FORM APPROVED Form 3160-3 OMB No. 1004-0137 (June 2015) Expires: January 31, 2018 UNITED STATES 5. Lease Serial No. DEPARTMENT OF THE INTERIOR NMNM138831 BUREAU OF LAND MANAGEMENT APPLICATION FOR PERMIT TO DRILL OR REENTER 6. If Indian, Allotee or Tribe Name 7. If Unit or CA Agreement, Name and No. **✓** DRILL REENTER 1a. Type of work: 1b. Type of Well: ✓ Oil Well Gas Well Other 8. Lease Name and Well No 1c. Type of Completion: Hydraulic Fracturing ✓ Single Zone Multiple Zone OAKVILLE FEDERAL 9. API Well No 2. Name of Operator MACK ENERGY CORPORATION 3b. Phone No. (include area code) 10 Field and Pool, or Exploratory 3a. Address ANDRES ROUND TANKISAN ANDRES (575) 748-1288 P O BOX 960, ARTESIA, NM 88211-0960 11. Sec. T. R. M. or Blk. and Survey or Area 4. Location of Well (Report location clearly and in accordance with any State requirements.\*) SEC 24/T15S/R29E/NMP At surface NWNW / 707 FNL / 330 FWL / LAT 33.0068127 / LONG -103.9895433 At proposed prod. zone NWNW / 1 FNL / 330 FWL / LAT 33.0233016 / LONG -103.9892864 12. County or Parish 13. State 14. Distance in miles and direction from nearest town or post office\* **CHAVES** NM 30 miles 17. Spacing Unit dedicated to this well 15. Distance from proposed\* No of acres in lease 330 feet location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 19. Proposed Depth BLM/BIA Bond No. in file 18. Distance from proposed location\* to nearest well, drilling, completed, 1500 feet 3588 feet / 9151 feet FED: NMB000286 applied for, on this lease, ft. 23. Estimated duration 21. Elevations (Show whether DF, KDB, RT, GL, etc.) 22. Approximate date work will start\* 04/01/2021 25 days 3937 feet 24. Attachments The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable) 1. Well plat certified by a registered surveyor. 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above). 2. A Drilling Plan. 3. A Surface Use Plan (if the location is on National Forest System Lands, the 5. Operator certification. SUPO must be filed with the appropriate Forest Service Office) 6. Such other site specific information and/or plans as may be requested by the BLM. Name (Printed/Typed) 25. Signature DEANA WEAVER / Ph: (575) 748-1288 01/25/2021 (Electronic Submission) Title Production Clerk Date Approved by (Signature) Name (Printed/Typed) RUBEN J SANCHEZ / Ph: (575) 627-0250 04/14/2021 (Electronic Submission) Title Office Assistant Field Manager, Lands & Minerals Roswell Field Office Application approval does not want and or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon. Conditions of approval, if any are attached Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

APPROVED WITH CONDITIONS

Approval Date: 04/14/2021

(Continued on page 2)

\*(Instructions on page 2)

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720
District II
811 S. First St., Artesia, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720
District III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6178 Fax: (505) 334-6170
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

# State of New Mexico Energy, Minerals & Natural Resources Department OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, NM 87505

Form C-102
Revised August 1,
2011
Submit one copy to appropriate
District Office

☐ AMENDED REPORT

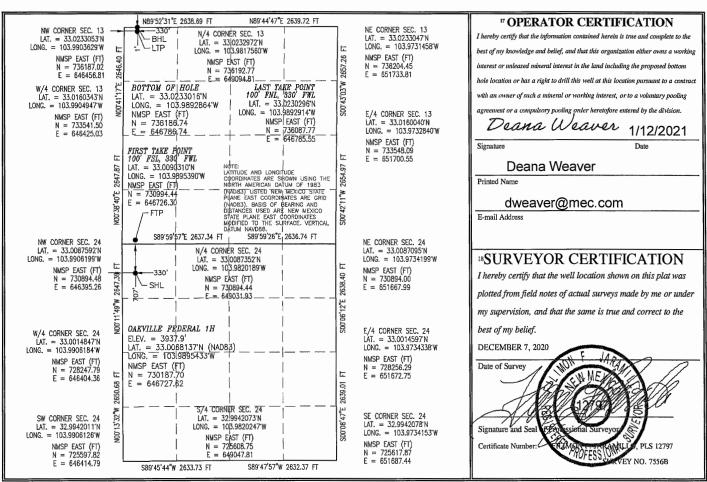
#### WELL LOCATION AND ACREAGE DEDICATION PLAT

<sup>1</sup> API Numbe	er	<sup>2</sup> Pool Code	³ Pool N	lame	
30 00564362		<del>52770</del> 57835	Round Tank; San Andres	SULIM	AR;SAN ANDRES
<sup>4</sup> Property Code		<sup>5</sup> P1	operty Name		<sup>6</sup> Well Number
57835		OAKVII	LLE FEDERAL		1H
OGRID No.		8 O	perator Name		<sup>9</sup> Elevation
13837		MACK ENER	GY CORPORATION		3937.9

<sup>10</sup> Surface Location

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
D	24	15 S	29 E		707	NORTH	330	WEST	CHAVES
			nВ	ottom He	ole Location	If Different Fro	om Surface		
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
D	13	15 S	29 E		1	NORTH	330	WEST	CHAVES
<sup>12</sup> Dedicated Acre	s <sup>13</sup> Joint	or Infill 14	Consolidation	1 Code			15 Order No.		
160		ļ							

No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.



Inten	t xxx	As Drill	ed											
API#														
Ope	rator Nar	ne:	<u> </u>			Prope	rty Na	me:				·-····································		Well Number
МА	CK ENER	RGY CORP	ORATIO	V			OAK	VILL	E FEC	DERAL				1H
Kick C	Off Point (	КОР)			-		-							
UL <b>D</b>	Section 24	Township <b>15S</b>	Range 29E	Lot	Feet <b>707</b>	F	rom N/	s <b>H</b>	Feet 330		From	E/W <b>ST</b>	County CHAVE	S
Latitu		68137		<u> </u>	Longitu		.989	543	 3				NAD 83	
First 1	Take Poin	t (FTP)	Pango	Lot	Feet	T e	From N	c	Feet		Fram	<b>Γ</b> ΛΛ/	County	
M	13	15S	Range <b>29E</b>	Lot	100	9	SOUT	3 ┨ ——	330		From WE:	ST	CHAVE	S
Latitu	33.009	0310			Longitu	103.9	9895	390	)				NAD <b>83</b>	;
Last T	Take Point	Township	Range <b>29E</b>	Lot	Feet <b>100</b>	From <b>NOR</b>	N/S	Feet 330		From E		Count CHA	 Y WES	
Latitu	ıde	230296		<u> </u>	Longitu	ıde	.9892			WLS	•	NAD	83	
Is this  If infil  Spacil  API#	well an i	olease prov			]	erator I	Name		well	] numbo	er fo	r Defii	ning well	for Horizontal
Ope	rator Nan	ne:				Prope	erty Na	me:						Well Number

KZ 06/29/2018

1625 N. French Dr., Hobbs, NM 88240 District II 811 S. First St., Artesia, NM 89210 District III 1000 Rio Brazos Road, Aztec, NM 874 1 0 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

### State of New Mexico Energy, Minerals and Natural Resources Department

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505 Submit Original to Appropriate District Office

GAS CAPTURE PLAN	GAS	CAP	TURE	PLAN
------------------	-----	-----	------	------

Date	e: <u>10/11/2019</u>		0110 011	I TOKE IE.	rain,		
XI (	Original		Operator	& OGRID 1	No.: Mack E	iergy Corpora	ation - 013837
	Amended - Reason for A	Amendment:					
	***************************************		- 	······································	······································		
	s Gas Capture Plan outling completion (new drill,				duce well/pro	duction facili	ty flaring/venting for
Vote	: Form C-129 must be submi	ited and approv	ed prior to exceeding	60 days allowed	d by Rule (Subs	ection A of 19.15	5.18.12 NMAC)
We	ll(s)/Production Facili	ty - Name of	facility				
Γhe	well(s) that will be loca	ted at the pro-	duction facility are	shown in the	ie table belov	v	
	Well Name	API	Well Location (ULSTR)	Footages	Expected MCF/D	Flared or Vented	Comments
	Oakville Federal Com #1H		Sec. 24 T15S R29E	707 FNL & 330 FWL	50		
		l	1	1			

#### Gathering System and Pipeline Notification

#### Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on DCP Midstream system at that time. Based on current information, it is Mack Energy Corporation belief the system can take this gas upon completion of the well(s).

Safety requirements during cleanout operations from the Use Of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

#### Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

· Power Generation - On lease

Only a portion of gas is consumed operating the generator, remainder of gas will be flared Compressed Natural Gas - On lease

Gas flared would be minimal, but might be uneconomical to operate when gas volume declines NGL Removal - On lease

Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

## PECOS DISTRICT DRILLING OPERATIONS CONDITIONS OF APPROVAL

**OPERATOR'S NAME:** | Mack Energy Corporation

**LEASE NO.: NMNM-138831** 

WELL NAME & NO.: | Oakville Federal 1H

SURFACE HOLE FOOTAGE: 0707' FNL & 0330' FWL

BOTTOM HOLE FOOTAGE | 0001' FNL & 0330' FWL Sec. 13, T. 15 S., R 29 E.

LOCATION: | Section 24, T. 15 S., R 29 E., NMPM

**COUNTY:** | Chaves County, New Mexico

The Gamma Ray and Neutron well logs must be run from total depth to surface and e-mailed to Chris Bolen at <a href="maileo-cbolen@blm.gov">cbolen@blm.gov</a> or hard copy mailed to 2909 West Second Street Roswell, NM 88201 to his attention.

The BLM is to be notified in advance for a representative to witness:

a. Spudding well (minimum of 24 hours)

- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

#### Chaves and Roosevelt Counties

Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201. During office hours call (575) 627-0272. After hours cll (575) 627-0205.

#### A. Hydrogen Sulfide

- 1. Hydrogen Sulfide (H2S) monitors shall be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the Hydrogen Sulfide area shall meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, provide measured values and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.

4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### **B. CASING**

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

#### Wait on cement (WOC) for Water Basin:

After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements.

Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Possibility of Water flows in the Salado and Artesia Group.

Possibility of lost circulation in the Red Beds, Rustler, Artesia Group, and San Andres formations.

- 1. The 13-3/8 inch surface casing shall be set at approximately 370 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, set casing at least 25 feet above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature

Page 2 of 5

survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

- b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing is:
  - ☐ Cement to surface. If cement does not circulate see B.1.a, c-d above.

Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.

- 3. The minimum required fill of cement behind the 7 X 5-1/2 inch production casing is:
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office.
- 4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

#### C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API 53.
- 2. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi (Installing 3M BOP, testing to 2,000 psi).

- 3. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
  - d. The results of the test shall be reported to the appropriate BLM office.
  - e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

#### D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

#### E. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

JAM 03032021

Page 5 of 5

**Approval Date: 04/14/2021** 



U.S. Department of the Interior BUREAU OF LAND MANAGEMENT

Well Name: OAKVILLE FEDERAL

#### **Drilling Plan Data Report** 04/19/2021

Submission Date: 01/25/2021

Highlighted data reflects the most recent changes

Well Number: 1H

**Show Final Text** 

Well Type: OIL WELL

APD ID: 10400062486

Well Work Type: Drill

#### Section 1 - Geologic Formations

**Operator Name: MACK ENERGY CORPORATION** 

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
885680	QUÁTERNARY	3937	Ö	0	ALLUVIUM	NONE	N
885681	TOP OF SALT	3573	364	364	SALT	NONE	N
885682	BASE OF SALT	3140	797	797	SALT	NONE	N
885683	YATES	2986	951	951	ANHYDRITE, SILTSTONE	NATURAL GAS, OIL	N
885684	SEVEN RIVERS	2753	1184	1184	ANHYDRITE, SILTSTONE	NATURAL GAS, OIL	N
885685	QUEEN	2264	1673	1673	ANHYDRITE, SILTSTONE	NATURAL GAS, OIL	N
885686	GRAYBURG	1870	2067	2067	ANHYDRITE, DOLOMITE, SILTSTONE	NATURAL GAS, OIL	N
885687	SAN ANDRES	1573	2364	2364	ANHYDRITE, DOLOMITE, SILTSTONE	NATURAL GAS, OIL	Y

#### Section 2 - Blowout Prevention

Pressure Rating (PSI): 3M

Rating Depth: 9151

Equipment: ROTATING HEAD, MUD-GAS SEPARATOR

Requesting Variance? NO

Variance request:

Testing Procedure: THE BOP/BOPE TEST SHALL INCLUDE A LOW PRESSURE TEST FROM 250 TO 300PSI. THE TEST WILL BE HELD FOR A MINIMUM OF 10 MINUTES IF TEST IS DONE WITH A TEST PLUG AND 30 MINUTES WITHOUT A TEST PLUG. THE ESTIMATED BOTTOM HOLE AT TD IS 120 DEGREES AND ESTIMATED MAXIMUM BOTTOM HOLE PRESSURE IS 1716' PSIG (0.052\* 3588' TVD\*9.2PPG) LESS THAN 2900 BOTTOM HOLE PRESSURE **Choke Diagram Attachment:** 

choke manifold diagram\_20200928095303.pdf

choke\_manifold\_20200928095315.pdf

**BOP Diagram Attachment:** 

bop diagram 20200928095330.pdf

Well Name: OAKVILLE FEDERAL

Well Number: 1H

choke\_manifold\_diagram\_20200928095303.pdf choke\_manifold\_20200928095315.pdf

bop\_diagram\_20200928095330.pdf

#### Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	370	0	370	3937	3567	370	J-55	48	ST&C	4.00 6	4.66 8	BUOY	28.5 78	BUOY	4.74
1	INTERMED IATE	12.2 5	9.625	NEW	API	N	0	1200	0	1200	3937	2737	1200	J-55	36	ST&C	3.23 7	7.04	BUOY	10.7 68	BUOY	7.04
1	PRODUCTI ON	8.76	7.0	NEW	API	N	0	2700	0	2700	3937	1237	2700	HCP -110	26	LT&C	5.34 3	3.31 7	BUOY	6.89 5	BUOY	3.31 7
1	PRODUCTI ON	8.75	7.0	NEW	API	N	2700	3700	2700	3700	1237	237	1000	HCP -110	26	BUTT	3.93 7	3.31 7	BUOY	8.48 7	BUOY	3.31 7
	PRODUCTI ON	8.75	5.5	NEW	API	N	3700	9151	3700	9151	237	-5214	5451	HCP -110		BUTT	4.59 9	3.54 7	BUOY	7.23 7	BUOY	3.54 7

#### **Casing Attachments**

Casing ID: 1

String Type: SURFACE

**Inspection Document:** 

**Spec Document:** 

**Tapered String Spec:** 

Casing Design Assumptions and Worksheet(s):

Oakviile\_Federal\_Com\_\_20210119114459

**Operator Name: MACK ENERGY CORPORATION** Well Name: OAKVILLE FEDERAL Well Number: 1H **Casing Attachments** Casing ID: 2 String Type: INTERMEDIATE **Inspection Document: Spec Document: Tapered String Spec:** Casing Design Assumptions and Worksheet(s): Oakviile\_Federal\_Com\_ 20210119120026 Casing ID: 3 String Type: PRODUCTION **Inspection Document: Spec Document: Tapered String Spec:** Casing Design Assumptions and Worksheet(s): Oakviile\_Federal\_Com\_\_20210119121311 Casing ID: 4 String Type: PRODUCTION **Inspection Document: Spec Document: Tapered String Spec:** Casing Design Assumptions and Worksheet(s):

Oakviile\_Federal\_Com\_\_20210119121747

Well Name: OAKVILLE FEDERAL Well Number: 1H

#### **Casing Attachments**

Casing ID: 5

String Type: PRODUCTION

**Inspection Document:** 

**Spec Document:** 

**Tapered String Spec:** 

Casing Design Assumptions and Worksheet(s):

Oakviile\_Federal\_Com\_\_20210119122140

Castian	A .	C	1
Section	4 -	Cem	en

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
PRODUCTION	Lead		0	0	0	0	0	0	0	0	0

PRODUCTION	Lead	14	0	0	0	0	0	0	0	0	0
			14.15								

			h. z							
SURFACE	Lead	0	370	250	1.61	14.4	348			20bbls gelled water, 50sx of 11# Scavenger Cement
SURFACE	Tail	0	370	200	1.34	14.8	348	100	1	20bbls Gelled Water 50sx of 11# Scavenger Cement
INTERMEDIATE	Lead	0	1200	485	1.34	14.8	939	100		20bbls gelled water. 50sx of 11# scavenger cement

PRODUCTION	Lead	0	9151	470	1.84	13.2	2311.	35	Class C 4% PF	20bbls Gelled Water,
							54		20 + 4 pps PF45	20bbls Chemical Wash,
									+ 125 pps PF29	50sx of 11# scavenger
										cement

Well Name: OAKVILLE FEDERAL Well Number: 1H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
PRODUCTION	Tail		0	9151	1540	1.48	13	2311. 54	35	(BWOW) PF44 -	20bbls gelled water, 20bbls chemical wash, 50sx of 11# scavenger cement

#### **Section 5 - Circulating Medium**

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: BOPE BRINE WATER

Describe the mud monitoring system utilized: PARSON PVT WITH PIT VOLUME RECORDER

#### **Circulating Medium Table**

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	ЬН	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	370	SPUD MUD	8.5	10	74.8	0.1	11		12000	15	
370	1200	LSND/GEL	8.3	10	74.8	0.1	11		12000	15	
1200	9151	LSND/GEL	8.3	9.2	74.8	0.1	11		12000	15	THE ESTIMATED BOTTOM HOLE AT TD IS 120 DEGREES AND ESTIMATED MAXIMUM BOTTOM HOLE PRESSURE IS 1716' PSIG (0.052* 3588' TVD*9.2PPG) LESS THAN 2900 BOTTOM HOLE PRESSURE

Well Name: OAKVILLE FEDERAL Well Number: 1H

#### Section 6 - Test, Logging, Coring

List of production tests including testing procedures, equipment and safety measures:

NONE

List of open and cased hole logs run in the well:

CNL/FDC,GAMMA RAY LOG,FORMATION DENSITY COMPENSATED LOG,

Coring operation description for the well:

WILL EVALUATE AFTER LOGGING TO DETERMINE THE NECESSITY FOR SIDEWALL CORING

#### Section 7 - Pressure

Anticipated Bottom Hole Pressure: 1716

**Anticipated Surface Pressure: 926** 

Anticipated Bottom Hole Temperature(F): 95

Anticipated abnormal pressures, temperatures, or potential geologic hazards? NO

Describe:

**Contingency Plans geoharzards description:** 

**Contingency Plans geohazards attachment:** 

Hydrogen Sulfide drilling operations plan required? NO

Hydrogen sulfide drilling operations plan:

#### **Section 8 - Other Information**

#### Proposed horizontal/directional/multi-lateral plan submission:

Oakville\_Federal\_1H\_Preliminary\_Plan\_1\_20210120113438.pdf

Horizontal Spacing unit 20210120113453.pdf

Gas\_Capture\_Plan\_20210120113716.pdf

Escape\_Route\_20210120115416.pdf

H2S\_Plan\_20210120135345.pdf

h2s\_contingency\_plan\_20210120135603.pdf

Revised\_Drilling\_Plan\_\_cement\_change\_\_20210224072427.pdf

Other proposed operations facets description:

Other proposed operations facets attachment:

Other Variance attachment:

**Mack Energy Corporation** 

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

Chaves County, NM

#### **DRILLING PROGRAM**

#### 1. Geologic Name of Surface Formation

Quaternary

#### 2. Estimated Tops of Important Geologic Markers:

Top Salt	364'
Base of Salt	797'
Yates	951'
Seven Rivers	1184'
Queen	1673
Grayburg	2067
San Andres	2364

#### 3. Estimated Depths of Anticipated Fresh Water, Oil and Gas:

Water Sand	150'	Fresh Water
Yates	951'	Oil/Gas
Seven Rivers	1184'	Oil/Gas
Queen	1673'	Oil/Gas
Grayburg	2067'	Oil/Gas
San Andres	2364'	Oil/Gas

No other formations are expected to give up oil, gas or fresh water in measurable quantities. Setting 13 3/8" casing to 200' and circulating cement back to surface will protect the surface fresh water sand. Salt section and shallower zones above TD, which contain commercial quantities of oil and/or gas, will have cement circulated across them by cementing 5 ½" production casing, sufficient cement will be pumped to circulate back to surface.

#### 4. Casing Program:

Hole Size	Interval	OD Casing	Wt, Grade, Jt, cond, collapse/burst/tension
17 1/2"	0-370'	13 3/8"	48#, J-55, ST&C, New, 4.00641/4.668148/4.74
12 1/4"	0-1200'	9 5/8"	36#, J-55, ST&C, New, 3.237179/7.04/7.04
8 3/4"	0-3700'	7" 26#,HC	P-110, LT&C, Buttress, New, 3.937441/3.316667/3.316667
8 3/4"	3700-9151	' 5 ½" 17#,	HCP-110, Buttress, New, 4.598662/3.546667/3.546667

#### 5. Cement Program:

13 3/8" Surface Casing: Lead 250sx, RFC+12% PF53+2% PF1+5pps PF42+.125pps PF29, yld 1.61, wt 14.4 ppg, 7.357 gals/sx, Tail: 200sx, Class C+1% PF1, yld 1.34, wt 14.8 ppg, 6.323 gals/sx, excess 100%

**Mack Energy Corporation** 

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

**Chaves County, NM** 

9 5/8" Intermediate Casing: Lead 485sx Class C + 1% PF1, yld 1.34, wt 14.8 ppd, 6.323gal/sx, excess 100%.

7" & 5 ½" Production Casing: Lead 470sx, Class C 4% PF20+4pps PF45+125pps PF29, yld 1.84, wt 13.2 ppg, 9.914 gals/sx, excess 35%, Tail 1540sx, PVL + 1.3 (BWOW) PF44+5% PF174+.5% PF606+.1% PF153+.4pps PF44, yld 1.48, wt 13, 7.57gals/sx, 35% excess. Slurry Top 2,500'

#### 6. Minimum Specifications for Pressure Control:

The blowout preventer equipment (BOP) shown in Exhibit #10 will consist of a double ram-type (3000 psi WP) minimum preventer. This unit will be hydraulically operated and the ram type preventer will be equipped with blind rams on top of 4 1/2" drill pipe rams on bottom. The 11" BOP will be nippled up on the 8 5/8" surface casing and tested by a 3<sup>rd</sup> party to 2000 psi used continuously until TD is reached. All BOP's and accessory equipment will be tested to 2000 psi before drilling out of intermediate casing. Pipe rams will be operationally checked each 24-hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment (Exhibit #10) will include a Kelly cock and floor safety valve and choke lines and choke manifold (Exhibit #11) with a minimum 2000 psi WP rating

#### 7. Types and Characteristics of the Proposed Mud System:

The well will be drilled to TD with a combination of fresh and cut brine mud system. The applicable depths and properties of this system are as follows:

DEPTH	TYPE	WEIGHT	VISCOSITY	WATERLOSS
0-370'	Fresh Water	10	28	N.C.
370-1200'	Cut Brine	10	29	N.C.
1200'-TD'	Cut Brine	9.2	29	N.C.

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept at the well site at all times.

#### 8. Auxiliary Well Control and Monitoring Equipment:

- A. Kelly cock will be kept in the drill string at all times.
- B. A full opening drill pipe-stabbing valve with proper drill pipe connections will be on the rig floor at all times.

#### 9. Logging, Testing and Coring Program:

- A. The electric logging program will consist of GR-Dual Laterolog, Spectral Density, Dual Spaced Neutron, CSNG Log from T.D. to 8 5/8 casing shoe.
- B. Drill Stem test is not anticipated.
- C. No conventional coring is anticipated.
- D. Further testing procedures will be determined at TD.

Mack Energy Corporation

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

Chaves County, NM

#### 10. Abnormal Conditions, Pressures, Temperatures and Potential Hazards:

No abnormal pressures or temperatures are anticipated. The estimated bottom hole at TD is 120 degrees and estimated maximum bottom hole pressure is 1716' PSIG (0.052\* 3588' TVD\*9.2PPG) LESS THAN 2900 BOTTOM HOLE PRESSURE. Low levels of Hydrogen sulfide have been monitors in producing wells in the area, so H2S may be present while drilling of the well; a plan is attached to the Drilling program. No major loss of circulation zones has been reported in offsetting wells.

#### 11. Anticipated Starting Date and Duration of Operations:

Road and location work will not begin until approval has been received from the BLM. The anticipated spud date is April 1, 2021. Once commenced, the drilling operation should be finished in approximately 20 days. If the well is productive, an additional 30 days will be required for completion and testing before a decision is made to install permanent facilities.

## Attachment to Exhibit #10 NOTES REGARDING THE BLOWOUT PREVENTERS Oakville Federal #1H Chaves County, New Mexico

- 1. Drilling nipple to be so constructed that it can be removed without use of a welder through rotary table opening, with minimum I.D. equal to preventer bore.
- 2. Wear ring to be properly installed in head.
- 3. Blow out preventer and all fittings must be in good condition, 2000 psi WP minimum.
- 4. All fittings to be flanged.
- 5. Safety valve must be available on rig floor at all times with proper connections, valve to be full 2000 psi WP minimum.
- 6. All choke and fill lines to be securely anchored especially ends of choke lines.
- 7. Equipment through which bit must pass shall be at least as large as the diameter of the casing being drilled through.
- 8. Kelly cock on Kelly.
- 9. Extension wrenches and hands wheels to be properly installed.
- 10. Blow out preventer control to be located as close to driller's position as feasible.
- 11. Blow out preventer closing equipment to include minimum 40-gallon accumulator, two independent sources of pump power on each closing unit installation all API specifications.

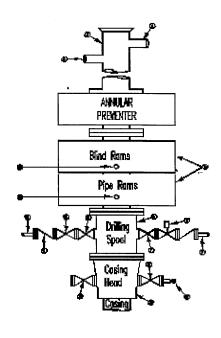
#### Mack Energy Corporation

#### **Minimum Blowout Preventer Requirements**

3000 psi Working Pressure 13 3/8 inch- 3 MWP 11 Inch - 3 MWP EXHIBIT #10

**Stack Requirements** 

NO.	Items	Min.	Min.
		I.D.	Nominal
1	Flowline		2"
2	Fill up line		2"
3	Drilling nipple		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
6a	Drilling spool with 2" min. kill line and 3" min choke line outlets		2" Choke
6b	2" min. kill line and 3" min. choke line outlets in ram. (Alternate to 6a above)		
7	Valve Gate Plug	3 1/8	
8	Gate valve-power operated	3 1/8	
9	Line to choke manifold		3"
10	Valve Gate Plug	2 1/16	
11	Check valve	2 1/16	
12	Casing head		
13	Valve Gate Plug	1 13/16	
14	Pressure gauge with needle valve		
15	Kill line to rig mud pump manifold		2"



#### **OPTIONAL**

16	Flanged Valve	1 13/16

10.

#### CONTRACTOR'S OPTION TO CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 2000 psi minimum.
- Automatic accumulator (80 gallons, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3. BOP controls, to be located near drillers' position.
- 4. Kelly equipped with Kelly cock.
- Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6. Kelly saver-sub equipped with rubber casing protector at all times.
- 7. Plug type blowout preventer tester.
- 8. Extra set pipe rams to fit drill pipe in use on location at all times.
- Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

- 1. Bradenhead or casing head and side valves.
- 2. Wear bushing. If required.

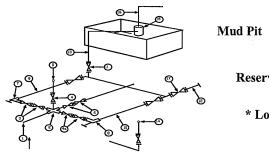
#### E GENERAL NOTES:

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans.

Replaceable parts for adjustable choke, or bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.

- All valves to be equipped with hand-wheels or handles ready for immediate use.
- 6. Choke lines must be suitably anchored.
- Handwheels and extensions to be connected and ready for use.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (2000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- Casinghead connections shall not be used except in case of emergency.
- 11. Does not use kill line for routine fill up operations.

Mack Energy Corporation
Exhibit #11
MIMIMUM CHOKE MANIFOLD 2,000, 5,000, and 10,000 PSI Working Pressure 3M will be used 2 MWP - 5 MWP - 10 MWP



Reserve Pit

\* Location of separator optional

**Below Substructure** 

#### Mimimum requirements

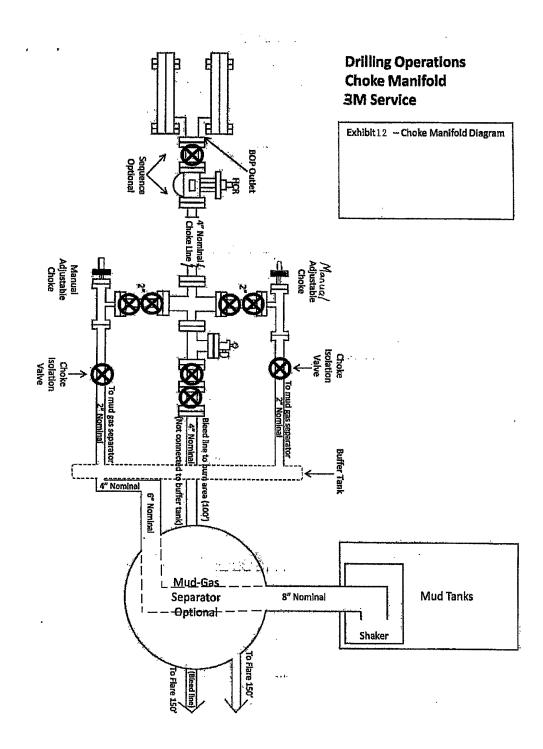
		3,0	000 MWP	.v.i.iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii		000 MWP		10	0.000 MWP	
No.		I.D.			I.D.			I.D.	,	
			Nominal	Rating		Nominal	Rating		Nominal	Rating
1	Line from drilling Spool		3"	3,000		3"	5,000		3"	10,000
2	Cross 3" x 3" x 3" x 2"			3,000			5,000			
2	Cross 3" x 3" x 3" x 2"									10,000
3	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
4	Valve Gate Plug	1 13/16		3,000	1 13/16		5,000	1 13/16		10,000
4a	Valves (1)	2 1/16		3,000	2 1/16		5,000	2 1/16		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
7	Adjustable Choke (3)	2"		3,000	2"		5,000	2"		10,000
8	Adjustable Choke	1"		3,000	1"		5,000	2"		10,000
9	Line		3"	3,000		3"	5,000		3"	10,000
10	Line		2"	3,000		2"	5,000		2"	10,000
11	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
12	Line		3"	1,000		3"	1,000		3"	2,000
13	Line		3"	1,000		3"	1,000		3"	2,000
14	Remote reading compound Standpipe pressure quage			3,000			5,000			10,000
15	Gas Separator		2' x5'			2' x5'			2' x5'	
16	Line		4"	1,000		4"	1,000		4"	2,000
17	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000

- (1) Only one required in Class 2M
- Gate valves only shall be used for Class 10 M (2)
- Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

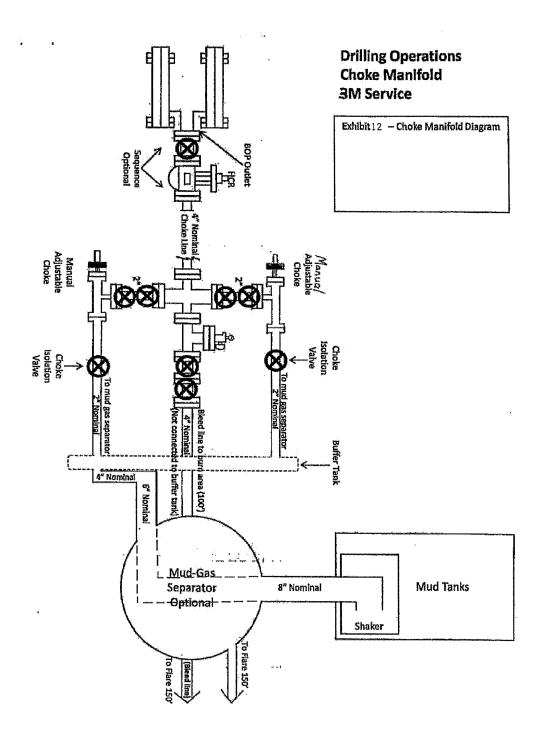
#### EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTION

- All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating. 1.
- All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP. 2.
- 3. All lines shall be securely anchored.
- Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the 5. standpipe pressure gauge.
- Line from drilling spool to choke manifold should bee as straight as possible. Lines downstream from chokes shall make turns by large bends or 90 degree bends using bull plugged tees

### Mack Energy Corporation MANIFOLD SCHEMATIC Exhibit #12

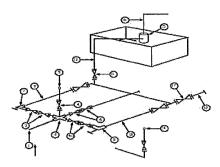


### Mack Energy Corporation MANIFOLD SCHEMATIC Exhibit #12



### Mack Energy Corporation Exhibit #11

Exhibit #11
MIMIMUM CHOKE MANIFOLD
3,000, 5,000, and 10,000 PSI Working Pressure
3M will be used
3 MWP - 5 MWP - 10 MWP



Mud Pit

Reserve Pit

\* Location of separator optional

**Below Substructure** 

Mimimum requirements

		2.6		willing					3 AAA 8 83 8785	
as tr	3,000 MWP 5,000 MWP 10,000 MWP							T		
No.		I.D.	Nominal	Rating	I.D.	Nominal	Rating	1.D.	Nominal	Rating
1	Line from drilling Spool		3 <sup>h</sup>	3,000		3"	5,000	***************************************	3"	10,000
2	Cross 3" x 3" x 3" x 2"			3,000	***************************************	·	5,000			
2	Cross 3" x 3" x 3" x 2"									10,000
3	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
4	Valve Gate Plug	1 13/16		3,000	1 13/16		5,000	1 13/16		10,000
4a	Valves (1)	2 1/16		3,000	2 1/16		5,000	2 1/16		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
7	Adjustable Choke (3)	2"		3,000	2"	1	5,000	2"		10,000
8	Adjustable Choke	1"		3,000	1"		5,000	2"		10,000
9	Line		3"	3,000		3"	5,000		3"	10,000
10	Line		2"	3,000		2"	5,000		2"	10,000
11	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
12	Line	, ACCOUNT CONTRACTOR C	3"	1,000	***************************************	3"	1,000	***************************************	3"	2,000
13	Line	Children and the comments	3"	1,000	e bronze de la composition della composition del	3 <sup>n</sup>	1,000		3"	2,000
14	Remote reading compound Standpipe pressure quage			3,000			5,000			10,000
15	Gas Separator		2' x5'			2' x5'			2' x5'	
16	Line		4"	1,000		4 <sup>n</sup>	1,000		4"	2,000
17	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000

- (1) Only one required in Class 3M
- (2) Gate valves only shall be used for Class 10 M
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

#### EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTION

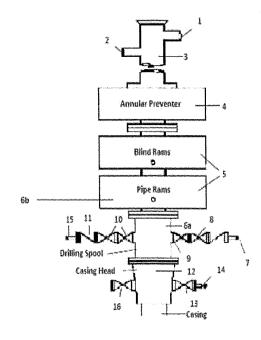
- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
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- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should bee as straight as possible. Lines downstream from chokes shall make turns by large bends or 90 degree bends using bull plugged tees

### Mack Energy Corporation Minimum Blowout Preventer Requirements

5000 psi Working Pressure 13 5/8 inch- 5 MWP 11 Inch - 5 MWP

**Stack Requirements** 

NO.	Items	Min.	Min.
		I.D.	Nominal
1	Flowline		2"
2	Fill up line	***************************************	וי2
3	Drilling nipple		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
6a	Drilling spool with 2" min. kill line and 3" min choke line outlets		2" Choke
6b	2" min, kill line and 3" min, choke line outlets in ram, (Alternate to 6a above)		
7	Valve Gate Plug	3 1/8	
8	Gate valve-power operated	3 1/8	
9	Line to choke manifold	***************************************	3"
10	Valve Gate Plug	2 1/16	
11	Check valve	2 1/16	!
12	Casing head		
13	Valve Gate Plug	1 13/16	
14	Pressure gauge with needle valve		
15	Kill line to rig mud pump manifold		2"



**OPTIONAL** 

16	Flanged Valve	1 13/16

ME

#### CONTRACTOR'S OPTION TO CONTRACTOR'S OPTION TO FURNISH:

 All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 2000 psi

minimum.

- Automatic accumulator (80 gallons, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- BOP controls, to be located near drillers' position.
- Kelly equipped with Kelly cock.
- Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- Kelly saver-sub equipped with rubber casing protector at all times.
- Plug type blowout preventer tester.
- 8. Extra set pipe rams to fit drill pipe in use on location at all times.
- Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

- 1. Bradenhead or easing head and side valves.
- 2. Wear bushing. If required.

#### GENERAL NOTES:

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position
- Chokes will be positioned so as not to hamper or delay changing of choke beans.

Replaceable parts for adjustable choke, or bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.

- All valves to be equipped with hand-wheels or handles ready for immediate use.
- Choke lines must be suitably anchored.
- Handwheels and extensions to be connected and ready for use
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (2000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- Casinghead connections shall not be used except in case of emergency.
- 11. Does not use kill line for routine fill up operations.

	(	Oakville Fede	ral #1H, Plan 1		
Operator Mack Energy Corp Units feet, °/100ft 07:29 Monday, December 0					
Field Round Tank		County Chaves	Vertical :	Section Azimuth 0.67	
Well Name Oakville Federal #	1H	State New Mexic	Survey Calculation Method Minimum Curvature		
Plan 1		Country USA		Database Access	
Location SL: 707 FNL & 1 FNL & 330 FW			Map Zone UTM	Lat Long Ref	
Site			Surface X 1950253.5	Surface Long	
Slot Name	UWI	•	Surface Y 11982566.4	Surface Lat	
Well Number 1H	API		Surface Z 3955.9	Global Z Ref Mean Sea Level	
Project	MD/TVD	Dof KR	Ground Level 3937.9	Local North Ref Grid	

Project MD/TVD Ref KB		ef KB	Ground Level 3937.9			9 Local North Ref Grid				
DIRECTIONA	L WELL PL	<u>-AN</u>			***************************************					
MD*	INC*	AZI*	TVD*	N*	E*	DLS*	V. S.*	MapE*	MapN* S	
*** TIE (at MD	= 2729.00)	doa_	4	#		°/100#	+		#	
2729.00	0.00	0.0	2729.00	0.00	0.00		0.00	1950253.50	11982566.40	1226.9
2750.00	0.00	0.0	2750.00	0.00	0.00	0.00	0.00	1950253.50	11982566.40	1205.9
2800.00	0.00	0.0	2800.00	0.00	0.00	0.00	0.00	1950253.50	11982566.40	1155.9
*** KOP 8 DEG	REES (at I	MD = 2829	.00)							
2829.00	0.00	0.0	2829.00	0.00	0.00	0.00	0.00	1950253.50	11982566.40	1126.9
2850.00	1.68	0.7	2850.00	0.31	0.00	8.00	0.31	1950253.50	11982566.71	1105.9
2900.00	5.68	0.7	2899.88	3.52	0.04	8.00	3.52	1950253.54	11982569.92	1056.0
2950.00	9.68	0.7	2949.43	10.20	0.12	8.00	10.20	1950253.62	11982576.60	1006.4
3000.00	13.68	0.7	2998.38	20.32	0.24	8.00	20.32	1950253.74	11982586.72	957.5
3050.00	17.68	0.7	3046.51	33.83	0.40	8.00	33.83	1950253.90	11982600.23	909.3
3100.00	21.68	0.7	3093.58	50.66	0.59	8.00	50.66	1950254.09	11982617.06	862.3
3150.00	25.68	0.7	3139.36	70.74	0.83	8.00	70.74	1950254.33	11982637.14	816.
3200.00	29.68	0.7	3183.63	93.96	1.10	8.00	93.96	1950254.60	11982660.36	772.2
3250.00	33.68	0.7	3226.17	120.21	1.41	8.00	120.22	1950254.91	11982686.61	729.
3300.00	37.68	0.7	3266.78	149.36	1.75	8.00	149.37	1950255.25	11982715.76	689.
3350.00	41.68	0.7	3305.25	181.28	2.12	8.00	181.29	1950255.62	11982747.68	650.6
3400.00	45.68	0.7	3341.40	215.80	2.52	8.00	215.82	1950256.02	11982782.20	614.
3450.00	49.68	0.7	3375.06	252.76	2.96	8.00	252.78	1950256.46	11982819.16	580.
3500.00	53.68	0.7	3406.06	291.98	3.41	8.00	292.00	1950256.91	11982858.38	549.
*** 55 DEGREE	E TANGENT	Г (at MD =	3516.50)							
3516.50	55.00	0.7	3415.67	305.38	3.57	8.00	305.40	1950257.07	11982871.78	540.
3550.00	55.00	0.7	3434.89	332.82	3.89	0.00	332.85	1950257.39	11982899.22	521.
3600.00	55.00	0.7	3463.57	373.78	4.37	0.00	373.80	1950257.87	11982940.18	492.
3650.00	55.00	0.7	3492.25	414.73	4.85	0.00	414.76	1950258.35	11982981.13	463.
*** 12 DEGREE	BUILD (at	t MD = 366	6.50)							
3666.50	55.00	0.7	3501.71	428.25	5.01	0.00	428.28	1950258.51	11982994.65	454.
3700.00	59.02	0.7	3519.95	456.34	5.34	12.00	456.37	1950258.84	11983022.74	435.
3750.00	65.02	0.7	3543.40	500.47	5.85	12.00	500.50	1950259.35	11983066.87	412.
3800.00	71.02	0.7	3562.10	546.81	6.39	12.00	546.85	1950259.89	11983113.21	393.
3850.00	77.02	0.7	3575.86	594.85	6.96	12.00	594.89	1950260.46	11983161.25	380.
3900.00	83.02	0.7	3584.52	644.07	7.53	12.00	644.12	1950261.03	11983210.47	371.
3950.00	89.02	0.7	3587.99	693.93	8.11	12.00	693.97	1950261.61	11983260.33	367.
** LANDING P										
3958.17	90.00	0.7	3588.06	702.09	8.21	12.00	702.14	1950261.71	11983268.49	367.
4000.00	90.00	0.7	3588.06	743.92	8.70	0.00	743.97	1950262.20	11983310.32	367.
4050.00	90.00	0.7	3588.06	793.92	9.28	0.00	793.97	1950262.78	11983360.32	367.
4100.00	90.00	0.7	3588.06	843.91	9.87	0.00	843.97	1950263.37	11983410.31	367.
4150.00	90.00	0.7	3588.06	893.91	10.45	0.00	893.97	1950263.95	11983460.31	367.

Oakville	Federal	#1H,	Plan 1
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Operator Mack Energy Corp Field Round Tank Well Name Oakville Federal #1H Plan 1

Units feet, °/100ft County Chaves State New Mexico Country USA

07:29 Monday, December 07, 2020 Page 2 of 4 Vertical Section Azimuth 0.67

Survey Calculation Method Minimum Curvature **Database** Access

Location SL: 707 FNL & 330 FWL Section 24-T15S-R29E BHL:

1 FNL & 330 FWL Section 13-T15S-R29E

Map Zone UTM

Lat Long Ref

Site **Slot Name** 

UWI

Surface X 1950253.5 Surface Y 11982566.4 **Surface Long Surface Lat** 

Well Number 1H **Project** 

API

Surface Z 3955.9

Global Z Ref Mean Sea Level

MD/TVD Ref KB

Ground Level 3937.9 Local North Ref Grid

MD* I	NC*	AZI*	TVD*	N*	E*	DLS*	V. S.*	MapE*	MapN*S	sysTVD*
00.00 9	0.00	0.7	3588.06	943.91	11.04	0.00	943.97	1950264.54	11983510.31	367.84
50.00 9	00.00	0.7	3588.06	993.90	11.62	0.00	993.97	1950265.12	11983560.30	367.84
00.00	00.00	0.7	3588.06	1043.90	12.21	0.00	1043.97	1950265.71	11983610.30	367.84
50.00 9	00.00	0.7	3588.06	1093.90	12.79	0.00	1093.97	1950266.29	11983660.30	367.84
00.00	00.00	0.7	3588.06	1143.89	13.38	0.00	1143.97	1950266.88	11983710.29	367.84
50.00 9	00.00	0.7	3588.06	1193.89	13.96	0.00	1193.97	1950267.46	11983760.29	367.84
00.00 9	00.00	0.7	3588.06	1243.89	14.55	0.00	1243.97	1950268.05	11983810.29	367.84
50.00 9	00.00	0.7	3588.06	1293.88	15.13	0.00	1293.97	1950268.63	11983860.28	367.84
00.00	00.00	0.7	3588.06	1343.88	15.72	0.00	1343.97	1950269.22	11983910.28	367.84
50.00 9	00.00	0.7	3588.06	1393.88	16.30	0.00	1393.97	1950269.80	11983960.28	367.84
00.00	00.00	0.7	3588.06	1443.87	16.89	0.00	1443.97	1950270.39	11984010.27	367.84
50.00 9	00.00	0.7	3588.06	1493.87	17.47	0.00	1493.97	1950270.97	11984060.27	367.8
00.00	00.00	0.7	3588.06	1543.87	18.05	0.00	1543.97	1950271.55	11984110.27	367.84
50.00 9	00.00	0.7	3588.06	1593.86	18.64	0.00	1593.97	1950272.14	11984160.26	367.84
00.00	00.00	0.7	3588.06	1643.86	19.22	0.00	1643.97	1950272.72	11984210.26	367.8
50.00 9	00.00	0.7	3588.06	1693.86	19.81	0.00	1693.97	1950273.31	11984260.26	367.8
00.00	00.00	0.7	3588.06	1743.85	20.39	0.00	1743.97	1950273.89	11984310.25	367.8
50.00 9	00.00	0.7	3588.06	1793.85	20.98	0.00	1793.97	1950274.48	11984360.25	367.8
00.00	00.00	0.7	3588.06	1843.85	21.56	0.00	1843.97	1950275.06	11984410.25	367.8
50.00 9	00.00	0.7	3588.06	1893.84	22.15	0.00	1893.97	1950275.65	11984460.24	367.8
00.00	00.00	0.7	3588.06	1943.84	22.73	0.00	1943.97	1950276.23	11984510.24	367.8
	00.00	0.7	3588.06	1993.84	23.32	0.00	1993.97	1950276.82	11984560.24	367.8
	00.00	0.7	3588.06	2043.83	23.90	0.00	2043.97	1950277.40	11984610.23	367.8
50.00 9	00.00	0.7	3588.06	2093.83	24.49	0.00	2093.97	1950277.99	11984660.23	367.8
00.00	00.00	0.7	3588.06	2143.83	25.07	0.00	2143.97	1950278.57	11984710.23	367.8
50.00 9	00.00	0.7	3588.06	2193.82	25.66	0.00	2193.97	1950279.16	11984760.22	367.8
00.00	00.00	0.7	3588.06	2243.82	26.24	0.00	2243.97	1950279.74	11984810.22	367.8
50.00 9	00.00	0.7	3588.06	2293.82	26.82	0.00	2293.97	1950280.32	11984860.22	367.8
00.00	00.00	0.7	3588.06	2343.81	27.41	0.00	2343.97	1950280.91	11984910.21	367.8
50.00 9	00.00	0.7	3588.06	2393.81	27.99	0.00	2393.97	1950281.49	11984960.21	367.8
00.00	00.00	0.7	3588.06	2443.81	28.58	0.00	2443.97	1950282.08	11985010.21	367.8
50.00 9	00.00	0.7	3588.06	2493.80	29.16	0.00	2493.97	1950282.66	11985060.20	367.8
00.00	00.00	0.7	3588.06	2543.80	29.75	0.00	2543.97	1950283.25	11985110.20	367.8
50.00 9	00.00	0.7	3588.06	2593.79	30.33	0.00	2593.97	1950283.83	11985160.19	367.8
00.00	00.00	0.7	3588.06	2643.79	30.92	0.00	2643.97	1950284.42	11985210.19	367.8
50.00 9	00.00	0.7	3588.06	2693.79	31.50	0.00	2693.97	1950285.00	11985260.19	367.8
00.00	00.00	0.7	3588.06	2743.78	32.09	0.00	2743.97	1950285.59	11985310.18	367.84

#### Oakville Federal #1H, Plan 1

**Operator** Mack Energy Corp

Field Round Tank Well Name Oakville Federal #1H

Units feet, °/100ft County Chaves State New Mexico Country USA

07:29 Monday, December 07, 2020 Page 3 of 4 Vertical Section Azimuth 0.67

Survey Calculation Method Minimum Curvature Database Access

Location SL: 707 FNL & 330 FWL Section 24-T15S-R29E BHL:

1 FNL & 330 FWL Section 13-T15S-R29E

Map Zone UTM

Lat Long Ref

Site

Plan 1

**Surface X** 1950253.5 Surface Y 11982566.4 **Surface Long Surface Lat** 

**Slot Name** Well Number 1H

API

Surface Z 3955.9

Global Z Ref Mean Sea Level

Project MD/TVD Ref KB

UWI

Ground Level 3937.9 Local North Ref Grid

DIRECTIONAL WELL PLAN

MD*	INC*	AZI*	TVD*	N*	E*	MINTE DIVID	V. S.*	MapE*	MapN*S	sysTVD*
3050.00	90.00	0.7	3588.06	2793.78	32.67	°/100# 0.00	2793.97	1950286.17	11985360.18	367.84
3100.00	90.00	0.7	3588.06	2843.78	33.26	0.00	2843.97	1950286.76	11985410.18	367.84
3150.00	90.00	0.7	3588.06	2893.77	33.84	0.00	2893.97	1950287.34	11985460.17	367.84
6200.00	90.00	0.7	3588.06	2943.77	34.43	0.00	2943.97	1950287.93	11985510.17	367.84
3250.00	90.00	0.7	3588.06	2993.77	35.01	0.00	2993.97	1950288.51	11985560.17	367.84
300.00	90.00	0.7	3588.06	3043.76	35.59	0.00	3043.97	1950289.09	11985610.16	367.84
350.00	90.00	0.7	3588.06	3093.76	36.18	0.00	3093.97	1950289.68	11985660.16	367.84
6400.00	90.00	0.7	3588.06	3143.76	36.76	0.00	3143.97	1950290.26	11985710.16	367.84
6450.00	90.00	0.7	3588.06	3193.75	37.35	0.00	3193.97	1950290.85	11985760.15	367.84
3500.00	90.00	0.7	3588.06	3243.75	37.93	0.00	3243.97	1950291.43	11985810.15	367.84
3550.00	90.00	0.7	3588.06	3293.75	38.52	0.00	3293.97	1950292.02	11985860.15	367.84
3600.00	90.00	0.7	3588.06	3343.74	39.10	0.00	3343.97	1950292,60	11985910.14	367.84
3650.00	90.00	0.7	3588.06	3393.74	39.69	0.00	3393.97	1950293,19	11985960.14	367.84
6700.00	90.00	0.7	3588.06	3443.74	40.27	0.00	3443.97	1950293.77	11986010.14	367.84
6750.00	90.00	0.7	3588.06	3493.73	40.86	0.00	3493.97	1950294.36	11986060.13	367.84
00.0086	90.00	0.7	3588.06	3543.73	41.44	0.00	3543.97	1950294.94	11986110.13	367.84
3850.00	90.00	0.7	3588.06	3593.73	42.03	0.00	3593.97	1950295.53	11986160.13	367.84
3900.00	90.00	0.7	3588.06	3643.72	42.61	0.00	3643.97	1950296.11	11986210.12	367.84
6950.00	90.00	0.7	3588.06	3693.72	43.20	0.00	3693.97	1950296.70	11986260.12	367.84
7000.00	90.00	0.7	3588.06	3743.72	43.78	0.00	3743.97	1950297.28	11986310.12	367.84
7050.00	90.00	0.7	3588.06	3793.71	44.36	0.00	3793.97	1950297.86	11986360.11	367.84
7100.00	90.00	0.7	3588.06	3843.71	44.95	0.00	3843.97	1950298.45	11986410.11	367.84
7150.00	90.00	0.7	3588.06	3893.71	45.53	0.00	3893.97	1950299.03	11986460.11	367.84
7200.00	90.00	0.7	3588.06	3943.70	46.12	0.00	3943.97	1950299.62	11986510.10	367.84
7250.00	90.00	0.7	3588.06	3993.70	46.70	0.00	3993.97	1950300.20	11986560.10	367.84
7300.00	90.00	0.7	3588.06	4043.70	47.29	0.00	4043.97	1950300.79	11986610.10	367.84
7350.00	90.00	0.7	3588.06	4093.69	47.87	0.00	4093.97	1950301.37	11986660.09	367.84
7400.00	90.00	0.7	3588.06	4143.69	48.46	0.00	4143.97	1950301.96	11986710.09	367.84
7450.00	90.00	0.7	3588.06	4193.69	49.04	0.00	4193.97	1950302.54	11986760.09	367.84
7500.00	90.00	0.7	3588.06	4243.68	49.63	0.00	4243.97	1950303.13	11986810.08	367.84
7550.00	90.00	0.7	3588.06	4293.68	50.21	0.00	4293.97	1950303.71	11986860.08	367.84
7600.00	90.00	0.7	3588.06	4343.68	50.80	0.00	4343.97	1950304.30	11986910.08	367.84
7650.00	90.00	0.7	3588.06	4393.67	51.38	0.00	4393.97	1950304.88	11986960.07	367.84
7700.00	90.00	0.7	3588.06	4443.67	51.97	0.00	4443.97	1950305.47	11987010.07	367.84
7750.00	90.00	0.7	3588.06	4493.66	52.55	0.00	4493.97	1950306.05	11987060.06	367.84
7800.00	90.00	0.7	3588.06	4543.66	53.13	0.00	4543.97	1950306.63	11987110.06	367.84
7850.00	90.00	0.7	3588.06	4593.66	53.72	0.00	4593.97	1950307.22	11987160.06	367.84
7900.00	90.00	0.7	3588.06	4643.65	54.30	0.00	4643.97	1950307.80	11987210.05	367.84

#### Oakville Federal #1H, Plan 1

**Operator** Mack Energy Corp

Field Round Tank

Units feet, °/100ft

07:29 Monday, December 07, 2020 Page 4 of 4

Well Name Oakville Federal #1H

County Chaves State New Mexico

**Country** USA

Vertical Section Azimuth 0.67 Survey Calculation Method Minimum Curvature Database Access

Location SL: 707 FNL & 330 FWL Section 24-T15S-R29E BHL:

1 FNL & 330 FWL Section 13-T15S-R29E

Map Zone UTM

Lat Long Ref

Site

**Slot Name** Well Number 1H

**Project** 

Plan 1

UWI

MD/TVD Ref KB

API

**Surface X** 1950253.5

**Surface Long** Surface Y 11982566.4 **Surface Lat** 

Surface Z 3955.9

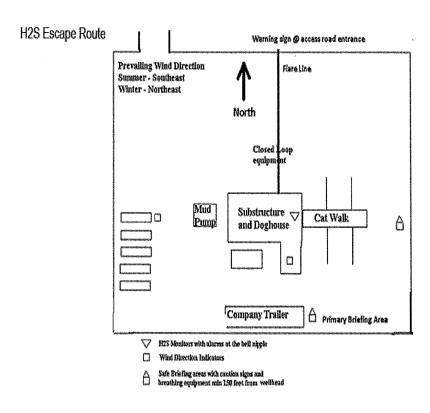
Global Z Ref Mean Sea Level

Ground Level 3937.9

Local North Ref Grid

DIRECTIONAL WELL PLAN

MECHONA				A 1990 Season 1980 Season	Ordenski sv. Kanko manini		Angel De Vincelon Selection between the			
MD*	INC*	AZI*	TVD*	N*	.∵ E*	DLS*	V. S.*	MapE*	MapN*S	ysTVD*
7950.00	90.00	0.7	3588.06	4693.65	54.89	°/100# 0.00	4693.97	1950308.39	11987260.05	367.84
8000.00	90.00	0.7	3588.06	4743.65	55.47	0.00	4743.97	1950308.97	11987310.05	367.84
8050.00	90.00	0.7	3588.06	4793.64	56.06	0.00	4793.97	1950309.56	11987360.04	367.84
8100.00	90.00	0.7	3588.06	4843.64	56.64	0.00	4843.97	1950310.14	11987410.04	367.84
8150.00	90.00	0.7	3588.06	4893.64	57.23	0.00	4893.97	1950310.73	11987460.04	367.84
8200.00	90.00	0.7	3588.06	4943.63	57.81	0.00	4943.97	1950311.31	11987510.03	367.84
8250.00	90.00	0.7	3588.06	4993.63	58.40	0.00	4993.97	1950311.90	11987560.03	367.84
8300.00	90.00	0.7	3588.06	5043.63	58.98	0.00	5043.97	1950312.48	11987610.03	367.84
8350.00	90.00	0.7	3588.06	5093.62	59.57	0.00	5093.97	1950313.07	11987660.02	367.84
8400.00	90.00	0.7	3588.06	5143.62	60.15	0.00	5143.97	1950313.65	11987710.02	367.84
8450.00	90.00	0.7	3588.06	5193.62	60.74	0.00	5193.97	1950314.24	11987760.02	367.84
8500.00	90.00	0.7	3588.06	5243.61	61.32	0.00	5243.97	1950314.82	11987810.01	367.84
8550.00	90.00	0.7	3588.06	5293.61	61.90	0.00	5293.97	1950315.40	11987860.01	367.84
8600.00	90.00	0.7	3588.06	5343.61	62.49	0.00	5343.97	1950315.99	11987910.01	367.84
8650.00	90.00	0.7	3588.06	5393.60	63.07	0.00	5393.97	1950316.57	11987960.00	367.84
8700.00	90.00	0.7	3588.06	5443.60	63.66	0.00	5443.97	1950317.16	11988010.00	367.84
8750.00	90.00	0.7	3588.06	5493.60	64.24	0.00	5493.97	1950317.74	11988060.00	367.84
8800.00	90.00	0.7	3588.06	5543.59	64.83	0.00	5543.97	1950318.33	11988109.99	367.84
8850.00	90.00	0.7	3588.06	5593.59	65.41	0.00	5593.97	1950318.91	11988159.99	367.84
8900.00	90.00	0.7	3588.06	5643.59	66.00	0.00	5643.97	1950319.50	11988209.99	367.84
8950.00	90.00	0.7	3588.06	5693.58	66.58	0.00	5693.97	1950320.08	11988259.98	367.84
9000.00	90.00	0.7	3588.06	5743.58	67.17	0.00	5743.97	1950320.67	11988309.98	367.84
9050.00	90.00	0.7	3588.06	5793.58	67.75	0.00	5793.97	1950321.25	11988359.98	367.84
9100.00	90.00	0.7	3588.06	5843.57	68.34	0.00	5843.97	1950321.84	11988409.97	367.84
9150.00	90.00	0.7	3588.06	5893.57	68.92	0.00	5893.97	1950322.42	11988459.97	367.84
TD (at MD =	-									
9150.47	90.00	0.7	3588.06	5894.04	68.93	0.00	5894.44	1950322.43	11988460.44	367.84



**Mack Energy Corporation** 

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

Chayes County NM

Chaves County, NM

## Mack Energy Corporation Onshore Order #6 Hydrogen Sulfide Drilling Operation Plan

#### I. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards an characteristics of hydrogen sulfide (H2S)
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H2S detectors alarms warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile tubular are to be used, personnel well be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan and Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. The concentrations of H2S of wells in this area from surface to TD are low enough that a contingency plan is not required.

#### II. H2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H2S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonable expected to contain H2S.

#### 1. Well Control Equipment:

- A. Flare line.
- B. Choke manifold.
- C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- D. Auxiliary equipment may include if applicable: annular preventer & rotating head.

**Mack Energy Corporation** 

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

Chaves County, NM

#### 2. Protective equipment for essential personnel:

A. Mark II Survive air 30-minute units located in the doghouse and at briefing areas, as indicated on well site diagram.

#### 3. H2S detection and monitoring equipment:

A. 1 portable H2S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 PPM are reached.

#### 4. Visual warning systems:

- A. Wind direction indicators as shown on well site diagram (Exhibit #8).
- B. Caution/Danger signs (Exhibit #7) shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.

#### 5. Mud program:

A. The mud program has been designed to minimize the volume of H2S circulated to surface. Proper mud weight, safe drilling practices and the use of H2S scavengers will minimize hazards when penetrating H2S bearing zones.

#### 6. Metallurgy:

- A. All drill strings, casings, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.
- B. All elastomers used for packing and seals shall be H2S trim.

#### 7. Communication:

- A. Radio communications in company vehicles including cellular telephone and 2-way radio.
- B. Land line (telephone) communication at Office.

#### 8. Well testing:

A. Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity, which are necessary to safely and adequately conduct the test. The drill stem testing will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill-stem-testing operations conducted in an H2S environment will use the closed chamber method of testing.

**Mack Energy Corporation** 

Oakville Federal #1H NMNM-138833

SHL: 707 FNL & 330 FWL, NWNW, Sec. 24 T15S R29E

BHL: 1 FNL & 330 FWL, NWNW, Sec. 13 T15S R29E

Chaves County, NM

#### EXHIBIT #7

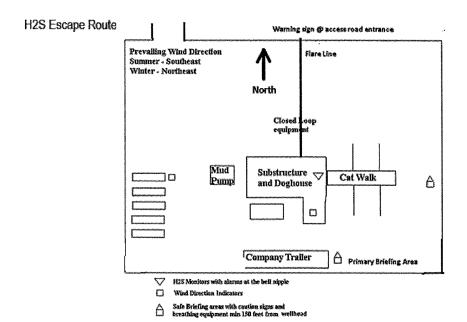
#### **WARNING**

#### YOU ARE ENTERING AN H2S

AUTHORIZED PERSONNEL ONLY

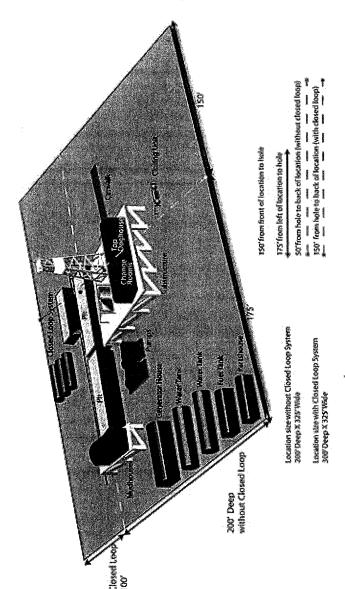
- 1. BEARDS OR CONTACT LENSES NOT ALLOWED
- 2. HARD HATS REQUIRED
- 3. SMOKING IN DESIGNATED AREAS ONLY
- 4. BE WIND CONSCIOUS AT ALL TIMES
- 5. CHECK WITH MACK ENERGY FOREMAN AT OFFICE

MACK ENERGY CORPORATION
1-575-748-1288



B. There will be no drill stem testing.

#### DRILLING LOCATION H2S SAFTY EQUIPMENT Exhibit # 8



Location Layout

#### **Mack Energy Corporation Call List, Chaves County**

Artesia (575)	Cellular	Office	
Jim Krogman	432-934-1596	748-1288	
_	432-934-7586		

#### Agency Call List (575)

#### Roswell

State Police	622-7200
City Police	624-6770
Sheriff's Office	624-7590
Ambulance	624-7590
Fire Department	624-7590
LEPC (Local Emergency Planning Committee	624-6770
NMOCD	748-1283
Bureau of Land Management	627-0272

#### **Emergency Services**

Boots & Coots IWC	.1-800-256-9688 or (281)931-8884
Cudd pressure Control	(915)699-0139 or (915)563-3356
Halliburton	
Par Five	748-9539
Flight For Life-Lubbock, TX	(806)743-9911
Aerocare-Lubbock, TX	(806)747-8923
Med Flight Air Amb-Albuquerque,	NM(505)842-4433
Lifeguard Air Med Svc. Albuquerq	
	,

### **Mack Energy Corporation**

Legal Description:

Mack Energy-San Andres MDP Area
Chaves Co. New Mexico
Various Sections
T-15-S, R-28-E and R-29-E

# H2S "Contingency Plan"

1

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# **H2S CONTINGENCY PLAN SECTION**

#### Scope:

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This contingency plan provides an organized plan of action for alerting and protecting the public within an area of exposure prior to an intentional release, or following the accidental release of a potentially hazardous volume of hydrogen sulfide. The plan establishes guidelines for all personnel whose work activity may involve exposure to Hydrogen Sulfide Gas (H<sub>2</sub>S).

## Objective:

Prevent any and all accidents, and prevent the uncontrolled release of H2S into the atmosphere.

Provide proper evacuation procedures to cope with emergencies.

Provide immediate and adequate medical attention should an injury occur.

#### Discussion of Plan:

# Suspected Problem Zones:

*Implementation:* This plan, with all details, is to be fully implemented 1000' before drilling into the first sourzone.

Emergency Response Procedure: This section outlines the conditions and denotes steps to be taken in the event of an emergency.

Emergency Equipment and Procedure: This section outlines the safety and emergency equipment that will be required for the drilling of this well.

Training Provisions: This section outlines the training provisions that must be adhered to 1000' before drilling into the first sour zone.

Emergency call list: Included are the telephone numbers of all persons that would need to be contacted, should an H2S emergency occur.

Briefing: This section deals with the briefing of all persons involved with the drilling of this well.

Public Safety: Public Safety Personnel will be made aware of the drilling of this well.

Check Lists: Status check lists and procedural check lists have been included to ensure adherence to the plan.

Genera/Information: A general information section has been included to supply support information.

# **EMERGENCY PROCEDURES SECTION**

- I. In the event of any evidence of H2S level above I0ppm, take the following steps immediately:
  - a. Secure breathing apparatus.
  - b. Order non-essential personnel out of the danger zone.
  - c. Take steps to determine if the H2S level can be corrected or suppressed, and if so, proceed with normal operations.
- II. If uncontrollable conditions occur, proceed with the following:
  - a. Take steps to protect and/or remove any public downwind of the rig, including partial evacuation or isolation. Notify public safety personnel and the New Mexico Oil Conservation Division or Bureau of Land Management, whichever is appropriate, of the situation.
  - b. Remove all personnel to the Safe Briefing Area.
  - c. Notify public safety personnel for help with maintaining roadblocks and implementing evacuation.
  - Determine and proceed with the best possible plan to regain control of the well.
     Maintain tight security and safety measures.

# III. Responsibility:

- a. The Company Approved Supervisor shall be responsible for the total implementation of the plan.
- b. The Company Approved Supervisor shall be in complete command during any emergency.
- c. The Company Approved Supervisor shall designate a back-up Supervisor in the event that he/she is not available.

#### EMERGENCY PROCEDURE IMPLEMENTATION

# I. Drilling or Tripping

#### a. All Personnel

- i. When alarm sounds, don escape unit and report to upwind Safe Briefing Area.
- ii. Check status of other personnel (buddy system).
- iii. Secure breathing apparatus.
- iv. Wait for orders from supervisor.

# b. Drilling Foreman

- i. Report to the upwind Safe Briefing Area.
- ii. Don Breathing Apparatus and return to the point of release with the Tool Pusher or Driller (buddy system).
- III. Determine the concentration of H₂S.
- iv. Assess the situation and take appropriate control measures.

## c. ToolPusher

- i. Report to the upwind Safe Briefing Area.
- ii. Don Breathing Apparatus and return to the point of release with the Drilling Foreman or the Driller (buddy system).
- iii. Determine the concentration of H<sub>2</sub>S.
- iv. Assess the situation and take appropriate control measures.

#### d. Driller

- Check the status of other personnel (in a rescue attempt, always use the buddy system).
- ii. Assign the least essential person to notify the Drilling Foreman and Tool Pusher, in the event of their absence.
- **iii.** Assume the responsibility of the Drilling Foreman and the Tool Pusher until they arrive, in the event of their absence.

#### e. Derrick Man and Floor Hands

 Remain in the upwind Safe Briefing Area until otherwise instructed by a supervisor.

# f. Mud Engineer

- i. Report to the upwind Safe Briefing Area.
- ii. When instructed, begin check of mud for pH level and H<sub>2</sub>S level.

# g. Safety Personnel

- i. Don Breathing Apparatus.
- ii. Check status of personnel.
- iii. Wait for instructions from Drilling Foreman or Tool Pusher.

# II. Taking a Kick

- a. All Personnel report to the upwind Safe Briefing Area.
- b. Follow standard BOP procedures.

# III. Open Hole Logging

- a. All unnecessary personnel should leave the rig floor.
- b. Drilling Foreman and Safety Personnel should monitor the conditions and make necessary safety equipment recommendations.

# IV. Running Casing or Plugging

- a. Follow "Drilling or Tripping" procedures.
- b. Assure that all personnel have access to protective equipment.

#### SIMULATED BLOWOUT CONTROL DRILLS

All drills will be initiated by activating alarm devices (air horn). One long blast, on the air horn, for ACTUAL and SIMULATED Blowout Control Drills. This operation will be performed by the Drilling Foreman or Tool Pusher at least one time per week for each of the following conditions, with each crew:

Drill#1

**Bottom Drilling** 

Drill #2

Tripping Drill Pipe

In each of these drills, the initial reaction time to shutting in the well shall be timed as well as the total time for the crew to complete its entire pit drill assignment. The times must be recorded on the IADC Driller's Log as "Blowout Control Drill".

Drill No .:

Reaction Time to Shut-In:

minutes.

seconds.

Total Time to Complete Assignment:

minutes,

seconds.

#### I. Drill Overviews

# a. Drill No. 1-Bottom Drilling

- i. Sound the alarm immediately.
- ii. Stop the rotary and hoist Kelly joint above the rotary table.
- iii. Stop the circulatory pump.
- iv. Close the drill pipe rams.
- v. Record casing and drill pipe shut-in pressures and pit volume increases.

# b. DrillNo.2-Tripping DrillPipe

- i. Sound the alarm immediately.
- ii. Position the upper tool joint just above the rotary table and set the slips.
- iii. Install a full opening valve or inside blowout preventer tool in order to close the drill pipe.
- iv. Close the drill pipe rams.
- v. Record the shut-in annular pressure.

# II. Crew Assignments

# a. Drill No. 1-Bottom Drilling

#### i. Driller

- 1. Stop the rotary and hoist Kelly joint above the rotary table.
- 2. Stop the circulatory pump.
- 3. Check Flow.
- 4. If flowing, sound the alarm immediately
- 5. Record the shit-in drill pipe pressure
- Determine the mud weight increase needed or other courses of action.

#### ii. Derrick man

- 1. Open choke line valve at BOP.
- 2. Signal Floor Man #1 at accumulator that choke line is open.
- 3. Close choke and upstream valve after pipe tam have been closed.
- 4. Read the shut-in annular pressure and report readings to Driller.

# iii. Floor Man #1

- 1. Close the pipe rams after receiving the signal from the Derrickman.
- 2. Report to Driller for further instructions.

#### iv. Floor Man #2

- Notify the Tool Pusher and Operator representative of the H<sub>2</sub>S alarms.
- 2. Check for open fires and, if safe to do so, extinguish them.
- Stop all welding operations.
- 4. Turn-off all non-explosions proof lights and instruments.
- 5. Report to Driller for further instructions.

## v. ToolPusher

- 1. Report to the rigfloor.
- 2. Have a meeting with all crews.

- 3. Compile and summarize all information.
- 4. Calculate the proper kill weight.
- 5. Ensure that proper well procedures are put into action.

# vi. Operator Representative

- 1. Notifythe Drilling Superintendent.
- 2. Determine if an emergency exists and if so, activate the contingency plan.

## b. DrillNo.2-TrippingPipe

#### i. Driller

- Sound the alarm immediately when mud volume increase has been detected.
- 2. Position the upper tool joint just above the rotary table and set slips.
- 3. Install a full opening valve or inside blowout preventer tool to close the drill pipe.
- 4. Check flow.
- 5. Record all data reported by the crew.
- 6. Determine the course of action.

# ii. Derrick man

- 1. Come down out of derrick.
- 2. Notify Tool Pusher and Operator Representative.
- 3. Check for open fires and, if safe to do so, extinguish them.
- 4. Stop all welding operations.
- 5. Report to Driller for further instructions.

## iii. Floor Man#1

- 1. Pick up full opening valve or inside blowout preventer tool and stab into tool joint above rotary table (with Floor Man #2).
- 2. Tighten valve with back-up tongs.

- 3. Close pipe rams after signal from Floor Man #2.
- Read accumulator pressure and check for possible high pressure fluid leaks in valves or piping.
- 5. Report to Driller for further instructions.

#### iv. Floor Man #2

- 1. Pick-up full opening valve or inside blowout preventer tool and stab into tool joint above rotary table (with Floor Man #1).
- 2. Position back-up tongs on drill pipe.
- 3. Open choke line valve at BOP.
- 4. Signal Floor Man #1 at accumulator that choke line is open.
- 5. Close choke and upstream valve after pipe rams have been closed.
- 6. Check for leaks on BOP stack and choke manifold.
- 7. Read annular pressure.
- 8. Report readings to the Driller.

# v. Tool Pusher

- 1. Report to the rig floor.
- 2. Have a meeting with all of the crews.
- 3. Compile and summarize all information.
- 4. See that proper well kill procedures are put into action.

# vi. Operator Representative

- 1. Notify Drilling Superintendent
- 2. Determine if an emergency exists, and if so, activate the contingency plan.

# **IGNITION PROCEDURES**

# Responsibility:

The decision to ignite the well is the responsibility of the DRILLING FOREMAN in concurrence with the emergency response officials. In the event the Drilling Foreman is incapacitated, it becomes the responsibility of the RIGTOOL PUSHER. This decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
  - 2. There is no hope of controlling the blowout under the prevailing conditions.

If time permits, notify the main office, but do not delay if human life is in danger. Initiate the first phase of the evacuation plan.

Instructions for Igniting the Well:

- Two people are required for the actual igniting operation. Both men must wear self-contained breathing apparatus and must use a full body harness and attach a retrievable safety line to the D-Ring in the back. One man must monitor the atmosphere for explosive gases with the LEL monitor, while the Drilling Foreman is responsible for igniting the well.
- 2. The primary method to ignite is a 25mm flare gun with a range of approximately 500 feet.
- 3. Ignite from upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best suited for protection and which offers an easy escape route.
- 5. Before igniting, check for the presence of combustible gases.
- 6. After igniting, continue emergency actions and procedures as before.
- 7. All unassigned personnel will limit their actions to those directed by the Drilling Foreman.

Note: After the well is ignited, burning Hydrogen Sulfide will convert to Sulfur Dioxide, which is also highly toxic. Do not assume the area is safe after the well is ignited.

#### TRAINING PROGRAM

When working in an area where Hydrogen Sulfide (H<sub>2</sub>S) might be encountered, definite training requirements must be carried out. The Company Supervisor will ensure that all personnel, at the well site, have had adequate training in the following consistent with the requirements in ANSI/ASSE Z390.1-2006 (R2010) Accepted Practices for Hydrogen Sulfide (H2S) Training Programs:

- 1. Physical and Chemical Properties of Hydrogen Sulfide.
- 2. Sources of Hydrogen Sulfide.
- 3. Human Physiology and Medical Evaluation.
- 4. Work Procedures.
- 5. Personal Protective Equipment.
- 6. Use of Contingency Plans and Emergency Response.
- 7. Burning, Flaring and Venting of Hydrogen Sulfide.
- 8. State and Federal Regulatory Requirements.
- 9. Hydrogen Sulfide Release Dispersion Models
- 10. Rescue Techniques, First Aid and Post-Exposure Evaluation
- 11. Methods of Detection and Monitoring
- 12. Engineering Controls
- 13. Transportation of Hydrogen Sulfide Cargoes
- 14. Emerging Technology

Service company personnel and visiting personnel must be notified if the zone contains H<sub>2</sub>S, and each service company must provide proof of adequate training and equipment for their employees before they arrive at the well site.

# **EMERGENCY EQUIPMENT REQUIREMENTS**

## Lease Entrance Sign:

Should be located at the lease entrance with the following information:

# CAUTION- POTENTIAL POISON GAS HYDROGEN SULFIDE NO ADMITTANCE WITHOUT AUTHORIZATION

# Respiratory Equipment:

- Fresh air breathing equipment should be placed at the safe briefing areas and should include the following:
- Two SCBA's at each briefing area.
- Enough airline units to operate safely, anytime the H<sub>2</sub>S concentration reaches the IDLH level (100 ppm).
- Cascade system with enough breathing air hose and manifolds to reach the rigfloor, the derrick man and the other operation areas.

#### Windsocks or Wind Streamers:

- A minimum of two 10" windsocks located at strategic locations so that they may be seen from any point on location.
- Wind streamers (if preferred) should be placed at various locations on the well site to ensure wind consciousness at all times. (Corners of location).

#### Hydrogen Sulfide Detector and Alarms:

- 1-Four channel H<sub>2</sub>S monitor with alarms.
- Four (4) sensors located as follows: #1- Rig Floor, #2- Bell Nipple, #3- Shale Shaker, #4- Mud Pits.
- Gastec or Draeger pump with tubes.
- · Sensor test gas.

# Well Condition Sign and Flags:

The Well Condition Sign w/flags should be placed a minimum of 150' before you enter the location. It should have three (3) color coded flags (green, yellow and red) that will be used to denote the following location conditions:

GREEN- Normal Operating Conditions YELLOW- Potential Danger RED- Danger, H<sub>2</sub>S Gas Present

# **Auxiliary Rescue Equipment:**

- Stretcher
- 2-100' Rescue lines.
- First Aid Kit properly stocked.

# **Mud Inspection Equipment:**

Garret Gas Train or Hach Tester for inspection of Hydrogen Sulfide in the drilling mud system.

## Fire Extinguishers:

Adequate fire extinguishers shall be located at strategic locations.

#### Blowout Preventer:

- o The well shall have hydraulic BOP equipment for the anticipated BHP.
- The BOP should be tested upon installation.
- BOP, Choke Line and Kill Line will be tested as specified by Operator.

#### **Confined Space Monitor:**

There should be a portable multi-gas monitor with at least 3 sensors ( $0_2$ , LEL H<sub>2</sub>S). This instrument should be used to test the atmosphere of any confined space before entering. It should also be used for atmospheric testing for LEL gas before beginning any type of Hot Work. Proper calibration documentation will need to be provided.

#### **Communication Equipment:**

- Proper communication equipment such as cell phones or 2-way radios should be available at the rig.
- Radio communication shall be available for communication between the company man's trailer,
   rig floor and the tool pusher's trailer.

Communication equipment shall be available on the vehicles.

# Special Control Equipment:

- Hydraulic BOP equipment with remote control on the ground.
- · Rotating head at the surface casing point.

#### **Evacuation Plan:**

- Evacuation routes should be established prior to spudding the well.
- Should be discussed with all rig personnel.

# **Designated Areas:**

#### Parking and Visitor area:

- All vehicles are to be parked at a pre-determined safe distance from the wellhead.
- Designated smoking area.

## Safe Briefing Areas:

- Two Safe Briefing Areas shall be designated on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds or they are at a 180 degree angle if wind directions tend to shift in the area.
- Personal protective equipment should be stored at both briefing areas or if a moveable cascade trailer is used, it should be kept upwind of existing winds. When wind is from the prevailing direction, both briefing areas should be accessible.

#### Note:

- Additional equipment will be available at the Alliance Safety office.
- Additional personal H<sub>2</sub>S monitors are available for all employees on location.
- Automatic Flare Igniters are recommended for installation on the rig.

# **CHECK LISTS**

# Status Check List

Note: Date each item as they are implemented.	
Sign at location entrance.	
2. Two (2) wind socks (in required locations).	
3. Wind Streamers (if required).	
4. SCBA's on location for all rig personnel and mud loggers.	
5. Air packs, inspected and ready for use.	
6. Spare bottles for each air pack (if required).	
7. Cascade system for refilling air bottles.	
8. Cascade system and hose line hook up.	
Choke manifold hooked-up and tested.     (before drilling out surface casing.)	·
<ol> <li>Remote Hydraulic BOP control (hooked-up and tested before drilling out surface casing).</li> </ol>	Married Inc. 200 miles in Miles (Married Inc. 1900 miles (Married Inc. 1900 miles Inc. 1900 mi
11. BOP tested (before drilling out surface casing).	
12. Mud engineer on location with equipment to test mud for H₂S.	
13. Safe Briefing Areas set-up	
14. Well Condition sign and flags on location and ready.	
15. Hydrogen Sulfide detection system hooked -up & tested.	411
16. Hydrogen Sulfide alarm system hooked-up & tested.	
17. Stretcher on location at Safe Briefing Area.	T
18. 2 -100' Life Lines on location.	
19. 1-20# Fire Extinguisher in safety trailer.	
20. Confined Space Monitor on location and tested.	
21. All ríg crews and supervisor trained (as required).	

22. Access restricted for unauthorized personnel.	
23. Drills on H₂S and well control procedures.	
24. All outside service contractors advised of potential H <sub>2</sub> S on the well.	
25. NO SMOKNG sign posted.	
26. H <sub>2</sub> S Detector Pump w/tubes on location.	
27. 25mm Flare Gun on location w/flares.	
28. Automatic Flare Igniter installed on rig.	

#### **Procedural Check List**

# Perform the following on each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- Check breathing equipment to insure that they have not been tampered with.
- 3. Check pressure on the supply air bottles to make sure they are capable of recharging.
- 4. Make sure all of the Hydrogen Sulfide detection systems are operative.

# Perform the following each week:

- Check each piece of breathing equipment to make sure that they are fully charged and
  operational. This requires that the air cylinder be opened and the mask assembly be put on and
  tested to make sure that the regulators and masks are properly working. Negative and Positive
  pressure should be conducted on all masks.
- 2. BOP skills.
- 3. Check supply pressure on BOP accumulator stand-by source.
- Check all breathing air mask assemblies to see that straps are loosened and turned back, ready for use.
- Check pressure on cascade air cylinders to make sure they are fully charged and ready to use for refill purposes if necessary.
- 6. Check all cascade system regulators to make sure they work properly.
- 7. Perform breathing drills with on-site personnel.
- 8. Check the following supplies for availability:
  - Stretcher
  - · Safety Belts and Ropes
  - Spare air Bottles
  - Spare Oxygen Bottles (if resuscitator required)
  - Gas Detector Pump and Tubes
  - · Emergency telephone lists
- 9. Test the Confined Space Monitor to verify the batteries are good

# **EVACUATION PLAN**

#### General Plan

The direct lines of action prepared by Mack Energy Corporation to protect the public from hazardous gas situations are as follows:

- 1. When the company approved supervisor (Drilling Foreman, Tool Pusher or Driller) determine that Hydrogen Sulfide gas cannot be limited to the well location, and the public will be involved, he will activate the evacuation plan. Escape routes are noted on the area map.
- 2. Company safety personnel or designee will notify the appropriate local government agency that a hazardous condition exists and evacuation needs to be implemented.
- Company approved safety personnel that have been trained in the use of the proper emergency equipment will be utilized.
- 4. Law enforcement personnel (State Police, Local Police Department, Fire Department, and the Sheriff's Department) will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.

NOTE: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

5. After the discharge of gas has been controlled, "Company" safety personnel will determine when the area is safe for re-entry.

See Specific Site Safety Plan or Job Safety Analysis to be completed during drilling

# **Emergency Assistance Telephone List**

PUBLIC SAFETY:	911 or
Pecos Valley Communication Center (Chaves County Police, Fire, EMS)	(575) 624-7590
Central Dispatch	
(Eddy County Police, Fire, EMS)	(575) 616-7155
Hospitals:	
Roswell	(575) 622-8170
Artesia	(575) 748-3333
Dept. of Public Safety/SE New Mexico	(575) 622-7200
Highway Department	(575) 637-7200
New Mexico Oil Conservation	(575) 748-1283
Bureau of Land Management	(575) 622-5335
Mack Energy Corporation	
Company Drilling Supervisor	
Jim Krogman	(575) 703-7385
Drilling Foreman	
Emilio Martinez	/CAE\ 200 COM
Emino Martinez	(575) 703-5231
Silver Oak Drilling	
Silver Oak Drilling	(575) 746-4405
Tool Pusher:	
Darren Mc Bride	(575) 703-6070
Osiel Sanchez	(575) 703-4109
Safety	ı
Lee Hassell (Alliance Safety)	
(806) 217-2950	
Scott Ford (Mack Energy)	
(505) 692-4976	
Robbie Houghtaling (Silver Oak)	
(575) 703-2122	

Intentionally Blank -Space provided for Specific Site Safety Plan or Job Safety Analysis

#### Affected Notification List

(within a 65' radius of exposure @ IOOppm)

The geologic zones that will be encountered during drilling are known to contain hazardous quantities of  $H_2S$ . The accompanying map illustrates the affected areas of the community. The residents within this radius will be notified via a hand delivered written notice describing the activities, potential hazards, conditions of evacuation, evacuation drill siren alarms and other precautionary measures.

Evacuee Description:

Residents:

THERE ARE NO RESIDENTS WITHIN 3000' ROE.

Notification Process:

A continuous siren audible to all residence will be activated, signaling evacuation of previously notified and informed residents.

**Evacuation Plan:** 

All evacuees will migrate lateral to the wind direction.

The Oil Company will identify all home bound or highly susceptible individuals and make special evacuation preparations, interfacing with the local and emergency medical service as necessary.

#### Toxic Effects of H<sub>2</sub>S Poisoning

Hydrogen Sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 PPM, which is .001% by volume. Hydrogen Sulfide is heavier than air (specific gravity -1.192) and is colorless and transparent. Hydrogen Sulfide is almost as toxic as Hydrogen Cyanide and is 5-6 times more toxic than Carbon Monoxide. Occupational exposure limits for Hydrogen Sulfide and other gases are compared below in Table 1. Toxicity table for H2S and physical effects are shown in Table 2.

Table 1
Permissible Exposure Limits of Various Gases

Common Name	Symbol	Sp. Gravity	TLV	STEL	IDLH
Hydrogen Cyanide	HCN	.94	4.7 ppm	С	
Hydrogen Sulfide	H2S	1.192	10 ppm	15ppm	100 ppm
Sulfide Dioxide	so2	2.21	2 ppm	5 ppm	
Chlorine	CL	2.45	.5 ppm	1ppm	
Carbon Monoxide	со	.97	25 ppm	200 ppm	
Carbon Dioxide	C02	1.52	5000 ppm	30,000 ppm	
Methane	CH4	.55	4.7% LEL	14% UEL	

#### **Definitions**

- A. TLV-Threshold Limit Value is the concentration employees may be exposed based on a TWA (time weighted average) for eight (8) hours in one day for 40 hours in one (1) week. This is set by ACGIH (American Conference of Governmental Hygienists) and regulated by OSHA.
- B. STEL- Short Term Exposure Limit is the 15 minute average concentration an employee may be exposed to providing that the highest exposure never exceeds the OEL {Occupational Exposure Limit}. The OEL for H2S is 19 PPM.
- C. IDLH -Immediately Dangerous to Life and Health is the concentration that has been determined by the ACGIH to cause serious health problems or death if exposed to this level. The IDLH for H2S is 100 PPM.
- D. TWA-Time Weighted Average is the average concentration of any chemical or gas for an eight (8) hour period. This is the concentration that any employee may be exposed based on an TWA.

TABLE 2

		Toxicity Table of H <sub>2</sub> S
Percent%	PPM	Physical Effects
.0001	1	Can smell less than 1ppm.
.001	10	TLV for 8 hours of exposure.
.0015	15	STEL for 15 minutes of exposure.
.01	100	Immediately Dangerous to Life & Health.
		Kills sense of smell in 3 to 5 minutes.
.02	200	Kills sense of smell quickly, may burn eyes and throat.
.05	500	Dizziness, cessation of breathing begins in a few minutes.
	7.7	
.07	700	Unconscious quickly, death will result if not rescued promptly.
.10	1000	Death will result unless rescued promptly. Artificial resuscitation
		may be necessary.

#### PHYSICAL PROPERTIES OF H2S

The properties of all gases are usually described in the context of seven major categories:

COLOR

ODOR

VAPOR DENSITY

**EXPLOSIVE LIMITS** 

**FLAMMABILITY** 

SOLUBILITY (INWATER)

**BOILING POINT** 

Hydrogen Sulfide is no exception. Information from these categories should be considered in order to provide a fairly complete picture of the properties of the gas.

#### COLOR-TRANSPARENT

Hydrogen Sulfide is colorless so it is invisible. This fact simply means that you can't rely on your eyes to detect its presence. In fact that makes this gas extremely dangerous to be around.

#### **ODOR-ROTTEN EGGS**

Hydrogen Sulfide has a distinctive offensive smell, similar to "rotten eggs". For this reason it earned its common name "sour gas". However, H<sub>2</sub>S, even in low concentrations, is so toxic that it attacks and quickly impairs a victim's sense of smell, so it could be fatal to rely on your nose as a detection device.

#### VAPOR DENSITY- SPECIFIC GRAVITY OF 1.192

Hydrogen Sulfide is heavier than air so it tends to settle in low-lying areas like pits, cellars or tanks. If you find yourself in a location where H<sub>2</sub>S is known to exist, protect yourself. Whenever possible, work in an area upwind and keep to higher ground.

#### **EXPLOSIVE LIMITS- 4.3% TO 46%**

Mixed with the right proportion of air or oxygen, H<sub>2</sub>S will ignite and burn or explode, producing another alarming element of danger besides poisoning.

#### FLAMMABILITY

Hydrogen Sulfide will burn readily with a distinctive clear blue flame, producing Sulfur Dioxide (S0<sub>2</sub>), another hazardous gas that irritates the eyes and lungs.

#### SOLUBILITY-4TO 1 RATIO WITH WATER

Hydrogen Sulfide can be dissolved in liquids, which means that it can be present in any container or vessel used to carry or hold well fluids including oil, water, emulsion and sludge. The solubility of  $H_2S$  is dependent on temperature and pressure, but if conditions are right, simply agitating a fluid containing  $H_2S$  may release the gas into the air.

# **BOILING POINT- {-76 degrees Fahrenheit)**

Liquefied Hydrogen Sulfide boils at a very low temperature, so it is usually found as a gas.

#### **RESPIRATOR USE**

The Occupational Safety and Health Administration (OSHA) regulate the use of respiratory protection to protect the health of employees. OSHA's requirements are written in the Code of Federal Regulations, Title 29, Part 1910, Section 134, Respiratory Protection. This regulation requires that all employees who might be required to wear respirators, shall complete a OSHA mandated medical evaluation questionnaire. The employee then should be fit tested prior to wearing any respirator while being exposed to hazardous gases.

Written procedures shall be prepared covering safe use of respirators in dangerous atmospheric situations, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available respirators.

Respirators shall be inspected prior to and after each use to make sure that the respirator has been properly cleaned, disinfected and that the respirator works properly. The unit should be fully charged prior to being used.

Anyone who may use respirators shall be properly trained in how to properly seal the face piece. They shall wear respirators in normal air and then in a test atmosphere. (Note: Such items as facial hair (beard or sideburns) and eyeglass temple pieces will not allow a proper seal.) Anyone that may be expected to wear respirators should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses. Contact lenses should not be allowed.

Respirators shall be worn during the following conditions:

- A. Any employee who works near the top or on the top of any tank unless tests reveal less than 20 ppm of H2S.
- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas where H2S may be present.
- D. When working in areas where the concentration of H2S exceeds the Threshold Limit Value for H2S {10 ppm).
- E. At any time where there is a doubt as to the H2S level in the area to be entered.

#### **EMERGENCY RESCUE PROCEDURES**

#### DO NOT PANIC!!!

#### Remain Calm -Think

- Before attempting any rescue you must first get out of the hazardous area yourself. Go to a safe briefing area.
- 2. Sound alarm and activate the 911 system.
- Put on breathing apparatus. At least two persons should do this, when available use the buddy system.
- 4. Rescue the victim and return them to a safe briefing area.
- 5. Perform an initial assessment and begin proper First Aid/CPR procedures.
- 6. Keep victim lying down with a blanket or coat, etc., under the shoulders to keep airway open. Conserve body heat and do not leave unattended.
- 7. If the eyes are affected by H₂S, wash them thoroughly with potable water. For slight irritation, cold compresses are helpful.
- 8. In case a person has only minor exposure and does not lose consciousness totally, it's best if he doesn't return to work until the following day.
- 9. Any personnel overcome by H<sub>2</sub>S should always be examined by medical personnel. They should always be transported to a hospital or doctor.

<u>District I</u> 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III
1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

COMMENTS

Action 24952

#### **COMMENTS**

Operator:	OGRID:	Action Number:	Action Type:
MACK ENERGY CORP P.O. Box 960	13837	24952	FORM 3160-3
11344 Lovington Hwy Artesia, NM882110960			

Created By	Comment	Comment Date
kpickford	KP GEO Review 4/22/2021	04/22/2021

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# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

CONDITIONS

Action 24952

#### **CONDITIONS OF APPROVAL**

Operator:	OGRID:	Action Number:	Action Type:
MACK ENERGY CORP P.O. Box 960	13837	24952	FORM 3160-3
11344 Lovington Hwy Artesia, NM882110960			

OCD Reviewer	Condition
kpickford	Surface casing must be set 25' below top of Rustler Anhydrite or salt in order to seal off protectable water
kpickford	Notify OCD 24 hours prior to casing & cement
kpickford	Will require a File As Drilled C-102 and a Directional Survey with the C-104
kpickford	Once the well is spud, to prevent ground water contamination through whole or partial conduits from the surface, the operator shall drill without interruption through the fresh water zone or zones and shall immediately set in cement the water protection string
kpickford	Cement is required to circulate on both surface and intermediate1 strings of casing
kpickford	Oil base muds are not to be used until fresh water zones are cased and cemented providing isolation from the oil or diesel. This includes synthetic oils. Oil based mud, drilling fluids and solids must be contained in a steel closed loop system