

District I

1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720

District II

811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720

District III

1000 Rio Brazos Rd., Aztec, NM 87410
Phone:(505) 334-6178 Fax:(505) 334-6170

District IV

1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

Form C-101
August 1, 2011

Permit 352497

APPLICATION FOR PERMIT TO DRILL, RE-ENTER, DEEPEN, PLUGBACK, OR ADD A ZONE

1. Operator Name and Address OXY USA INC P.O. Box 4294 Houston, TX 772104294		2. OGRID Number 16696
		3. API Number 30-025-52113
4. Property Code 330703	5. Property Name SENILE FELINES 18 7 STATE COM	6. Well No. 001H

7. Surface Location

UL - Lot O	Section 18	Township 22S	Range 33E	Lot Idn O	Feet From 550	N/S Line S	Feet From 1498	E/W Line E	County Lea
---------------	---------------	-----------------	--------------	--------------	------------------	---------------	-------------------	---------------	---------------

8. Proposed Bottom Hole Location

UL - Lot B	Section 7	Township 22S	Range 33E	Lot Idn B	Feet From 20	N/S Line N	Feet From 795	E/W Line W	County Lea
---------------	--------------	-----------------	--------------	--------------	-----------------	---------------	------------------	---------------	---------------

9. Pool Information

RED TANK;BONE SPRING, EAST	51687
----------------------------	-------

Additional Well Information

11. Work Type New Well	12. Well Type OIL	13. Cable/Rotary	14. Lease Type State	15. Ground Level Elevation 3631
16. Multiple N	17. Proposed Depth 20548	18. Formation 1st Bone Spring Sand	19. Contractor	20. Spud Date 10/31/2023
Depth to Ground water		Distance from nearest fresh water well		Distance to nearest surface water

☒ We will be using a closed-loop system in lieu of lined pits

21. Proposed Casing and Cement Program

Type	Hole Size	Casing Size	Casing Weight/ft	Setting Depth	Sacks of Cement	Estimated TOC
Surf	17.5	13.375	54.5	915	956	0
Int1	12.25	7.827	39.3	9563	3253	0
Prod	6.75	5.5	20	20549	844	9363

Casing/Cement Program: Additional Comments

See the attached drill plan details. BOP break testing variance attached. Bradenhead CBL variance attached. Ann clearance variance attached. Offline cement variance attached.
--

22. Proposed Blowout Prevention Program

Type	Working Pressure	Test Pressure	Manufacturer
Annular	5000	5000	
Double Ram	5000	5000	
Blind	5000	5000	

23. I hereby certify that the information given above is true and complete to the best of my knowledge and belief. I further certify I have complied with 19.15.14.9 (A) NMAC ☒ and/or 19.15.14.9 (B) NMAC ☒ if applicable.		OIL CONSERVATION DIVISION	
Signature:			
Printed Name: Electronically filed by KELLEY MONTGOMERY	Approved By: Paul F Kautz		
Title: Manager Regulatory	Title: Geologist		
Email Address: kelley_montgomery@oxy.com	Approved Date: 10/18/2023	Expiration Date: 10/18/2025	
Date: 10/16/2023	Phone: 713-366-5716	Conditions of Approval Attached	

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II
811 S. First St., Artesia, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720

District III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6178 Fax: (505) 334-6170

District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico
Energy, Minerals & Natural Resources Department
OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-102 Revised August 1, 2011
Submit one copy to appropriate
District Office

☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

¹ API Number 30-025	² Pool Code 51687	³ Pool Name RED TANK; BONE SPRING, EAST
⁴ Property Code	⁵ Property Name SENILE FELINES 18.7 STATE COM	⁶ Well Number 1H
⁷ OGRID No. 16696	⁸ Operator Name OXY USA INC.	⁹ Elevation 3631'

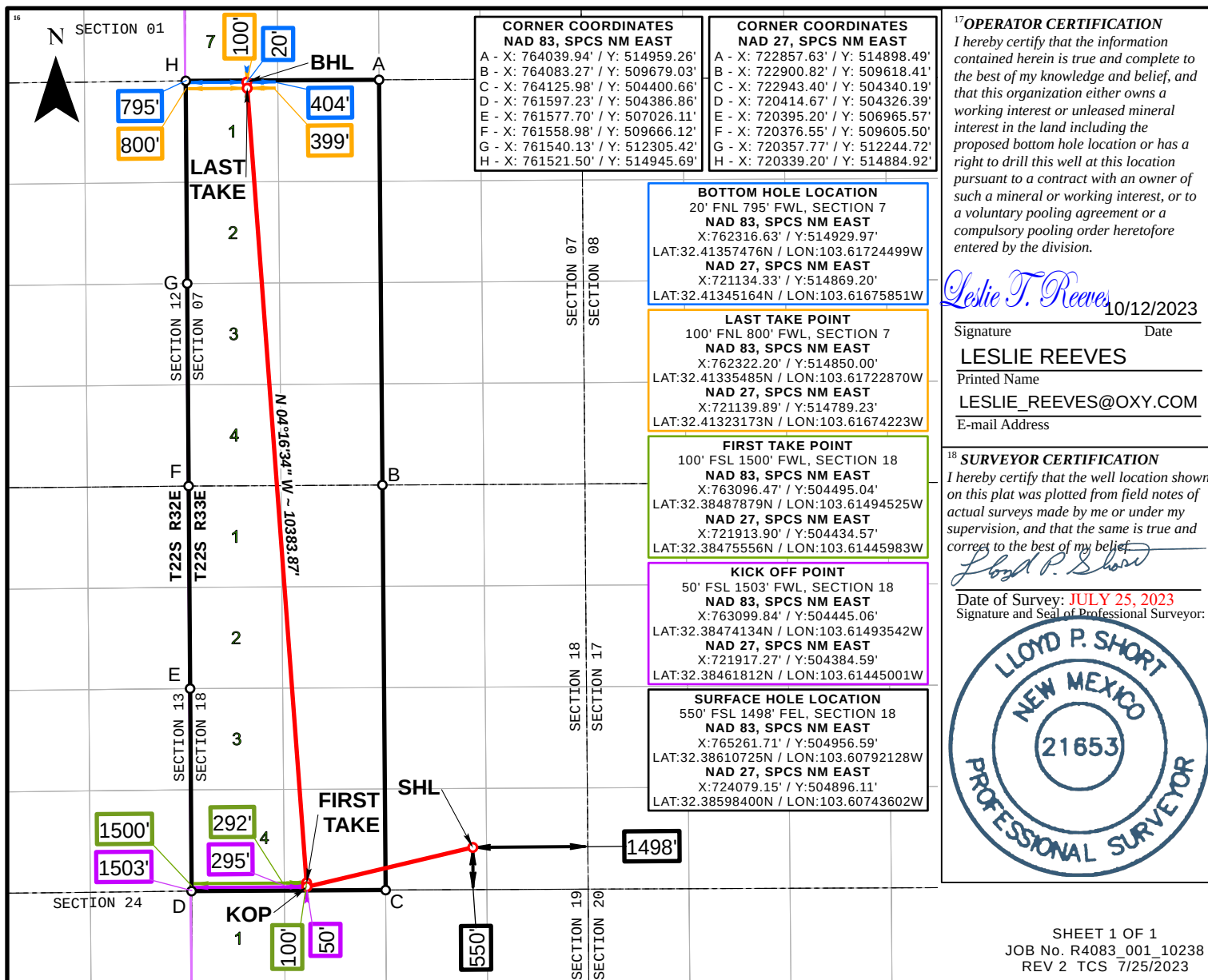
¹⁰ Surface Location

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
O	18	22S	33E		550	SOUTH	1498	EAST	LEA

¹¹ Bottom Hole Location If Different From Surface

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
L 1	7	22S	33E		20	NORTH	795	WEST	LEA
¹² Dedicated Acres 611.84	¹³ Joint or Infill	¹⁴ Consolidation Code	¹⁵ Order No.						

No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.



Distances/areas relative to NAD 83 Combined Scale Factor: 0.99978560 Convergence Angle: 0.37421700°

District I

1625 N. French Dr., Hobbs, NM 88240
 Phone:(575) 393-6161 Fax:(575) 393-0720

District II

811 S. First St., Artesia, NM 88210
 Phone:(575) 748-1283 Fax:(575) 748-9720

District III

1000 Rio Brazos Rd., Aztec, NM 87410
 Phone:(505) 334-6178 Fax:(505) 334-6170

District IV

1220 S. St Francis Dr., Santa Fe, NM 87505
 Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

Form APD Conditions

Permit 352497

PERMIT CONDITIONS OF APPROVAL

Operator Name and Address: OXY USA INC [16696] P.O. Box 4294 Houston, TX 772104294	API Number: 30-025-52113
	Well: SENILE FELINES 18 7 STATE COM #001H

OCD Reviewer	Condition
pkautz	Notify OCD 24 hours prior to casing & cement
pkautz	Will require a File As Drilled C-102 and a Directional Survey with the C-104
pkautz	Once the well is spud, to prevent ground water contamination through whole or partial conduits from the surface, the operator shall drill without interruption through the fresh water zone or zones and shall immediately set in cement the water protection string
pkautz	Oil base muds are not to be used until fresh water zones are cased and cemented providing isolation from the oil or diesel. This includes synthetic oils. Oil based mud, drilling fluids and solids must be contained in a steel closed loop system
pkautz	Cement is required to circulate on both surface and intermediate1 strings of casing
pkautz	If cement does not circulate on any string , a CBL is required for that string of casing.
pkautz	The Operator is to notify NMOCD by sundry (Form C-103) within ten (10) days of the well being spud

State of New Mexico
Energy, Minerals and Natural Resources Department

Submit Electronically
Via E-permitting

Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

NATURAL GAS MANAGEMENT PLAN

This Natural Gas Management Plan must be submitted with each Application for Permit to Drill (APD) for a new or recompleted well.

Section 1 – Plan Description

Effective May 25, 2021

I. Operator: OXY USA INC. **OGRID:** 16696 **Date:** 1 0/ 0 5/ 2 3

II. Type: ☒ Original ☐ Amendment due to ☐ 19.15.27.9.D(6)(a) NMAC ☐ 19.15.27.9.D(6)(b) NMAC ☐ Other.

If Other, please describe: _____

III. Well(s): Provide the following information for each new or recompleted well or set of wells proposed to be drilled or proposed to be recompleted from a single well pad or connected to a central delivery point.

Well Name	API	ULSTR	Footages	Anticipated Oil BBL/D	Anticipated Gas MCF/D	Anticipated Produced Water BBL/D
SEE ATTACHED						

IV. Central Delivery Point Name: RED TANK 19 CPF [See 19.15.27.9(D)(1) NMAC]

V. Anticipated Schedule: Provide the following information for each new or recompleted well or set of wells proposed to be drilled or proposed to be recompleted from a single well pad or connected to a central delivery point.

Well Name	API	Spud Date	TD Reached Date	Completion Commencement Date	Initial Flow Back Date	First Production Date
SEE ATTACHED						

VI. Separation Equipment: ☒ Attach a complete description of how Operator will size separation equipment to optimize gas capture.

VII. Operational Practices: ☒ Attach a complete description of the actions Operator will take to comply with the requirements of Subsection A through F of 19.15.27.8 NMAC.

VIII. Best Management Practices: ☒ Attach a complete description of Operator's best management practices to minimize venting during active and planned maintenance.

Section 2 – Enhanced Plan
EFFECTIVE APRIL 1, 2022

Beginning April 1, 2022, an operator that is not in compliance with its statewide natural gas capture requirement for the applicable reporting area must complete this section.

☒ Operator certifies that it is not required to complete this section because Operator is in compliance with its statewide natural gas capture requirement for the applicable reporting area.

IX. Anticipated Natural Gas Production:

Well	API	Anticipated Average Natural Gas Rate MCF/D	Anticipated Volume of Natural Gas for the First Year MCF

X. Natural Gas Gathering System (NGGS):

Operator	System	ULSTR of Tie-in	Anticipated Gathering Start Date	Available Maximum Daily Capacity of System Segment Tie-in

XI. Map. ☐ Attach an accurate and legible map depicting the location of the well(s), the anticipated pipeline route(s) connecting the production operations to the existing or planned interconnect of the natural gas gathering system(s), and the maximum daily capacity of the segment or portion of the natural gas gathering system(s) to which the well(s) will be connected.

XII. Line Capacity. The natural gas gathering system ☐ will ☐ will not have capacity to gather 100% of the anticipated natural gas production volume from the well prior to the date of first production.

XIII. Line Pressure. Operator ☐ does ☐ does not anticipate that its existing well(s) connected to the same segment, or portion, of the natural gas gathering system(s) described above will continue to meet anticipated increases in line pressure caused by the new well(s).

☐ Attach Operator's plan to manage production in response to the increased line pressure.

XIV. Confidentiality: ☐ Operator asserts confidentiality pursuant to Section 71-2-8 NMSA 1978 for the information provided in Section 2 as provided in Paragraph (2) of Subsection D of 19.15.27.9 NMAC, and attaches a full description of the specific information for which confidentiality is asserted and the basis for such assertion.

Section 3 - Certifications

Effective May 25, 2021

Operator certifies that, after reasonable inquiry and based on the available information at the time of submittal:

☒ Operator will be able to connect the well(s) to a natural gas gathering system in the general area with sufficient capacity to transport one hundred percent of the anticipated volume of natural gas produced from the well(s) commencing on the date of first production, taking into account the current and anticipated volumes of produced natural gas from other wells connected to the pipeline gathering system; or

☐ Operator will not be able to connect to a natural gas gathering system in the general area with sufficient capacity to transport one hundred percent of the anticipated volume of natural gas produced from the well(s) commencing on the date of first production, taking into account the current and anticipated volumes of produced natural gas from other wells connected to the pipeline gathering system.

If Operator checks this box, Operator will select one of the following:

Well Shut-In. ☐ Operator will shut-in and not produce the well until it submits the certification required by Paragraph (4) of Subsection D of 19.15.27.9 NMAC; or

Venting and Flaring Plan. ☐ Operator has attached a venting and flaring plan that evaluates and selects one or more of the potential alternative beneficial uses for the natural gas until a natural gas gathering system is available, including:

- (a) power generation on lease;
- (b) power generation for grid;
- (c) compression on lease;
- (d) liquids removal on lease;
- (e) reinjection for underground storage;
- (f) reinjection for temporary storage;
- (g) reinjection for enhanced oil recovery;
- (h) fuel cell production; and
- (i) other alternative beneficial uses approved by the division.

Section 4 - Notices

1. If, at any time after Operator submits this Natural Gas Management Plan and before the well is spud:

(a) Operator becomes aware that the natural gas gathering system it planned to connect the well(s) to has become unavailable or will not have capacity to transport one hundred percent of the production from the well(s), no later than 20 days after becoming aware of such information, Operator shall submit for OCD's approval a new or revised venting and flaring plan containing the information specified in Paragraph (5) of Subsection D of 19.15.27.9 NMAC; or

(b) Operator becomes aware that it has, cumulatively for the year, become out of compliance with its baseline natural gas capture rate or natural gas capture requirement, no later than 20 days after becoming aware of such information, Operator shall submit for OCD's approval a new or revised Natural Gas Management Plan for each well it plans to spud during the next 90 days containing the information specified in Paragraph (2) of Subsection D of 19.15.27.9 NMAC, and shall file an update for each Natural Gas Management Plan until Operator is back in compliance with its baseline natural gas capture rate or natural gas capture requirement.

2. OCD may deny or conditionally approve an APD if Operator does not make a certification, fails to submit an adequate venting and flaring plan which includes alternative beneficial uses for the anticipated volume of natural gas produced, or if OCD determines that Operator will not have adequate natural gas takeaway capacity at the time a well will be spud.

Page 8

I certify that, after reasonable inquiry, the statements in and attached to this Natural Gas Management Plan are true and correct to the best of my knowledge and acknowledge that a false statement may be subject to civil and criminal penalties under the Oil and Gas Act.

Signature: <i>Leslie T. Reeves</i>
Printed Name: LESLIE REEVES
Title: REGULATORY MANAGER
E-mail Address: LESLIE_REEVES@OXY.COM
Date: 10-11-2023
Phone: 713-497-2492
OIL CONSERVATION DIVISION (Only applicable when submitted as a standalone form)
Approved By:
Title:
Approval Date:
Conditions of Approval:

III. Well(s)

Well Name	API	WELL LOCATION (ULSTR)	Footages	ANTICIPATED OIL BBL/D	ANTICIPATED GAS MCF/D	ANTICIPATED PROD WATER BBL/D
SENILE FELINES 18-7 STATE COM 1H	PENDING	O-18-22S-33E	550'FSL 1498'FEL	800	1850	2150
SENILE FELINES 18-7 STATE COM 2H	PENDING	O-18-22S-33E	550'FSL 1468'FEL	800	1850	2150
SENILE FELINES 18-7 STATE COM 3H	PENDING	O-18-22S-33E	550'FSL 1438'FEL	800	1850	2150
SENILE FELINES 18-7 STATE COM 11H	PENDING	N-18-22S-33E	356'FSL 1753'FWL	1200	3400	2600
SENILE FELINES 18-7 STATE COM 12H	PENDING	N-18-22S-33E	356'FSL 1783'FWL	1200	3400	2600
SENILE FELINES 18-7 STATE COM 13H	PENDING	O-18-22S-33E	340'FSL 1410'FEL	1200	3400	2600
SENILE FELINES 18-7 STATE COM 14H	PENDING	O-18-22S-33E	339' FSL 1380'FEL	1200	3400	2600
SENILE FELINES 18-7 STATE COM 15H	PENDING	O-18-22S-33E	339'FSL 1350'FEL	1200	3400	2600
SENILE FELINES 18-7 STATE COM 71H	PENDING	N-18-22S-33E	355'FSL 1843'FWL	1500	2400	1400
SENILE FELINES 18-7 STATE COM 72H	PENDING	N-18-22S-33E	355'FSL 1873'FWL	1500	2400	1400
SENILE FELINES 18-7 STATE COM 73H	PENDING	O-18-22S-33E	340'FSL 1500'FEL	1500	2400	1400
SENILE FELINES 18-7 STATE COM 74H	PENDING	O-18-22S-33E	340'FSL 1470'FEL	1500	2400	1400

V. Anticipated Schedule *Subject to schedule changes.*

Well Name	API	Spud Date	TD Reached Date	Completion Commencement Date	Initial Flow Back Date	First Production Date
SENILE FELINES 18-7 STATE COM 1H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 2H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 3H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 11H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 12H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 13H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 14H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 15H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 71H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 72H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 73H	PENDING	TBD	TBD	TBD	TBD	TBD
SENILE FELINES 18-7 STATE COM 74H	PENDING	TBD	TBD	TBD	TBD	TBD

CENTRAL DELIVERY POINT NAME: (CPF) RED TANK 19 CPF

Part VI. Separation Equipment

Operator will size the flowback separator to handle 11,000 Bbls of fluid and 6-10MMscfd which is more than the expected peak rates for these wells. Each separator is rated to 1440psig, and pressure control valves and automated communication will cause the wells to shut in in the event of an upset at the facility, therefore no gas will be flared on pad during an upset. Current Oxy practices avoid use of flare or venting on pad, therefore if there is an upset or emergency condition at the facility, the wells will immediately shut down, and reassume production once the condition has cleared.

VII. Operational Practices

Gathering System and Pipeline Notification

Well(s) will be connected to a production facility after flowback operations are complete, where a gas transporter system is in place. The gas produced from production facility is dedicated to MarkWest Midstream ("MPLX") and will be connected to MPLX's high pressure gathering system located in Lea County, New Mexico. OXY USA INC. ("OXY") provides (periodically) to MPLX a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, OXY and MPLX have periodic conference calls to discuss changes to drilling and completion schedules. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on MPLX's system at that time. Based on current information, it is OXY's belief the system can take this gas upon completion of the well(s). Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

VIII. Best Management Practices

Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

Power Generation – On lease

Only a portion of gas is consumed operating the generator, remainder of gas will be flared

Compressed Natural Gas – On lease

Gas flared would be minimal, but might be uneconomical to operate when gas volume declines

NGL Removal – On lease

Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

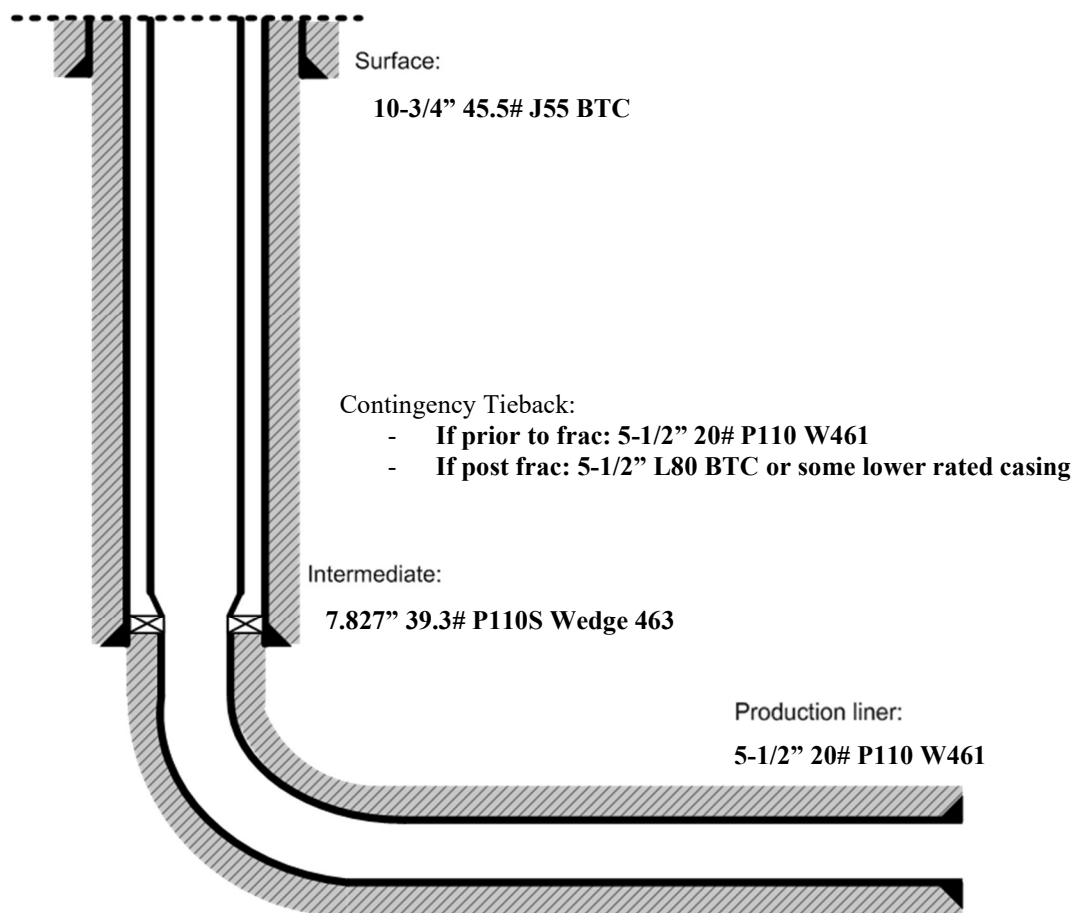
OXY USA WTP LP

Falcon SL1 Contingency Tieback Details

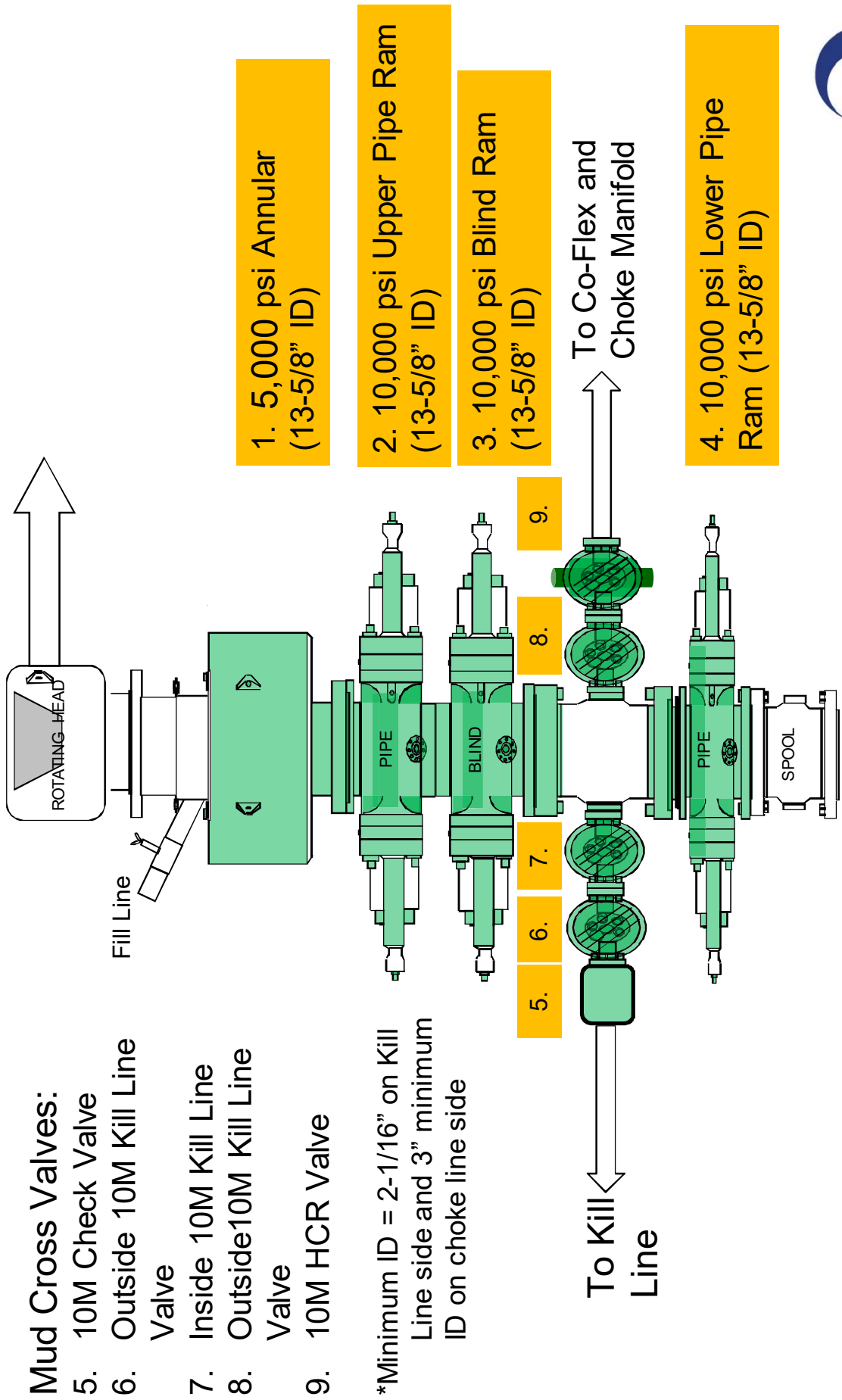
Below is a summary that describes the general operational steps to drill and complete the well.

- Drill 14-3/4" hole x 10-3/4" casing for surface section. Cement to surface.
- Drill 9-7/8" hole x 7.827" casing for intermediate section. Cement to surface.
- Drill 6-3/4" hole x 5-1/2" liner for production section. Cement to top of liner, 100' inside 7.827" shoe.
- Release drilling rig from location.
- If contingency tieback required pre-frac:
 - Move in workover rig and run a 5-1/2" 20# P110 Wedge 461 tie-back frac string and seal assembly. Tie into liner hanger Polished Bore Receptacle (PBR) with seal assembly.
 - Pump hydraulic fracture job.
 - Flowback and produce well.
- If contingency tieback required post-frac:
 - Move in workover rig and run a 5-1/2" L80 BTC or lesser rated tie-back string and seal assembly. Tie into liner hanger Polished Bore Receptacle (PBR) with seal assembly.
 - Return well to production.

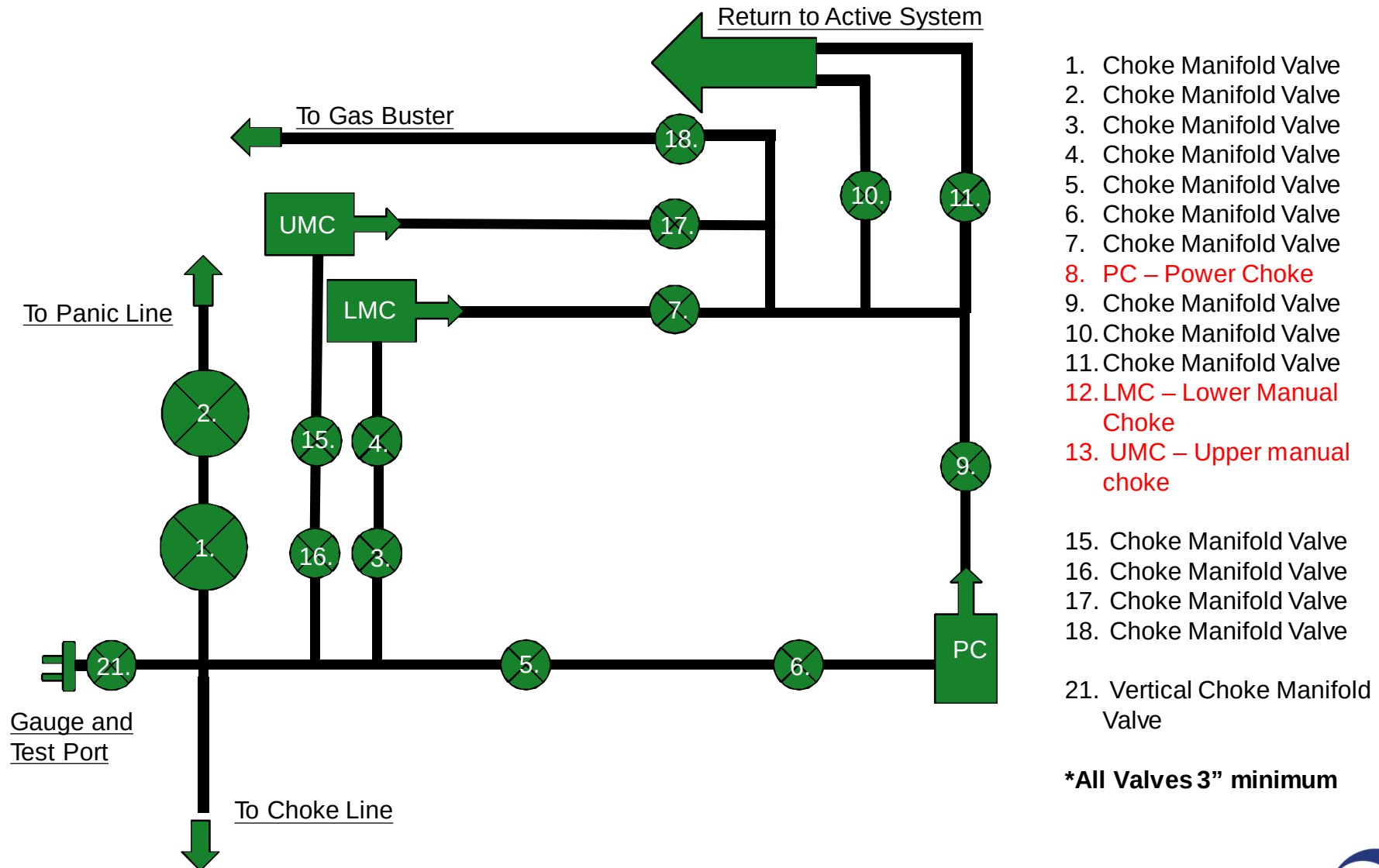
General well schematic:

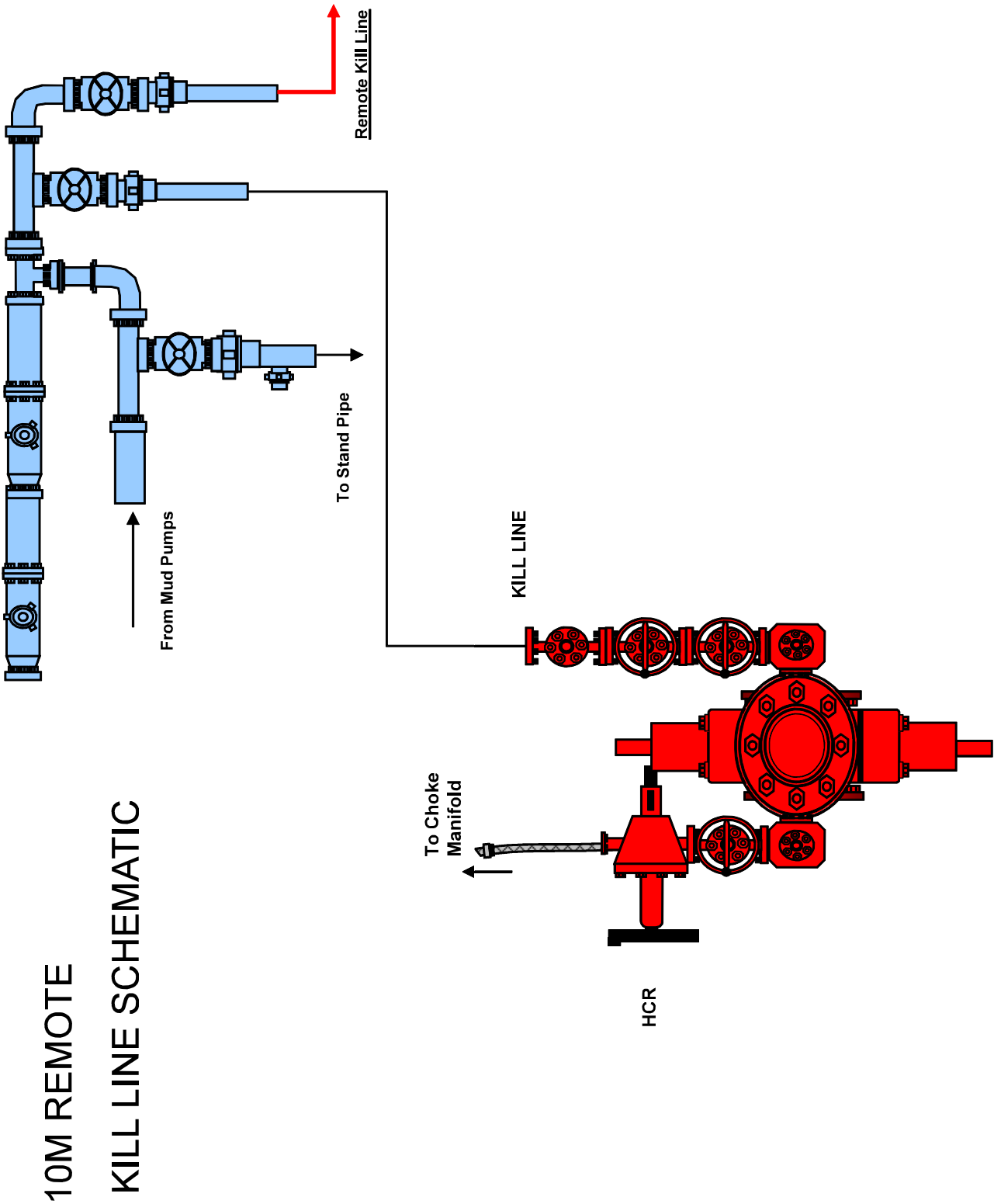


5/10M BOP Stack

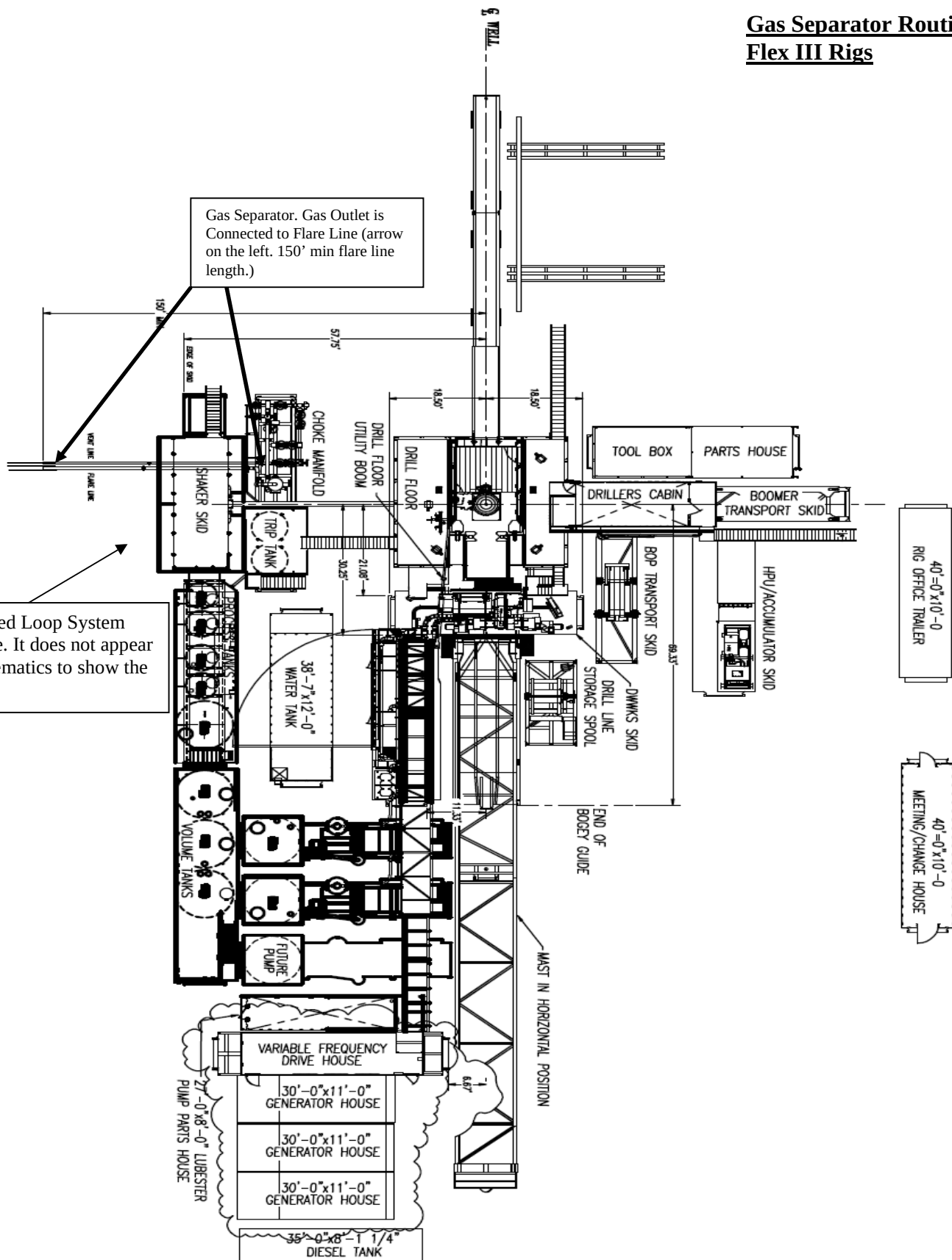


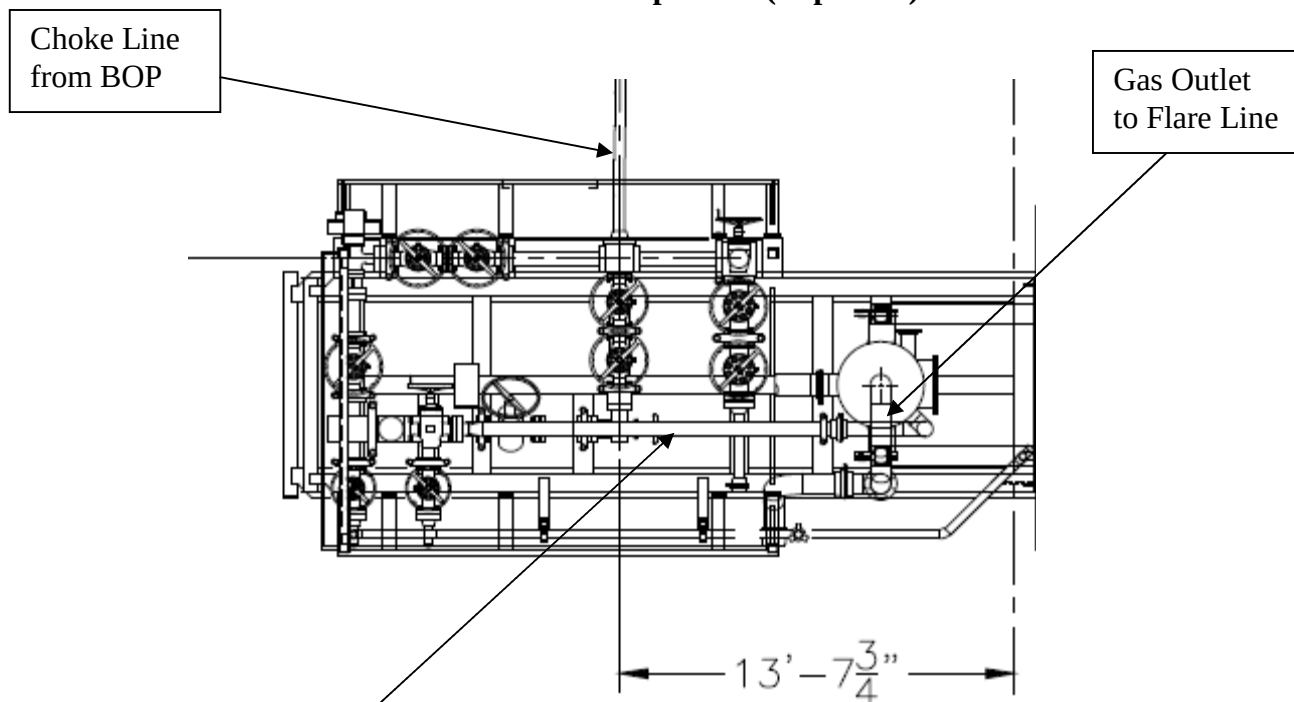
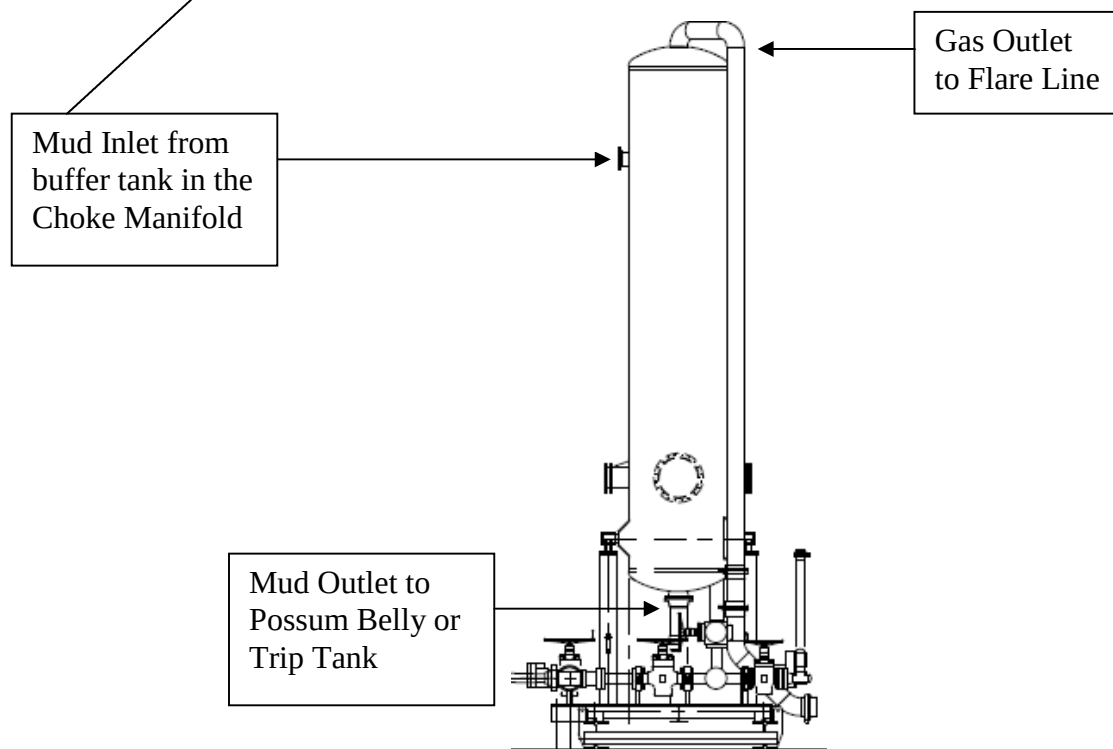
10M Choke Panel





Gas Separator Routing Flex III Rigs



Choke Manifold – Gas Separator (Top View)**Choke Manifold – Gas Separator (Side View)**



Fluid Technology

Quality Document

CERTIFICATE OF CONFORMITY

Supplier : CONTITECH RUBBER INDUSTRIAL KFT.
Equipment : 6 pcs. Choke and Kill Hose with installed couplings
Type : 3" x 10,67 m WP: 10000 psi
Supplier File Number : 412638
Date of Shipment : April. 2008
Customer : Phoenix Beattie Co.
Customer P.o. : 002491
Referenced Standards
/ Codes / Specifications : API Spec 16 C
Serial No.: 52754,52755,52776,52777,52778,52782

STATEMENT OF CONFORMITY

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

COUNTRY OF ORIGIN HUNGARY/EU

Signed :

A handwritten signature in black ink, appearing to read "Jack G. G.", written over a dotted line.

ContiTech Rubber
Industrial Kft.
Quality Control Dept.
(1)

Date: 04. April. 2008

Position: Q.C. Manager

Coflex Hose Certification

Page: 1/1

15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	------

Back
ContiTech Rubber
Industrial Kft.
Quality Control Dept.
(2)

Coflex Hose Certification

[illegible]

We hereby certify that these goods have been inspected by our Quality Management System, and to the best of our knowledge are found to conform to relevant industry standards within the requirements of the purchase order as issued to Phoenix Beattie Corporation.

05/23/08

Coflex Hose Certification

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive
Houston, TX 77041
Tel: (832) 327-0141
Fax: (832) 327-0148
E-mail mail@phoenixbeattie.com
www.phoenixbeattie.com

Delivery Note

Customer Order Number	370-369-001	Delivery Note Number	003078	Page	1
Customer / Invoice Address HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		Delivery / Address HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

Customer Acc No	Phoenix Beattie Contract Manager	Phoenix Beattie Reference	Date
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
1	HP10CK3A-35-4F1 3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/ End 1: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange End 2: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange c/w BX155 Standard ring groove at each end Suitable for H2S Service Working pressure: 10,000psi Test pressure: 15,000psi Standard: API 16C Full specification Armor Guarding: Included Fire Rating: Not Included Temperature rating: -20 Deg C to +100 Deg C	1	1	0
2	SECK3-HPF3 LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1 2 x 160mm ID Safety Clamps 2 x 244mm ID Lifting Collars & element C's 2 x 7ft Stainless Steel wire rope 3/4" OD 4 x 7.75t Shackles	1	1	0
3	SC725-200CS SAFETY CLAMP 200MM 7.25T C/S GALVANISED	1	1	0

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.
Returns may be subject to a handling charge.

Coflex Hose Certification

Fluid Technology

Quality Document

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 746	
PURCHASER: Phoenix Beattie Co.				P.O. N°: 002491	
CONTITECH ORDER N°: 412638		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 52777		NOMINAL / ACTUAL LENGTH: 10,67 m			
W.P. 68,96 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 ~ min.	
Pressure test with water at ambient temperature See attachment. (1 page)					
↑ 10 mm = 10 Min. → 10 mm = 25 MPa					
COUPLINGS					
Type	Serial N°		Quality	Heat N°	
3" coupling with 4 1/16" Flange end	917	913	AISI 4130	T7998A	
			AISI 4130	26984	
INFOCHIP INSTALLED				API Spec 16 C Temperature rate: "B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date:	Inspector		Quality Control		
04. April. 2008			ContiTech Rubber Industrial Kft. Quality Control Dept. (1)		

Coflex Hose Certification

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive
Houston, TX 77041
Tel: (832) 327-0141
Fax: (832) 327-0148
E-mail mail@phoenixbeattie.com
www.phoenixbeattie.com

Delivery Note

Customer Order Number	370-369-001	Delivery Note Number	003078	Page	2
Customer / Invoice Address HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		Delivery / Address HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

Customer Acc No	Phoenix Beattie Contract Manager	Phoenix Beattie Reference	Date
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
4	SC725-132CS SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS	1	1	0
5	00CERT-HYDRO HYDROSTATIC PRESSURE TEST CERTIFICATE	1	1	0
6	00CERT-LOAD LOAD TEST CERTIFICATES	1	1	0
7	00FREIGHT INBOUND / OUTBOUND FREIGHT PRE-PAY & ADD TO FINAL INVOICE NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT	1	1	0

Phoenix Beattie Inspection Signature :

Received In Good Condition : Signature

Print Name

Date

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.
Returns may be subject to a handling charge.

OXY USA Inc
APD ATTACHMENT: SPUDDER RIG DATA

OPERATOR NAME / NUMBER: OXY USA Inc

1. SUMMARY OF REQUEST:

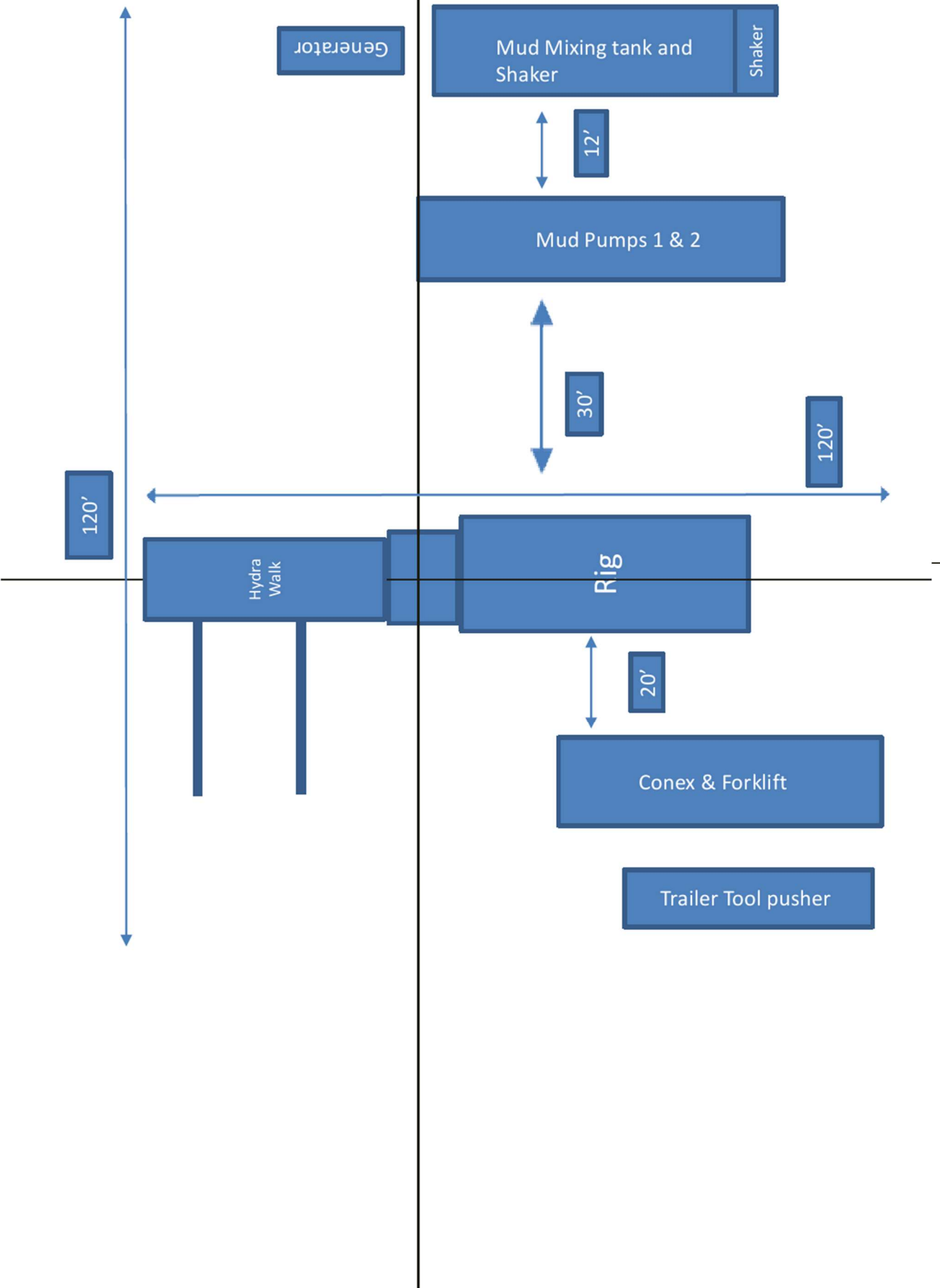
Oxy USA respectfully requests approval for the following operations for the surface hole in the drill plan:

1. Utilize a spudder rig to pre-set surface casing for time and cost savings.

2. Description of Operations

1. Spudder rig will move in to drill the surface hole and pre-set surface casing on the well.
 - a. After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (43 CFR part 3170 Subpart 3172, all COAs and NMOCD regulations).
 - b. The spudder rig will utilize fresh water-based mud to drill the surface hole to TD. Solids control will be handled entirely on a closed loop basis. No earth pits will be used.
2. The wellhead will be installed and tested as soon as the surface casing is cut off and the WOC time has been reached.
3. A blind flange at the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
 - a. A means for intervention will be maintained while the drilling rig is not over the well.
4. Spudder rig operations are expected to take 2-3 days per well on the pad.
5. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
6. Drilling operations will begin with a larger rig and a BOP stack equal to or greater than the pressure rating that was permitted will be nipped up and tested on the wellhead before drilling operations resume on each well.
 - a. The larger rig will move back onto the location within 90 days from the point at which the wells are secured and the spudder rig is moved off location.
 - b. The BLM will be contacted / notified 24 hours before the larger rig moves back on the pre-set locations.
7. Oxy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
8. Once the rig is removed, Oxy will secure the wellhead area by placing a guard rail around the cellar area.

Spudder Rig Layout



BOP Break Testing Request

Oxy requests permission to adjust the BOP break testing requirements as per the agreement reached in the OXY/BLM meeting on September 5, 2019.

BOP break test under the following conditions:

- After a full BOP test is conducted
- When skidding to drill an intermediate section where ICP is set into the third Bone Spring or shallower.
- When skidding to drill a production section that does not penetrate into the third Bone Spring or deeper.

If the kill line is broken prior to skid, two tests will be performed.

- 1) Wellhead flange, co-flex hose, kill line connections and upper pipe rams
- 2) Wellhead flange, HCR valve, check valve, upper pipe rams

If the kill line is not broken prior to skid, only one test will be performed.

- 1) Wellhead flange, co-flex hose, check valve, upper pipe rams

See supporting information below:

Subject: Request for a Variance Allowing Break Testing of a Blowout Preventer Stack

OXY USA Inc. (OXY) requests a variance to allow break testing of the Blowout Preventer (BOP) stack when skidding a drilling rig between wells on multi-well pads. This practice entails retesting only the connections of the **BOP** stack that have been disconnected during this operation and not a complete **BOP** test.

Background

43 CFR part 3170 Subpart 3172 states that a **BOP** test must be performed whenever any seal subject to test pressure is broken. The current interpretation of the Bureau of Land Management (BLM) is this requires a complete **BOP** test and not just a test of the affected component. 43 CFR part 3170 Subpart 3172, Section I.D.2. states, "Some situations may exist either on a well-by-well basis or field-wide basis whereby it is commonly accepted practice to vary a particular minimum standard(s) established in this Order. This situation can be resolved by requesting a variance...". OXY feels the practice of break testing the **BOP** stack is such a situation. Therefore, as per 43 CFR part 3170 Subpart 3172, Section IV., OXY submits this request for the variance.

Supporting Rationale

43 CFR part 3170 Subpart 3172 became effective on December 19, 1988, and has remained the standard for regulating BLM onshore drilling operations for almost 30 years. During this time there have been significant changes in drilling technology. **BLM** continues to use the variance request process to allow for the use of modern technology and acceptable engineering practices that have arisen since 43 CFR part 3170 Subpart 3172 was originally released. The drilling rig fleet OXY utilizes in New Mexico was built with many modern upgrades. One of which allows the rigs to skid between wells on multi-well pads. A part of this rig package is a hydraulic winch system which safely installs and removes the BOP from the wellhead and carries it during skidding operations. This technology has made break testing a safe and reliable procedure.

American Petroleum Institute (API) standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry. 43 CFR part 3170 Subpart 3172 recognized API Recommended Practices (RP) 53 in its original development. API Standard 53,

Blowout Prevention Equipment Systems for Drilling Wells (Fourth Edition, November 2012, Addendum 1, July 2016) recognizes break testing as an acceptable practice. Specifically, API Standard 53, Section 6.5.3.4.1.b states "Pressure tests on the well control equipment shall be conducted after the disconnection or repair of any pressure containment seal in the **BOP** stack, choke line, kill line, choke manifold, or wellhead assembly but limited to the affected component."

The Bureau of Safety and Environmental Enforcement (BSEE), Department of Interior, has also utilized the API standards, specifications and best practices in the development of its offshore oil and gas regulations and incorporates them by reference within its regulations. BSEE issued new offshore regulations under 30 CFR Part 250, *Oil and Gas and Sulphur Operations in the Outer Continental Shelf - Blowout Preventer Systems and Well Control*, which became effective on July 28, 2016. Section 250.737(d.1) states "Follow the testing requirements of API Standard 53". In addition, Section 250.737(d.8) has adopted language from **API** Standard 53 as it states "Pressure test affected **BOP** components following the disconnection or repair of any well-pressure containment seal in the wellhead or **BOP** stack assembly".

Break testing has been approved by the BLM in the past. See the Appendix for a Sundry Notice that was approved in 2015 by the Farmington Field Office. This approval granted permission for the operator to break test when skidding its Aztec 1000 rig on multi-well pads.

Oxy feels break testing and our current procedures meet the intent of 43 CFR part 3170 Subpart 3172 and often exceed it. We have not seen any evidence that break testing results in more components failing tests than seen on full BOP tests. As skidding operations take place within the 30-day full BOPE test window, the BOP shell and components such as the pipe rams and check valve get tested to the full rated working pressure more often. Therefore, there are more opportunities to ensure components are in good working order. Also, Oxy's standard requires complete BOP tests more often than that of 43 CFR part 3170 Subpart 3172. In addition to function testing the annular at least weekly and the pipe and blind rams on each trip, Oxy also performs a choke drill prior to drilling out every casing shoe. As a crew's training is a vital part of well control, this procedure to simulate step one of the Driller's Method exceeds the requirements of 43 CFR part 3170 Subpart 3172.

Procedures

- 1) OXY to submit the break testing plan in the APD or Sundry Notice (SN) and receive approval prior to implementing (See Appendix for examples)
- 2) OXY would perform BOP break testing on multi-well pads where multiple intermediate sections can be drilled and cased within the 30-day BOP test window
- 3) After performing a complete BOP test on the first well and drilling and casing the hole section, three breaks would be made on the BOP.
 - Between the check valve and the kill line
 - Between the HCR valve and the co-flex hose or the co-flex hose and the manifold
 - Between the BOP flange and the wellhead
- 4) The BOP is then lifted and removed from the wellhead by the hydraulic winch system
- 5) After skidding to the next well, the BOP is moved to the wellhead by the hydraulic winch system and installed
- 6) The choke line and kill line are reconnected
- 7) A test plug is installed in the wellhead with a joint of drill pipe and the internal parts of the check valve are removed
- 8) A shell test is performed against the upper pipe rams testing all three breaks
- 9) The internal parts of the check valve are reinstalled and the HCR valve is closed. A second test is performed on them
- 10) These tests consist of a 250 psi low test and a high test to the value submitted in the APD or SN (e.g., 5000 psi)
- 11) Perform a function test of components not pressure tested to include the lower pipe rams, the blind rams and the annular
- 12) If this were a three well pad, the same three breaks on the BOP would be made and steps 4 through 11 would be repeated
- 13) A second break test would only be done if the third hole section could be completed within the 30-day BOP test window
- 14) If a second break test is performed, additional components that were not tested on the initial break test will be tested on this break test

Notes:

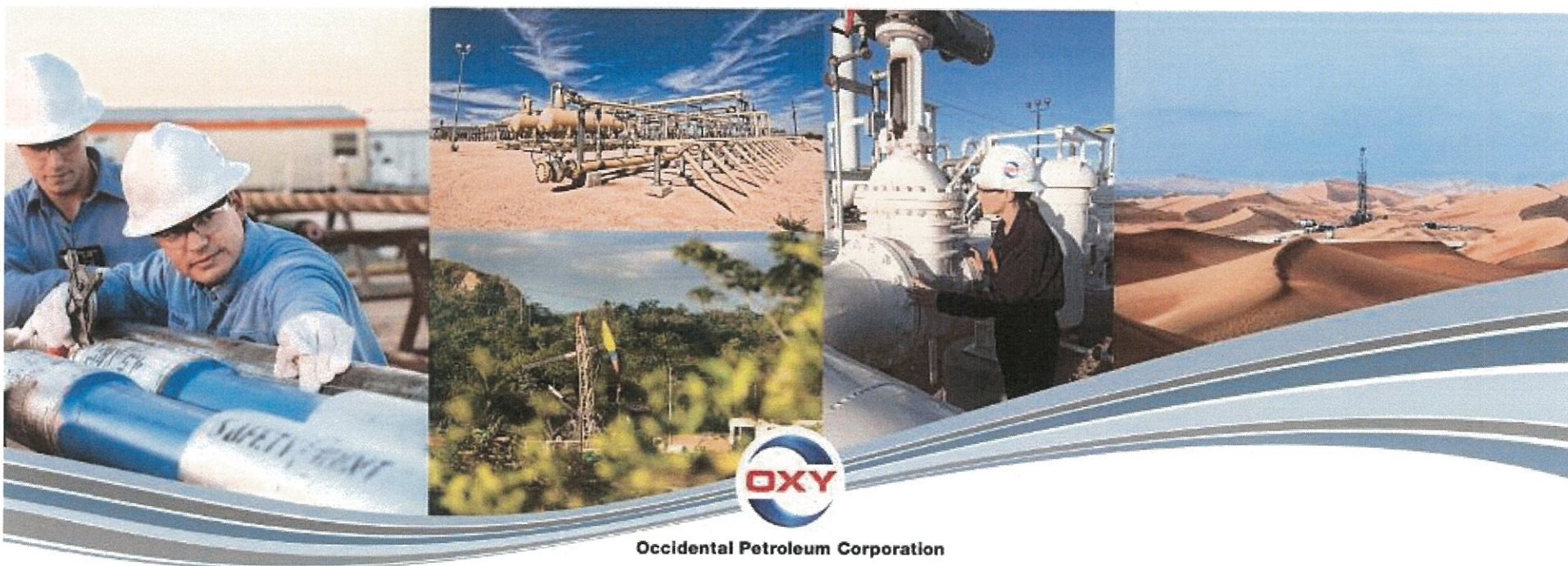
- a. If any parts of the BOP are changed out or any additional breaks are made during the skidding operation, these affected components would also be tested as in step 10.
- b. As the choke manifold remains stationary during the skidding operation and the only break to the manifold is tested in step 8 above, no further testing of the manifold is done until the next full BOP test.

Summary

OXY requests a variance to allow break testing of the BOP stack when skidding drilling rigs between wells on multi-well pads. API standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry and the BLM. API Standard 53 recognizes break testing as an acceptable practice and BSEE adopted language from this standard into its newly created 30 CFR Part 250 which also supports break testing. Due to this, OXY feels this request meets the intent of 43 CFR part 3170

REQUEST FOR A VARIANCE TO BREAK TEST THE BOP

Permian Resources New Mexico



Occidental Petroleum Corporation

Request for Variance

OXY USA Inc. (OXY) requests a variance to allow break testing of the Blowout Preventer (BOP) stack when skidding a drilling rig between wells on multi-well pads

- This practice entails retesting only the connections of the BOP stack that have been disconnected during this operation and not a complete BOP test.
- As the choke manifold remains stationary during the skidding operation and the only break to the manifold is tested, no further testing of the manifold is done until the next full BOP test.
- This request is being made as per Section IV of the *Onshore Oil and Gas Order (OOGO) No. 2*

Rationale for Allowing BOP Break Testing

American Petroleum Institute (API) standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry

- API Standard 53, *Blowout Prevention Equipment Systems for Drilling Wells* (Fourth Edition, November 2012, Addendum 1, July 2016) recognizes break testing as an acceptable practice.
- Specifically, API Standard 53, Section 6.5.3.4.1.b states “Pressure tests on the well control equipment shall be conducted after the disconnection or repair of any pressure containment seal in the BOP stack, choke line, kill line, choke manifold, or wellhead assembly but limited to the affected component.”



Rationale for Allowing BOP Break Testing

The Bureau of Safety and Environmental Enforcement (BSEE), Department of Interior, has also utilized the API standards, specifications and best practices in the development of its offshore oil and gas regulations and incorporates them by reference within its regulations.

- BSEE issued new offshore regulations in July 2016 under 30 CFR Part 250, *Oil and Gas and Sulphur Operations in the Outer Continental Shelf - Blowout Preventer Systems and Well Control*. Within these regulations is language adopted from API Standard 53 which also supports break testing.
- Specifically, Section 250.737(d.8) states “Pressure test affected BOP components following the disconnection or repair of any well-pressure containment seal in the wellhead or BOP stack assembly.”

Rationale for Allowing BOP Break Testing

Break testing has been approved by the BLM in the past

- The Farmington Field Office approved a Sundry Notice (SN) to allow break testing in 2015
- This SN granted permission for the operator to break test when skidding its Aztec 1000 rig on multi-well pads

Oxy feels break testing and our current procedures meet or exceed the intent of OOGO No. 2

- As skidding operations take place within the 30-day full BOPE test window, the BOP shell and components such as the pipe rams and check valve get tested to the full rated working pressure more often
- Oxy's standard requires complete BOP tests more often than that of OOGO No. 2
- Oxy performs a choke drill prior to drilling out every casing shoe. As a crew's training is a vital part of well control, this procedure to simulate step one of the Driller's Method exceeds the requirements of OOGO No. 2

Break Testing Procedures

- 1) OXY to submit the break testing plan in the APD or Sundry Notice (SN) and receive approval prior to implementing
- 2) OXY would perform BOP break testing on multi-well pads where multiple intermediate sections can be drilled and cased within the full BOP test window
- 3) After performing a complete BOP test on the first well and drilling and casing the hole section, three breaks would be made on the BOP.
 - Between the check valve and the kill line
 - Between the HCR valve and the co-flex hose or the co-flex hose and the manifold
 - Between the BOP flange and the wellhead
- 4) The BOP is then lifted and removed from the wellhead by the hydraulic winch system
- 5) After skidding to the next well, the BOP is moved to the wellhead by the hydraulic winch system and installed
- 6) The choke line and kill line are reconnected
- 7) A test plug is installed in the wellhead with a joint of drill pipe and the internal parts of the check valve are removed



Break Testing Procedures

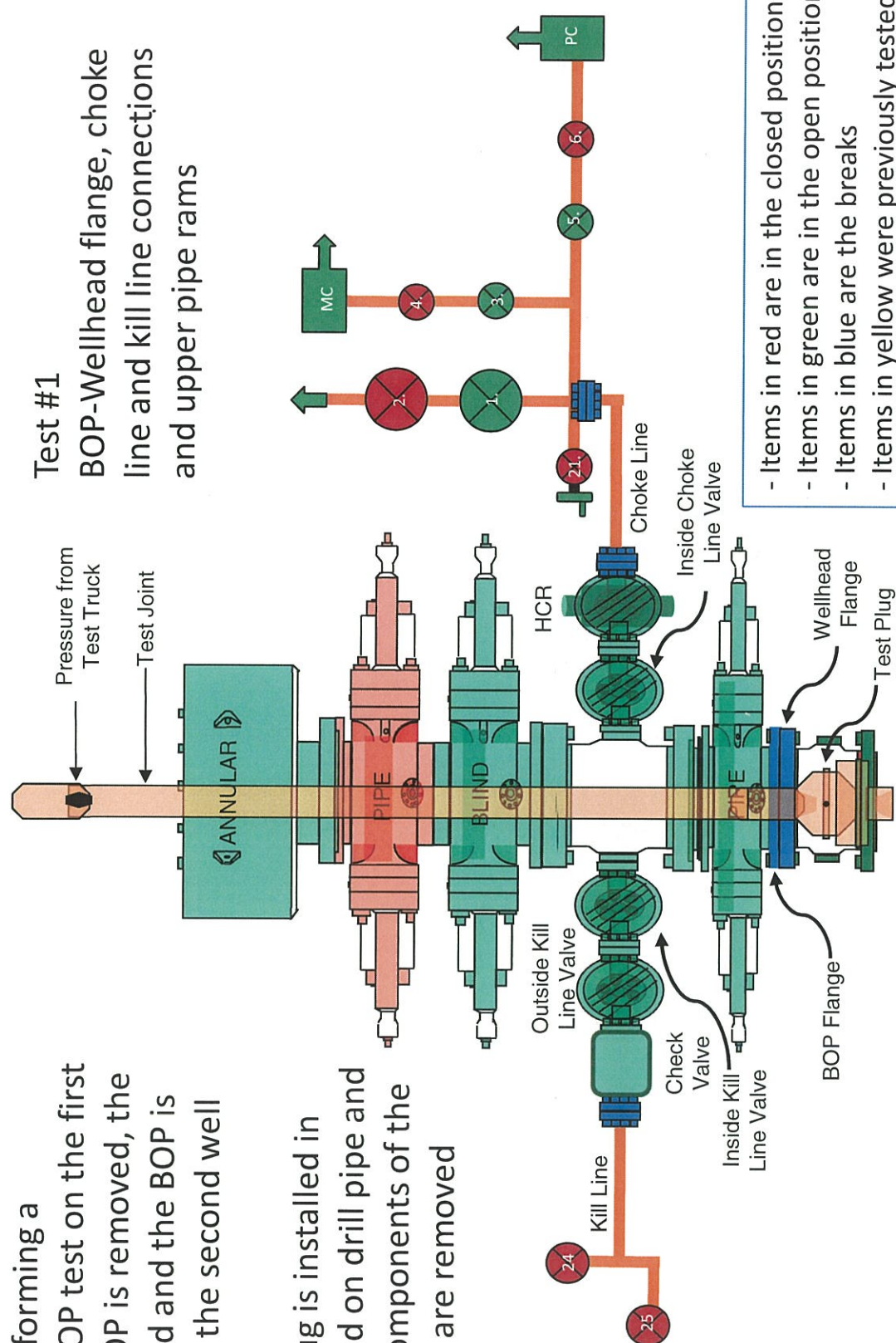
- 8) A shell test is performed against the upper pipe rams testing all three breaks
- 9) The internal parts of the check valve are reinstalled and the HCR valve is closed.
A second test is performed on them
- 10) These tests consist of a 250 psi low test and a high test to the value submitted in the APD or SN (e.g., 5000 psi)
- 11) Perform a function test of components not pressure tested to include the lower pipe rams, the blind rams and the annular
- 12) If this were a three well pad, the same three breaks on the BOP would be made and steps 4 through 11 would be repeated
- 13) A second break test would only be done if the third hole section could be completed within the 30-day BOP test window
- 14) If a second break test is performed, additional components that were not tested on the first break test will be tested



Break Testing Procedures and Tests

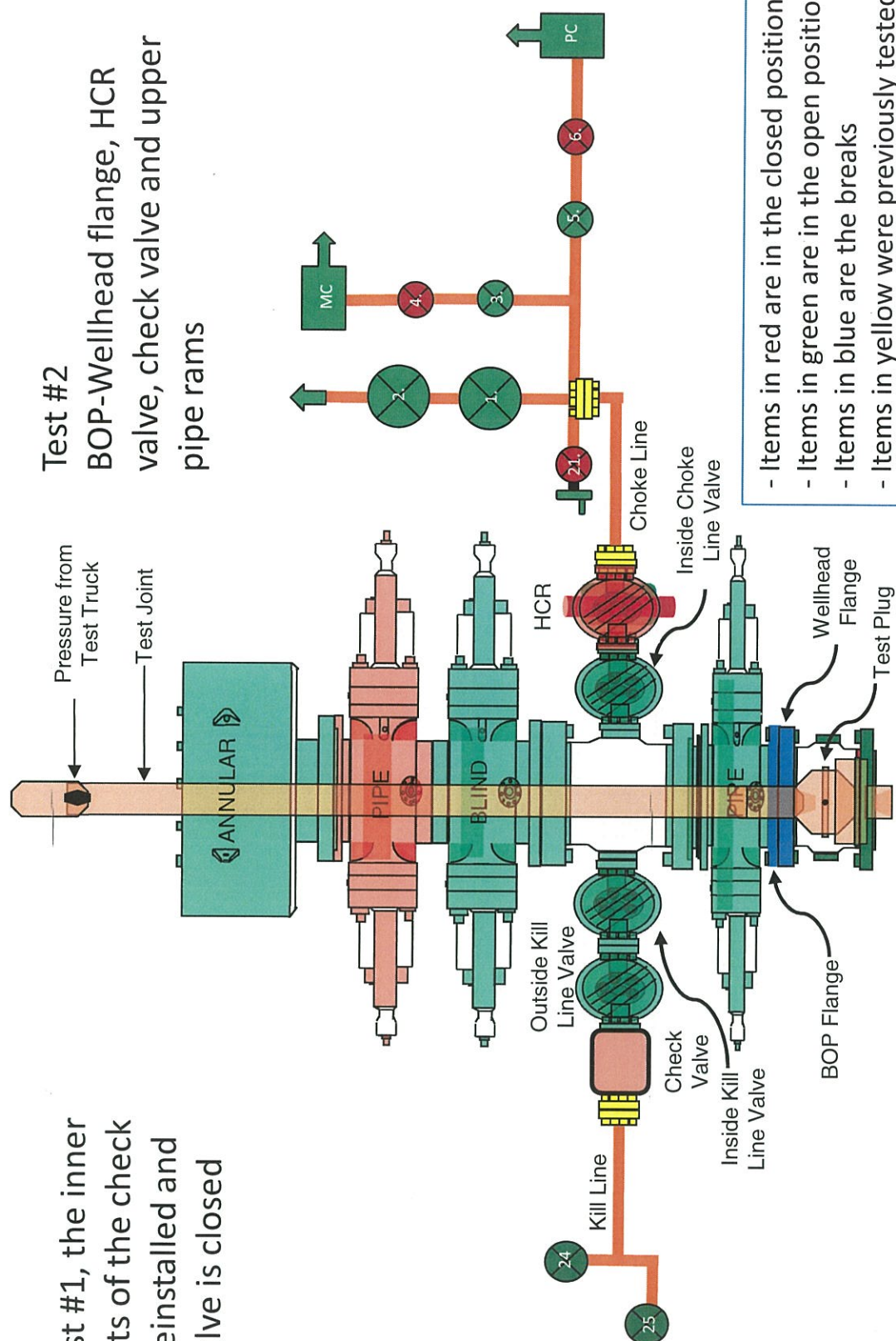
1. After performing a complete BOP test on the first well, the BOP is removed, the rig is skidded and the BOP is installed on the second well

2. A test plug is installed in the wellhead on drill pipe and the inner components of the check valve are removed



Break Testing Procedures and Tests

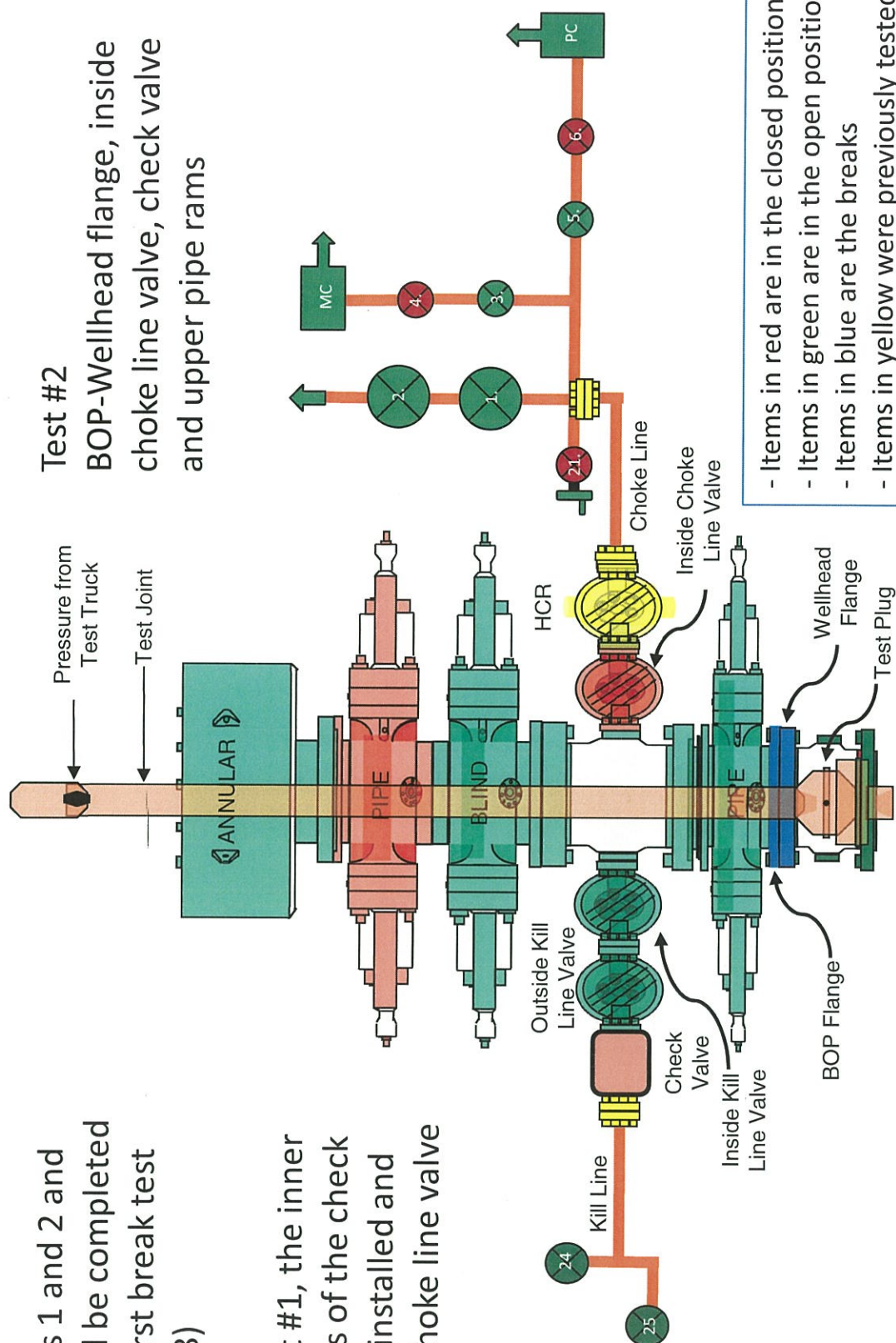
3. After Test #1, the inner components of the check valve are reinstalled and the HCR valve is closed



Second Break Testing Procedures and Tests

Procedures 1 and 2 and Test #1 will be completed as in the first break test (see slide 8)

3. After Test #1, the inner components of the check valve are reinstalled and the inside choke line valve is closed



BOP Handling System



Hydraulic winch system which moves the BOP from its carrier to the wellhead

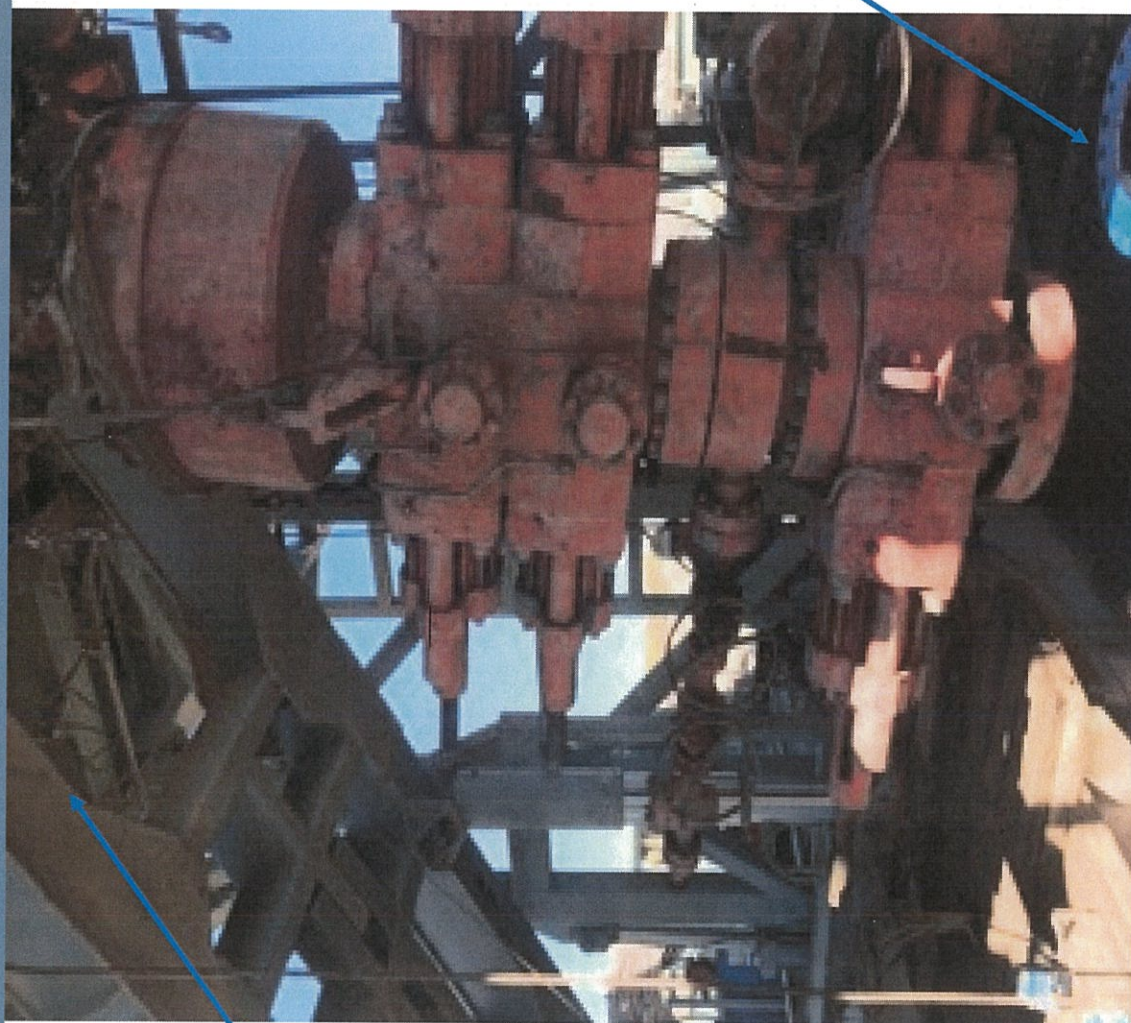
BOP standing in its carrier





12

BOP Handling System



Hydraulic winch system moving the BOP over to the wellhead

Wellhead

Summary for Variance Request for Break Testing

- API standards, specifications and recommended practices are considered industry standards
 - OOGO No. 2 recognized API Recommended Practices (RP) 53 in its original development
 - API Standard 53 recognizes break testing as an acceptable practice
 - The Bureau of Safety and Environmental Enforcement has utilized API standards, specifications and best practices in the development of its offshore oil and gas regulations
 - API Standard 53 recognizes break testing as an acceptable practice
- OXY feels break testing meets the intent of OOGO No. 2 to protect public health and safety and the environment

OXY

PRD NM DIRECTIONAL PLANS (NAD 1983)

Senile Felines 18_7

Senile Felines 18_7 State Com 1H

Wellbore #1

Plan: Permitting Plan

Standard Planning Report

27 September, 2023

OXY
Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Project	PRD NM DIRECTIONAL PLANS (NAD 1983)		
Map System:	US State Plane 1983	System Datum:	Mean Sea Level
Geo Datum:	North American Datum 1983		
Map Zone:	New Mexico Eastern Zone		Using geodetic scale factor

Site	Senile Felines 18_7		
Site Position:		Northing:	504,962.34 usft
From:	Map	Easting:	763,528.05 usft
Position Uncertainty:	1.00 ft	Slot Radius:	13.200 in
		Latitude:	32.386155
		Longitude:	-103.613537

Well	Senile Felines 18_7 State Com 1H		
Well Position	+N/-S	0.00 ft	Northing:
	+E/-W	0.00 ft	Easting:
Position Uncertainty		2.00 ft	Wellhead Elevation:
Grid Convergence:		0.39 °	
			Latitude:
			Longitude:
			Ground Level:

Wellbore	Wellbore #1		
Magnetics	Model Name	Sample Date	Declination (°)
			Dip Angle (°)
			Field Strength (nT)
	HDGM_FILE	9/26/2023	6.25
			59.98
			47,604.40000000

Design	Permitting Plan		
Audit Notes:			
Version:	Phase:	PROTOTYPE	Tie On Depth:
			0.00
Vertical Section:	Depth From (TVD) (ft)	+N/-S (ft)	+E/-W (ft)
			Direction (°)
	0.00	0.00	0.00
			343.55

Plan Survey Tool Program	Date 9/27/2023		
Depth From (ft)	Depth To (ft)	Survey (Wellbore)	Tool Name
			Remarks
1	0.00	20,548.67	Permitting Plan (Wellbore #1)
			B005Mc_MWD+HRGM+SA
			ISCWSA MWD + HRGM +

Plan Sections										
Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)	TFO (°)	Target
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,162.00	0.00	0.00	2,162.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,961.75	18.00	255.54	3,932.30	-70.01	-271.47	1.00	1.00	0.00	255.54	
9,662.85	18.00	255.54	9,354.44	-509.88	-1,977.16	0.00	0.00	0.00	0.00	
10,594.17	90.00	355.73	9,930.00	46.92	-2,203.32	10.00	7.73	10.76	99.70	
20,548.67	90.00	355.73	9,930.00	9,973.73	-2,945.18	0.00	0.00	0.00	0.00	PBHL (Senile)

OXY

Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Planned Survey									
Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
100.00	0.00	0.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00
200.00	0.00	0.00	200.00	0.00	0.00	0.00	0.00	0.00	0.00
300.00	0.00	0.00	300.00	0.00	0.00	0.00	0.00	0.00	0.00
400.00	0.00	0.00	400.00	0.00	0.00	0.00	0.00	0.00	0.00
500.00	0.00	0.00	500.00	0.00	0.00	0.00	0.00	0.00	0.00
600.00	0.00	0.00	600.00	0.00	0.00	0.00	0.00	0.00	0.00
700.00	0.00	0.00	700.00	0.00	0.00	0.00	0.00	0.00	0.00
800.00	0.00	0.00	800.00	0.00	0.00	0.00	0.00	0.00	0.00
900.00	0.00	0.00	900.00	0.00	0.00	0.00	0.00	0.00	0.00
1,000.00	0.00	0.00	1,000.00	0.00	0.00	0.00	0.00	0.00	0.00
1,100.00	0.00	0.00	1,100.00	0.00	0.00	0.00	0.00	0.00	0.00
1,200.00	0.00	0.00	1,200.00	0.00	0.00	0.00	0.00	0.00	0.00
1,300.00	0.00	0.00	1,300.00	0.00	0.00	0.00	0.00	0.00	0.00
1,400.00	0.00	0.00	1,400.00	0.00	0.00	0.00	0.00	0.00	0.00
1,500.00	0.00	0.00	1,500.00	0.00	0.00	0.00	0.00	0.00	0.00
1,600.00	0.00	0.00	1,600.00	0.00	0.00	0.00	0.00	0.00	0.00
1,700.00	0.00	0.00	1,700.00	0.00	0.00	0.00	0.00	0.00	0.00
1,800.00	0.00	0.00	1,800.00	0.00	0.00	0.00	0.00	0.00	0.00
1,900.00	0.00	0.00	1,900.00	0.00	0.00	0.00	0.00	0.00	0.00
2,000.00	0.00	0.00	2,000.00	0.00	0.00	0.00	0.00	0.00	0.00
2,100.00	0.00	0.00	2,100.00	0.00	0.00	0.00	0.00	0.00	0.00
2,162.00	0.00	0.00	2,162.00	0.00	0.00	0.00	0.00	0.00	0.00
2,200.00	0.38	255.54	2,200.00	-0.03	-0.12	0.00	1.00	1.00	0.00
2,300.00	1.38	255.54	2,299.99	-0.41	-1.61	0.06	1.00	1.00	0.00
2,400.00	2.38	255.54	2,399.93	-1.23	-4.79	0.17	1.00	1.00	0.00
2,500.00	3.38	255.54	2,499.80	-2.49	-9.65	0.35	1.00	1.00	0.00
2,600.00	4.38	255.54	2,599.57	-4.18	-16.20	0.58	1.00	1.00	0.00
2,700.00	5.38	255.54	2,699.21	-6.30	-24.44	0.88	1.00	1.00	0.00
2,800.00	6.38	255.54	2,798.68	-8.86	-34.36	1.23	1.00	1.00	0.00
2,900.00	7.38	255.54	2,897.96	-11.85	-45.96	1.65	1.00	1.00	0.00
3,000.00	8.38	255.54	2,997.02	-15.28	-59.24	2.13	1.00	1.00	0.00
3,100.00	9.38	255.54	3,095.82	-19.13	-74.18	2.66	1.00	1.00	0.00
3,200.00	10.38	255.54	3,194.33	-23.42	-90.80	3.26	1.00	1.00	0.00
3,300.00	11.38	255.54	3,292.53	-28.13	-109.07	3.91	1.00	1.00	0.00
3,400.00	12.38	255.54	3,390.39	-33.27	-129.01	4.63	1.00	1.00	0.00
3,500.00	13.38	255.54	3,487.87	-38.84	-150.59	5.40	1.00	1.00	0.00
3,600.00	14.38	255.54	3,584.95	-44.83	-173.82	6.24	1.00	1.00	0.00
3,700.00	15.38	255.54	3,681.60	-51.24	-198.69	7.13	1.00	1.00	0.00
3,800.00	16.38	255.54	3,777.78	-58.07	-225.18	8.08	1.00	1.00	0.00
3,900.00	17.38	255.54	3,873.47	-65.32	-253.30	9.09	1.00	1.00	0.00
3,961.75	18.00	255.54	3,932.30	-70.01	-271.47	9.74	1.00	1.00	0.00
4,000.00	18.00	255.54	3,968.68	-72.96	-282.91	10.15	0.00	0.00	0.00
4,100.00	18.00	255.54	4,063.78	-80.67	-312.83	11.22	0.00	0.00	0.00
4,200.00	18.00	255.54	4,158.89	-88.39	-342.75	12.30	0.00	0.00	0.00
4,300.00	18.00	255.54	4,254.00	-96.11	-372.67	13.37	0.00	0.00	0.00
4,400.00	18.00	255.54	4,349.11	-103.82	-402.59	14.44	0.00	0.00	0.00
4,500.00	18.00	255.54	4,444.21	-111.54	-432.50	15.52	0.00	0.00	0.00
4,600.00	18.00	255.54	4,539.32	-119.25	-462.42	16.59	0.00	0.00	0.00
4,700.00	18.00	255.54	4,634.43	-126.97	-492.34	17.66	0.00	0.00	0.00
4,800.00	18.00	255.54	4,729.53	-134.68	-522.26	18.74	0.00	0.00	0.00
4,900.00	18.00	255.54	4,824.64	-142.40	-552.18	19.81	0.00	0.00	0.00
5,000.00	18.00	255.54	4,919.75	-150.11	-582.10	20.88	0.00	0.00	0.00
5,100.00	18.00	255.54	5,014.85	-157.83	-612.02	21.96	0.00	0.00	0.00
5,200.00	18.00	255.54	5,109.96	-165.55	-641.93	23.03	0.00	0.00	0.00

OXY

Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Planned Survey									
Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
5,300.00	18.00	255.54	5,205.07	-173.26	-671.85	24.10	0.00	0.00	0.00
5,400.00	18.00	255.54	5,300.18	-180.98	-701.77	25.18	0.00	0.00	0.00
5,500.00	18.00	255.54	5,395.28	-188.69	-731.69	26.25	0.00	0.00	0.00
5,600.00	18.00	255.54	5,490.39	-196.41	-761.61	27.32	0.00	0.00	0.00
5,700.00	18.00	255.54	5,585.50	-204.12	-791.53	28.40	0.00	0.00	0.00
5,800.00	18.00	255.54	5,680.60	-211.84	-821.45	29.47	0.00	0.00	0.00
5,900.00	18.00	255.54	5,775.71	-219.55	-851.37	30.55	0.00	0.00	0.00
6,000.00	18.00	255.54	5,870.82	-227.27	-881.28	31.62	0.00	0.00	0.00
6,100.00	18.00	255.54	5,965.93	-234.99	-911.20	32.69	0.00	0.00	0.00
6,200.00	18.00	255.54	6,061.03	-242.70	-941.12	33.77	0.00	0.00	0.00
6,300.00	18.00	255.54	6,156.14	-250.42	-971.04	34.84	0.00	0.00	0.00
6,400.00	18.00	255.54	6,251.25	-258.13	-1,000.96	35.91	0.00	0.00	0.00
6,500.00	18.00	255.54	6,346.35	-265.85	-1,030.88	36.99	0.00	0.00	0.00
6,600.00	18.00	255.54	6,441.46	-273.56	-1,060.80	38.06	0.00	0.00	0.00
6,700.00	18.00	255.54	6,536.57	-281.28	-1,090.71	39.13	0.00	0.00	0.00
6,800.00	18.00	255.54	6,631.67	-288.99	-1,120.63	40.21	0.00	0.00	0.00
6,900.00	18.00	255.54	6,726.78	-296.71	-1,150.55	41.28	0.00	0.00	0.00
7,000.00	18.00	255.54	6,821.89	-304.43	-1,180.47	42.35	0.00	0.00	0.00
7,100.00	18.00	255.54	6,917.00	-312.14	-1,210.39	43.43	0.00	0.00	0.00
7,200.00	18.00	255.54	7,012.10	-319.86	-1,240.31	44.50	0.00	0.00	0.00
7,300.00	18.00	255.54	7,107.21	-327.57	-1,270.23	45.57	0.00	0.00	0.00
7,400.00	18.00	255.54	7,202.32	-335.29	-1,300.14	46.65	0.00	0.00	0.00
7,500.00	18.00	255.54	7,297.42	-343.00	-1,330.06	47.72	0.00	0.00	0.00
7,600.00	18.00	255.54	7,392.53	-350.72	-1,359.98	48.79	0.00	0.00	0.00
7,700.00	18.00	255.54	7,487.64	-358.43	-1,389.90	49.87	0.00	0.00	0.00
7,800.00	18.00	255.54	7,582.74	-366.15	-1,419.82	50.94	0.00	0.00	0.00
7,900.00	18.00	255.54	7,677.85	-373.87	-1,449.74	52.01	0.00	0.00	0.00
8,000.00	18.00	255.54	7,772.96	-381.58	-1,479.66	53.09	0.00	0.00	0.00
8,100.00	18.00	255.54	7,868.07	-389.30	-1,509.58	54.16	0.00	0.00	0.00
8,200.00	18.00	255.54	7,963.17	-397.01	-1,539.49	55.23	0.00	0.00	0.00
8,300.00	18.00	255.54	8,058.28	-404.73	-1,569.41	56.31	0.00	0.00	0.00
8,400.00	18.00	255.54	8,153.39	-412.44	-1,599.33	57.38	0.00	0.00	0.00
8,500.00	18.00	255.54	8,248.49	-420.16	-1,629.25	58.45	0.00	0.00	0.00
8,600.00	18.00	255.54	8,343.60	-427.87	-1,659.17	59.53	0.00	0.00	0.00
8,700.00	18.00	255.54	8,438.71	-435.59	-1,689.09	60.60	0.00	0.00	0.00
8,800.00	18.00	255.54	8,533.81	-443.31	-1,719.01	61.67	0.00	0.00	0.00
8,900.00	18.00	255.54	8,628.92	-451.02	-1,748.92	62.75	0.00	0.00	0.00
9,000.00	18.00	255.54	8,724.03	-458.74	-1,778.84	63.82	0.00	0.00	0.00
9,100.00	18.00	255.54	8,819.14	-466.45	-1,808.76	64.89	0.00	0.00	0.00
9,200.00	18.00	255.54	8,914.24	-474.17	-1,838.68	65.97	0.00	0.00	0.00
9,300.00	18.00	255.54	9,009.35	-481.88	-1,868.60	67.04	0.00	0.00	0.00
9,400.00	18.00	255.54	9,104.46	-489.60	-1,898.52	68.11	0.00	0.00	0.00
9,500.00	18.00	255.54	9,199.56	-497.31	-1,928.44	69.19	0.00	0.00	0.00
9,600.00	18.00	255.54	9,294.67	-505.03	-1,958.36	70.26	0.00	0.00	0.00
9,662.85	18.00	255.54	9,354.44	-509.88	-1,977.16	70.94	0.00	0.00	0.00
9,700.00	17.74	267.64	9,389.82	-511.55	-1,988.38	72.51	10.00	-0.69	32.57
9,800.00	20.56	297.25	9,484.49	-504.11	-2,019.29	88.40	10.00	2.82	29.61
9,900.00	26.91	316.68	9,576.12	-479.54	-2,050.51	120.80	10.00	6.35	19.43
10,000.00	34.92	328.46	9,661.93	-438.58	-2,081.08	168.75	10.00	8.00	11.78
10,100.00	43.67	336.15	9,739.29	-382.47	-2,110.08	230.77	10.00	8.75	7.69
10,200.00	52.79	341.67	9,805.87	-312.92	-2,136.62	304.99	10.00	9.12	5.52
10,300.00	62.11	345.98	9,859.64	-232.04	-2,159.91	389.16	10.00	9.32	4.31
10,400.00	71.54	349.60	9,898.96	-142.29	-2,179.23	480.70	10.00	9.43	3.62
10,500.00	81.03	352.83	9,922.65	-46.39	-2,193.99	576.85	10.00	9.49	3.24
10,594.17	90.00	355.73	9,930.00	46.92	-2,203.32	668.99	10.00	9.52	3.07

OXY Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Planned Survey									
Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
10,600.00	90.00	355.73	9,930.00	52.73	-2,203.75	674.68	0.00	0.00	0.00
10,700.00	90.00	355.73	9,930.00	152.45	-2,211.20	772.43	0.00	0.00	0.00
10,800.00	90.00	355.73	9,930.00	252.17	-2,218.66	870.18	0.00	0.00	0.00
10,900.00	90.00	355.73	9,930.00	351.90	-2,226.11	967.93	0.00	0.00	0.00
11,000.00	90.00	355.73	9,930.00	451.62	-2,233.56	1,065.68	0.00	0.00	0.00
11,100.00	90.00	355.73	9,930.00	551.34	-2,241.02	1,163.43	0.00	0.00	0.00
11,200.00	90.00	355.73	9,930.00	651.06	-2,248.47	1,261.18	0.00	0.00	0.00
11,300.00	90.00	355.73	9,930.00	750.78	-2,255.92	1,358.93	0.00	0.00	0.00
11,400.00	90.00	355.73	9,930.00	850.51	-2,263.37	1,456.68	0.00	0.00	0.00
11,500.00	90.00	355.73	9,930.00	950.23	-2,270.83	1,554.43	0.00	0.00	0.00
11,600.00	90.00	355.73	9,930.00	1,049.95	-2,278.28	1,652.18	0.00	0.00	0.00
11,700.00	90.00	355.73	9,930.00	1,149.67	-2,285.73	1,749.93	0.00	0.00	0.00
11,800.00	90.00	355.73	9,930.00	1,249.39	-2,293.18	1,847.68	0.00	0.00	0.00
11,900.00	90.00	355.73	9,930.00	1,349.12	-2,300.64	1,945.43	0.00	0.00	0.00
12,000.00	90.00	355.73	9,930.00	1,448.84	-2,308.09	2,043.18	0.00	0.00	0.00
12,100.00	90.00	355.73	9,930.00	1,548.56	-2,315.54	2,140.93	0.00	0.00	0.00
12,200.00	90.00	355.73	9,930.00	1,648.28	-2,322.99	2,238.68	0.00	0.00	0.00
12,300.00	90.00	355.73	9,930.00	1,748.00	-2,330.45	2,336.43	0.00	0.00	0.00
12,400.00	90.00	355.73	9,930.00	1,847.73	-2,337.90	2,434.18	0.00	0.00	0.00
12,500.00	90.00	355.73	9,930.00	1,947.45	-2,345.35	2,531.93	0.00	0.00	0.00
12,600.00	90.00	355.73	9,930.00	2,047.17	-2,352.80	2,629.68	0.00	0.00	0.00
12,700.00	90.00	355.73	9,930.00	2,146.89	-2,360.26	2,727.43	0.00	0.00	0.00
12,800.00	90.00	355.73	9,930.00	2,246.61	-2,367.71	2,825.18	0.00	0.00	0.00
12,900.00	90.00	355.73	9,930.00	2,346.33	-2,375.16	2,922.93	0.00	0.00	0.00
13,000.00	90.00	355.73	9,930.00	2,446.06	-2,382.61	3,020.68	0.00	0.00	0.00
13,100.00	90.00	355.73	9,930.00	2,545.78	-2,390.07	3,118.43	0.00	0.00	0.00
13,200.00	90.00	355.73	9,930.00	2,645.50	-2,397.52	3,216.18	0.00	0.00	0.00
13,300.00	90.00	355.73	9,930.00	2,745.22	-2,404.97	3,313.93	0.00	0.00	0.00
13,400.00	90.00	355.73	9,930.00	2,844.94	-2,412.42	3,411.68	0.00	0.00	0.00
13,500.00	90.00	355.73	9,930.00	2,944.67	-2,419.88	3,509.43	0.00	0.00	0.00
13,600.00	90.00	355.73	9,930.00	3,044.39	-2,427.33	3,607.18	0.00	0.00	0.00
13,700.00	90.00	355.73	9,930.00	3,144.11	-2,434.78	3,704.93	0.00	0.00	0.00
13,800.00	90.00	355.73	9,930.00	3,243.83	-2,442.23	3,802.68	0.00	0.00	0.00
13,900.00	90.00	355.73	9,930.00	3,343.55	-2,449.69	3,900.43	0.00	0.00	0.00
14,000.00	90.00	355.73	9,930.00	3,443.28	-2,457.14	3,998.18	0.00	0.00	0.00
14,100.00	90.00	355.73	9,930.00	3,543.00	-2,464.59	4,095.93	0.00	0.00	0.00
14,200.00	90.00	355.73	9,930.00	3,642.72	-2,472.05	4,193.68	0.00	0.00	0.00
14,300.00	90.00	355.73	9,930.00	3,742.44	-2,479.50	4,291.43	0.00	0.00	0.00
14,400.00	90.00	355.73	9,930.00	3,842.16	-2,486.95	4,389.18	0.00	0.00	0.00
14,500.00	90.00	355.73	9,930.00	3,941.89	-2,494.40	4,486.93	0.00	0.00	0.00
14,600.00	90.00	355.73	9,930.00	4,041.61	-2,501.86	4,584.68	0.00	0.00	0.00
14,700.00	90.00	355.73	9,930.00	4,141.33	-2,509.31	4,682.43	0.00	0.00	0.00
14,800.00	90.00	355.73	9,930.00	4,241.05	-2,516.76	4,780.18	0.00	0.00	0.00
14,900.00	90.00	355.73	9,930.00	4,340.77	-2,524.21	4,877.93	0.00	0.00	0.00
15,000.00	90.00	355.73	9,930.00	4,440.50	-2,531.67	4,975.68	0.00	0.00	0.00
15,100.00	90.00	355.73	9,930.00	4,540.22	-2,539.12	5,073.43	0.00	0.00	0.00
15,200.00	90.00	355.73	9,930.00	4,639.94	-2,546.57	5,171.18	0.00	0.00	0.00
15,300.00	90.00	355.73	9,930.00	4,739.66	-2,554.02	5,268.93	0.00	0.00	0.00
15,400.00	90.00	355.73	9,930.00	4,839.38	-2,561.48	5,366.68	0.00	0.00	0.00
15,500.00	90.00	355.73	9,930.00	4,939.10	-2,568.93	5,464.43	0.00	0.00	0.00
15,600.00	90.00	355.73	9,930.00	5,038.83	-2,576.38	5,562.18	0.00	0.00	0.00
15,700.00	90.00	355.73	9,930.00	5,138.55	-2,583.83	5,659.93	0.00	0.00	0.00
15,800.00	90.00	355.73	9,930.00	5,238.27	-2,591.29	5,757.68	0.00	0.00	0.00
15,900.00	90.00	355.73	9,930.00	5,337.99	-2,598.74	5,855.43	0.00	0.00	0.00
16,000.00	90.00	355.73	9,930.00	5,437.71	-2,606.19	5,953.18	0.00	0.00	0.00

OXY

Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Planned Survey									
Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
16,100.00	90.00	355.73	9,930.00	5,537.44	-2,613.64	6,050.93	0.00	0.00	0.00
16,200.00	90.00	355.73	9,930.00	5,637.16	-2,621.10	6,148.68	0.00	0.00	0.00
16,300.00	90.00	355.73	9,930.00	5,736.88	-2,628.55	6,246.43	0.00	0.00	0.00
16,400.00	90.00	355.73	9,930.00	5,836.60	-2,636.00	6,344.18	0.00	0.00	0.00
16,500.00	90.00	355.73	9,930.00	5,936.32	-2,643.45	6,441.93	0.00	0.00	0.00
16,600.00	90.00	355.73	9,930.00	6,036.05	-2,650.91	6,539.68	0.00	0.00	0.00
16,700.00	90.00	355.73	9,930.00	6,135.77	-2,658.36	6,637.43	0.00	0.00	0.00
16,800.00	90.00	355.73	9,930.00	6,235.49	-2,665.81	6,735.18	0.00	0.00	0.00
16,900.00	90.00	355.73	9,930.00	6,335.21	-2,673.26	6,832.93	0.00	0.00	0.00
17,000.00	90.00	355.73	9,930.00	6,434.93	-2,680.72	6,930.68	0.00	0.00	0.00
17,100.00	90.00	355.73	9,930.00	6,534.66	-2,688.17	7,028.43	0.00	0.00	0.00
17,200.00	90.00	355.73	9,930.00	6,634.38	-2,695.62	7,126.18	0.00	0.00	0.00
17,300.00	90.00	355.73	9,930.00	6,734.10	-2,703.07	7,223.92	0.00	0.00	0.00
17,400.00	90.00	355.73	9,930.00	6,833.82	-2,710.53	7,321.67	0.00	0.00	0.00
17,500.00	90.00	355.73	9,930.00	6,933.54	-2,717.98	7,419.42	0.00	0.00	0.00
17,600.00	90.00	355.73	9,930.00	7,033.26	-2,725.43	7,517.17	0.00	0.00	0.00
17,700.00	90.00	355.73	9,930.00	7,132.99	-2,732.89	7,614.92	0.00	0.00	0.00
17,800.00	90.00	355.73	9,930.00	7,232.71	-2,740.34	7,712.67	0.00	0.00	0.00
17,900.00	90.00	355.73	9,930.00	7,332.43	-2,747.79	7,810.42	0.00	0.00	0.00
18,000.00	90.00	355.73	9,930.00	7,432.15	-2,755.24	7,908.17	0.00	0.00	0.00
18,100.00	90.00	355.73	9,930.00	7,531.87	-2,762.70	8,005.92	0.00	0.00	0.00
18,200.00	90.00	355.73	9,930.00	7,631.60	-2,770.15	8,103.67	0.00	0.00	0.00
18,300.00	90.00	355.73	9,930.00	7,731.32	-2,777.60	8,201.42	0.00	0.00	0.00
18,400.00	90.00	355.73	9,930.00	7,831.04	-2,785.05	8,299.17	0.00	0.00	0.00
18,500.00	90.00	355.73	9,930.00	7,930.76	-2,792.51	8,396.92	0.00	0.00	0.00
18,600.00	90.00	355.73	9,930.00	8,030.48	-2,799.96	8,494.67	0.00	0.00	0.00
18,700.00	90.00	355.73	9,930.00	8,130.21	-2,807.41	8,592.42	0.00	0.00	0.00
18,800.00	90.00	355.73	9,930.00	8,229.93	-2,814.86	8,690.17	0.00	0.00	0.00
18,900.00	90.00	355.73	9,930.00	8,329.65	-2,822.32	8,787.92	0.00	0.00	0.00
19,000.00	90.00	355.73	9,930.00	8,429.37	-2,829.77	8,885.67	0.00	0.00	0.00
19,100.00	90.00	355.73	9,930.00	8,529.09	-2,837.22	8,983.42	0.00	0.00	0.00
19,200.00	90.00	355.73	9,930.00	8,628.82	-2,844.67	9,081.17	0.00	0.00	0.00
19,300.00	90.00	355.73	9,930.00	8,728.54	-2,852.13	9,178.92	0.00	0.00	0.00
19,400.00	90.00	355.73	9,930.00	8,828.26	-2,859.58	9,276.67	0.00	0.00	0.00
19,500.00	90.00	355.73	9,930.00	8,927.98	-2,867.03	9,374.42	0.00	0.00	0.00
19,600.00	90.00	355.73	9,930.00	9,027.70	-2,874.48	9,472.17	0.00	0.00	0.00
19,700.00	90.00	355.73	9,930.00	9,127.42	-2,881.94	9,569.92	0.00	0.00	0.00
19,800.00	90.00	355.73	9,930.00	9,227.15	-2,889.39	9,667.67	0.00	0.00	0.00
19,900.00	90.00	355.73	9,930.00	9,326.87	-2,896.84	9,765.42	0.00	0.00	0.00
20,000.00	90.00	355.73	9,930.00	9,426.59	-2,904.29	9,863.17	0.00	0.00	0.00
20,100.00	90.00	355.73	9,930.00	9,526.31	-2,911.75	9,960.92	0.00	0.00	0.00
20,200.00	90.00	355.73	9,930.00	9,626.03	-2,919.20	10,058.67	0.00	0.00	0.00
20,300.00	90.00	355.73	9,930.00	9,725.76	-2,926.65	10,156.42	0.00	0.00	0.00
20,400.00	90.00	355.73	9,930.00	9,825.48	-2,934.10	10,254.17	0.00	0.00	0.00
20,500.00	90.00	355.73	9,930.00	9,925.20	-2,941.56	10,351.92	0.00	0.00	0.00
20,548.67	90.00	355.73	9,930.00	9,973.73	-2,945.18	10,399.49	0.00	0.00	0.00

OXY
Planning Report

Database:	HOPSPP	Local Co-ordinate Reference:	Well Senile Felines 18_7 State Com 1H
Company:	ENGINEERING DESIGNS	TVD Reference:	RKB=25' @ 3656.00ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	RKB=25' @ 3656.00ft
Site:	Senile Felines 18_7	North Reference:	Grid
Well:	Senile Felines 18_7 State Com 1H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Design Targets									
Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (ft)	+N/-S (ft)	+E/-W (ft)	Northing (usft)	Easting (usft)	Latitude	Longitude
KOP (Senile Felines - plan misses target center by 176.08ft at 9720.22ft MD (9409.07 TVD, -511.44 N, -1994.56 E) - Point	0.00	0.00	9,354.45	-511.55	-2,161.95	504,445.06	763,099.84	32.384741	-103.614936
PBHL (Senile Felines - plan hits target center - Point	0.00	0.00	9,930.00	9,973.73	-2,945.18	514,929.97	762,316.63	32.413575	-103.617245
FTP (Senile Felines - plan misses target center by 194.34ft at 10186.84ft MD (9797.80 TVD, -322.77 N, -2133.30 E) - Point	0.00	0.00	9,930.00	-461.57	-2,165.32	504,495.04	763,096.47	32.384879	-103.614946

Formations					
Measured Depth (ft)	Vertical Depth (ft)	Name	Lithology	Dip (°)	Dip Direction (°)
855.00	855.00	RUSTLER			
1,557.00	1,557.00	SALADO			
2,790.26	2,789.00	CASTILE			
4,901.43	4,826.00	DELAWARE			
4,983.44	4,904.00	BELL CANYON			
6,072.74	5,940.00	CHERRY CANYON			
7,239.85	7,050.00	BRUSHY CANYON			
8,990.51	8,715.00	BONE SPRING			
10,225.73	9,821.00	BONE SPRING 1ST			

Plan Annotations				
Measured Depth (ft)	Vertical Depth (ft)	Local Coordinates		Comment
		+N/-S (ft)	+E/-W (ft)	
2,162.00	2,162.00	0.00	0.00	Build 1°/100'
3,961.75	3,932.30	-70.01	-271.47	Hold 18° Tangent
9,662.85	9,354.44	-509.88	-1,977.16	KOP, Build 10°/100'
10,594.17	9,930.00	46.92	-2,203.32	Landing Point
20,548.67	9,930.00	9,973.73	-2,945.18	TD at 20548.67' MD

Oxy USA Inc. - Senile Felines 18_7 State Com 1H Drill Plan

1. Geologic Formations

TVD of Target (ft):	9930	Pilot Hole Depth (ft):	
Total Measured Depth (ft):	20549	Deepest Expected Fresh Water (ft):	855

Delaware Basin

Formation	MD-RKB (ft)	TVD-RKB (ft)	Expected Fluids
Rustler	855	855	
Salado	1557	1557	Salt
Castile	2790	2789	Salt
Delaware	4901	4826	Oil/Gas/Brine
Bell Canyon	4983	4904	Oil/Gas/Brine
Cherry Canyon	6073	5940	Oil/Gas/Brine
Brushy Canyon	7240	7050	Losses
Bone Spring	8991	8715	Oil/Gas
Bone Spring 1st	10226	9821	Oil/Gas
Bone Spring 2nd			Oil/Gas
Bone Spring 3rd			Oil/Gas
Wolfcamp			Oil/Gas
Penn			Oil/Gas
Strawn			Oil/Gas

*H2S, water flows, loss of circulation, abnormal pressures, etc.

2. Casing Program

Section	Hole Size (in)	MD		TVD		Csg. OD (in)	Csg Wt. (ppf)	Grade	Conn.
		From (ft)	To (ft)	From (ft)	To (ft)				
Surface	17.5	0	915	0	915	13.375	54.5	J-55	BTC
Intermediate	12.25	0	9563	0	9254	7.827	39.3	P110S	Wedge 463
Production	6.75	9363	20549	9054	9930	5.5	20	P-110	Wedge 461

All casing strings will be tested in accordance with 43 CFR part 3170 Subpart 3172

*Oxy requests the option to run the 10.75" Intermediate I as a contingency string to be run only if severe hole conditions dictate an additional casing string necessary. This would make the planned 7.625" / 7.827" Casing the Intermediate II.

**If 4S Contingency is not required, Oxy requests permission to transition from 12.25" to 9.875" Intermediate I at 1st trip point below Brushy top (estimated top in formation table above). Cement volumes will be updated on C103 submission.

All Casing SF Values will meet or exceed those below			
SF Collapse	SF Burst	Body SF Tension	Joint SF Tension
1.00	1.100	1.4	1.4

- *If Production Casing Connection OD does not meet 0.422" annular clearance inside casing:
- Cement excess will be circulated from Top of Liner to surface (Cement Confirmation)
 - Liner Top will be tested to confirm seal
 - If ICP in Bone Spring Pool and lateral landed in Wolfcamp Pool, a CBL will be ran.

	Y or N
Is casing new? If used, attach certification as required in 43 CFR 3160	Y
Does casing meet API specifications? If no, attach casing specification sheet.	Y
Is premium or uncommon casing planned? If yes attach casing specification sheet.	Y
Does the above casing design meet or exceed BLM's minimum standards? If not provide justification (loading assumptions, casing design criteria).	Y
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching the collapse pressure rating of the casing?	Y
Is well located within Capitan Reef?	N
If yes, does production casing cement tie back a minimum of 50' above the Reef?	
Is well within the designated 4 string boundary.	
Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3 rd string cement tied back 500' into previous casing?	
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	
Is 2 nd string set 100' to 600' below the base of salt?	
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	

3. Cementing Program

Section	Stage	Slurry:	Sacks	Yield (ft ³ /ft)	Density (lb/gal)	Excess:	TOC	Placement	Description
Surface	1	Surface - Tail	956	1.33	14.8	100%	-	Circulate	Class C+Accel.
Int.	1	Intermediate 1S - Tail	639	1.65	13.2	5%	7,490	Circulate	Class H+Accel., Disper., Salt
Int.	2	Intermediate 2S - Tail BH	2614	1.71	13.3	25%	-	Bradenhead	Class C+Accel.
Prod.	1	Production - Tail	844	1.38	13.2	25%	9,363	Circulate	Class H+Ret., Disper., Salt

Offline Cementing Request

Oxy requests a variance to cement the 9.625" and/or 7.625" intermediate casing strings offline in accordance to the approved variance, EC Tran 461365. Please see Offline Cementing Variance attachment for further details.

Bradenhead CBL Request

Oxy requests permission to adjust the CBL requirement after bradenhead cement jobs, on 7-5/8" intermediate casings, as per the agreement reached in the OXY/BLM meeting on September 5, 2019. Please see Bradenhead CBL Variance attachment for further details.

Cement Top and Liner Overlap

- Oxy is requesting permission to have minimum fill of cement behind the 5-1/2" production liner to be 200 ft into previous casing string
The reason for this is so that we can come back and develop shallower benches from the same 7.625"/7.827" mainbore in the future
- Cement will be brought to the top of this liner hanger

4. Pressure Control Equipment

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Type		✓	Tested to:	Deepest TVD Depth (ft) per Section:
12.25" Hole	13-5/8"	5M	Annular		✓	70% of working pressure	9254
		5M	Blind Ram		✓	250 psi / 5000 psi	
			Pipe Ram				
			Double Ram		✓		
			Other*				
6.75" Hole	13-5/8"	5M	Annular		✓	70% of working pressure	9930
		5M	Blind Ram		✓	250 psi / 5000 psi	
			Pipe Ram				
			Double Ram		✓		
			Other*				

*Specify if additional ram is utilized

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per 43 CFR part 3170 Subpart 3172 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold.

	Formation integrity test will be performed per 43 CFR part 3170 Subpart 3172. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with 43 CFR part 3170 Subpart 3172.
	A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.
Y	Are anchors required by manufacturer?
	A multibowl or a unionized multibowl wellhead system will be employed. The wellhead and connection to the BOPE will meet all API 6A requirements. The BOP will be tested per 43 CFR part 3170 Subpart 3172 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015. See attached schematics.

BOP Break Testing Request

Oxy requests permission to adjust the BOP break testing requirements as per the agreement reached in the OXY/BLM meeting on September 5, 2019. Please see BOP Break Testing Variance attachment for further details.

Oxy will use Cameron ADAPT wellhead system that uses an OEC top flange connection. This connection has been fully vetted and verified by API to Spec 6A and carries an API monogram.

5. Mud Program

Section	Depth - MD		Depth - TVD		Type	Weight (ppg)	Viscosity	Water Loss
	From (ft)	To (ft)	From (ft)	To (ft)				
Surface	0	915	0	915	Water-Based Mud	8.6 - 8.8	40-60	N/C
Intermediate	915	9563	915	9254	Saturated Brine-Based or Oil-Based Mud	8.0 - 10.0	35-45	N/C
Production	9563	20549	9254	9930	Water-Based or Oil-Based Mud	8.0 - 9.6	38-50	N/C

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CACL2. Oxy will use a closed mud system.

What will be used to monitor the loss or gain of fluid?	PVT/MD Totco/Visual Monitoring
---	--------------------------------

6. Logging and Testing Procedures

Logging, Coring and Testing.		
Yes	Will run GR from TD to surface (horizontal well – vertical portion of hole).	
	Stated logs run will be in the Completion Report and submitted to the BLM.	
No	Logs are planned based on well control or offset log information.	
No	Drill stem test? If yes, explain	
No	Coring? If yes, explain	
Additional logs planned		
No	Resistivity	Interval
No	Density	
Yes	CBL	Production string
Yes	Mud log	Bone Spring – TD
No	PEX	

7. Drilling Conditions

Condition	Specify what type and where?
BH Pressure at deepest TVD	4958 psi
Abnormal Temperature	No
BH Temperature at deepest TVD	160°F

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal

Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of 43 CFR part 3170 Subpart 3172. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM.

N	H2S is present
Y	H2S Plan attached

8. Other facets of operation

	Yes/No
Will the well be drilled with a walking/skidding operation? If yes, describe. We plan to drill the 3 well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.	Yes
Will more than one drilling rig be used for drilling operations? If yes, describe. Oxy requests the option to contract a Surface Rig to drill, set surface casing, and cement for this well. If the timing between rigs is such that Oxy would not be able to preset surface, the Primary Rig will MIRU and drill the well in its entirety per the APD. Please see the attached document for information on the spudder rig.	Yes
Total Estimated Cuttings Volume: 2020 bbls	

OXY's Minimum Design Criteria

Burst, Collapse, and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software. A sundry will be requested if any lesser grade or different size casing is substituted.

1) Casing Design Assumptions

a) Burst Loads

CSG Test (Surface)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
- External: Pore pressure in open hole.

CSG Test (Intermediate)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
- External: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

CSG Test (Production)

- Internal:
 - For Drilling: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
 - For Production: The design pressure test should be the greater of (1) the planned test pressure prior to stimulation down the casing. (2) the regulatory test pressure, and (3) the expected gas lift system pressure. The design test fluid should be the fluid associated with pressure test having the greatest pressure.
- External:
 - For Drilling: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.
 - For Production: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Gas Column (Surface)

- Internal: Assumes a full column of gas in the casing with a Gas/Oil Gradient of 0.1 psi/ft in the absence of better information. It is limited to the controlling pressure based on the fracture pressure at the shoe or the maximum expected pore pressure within the next drilling interval, whichever results in a lower surface pressure.
- External: Fluid gradient below TOC, pore pressure from the TOC to the Intermediate CSG shoe (if applicable), and MW of the drilling mud that was in the hole when the CSG was run from Intermediate CSG shoe to surface.

Bullheading (Surface / Intermediate)

- Internal: The string must be designed to withstand a pressure profile based on the fracture pressure at the casing shoe with a column of water above the shoe plus an additional surface pressure (in psi) of $0.02 \times \text{MD of the shoe}$ to account for pumping friction pressure.
- External: Mud weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Gas Kick (Intermediate)

- The string must be designed to at least a gas kick load case unless the rig is unable to detect a kick. For the gas kick load case, the internal pressure profile must be based on a minimum volume of 50 bbl or the minimum kick detection capability of the rig, whichever is greater, and a kick intensity of 2.0 ppg for Class 1, 1.0 ppg of Class 2, and 0.5 ppg for Class 3 and 4 wells.
- Internal: Influx depth of the maximum pore pressure of 0.55 "gas kick gravity" of gas to surface while drilling the next hole section.
- External: Mud weight to the TOC, cement mix water gradient below TOC, and pore pressure in open hole.

Tubing Leak Near Surface While Producing (Production)

- Internal: SITP plus a packer fluid gradient to the shoe or top of packer.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Tubing Leak Near Surface While Stimulating (Production)

- Internal: Surface pressure or pressure-relief system pressure, whichever is lower plus packer fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Injection / Stimulation Down Casing (Production)

- Internal: Surface pressure plus injection fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

b) Collapse Loads**Lost Circulation (Surface / Intermediate)**

- Internal: Lost circulation at the TD of the next hole section, and the fluid level falls to a depth where the hydrostatic of the mud equals pore pressure at the depth of the lost circulation zone.
- External: MW of the drilling mud that was in the hole when the casing was run. Cementing (Surface / Intermediate / Production)

- Internal: Displacement fluid density.
- External: Mud weight from TOC to surface and cement slurry weight from TOC to casing shoe.

Full Evacuation (Production)

- Internal: Full void pipe.
- External: MW of drilling mud in the hole when the casing was run.

c) Tension Loads**Running Casing (Surface / Intermediate / Production)**

- Axial: Buoyant weight of the string plus the lesser of 100,000 lb or the string weight in air.

Green Cement (Surface / Intermediate / Production)

- Axial: Buoyant weight of the string plus cement plug bump pressure load.



5.500" 20.00 lb/ft P110-CY
TenarisHydril Wedge 461™ Matched
Strength



Special Data Sheet
TH DS-20.0359
12 August 2020
Rev 00

Nominal OD	5.500 in.	Wall Thickness	0.361 in.	Grade	P110-CY
Min Wall Thickness	87.5%	Type	CASING	Connection OD Option	MATCHED STRENGTH

Pipe Body Data

Geometry			Performance		
Nominal OD	5.500 in.	Nominal ID	4.778 in.	Body Yield Strength	641 x 1000 lbs
Nominal Weight	20.00 lbs/ft	Wall Thickness	0.361 in.	Internal Yield	12640 psi
Standard Drift Diameter	4.653 in.	Plain End Weight	19.83 lbs/ft	SMYS	110000 psi
Special Drift Diameter	N/A	OD Tolerance	API	Collapse Pressure	11110 psi

Connection Data

Geometry		Performance		Make-up Torques	
Matched Strength OD	6.050 in.	Tension Efficiency	100%	Minimum	17000 ft-lbs
Make-up Loss	3.775 in.	Joint Yield Strength	641 x 1000 lbs	Optimum	18000 ft-lbs
Threads per in.	3.40	Internal Yield	12640 psi	Maximum	21600 ft-lbs
Connection OD Option	MATCHED STRENGTH	Compression Efficiency	100%	Operational Limit Torques	
Coupling Length	7.714 in.	Compression Strength	641 x 1000 lbs	Operating Torque	32000 ft-lbs
		Bending	92 °/100 ft	Yield Torque	38000 ft-lbs
		Collapse	11110 psi	Buck-On Torques	
				Minimum	21600 ft-lbs
				Maximum	23100 ft-lbs

Notes

*If you need to use torque values that are higher than the maximum indicated, please contact a local Tenaris technical sales representative



TenarisHydril Wedge 463®



Coupling	Pipe Body
Grade: P110-S	Grade: P110-S
Body: White	1st Band: White
1st Band: Orange	2nd Band: Orange
2nd Band: -	3rd Band: -
3rd Band: -	4th Band: -
	5th Band: -
	6th Band: -

Outside Diameter	7.827 in.	Wall Thickness	0.500 in.	Grade	P110-S
Min. Wall Thickness	87.50 %	Pipe Body Drift	Special Drift	Type	Casing
Connection OD Option	REGULAR				

Pipe Body Data

Geometry				Performance	
Nominal OD	7.827 in.	Wall Thickness	0.500 in.	Body Yield Strength	1266 x1000 lb
Nominal Weight	39.30 lb/ft	Plain End Weight	39.16 lb/ft	Min. Internal Yield Pressure	12,300 psi
Drift	6.750 in.	OD Tolerance	API	SMYS	110,000 psi
Nominal ID	6.827 in.			Collapse Pressure	10,490 psi

Connection Data

Geometry		Performance		Make-Up Torques	
Connection OD	8.500 in.	Tension Efficiency	100 %	Minimum	22,000 ft-lb
Coupling Length	10.950 in.	Joint Yield Strength	1266 x1000 lb	Optimum	23,000 ft-lb
Connection ID	6.814 in.	Internal Pressure Capacity	12,300 psi	Maximum	27,000 ft-lb
Make-up Loss	4.520 in.	Compression Efficiency	100 %	Operation Limit Torques	
Threads per inch	3.25	Compression Strength	1266 x1000 lb	Operating Torque	61,000 ft-lb
Connection OD Option	Regular	Max. Allowable Bending	64.42 °/100 ft	Yield Torque	70,000 ft-lb
		External Pressure Capacity	10,490 psi	Buck-On	
		Coupling Face Load	414,177 lb	Minimum	26,000 ft-lb
				Maximum	29,000 ft-lb

Notes

For the latest performance data, always visit our website: www.tenaris.com
For further information on concepts indicated in this datasheet, download the Datasheet Manual from www.tenaris.com

Tenaris has issued this document for general information only, and the information in this document, including, without limitation, any pictures, drawings or designs ("Information") is not intended to constitute professional or any other type of advice or recommendation and is provided on an "as is" basis. No warranty is given. Tenaris has not independently verified any information –if any- provided by the user in connection with, or for the purpose of, the Information contained hereunder. The use of the Information is at user's own risk and Tenaris does not assume any responsibility or liability of any kind for any loss, damage or injury resulting from, or in connection with any Information contained hereunder or any use thereof. The Information in this document is subject to change or modification without notice. Tenaris's products and services are subject to Tenaris's standard terms and conditions or otherwise to the terms resulting from the respective contracts of sale or services, as the case may be, between petitioner and Tenaris. For more complete information please contact a Tenaris's representative or visit our website at www.tenaris.com . ©Tenaris 2023. All rights reserved.

Falcon SL1 Production Casing Annular Clearance Variance Request

If Production Casing Connection OD does not meet 0.422" annular clearance inside casing:

- Cement excess will be circulated from Top of Liner to surface (Cement Confirmation)
- Liner Top will be tested to confirm seal.
- If ICP in Bone Spring Pool and lateral landed in Wolfcamp Pool, a CBL will be ran.

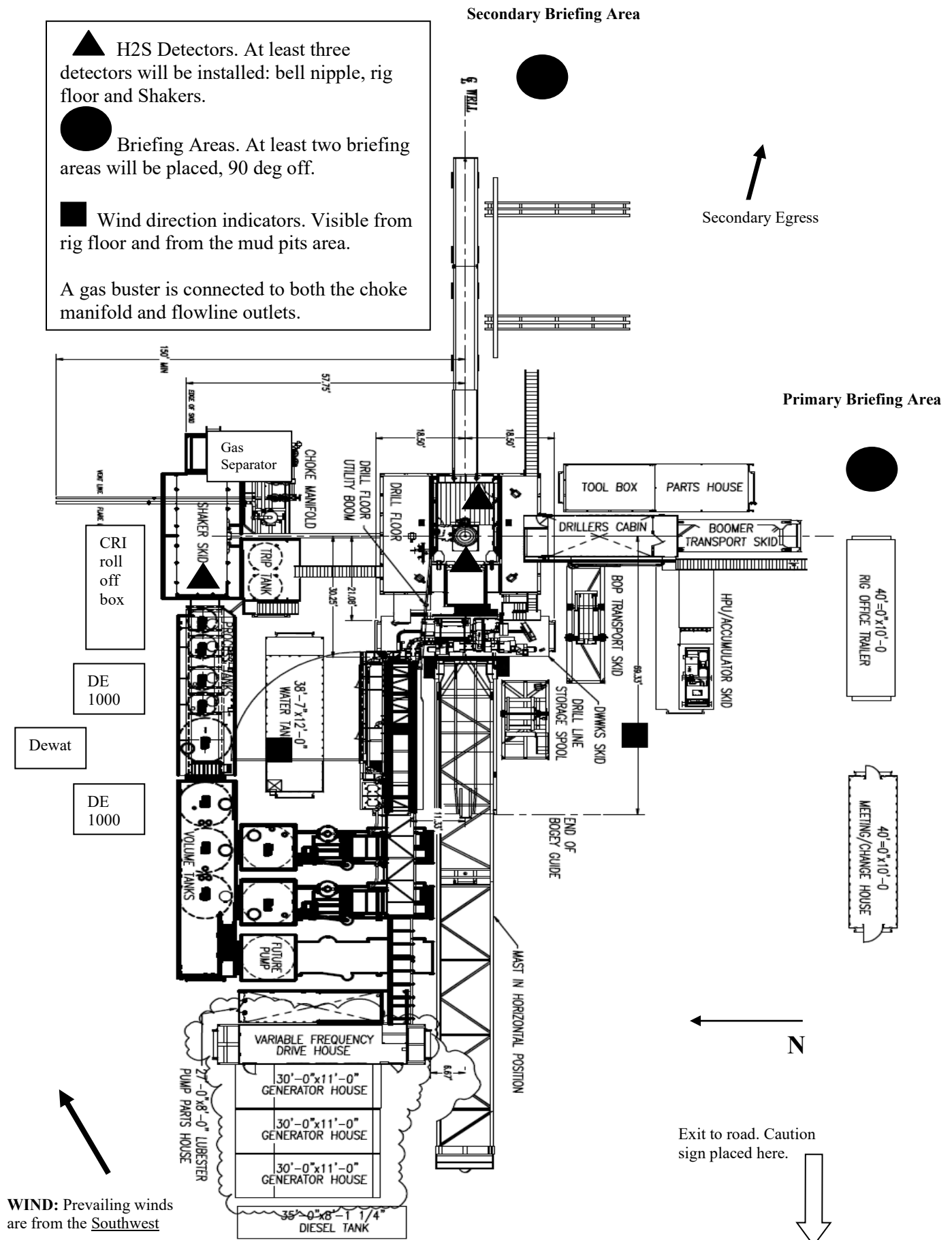


Permian Drilling Hydrogen Sulfide Drilling Operations Plan

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the Southeast side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.





Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H₂S) gas.

While drilling this well, it is possible to encounter H₂S bearing formations. At all times, the first barrier to control H₂S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

1. Provide an immediate and predetermined response plan to any condition when H₂S is detected. All H₂S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H₂S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H₂S detection.
4. Proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H₂S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H₂S Drilling Operations Plan.

H₂S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H₂S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H₂S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H₂S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site

Emergency Equipment Requirements

1. **Well control equipment**

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as 43 CFR part 3170 Subpart 3172.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
Remotely operated choke.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. **Protective equipment for personnel**

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. **Hydrogen sulfide sensors and alarms**

- A. H₂S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H₂S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. **Visual Warning Systems**

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas
Hydrogen sulfide
No admittance without authorization**

Wind sock – wind streamers:

- A. One 36” (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36” (in length) wind sock located at height visible from pit areas.

Condition flags

- A. One each condition flag to be displayed to denote conditions.

green – normal conditions

yellow – potential danger

red – danger, H2S present

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H₂S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H₂S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
 - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.
 - a. Shall be responsible for the total implementation of this plan.
 - b. Shall be in complete command during any emergency.
 - c. Shall designate a back-up.

- | | |
|---------------------|--|
| All personnel: | <ol style="list-style-type: none"> 1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw 2. Check status of personnel (buddy system). 3. Secure breathing equipment. 4. Await orders from supervisor. |
| Drill site manager: | <ol style="list-style-type: none"> 1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area. 2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system). 3. Determine H2S concentrations. 4. Assess situation and take control measures. |
| Tool pusher: | <ol style="list-style-type: none"> 1. Don escape unit Report to up nearest upwind designated safe briefing / muster area. 2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system). 3. Determine H2S concentration. 4. Assess situation and take control measures. |
| Driller: | <ol style="list-style-type: none"> 1. Don escape unit, shut down pumps, continue |

- rotating DP.
 - 2. Check monitor for point of release.
 - 3. Report to nearest upwind designated safe briefing / muster area.
 - 4. Check status of personnel (in an attempt to rescue, use the buddy system).
 - 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
 - 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.
- Derrick man
- Floor man #1
- Floor man #2
- Mud engineer:
- 1. Will remain in briefing / muster area until instructed by supervisor.
- 1. Report to nearest upwind designated safe briefing / muster area.
 - 2. When instructed, begin check of mud for ph and H2S level. (Garett gas train.)
- Safety personnel:
- 1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

Taking a kick

When taking a kick during an H2S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same “tripping” procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

Remember: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

1. H2S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H2S detection system hooked up and tested.
9. H2S alarm system hooked up and tested.
10. Hand operated H2S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H2S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H2S equipment shall be noted on the IADC report.

Checked by: _____ Date: _____

Procedural check list during H2S events

Perform each tour:

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it is in proper working order.
3. Make sure all the H2S detection system is operative.

Perform each week:

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H2S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions

Well blowout – if emergency

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So2	2.21	5 ppm	-	1000 ppm
Chlorine	Cl2	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii
Physical effects of hydrogen sulfide

Percent (%)	Ppm	Concentration	Physical effects
		Grains 100 std. Ft3*	
0.001	<10	00.65	Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 – 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

*at 15.00 psia and 60'f.

Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 1. Inspection for defects, including leak checks.
 2. Cleaning and disinfecting.
 3. Repair.
 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 1. Fully charged cylinders.
 2. Regulator and warning device operation.
 3. Condition of face piece and connections.
 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H₂S.

- B. When breaking out any line where H₂S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H₂S exists.
- D. When working in areas where over 10 ppm H₂S has been detected.
- E. At any time there is a doubt as to the H₂S level in the area to be entered.

Rescue
First aid for H₂S poisoning

Do not panic!

Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H₂S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H₂S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012

Offline Cementing Variance Request

Oxy requests a variance to cement the 9.625" and/or 7.625" intermediate casing strings offline in accordance to the approved variance, EC Tran 461365.

1. Cement Program

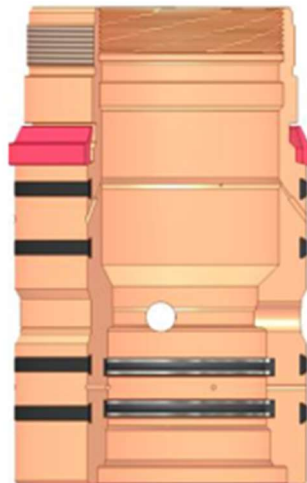
No changes to the cement program will take place for offline cementing.

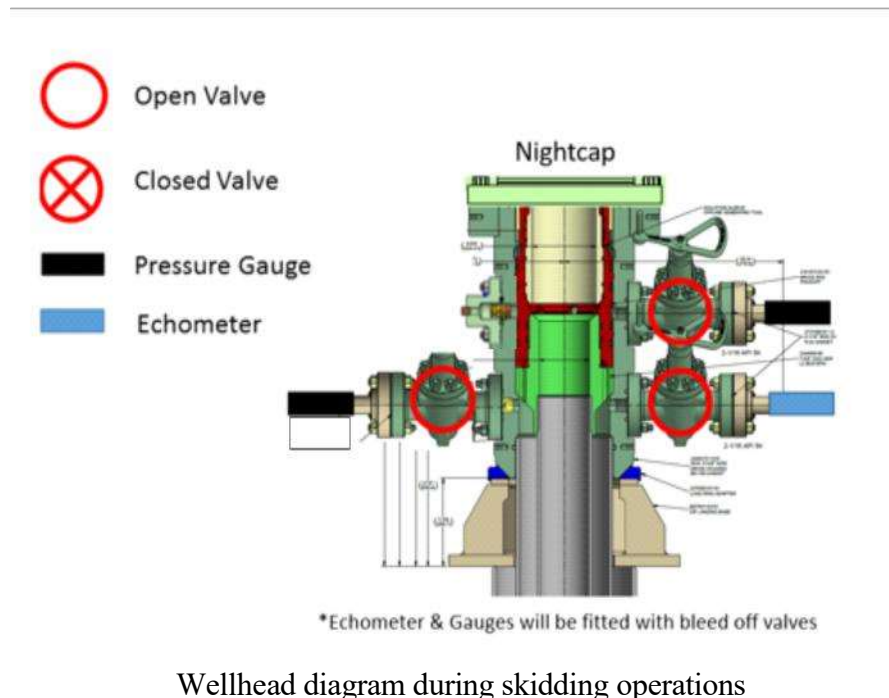
2. Offline Cementing Procedure

The operational sequence will be as follows:

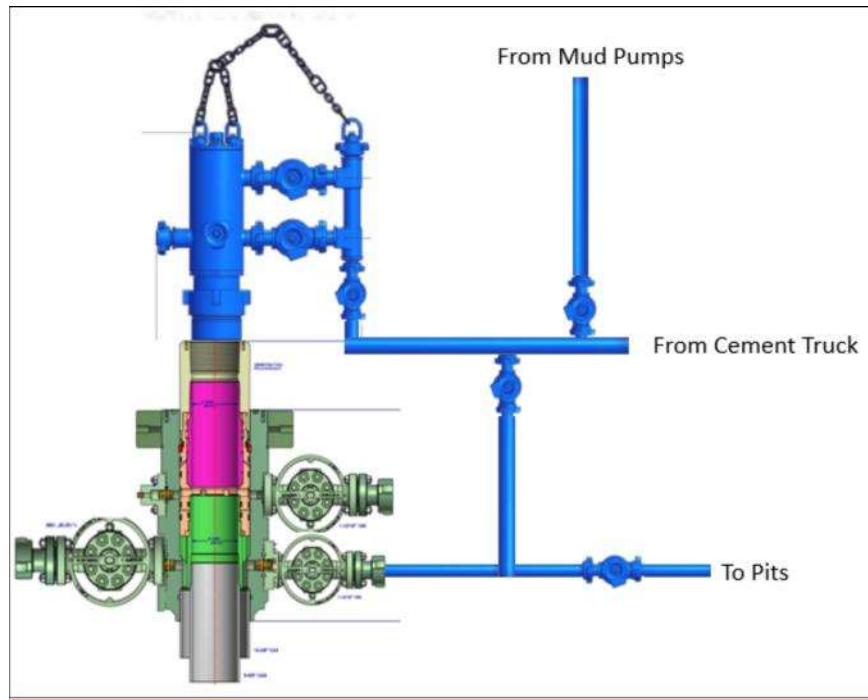
1. Run casing as per normal operations. While running casing, conduct negative pressure test and confirm integrity of the float equipment (float collar and shoe)
2. Land casing with mandrel
3. Fill pipe with kill weight fluid, do not circulate through floats and confirm well is static
4. Set annular packoff shown below and pressure test to confirm integrity of the seal.
Pressure ratings of wellhead components and valves is 5,000 psi

Annular packoff with both external and internal seals





5. After confirmation of both annular barriers and internal barriers, nipple down BOP and install cap flange.
 - a. If any barrier fails to test, the BOP stack will not be nipped down until after the cement job is completed with cement 500ft above the highest formation capable of flow with kill weight mud above or after it has achieved 50 psi compressive strength if cannot be verified.
6. Skid rig to next well on pad.
7. Confirm well is static before removing cap flange, flange will not be removed and offline cementing operations will not commence until well is under control. If well is not static, casing outlet valves will provide access to both the casing ID and annulus. Rig or third party pump truck will kill well prior to cementing or nipping up for further remediation.
 - a. Well Control Plan
 - i. The Drillers Method will be the primary well control method to regain control of the wellbore prior to cementing, if wellbore conditions do not permit the drillers method other methods of well control may be used
 - ii. Rig pumps or a 3rd party pump will be tied into the upper casing valve to pump down the casing ID
 - iii. A high pressure return line will be rigged up to lower casing valve and run to choke manifold to control annular pressure
 - iv. Once influx is circulated out of the hole, kill weight mud will be circulated
 - v. Well will be confirmed static
 - vi. Once confirmed static, cap flange will be removed to allow for offline cementing operations to commence
8. Install offline cement tool
9. Rig up cement equipment



Wellhead diagram during offline cementing operations

10. Circulate bottoms up with cement truck
 - a. If gas is present on bottoms up, well will be shut in and returns rerouted through gas buster to handle entrained gas
 - b. Max anticipated time before circulating with cement truck is 6 hrs
11. Perform cement job taking returns from the annulus wellhead valve
12. Confirm well is static and floats are holding after cement job
13. Remove cement equipment, offline cement tools and install night cap with pressure gauge for monitoring.