

**Gruy Petroleum Mgmt. Co.**  
**600 Las Colinas Blvd.**  
**Suite 1200**  
**Irving, Texas 75039-5518**

**Rhodes Federal Unit #4-3**

Lea County, NM

## **CO2 Foam Frac Recommendations**

Prepared for: Mr. Howard Miller

3/4/98

Version

1

Prepared by:

A. Jay Ringhoffer

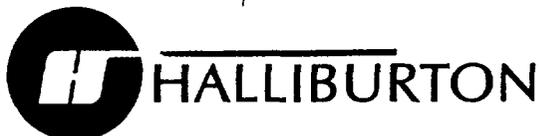
Halliburton Energy Services

2601 Beltline Rd.

Carrollton, Texas 75006-5401

(972) 418-3237

OIL CONSERVATION DIVISION  
HARTMAN EXHIBIT NO. 13  
CASE NOS. 12015 & 12017



*The Future Is Working Together.*

GRUY-0000190



*Halliburton appreciates the opportunity to present  
this proposal and looks forward to being of service to you.*

**Foreword**

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**Purpose:**

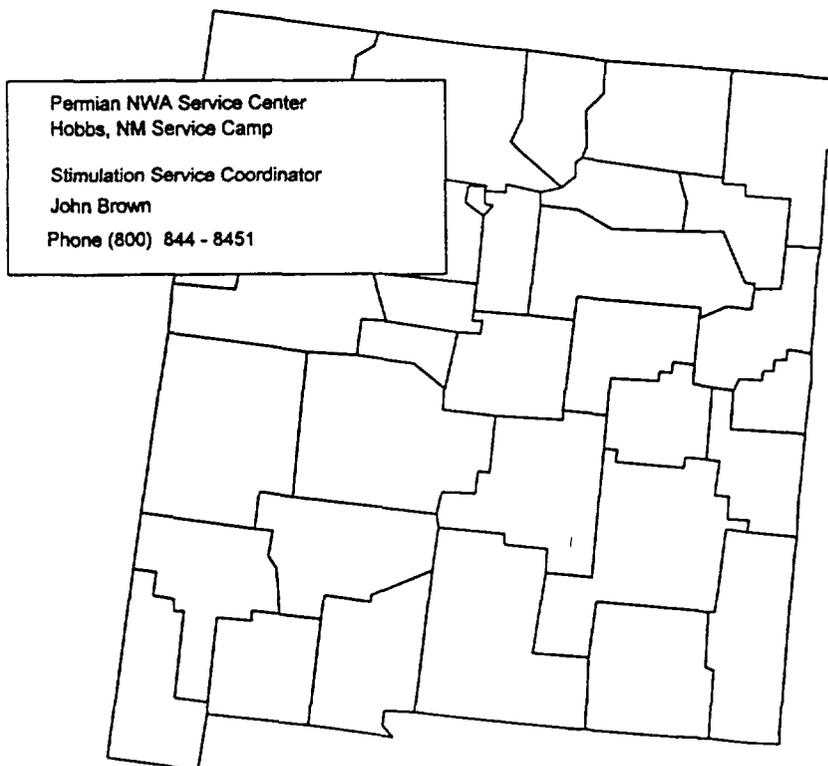
To determine the equipment and materials necessary to perform the stimulating services in the referenced well. The information in this report includes well data, calculations, materials, and cost estimate. This proposal is based on information from our field personnel and previous treatments in the area.

Howard,

We appreciate the opportunity to provide this recommendation to you. If you have any further questions, please do not hesitate to call.

A handwritten signature in cursive script that reads 'Jay Ringhoffer'.

Jay Ringhoffer



**Well Information**

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Formation	Yates Formation
Permeability	.3 md
Porosity	18 %
BHTP	2282 psi
BHP	300 psi
E	4500000 psi
Skin Factor	0
BHT	95 °F
Well Bore Diameter	8.00 in
Well Spacing	80 acres
Reservoir Compressibility	8.3e-005 1/psi
Reservoir Fluid Viscosity	.02 cp
Closure Stress	2100 psi
Gross Interval	2675 - 2950 ft
No. of Perforations	114 - 0.43 in holes
Perforated Interval # 1	2680 - 2693 ft
Perforated Interval # 2	2740 - 2753 ft
Perforated Interval # 3	2760 - 2775 ft
Perforated Interval # 4	2782 - 2785 ft
Perforated Interval # 5	2789 - 2792 ft
Perforated Interval # 6	2805 - 2815 ft
Perforated Interval # 7	2820 - 2836 ft
Perforated Interval # 8	2846 - 2852 ft
Perforated Interval # 9	2865 - 2877 ft
Perforated Interval #10	2900 - 2923 ft

### Calculations

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Pw = Wellhead Treating Pressure

HHP = Hydraulic Horsepower

HHP = ( WHTP \* Rate ) / 40.8

Pw = 1200 psi ( From Computer Design )

Liquid Phase Horsepower:

HHP = ( 1200 \* 35.0 ) / 40.8

HHP = 1029

CO2 Phase Horsepower:

HHP = ( 1200 \* 23.37 ) / 40.8

HHP = 687

**Job Recommendation**


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40# WATER FRAC G DETAILS: (31,000 gal)

Base Fluid	40 lb WATERFRAC G
Mixing Fluid	Fresh Water*
Foamer	6 gal/M AQF-2
Breaker	0.5 lbs/M GBW-30
Clay Control	167 lbs/M KCl (Potassium Chloride)
Surfactant	1 gal/M LOSURF-300

\*Customer Supplied

**Job Procedure**


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1. Hold safety meeting with customer and crew.
2. Rig up to wellhead and pressure test lines to pressure set by customer.
3. Stimulate down 7" casing at 50 BPM with 77,000 lbs of 16/30 Brady Sand with 120 Tons of CO<sub>2</sub> as follows:

STAGE	FLUID	CONC	PROPPANT
1 - Pad	25,000 gal 50% CO <sub>2</sub> Foam		
2 - SLF	15,000 gal 50% CO <sub>2</sub> Foam	1-4 lb/gal	16/30 Brown Sand (37,039 lb)
3 - SLF	10,000 gal 50% CO <sub>2</sub> Foam	4 lb/gal	16/30 Brown Sand (40,000 lb)
4 - Flush	±4,324 gal 50% CO <sub>2</sub> Foam		

4. Shut down and get ISIP, 5 min., 10 min., 15 min. pressure readings.
5. Shut in wellhead and rig down.

**JOB SUMMARY**

Total 40# Linear Gel	31,000 gallons
Total Water on Location	31,000 gallons
Clean Frac Tanks needed	2 each
Total 16/30 Brady Sand	77,000 pounds
Anticipated Surface Pressure	1,277 psi
Injection Rate	50 bpm
HHP Required Liquid	741 HHP
HHP Required CO <sub>2</sub>	693 HHP
Total CO <sub>2</sub> needed (cool down included)	120 Tons



**Cost Estimate**

<u>Price Ref</u>	<u>Description</u>	<u>Qty</u>	<u>U/M</u>	<u>Unit Price</u>	<u>Total</u>
**** Stimulation Equipment ****					
300-111	MILEAGE FOR STIMULATION EQUIP	100	MI	\$ 3.65	\$ 3,650.00
		10	UNT		
300-112	MILEAGE FOR STIMULATION CREW	100	MI	2.15	430.00
		2	UNT		
300-131	DELIVERY CHARGE (CHEMICALS)	4	HR	115.00	460.00
		1	UNT		
999-026	ENVIRONMENTAL SURCHARGE	1	JOB	55.00	55.00
301-010	ON LOCATION PUMPING EQUIP CHRG	2	HR	0.55	5,500.00
		5000	HHP		
301-085	MINIMUM PUMP CHG HT-400 V-12	1	HR	2,451.75	9,807.00
	(PER 4 HR )	4	PMP		
301-135	STAND BY PUMPS HT-400 V-12 ENG	1	HR	762.20	1,524.40
	(PER 4 HR )	2	PMP		
301-267	ON LOC PROPORTIONER EQUIP CHRG	1	UNT	326.70	653.40
		2	HR		
301-200	PROPORTIONER	33	BPM	3,927.00	3,927.00
		1	EA		
307-220	MOUNTAIN MOVER SAND SYSTEM	1	DAY	1,236.25	1,236.25
		1	UNT		
300-111	MILEAGE FOR MOUNTAIN MOVER	100	MI	3.65	365.00
		1	UNT		
307-686	HALLIBURTON CRANE/IRON TRUCK	1	JOB	392.15	392.15
		1	EA		
390-740	FRAC MANIFOLD TRAILER	1	JOB	1,020.75	1,020.75
307-015	FRACTURING VALVE 3.5-4.5	1	DAY	704.95	704.95
		1	EA		
307-785	FRACVAN II	1	JOB	1,995.00	1,995.00
307-962	MOBILE LAB VAN W/TECH	1	DAY	2,546.25	2,546.25
**** Co2 Equipment & Materials ****					
310-002	SERVICE CHARGE FOR CO2	120	TON	38.00	4,560.00
310-034	MINIMUM PUMP CHARGE LIQUID CO2	1	HR	2,942.10	8,826.30
	(PER 4 HR )	3	PMP		
310-035	PUMPING EQUIPMENT STANDBY	1	HR	762.20	762.20
	(PER 4 HR )	1	PMP		
**** Stimulation Chemicals ****					
310-106	WATERFRAC G	40	LB	8.95	11,098.00
	(PER 1000 GAL)	31000	GAL		
308-877	AQF-2	186	GAL	20.65	3,840.90
311-065	GBW-30	16	LB	24.30	388.80



C-O-TWO Foam Frac

<u>Price Ref</u>	<u>Description</u>	<u>Qty</u>	<u>U/M</u>	<u>Unit Price</u>	<u>Total</u>
314-153	POTASSIUM CHLORIDE	5177	LB	0.43	2,226.11
218-703	LOSURF 300	31	GAL	37.00	1,147.00
**** Stimulation Proppants ****					
510-120	SAND 16/30 BROWN BULK (PER 100 LB )	77000	LB	10.09	7,769.30
308-882	FLUID PROPPANT HANDLING CHARGE	2.0	PPG	0.06	206.20
		3586	GAL		
308-882	FLUID PROPPANT HANDLING CHARGE	5.0	PPG	0.15	513.08
		3432	GAL		
308-882	FLUID PROPPANT HANDLING CHARGE	7.5	PPG	0.25	1,828.43
		7227	GAL		
500-340	MILEAGE FOR BULK FRAC.MATERIAL	1928	TMI	1.18	2,275.04
=====					
	TOTAL AMOUNT				\$ 79,708.51
	DISCOUNTED TOTAL				\$ 42,271.36
THIRD PARTY CHARGES					
309-997	LIQUID CO2	120	TON	\$ 95.00	\$ 11,400.00
309-998	BOOSTER PUMP LIQUID CO2	1	HR	700.00	700.00
		1	PMP		
310-008	CO2 H.P. 2-TRUCK MANIFOLD	1	JOB	610.00	610.00
310-009	CO2 SUCTION HOSE HIGH PRESSURE	1	DAY	42.50	42.50
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	ADDITIONAL AMOUNT				\$ 12,752.50
	NET TOTAL				\$ 12,752.50

NOTE: Service Location - Hobbs



**Engineering Program Results**

PROP

Halliburton Energy Services' Fracture Design Program

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 Gruy; Rhodes Federal Unit #4-3; Rhodes/Yates SR Field  
 Lea County, NM; Yates Formation; 50% CO2 Foam  
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Treatment Summary

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Job Type - C-O-TWO\* Fracturing Service  
 Daneshy Fracture Geometry

Treatment Data

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Injection rate. . . . .	50.0	bpm
Treatment fluid sp gr (pad) . . . .	.918	
Cw ( 1000. psi) . . . . .	.00320	ft/SQRT(min)
Cw ( 1982. psi) . . . . .	.00451	ft/SQRT(min)
Cvc . . . . .	.00066	ft/SQRT(min)
C-overall (pay) . . . . .	.00065	ft/SQRT(min)
Ceff (non-producing zones). . . . .	.00100	ft/SQRT(min)
Surface temperature . . . . .	70.	deg F
Surface fluid temperature . . . . .	70.	deg F
Apparent viscosity. . . . .	312.	cp at .3" width

Fluid parameters: Base Fluid Two-Phase Fluid (pad)

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n'	.4828	.4828	n'
K'(slot)	.030260	.062590	lbf-sec /sq ft
Yield stress	--	.004	lbf/sq ft

Design No.	Volume Total (1000 gal)	Created Pad Length (ft)	Width (in.)	Pad Width (in.)	Propped Length (ft)	Ht. (ft)	Total Prop (sx)	Prod Fluid Incr	Eff (pct)
1	53.5	25.0	350.5	.30	.23	208.9	274.9	770.	3.6 67.8



C-O-TWO Foam Frac

Well & Formation Data

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Young's modulus . . . . . 4.50E+06 psi
Permeability. . . . . .3000 md
Porosity. . . . . 18.0 pct
Reservoir fluid compressibility . 8.30E-05 1/psi
Reservoir fluid viscosity . . . . .02 cp
BHTP. . . . . 2282. psi
Reservoir fluid pressure. . . . . 300. psi
Closure stress. . . . . 2100. psi
Gross fracture height . . . . . 275. ft
Net fracture height . . . . . 114. ft
Wellbore diameter . . . . . 8.00 in.
Drainage radius . . . . . 933. ft
Well spacing. . . . . 80. acres
Skin factor . . . . . .0
Bottom-hole temperature . . . . . 95. deg F
  
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C-O-TWO\* Fluid Treatment & Pumping Schedule for Design No. 1

C-O-TWO\* Fracturing Calculations Based on Constant  
Downhole Slurry Rate  
and Specified Internal-Phase Volume Fraction (IPF)  
at Perforations  
with Proppant Added to Specified Stage Volumes

\* A patented process of Halliburton Company;  
Patent No. 4,480,696; Nov. 6, 1984.  
Reissued Dec. 9, 1986; Reissue No. RE32302

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+----- Treating Schedule -----+
|
| Stage      IPF      lb Proppant
| Stage  gal  at      Prop Conc      Stage  Cumulative
| No.    Foam Perfs  lb/gal Foam
|-----+-----+-----+-----+-----+-----+
| 1 | 25000. | .50 | 0.00 | 0. | 0.
|-----+-----+-----+-----+-----+
| 2 | 15000. | .50 | 1.00- 4.00 | 37042. | 37042.
|-----+-----+-----+-----+-----+
| 3 | 10000. | .50 | 4.00 | 40000. | 77042.
|-----+-----+-----+-----+-----+
| 4A| 4324. gal of foam displacement (IPF = .50)
|-----+-----+-----+-----+-----+
| or 4| 93.08 bbl of carbon dioxide displacement
| B-C |
|-----+-----+-----+-----+-----+
  
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----- Blender Operations Schedule -----

Stage No.	Pumping Time (mm:ss)	Liquid Volume (gal)	Proppant Conc. (lb/gal liq)	Liquid + Prop Vol (gal)	Rate Out (bpm)
1	11:54	12500.	.00	12500.	25.00
2	7:57	8339.	1.91- 6.77	10017.	27.17- 32.67
3	5:37	5906.	6.77	7718.	32.67
Total	25:28	26745.		30235.	
4A	2:01	2120.	.00	2120.	25.00
or 4B	5:47	CO2 displacement at		16.12 bpm	
or 4C	2:00	CO2 displacement at		46.50 bpm	

----- Gas Injection Schedule -----

Stage No.	Pumping Time (mm:ss)	CO2 Volume (bbl)**	CO2 Rate (bpm)**	Surface Vol Tot (gal)	WHTP (psi)
1	11:54	277.4	23.30	25548.	1277.
2	7:57	147.7	21.28- 16.14	16220.	1099.
3	5:37	90.7	16.12	11525.	1004.
Total	25:28	515.8		53293.	
4A	2:01	46.9	23.25	4324.	
or 4B	5:47	CO2 displacement at		16.12 bpm	
or 4C	2:00	CO2 displacement at		46.50 bpm	

\*\* 1 bbl (liquid, 0 F)=3063 scf (60 F, 14.7 psia)=0.1787 ton





C-O-TWO Foam Frac

Bed Deposition for Design No. 1

Deposition Profiles

At the end of pumping:

Carry distance . . . . . 208.9 ft  
 Max bed height . . . . . .0 ft  
 Avg bed height . . . . . .0 ft  
 Pct prop deposited . . . . . .0 pct

Suspended Proppant

Distance From Well (ft)	Deposited Height (ft)	Height (ft)	Concentration (lb/gal)	(lb/sq ft)
4.0	.0	275.0	4.0	.82
16.0	.0	275.0	4.0	.82
28.0	.0	275.0	4.1	.83
40.0	.0	275.0	4.1	.83
52.0	.0	275.0	4.2	.84
64.0	.0	275.0	4.2	.83
76.0	.0	275.0	4.3	.84
88.0	.0	275.0	4.4	.86
100.0	.0	274.9	4.1	.79
112.0	.0	274.9	3.7	.73
124.0	.0	274.9	3.4	.66
136.0	.0	274.9	3.1	.60
148.0	.0	274.9	2.7	.53
160.0	.0	274.9	2.4	.46
172.0	.0	274.9	2.4	.45
184.0	.0	274.8	2.0	.38
196.0	.0	274.8	1.7	.31
208.0	.0	274.8	1.3	.24

Fracture depth: 2675. - 2950. ft

Producing Interval (ft)	Propped Length (ft)	Propped Height in Zone (ft)	Proppant Conc. (lb/sq ft)	Flow Capacity (md-ft)	Dim'less Capacity	Cr
2680.- 2693.	209.	13.	.665	2013.	40.56	10.22
2740.- 2753.	209.	13.	.665	2013.	40.56	10.22
2760.- 2775.	209.	15.	.665	2013.	40.56	10.22
2782.- 2785.	209.	3.	.665	2013.	40.56	10.22
2789.- 2792.	209.	3.	.665	2013.	40.56	10.22
2805.- 2815.	209.	10.	.665	2013.	40.56	10.22
2820.- 2836.	209.	16.	.665	2013.	40.56	10.22
2846.- 2852.	209.	6.	.665	2013.	40.56	10.22
2865.- 2877.	209.	12.	.665	2013.	40.56	10.22
2900.- 2923.	209.	23.	.665	2013.	40.56	10.22



PROP

Halliburton Energy Services' Fracture Design Program

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Gruy; Rhodes Federal Unit #4-3; Rhodes/Yates SR Field  
Lea County, NM; Yates Formation; 50% CO2 Foam  
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The above report is based on sound engineering practices, but because of variable well conditions and other information which must be relied upon, Halliburton makes no warranty, express or implied, as to the accuracy of the data or of any calculations or opinions expressed herein. You agree that Halliburton shall not be liable for any loss or damage whether due to negligence or otherwise arising out of or in connection with such data calculations or opinions.

## *Conditions*

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### **NOTE**

The cost in this analysis is good for the materials and/or services outlined within. These prices are based on Halliburton being awarded the work on a first call basis. Prices will be reviewed for adjustments if awarded on 2nd or 3rd call basis and/or after 30 days of this written analysis. This is in an effort to schedule our work and maintain a high quality of performance for our customers.

The unit prices stated in the proposal are based on our current published prices. The projected equipment, personnel, and material needs are only estimates based on information about the work presently available to us. At the time the work is actually performed, conditions then existing may require an increase or decrease in the equipment, personnel, and/or material needs. Charges will be based upon unit prices in effect at the time the work is performed and the amount of equipment, personnel, and/or material actually utilized in the work. Taxes, if any, are not included. Applicable taxes, if any, will be added to the actual invoice.

It is understood and agreed between the parties that with exception of the subject discounts, all said services and materials will be furnished in accordance with the terms and conditions of Halliburton's regular work orders applicable to the particular item. In this connection, it is also understood and agreed that Customer will continue to execute Halliburton usual field work orders and/or tickets customarily required by Halliburton in connection with the furnishing of said services and materials.

All services performed and equipment and materials sold are provided subject to Halliburton's General Terms and Conditions (which include **LIMITATION OF LIABILITY** and **WARRANTY** provisions), and pursuant to the applicable Halliburton Work Order Contract (whether or not executed by you), unless a signed Master Service and/or Sales Contract exists between your company and Halliburton, in which case the negotiated Master Contract shall govern the relationship between the parties. We enclose a copy of the General Terms and Conditions, for your convenient review, and we would appreciate receiving any questions you may have about them. Should your company be interested in negotiating a Master Contract with Halliburton, our Legal Department would be pleased to work with you to finalize a mutually agreeable contract.

If customer does not have an approved open account with Halliburton or a mutually executed written contract with Halliburton, which dictates payment terms different than those set forth in this clause, all sums due are payable in cash at the time of performance of services or delivery of equipment, products, or materials. If customer has an approved open account, invoices are payable on the twentieth day after date of invoice. Customer agrees to pay interest on any unpaid balance from the date payable until paid at the highest lawful contract rate applicable, but never to exceed 18% per annum. In the event Halliburton employs an attorney for collection of any account, customer agrees to pay attorney fees of 20% of the unpaid account, plus all collection and court costs.