French Dr., Hobbs, NM 88240 811 S. First St., Artesia, NM 88210 District III 1000 Rio Brazos Road, Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico Energy, Minerals and Natural Resources Department

Submit Original to Appropriate District Office

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505

Date: 3/17/2020	GAS CAPTURE PLAN	
☑ Original☑ Amended - Reason for Amendment:	Operator & OGRID No.:	260297

This Gas Capture Plan outlines actions to be taken by the Operator to reduce well/production facility flaring/venting for new completion (new drill, recomplete to new zone, re-frac) activity.

Note: Form C-129 must be submitted and approved prior to exceeding 60 days allowed by Rule (Subsection A of 19.15.18.12 NMAC).

Well(s)/Production Facility - Name of facility

The well(s) that will be located at the production facility are shown in the table below.

Well Name	API	Well Location	Footages	Expected	Flared or	Comments
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		(ULSTR)		MCF/D	Vented	
HARROUN RANCH 20702		SEC 20; 23S; 29E	893 FSL 2428 FWL	2000	Flared	Battery Connected
20-17 FEDERAL COM 9H		=	2.201 112			To ETP System

Gathering System and Pipeline Notification

Well(s) will be connected to a production facility after flowback operations are complete, if gas transporter system is in place. The gas produced from production facility is dedicated to Gas Transporter and will be connected to Gas Transporter low/high pressure gathering system located in EDDY County, New Mexico. It will require 0 'of pipeline to (ETP) connect the facility to low/high pressure gathering system. Operator provides (periodically) to Gas Transporter a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, Operator and Gas Transporter have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at Gas Transporter Processing Plant located in Sec. ____, Twn. ____, Rng. County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on Gas Transporter system at that time. Based on current information, it is Operator's belief the system can take this gas upon completion of the well(s)

Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

- Power Generation On lease
 - Only a portion of gas is consumed operating the generator, remainder of gas will be flared
- Compressed Natural Gas On lease
 - o Gas flared would be minimal, but might be uneconomical to operate when gas volume declines
- NGL Removal On lease
 - o Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines



WFT Casing Head (Slip on Weld with O-Ring) Running Procedure

Publication RP-001 October 21, 2010

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\	WFT Casing Head (Slip on Weld with O-Ring)	Approved By:	Reviewed By:	RP-001
Weatherford		3	Bence J. Ross	Rev 0
5-2-GL-GL-WES-00052		Date: Oct 21, 2010	Date: Oct 21, 2010	

Install the Casing Head

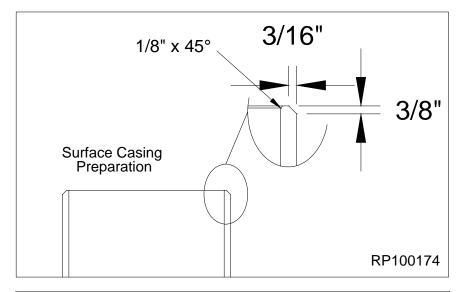
- Examine the WFT Casing Head. Verify the following:
 - bore is clean and free of debris
 - seal areas, threads and ring grooves are clean and undamaged
 - o-ring is properly installed, clean and undamaged
 - all peripheral equipment is intact and undamaged
- 2. Measure the pocket depth of the Casing Head and record this dimension.
- Run the surface casing and cement as required.
- Determine the required elevation of the Casing Head as required by the Drilling Supervisor.
- Use the following calulation to determine the correct final cut location of the surface casing.

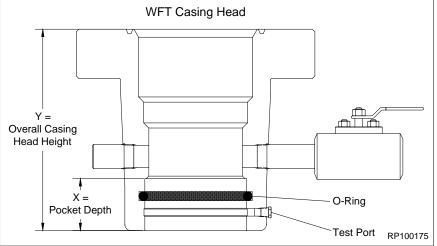
X = Pocket Depth

Y = Overall Casing Head Height

Y-X = Distance from correct elevation point to surface casing cutoff height.

- 6. Lift the riser assembly high enough to rough cut the surface casing a minimum of 12" above the anticipated final cut location, if applicable.
- Remove the spent portion of surface casing and the riser assembly and set aside.
- Determine the correct elevation for the wellhead assembly.
- Rough cut the surface casing a minimum of 12" above the final cut location.
- Cut the conductor pipe a comfortable level below the final cut location of the surface casing.





11. Final cut the surface casing at the correct elevation.

NOTE: Ensure the cut on the surface casing is level as this will determine the orientation of the remainder of the wellhead equipment.

- 12. Bevel the surface casing with a 3/16" x 3/8" bevel and remove any sharp edges from the OD of the casing.
- 13. Break a 1/8" x 45° bevel on the ID of the surface casing.

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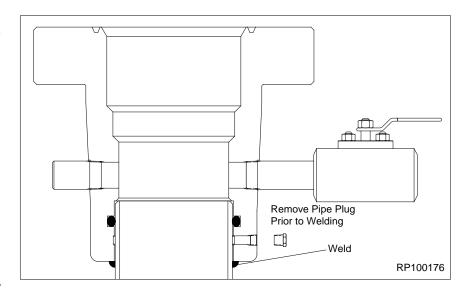
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Install the Casing Head

 Wipe the ID of the o-ring of the Casing Head with a light coat of oil or grease.

NOTE: Excessive oil or grease will prevent a positive seal from forming.

- 15. Lower the Casing Head over the surface casing stub to a positive stop.
- 16. Remove the fitting from the test port and set aside.
- 17. Orient the Casing Head as per the Drilling Superintendents instructions ensuring the face of the Casing Head is level and two holed to the drilling rig substructure.
- 18. Weld and test the surface casing to the Casing Head as per the REC-OMMENDED FIELD WELDING PROCEDURE located in the back of this manual.
- Once all welding and testing is completed, replace the fitting into the open port and close the valve on the Casing Head.



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WFT Casing Head (Slip on Weld with O-Ring) Running Procedure



Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal

 Introduction and Scope. The following recommended procedure has been prepared with particular regard to attaining pressure-tight weld when attaching casing heads, flanges, etc., to casing. Although most of the high strength casing used (such as N-80) is not normally considered field weldable, some success may be obtained by using the following or similar procedures.

Caution: In some wellheads, the seal weld is also a structural weld and can be subjected to high tensile stresses. Consideration must therefore be given by competent authority to the mechanical properties of the weld and its heat affected zone.

- **a.** The steels used in wellhead parts and in casing are high strength steels that are susceptible to cracking when welded. It is imperative that the finished weld and adjacent metal be free from cracks. The heat from welding also affects the mechanical properties. This is especially serious if the weld is subjected to service tension stresses.
- **b.** This procedure is offered only as a recommendation. The responsibility for welding lies with the user and results are largely governed by the welder's skill. Weldability of the several makes and grades of casing varies widely, thus placing added responsibility on the welder. Transporting a qualified welder to the job, rather than using a less-skilled man who may be at hand, will, in most cases, prove economical. The responsible operating representative should ascertain the welder's qualifications and, if necessary, assure himself by instruction or demonstration, that the welder is able to perform the work satisfactorily.
- Welding Conditions. Unfavorable welding conditions must be avoided or minimized in every way possible, as even the most skilled welder cannot successfully weld steels that are susceptible to cracking under adverse working conditions, or when the work is rushed. Work above the welder on the drilling floor should be avoided> The weld should be protected from dripping mud, water, and oil and from wind, rain, or other adverse weather conditions. The drilling mud, water, or other fluids must be lowered in the casing and kept at a low level until the weld has properly cooled. It is the responsibility of the user to provide supervision that will assure favorable working conditions, adequate time, and the necessary cooperation of the rig personnel.
- **3. Welding.** The welding should be done by the shielded metal-arc or other approved process.

- Filler Metal. Filler Metals. For root pass, it's recommended to use E6010, E6011 (AC), E6019 or equivalent electrodes. The E7018 or E7018-A1 electrodes may also be used for root pass operations but has the tendency to trap slag in tight grooves. The E6010, E6011 and E6019 offer good penetration and weld deposit ductility with relatively high intrinsic hydrogen content. Since the E7018 and E7018-A1 are less susceptible to hydrogen induced cracking, it is recommended for use as the filler metal for completion of the weld groove after the root pass is completed. The E6010, E6011 (AC), E6019, E7018 and E7018-A1 are classified under one of the following codes AWS A5.1 (latest edition): Mild Steel covered electrodes or the AWS A5.5 (latest edition): Low Alloy Steel Covered Arc-Welding Electrodes. The low hydrogen electrodes, E7018 and E7018-A1, should not be exposed to the atmosphere until ready for use. It's recommended that hydrogen electrodes remain in their sealed containers. When a job arises, the container shall be opened and all unused remaining electrodes to be stored in heat electrode storage ovens. Low hydrogen electrodes exposed to the atmosphere, except water, for more than two hours should be dried 1 to 2 hours at 600°F to 700 °F (316°C to 371 °C) just before use. It's recommended for any low hydrogen electrode containing water on the surface should be scrapped.
- 5. Preparation of Base Metal. The area to be welded should be dry and free of any paint, grease/oil and dirt. All rust and heat-treat surface scale shall be ground to bright metal before welding.
- 6. Preheating. Prior to any heating, the wellhead member shall be inspected for the presence of any o-rings or other polymeric seals. If any o-rings or seals are identified then preheating requires close monitoring as noted in paragraph 6a. Before applying preheat, the fluid should be bailed out of the casing to a point several inches (>6" or 150 mm) below the weld joint/location. Preheat both the casing and wellhead member for a minimum distance of three (3) inches on each side of the weld joint using a suitable preheating torch in accordance with the temperatures shown below in a and b. The preheat temperature should be checked by the use of heat sensitive crayons. Special attention must be given to preheating the thick sections of wellhead parts to be welded, to insure uniform heating and expansion with respect to the relatively thin casing.
 - **a.** Wellhead members containing o-rings and other polymeric seals have tight limits on the preheat and interpass temperatures. Those temperatures must be controlled at 200°F to 325°F or 93 °C to 160°C and closely monitored to prevent damage to the o-ring or seals.
 - **b.** Wellhead members not containing o-rings and other polymeric seals should be maintained at a preheat and interpass temperature of 400°F to 600°F or 200°C to 300°C.

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WFT Casing Head (Slip on Weld with O-Ring) Running Procedure

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Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal (continued)

- 7. Welding Technique. Use a 1/8 or 5/32-inch (3.2 or 4.0 mm) E6010 or E7018 electrode and step weld the first bead (root pass); that, weld approximately 2 to 4 inches (50 to 100 mm) and then move diametrically opposite this point and weld 2 to 4 inches (50 to 100 mm) halfway between the first two welds, move diametrically opposite this weld, and so on until the first pass is completed. This second pass should be made with a 5/32-inch (4.0 mm) low hydrogen electrode of the proper strength and may be continuous. The balance of the welding groove may then be filled with continuous passes without back stepping or lacing, using a 3/16-inch (4.8 mm) low hydrogen electrode. All beads should be stringer beads with good penetration. There should be no undercutting and weld shall be workmanlike in appearance.
 - **a.** Test ports should be open when welding is performed to prevent pressure buildup within the test cavity.
 - **b.** During welding the temperature of the base metal on either side of the weld should be maintained at 200 to 300°F (93 to 149°C).
 - **c.** Care should be taken to insure that the welding cable is properly grounded to the casing, but ground wire should not be welded to the casing or the wellhead. Ground wire should be firmly clamped to the casing, the wellhead, or fixed in position between pipe slips. Bad contact may cause sparking, with resultant hard spots beneath which incipient cracks may develop. The welding cable should not be grounded to the steel derrick, nor to the rotary-table base.
- Cleaning. All slag or flux remaining on any welding bead should be removed before laying the next bead. This also applies to the completed weld.
- Defects. Any cracks or blow holes that appear on any bead should be removed to sound metal by chipping or grinding before depositing the next bead.
- 10. Postheating. Post-heating should be performed at the temperatures shown below and held at that temperature for no less than one hour followed by a slow cooling. The post-heating temperature should be in accordance with the following paragraphs.
 - **a.** Wellhead members containing o-rings and other polymeric seals have tight limits on the post-heating temperatures. Those temperatures must be controlled at 250°F to 300°F or 120 °C to 150°C and closely monitored to prevent damage to the o-ring or seals.
 - **b.** Wellhead members not containing o-rings and other polymeric seals should be post-heated at a temperature of 400°F to 600°F or 200°C to 300°C.

- 11. Cooling. Rapid cooling must be avoided. To assure slow cooling, welds should be protected from extreme weather conditions (cold, rain, high winds, etc.) by the use of suitable insulating material. (Specially designed insulating blankets are available at many welding supply stores.) Particular attention should be given to maintaining uniform cooling of the thick sections of the wellhead parts and the relatively thin casing, as the relatively thin casing will pull away from the head or hanger if allowed to cool more rapidly. The welds should cool in air to less than 200°F (93°C) (measured with a heat sensitive crayon) prior to permitting the mud to rise in the casing.
- 12. Test the Weld. After cooling, test the weld. The weld must be cool otherwise the test media will crack the weld. The test pressure should be no more than 80% of the casing collapse pressure.

Test Media						
Acceptable Medias	Unacceptable Medias					
Water Water Soluable Oil Inert Gas •Nitrogen •Argon Gas	Oxygen Acetylene Hydraulic Oil Motor Oil Brake Fluid					

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WFT Casing Head (Slip on Weld with O-Ring) Running Procedure





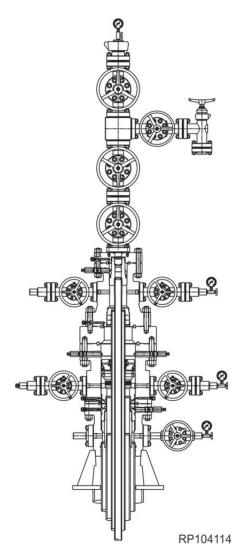
Weatherford®

Wellhead Field Service Manual

WFT-SB Wellhead System Running Procedure

Publication: SM-11-1

Release Date: December 2014



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**		Prepared By:	Reviewed By:	Approved By:	SM-11-1
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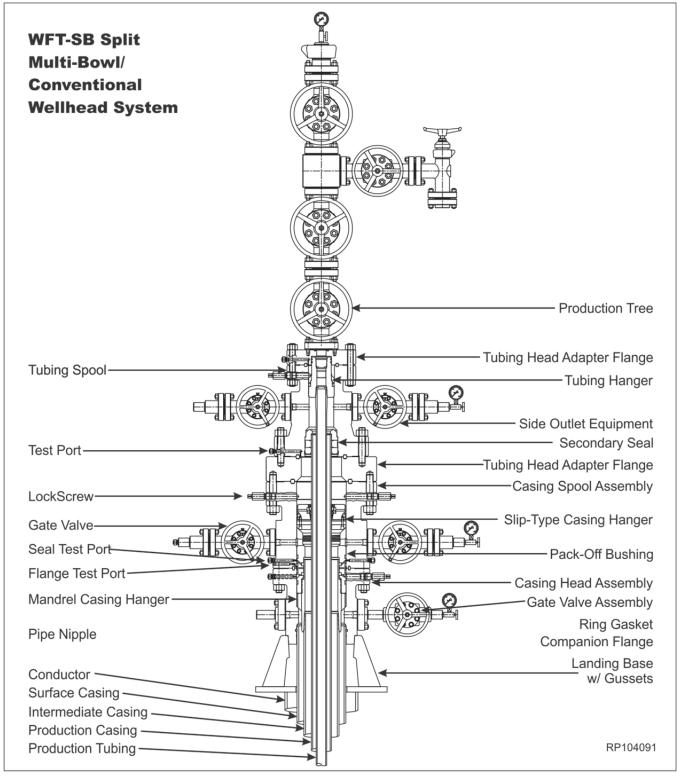
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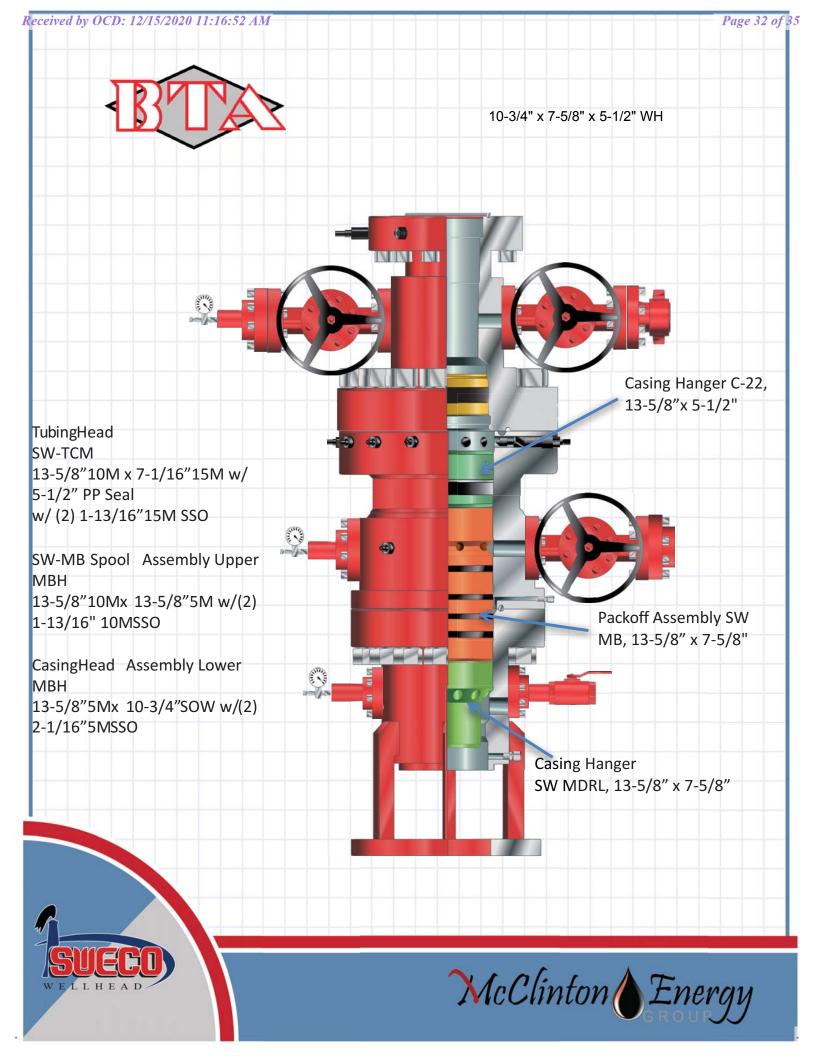
Field Services Manual

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WFT Split Bowl (SB) Wellhead System



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Well Name: HARROUN RANCH 20702 20-17 FEDERAL Well Number: 9H

COM

Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

Describe the mud monitoring system utilized: PVT/Pason/Visual Monitoring

Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	ЬН	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	500	OTHER : FW SPUD	8.3	8.4							
500	9409	OTHER : DBE	9	9.4							
9409	9936	OIL-BASED MUD	11	12.5							

Section 6 - Test, Logging, Coring

List of production tests including testing procedures, equipment and safety measures:

Drill Stem Tests will be based on geological sample shows.

List of open and cased hole logs run in the well:

MUD LOG/GEOLOGICAL LITHOLOGY LOG, GAMMA RAY LOG, CEMENT BOND LOG,

Coring operation description for the well:

None planned

<u>District I</u> 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III
1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division 1220 S. St Francis Dr. **Santa Fe, NM 87505**

CONDITIONS

Action 11826

CONDITIONS OF APPROVAL

Operator:			OGRID:	Action Number:	Action Type:
BTA OIL PRODUCERS, LLC	104 S Pecos	Midland, TX79701	260297	11826	FORM 3160-3

OCD	Condition
Reviewer	
kpickford	Will require a directional survey with the C-104
kpickford	Once the well is spud, to prevent ground water contamination through whole or partial conduits from the surface, the operator shall drill without interruption through the fresh water zone or zones and shall immediately set in cement the water protection string
kpickford	Oil base muds are not to be used until fresh water zones are cased and cemented providing isolation from the oil or diesel. This includes synthetic oils. Oil based mud, drilling fluids and solids must be contained in a steel closed loop system.