# Wellbore Schematic Salt Protection String in Place



WCT

WELLBORE SCHEMATIC

OPTIONAL REMOVABLE SALT PROTECTION STRING



Figure A-1

SALT PROTECTION STRING REMOVED AT TD



FIGURE A-2

WELLBORE SCHEMATIC

42" PRODUCTION STRING CEMENTED TO SURFACE

42" PRODUCTION CHSING CEMENT CIRCULATED AROUND 4'±" CASING FILLING 4'±" × 7% ANNULUS AND 4'-" X 12 + "ANNULUS. T.O.C. = SURFACE

FIGURE A-3

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#### Type 778-100 Packer Stage Cementing Collar\*

This widely accepted Davis product combines an inflatable packer and a stage cementing collar into a singular unit. The stage collar portion of this tool uses the same sleeve and mechanical systems as the field-proven Davis Type 778 Stage Cementing Collar.

The packer portion of this tool uses the same element design as the field-proven Davis Type 100 Integral Casing Packer. This element consists of an innertube housed and protected by continuous, mechanically end-anchored, spring-steel reinforcing strips that are leafed on top of each other. These strips are encased in an oil-resistant outer rubber. Expansion is obtained by injecting fluid into the innertube. This injection forces partial un-leafing of the steel strips which in turn stretches the outer rubber until it effects a full-length seal against the bore it is run in, whether cased or open hole.

While the packer is expanding, the bottom end of the element is drawn up on a ratchet-type locking mechanism. This feature is intended to keep the element mechanically expanded so it can provide some form of support in the event of hydraulic failure.

Once inflation pressure is reached, simultaneous sealing of the fluid injection inlets and opening of the cementing ports occurs. This action allows the immediate introduction of fluid to the annulus after the packer is set. The inflation of the packer also serves to center the tool in the wellbore, leading to uniform distribution of cement as it exits the casing.

Although the combination packer stage collar serves two purposes, it is only one tool. This means that it can be serviced by one person, which eliminates the cost of the second person who would be required if a stage collar and inflatable packer were individually purchased from two separate companies.

The Davis Type 778-100 Packer Stage Cementing Collar has multiple applications. It can be used to:

Keep the hydrostatic head of second-

stage cement off first-stage cement.
Keep the hydrostatic head of secondstage cement off pressure sensitive zones below it.

• Keep cement from falling around predrilled or slotted liners.

 Selectively place cement across widely separated zones of interest.

 Prevent gas migration that can ruin primary cement jobs and lead to annular gas problems at the surface and expensive squeeze work.

Nominal Type Weight Drillo Casing Size Number Range I.D. (Inches) 778-100- (Lbs.) (Inches)	Weight	ht Drillout N	Drillout	Ortitout	Drillout	Drillout	Drillout	Maximum Opening		Closing O		Opening	Opening Closing	Maximum Recommended Differential Pressure (PSI)				
	I.D. (inches)	Diameter (inches)	Pressure (PSI)	Force (Lbs.)	Pressure (PSI)	Force (Lbs.)	Seat I.D. (Inches)	Seat I.D. (inches)	1000	Across 1500	2000	2500	3000	3500	4000			
41/2	450-575	9.5-13.5	3.950	= 51/4 -	1200	21,000	1500	26,000	2.750	3.125	10¾	101⁄4	9%	91/4	8¾	81/4	73/4	
5	500-638	11.5-15.0	4.300	6¾	1500	33,000	1500	33,000	2.750	3.250	111⁄4	10¾	101/4	94	91/4	83⁄4	81⁄4	
51/2	550-700	14.0-17.0 20.0-23.0	4.892 4.658	<b>7</b>	1500	39,000	1500	39,000	3.438	4.062	12	111⁄2	11 .	101/2	10	91⁄2	9	
6%	663-800	20.0-28.0	6.030	8	1200	45,000	1500	57,000	4.250	5.000	13	121/2	12	111/2	11	10½	10	
7	700-825	23.0-26.0 29.0-35.0	6.276 6.200	81/4	1200	49,000	1500	62,000	4.625	5.125	131⁄4	123⁄4	121/4	1134	111/4	10%	101⁄4	
75⁄8	763-900	26.4-33.7	6.825	91/16	1200	59,000	1500	74,000	4.750	5.500	14	131/2	13	121/2	12	111/2	11	
8%	863-1025	24.0-32.0	7.980	1014	- 1000 -	64,000	1200	. 76,000	5.750	6.750	1514	14¾	141⁄4	13¾	131⁄4	123/4	121⁄4	
9%	963-1125	32.3-40.0 43.5-53.5	8.921 8.600	1114	1000	78,000	1200	94,000	7.000	7.750	161⁄4	15¾	151⁄4	14¾	141⁄4	13¾	13¼	
10%	1075-1275	40.5-45.5 55.5-65.7	9.950 9.600	12 <b>%</b>	<b>±1000</b>	100,000	1200	120,000	8.000	8.750	17%	17%	167⁄4	1614	15%	15%	14¾	
13%	1338-1575	54.5-61.0 68.0-72.0	12.515 12.415	1534	900	133,000	1000	148,000	10.250	11.250	221/4	21¾	211⁄4	19¾	191⁄4	18¾	181⁄4	

### Davis Packer Stage Cementing Collar Type 778-100

Note: Packer stage collars equipped with six cement ports. 1 1/4" diameter on sizes 7" and above and 1" diameter on smaller sizes. Standard seal length of inflatable packer elements is 36 inches. For special sizes or varying seal lengths consult your nearest Davis representative. Total length of packer stage collar is approximately 120" depending on type threads used.

With simple changes to tool IDs and plug and tripping device ODs, all three Davis stage collar designs-the mechanical, the hydraulic and the mechanical with inflatable packer, are made readily available for three-stage applications. See tables for standard sizes. Contact your Davis representative for availability of sizes not shown.

#### The Type 778-100 Packer Stage Cementing Collar



#### **Running in Hole**

Shows packer stage cementing collar in running position with opening and closing sleeves pinned in place. Lower section of split-type opening seat isolates inflate passage preventing premature inflation of the packer.

#### Inflating Element

The free-fall opening device enters split-type opening seat shearing the pins in the lower section. This allows lower section to move down exposing the inflatable packer element to the fluid and pressure inside the casing. Fluid enters the packer element through the double-seal in the free-fall opening device and the split-type opening seat and inflation passage in the tool body.



#### **Opening Cement Ports**

With the free-fall opening device in place, pressure applied to the casing shears the pins in the opening sleeve and moves it downward to the open and locked position. This movement seals off the inflate passage and permanently traps the correct inflate pressure in the packer. The inflate-limit valve in the free-fall opening device insures that the correct inflate pressure is achieved but never exceeded when opening tool.

#### **Closing Cement Ports**

Once cement has been displaced and the closing plug seats in the closing sleeve, additional pressure is applied to the casing. This pressure shears the pins and allows the closing sleeve to travel downward to its final closed and locked position. The pressure required to do this varies with tool size and the type of job performed.

Optional Lock-Down Closing Plug





Figure 2





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## MITCHELL ENERGY CORP.

## Well Plan

# ANASAZI "4' STATE #1

## Lea County. New Mexico

Prepared by:

William C. Thoroughman Staff Drilling Engineer

## WELL DATA

Company: Mitchell Energy Corporation

Field: West Teas

Name: Anasazi "4" State #1

Objective: Yates

Total Depth: 3600'

## TABLE OF CONTENTS

Section Title:

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Well Data	1.0
Drilling Prognosis	2.0
Drilling Program	3.0
Mud Program	4.0
Casing String Design	5.0
Cementing Program	6.0
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### DRILLING PROGNOSIS

...ELD: West Tees

## WELL: Anosozi "4" State #1

OBJECTIVE: Yates

ELEVATION:



### DRILLING PROGRAM

## ANASAZI "4" STATE #1

- 1.0 Set conductor at +/- 40' with rat hole machine.
- 2.0 Move in drilling rig and rig up same.
- 3.0 Drill 12-1/4" hole to +/- 1350'.
- 4.0 At 1350' circulate and condition hole for casing.
- 5.0 Run 8-5/8" casing as shown on the appropriate attachment, "Casing String Design".
  - 5.1 Once casing string is made up, circulate a minimum of one entire circulation while reciprocating casing.
- 6.0 Cement 8-5/8" casing as per attached cement program.
- 7.0 Cut off conductor and 8-5/8" casing and install 11" x 3MWP head as shown on attachment.
- 8.0 Nipple up 11" x 3MWP BOP stack as shown on attachment.
- 9.0 Test annular BOP to 1000 psi. Test rams, choke manifold and all associated equipment to 1000 psi.
- 10.0 Drill 7-7/8" hole to +/- 3600'.
  - 10.1 Prior to drilling the float collar, pressure test the casing to 600 psi by closing the annular preventer and pressuring up to 600psi. Hold this pressure for a minimum of 30 minutes and record any pressure fluctuations. Report the results of this test on the morning report.
- 11.0 At 3600', condition hole for logs and log well as per attached "Geological Prognosis".
- 12.0 Following logging operations, trip back in hole and circulate a minimum of one complete circulation. Have the mud engineer perform a full check during this circulation and verify mud is in condition to run casing.
- 13.0 Once the order has been given to run pipe and the above conditions have been met, begin the trip out of the hole laying down the drill string to run casing.

Section 3 - Page 1 of 6

- 14.0 Make up and run 4 1/2" casing as per the following:
  - A. Clean exposed threads on the guide shoe, first joint of 4 1/2" casing, float collar, and second joint of casing.
  - B. Apply thread lock to the above listed connections prior to make-up.
  - C. The bottom assembly of the casing assembly must be made up as follows with the first listed being the first in the hole:
    - 1. Guide shoe
    - 2. First joint of 4 1/2" casing
    - 3. Float collar
    - 4. 4 1/2" casing back to setting depth of 2950' (140' below the salt).
    - 5. Combination Tool (DV Tool with External Casing Packer)
    - 6. 4-1/2" casing back to surface.
  - D. Install centralizers as follows on the 4-1/2" casing:
    - 1. 10' above the guide shoe by means of a stop collar.
    - 2. Around the first coupling above the float collar.
    - 3. Every third coupling back to the combination tool.
    - 4. Around the coupling immediately below the combination tool.
    - 5. Around the coupling immediately above the combination tool.
    - 6. Every third coupling back to surface.
  - 15. With casing on bottom, circulate mud a minimum of one circulation. Monitor returns to ensure hole is "clean".
  - 16. Cement the 4 1/2" casing string as follows:
    - A. Reciprocate the casing during the first stage circulation and cementation.
    - B. Once the first stage cement is in place (Figure 1), drop the EXTERNAL CASING PACKER / DV TOOL ACTUATION DEVICE (a.k.a. Ball, Bomb, Plug, Dart (Figure 2)).
    - C. With guidance from the tool manufacturers representative, set the external casing packer and open the DV tool.
    - D. Circulate one complete circulation through the DV tool to ensure any residual cement from the first stage is removed from the annulus above the combination tool.
    - E. Pump the second stage cement into position followed by the SECOND STAGE FOLLOWING PLUG. Displace cement and plug with drilling fluid. The SECOND STAGE FOLLOWING PLUG will close the DV tool ports when the cement is in place (Figure 3).

Section 3 - Page 2 of 6

- 17. Set the slips on the 4 1/2" casing in the as cemented condition.
- 18. Install the "Bell Nipple" tubing head, and associated equipment comprising the B" section.
- 19. Once all contractual obligations are met, release the rig.
- 20. **!!!!!!!!!! -- NET THE PITS -- !!!!!!!!!!!!**

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Figure 2





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## MUD PROGRAM

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## ANASAZI "4" STATE #1

Depth Interval (feet)	Density PPG)	Funnel Viscosity (Seconds)	Type Mud	Filtrate (cc)
0-1350'	8.5	40-45	Spud Mud	NC
1350'-3600'	10.0	28	Saturated Brine Water	NC

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Section 4 - Page 1 of 1

## **CASING STRING DESIGN**

			DEPTH: TYPE: SIZE: MUD WI	EIGHT:		1350' Surface 8-5/8" 8.5		
Descrip	tion	Interval	Length Per Section	Wei Per Sec	ght tion	Cumm. Weight	Min. Strength	Tens. S.F.
24#,ST8	C,K-55	0-1350'	1350'	324	00#	32400#	263,000	8.12
Collaps Force	e *Resist	S.F.	Burst Force	Resist.	S.F.	Minimum Torque	Optimum Torque	Maximum Torque
596	1370	2.29	624	2950	4.72	1970	2630	3290

\* Tension effect on collapse resistance included

#### Procedure:

- 1. Clean threads on shoe joint, float collar, and guide shoe to bare shiny metal. Apply Thread Lock to connections prior to make-up.
- 2. The casing assembly will be made up as follows:

### Note: Best-o-Life 2000 will be applied to all connections not receiving Thread Lock.

- a. Guide shoe
- b. Shoe Joint
- c. Float collar
- d. Remainder of casing string
- 3. Centralizers should be applied 10 feet above the guide shoe by means of a stop collar, around the first coupling above the float collar, and every fourth coupling back to surface.

Section 5 - Page 1 of 2

### **CASING STRING DESIGN**

DEPTH:	3600'
TYPE:	Production
SIZE:	4-1/2"
MUD WEIGHT:	10.0

Descrip	otion	Interval	Length Per Section	Weight Per Section	Cumi Weig	m. Min. ht Strei	ngth	Tens. S.F.	
10.5#,L	T&C,K-55	0-3600'	3600'	37,800#	37,80	0# 146k	C	3.86	
Collaps Force	se Resist	S.F.	Burst Force	Resist.	S.F.	Minimum Torque	Optin Torqı	num Je	Maximum Torque
1872	4010	2.14	1740	4790	2.75	1100	1460		1825

### Procedure:

Make up and run 4 1/2" casing as per the following:

A. Clean exposed threads on the guide shoe, first joint of 4 1/2" casing, float collar, and second joint of casing. Apply Thread Lock to these connections prior to make-up.

B. The bottom assembly of the casing assembly must be made up as follows with the first listed being the first in the hole:

#### Note: Seal Lube will be applied to all conections not receiving Thread Lock.

- 1. Guide shoe
- 2. First joint of 4 1/2" casing
- 3. Float collar
- 4. 4 1/2" casing back to setting depth of 2950' (140' below the salt).
- 5. Combination Tool (DV Tool with External Casing Packer)
- 6. 4-1/2" casing back to surface.
- C. Install centralizers as follows on the 4-1/2" casing:
  - 1. 10' above the guide shoe by means of a stop collar.
  - 2. Around the first coupling above the float collar.
  - 3. Every third coupling back to the combination tool.
  - 4. Around the coupling immediately below the combination tool.
  - 5. Around the coupling immediately above the combination tool.
  - 6. Every third coupling back to surface. Section 5 Page 2 of 2

### **Cementing Program**

8-5/8" Surface Casing

Depth:	1350'
Casing Size:	8-5/8"
Hole Size:	12.25"
Calculated Cement Fill:	1350'
Excess Calculated:	100%
Cementing Company:	Halliburton

#### **Cement Recommendation:**

Spacer: 20 Bbls Fresh Water

*Slurry:* 860 sacks Premium Plus + 2% CaCl2

Slurry Weight:	14.8 ppg
Slurry Yield:	1.34 cu.ft./sack

#### Procedure:

- 1. Utilize the two-plug system.
- 2. Wait on cement a minimum of 8 hours.

NOTE: VOLUME ADJUSTMENTS BASED ON THE CALIPER WILL BE UNATTAINABLE. THE STANDARD PRACTICE FOR SURFACE CASING CEMENT VOLUME DETERMINATION HAS BEEN CALCULATED (GAUGE HOLE PLUS 100% EXCESS). NO FURTHER CALCULATIONS WILL BE MADE FOR CEMENT VOLUME.

Section 6 - Page 1 of 3

## **Cementing Program**

4-1/2" Production Casing

3600'
4-1/2"
7-7/8"
3600' (In Two Stages)
15% over caliper
100%
Halliburton

#### **Cement Recommendation:**

#### 1st Stage:

Slurry: 150 sacks Premium Plus + 2.5 #/sk Salt (Accelerator) + 0.4% HALAD-322 (Fluid Loss)

Slurry Weight:	14.8 ppg
Slurry Yield:	1.36 cu.ft./sack

### 2nd Stage:

Lead Slurry: 720 sacks Premium Plus + 1% CaCl2 + 15 #/sk Salt Slurry Weight: 14.0 ppg Slurry Yield: 1.75 cu.ft./sack

*Tail Slurry:* 80 sacks Premium Plus

Slurry Weight:	14.8 ppg
Slurry Yield:	1.32 cu.ft./sack

### Procedure:

Cement the 4 1/2" casing string as follows:

A. Reciprocate the casing during the <u>first stage</u> circulation and cementation.

Section 6 - Page 2 of 3

## **Cementing Program**

### 4-1/2" Production Casing Continued

B. Once the first stage cement is in place (Figure 1), drop the *EXTERNAL CASING PACKER / DV TOOL ACTUATION DEVICE* (a.k.a. Ball, Bomb, Plug, Dart).

- C. With guidance from the tool manufacturers representative, set the external casing packer and open the DV tool.
- D. Circulate one complete circulation through the DV tool to ensure any residual cement from the first stage is removed from the annulus above the combination tool.

E. Pump the second stage cement into position followed by the SECOND STAGE FOLLOWING PLUG. Displace cement and plug with drilling fluid. The SECOND STAGE FOLLOWING PLUG will close the DV tool ports when the cement is in place

Section 6 - Page 3 of 3

#### MIDLAND AREA GEOLOGICAL PROGNOSIS

610-0003 V) -

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TYPE WELL(WC/DEV): D	ev PTD.	3600 PI	ROSPECT NO: M2051	LEASE	NO: 437	731
STIDEACE LOCATION.	· ·					
SURFACE LOCATION:	. Newiee					
CUUNIT/STATE: Lea/Ne			DIST FROM SEC LINE	::: <u>::::::::::::::::::::::::::::::::::</u>	<u>SL_ANU</u>	1980 FWL
BLK/IWPSUK/R	5t <u>33t</u> 5t	:L	UISI FRUM LSE LINE	2: <u>330 F</u>	<u>sl</u> and <u>.</u> ,	LARA LAR
DISTANCE TO CRITICAL	WELL: NA		POTASH RESTRICTION	IS: <u>Yes</u>		(YES/NO)
OBJECTIVES AND FORMATION	TOPS:					•
KB ELEV.: <u>3570</u>	(EST/XXXX)	REFERENCE W	ELLS: <u>MEC Schar</u>	bauer "4"	Fed. Com	#1
			<u>Stevens &amp;</u>	Tull Fed.	<u>"9" #2 (9</u>	9-20-33)
FORMATION	DEPTH	SUBSEA	LITHOLOGY	PROD TYPE	PROB DST	HAZARD
Rustler	1340	+2230	<u>salt, anhy</u>			
Base/Salt	2810	+760	anhy dolc			
Yates	3170	+400	sd. dolo			
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OTAL DEPTH: Seven Rivers	3690	30	Dolo	_		
EVALUATION:						
ELECTRIC LOGGER: Schl	umberger	MUDLOGGER:	MORCO	CORE EVAL	: Core L	ab
AND:		•				
WI .50 NRT	. 375	OBLIGATIONS	/ DEADLINES . No	ed to soud	by 10/1:	2/93 to
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save Bass F O						

Received Time Apr. 15, 10:23AM

#### **GEOLOGICAL PROGNOSIS - Pg. 2**



Geologist: <u>Dave Jordan</u> Date: <u>Aug. 30, 1993</u>

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Received Time Apr. 15, 10:23AM

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#### MINIMUM BLOWOUT PREVENTER REQUIREMENTS

#### 3,000 psi Working Pressure

#### 3 MWP

#### STACK REQUIREMENTS

No.	ltem		Min. I.D.	Min. Nominal
1	Flowline			
2	Fill up line			2″
3	Drilling nipple			
4	Annular preventer			
5	Two single or one dual hyd operated rams	raulically		
6a	Drilling spool with 2" min. 3" min choke line outlets	kill line and		
6b	2" min. kill line and 3" min outlets in ram. (Alternate to	. choke line 6a above.)		
7	Valve	Gate 🗆 Plug 🗇	3-1/8″	
8	Gate valve-power operate	əd	3-1/8″	
9	Line to choke manifold			3″
10	Valves	Gate 🗆 Plug 🗆	2-1/16″	
11	Check valve		2-1/16"	
12	Casing head			
13	Valve	Gate □ Plug □	1-13/16″	
14	Pressure gauge with needl	e valve		
15	Kill line to rig mud pump m	anifold		2″



	OPTI	ONAL	
16	Flanged valve	1-13/16"	

#### CONTRACTOR'S OPTION TO FURNISH:

- 1.All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 3,000 psi, minimum.
- 2.Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.BOP controls, to be located near drillers position.
- 4.Kelly equipped with Kelly cock.
- 5.Inside blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6.Kelly saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- 8.Extra set pipe rams to fit drill pipe in use on location at all times.
- 9. Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

- 1.Bradenhead or casinghead and side valves.
- 2.Wear bushing, if required.

#### **GENERAL NOTES:**

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2.All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke. Valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position.
- 4.Chokes will be positioned so as not to hamper or delay changing of choke beans. Replaceable parts for adjustable choke, other bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- All valves to be equipped with handwheels or handles ready for immediate use.
- 6.Choke lines must be suitably anchored.

- Handwheels and extensions to be connected and ready for use.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (3000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- **10.**Casinghead connections shall not be used except in case of emergency.
- Do not use kill line for routine fill-up operations.

MITCHELL	ENERGY	<u> </u>	DEVELOPMENT	CORP.	-	ENERGY	DIV	ISIC	<u>)N</u>
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AUTHORITY FOR EXPENDITURE (AFE) COST ESTIMATE

	Type Project	(check 1 only)		
[] Evr	loratory [] Injectio		1 Wator Su	
			j water su	ppry
[ ] Dev	relopment [] Disposal	[3	x] Depth <u>3</u>	600'
· · · · · · · · · · · · · · ·				
Form B-1	[] Add [] Change [] I	Delete Group	 Code	
AFF Numb		Locati	on Code	
Dreporti		to #1 Doparts	mont Number	710
Property	Drill (Yates)	ice #1 Departs		
Project	Description (with potash st	<u>cring</u> County	Lea	
Net Wor	cing Interest	Operate	or <u>MEC</u>	
	ed Date Project Will Be Con	nleted		(Mo /Vr )
				(HO./ 11.)
DRILLING INTAN	COSTS NGIBLE			Amount
10 11	Dry Hole Abandonment Rig Mobilization and Demobi	ilization	· · · · · · · · · · · · · · · · · · ·	
12	Power and Fuel		· · · · · · · · · · · · · · · · · · ·	
13	Solids Control Equipment Re	ntal	••••••••••••••••••••••••••••••••••••••	······································
*15	Directional Equipment and S	Services	· · · · · · · · · · · <u></u>	······································
16	Fishing Tools and Services.		•••••	
17	Subsurface Casing Equipment	<b>Z</b>	•••••	1 000
19	Supervision - Company and/	or Contract	· · · · · · · · · · · <u></u>	3,000
50	Road and Site Preparation.		· · · · · · · · · · ·	20,000
51	Footage Contract Fee	(TK)		135,000
52	Daywork Contract Fee		· · · · · · · · · · · · · · · · · · ·	
53	Mud and Chemicals		· · · · · · · · · · · .	
54	Bits and Reamers	• • • • • • • • • • • • • • • • • • •	••••• <u></u>	
55 56	Compart and Compart Services	nt Rental	•••••••••••••••••••••••••••••••••••••••	
*57	Open Hole Logging-Testing		· · · · · · · · · · · · · · · · · · ·	12 500
*58	Drill Stem Testing		· · · · · · · · · · · · · · · · · · ·	_12,500
59	Coring and Analysis			
60	Transportation		· · · · · · · · · · · · · · · · · · ·	
61	Air/Marine Transportation.		· · · · · · · · · · · · · · · · · · ·	
63	Overhead	• • • • • • • • • • • • • • • • • • • •	· · · · · · · · · · · · · · · · · · ·	3,000
64 65	Company Labor and Services	• • • • • • • • • • • • • • • • • • • •	•••••	
*66	Prospect Generation		· · · · · · · · · · · · · · · · · · ·	3,000
67	Miscellaneous Services and	Contingency		5,000
	TOTAL INTANGIBLE COSTS ***	****	*****	184 000
21	Casing-Drive Pipe & Conduc <sup>.</sup>	tor		
40	Casing-Surface 1350'- 13-	3/8'' 54.5 # K-S (1)	<u>K)</u>	
41	Casingbead Equipment (Inclu	$\frac{-8-5}{8}$ $\frac{24}{24}$ $\frac{1}{100}$	<u>[1K]</u>	1 000
43	Casing Spool (Including Va	lves)	· · · · · · · · · · · · · · · · · · ·	1,000
44	Miscellaneous Equipment	••••••••••••••	• • • • • • • • •	
	TOTAL TANGIBLE COSTS *****	* * * * * * * * * * * * * * * * * *	*****	1,000
TOTAL DR	ILLING (DRY HOLE) COSTS ***	*****	*****	185,000
*Invalid	for disposal and water sup	ply wells.	. <b>.</b>	
		• •	VI	
MEDO OFO	0.2	Duene	WU	
MEDC 202.	-02	riepared by:	wC1/WCT	······
Rev. 4/29	9/85	Date Prepared: _	4/20/94	

#### MITCHELL ENERGY & DEVELOPMENT CORP. - ENERGY DIVISION AUTHORITY FOR EXPENDITURE (AFE) COST ESTIMATE

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Γ	Type Proj	ect (check 1 only)		
Exploratory	Recompletion (Zo	one Change Only)	Disposal	
X Development	Plug and Abandon	n (Previously Prod	lucing Well)	
Injection	Water Supply		Depth 3600'	
Form B-2 Add	Change	Delete	Group Code	
AFF Number	Onling		Location Code	
	/Vates) w/ notash strin		Dept Number 730	
Property/ well Name <u>Anasazi</u>	Requip	9		
Project Discription <u>Complete</u>				
Net Working Interest	Project Will be Compl		Operator Mitchell E	
	True la Ord		(100./11.)	
<u>INTANGIBLE</u>	Example Only	NOLFOFAFE		<u>AMOUNT</u> \$2.000
22 Overhead 23 Company Labor and Service				
24 Contract Labor and Services				15000
25 Air/Marine Transportation				
26 Other Transportation				3000
27 Plugging and Abandonment				·
28 Rig Mobilization and Demobi	lization			
29 Supervision - Company and/o	r Contract			3000
30 Site Preparation and Clean-up				1000
31 Subsurface Casing Equipment 32 Squeeze Cement and Service				2000
33 Completion Fluids				2000
34 Pump Truck Services				3000
35 Rental Tools				3000
36 Bits and Reamers				
37 Insurance				
38 Wireline Services				
39 Fishing Tools and Services				
-55 Ternary injectants				
83 Daywork Contract Fee				0003
84 Cement and Cement Services	- Primary			6000
85 Acidizing and Fracturing	2			25000
*86 Cased Hole Logging and Perfe	orating			3000
94 Miscellaneous Services and C	ontingency			1000
TOTAL INTANGIBLE CO	OSTS			\$75,000
TANGIBLE				
69 Tubinghead Equipment (Inclu	ding valves)			\$700
70 Casing-Production and/or Line	er <u>3600' 4½", 10.5#, K</u>	L-55, ST&C		16400
71 Tubing 3500' 2-3/8", 4.7#, J-55	, EUE 8rd			8700
72 Packer and Subsurface Equipm	nent			
74 Storage Tanks 2 - 210 bbl ste	el (1 > 210  bbl fiberglass)			9000
75 Separating Equipment	cracific 210 bor neergiass			
76 Treating Equipment 4' x 20'	350 MBTU heater			10000
77 Artificial Lift Equipment	114 - 143 - 74 w/ 66 Grade 1	rod string		26800
78 Line Pipe				3000
79 Valves and Fittings Beyond W	ellhead			3000
80 Miscellaneous Equipment				1400
81 Platform and Structures				
82 Metering Equipment				2000
90 Electrical Equipment			·····	
91 Instrumentation Fourinment				
96 Dehydrators and Dryers				
		i st	)	E84 000
TOTAL TANGIBLE COS	10 # 71	1000		<u>\$156,000</u>
* Invalid for disposal and water supply wells.	キン	H	کرل Propored Bur	
Rev. 4/29/85	$\times \mathcal{I}$	• . /	Doto Bronosod	
Sector (WA)			Date Prepared:	UD-ADI-94

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MITCHELL	ENERGY	£	DEVELOPMENT	CORP.	-	ENERGY	D]	IVIE	310	N
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## AUTHORITY FOR EXPENDITURE (AFE) COST ESTIMATE

	Type Project	(check 1 only)	-	
[]E:	ploratory [] Injection	n	[ ] Water Su	pply
[] De	evelopment [] Disposal		[x] Depth <u>3</u>	600'
Form B.	<u>_1 [</u> ] Add [] Change [] D	elete Group	Code	
AFE Nu	nber	Locat	ion Code	
Propert		te #1 Depart	tment Number	712
Project	Drill (Yates)			
FIUJEC	string)			SCNM
Net Wo	cking Interest	Opera	tor <u>MEC</u>	
	ted Date Project Will Be Com			(Mo. /Yr.)
DRILLING INT	NGIBLE			Amount
10 11	Dry Hole Abandonment Rig Mobilization and Demobi	lization	••••• <u></u>	
12	Power and Fuel	•••••	•••••	
13	Water	ntal	••••••••••••••••••••••••••••••••••••••	
*15	Directional Equipment and S	ervices	· · · · · · · · · · · · · · · · · · ·	
16	Fishing Tools and Services.		•••••	
17	Subsurface Casing Equipment	• • • • • • • • • • • • • • • •	· · · <i>·</i> · · · · · · · · · · · · · · ·	1 000
18	Supervision - Company and/o	r Contract	•••••••••••••••••••••••••••••••••••••••	2 000
50	Road and Site Preparation.		· · · · · · · · · · · · · · · · · · ·	20.000
51	Footage Contract Fee	(TK)	· · · · · · · · · · · · · ·	70,000
52	Daywork Contract Fee	•••••		
53	Mud and Chemicals		· · · · · · · · · · · · · · · · · · ·	
54	Bits and Reamers		•••••••••••••••••••••••••••••••••••••••	
55	Drilling Tools and Equipmen	t Rental	••••• <u></u>	1,000
56	Cement and Cement Services.	•••••	· · · · · · · · · · · · <u> </u>	
*5/	Drill Stom Tosting	• • • • • • • • • • • • • • •	••••• <u></u>	12,000
^00 59	Coring and Analysis	• • • • • • • • • • • • • • • •	· · · · · · · · · · · · · · · · · · ·	
55 60	Transportation	•••••••	· · · · · · · · · · · · · · ·	
61	Air/Marine Transportation.		· · · · · · · · · · · ·	
63	Overhead		· · · · · · · · · · · · · · · · · · ·	2,500
64	Insurance		•••••	
65	Company Labor and Services.		• • • • • • • • • • • • • • • • • • •	
*66	Prospect Generation	· · · · · · · · · · · · · · · · · · ·	•••••	3,000
67	Miscellaneous Services and	contingency	•••••	5,000
	TOTAL INTANGIBLE COSTS ***	*****	*****	116,500
TA	IGIBLE			
21	Casing-Drive Pipe & Conduct	or		
4.0	Casing-Surface 1350'- 8-5/	8" 24# K-S (T	к)	
40	Casing-Intermediate		<u>*`/</u> ••••	····
42	Casinghead Equipment (Inclu	ding Valves)		1,000
43	Casing Spool (Including Val	ves)	· · · · · · · · · · · · · · · · · · ·	
44	Miscellaneous Equipment		· · · · · · · · · · · · · · · · · ·	
	TOTAL TANGIBLE COSTS ******	****	*****	1,000
TOTAL D	RILLING (DRY HOLE) COSTS ****	*****	****	117,500
+Tnr-1-	for dianonal and water			
"INVAIL	a for disposal and water supp	TÀ METTR'		
			WC2	
MEDC 25	2-02	Prepared by:	WWCT/wct	
Rev. 4/	29/85	Date Prepared.	4/20/94	
•/	,			<u> </u>

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#### MITCHELL ENERGY & DEVELOPMENT CORP. - ENERGY DIVISION AUTHORITY FOR EXPENDITURE (AFE) COST ESTIMATE

		Type Pr	oject (check 1 only		<u></u>
Exploratory		Recompletion (	Zone Change Only	)	Disposal
X Development		Plug and Aband	don (Previously Pro	oducing Well)	
Injection		Water Supply		Depth 360	0'
P	Add	Change	Delete	Group Code	
AFE Number		<i>e</i>		Location Code	······································
			tring	Dent Number	720
roperty/Well Name	Anasazi (Tale	s) w/o polasn s	sung	Dept Number	730
Project Discription	Complete & e	quip	·····	County Le	a St NM
Net Working Interest				Operator <u>N</u>	Aitchell Energy Corp
Es	stimated Date Proj	ect Will be Com	pleted	(Mo./Yr	.)
COMPLETION COST	<u>2</u>	Example O	nly, Not For AFE		AMOUNT
22 Overhead					\$2,300
23 Company Labor a	and Service				
24 Contract Labor an	nd Services				15000
25 Air/Marine Trans	portation				
26 Other Transportat	tion				
2/ riugging and Aba	and Domobilized	on			
28 Kig Modilization	and Demodilizati	uii			2000
27 Supervision - Cor 30 Site Properties -	mpany anovor Cor and Clean up	maci			3200
31 Subcurface Casin	a Equipment			$\tilde{c}$	0001
32 Squeeze Cement	and Service			C 0)	
33 Completion Fluid	ls		, (	$\gamma$ $\gamma$	2000
34 Pump Truck Serv	vices		$\langle \cdot \rangle$	_0	3400
35 Rental Tools			41 11		, 3800
36 Bits and Reamers			× 4 2	5.5	300
37 Insurance			$\langle \cdot \rangle$		
38 Wireline Services	5		$\chi'$		
39 Fishing Tools and	1 Services			1	
*53 Tertiary Injectant	S		. 9/		
68 Fencing	-		v		······································
83 Daywork Contrac	t Fee				7200
84 Cement and Cem	ent Services - Prir	nary			12000
85 Acidizing and Fra	acturing				25000
*80 Cased Hole Logg	ing and Perforation	ig .			
94 Miscenaneous Se		gency			1500
TOTAL INTA	NGIBLE COSTS	5			\$92,000
ANGIBLE					0700
09 Jubinghead Equip	pment (Including	valves)	V CC OTTO		\$700
70 Casing-Production	n and/or Liner	<u>3000' 4½", 10.5</u> ±	F, K-33, ST&C		16400
72 Packer and Sub-	-3/8, 4. /#, J-33, EUE	010			8700
73 Production Tree (	Including Values	)			
74 Storage Tanks	2 - 210 bbl steel & 1	- 210 bbl fiberglass			0000
75 Separating Equip	ment	- 210 bol libergiass	,		
76 Treating Equipme	ent 4' x 20' 350 h	MBTU heater			10000
77 Artificial Lift Equ	lipment C114 -	143 - 74 w/ 66 Grad	de rod string	<u></u>	26800
78 Line Pipe				······	3000
79 Valves and Fitting	gs Beyond Wellhe	ead .			
80 Miscellaneous Eq	luipment				1400
81 Platform and Stru	ictures				
82 Metering Equipm	ent				2000
87 Pumps					
90 Electrical Equipm	nent				
91 Instrumentation E	Equipment				
96 Dehydrators and l	Dryers				
τηται ταν	GIBI F COSTS				C01 000
OTAL COMPLETIO	N COSTS			Cit	<u>\$01,000</u> \$173,000
Invalid for disposal and water su	apply wells.				
LDC 252-03				Prepared	i by: Greg Colburn

con-b.wkl



FIGURE 4

WCT



WCT/PJN



#### Generic Yates Oil Well Completion Procedure

#### Procedure

- 1. MIRU completion unit. NU BOP.
- 2. RIH with 3-7%" bit, 4-1/2" casing scraper, and 2-9%", 4.7#, J-55, EUE 8rd tubing. Drill out DV tool. Continue in hole to PBTD. Circulate hole clean using 2% KCL water. POOH with tubing, scraper, and bit.
- 3. RU wireline. Run GR-CCL-CBL with x/y signature from PBTD to base of surface pipe. Evaluate CBL prior to perforating.
- 4. Test  $4-\frac{1}{2}$ " casing to 3800 psi.
- 5. Perforate the pay zone using a 3-1/3" casing gun.
- 6. RIH with packer, seat nipple, and 2-%" tubing to ±100' above the top perforation. RU stimulation company. Reverse circulate small volume of acid to pickle tubing. RIH to depth of bottom perforation. Spot acid across perforated interval. Pull uphole to ±100' above the top perforation and set packer. Acidize perforations dropping ball sealers to divert acid. Flow well back immediately.
- 7. Swab back acid load.
- 8. Release packer, run through perforations to knock ball sealers off, and POOH.
- 9. ND BOP. NU frac head.
- 10. RU stimulation company. Frac well down 4-1/2" casing. Maximum surface treating pressure 3800 psi. Flow well back immediately for forced closure. Continue flow testing until well dies. ND frac head and NU BOP.
- 11. RIH with 2-3/8" notched collar, seat nipple, and 2-3/8" tubing. Reverse circulate clean to PBTD using 2% KCL water. POOH with tubing and notched collar.
- 12. RIH with one joint 2-%" tubing with notched collar on bottom, seat nipple, 2-%" tubing, tubing anchor, and 2-%" tubing to surface. Space tubing so seat nipple will be ±30' below bottom perforation and tubing anchor will be set ±60' above the top perforation. ND BOP and NU wellhead.
- 13. RIH with insert rod pump and <sup>3</sup>/<sub>4</sub>" sucker rod string. Seat pump and pressure test to 500 psi. RD and release completion unit.
- 14. Set pumping unit and begin production.

Received Time Apr. 20. 8:25AM

Yates Pumping Well No Potash String Lea Co., NM JGC 4-15-94

P&A

KB: GL:



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GARY L. HUTCHINSON 1806 Arapahoe Street Golden, CO 80401 - 1853