BW-28

Key Energy/Eunice State Brine Well #1

Permit Renewal 11/8/13

Section VII.A.6-11 Appendix:

- 1. Fig.1-Map of the Permian Basins.
- 2. Stratigraphic Chart of the Permian System and the Central Basin Platform.
- 3. Well records of Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine.
- 4. Recent well bore completion schematic.
- 5. Verification of Bond Approval letter.

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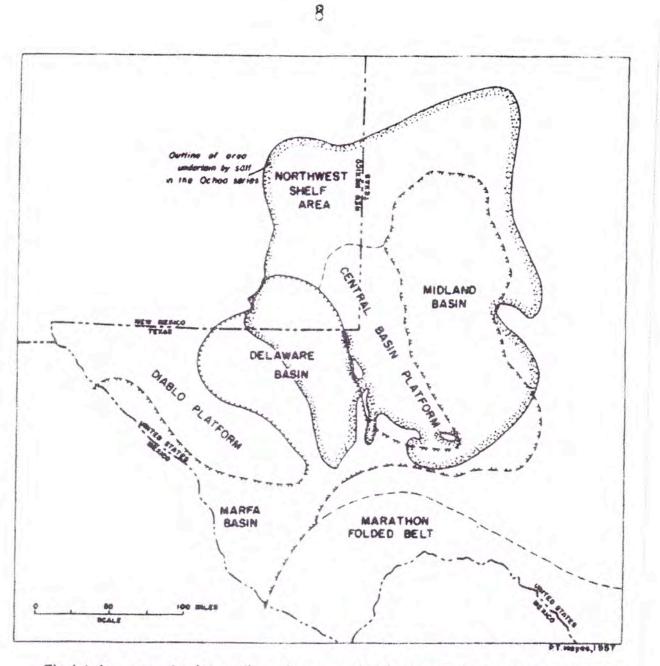


Fig. I. Index map showing outline of area underlain by salt in the Ochoa series in relation to late Permian basins and shelf areas. (Adapted from King, 1948).

STRATIGRAPHIC CHART

SYSTEM	SERIES	DE	BASIN	CENTRAL BASIN PLATFORM			NORTHWES	MIDLAND BASIN			
		wey Lake	Dewey Lake			Dewey Lake			Dewey Lake		
PERMIAN	001104		T	Rustler	Rustler			Rustler			
	OCHOA		Salado	Salado			Salado			Salado	
			Castile			1			1		
		T	Lamar		Tansill	Γ	Tansili Yates	~	orse	Tansill	
			Bell		Yates] es		TAN		Yates	
	GP	Group	Canyon		Seven Rivers	Ť	Seven Rivers	PAN -	teho	Seven River	
	GUADALUPE		Cherry		Queen Greyburg		Queen		Y-	Queen	
	JAC	Delam Mtn. G	Canyon				Queen		>	Grayburg	
	õ	-	Brushy	E	San Andres	P	San Andres	E de	P	San Andres	
			Canyon	N	Gioriata	13	Ciureta	90	Mon	San Angelo	

BW-28 KEY

INSTRUCTIONS

This form is to be filed with the appropriate District Office of the Division not later than 20 days after the completion of any newly-drille or deepened well. It shall be accompanied by one copy of all electrical and radio-activity logs run on the well and a summary of all speciteris conducted, including drill stem tens. All depths reported shall be measured depths. In the case of directionally drilled wells, m vertical depths shall also be reported. For multiple completions, laters 25 through 29 shall be reported for each zone. The form is to t filed in quintuplicate except on state land, where six copies are required. See Rule 1105.

INDICATE FORMATION TOPS IN CONFORMANCE WITH GEOGRAPHICAL SECTION OF STATE

Southeastern New Mexico

Northwestern New Mexico

T. Anhy	T. Canyon	T. Ojo Alamo	T Perm. 'B'
T. Salt	T. Stawn	T. Kirtland Fruitland	T. Pena. "C"
B. Salt	T. Asoka	T. Pictured Cluffs	T. Press. "D"
	T. Miss		T. Leatville
T 7 Rivers	T. Devenue		T. Madave
T. Queen	T. Silurian	T. Point Lookout	T. Elbert
	T. Moniova		T. McCracker
T. San Andres	T. Simpson		T. Ignacio Otzie
T. Glorieta	T. McKee	Base Greenware	T. Granuer
T. Paddock	T. Ellenburger		
T. Blinebry			T
T. Tubb	T. Delaware Sand	T. Todiho	T
T. Drunkayd	T. Bone Springs	T. Engrada	
T. Abo	T		тт
	T		T
T. Penn	Ŧ.	7 Permain	and the second se
T. Cisco (Bough C)	T.		T

OIL OR GAS SANDS OR ZONES

No. 1, from. to	No. 3, from	10
No. 2, from		10

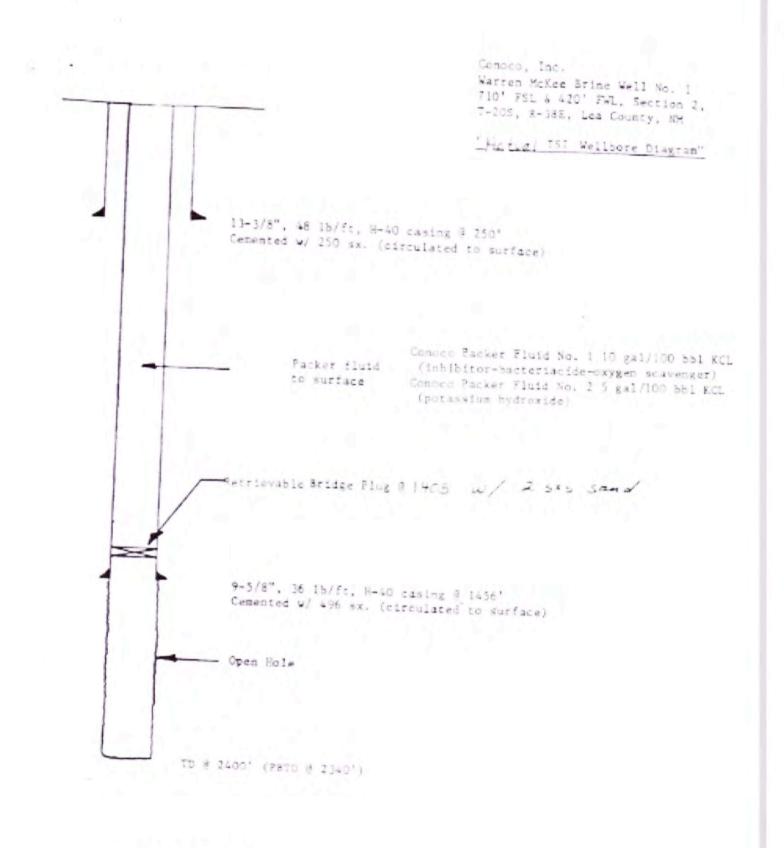
IMPORTANT WATER SANDS

include data on rate of water inflow and elevation to which water rose in hole.

No. 1. from		feet
No. 2, from.		fort
No. 3. from	10.	form

LITHOLOGY RECORD (Attach additional sheet if necessary)

Frank	Te	Thickness is Feet	Lithology	Peram	Te	Thickness is Feat	Laborage
	95 1262 1390 2200	95 1167 128 810	Caliche and Sand Red Bed Anhydrite Salt and Anhydrite				
				1			



2/20/90 2000



PBTD TD 2434

1

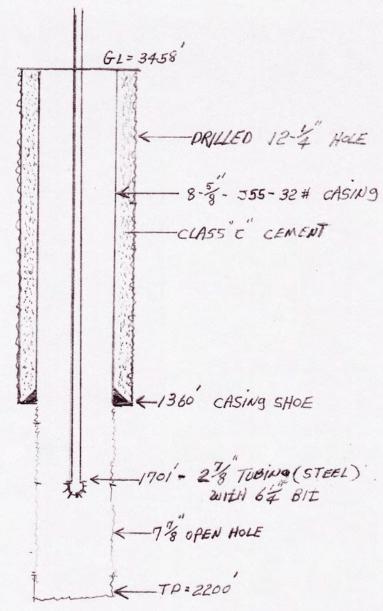
STATE OF NEW ME CCO ENERGY MINIMUM S CROADTMENT 0.114.00.110.00 OIL CONSERVATION DIVISION * sen C. 101 P O BOX 1048 Realized 11-1-78 SANTA FE NEW MEXICO 87501 tel transies Type of Levise U.N. C. # 2004 1 ++ X LAND BEFICE Diale Oll & Gos Lease No. SUNDRY NOTICES AND REPORTS ON WELLS BRINE WEIL :... D PAS BRINE Salas -----+S. BRINE SALES EUNICO tt, Box 1075 EUNICE, N.M. 88231 s. Field and Posit, is Wildow 630 ... South 0 ... EAst 34 37 LeA 3426. Check Appropriate Box To Indicate Nature of Notice, Reput or Other Data NOTICE OF INTENTION TO-SUBSEMUENT REPORT OF: the state of the state etuitte, when ------CONSTRUCT OF CLUBY LINES ---------LANKS TART AND LONGET /CA Construct internet in Construction Constructs are all pertoined description protoner mater, including extracted due of starting any proposed weeks are not to be a starting any proposed weeks are not to be.

1. Riged up Dug Rig-2. Dela to 1200' w/ 33/4 Bit - Run 7" CASing 1200' 3. Cenunted casing BACK to Surface. 4. Stord by I Hever for cenent to set 5. Dela cut w/ 6/4 Bit to 1816' 6. Laged down Dely Pipe Pur Tubing to 1700' 7. Haiting on pump parts to start inj water

Taitmu 1AL

Wellbore Schematic Eunice Brine Well BW-28

Key Energy Services, LLC.



Lease: **Eunice State S** API#: 30-025-33547 Ogrid #: 19797 State: NM County: Lea UL E Section 15-Ts 21s-R37e Location Spud Date: 09-28-96 Up-dated: Feb 21, 2011 By: Wayne Price



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON

Governor Joanna Prukop Cabinet Secretary Mark E. Fesmire, P.E. Director Oil Conservation Division

August 14, 2007

Mr. Dan Gibson Key Energy Services, LLC 6 Desta Drive, Suite 4400 Midland, Texas 79705

Re: Key Energy Services, LLC, Brine Well Discharge Plan (BW-028) State Well #1 (API# 30-025-33547) UL:E 15-21S-37E, Lea County

Dear Mr. Gibson:

The New Mexico Oil Conservation Division (OCD), Environmental Bureau (EB) has confirmed that your discharge plan is currently expired and without a permit. This is a violation of your discharge plan permit and is subject to penalties under 20.6.2 NMAC.

Therefore, the EB hereby requests that you submit a discharge plan renewal application with \$100.00 filing fee (check made payable to the "Water Quality Management Fund") by September 17, 2007. Along with your application, you will need to address the attached 20.6.2.3108 NMAC Public Notice provisions for administrative completeness.

In addition, the OCD is upgrading the minimum bond amount to \$50,000.00 for Class I and III Wells effective January 1, 2008. Our current bond record for your brine well indicates that you satisfy the \$50,000.00 amount. Our bond record for your well currently indicates the following:

Bond: RLB0003249; \$50,000.00; 6/01/01; RLI Insurance Company

Please contact me at (505-476-3491) or E-mail <u>carlj.chavez@state.nm.us</u> if you have questions. Thank you.

Sincerely,

1 ditring.

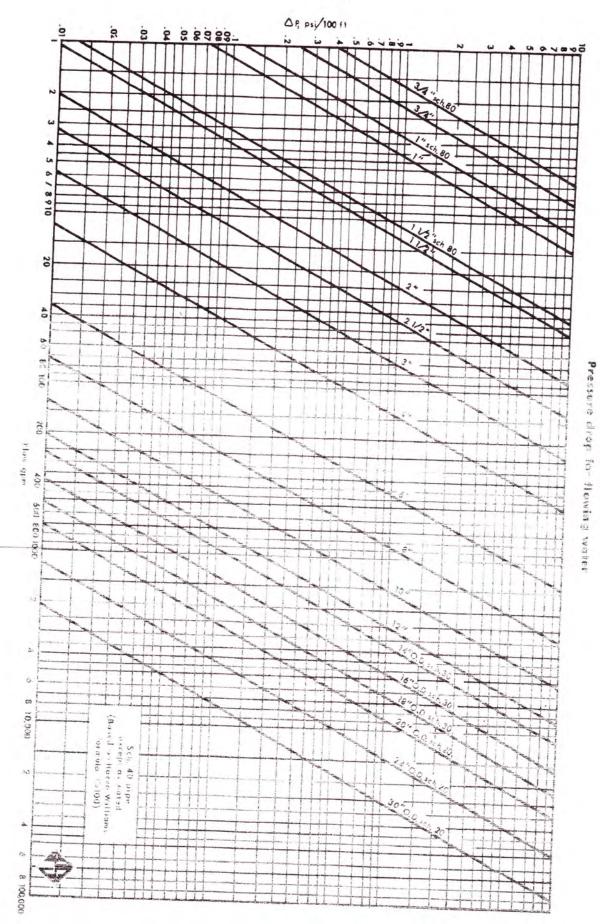
Mr. Carl J. Chavez UIC Quality Assurance/Quality Control Officer

xc: OCD District Office

Section VII.B-VII.C1-6 Appendix:

- 1. Results of Injection Pressure Model Excel Spreadsheet.
- 2. Friction Charts.
- 3. Eaton Equation for Old Brine Well BW-19.

		psi/ft input			input	formula				osi formula	psi formula	psi input	psi formula	
		1	0.52	136.0	0.32	1360	707	0.745882353 psi/ft		1014 psi	307	80	387 p	
Maximum Injection Pressure Model	Pr (frac pressure gradient) = (S-Po)*(Y/(1-Y))+Po	Overburden pressure gradient psi/ft	Pore pressure gradient Brine water cradient	D = Depth to injection zone or casing shoe		S (overburden pressure) = 1 psi/ft x depth to injection	Po = pore pressure	Calculated Frac Gradient	Frac Pressure at intertion point		Maximum Static Surface Pessure	***Friction Loss	Maximum Injection Pressure	*** See friction charts attached 3-4 bbls/min - 3" pipe- 3000 ft pipe



210,10-11

The laboratory Poissan's ratio for salt is 0.25. Using the equation below, the potential downhole fracture pressure at the top of the perforations for the two wells is calculated.

$$P_f = (S - P_o) (Y / 1 - Y) + P_o$$

 P_f = fracture pressure (psi) at injection face S = overburden pressure P_o = pore pressure Y = Poissan's ratio = 0.25 Brine gradient = 0.52 psi/ft.

City of Carlsbad #1

State #1

Top of perfs= 710	Top of perfs $= 1350$
$S = 1.0 \times 710$	$S = 1.0 \times 1350$
$P_o = 0.46 \text{ x} 710 = 327 \text{ psi}$	$P_o = 0.46 \times 1350$
$P_{f} = 455$	$P_f = 864$
Top Hole fracture pressure	Top Hole fracture pressure
$= 455 \text{ psi} - (710 \times 0.52 \text{ psi/ft})$	$= 864 \text{ psi} - (1350 \times 0.52)$
= 86 psi	= 162 psi
Total hole fracture pressure	Total hole fracture pressure
Friction loss = 62 psi	Friction loss = 118

Maximum Injection Pressure = 148 psi

Maximum Injection Pressure = 280 psi

Injection pressure at the surface on the City of Carlsbad #1 is 100 psi. Injection pressure at the surface on the State #1 is 220 #. Both wells are operating under the calculated maximum pressures.

Section VIII. Appendix:

Includes:

"Emergency Contingency Plan"

Emergency Contingency Plan Key Energy Eunice Brine & Fresh Water Station

Location of Facility: Approximately 2.5 miles north of Eunice, New Mexico, on North Loop 1 400 feet east of the roadway. Legal location is defined as the SW/4 NW Latitude/Longitude: Water Station - (N 32°-29.011' W 103°-09.507'	//4 of Section 15-Township 21 South- Range 37 East.
See attached map for reference.	
Local Key Energy Response Personnel: Eunice Yard Office and Dispatcher	Remote Key Energy Response Personnel: Dan K. Gibson-Environmental Dir432-571-7536 office 432-638-6134 cell Louis Sanchez-Environmental Spec432-571-7382 office 432-230-7926 cell
Local Mailing Address: Key Energy Services, LLC. 2105 Ave. O (P.O. Box 99) Eunice, NM 88231	Remote Mailing Address: Key Energy Services, LLC. 6 Desta Drive. Suite 4300 Midland, Texas 79705
Emergency Response Agencies:Local Fire and Medical	Reporting Agencies: New Mexico Oil Conservation (Santa Fe)505-476-3440 New Mexico Oil Conservation (Hobbs)575-393-6161 National Response Center
Materials Stored or Transferred On Site: >Fresh Water & Brine Water- (Non-Hazardous)>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	General Location of anticipated Leaks/Spills: >Water station inside lined-bermed tank battery, concrete loading pad and lines between pump house and brine well.
>Contaminated Soil- (Non-Hazardous)>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	>Sealed bins or drums at water station. >Trash bins at water station.
Prevention: >Brine water storage tanks have impermeable containment and level controls. >Waste containers on pad & curb. >Spills outside of containment areas will be contained with dirt berms.	Containment and Clean-up Actions: >Incidental drips, leaks, and spills will be picked up routinely by on- site personnel and placed back into the system or in waste containers. >Any release of brine water over 5 bbls; or 1 bbl of chemical or 1 bbl of waste; that is discharged out of the secondary containment will be handled pursuant to the Emergency Procedures and Notification below.

Emergency Procedures and Notification:

Step 1. "<u>Call Immediately</u>" ---Key Energy "Dispatch Telephone Number" listed above for all uncontrolled releases outside of a containment area; or for any fire, break, leak or spill that has caused, or may cause, a life-threatening situation.

Step 2. "<u>Call Immediately</u>" ---One of the Emergency Response Agencies listed above if there is a life-threatening situation. Step 3. Provide assistance to "First Responders" as directed and allowed by Key Energy Supervisor.

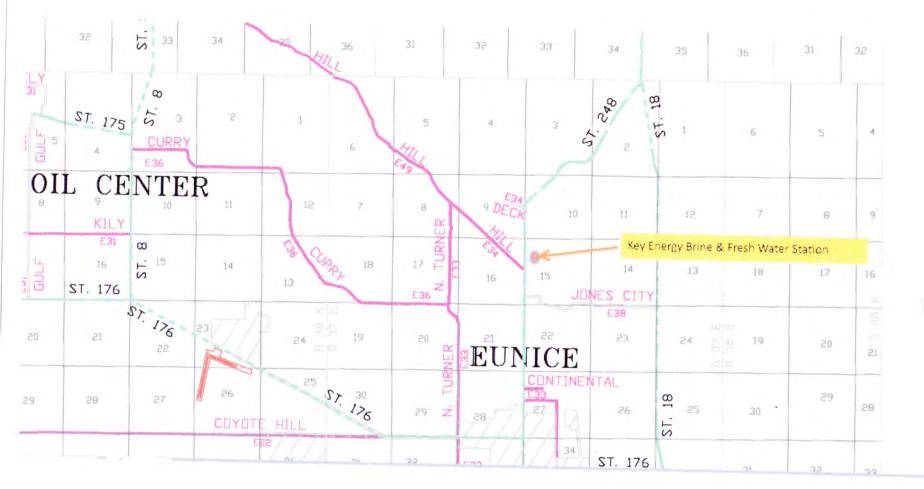
Step 4. Stop the release, only if you have been trained or have experience in the operations of the site, and only if it can be done in a safe manner.

Step 5. Key Energy will use all available resources in the area to stop, contain and mitigate the emergency situation.

Step 6. During "*Emergency Response Conditions*"--- fluids, contaminated soils, or waste-like materials may be contained, temporarily stored, picked up, recycled or disposed of off-site at an approved facility.

Step 7. Key Supervisor shall "Notify the Reporting Agencies" as appropriate, listed above.

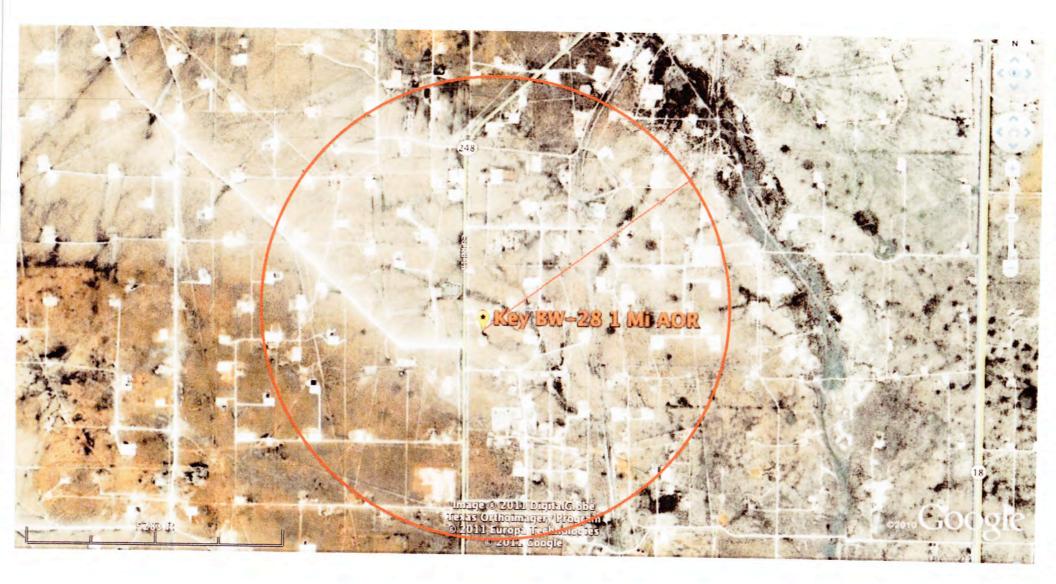
Step 8. Incident Command System (ICS) -- If the emergency is series enough to have the Local or State police initiate the incident command system (ICS), then Key Energy will take an active roll as directed by the incident commander.



21.8

Section IX.A.1-4 Appendix:

- 1. Aerial photo of surface water features-One-mile "area of review" (AOR).
- 2. Water Well Search Office of the State Engineers verification record search.
- 3. Plate 1 "Geologic Map of Southern Lea County, New Mexico"
- 4. Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.
- 5. Aerial photo showing erosional features.





New Mexico Office of the State Engineer Water Column/Average Depth to Water

No records found.

Basin/County Search:

Basin: Lea County

PLSS Search:

Section(s): 9, 10, 11, 14, 15, 16, 21, 22, 23

Range: 37E

Township: 21S

The data is furnished by the NMOSE/ISC and is accepted by the recipient with the expressed understanding that the OSE/ISC make no warranties, expressed or implied, concerning the accuracy, completeness, reliability, usability, or suitability for any particular purpose of the data.



Appendix for Public Notices:

Includes:

- 1. Copy of public notice letter to property owner of site. *
- 2. Copy of public notice of 3"x4" newspaper display ad. **

Notes:

- The property owner is the State of New Mexico-State Land Office.
- The display ad will be placed in the Hobbs News Sun Newspaper.

Public Notice Letter

Legal notification to property owner(s) of the site per Water Quality Control Commission Regulations 20.6.2.3.108.B.3 NMAC

Certified Mail Return Receipt Requested:

Property Owner of Record:

Name:

Address:

City/County:

State:

Public Notice

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. with in one mile of the site.

The existing water station and brine well may be located within one-third mile (i.e. 1760 ft) from your property boundary or on your property. The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

Fresh water obtained from the City of Eunice, NM will be injected deep into the Salado salt formation at a depth ranging from 1300 to 1700 feet below the surface to produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

An engineering model that included safety factors was developed to verify the long- term stability of the site. Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's $\frac{1}{4}$ mile area of review, therefore no quality information is available at this time.

This facility will be designed and permitted to have no intentional water contaminants discharged to the surface or subsurface for the protection of possible groundwater. The system will have concrete and synthetic liners to prevent any spills or leaks from reaching the ground surface.

If you have any questions or concerns please do not hesitate to contact Key Energy at the address above or you may contact Wayne Price 505-715-2809 or E-mail <u>waynepilor (Tagle activity)</u> esc. Key welcomes your input.

The New Mexico Oil Conservation Division (OCD) will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to receive future notices. Interested persons may contact Jim Griswold, Oil Conservation Division (OCD) 505-476-3465 or by writing 1220 South Saint Francis, Santa Fe, New Mexico, 87505.

Para obtener más información sobre esta solicitud en espanol, sirvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservacio´n Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

Public Notice Display Ad

Legal notification for 3"x4" newspaper display add per Water Quality Control Commission Regulations 20.6.2.3.108.B.4 NMAC

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The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

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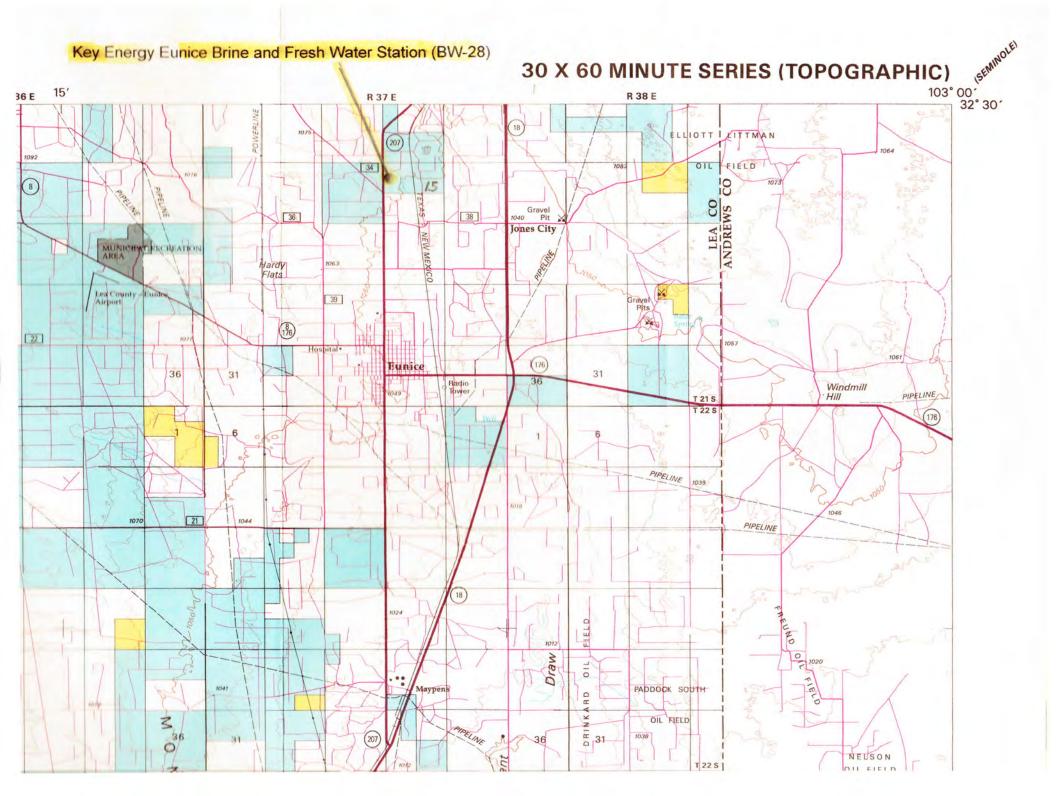
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Para obtener más información sobre esta solicitud en espanol, sirvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservacio´n Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

Section I-IV. Appendix:

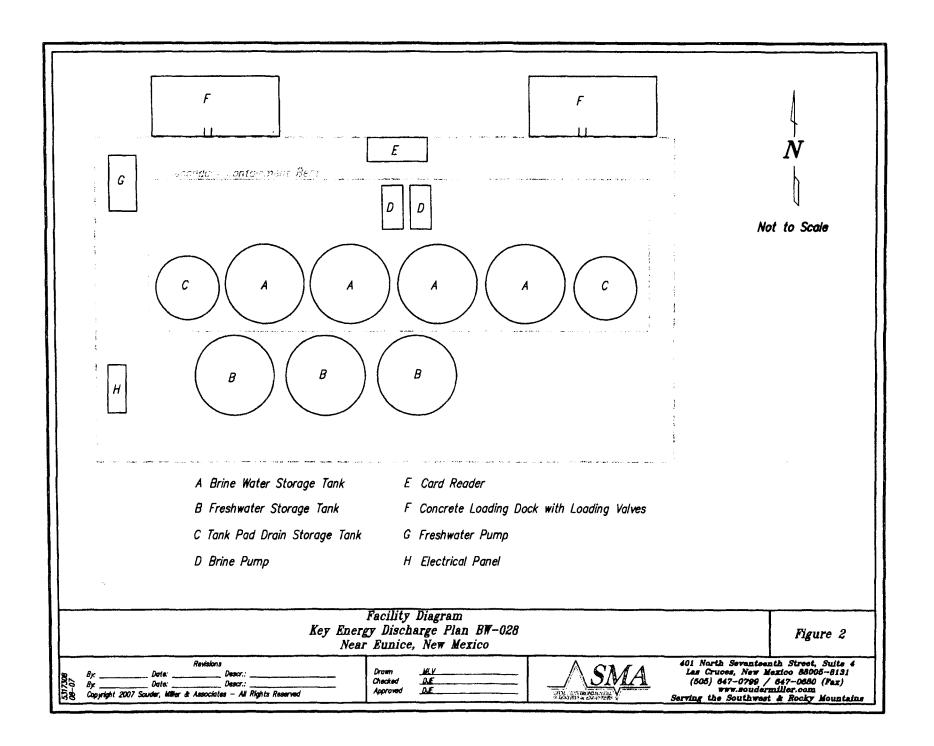
Includes:

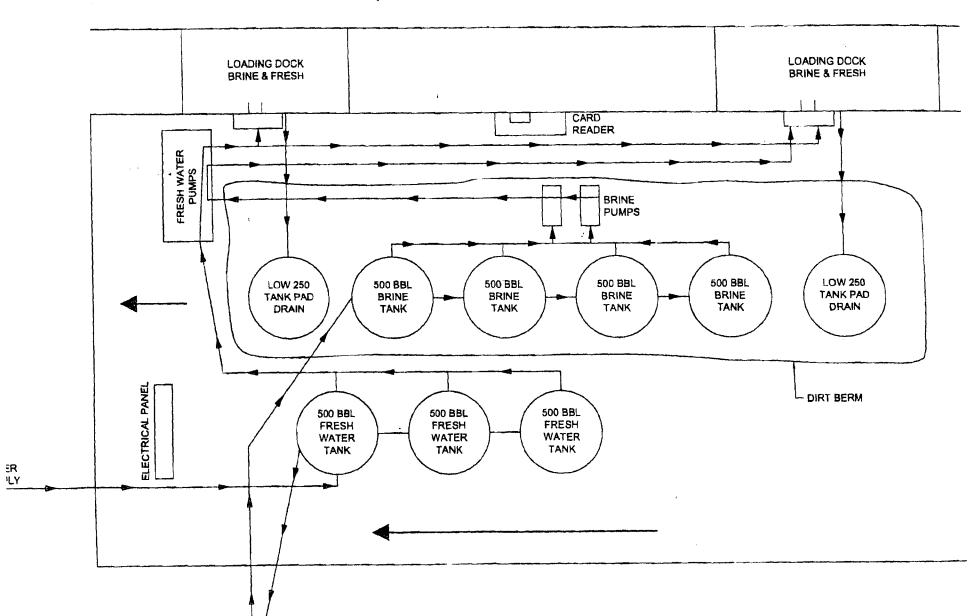
 BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.



Section VI. Appendix:

- 2. Facility Diagram
- 3. Fluid Flow Diagram
- 4. Recent photos of the water station.





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BW-28 Recent Photos



Sign At Entrance-Looking South



Brine Well Sign and Well House-Looking South



East Load Pad Driveway-Looking ESE



East Side Berm-Looking SE



Subsidence Monitor Stake-Looking SE



West Load Pad-Looking South

Loading Pad Sump-connected to line going to above ground tank.

Liner is under this area.



Section VII. Appendix:

- 1. Steady-State Model: Brine Well Roof Stability Calculations Using Beam Theory (3 pgs).
- 2. Eunice Brine Well output results on Excel spreadsheet.

Brine Well Roof Stability Calculations Using Beam Theory. (Steady-State Model)

A steady state model was developed to calculate the stress(s) developed in a cantilever beam that is uniformly loaded. The maximum compressive, tensional and shear stress can be assessed using the general flexure bending formulas found in Civil Engineering Text Books.

Several similar studies have been conducted by various organizations such as SMRI, DOE (WIPP), and National labs. Most of these studies used complex finite-difference time dependant models with multiple variables. The roof designs varied from using a cohesive circular plate, strongest of the roof designs, a uniform loaded beam supported on two ends, to a uniformly loaded cantilever beam which would be the weakest of the roof configurations. This later approach provided the most conservative results.

The idea of using a cantilever beam may well be the most representative when manmade or natural stress fractures are considered. Referring to the figure "Fractured Anhydrite Circular Plate Over Brine Cavern", which can be found in this section VII appendix, represents a stiff anhydrite that has very cohesive connection points to the anhydrite layers outside of the cavern. This diagram shows how fractures may actually reduce the plate into several independent cantilever beams supported at the connection points.

The starting formulas were $\sigma = My/I$ for maximum flexure stress at the outer most (i.e. upper and lower) fibers of the beam, which are in compression and tension. The maximum shear stress formula is $\tau = VQ/It$, which gives the maximum shear stress, generally found in the center of the beam. Stress units are in pounds per square inch (psi), the first moment (M) is in inch-lbs, with second moment (I) is in inch⁴, and (y) is the distance measured from the center of the beam to the outer fibers. All units designated in feet measurements are converted to inches for unit consistency.

Pure bending, neglecting longitudinal shear, with no axial or torsion effects is simulated. The beam is considered a stiff anhydrite material of homogenous and isotropic properties. When more than one beam (anhydrite layer) is present above the salt zone, then the overall beam thickness is set to the combined thickness. Since compressive strength properties of concrete type materials i.e. anhydrite, are substantially larger than the tensile strength, the tensional properties is used to allow the most conservative results.

Slippage due to shearing between the anhydrite beds is neglected. It should be pointed out that some error could be introduced by using this assumption.

Physical properties of anhydrite were obtained from various references and handbooks. Average figures for these properties are used in the calculations. The geometry of the beam was selected to be a rectangle with the length of the beam being considerably longer than the width. For simplicity, the beam width will always be 1 foot (12 inches wide) to allow for uniform loading, and the length and height (i.e. thickness) are input variables.

The weight on the beam shall be the overburden of the earth material including the beam. The density of the rocks and soils were generally set at 100 lbs/ft^3 . For example, If the rocks and soil on top of the beam weights 100 lbs/ft^3 , and if the distance from the surface to the top of the salt is 1000 feet, then the total weight on 1 ft² would be 100,000 lbs.

The model equations include the counter hydrostatic forces generated by the well bore hydrostatic head on the cavern formation. These forces actually push upward and help support the roof beam. The model output actually provides stresses on the beam with and without these hydrostatic forces.

The density of the fluid can be varied in the model between using fresh water and brine-water. While artificial forces, such as pump pressures, would also aid in supporting the roof, it was not included, so that the true static conditions could be represented at closure.

Formula details are, M is the moment at where the beam is attached to the cavern wall, Y is the distance from the centroid of the beam to the outer edges, and (I) is the second moment of inertia for the beam looking at the end view. V is the maximum weight on the beam, Q the first moment of the beam, I the second moment, and t = thickness of which the shear force will be distributed across.

Mohr's circle, a very simple standard civil engineering technique, was used to verify the interaction between the maximum tensional stresses (σ) and resulting shear stresses (τ). A general rule of thumb allows the maximum shear stresses to be estimated as one half of the difference between the maximum and minimum normal stresses $\tau = (\sigma \max - \sigma \min)/2$.

Since the maximum tensile strength of the anhydrite is used as the limiting property, the maximum shear force would be one-half of the normal stresses and generally neglected. As previously stated, this assumption could cause error in the analysis.

This approach presents a very simple and friendly method to the problem, albeit with some acceptable error. The outer fibers of the anhydrite are in pure bending under tension and the shear forces are zero. Where the fibers in the center of the beam have zero compressive and tensional stresses, but has the maximum shear force. The actual maximum stresses and resultant angles becomes a complex tri-axial study beyond the scope of this presentation.

An Excel spreadsheet was used to handle the equation and various input variables were manually inputted. <u>The input variables are:</u>

Input #1 - The length (ft) of the beam, (i.e. radius of the cavern).

Input #2 - Thickness (ft) of the roof beam (i.e. thickness of the anhydrite layers).

Input #3 - Depth of the overburden, measured in feet from the surface to top of the salt.

Input #4 - Thickness (ft) of the salt zone of interest.

The following output results are:

Output #1 gives the maximum tensional stress in the beam near its support. A value of 1200 psi was selected to be the maximum allowable stress in the beam. Any output numbers above this threshold were deemed unsafe and the beam would fail.

Output #2 gives the maximum tensional stress in the beam near its support without the hydrostatic counter forces of the well bore.

Output #3 gives the D/H ratio of the system. This ratio has been used as recent guidance for determining if a cavern is deemed unsafe. Ratios greater than .66 have been linked to collapsed wells. A threshold of .50 has been suggested to be the limit for brine wells. (Griswold OCD). D is defined as the Diameter of the cavern, where H is the depth between the surface and top of the salt.

Output #4 provides the maximum surface static or test pressure (psig) allowed.

Output #5 shows the maximum diameter of the cavern.

Output #6 is the estimated amount of brine that could be produced out of cavern with the inputted configuration. The equation used a right cylinder reduced by 25% to more closely simulate a flask looking cavern. This figure is included in section VII. appendix for review.

Output #7 provides a recommended safety factory of 2:1 derived from dividing the allowed tensile strength (1200 psi) by output #2.

Output #8 provides a simple "Yes" or "No" recommendation for the system. A truth table was set up to evaluate the seven parameters mentioned above. In order for the system to receive a "YES" recommendation it must pass all seven parameters. The output recommendation from a "Yes" to a "NO" for an existing well should be considered as a guide tool to raise the awareness that a determination of the well life should start being considered.

Eunice Brine Well Input Data:

The model was used to estimate the stresses in the Eunice State S BW-28 brine well with the following inputs:

Input #1- Estimated Cavern Radius = 66 ft or 132 ft diameter. (Current radius is calculated using a worstcase scenario of an inverted cone with total year to date brine production of approximately 4 million barrels.)

Input #2- Estimated 128 ft of anhydrite over the proposed salt zone. (obtained from drillers log)

Input #3- Estimated 1320 ft of overburden. (approximate depth of casing shoe).

Input #4- Estimated 400 ft of salt in Salado.

The Model Results for the Eunice Key Brine well are:

Output #1- Maximum stress = 184 psi (1200 psi allowed) with cavern filled with brine water and 1320 feet of hydrostatic head.

Output #2- Maximum stress = 731 psi (1200 psi allowed) with cavern filled with brine, but no hydrostatic head.

Output #3- D/H = 0.10

Output #4- 304 psig

Output #5-132 foot diameter

Output #6- Brine production 4 million barrels

Output #7- 1.6 safety factor

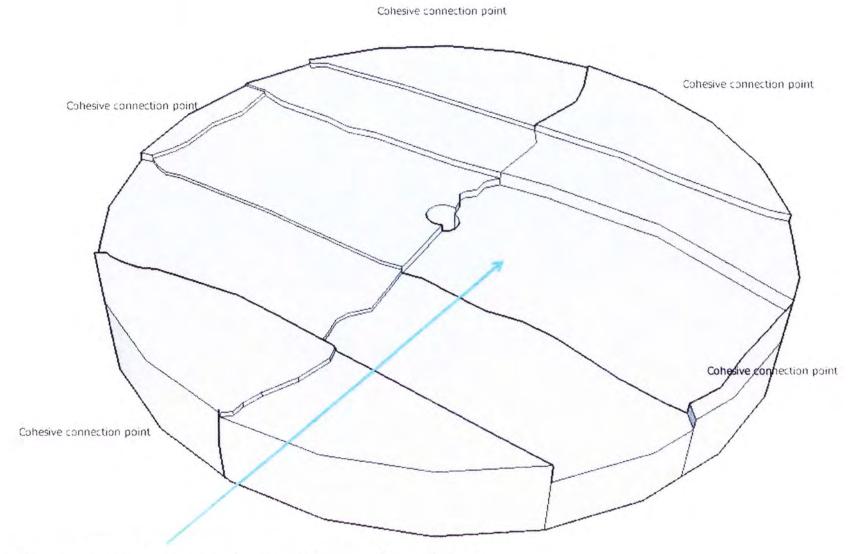
Output #8- System Recommended "NO"

The results are included in the section VII. appendix for review.

Brine Well Roof Stability Steady State Model-	Units	Key Eun	ice Bell BW-28 St	ate S				1
Cantilever Beam design when Anhydrite separtes from Casing.		Inputs in green					1	-
σ = My/I (equation for flexure stress in a uniform loaded Cantilevel beam)				Cantil	ever Beam Design for Brin	e Wells		
$\tau = VQ/It$ (equation for transverse shear stress in a uniform loaded Cantilevel beam)	psi						89	
σ = Normal Stress (tension or compression) psi	psi							
τ = Transverse Shear Stress psi	psi				and a long to the second			
M = moment ft-lbs	psi				overburden			
y = Distance of centroid to outer fibers inches	ft-lbs	74407449.	5 formula	anhydrite	forces psi			
I = second monment of inertia beam inches ⁴	inches	76	<mark>B</mark> formula			* *		
The second moment of inertia beam inches'	inches ⁴	3623878656	5 formula	-			MI	
w = Total uniform load of beam lbs/ft (Wob-Wc)	lbs/ft	34163.3	2 formula					
"-wc = counter uniform load generated by hydrostatic cavern pressure"	lbs/ft	101836.8	3 formula		1.1		8	
Wob = uniform load on beam from overburden lbs/ft (Wob-Wc)	lbs/ft	136000) formula		salt	\leq		
Beam length in feet- Radius of Cavern						7		
Beam width in inches	feet		Radius in (ft)				Hydro-static forces psi	
Beam height in feet	inches		2 fixed				infaite static torces psi	
	feet	128	Anhydite Thickness (ft)		and the second second			
V = Shear from total load at beam connection end	lbs		fixed		break point			
Q = first moment of beam - end view center axis t = thickness of beam or width in inches	inches		fixed					
P = Caucen budresterie and a la l	inches		fixed					_
P = Cavern hydrostatic pressure calculated directly below anhydrite or at casing shoe	psi	707.2	brine water	-	1-	and the second s		_
Depth of casing shoe below ground surface	feet	1360	Depth to top of Salt (ft)	-				
Estimated thickness of Salt production zone	feet		Salt thickness (ft)					
		1000						
Max Stress when the Cavern Pressure (psi) is maintained	>>>>>>>	189	Stable Roof	Output #1			····· torrange	i
	-	105	otable hooj	Output #1			0	
Max Stress when Cause Pressure (will be a stress								
Max Stress when Cavern Pressure (psi) is not maintained	>>>>>>	753	Stable Roof	Output #2			0	Province of Province
				· · · · · · · · · · · · · · · · · · ·			····	heime
Ratio of Cavern Diameter/Depth of Casing Shoe(D/H <.50)		0.40	14/11/1 17 11					
2 Contractory Septimoly Cusing Shoer-(D/H 5.50)	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	0.10	Within Limits	Output #3			0	
May Surface State - Tost B		242						
Max Surface Static or Test Pressure	>>>>>>	313	PSIG	Output #4			0	
			· · · · · · · · · · · · · · · · · · ·					
Max Cavern Diameter (Feet)	>>>>>>	132	Feet	Output #5			0	
Estimated Brine Production Volume (Rgt cyclinder reduced by 25%)							····	
estimated of the Production Volume (kgt cyclinder reduced by 25%)	>>>>>>>	4	Millon Barrels	Output #6			0	
Safety Factor (must be > 2.0)		1.0						
Sujety Futtor (must be > 2.0)	>>>>>>	1.6		Output #7			1	

System Recommended	>>>>>>	NO	*****	Output #8			1	
					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		-	
heck shear stress	1							
 VQ/It (equation for transverse shear stress in a uniform loaded Cantilevel beam) 		734						
= total load on beam (lbs) = depth ft x 100 lbs/ft2 x length ft				·····				
(first monment) = AD = Cross section area(BxH) x distance to the centroid= 1/2*H	·····	2254771.2						
second monment)= $1/12^*$ base *height ³		14155776						
width of beam i.e. base) = 12 inches		3623878656						
/drostatic		12	· · · · · · · · · · · · · · · · · · ·			· · · · · · · · · · · · · · · · · · ·		
		6721228.8						

Fractured Anhydrite Circular Plate Over Brine Cavern



Each plate becomes an independent cantilever beam

Section VII.A.1-4 Appendix:

Includes:

1. The complete copy of the brine well file. Includes original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

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District I PO Box 1980, Hobbs, NM 88241-1980 District II 811 South First, Artesia, NM 88210 District III 1000 Rio Brazos Rd., Aztec, NM 87410 District IV 2040 South Pacheco, Santa Fe, NM 87505

State of New Mexico Energy, Minerals & Natural Resources Department

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OIL CONSERVATION DIVISION 2040 South Pacheco Santa Fe, NM 87505

Form C-101 Revised October 18, 1994 Instructions on back Submit to Appropriate District Office State Lease - 6 Copies Fee Lease - 5 Copies

AMENDED REPORT

APPLICATION FOR PERMIT TO DRILL, RE-ENTER, DEEPEN, PLUGBACK, OR ADD A ZONE

			T	Operator Na	ne and Address.					, OC	RID Number
		ar SWD	Ltd. (Co.						1484	431
1 -	• • • •	x 1480	00000								Pl Number
L F	sunice,	N.M.	88231							30 - 07	1533547
	rty Code	1			3	Property Name					* Well No.
1938	56		State								1
					⁷ Surface	Location					
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South	ine	Feet from the	East/W	Vest line	County
E	15	215	37E		1340	N		330		W	Lea
•		⁸ Pr	oposed	Bottom	Hole Loca	tion If Diff	eren	t From Sur	face		
UL or lot no.	Section	Township	Range	Lot idn	Feet from the	North/South I	ine	Feet from the	East/W	Vest line	County
ļ	I	' Proprie	ed Pool 1	l		1		" Propo	ed Pool	2	1
6.5	lt (Pr	ine Wel								-	
58		THE MET				I			<u> </u>	<u> </u>	
Work T	Type Code		' Well Type	Code	¹³ Cab	e/Rotary		14 Lease Type Co	de	15 Groun	nd Level Elevation
N			Brine	\$	R			S.		34	458
the second s	, itiple	-	' Proposed			rmation		" Contractor		et	Spud Date
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Hole Si	2.e	Casir	ng Size		g weight/foot	Setting De			Cement		Estimated TOC
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	7 7/8	Open	Hole			2200'					
						ļ			····		
The state of			ic application	D III IO DEE	PEN of PLUC P	ACK give the days	07.15	a precent people		and process	ad naw manderates
					PEN or PLUG B ditional sheets if		. UN (N	c present product	TTE LONE	and propose	d new productive
E	orill 1	.2 1/4"	hole t	:0 1350	. Run 8	5/8" casin	ıg, «	guide shoe	, flo	bat	
C -	collar,	5 cent	ralize	ers. Ce	ement wit	h 150% exc 00' 2 7/8"	ess ++	830 sx. W	10C 18	d hrs.	
L	JEIL /	- 1/8" I	iote co	2200.1	, KUII 22	00 2 1/8	г. т .	nerdiapp (אורטט		
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of my knowledge		ormaiion give	n above is t	rue and comp.	iete to the best	OII	L CO	ONSERVA	TION	DIVIS	ION
Signature:	(and)	- 2				Approved by: OR	lan.	AL SIGNED		7 SEXTO	N
Printed name: F	Rojce (rowell	10-2	<u>unic</u>		Fille:			- <u></u>		
Title:	lgr-Men	ther 5	05-2	94-2	574.61	Approval Dage	21	1995	Expiration	Date:	
	idi -inell				~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			<u> </u>			
			1 -		6.0						
			• . :	\supset	17						

DISTRICT I P.O. Box 1980, Hobbs, NM 88241-1980

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DISTRICT II P.O. Drawer DD, Artesia, NM 88211-0719

DISTRICT III 1000 Rio Brezos Rd., Aztec, NM 87410

DISTRICT IV P.O. BOX 2068, SANTA FE, N.M. 87504-2088

State of New Mexico

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Energy, Minerals and Natural Resources Department

Form C-102 Revised February 10, 1994 Submit to Appropriate District Office State Lease - 4 Copies Fee Lease - 3 Copies

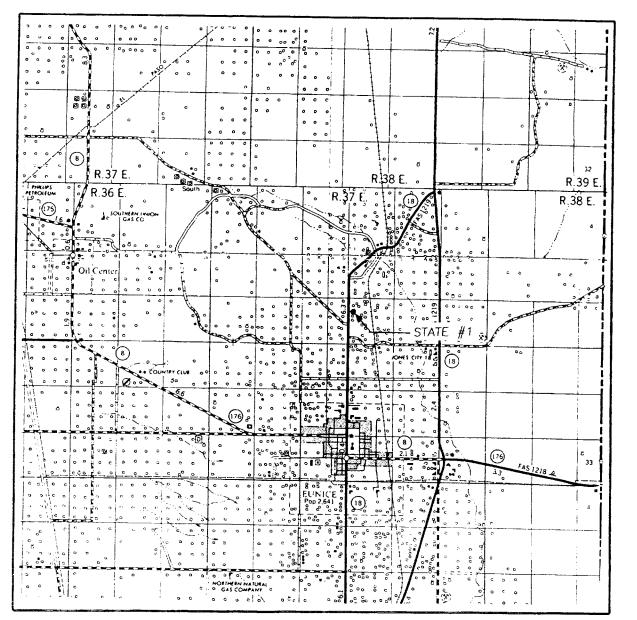
OIL CONSERVATION DIVISION P.O. Box 2088 Santa Fe, New Mexico 87504-2088

□ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

30.025	Number T-335	547	94 Salt	Brine			Salt	BSV 54	Salado	
Property C A 38	wen wander									nber
OGRID No 148431			Operator Name GOLD STAR SWD LTD. CO.						Elevation 3458	
		Surface Location								
UL or lot No. E	Section 15	Township 21 S	Range 37 E			Feet from the North/South line 1340 NORTH		Feet from the 330	East/West line WEST	County LEA
		•	Bottom	Bottom Hole Location If Different From Surface						I
UL or lot No.	Section	Township	Range	Lot idn	Feet from	m the	North/South line	Feet from the	East/West line	County
Dedicated Acres	Joint or	r Infill Co	nsolidation (Code Ord	ter No.					<u></u>
NO ALLO	WABLE W	TLL BE AS	SSIGNED 7	TO THIS DARD UN	COMPLET IT HAS	TION U BEEN	INTIL ALL INTER APPROVED BY 7	ESTS HAVE BE THE DIVISION	EEN CONSOLIDA	ATED
330				·				I hereby contained hereit best of my know Signature ROYCE C Printed Nam Mgr-Mem Title Date SURVEYO I hereby certify on this plat we actual survey supervison, an correct to the	e ber PR CERTIFICAT that the well location that the well location made by the or d that the some is best of my better the some is best of my better 1996 d Rheal of Surveyor P30 -11-098	Formation ste to the ste to the lie to the lie to the lie to the lie to the notes of under my true and DMCC 8-02-96

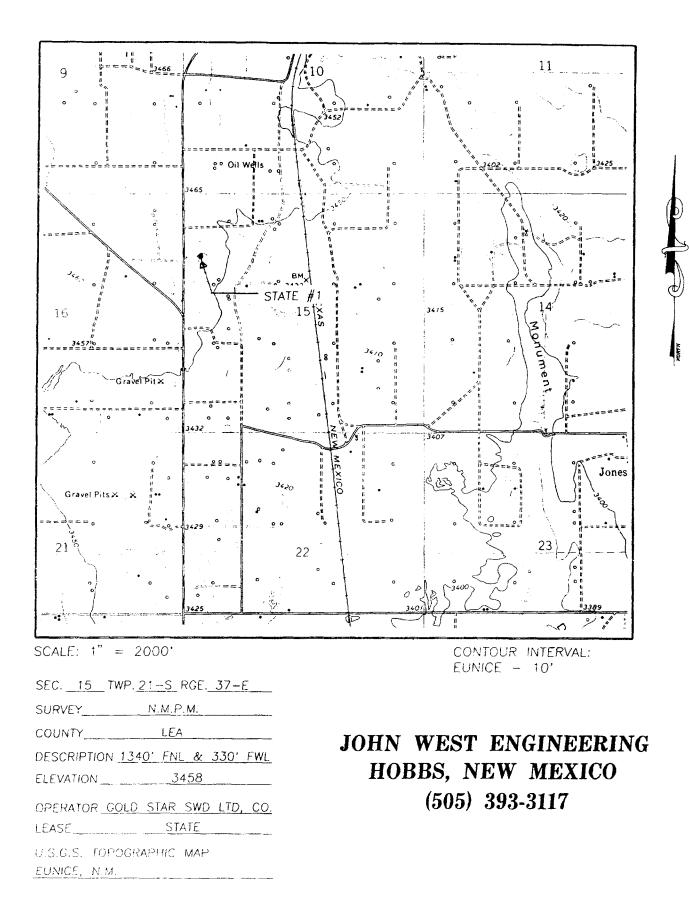
VICINITY MAP



SCALE: 1'' = 2 MILES

SEC. 15 TWP. 21-S RGE. 37-E SURVEY N.M.P.M. COUNTY LEA DESCRIPTION 1340' FNL & 330' FWL ELEVATION 3458 OPERATOR GOLD STAR SWD LTD, CO. LEASE STATE

JOHN WEST ENGINEERING HOBBS, NEW MEXICO (505) 393-3117 LOCATION VERIFICATION MAP



(E)-15-21s-37e 30-025-33547 State #1 LE



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9 5 n A 8/30/9'. PROPERTY NO. POOL CODE EFF. DATE

ł

District Office		esources Department	Revised 1-1-89			
DISTRICT I P.O. Box 1980, Hobbs, NM 88240	OIL CONSERVATIO	St.	WELL API NO. 30-025-33547			
DISTRICT II P.O. Drawer DD, Artesia, NM 88210	Santa Fe, N	M 87505	5. Indicate Type of Lanse STATE X FEE			
DISTRICT III 1000 Rio Brazos Rd., Aztec, NM 87410			6. State Oil & Gas Lease No. MS 0004			
SUNDRY NOTI	CES AND REPORTS ON WEL	LLS				
(DO NOT USE THIS FORM FOR PRO DIFFERENT RESER (FORM C-		7. Lease Name or Unit Agreement Name State				
1. Type of Well: Oil GAS WEL WELL	ones Brine					
2. Name of Operator			8. Well No.			
Gold Star SWD Ltd (3. Address of Operator	Lompany		9. Pool name or Wildcat			
•	N.M. 88231		BSW-Salado			
4. Well Location Unit Letter:134	E Feet From The N	777	Log			
Section 15	Township 21S Ra		NMPM Lea County			
	DF 3469					
11. Check A	Appropriate Box to Indicate 1	Nature of Notice, Re	eport, or Other Data			
NOTICE OF INT	ENTION TO:	SUB	SEQUENT REPORT OF:			
		REMEDIAL WORK				
	TEMPORARILY ABANDON 🔲 CHANGE PLANS 🦳 COMMENCE DRILLING OPNS. 😾 PLUG AND ABANDONME					
PULL OR ALTER CASING		CASING TEST AND CE	MENT JOB			
OTHER:		OTHER:				

9-28-96	Spudded 4 Pm. Derrick Floor 11'. Drilled 12 1/4" hole.
9-29-96	TD 1360' at 4:30 Pm. Ran 1344' <u>8 5/8"</u> new 32# J55 casing, Float collar
	and Float Shoe, 5 Centralizers. Cement with 500 sx class C Premium W/
	4% Gel Mix and 300 sx class C Premium W/2% Calcium Chloride.
9-29-96	Circulated 236 sx cement to pit.
9-30-96	Pump cement plug down 12:30 AM.
10-1-96	WOC 18 Hr. 7:30 PM. Start drilling 7 7/8" hole.
10-2-96	TD 2200' at 6:00 AM.
10-3-96	Move rig. Run 2074' <u>2 7/8"</u> Fiberglass tubing.

I hareby cartify that the information above is true and complete to the best of my knowle SKONATURE	ge and belief. TITLE May - Miensbay	DATE 10-4-96
TYPE OR PRINT NAME ROLLE CY	asell	TELEPHONE NO. 3942504
(This space for State Use) and the state of		00T 11 1995
APPROVED BY	TILE	DATE DATE

CONDITIONS OF APPROVAL, IP ANY:

.....

Submit to Appropriate District Office State Lease - 6 copies		Energy, Mir	State of New M nerais and Natural R		ment			Form C-10 Revised 1-1	-
State Lease — 5 copies Fos Lease — 5 copies <u>DISTRICT I</u> P.O. Box 1980, Hobbs,	NM 88240		NSERVATIO		ON 🕅	ELL API NO.	30-025-	33547	
P.O. Box 1990, Hossis, NM \$8210 2040 Pacheco St. SII-11/25-33547 DISTRICT II P.O. Darwer DD, Artenia, NM \$8210 Santa Fe, NM 87505 S. Indicate Type of Lease STATE _ FEE									
DISTRICT III 000 Rio Brazos Rd., A					6	State Oil &	Gas Losse No. MS0004		
			PLETION REPO	PT AND LOG		///////		///////////////////////////////////////	
Type of Well: OIL WELL	_		X OTHER Bri		7	. Lease Name	or Unit Agree	ement Name	
NEW WORK						State			
Name of Operator	SWD Ltd Co				8	Well No.	•		
Address of Operator	r		·····		5	Pool same o		9617	121
Box 1480 E Well Location	unice, N.M	. 88231				BSW-S	alado <	901	5/
Unit Letter	<u>E</u> : <u>13</u> 15	40_Feet From ' Township	n _{be} <u>North</u> 21S R	ange 37E	NM	PM	Lea	lest	Lin County
Date Spudded	11. Date T.D. Rea		ste Compi. (Ready to Pr)=4-96	· ·	ntions (DF& 3469	RKB, RT, GR	l, alc.) 14	Elev. Casing 3458	head
9-28-96 Total Depth	10-2-96 16 Plug B		17. If Multiple Co		Intervais	Rotary Tools		3430 abie Tools	
2200'			Many Zone?		Drilled By	x	1		
Producing Interval(s						2		onal Survey N	lade
And the owner of the	Bottom 24	<u>45/ BSW S</u>	Salado				Yes		
. Type Electric and O	her Logs Run	N/A				22. Was We 110			
CASING SIZE	WEIGHT I		G RECORD (RA	HOLE SIZE		ENTING RI	- CORD	AMOUN	ТРИЛІЯ
8 5/8	32#		360'	12 1/4		00 Sx.			
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		LINER RI	ECORD	· · · · · · · · · · · · · · · · · · ·	25.	TU	BING REC	ORD	
SIZE	TOP	BOTTOM	SACKS CEME	NT SCREEN		SIZE	DEPTH S	ET PA	CKER SE
		+			2	7/8	2074		
	ord (interval, si	e and numbe	r)	27. ACID	SHOT. I	RACTURE	CEMEN	r. Soueez	E. ETC.
A Perforation record (interval, size, and number) 27. ACID, SHOT, FRACTURE, CEMENT, SQUEEZE, ETC DEPTH INTERVAL AMOUNT AND KIND MATERIAL USED									
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				1360	·	500 Sx 300 Sx	Class Class		04
					• • • • • • • • • • • • • • • • • • • •	500 Sx 300 Sx	Class (28 Cal	<u></u>
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N/A L als First Production	Hours Tested	Choke S	had (Flowing, gas lift, p lize Prod'a For Test Period ed 24- Oil - Bbl.	TION surping - Size and 179	ce pump) Gas - MK	300 Sx	Class (Well Statu Vater - BbL	28 Cal	nt-in) - Oil Ratio
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N/A Late First Production nte of Test ow Tubing Press. Disposition of Gas (2) List Attackments	Casing Pressure Sold, used for fuel,	Choke S Calculat Hour Ra Hour Ra	ad (Flowing, ges lift, p ize Prod's For Test Period ed 24- Oil - Bbl.	CION Manuping - Size and 17 Oil - Bbl. Gau - MCF	Gas - MK	300 Sx F W her - BbL Test W	Class (Well Statu /ater - Bbl. Oil Gravi itnessed By	C 2% Cal s (Prod. or Sh Gas iy - API - (Co	nt-in) - Oil Ratio
N/A Late First Production nte of Test ow Tubing Press. Disposition of Gas (2) List Attackments	Casing Pressure Sold, used for fuel, t	Choke S Calculat Hoar Rs Hoar Rs	ad (Flowing, ges lift, p ize Prod's For Test Period ed 24- Oil - Bbl. is sides of this form is	CION company - Size and 17 Oil - Bbl. Gas - MCF	Gas - MK	IF W Inter - Bbl. Test W	Class (Well Statu /ater - Bbl. Oil Gravi itnessed By	c 2% Cal a (Prod. or Sh Gas iy - AP1 - (Co	nat-in) - Oil Ratin rr.)
N/A late First Production nts of Test. ow Tubing Press.). Disposition of Gas (2) 1. List Attackments	Casing Pressure Sold, used for fuel, t at the information	Choke S Calculat Hoar Rs Hoar Rs	ad (Flowing, ges lift, p ize Prod's For Test Period ed 24- Oil - Bbl. is sides of this form is	CION Manuping - Size and 17 Oil - Bbl. Gau - MCF	Gas - MK	IF W Inter - Bbl. Test W	Class (Well Statu /ater - Bbl. Oil Gravi itnessed By	c 2% Cal a (Prod. or Sh Gas iy - AP1 - (Co	nat-in) - Oil Ratin rr.)

INSTRUCTIONS

This form is to be filed with the appropriate District Office of the Division not later than 20 days after the completion of any newly-drille or deepened well.- It shall be accompanied by one copy of all electrical and radio-activity logs run on the well and a summary of all specitests conducted, including drill stem tests. All depths reported shall be measured depths. In the case of directionally drilled wells, ru vertical depths shall also be reported. For multiple completions, Items 25 through 29 shall be reported for each zone. The form is to t filed in quintuplicate except on state land, where six copies are required. See Rule 1105.

INDICATE FORMATION TOPS IN CONFORMANCE WITH GEOGRAPHICAL SECTION OF STATE

Southeastern New Mexico

Northwestern New Mexico

T. Anhy	T. Canyon	T. Ojo Alamo	T. Penn. "B"	
T. Salt	T. Strawn	T. Kirtland-Fruitland	T. Penn. "C"	
B. Salt	T. Atoka		T. Penn. "D"	
T. Yates	T. Miss		T. Leadville	
T. 7 Rivers	T. Devonian		T. Madison	
T. Queen	T. Silurian		T. Elbert	
T. Grayburg	T. Montoya	T. Mancos	T. McCracken	
T. San Andres	T. Simpson	T. Gallup	T. Ignacio Otzte	
T. Glorieta	T. McKee		T. Granite	
T. Paddock	T. Ellenburger		T	
T. Blinebry	T. Gr. Wash	T. Morrison	T	
	T. Delaware Sand		T	
T. Drinkard	T. Bone Springs	T. Entrada		
T. Abo	T	T. Wingate	- T	
T. Wolfcamp	T	T. Chinle	T	
T. Penn	T.	T. Permain	Т.	
T. Cisco (Bough C)	T	T. Penn "A"	T	

OIL OR GAS SANDS OR ZONES

No. 1, fromto	No. 3, from
No. 2, fromto	No. 4, from

IMPORTANT WATER SANDS

Include data on rate of water inflow, and elevation to which water rose in hole.

No. 1	, from	.10	 feet
No. 2	, from.	.10	 feet
No. 3	, from	.10	 feet

LITHOLOGY RECORD (Attach additional sheet if necessary)

From	To	Thickness in Feet	Lithology	Fram	То	Thickness in Feet	Lithology
1262	95 1262 1390 2200	95 1167 128 810	Caliche and Sand Red Bed Anhydrite Salt and Anhydrite				
					189 arcein antis 200	0 6 5	
L							



GOLD STAR SWD LTD. CO (505) 394-2504 FAX (505) 394-2560 801 MAIN P.O. BOX 1480 EUNICE, NEW MEXICO 88231

10-4-96

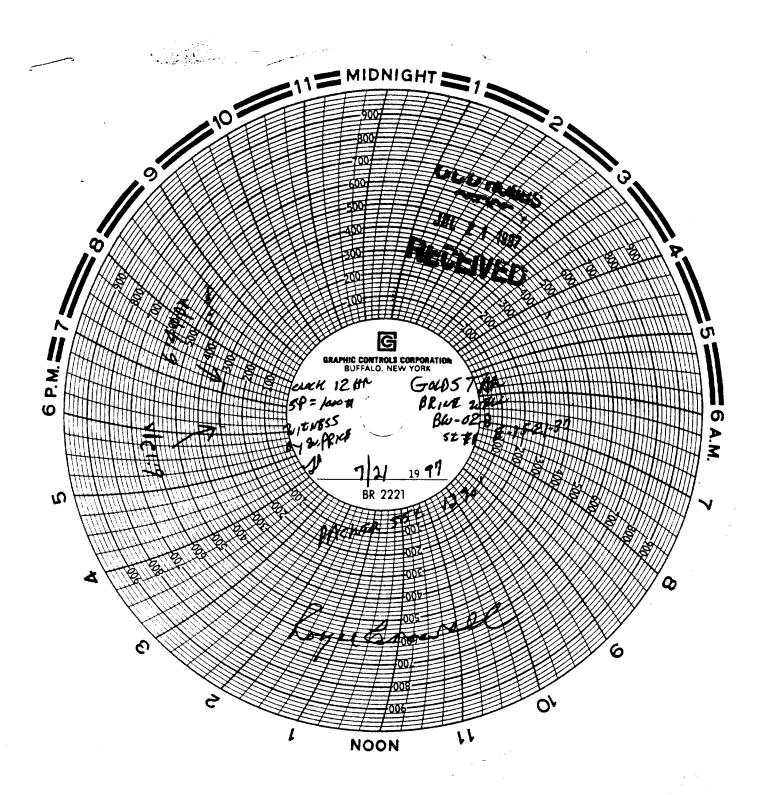
Well: State #1 E 15-218-37E 36-625-33547 1341/h + 330'/W linit É.

Deviation Survey

	Degree
500'	3/4
1013'	1/4
1500'	1/2
1850'	1
2200'	1 3/4

•

Submit 3 Copies to Appropriate District Office	Energy Cinerals and Natural Resources Department	Form C-103 Revised 1-1-89
DISTRICT I P.O. Box 1980, Hobbs, NM 88240	OIL CONSERVATION DIVISION	WELL API NO.
DISTRICT II	2040 Pacheco St. Santa Fe, NM 87505	30-025.33547
P.O. Drawer DD, Artesia, NM 88210 DISTRICT III		5. ladicate Type of Lasse
1000 Rio Brazos Rd., Aziec, NM 87410		6. Sunto Oil & Gan Longo No. MS 6004
(DO NOT USE THIS FORM FOR P DIFFERENT RES	TICES AND REPORTS ON WELLS PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A SERVOIR. USE "APPLICATION FOR PERMIT" I C-101) FOR SUCH PROPOSALS.)	7. Lease Name or Unit Agreement Name
I. Type of Well: OE GAS WELL WELL	omes Bring	State
2 Name of Openator Geld Star	Swo Ltd. Co	8. Well No.
3. Address of Operator	EUNICE NM 88231	9. Pool same or Wildest BSW - Salado
4. Well Location		
Unit Lotter <u>E</u> : 1,2	Feet From The Line and _3 3	C Feet From The Line
Section / 5	Township 2/S Range 37E	
	10. Elevalida (Snow Whether Dr., RKB, RI, GR, alc.)	
1. Check	Appropriate Box to Indicate Nature of Notice, R	eport, or Other Data
NOTICE OF IN	ITENTION TO: SUB	SEQUENT REPORT OF:
	ITENTION TO: SUB	
	PLUG AND ABANDON REMEDIAL WORK CHANGE PLANS COMMENCE DRILLING	ALTERING CASING
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P.O. Box 1980, Hobbs, NM 88240 DISTRICT II P.O. Drawer DD, Artesia, NM 88210 DISTRICT III 1000 Rio Brazos Rd., Azzec, NM 87410 SUNDRY NOTICES AND F (DO NOT USE THIS FORM FOR PROPOSALS TO I OIFFERENT RESERVOR. USE 'A (FORM C-101) FOR SUC (FORM C-101) FOR SUC (FORM C-101) FOR SUC Name of Operator OLD STAR SWD LTD. CO. Address of Operator BOX 1480 EUNICE NM. 88231 Well Location Unit LetterE: 1340 Feet From Section 15 Township 10.	2040 Pacheco Santa Fe, M REPORTS ON WE DRILL OR TO DEEPER APPLICATION FOR PE CH PROPOSALS.) OTHER BRINE The	NM 87505 ELLS N OR PLUG BACK TO A ERMIT [*] Line and 33 Range 37 E. r DF. RKB. RT. GR. etc.) Nature of Notice, 1	STATE STATE STATE SWell No. 1 Pool name or Wildcat BSW- SALADO SO Feet From TheW,L
P.O. Drawer DD, Artesia, NM 88210 DISTRICT III 1000 Rio Brazos Rd., Azzac, NM 87410 SUNDRY NOTICES AND F (DO NOT USE THIS FORM FOR PROPOSALS TO I DIFFERENT RESERVOR. USE */ (FORM C-101) FOR SUC 1. Type of Well: OL OL OL OL OL OL OL OL OL OL	REPORTS ON WE DRILL OR TO DEEPER APPLICATION FOR PE CH PROPOSALS.) OTHER BRINE The	ELLS N OR PLUG BACK TO A ERMIT [*] Line and <u>33</u> Cange 37 E. r DF, RKB, RT, GR, etc.) Nature of Notice, 1	S. Indicate Type of Lesse STATE X FEE 6. State Oil & Gas Lesse No. MS-0004 FEE 7. Lesse Name or Unit Agreement Name 8. Well No. 1 9. Poot name or Wildcat BSW- SALADO 30 Feet From The W. I LEA. County
1000 Rio Brazos Rd., Azzec, NM 87410 SUNDRY NOTICES AND F (DO NOT USE THIS FORM FOR PROPOSALS TO I DIFFERENT RESERVOR. USE *// OIFFERENT RESERVOR. USE *// OIL OSTAR SWD LTD. CO. 3 Address of Operator BOX 1480 FUNICE NM. 88231 10.	DRILL OR TO DEEPEI APPLICATION FOR PE CH PROPOSALS.) OTHER BRINE The <u>N.</u> 21 S. R Elevation (Show whether Box to Indicate	Line and Vange 37 E. <i>TOF, RKB, RT, GR, etc.</i>) Nature of Notice, 1	6. State Oil & Gas Lesse No. MS-0004 7. Lease Name or Unit Agreement Name STATE 8. Well No. 1 9. Pool name or Wildcat BSW- SALADO 30 Feet From TheW,L NMPM LEA. County
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WELL WELL 2. Name of Operator GOLD STAR SWD LTD. CO. 3. Address of Operator BOX 1480 EUNICE NM. 88231 4. Well Locatioa Unit Letter E 13.40 Feet From Section 15 Township 10. 11. Check Appropriate	The <u>N.</u> <u>21 S. R</u> Elevation (Show whether Box to Indicate	Line and 33 Range 37 E. r DF, RKB, RT, GR, etc.) Nature of Notice, 1	8. Well No. 1 9. Pool name or Wildcat BSW- SALADO 30 Feet From TheWL NMPM LEA.
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			Report, or Other Data
		SU SU	BSEQUENT REPORT OF
		REMEDIAL WORK	
		COMMENCE DRILLIN	
PULL OR ALTER CASING		CASING TEST AND (
DTHER:		OTHER:	
12. Describe Proposed or Completed Operations (Clearly sta work) SEE RULE 1103.	ue all pertinent details, a	and give pertinent dates, incl	luding estimated date of starting any proposed
7-6-98 RIG UP PULLING UNIT, F RUN SINKER BAR TO 1366	PULLED TUBING, 5 FT	, 46 JTS. + 8 FI	. 1351 FT.
7-7-98 RIG UP REVERS UNIT, RL PULLED BIT, BIT NO GOO	JN USED 7 5/8. DD.		RETURNED METAL CUTTINGS.
7-8-98 RUN NEW 7 5/8 BIT. TIC 7-9-98 RUN 6 1/8 SHOE AND DRI	GHT PLACE AT 1	1329 FT. DRILLED) FROM 1353 TO 1363 FT
7-10-98 RUN 6 1/8 SINE AND DRI 7-10-98 RUN 6 1/8 BIT AND DRI	ILLED TO 1371 ILLED TO 1475	FI FT	
7-11-98 RUN 1461 FT. OF 2 7/8	B FIBER GLASS	TUBING . RIGGED	DOWN.
I hereby cartify that the information above 10 true and complete to th	the best of my immediates and	d heliof	
	ill II	MGR.	DATE 7-25-98
TYPE OR PRINT NAME R.E. CROWELL			TELEPHONE NO. 394-250
(This space for State Use) GEVGARANT STREET	вγ		
APPROVED BY	π	TLE	DATE

Submit 3 Copies to Appropriate District Office	Energy, M vals and Natural Resources Departm	nent Form C-103 Revised 1-1-89
DISTRICT I P.O. Box 1980, Hobbs, NM 88240	OIL CONSERVATION DIVISIO 2040 Pacheco St.	DN WELL API NO.
DISTRICT II	Santa Fe, NM 87505	30-025-33547
P.O. Drawer DD, Artesia, NM 88210 DISTRICT III		5. Indicate Type of Lanse STATE Y FEE
1000 Rio Brazos Rd., Amer, NM 87410		6. State Oil & Gas Lease No.
SUNDRY NOT	TICES AND REPORTS ON WELLS	<u>MS-0004</u>
DIFFERENT RESE (FORM (IOPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK 1 RVOIR. USE "APPLICATION FOR PERMIT" 2-101) FOR SUCH PROPOSALS.)	TO A 7. Lesse Name or Unit Agreement Name
. Type of Well: OL GAS WELL CAS WELL CAS	OTHER BRINE	STATE
GOLD STAR SWD LT	TD. CO.	8. Well No.
Address of Operator		9. Poot same or Wildcat
BOX 1480 EUNICE Well Location	: <u>M1 88231</u>	BSW-SALADO
Section 15	Feet From The <u>N</u> . Line and <u>Township</u> 21 S. Range 37 E. 10. Elevation (Show whether DF, RKB, RT, GR, et Appropriate Pow to Indicate Name of Name	NMPM LEA County
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Submit 3 Copies to Appropriate District Office	Source of New Me Energy, } ~ rais and Natural Re		Form C-103 Revised 1-1-89
DISTRICT I P.O. Box 1980, Hobbs, NM 88240	OIL CONSERVATION DIVISION 2040 Pacheco St.		WELL API NO. 30-025-33547
DISTRICT II P.O. Drawer DD, Artesia, NM 88210	Santa Fe, M	M 87505	S. Indicate Type of Lanse
DISTRICT III 1000 Rio Brazos Rd., Aztec, NM 87410			6. State Oil & Gas Lesse No.
(DO NOT USE THIS FORM FOR PRO DIFFERENT RESEF (FORM C	CES AND REPORTS ON WEL DPOSALS TO DRILL OR TO DEEPEN AVOIR. USE "APPLICATION FOR PEI 101) FOR SUCH PROPOSALS.)	OR PLUG BACK TO A	7. Lease Name or Unit Agreement Name
1. Type of Well: OL GAS WELL C	GTHER BR	INE	STATE
2. Name of Operator GOLD STAR SIVD LT			8. Well No.
3. Address of Operator	J. GU.	- <u></u>	9. Pool name or Wildcat
BOX 1480 EUNICE	<u>IM 88231</u>		BSW-SALADO
1	Feet From The	Line and330	Feet From The Line
Section 15	Township 21 S. Ra	age 37 E.	NMPM LEA COUNTY
	10. Elevation (Show whether	DF, RKB, RT, GR, etc.)	
11. Check	Appropriate Box to Indicate I	Nature of Notice P	enort or Other Data
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work) SEE RULE 1103. 04-10-00 \$4-11-00	NICOS (Clearly state all persinent details, or PULL TUB, LOST 82' TUB TRIED TO FISH TUB, RUI MILL TO 1349,' RUN BIT	N 6 1/8 CUT RITE	uding estimated date of starting алу proposed E SHOE.
04-13-00 04-14-00	DRILL TO 1439' RUN 1410' 2 7/8 FG TUN RIGDOWN	₿.	
I hereby certify that the information above is tru	s and complete is the best of my knowledge and	l balief.	
SKONATURE A graft	mould .	nz M	DATE 4 20-30
	Adle Corol	tel 1	TELEPHONE NO. 394-25-39
(This space for Sizila Use)	· G.	HE WAR	
APTROVED BY	ېنې ۱۱	<u>, n -2019</u> - <u>j</u> ne	DATE

CONDITIONS OF APPROVAL, IF ANY:

o Appropriate District Office	State of Ne Energy, ?	ral Resources Department		Form C-103 Revised 1-1-89		
ISTRICT I	OIL CONSERVA	TION DIVISION	WELL API NO.			
O. Box 1980, Hobbs, NM 88240	2040 Pache	eco St.	30-025-33	547		
DISTRICT II 9.0. Drawer DD, Artonia, NM 88210	Santa Fe,	NM 87505	5. Indicate Type of Lasse			
OSTRICT III 000 Rio Brazos Rd., Aztec, NM 87410			6. State Oil & Gas			
			MS-0004			
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(FORM C-1)	01) FOR SUCH PROPOSALS.	.)	-			
OIL CAS WELL	OTHER	BRINE	STATE			
Name of Operator	~		8. Well No.			
GOLD STAR SWD LTD Address of Operator	. w.		9. Pool name or Wi	kicat		
BOX 1480 EUNICE	<u>NM 88231</u>		BSW-SALADO)		
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Section 15	Township 21 S.	Range 37 E. thether DF, RKB, RT, GR, etc.)	NMPM LEA	County		
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District I 1625 N. French Dr., Hobbs, NM 88240 District II 811 South First, Artesia, NM 88210 District III 1000 Rio Brazos Road, Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

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State of New Mex Energy Minerals and Natural Resources

> Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505

Submit 1 copy of the final affected we list along with 1 copy of this form, number of wells on that liss appropriate District Off

Change of Operator

Previous Operator Information:	New Operator Information:
	Effective Date: 04/20/01
OGRID:148431	New Ogrid: 19797
Name. Gold Star SWD Ltd. Co.	New Name: Yale E. Key, Inc.
Address: Box 1480	Address: Box 2040
Address:	Address:
City, State, Zip:Eunice, NM, 88231	City, State, Zip: Hobbs, NM 88241

I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information on this form and the attached list of wells is true and complete to the best of my knowledge and belief.

New Operator Signature:	Hoyce Crowell
Printed name:	Royce Crowell
Title:	Compliance Specialist

Date: 07/11/01 Phone: (505) 393-9171

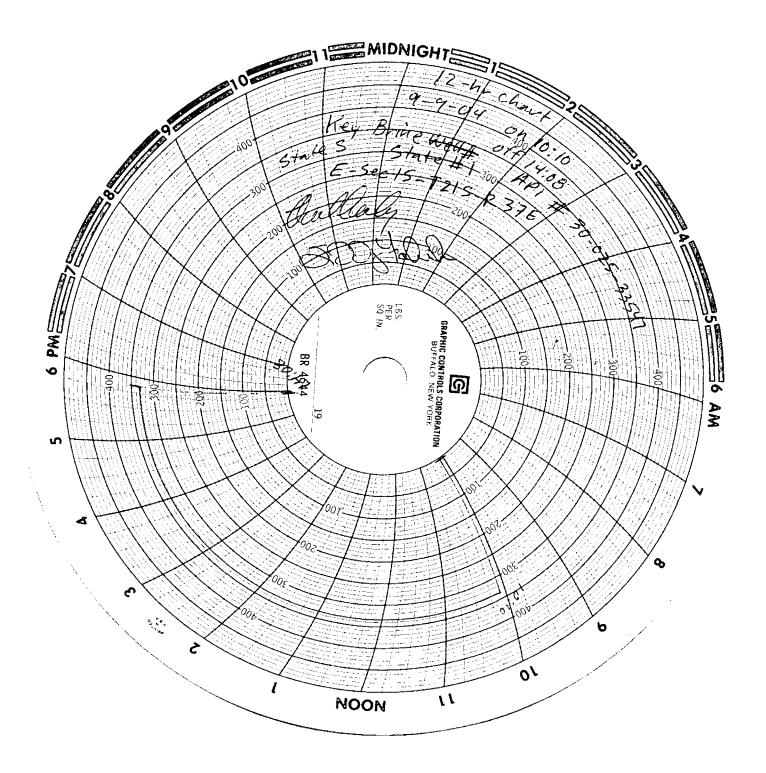
Previous operation	tor complete below:		NMOCD Approval
Previous Operator:	Gold Star SWD Ltd. Co.	Signature:	Faul Black
Previous OGRID:	148431	Printed Name:	Paul F Kautz
Signature:	Logo Correct	District:	Geologist
Printed Name:	Royce Crowell	Date:	JUL 2 6 2001

PAGE	:	L			IN OPERATO F WITH C-10		NGE				APR 24, 2001
		a final list of wells being transferred. If all isfied, submit this list to the OCD District with		iremen	its						
PREVIC	003	OPERATOR: 148431 GOLD STAR SWD LTD CO.		1	iew operato	R:			an - an fair é anns freisne fhair a fhair an san an sa		
000 01	187	RICT: Kobbs									
PROP- ERTY		TELL NAME	ULSTR	OCD UNIT LTR	API	WELL TYPE	-	POOL NAME		Last Prod/Inj	,
28	ŝ	TATE #001	2-15-215-37K	B	30-025-335	47 X	96173	BSW; SALADO			
		HRISTKAS #003 410	B-28-225-378	B	30-025-105	00 S	96121	SND ; SAX ANDRES	ይ.	03-2001	

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P. 02



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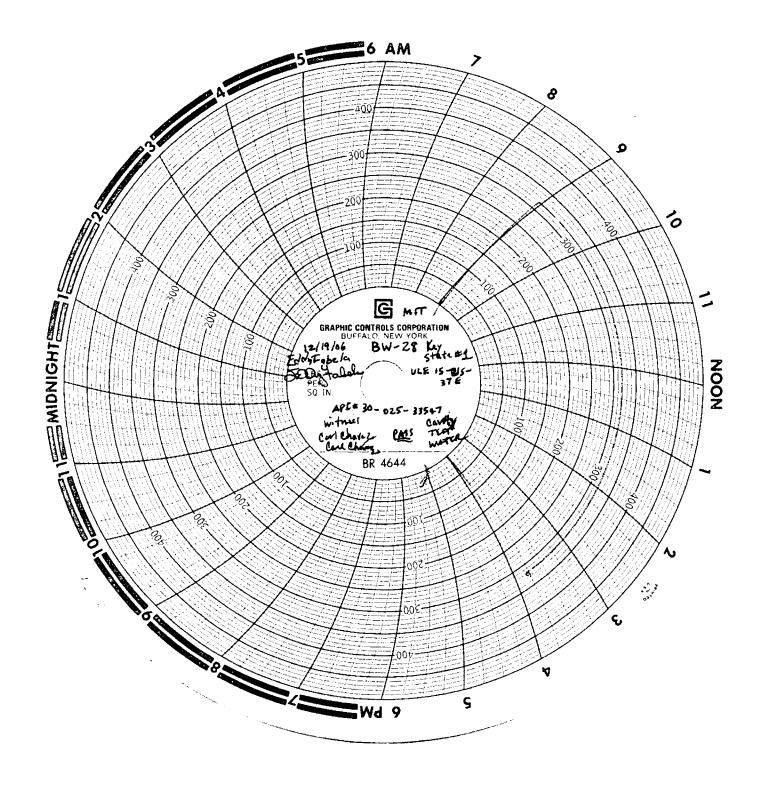
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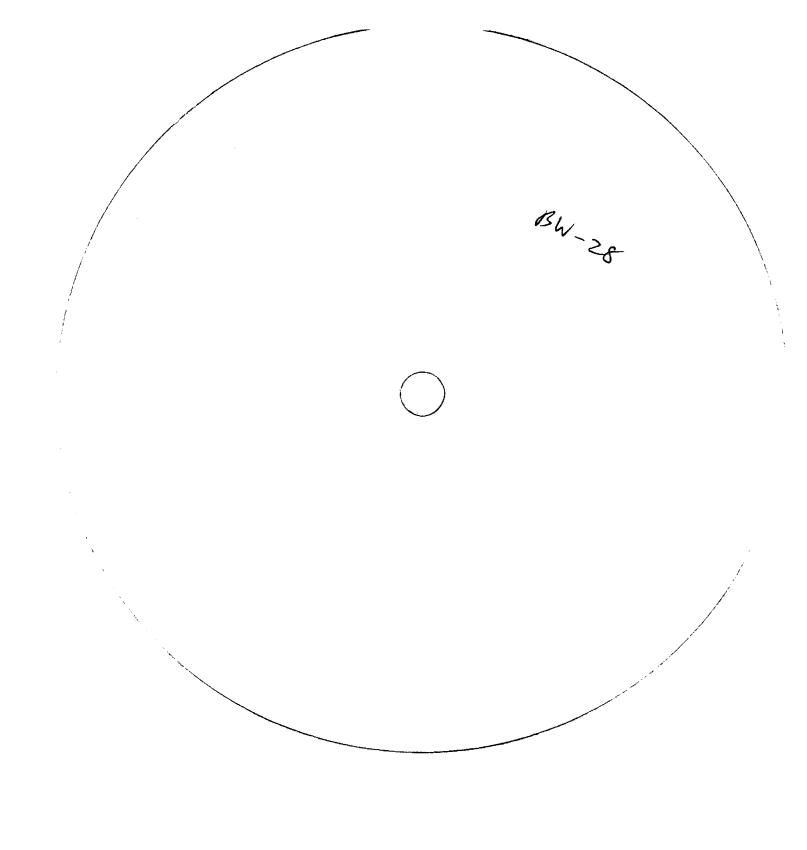
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#113 P.002/002

C104BReport

Page 1 of 1

State of New Mexico **Energy**, Minerals and Natural Resources **Oil Conservation Division** 1220 S. St Francis Dr.

Form C-Permit 47 02 (

Santa Fe, NM 87505

Change of Operator Name

OGRID:	19797
Effective Date:	2/20/2007

Previous Operator Name and Information New Operator Name and Information KEY ENERGY SERVICES, LLC Name: YALB B KBY, INC Name: chauged Address: PO-DOX 2010 on live Address: P.O. Box 99 Address: 2625 W MARLAND 11 11 Address: 2105 Avenue () \overline{h} City, State, Zip: HOBBS, NM 80041 Π City, State, Zip: <u>EUNILE</u>, UM 1823

I hereby certify that the rules of the Oil Conservation Division have been complied with and I the information given on this form and the certified list of wells is true to the best of my knowledge and belief.

Signature	e: Bol	atter	···		-
	lame: Bob	•			
Title:	AreaM	anager			
Date:	2-20-7	Phone:	505	394	3195

NMOCD	Approval
1	uary 20, 2007

BW - 28

American Valve & Meter, Inc. 1113 W. BROADWAY P.O. BOX 166

HOBBS, NM 88240

TO: Key

DATE: 8/21/07

This is to certify that:

I, Red Collins, Technician for American Valve & Meter,

Inc., has checked the calibration of the following instrument.

& "Pressure recorder Seriel No: P355

at these points.

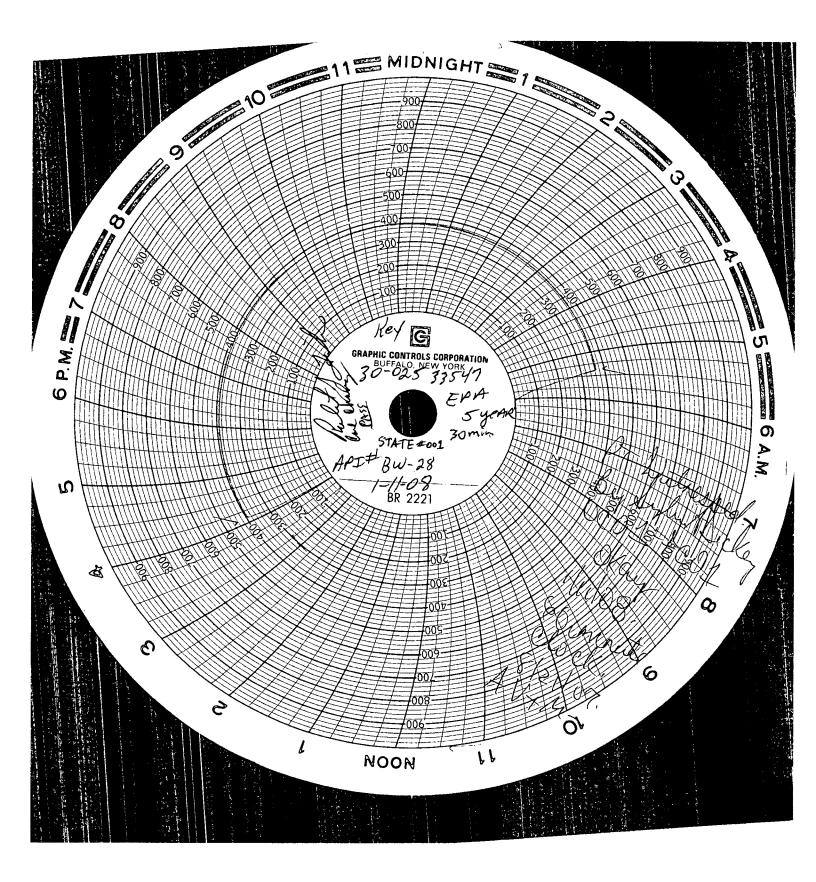
Pressure <u>0 - 1000</u>

Temperature

Test	Found	Left	Test	Found	Left
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500	A A	3-33	*		
1000	2	1000			
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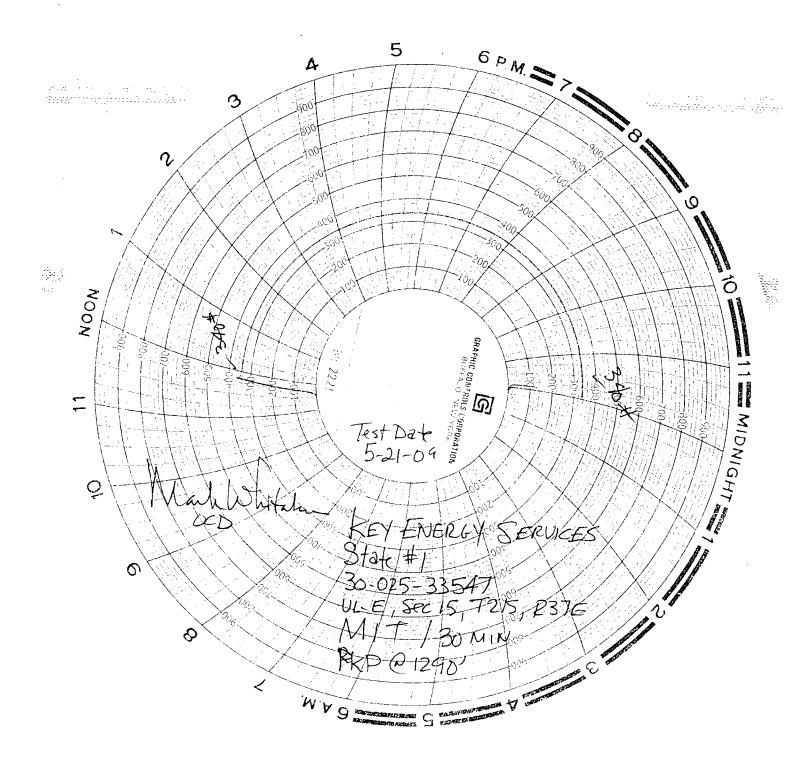
Remarks:

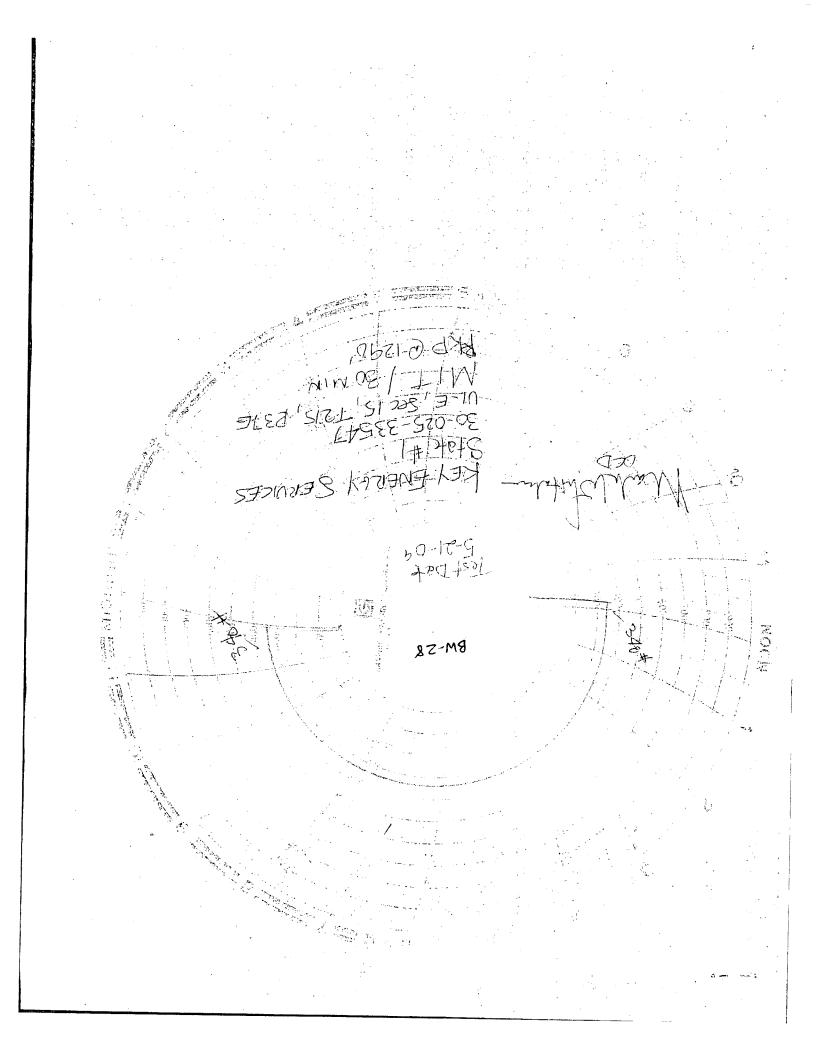
Signature Brod Coller



District I	State of New			Form C-103
1625 N. French Dr., Hobbs, NM 88240	Energy, Minerals and	Natural Resources	WELL API NO.	May 27, 2004
District II		A) / B / B /	30-025-33547	
1301 W. Grand Ave., Artesia, NM 88210 District III	OIL CONSERVAT 1220 South St.		5. Indicate Type of Leas STATE X	FEE
 1000 Rio Brazos Rd., Aztec, NM 87410 <u>District IV</u> 1220 S St. Francis Dr., Santa Fe, NM 	Santa Fe, NI	M 87505	6. State Oil & Gas Lease MS-0004	
87505			MIS-0004	
SUNDRY NOTIO (DO NOT USE THIS FORM FOR PROPOS DIFFERENT RESERVOIR. USE "APPLIC.	CES AND REPORTS ON WE ALS TO DRILL OR TO DEEPEN O	R PLUG BACK TO A	7. Lease Name or Unit /	Agreement Name
PROPOSALS.)			State 8. Well Number # 1	,,,,,,,
	Gas Well Other Brin	le		••••••••••••••••••••••••••••••••••••••
2. Name of Operator Key Energy Services			9. OGRID Number	17
3. Address of Operator PO Box 99 Eunice NM			10. Pool name or Wilde: BSW-SALADO	at
4. Well Location				
	340feet from theN			ne
Section 15	Township21SR11. Elevation (Show whether		<u>APM LEA Cour</u>	ity Alexandria
Pit or Below-grade Tank Application 🗌 or	Closure			
	terDistance from nearest fr	and water well - Net	· · · · · · · · · · · · · · · · · · ·	
				r
Pit Liner Thickness: mil	Below-Grade Tank: Volume	DDis; Co	nstruction Material	
	CHANGE PLANS	COMMENCE DRI CASING/CEMENT OTHER: all pertinent details, and	JOB 🗌	
	k). SEE RULE 1103. For Mi			
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1-10-2008 Intall BOP 2 7/8 6" 900 1-11-2008 Run in hole with Bridge	, Pull tbg from well Plug , Test Casing, Casing H	eld, Carl Chavaz W/OCI Shut in over weekend.	D took Chart	
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District I	4		nerals and Nat	ural Resources			
1625 N. French Dr., F District II	lobbs, NM 88240	SCP.	0		WELL API NO 30-025-3354 7	. /	
1301 W Grand Ave.,	Artesia, NM 88210 M	AV ONE ONS	SERVATION	N DIVISION	5. Indicate Typ		
District III 1000 Rio Brazos Rd	ATTER NM 87416 Ja		South St. Fra	ncis Dr.	STATE		
District IV		G. Cong Sar	nta Fe, NM 8	7505	6. State Oil & C		
1220 S. St. Francis Dr 87505	r., Santa Fe, NM	SUCI			MS-0004		
	Hobbs, NM 88240 Artesta, NM 88210 Aztec, NM 8744 Santa Fe, NM SUNDRY NOTIC FORM FOR PROPOS	CES AND REPOR	TS ON WELLS	3		or Unit Agreem	ent Name
	FORM FOR PROPOS VOIR USE "APPLIC.				State		
PROPOSALS)	i	_			8. Well Numbe	r#1	
1. Type of Well:		Gas Well 🗌 Oth	ier X Brin	ne Well	0.00000.01		
 Name of Operative Key Energy Servi 					9. OGRID Nun	^{10er} 19-19	ר ר
3. Address of Op					10. Pool name of	·	•
	Eunice NM 882	31			BSW-SALADO	· · · ·	
4. Well Location			.				/
Unit Lett	erE:	_1340feet fro	m theNort	h line an	nd 330feet fro	m theWest	line 🗸
Section	15	Townsh		Range 37E	NMPM	County	Lea
		11. Elevation (Sh	ow whether DR	, RKB, RT, GR, etc	c.)		
No	Ink Application 🗌 or	Cleaner					外事件和这个
					.,	
Pit type	_Depth to Groundwat				vistance from nearest su	rlace water	-
it Liner Thickness:							
it have a menuess.	mil	Below-Grade Tai			Construction Material	·····	
CEMEN ENCENCESS.		1			e, Report or Othe	r Data	
	12. Check A	ppropriate Box	to Indicate N	lature of Notice	e, Report or Othe		لــــــــــــــــــــــــــــــــــــ
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NO PERFORM REME	12. Check A OTICE OF INT EDIAL WORK	ppropriate Box	to Indicate N	ature of Notice SUI REMEDIAL WO	e, Report or Othe BSEQUENT RI		
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American Valve & Meter, Inc. EIVED

1113 W. EROADWAY

2009 JUL 7 AM 10 36

P.O. BOX 166 HOBBS, NM 88240

TO: <u>Key</u> DATE: <u>5-3-09</u>

This is to certify that:

1 Bud Callins , Technician for American Value & Meter,

0

lise, has checked the collocation of the following instrument.

"Pressure recorder Said No: 8351

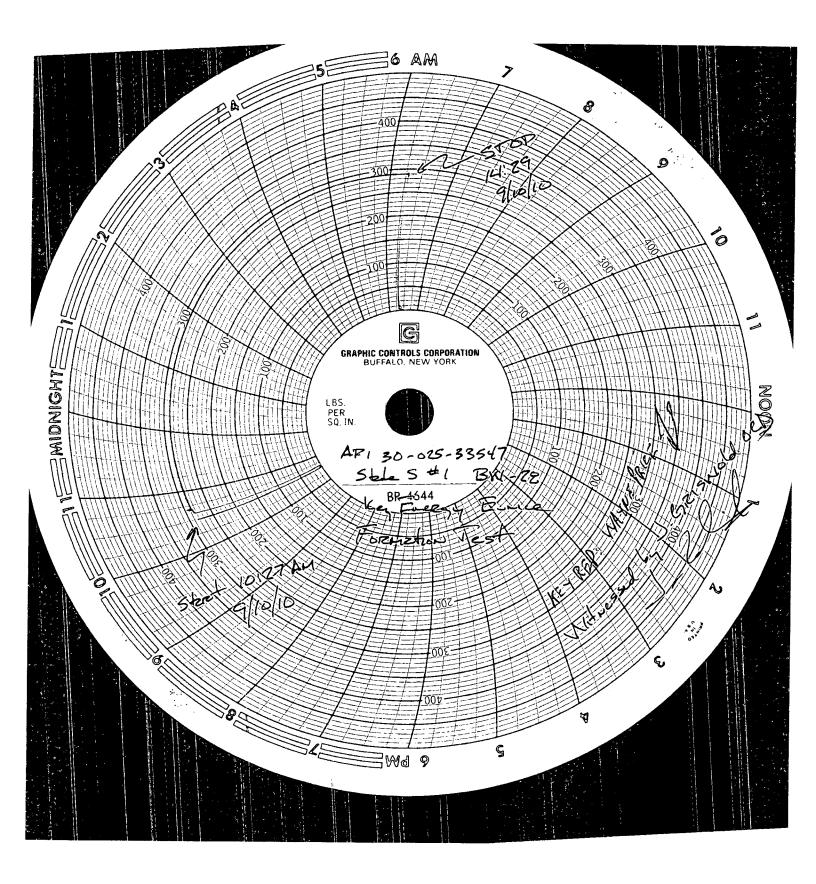
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Remarks:

Signature Buditor Rei



American Valve & Meter, Inc.

1113 W. BROADWAY P.O. BOX 166 HOBBS, NM 88240

TO: <u>Key Energy</u>

DATE: 09-08-20

This is to certify that:

I, Bud Collins., Technician for American Valve & Meter,

Inc., has checked the calibration of the following instrument.

8 Pressure recorder	_ Serial No:	8131
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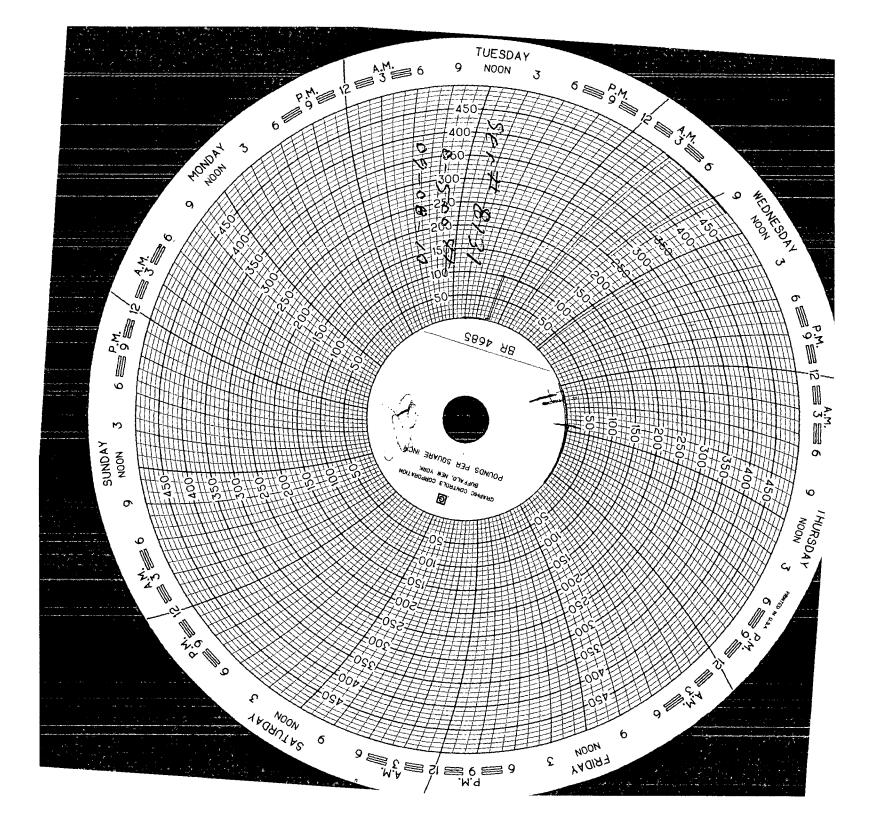
at these points.

at these points.					-	
Pressure	0 - 3		Temperature			
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350		350			<u></u>	
100		200				
D		0		<u></u>		

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Remarks:

Signature But Collina



Section VII.5.A. Appendix:

Includes:

- 1. 2010 BW-28 AOR Review-Well Status List. "Update in Feb 2011"
- 2. 2009-2010 BW-28 Annual Review-Unit Plot Plan. "Updated in Feb 2011"
- 3. 2010 Well File Downloads-36 pages. "Updated in Feb 2011"

2010 BW-28 AOR Review-- Well Status List up-dated Feb 2011

								Within 1/4 mi AOR		Casing Program	Cased/Cemented	Corrective Action
	API#	Well Name	UL	Sectior	Ts	Rg	Footage	* within 660 ft		Checked	across salt section	Required
1	30-025-33547	Key-State no.001	F	15	215	37e	1340 FNL & 330 FWL	NA		NA		
î	30-025-06591	Apache NEDU 604	2	15	215	37e	2310 FNL & 990 FWL	ves	1	no	sharely service 2044 services	
1	30-025-09913	Shell NEDU 603	E	15	215	37e	3390 FSL & 4520 FEL	Ves *	1 1		check again 2011 report	check again 2011 report
1	30-025-09914	Apache NEDU 602		15	215	37e	1980 FNL & 660 FWL			yes	yes	no
1	30-025-35271	Apache NEDU 602625	C C	15	215			Yes*	1 1	yes	yes	no
0	50-025-35271		E	15		37e	2580 FNL & 1300 FWL	no		na	na	na
U	00/025-37223-9	Apache NEDU 628	E	15	215	37e	1410 FNL & 380 FWL	NoA Dirithmi	0 0	na	na	na
1	30-025-06609	Chevron St. 002	с	15	215	37e	660 FNL & 1980 FWL	no		na	na	
1	30-025-06611	Chevron St. 004	C	15	215	37e	660 FNL & 2080 FWL	no		na	na	na
1	30-025-06613	Apache NEDU 605	C	15	215	37e	760 FNL & 1980 FWL	no		na	na	na
1	30-025-34649	Apache NEDU 622	C	15	215	37e	1229 FNL & 2498 FWL	no		na	na	na
1	30-025-34886	Apache NEDU 524	č	15	215	37e	160 FNL & 1350 FWL	no		na	1.10	na
1	30-025-39831(added 2010)	Chevron State S no. 2	č	15	215	37e	990 FNL & 1330 FWL				na	na
î	30-025-34887	Apache NEDU 624	č	15	215	37e	1250 FNL & 1368 FWL	yes		no	check again 2011 report	check again 2011 report
	50 023-54007	Apacile NEDO 024	c	15	215	376	1250 FNL & 1300 FWL	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-06586	Chevron St. 001	D	15	215	37e	660 FNL & 660 FWL	yes*(changed in 2010)	1 1	will be checked	in 2010 annual report due 3-31-11	in 2010 annual report due 3-31-11
1	30-025-06612	Chevron St. 005	D	15	215	37e	660 FNL & 990 FWL	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-06614	Apache NEDU 601	D	15	215	37e	600 FNL & 990 FWL	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-36809	Apache NEDU 526	D	15	215	37e	130 FNL & 330 FWL	yes	1	no	check again 2011 report	check again 2011 report
												that again corr report
1	30-025-06585	Apache St. 002	F	15	215	37e	1980 FNL & 1980 FWL	no		na	na	na
1	30-025-06587	Apache NEDU 606	F	15	215	37e	3375 FSL & 3225 FEL	no		na	na	na
1	30-025-06590	Apache NEDU 608	F	15	215	37e	1980 FNL & 1880 FWL	no		na	na	na
1	30-025-06603	Apache Argo 006	к	15	215	37e	1650 FSL & 2310 FWL					
	30-025-06607(added 2010)	Apache Argo 011	2	15	215	37e		no		na	na	na
1	30-025-09918		K			37e	2080 FSL & 1650 FWL	no		na	na	na
1	30-025-39828	Apache NEDU 703	K	15	215		1980 FSL & 1980 FWL	no		na	na	na
1		Apache Argo 14	ĸ	15	215	37e	2190 FSL & 2130 FWL	no		na	na	na
1	30-025-34657	Apache NEDU 623	ĸ	15	215	37e	2540 FSL & 2482 FWL	no		na	na	na
1	30-025-06606	Apache Argo 010		15	215	37e	1880 FSL & 760 FWL	no		na	na	
1	30-025-09915	Apache Argo 007	i.	15	215	37e	2310 FSL & 990 FWL	no		na	na	na
1	30-025-09916	Apache NEDU 701	ĩ	15	215	37e	1980 FSL & 660 FWL	no		na	na	
1	30-025-34888	Apache NEDU 713	i.	15	215	37e	1330 FSL & 1142 FWL	no		na	ha	na
1	30-025-37238	Apache NEDU 629	1	15	215	37e	2630 FSL & 330 FWL				na	na
		Apache ALDO 025		1.5	213	576	2050150 0 550140	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-06623	Apache WBDU 057	A	16	215	37e	660 FNL & 660 FEL	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-25198	Chevron HLNCT 006	A	16	215	37e	330 FNL & 600 FEL	no		no	na	na
1	30-025-39277***	Apache WBDU 113	A	16	215	37e	1290 FNL & 330 FEL	yes*	1 1	yes	yes	will report in 2011
	30-025-06621	transfer WRDUL OFF									and the second se	
1	30-025-06624	Apache WBDU 056 Chevron HLNCT 005	н	16	215	37e	1980 FNL & 660 FEL	yes	1	no	check again 2011 report	check again 2011 report
1				16	215	37e	2310 FNL & 330 FEL	yes	1	no	check again 2011 report	check again 2011 report
	30-025-36741	Chevron HLNCT 007	н	16	215	37e	1330 FNL & 1070 FEL	no	- 10.	na	na	na
1	30-025-37834	Chevron HLNCT 008	н	16	215	37e	2310 FNL & 030 FEL	yes	1	no	check again 2011 report	check again 2011 report
1	30-025-06617	Apache St. DA 005	I	16	215	37e	1980 FSL & 330 FEL	no		na	na	
1	30-025-06619	Apache WBDU078	ĩ	16	215	37e	1980 FSL & 660 FEL	no		na	na	na
1	30-025-37916	Apache St. DA 013	Î	16	215	37e	1650 FSL & 780 FEL	no		na	na	na
			-	55			and a second of the				110	Ha
									4 15			
20 Tota	# of wells in adjacent quarter-sections											

39 Total # of wells in adjacent quarter-sections

15 Total # of wells in 1/4 mile AOR

4 Total # of wells that are or have become within 660 ft of the outside radius of the brine well and casing program will be checked and reported in the next annual report.

Notes: Means the well is within 660 ft of the outside radius of the brine well and casing program will be checked and reported in the next annual report. APT # 30-025-37223 not drilled *** APT # 30-025-39277 will investiggate high cement usuage during drilling and report in 2011.

- Corbell, Randy* crootell@keyenergy.com>
 Lorges, RE: AOR
 Drie, June 11, 2010 419.59 PM MD1
 To < vayreprice?7@earthlink.neb
 *: "Patterson, Bob" cbpatterson@keyenergy.com>

The NEDU #628 was never drilled and location was taken back up and leveled and all other locations are correct.

---Original Message-----From: Patterson, Bob Sent: Friday, June 11, 2010 4:05 PM To: Corbell, Randy Subject: Fw: AOR

B Patterson

Sent from my BlackBerry Wireless Handheid

---- Original Message ----From wayne price cysterio static certhinis hel> To: Faher, Robert Cc: Patterson, Bob Sent: Fri Jun 11 1635:36 2010 Subject: AOR

Bob & Bob.

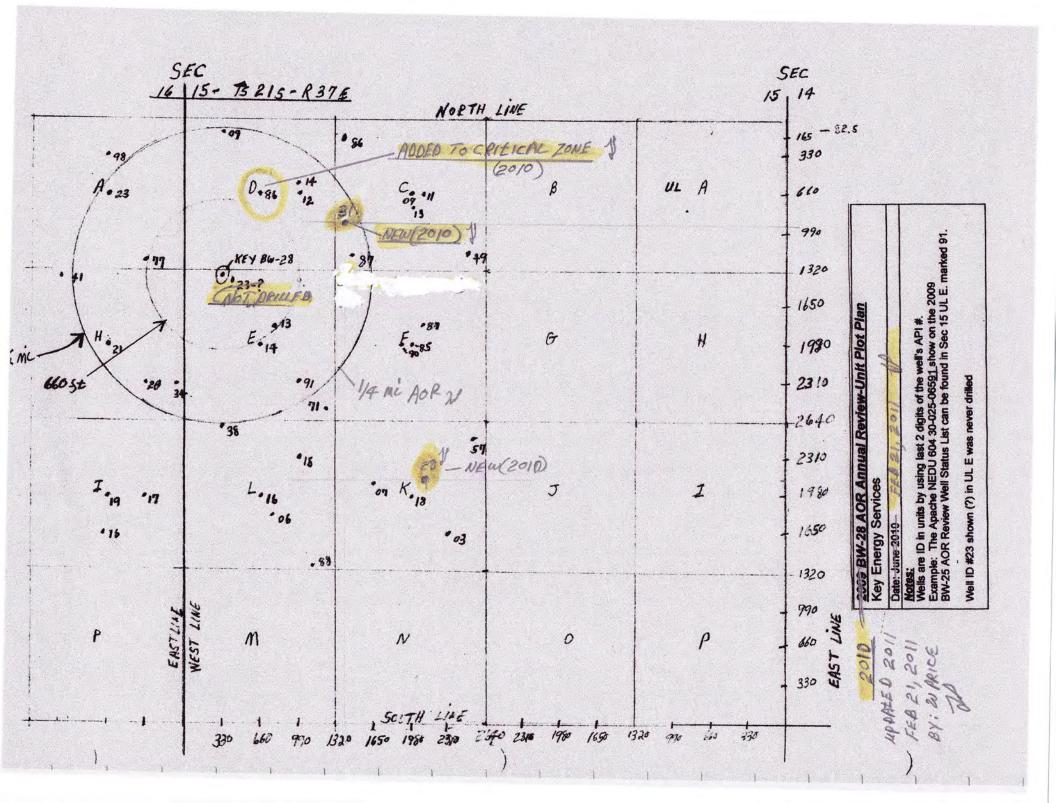
Sorry to bother you, but I need the information on the closest wells to the brine well

Here is what I have, would you please field verify this info.

API 30-025-09913 Shell NEDU 603 3390 FSL & 4520 FEL. I am showing this well to be located about 500 ft to the SSE from our brine showing this well to be located about 500 ft to the SSE from our brine well API 30-025-09914 Apache NEDU 602 1980 FNL & 660 FWL I am showing this well to be located about 600-700 ft to the SSE from our brine well API 30-025-39277 Apache WBDU 113 1290 FNL & 330 FEL I am showing this well to be located about 500-600 ft to the NW from our brine well. API 30-025-3723 Apache NEDU 628 1410 FNL & 380 FWL I am showing this well to be located about 661 to the SE from our brine well. am sure this is not correct from the pictures I took. Bob this may

Bob, this may be the well you mentioned that was staked close to our brine well. I am showing it was drilled 2006-2007?

Please verify these findings and if there are any other wells that are within 660 ft (best guess) of our brine well please let me know. I need this ASAP1 Sony!



Well File Search - Select Documents to View

Please click on any thumbnail below in order to view the document. Access to the OCD internet images does not grant permission to reproduce disseminate, disclose, or otherwise unlize mate-rate subject to protection of United States copyright or trademark laws. Contact the copyright owner for specific permission to utilize any such materials. Image size and approximate download times are shown below each thumbnail. Download times are based upon a 28.8Kb modem speed.

Clicking the "View All" button below will download a single file containing all documents. "View All" will select only those thumbnails shown in the currently selected API Number. If you wish to select a different API Number, please use the "Go Back" button.

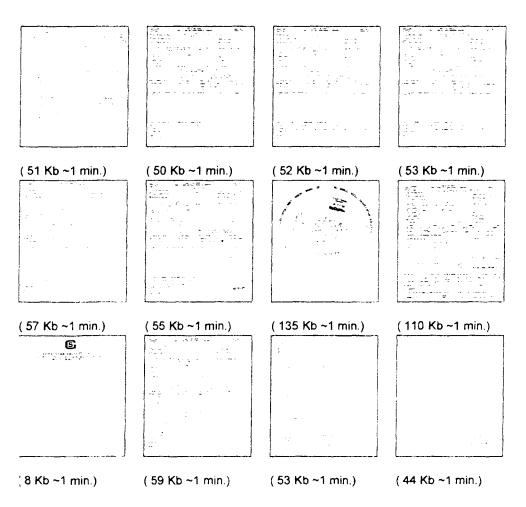
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API Number	ULSTR	Footages
3002533547	E-15-21S-37E	1340 FNL & 330 FWL

Well Name & Number: STATE No. 001

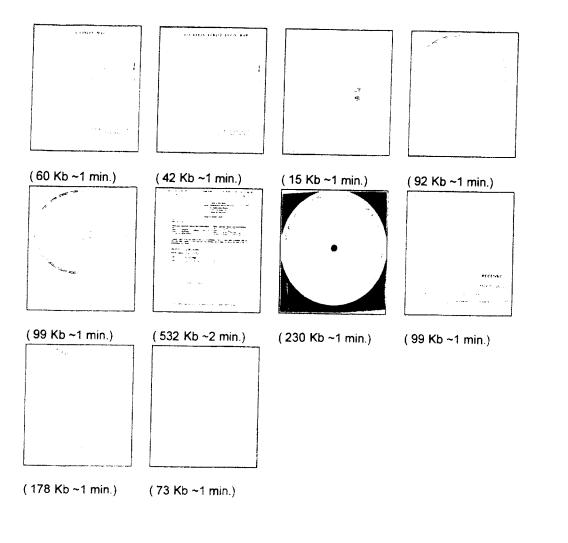
Operator: KEY ENERGY SERVICES, LLC

Note: In you alle using Mibluson Internet Explores and your system opes not allow you to open TAPP I leges from the Different without sexing them if istiphease contact your administrator incom hisy to excern using a problem with the Mernet Explorer Compliance Paton II Please refer to the Swid soch without boge Base Arbore: Oct 9609 Centrot Open a Tagger Information File Porman compliance of the terret Explore of sociated here



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Submit 3 Copies To	Appropriate Di	strict	State	e of New N	lex ico			Form C-103
District 1		۵.	Energy, Mine	rais and Na	tural Resources	4	5/25/2009	101111 € 105
1625 N. French Dr., Dismet II	Hobbs. NM 88	240	C.			WELL API N 30-025-3354		
1301 W Grand Ave	., Artesia, NM 8	\$210 MAY	QUECONSI	ERVATIO	N DIVISION	5. Indicate T		
District III 1000 Rio Brazos Rd	Aziec, NM 87	HOD. "		outh St. Fr	ancis Dr. 87505	STATI	E X	FEE
District II 1301 W Grand Ave <u>District III</u> 1000 Rto Brazos Rd <u>District IV</u> 1220 S. St. Francis I 87505	Dr., Santa Fc, Ni	M CO		are, nivi	Mexico Itural Resources N DIVISION ancis Dr. 87505	6. State Oil & MS-0004	t Gas Lease N	0.
(DO NOT USE THI	SUNDRY S FORM FOR I	PROPOSALS	TO DRILL OR TO	S ON WELI DEEPEN OR P	LS LUG BACK TO A	7. Lease Nam State	ne or Unit Agr	eement Name
PROPOSALS)	RVOIR USE	AFFLICATI	ON FOR PERMIT* (FORM C-1011	FOR SUCH	8. Well Numl	ber # 1	
1. Type of Well		Gas	Well Other	X Br	ine Well		*	
2. Name of Ope		/				9. OGRID Ni	umber 19-	197/
Key Energy Serv 3. Address of O						10. Pool name		
P.O Box 99	Eunice NN	1 88231				BSW-SALAD		
4. Well Location	1					1		/
Unit Let	tterE	:134	40feet from	theNor	rth line and	330 feet fi	rom theW	est_line 🗸
Section	15		Township	215	Range 37E	NMPM		nty Lea
	2.36	11	. Elevation (Show	w whether D	R, RKB, RT, GR, etc.)		
Pit or Below-grade T	ank Applicatio	n 🗋 or Clos	sure 🗋				1 . Harden 1998 - 1997	TANK TOPPEN PERMIT
Pit type	Depth to Gro	oundwater	Distance from	a nearest fresh	water well Dis	ance from nearest	surface water	
Pit Liner Thickness:		mi)	Below-Grade Tank:	Volume	bbls: Co	Instruction Materia	1	
	12. Ch	eck Appr	opriate Box to	Indicate 1	Nature of Notice,	Report or Oth	ner Data	
N			NTION TO:		SUB	SEQUENT F)E· (
PERFORM REM			UG AND ABAND	ON 🗌	REMEDIAL WOR			
TEMPORARILY	ABANDON	🗆 сн	IANGE PLANS		COMMENCE DRI	LLING OPNS.	P AND A	
PULL OR ALTER	CASING	D MU	JLTIPLE COMPL		CASING/CEMEN	Т ЈОВ 🗌]	
	nor Test & M							2
13. Describe	proposed or	completed	operations. (Cle	arly state all	pertinent details, and	d give pertinent of	dates, includin	g estimated date
of starting or recomp		ed work).	SEE RULE 1103	8. For Multi	ple Completions: At	tach wellbore di	agram of prop	osed completion
5-19-2009	MI- RUPU	Install BC	OP. POH with 2 7	7/8 The and	6 ½ Bit			
5-19-2010	SION							
5-20-2009		/ire Line a	nd Sonor Tool, F	lun Sonor te	st on Brine Well, PO	H with sonor too	ol.	
5-20-2010	SION		2.7/0/70 1.4					
5-21-2009	20 minutes	acker and	2 7/8 1 bg and 6	'4 bit to 130	0', Pressure test to 3 up to 1290' and Rete	00#, Pressure T	est leaked 30#	in I Tri
	Retest to 3	40# . Test	held good for 30	minutes, PC	OH with packer and t	be. RIH with 6 5	4 Bit and the t	rand 10g. o 1300'
	And SION		2				· » · · · · · · · · · · · · · · · · · ·	0 1500
5/22/2009					Circulate will for 30	minutes. SION		
5/23/2009	Pull BOP a	nd flange v	will head back up	& return to	production.			
or below-grade tank h	rtify that the as been/will be	informatic	on above is true a or closed according	ind complete to NMOCD g	to the best of my kn uidelines [], a general p	owledge and bel ermit [] or an (attu	lief. I further co ached) alternativ	ertify that any pit e OCD-approved
plan [_].	1	1.						
SIGNATURE	Em V	Elina	2		MANAGER			-25-09
Type or print name			/	E-mail a	dress:		Telephone	
For state use only	90	>/11	11.00	-	DISTRICT 1 SU	PERVISOF	A.A	AV 0 7 0000
APPROVEDBY: Conditions of Appr	Oval (if A.	-Wit		TITLE			DATE W	AY 27 2009
Conditions of Appi	····· 0/19	<i>)</i> ,						

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District I 1625 N. French Dr., Hobbs, NM 88240 District II 811 South First, Artesia, NM 88210	State of New Mex Energy Minerals and Natural Resources	Form C-10. March 19, 2
District III 1000 Rio Brazos Road, Azzec, NM 87410 <u>District IV</u> 1220 S. SL Francis Dr., Santa Fe, NM 87505	Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505	Submit 1 copy of the final affected we list along with 1 copy of this form, number of wells on that liss appropriate District Off

Change of Operator

Previous Operator Information:	New Operator Information:
OGRID:148431	Effective Date: 04/20/01 New Ogrid: 19797
Name: Gold Star SWD Ltd. Co.	New Name: Yale E. Key, Inc.
Address: Box 1480	Address: Box 2040
Address:	Address:
City, State, Zip:Eunice, NM, 88231	City, State, Zip: Hobbs, NM 88241

I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information on this form and the attached list of wells is true and complete to the best of my knowledge and belief. New Operator

New Operator Signature:	Toyce Crowell
Printed name:	Royce Crowell
Title:	Compliance Specialist

Date: 07/11/01 Phone: (505) 393-9171	
--------------------------------------	--

Previous opera	tor complete below:	[NMOCD Approval
Previous Operator:	Gold Star SWD Ltd. Co.	Signature:	Carl Black
Previous OGRID:	148431	Printed Name:	Paul F Kautz
Signature:	Loge frowell	District: _	Geologist
Printed Name:	Royce Crowell	Date:	JUL 2 6 20 01

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9. Dispósition of Gas	(Soul, used for	7.44. vetted, d i		<u> </u>			• "",••••• — •• ••				
low Tubing Press.	Casing Pr		Culculated 24- Hour Ram	OR - Bhi		Gas - MCF	W	Test W	Oil Gravi	ity - API -	· (Corr.)
hate of Test	Hours Ter	led (Choks Size	Prod's Fo Test Peric		Del - Bebl	Ges - MK		Vətar - Bibi.		Gas - Oil Rat
ate First Production		Producti	ica Mathad (P			ng - Size and type	r presenço)		Well Sum	is (Pred. (er Shut-in)
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								7/8	2074		
A. SIZE	TOP		ER RECO	RD SACKS CE	MENT	SCREEN	25.	SIZE	DEPTH		PACKER S
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. Well Location				Manth			770				
Box 1480		N.M. 882	31					. Pool man o BSW-S		196	173>
Gold Star	SWD Ltd	Co			<u> </u>				1		
				ста 🗌 от	H IR .			L Well No.			
b. Type of Completi								State			
IL Type of Well: OIL WELL	·····	WELL		OTHER B				7. Long Nam	or Unit Age	cencer Ne	<u></u>
1000 Rio Brans Rd.	COMPLET		FCOMPLE		PORT				MS0004	/////	
P.O. DESTRICT JIL								5. State Oil &			
DISTRICT		_) Pachec a Fe,		87505	ļ.	5. Indicate Typ	ne of Loose) बन
Fee Learn - 5 copies DISTRICT I P.O. Box 1980, Hobit	6	ОП				DIVISIO	DN 🕅	ELL API NO	30-025-	77547	
District Office State Lease - 6 copie		Energ	y, Mineralı	and Natur	ni Reso	urces Departs	1000			Review	d 1-1-89

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

	n redeninal) (z. es			
API Number 3002506609 Well Name & Number: STA Operator: CHEVRON U S		Footages 660 FNL & 1980 FWL >		
3002506611 Well Name & Number: STA Operator: CHEVRON U S	C -15-21S-37E TE S No. 004	660 FNL & 2080 FWL		
3002506613 Well Name & Number: NOF Operator: APACHE CORP				
3002534649 Well Name & Number: NOF Operator: APACHE CORP		* /		
3002534886 Well Name & Number: NOF Operator: APACHE CORP	THEAST DRINKARD UNI			
3002534887 Well Name & Number: NOF Operator: APACHE CORP	RTHEAST DRINKARD UNI		115 (1)	
3002539831 Well Name & Number: STA Operator: CHEVRON U S		990 FNL & 1330 FWL	115 2) IN 4 pi	APR

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

API Number	ULSTR	Footages		
3002506603	K -15-21S-37E	1650 FSL & 2310	FWL	
Well Name & Number: ARC	30 No. 006			
Operator: APACHE CORP)			
3002506607	K -15-21S-37E	2080 FSL & 1650	FWL	
Well Name & Number: ARC	GO No. 011			
Operator: APACHE CORP)			
3002509918	K -15-21S-37E	1980 FSL & 1980	FWL	
Well Name & Number: NOF	RTHEAST DRINKARD UNI			
Operator: APACHE CORP	1			
3002534657	K -15-21S-37E	2540 ESI & 2482	E\\/I	
	RTHEAST DRINKARD UNI			
Operator: APACHE CORP		1 110. 020		
3002539828	K 45 040 075		11F5)	NOT IN AOR F
		2190 FSL & 2130	FVVL /	
Well Name & Number: ARG				
Operator: APACHE CORP				

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

API Number ULSTR Footages 3002506591 E -15-21S-37E 2310 FNL & 990 FWL Well Name & Number: NORTHEAST DRINKARD UNIT No. 604 **Operator: APACHE CORP** 3002509913 E -15-21S-37E 3390 FSL & 4520 FEL Well Name & Number: NORTHEAST DRINKARD UNIT No. 603 Operator: SHELL WESTERN E & P INC 3002509914 E -15-21S-37E 1980 FNL & 660 FWL Well Name & Number: NORTHEAST DRINKARD UNIT No. 602 Operator: APACHE CORP 3002533547 E -15-21S-37E 1340 FNL & 330 FWL Well Name & Number: STATE No. 001 Operator: KEY ENERGY SERVICES, LLC 3002535271 E -15-21S-37E 2580 FNL & 1300 FWL Well Name & Number: NORTHEAST DRINKARD UNIT No. 625 **Operator: APACHE CORP** 3002537223 E -15-21S-37E 1410 FNL & 380 FWL Well Name & Number: NORTHEAST DRINKARD UNIT No. 628 Operator: APACHE CORP

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages
3002506586	D -15-21S-37E	660 FNL & 660 FWL
Well Name & Number: STA	TE S No. 001	
Operator: CHEVRON U S	A INC	
3002506612	D -15-21S-37E	660 FNL & 990 FWL
Well Name & Number: STA	TE S No. 005	,
Operator: CHEVRON U S	A INC	
3002506614	D -15-21S-37E	600 FNL & 990 FWL
Well Name & Number: NOF	RTHEAST DRINKARD UNI	T No. 601
Operator: APACHE CORP		
3002536809	D -15-21S-37E	130 FNL & 330 FWL
Well Name & Number: NOF		
Operator: APACHE CORP	•	

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages
3002506585	F -15-21S-37E	1980 FNL & 1980 FWL
Well Name & Number: CIT	IES S STATE No. 002	
Operator: APACHE CORF	0	
3002506587	F -15-21S-37E	3375 FSL & 3225 FEL
Well Name & Number: NO	RTHEAST DRINKARD UN	IT No. 606
Operator: APACHE CORF	D	/
3002506590	F -15-21S-37E	1980 FNL & 1880 FWL
Well Name & Number: NO	RTHEAST DRINKARD UN	IT No. 608
Operator: APACHE CORF)	

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number 3002506606	ULSTR L -15-21S-37E	Footages 1880 FSL & 760 FWL		
Well Name & Number: ARC Operator: APACHE CORP				
3002509915 Well Name & Number: ARG Operator: APACHE CORP		2310 FSL & 990 FWL,		
3002509916 Well Name & Number: NOF Operator: APACHE CORP		1		
3002534888 Well Name & Number: NOF Operator: APACHE CORP				
3002537238 Well Name & Number: NOF Operator: APACHE CORP		2630 FSL & 330 FWL T No. 629		

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages			
3002506623	A -16-21S-37E	660 FNL & 660 FEL			
Well Name & Number: WES	T BLINEBRY DRINKARD	UNIT No. 057			
Operator: APACHE CORP					
3002525198	A -16-21S-37E	330 FNL & 600 FEL			
Well Name & Number: HAR	RY LEONARD NCT E No.	006			
Operator: CHEVRON U S	A INC				
3002539277	A -16-21S-37E	1290 FNL & 330 FEL			
Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 113 👘 🖉					
Operator: APACHE CORP					

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number ULSTR Footages 3002506621 H -16-21S-37E 1980 FNL & 660 FEL Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 056 **Operator: APACHE CORP** 3002506624 H -16-21S-37E 2310 FNL & 330 FEL Well Name & Number: HARRY LEONARD NCT E No. 005 Operator: CHEVRON U S A INC 3002536741 H -16-21S-37E 1330 FNL & 1070 FEL Well Name & Number: HARRY LEONARD NCT E No. 007 **Operator: CHEVRON U S A INC** 3002537834 H -16-21S-37E 2310 FNL & 1030 FEL Well Name & Number: HARRY LEONARD NCT E No. 008 Operator: CHEVRON U S A INC

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Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages	
3002506617	I -16-21S-37E	1980 FSL & 330 FEL	
Well Name & Number	: STATE DA No. 005		Long de la
Operator: APACHE	CORP		
3002506619	I -16-21S-37E	1980 FSL & 660 FEL	/
Well Name & Number	WEST BLINEBRY DRINK	ARD UNIT No. 078	
Operator: APACHE	CORP		
3002537916	I -16-21S-37E	1650 FSL & 780 FEL	• ~ //

Operator: APACHE CORP

Well Name & Number: STATE DA No. 013

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	y -		
Subusit 3 Copies to Appropriate District Office	State of New Mexico Energy, Minerals and Natural Resources Department	Form C-113 Reviewd 1-1-89	
Distra Office DISTRICT P.O. Box 1980, Hobbs, NM \$5240	OIL CONSERVATION DIVISION	WELL API NO.	
DISTRICT II P.O. Dawn DD. Artesia, NM \$4210	P.O. Box 2088 Santa Fe, New Mexico 87504-2088	30-025-09913 5. Indicate Type of Lane	
DISTRICT III 1000 Rio Brazos Rd., Aziec, NM 87410		STATE FEE	
(DO NOT USE THIS FORM FOR PA DIFFERENT RESE	FICES AND REPORTS ON WELLS ROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A RIVOR USE "APPLICATION FOR PERMIT"	7. Lass Name of Unit Agreement Name	
(FORM) i. Type of Well: OL OAS WEL [X] WELL [C-101) FOR SUCH PROPOSALS.)	NORTHEAST DRINKARD UNIT	
2. Name of Operator		8. Well Na	
Shell Western E&P Inc. 3. Address of Operator	(WCK 5237)	603 9. Pool mens or Wildcat	
P.O. Box 576 Houston, D Well Continu	x 77001-0578	N. EUNICE BLINEBRY-DRINKARD-TUBB	
Unit Letter _E : _33	390 Feat From The SOUTH Line and	4520 Feet From The EAST Line	
Section 15			
	10. Elevation (Show whether DF, RKB, RT, GR, etc.)	NMPM LEA County	
	American Box to Indiante Nature of Nation 19		
1. Check NOTICE OF IN	Appropriate Box to Indicate Nature of Notice, Re TENTION TO: SUB	eport, or Other Data SEQUENT REPORT OF:	
	CHANGE PLANS		
ALL OR ALTER CASING	CASING TEST AND CE		
THER:	OTHER:		
2. Describe Proposed or Completed Opera work) SEE RULE 1103.	ntices (Clearly state all pertinent describe, and give purtinent dates, inclus	ling conimated date of starting any proposed	
1-13 TO 11-22-93:			
1682' W/250 SX CLS C NEAT SRC INHIB FL. ISOLATED CSG 1900 SX CLS C NEAT. STUNG O 1910 INHIB FL. PERF 4-WAY S 1-1/2 X 8-5/8 ANN. PMPD 4 1.FT 63' CMT ON TOP OF CCR 150'. PERF 0 800'. SET CICF 17UNG OUT OF CICR. CMT [TO :	OF CIBP @ 6696'. SET CICR @ 5651'. SOZD BLINE CMT. STUNG OUT OF CICR. LEFT 185' OF CMT O LK BTW 4934' - 4965'. SET CICR @ 4841'. SOZ DUT OF CICR. LEFT 126' CMT ON TOP OF CICR. (1 SHOT @ 2875'. SET CICR @ 2802'. ESTAB CIRC DV 00 SX CLS C CMT, UNABLE TO CIRC TO SURF. ST R. CIRC CLN. WOC 8 HRS. RUN TEMP SURVEY & I R @ 750'. CIRC CLS C CMT TO SURF BTW 5-1/2 IX SURF IN 5-1/2 PROD CSG. CUT OFF 5-1/2 IN. WI NBV GL. BACKFILL PIT & CELLAR. CUT OFF DEADN	IN TOP OF CICR (TOC # 5466'). D CSG LK W/ TOC # 4715'.) WN TBG & OUT UNG OUT OF CICR. FOUND TOC # K 8-5/8 ANN. ELLHEAD. WLD 4 IN.	
bardy carding that the information above is true Marcury b	a and complete to the best of say incontrating and bellet.	SET ADMIN 1/07/94	
CHATURE		DATE	
THE OR FRONT JANE A. J. DURRANE		TELEPHONE HO. 713/544-37	
TYPE OR FEIST FASE (A. J. DURBANE	? DN Arabest		
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Articut 3 Copies to Appropriate District Office	State of New Me Energy, Minerals and Natural Re		Form C-165 Revised 1-1.49			
DECTRICT P.O. Best 1980, Holde, NB4 88240	OIL CONSERVATIO		WELLATING			
DESTRICT II P.O. Danne DD, Anneis, NM 88210	Santa Fe, New Mexico	87504-2088				
1000 Bio Bounts Rd., Amer, MM 87410			6. State OR & Gee Lange No.			
(DO NOT USE THIS FORM FOR PF DIFFERENT RESI (FORM	TICES AND REPORTS ON WEL OPOSALS TO DRILL OR TO DEEPEN RIVOIR. USE "APPLICATION FOR PET C-101) FOR BUCH PROPOSALS.)	OR PLUG BACK TO A	7. Lease Name or Unit Agreement Name NORTHEAST ORINKARD LINT			
L. Type of Well: 	one.					
Name of Operator Shell Western ELP Inc. Address of Operator			8. Well No. 603			
P.O. Box 576 Houston, T 4 Well Levelon	x 77001-0576 (WCK 4465)	R. Pool mann or Wildow N. EUNCE BLINEBRY-DRINKARD-TUBB			
Unit LotterE :3	390 Feet From The SOUTH		4520 Fest Proze The EAST Line			
Section 15	Township 215 Ra	_				
11. Check NOTICE OF B	Appropriate Box to Indicate N TENTION TO:		sport, or Other Data SEQUENT REPORT OF			
		REMEDIAL WORK				
		COMMENCE DRILLING				
PULL OR ALTER CASING		CASING TEST AND CE				
OTHER:	רוביים איז	OTHER:				
sert) SEE RULE 1103.		- 1 1	ng sanalai dais of suring any proposal			
 NOTIFY NMOCD AT LEAST 24 HRS PRIOR TO COMMENCING PEA OPERATIONS. DMP 35' CMT ON TOP OF CICR # 6586'. SET CICR # 6560'. SQ2[BLINEBRY/TUBB 5715' - 6682' W/150 SX CLS C CMT, DMP 100' CMT ON TOP OF CICR. CRC HOLE W/10P BRINE. TH W/PRR TO ISOLATE [SG LK. POH W/PKR. IF CSG LK IS IN SAN ANDRES AS ANTICIPATED, PROCED TO STEP 5. IF CSG LK IS NOT SAN ANDRES, CONTACT ENGR PRIOR TO PROCEEDING. SET CICR + /-75' ABV CHG LK. SQ2 CSG LK W/100 SX CLS C NEAT CMT BELOW CICR. DMP 36' CMT ON TOP OF CICR. PT CSG TO 5009'. CRC HOLE W/10P BRINE. 						
APPROX. 300-350 SX CM HOLE W/10# BRINE.	7. PERF 4-WAY SHOT @ 2875'. 8. SET CICE @ 2800', ESTAB INJ RT, PMP CLS C CMT + 4% GEL + 2% CACL2 UNTIL CMT CIRC TO SURF. (APPROX. 300-350 5X CMT WILL BE REQUIRED FOR CIRC.) DMP 35' CMT ON TOP OF CICR. CIRC HOLE W/100/ BRINE. 9. F SUCCESSFUL IN CIRC (MT TO SURF, PROCEED TO STEP 10. IF UNSUCCESSFUL, RUN TEMP SURVEY TO					
(CDN	(T'D ON REVERSE SIDE)					
marine _ Q. Mencul	· \ ~/	TECH. MGR AS	SET ADMIN			
THE CR. PLOPE STORE J. L. MORPHE	3		TRANKING NO. 713/544-3797			
DIS	STONED BY JEERY SEXTON STRICT I SUPERVISOR	_				
CONDITIONS OF ANYROVAL, P ANT:		2	PATROCT 0 7 1993			

NEW MEXICO OIL CONSERVATION COMMISSION WELL LOCATION AND ACREAGE DEDICATION PLAT

Form C-102 Supersedes C-128 Effective 14-65

		All distances must be f	ros the outer beautineses	of the Soction.	
Cpenarce			Cette		Well No.
	RN E&P INC.		NORTHEAST DRI		603
Unit Letter	Section	Township	Range 225	County	
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📐 Yes	No If a	aswer is "yes!" type o	consolidation	UNIT	1241304
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	if necessary.)	owners and carriese.	ripiiqns watch asve	actually been consoliua	ited, tube reverse side of
	•	ed to the well until all	interests have been	consolidated (by com	nonitization. unitization,
					approved by the Commis-
sion.	3.				
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		4520		Campany	ATTON THE THE
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330 845		2310 2840 2111	1961 101	sco e	

6/11/10 9:03 AM

BECLEIVED
REQUEST FOR (OIL) - (GAS) ALLOWABLE
It is necessary that this form be submitted by the operator before an initial statistical states of the same and authorization to reashed of a well. Form C-100 (for the same states authorization to Transbort 0.11) will not be nonrowed which form C-101 as the states of the other submitted to the form C-101 was sent. Two copies will be retained there and the other submitted to the Prosention (ffice, Hobbs, See Weice, The allowable will be assigned effective Tronsbort 0.10 the Provention (ffice, Hobbs, See Weice, The allowable will be assigned effective Tronsbort 0.10 the Provention (ffice, Hobbs, See Weice, The allowable will be assigned effective Tronsbort 0.10 the Provention (ffice, Hobbs, See Weice, The allowable will be assigned effective Tronsbort 0.10 the Draw to allowable will be assigned effective. The completion date shall be that date in the case of an oil well such oil to deliver the block for stock ranks. Cas must be reported on (5.025 P.B. at GO Pairenbort).
Hoods, N.A
NE ARE REREASTING AN ALLOWARDLE FOR A NELL KNOWN AND
Citize service oil Contemp State "On Well No. 4 to and 1 1 K 1 1 Company of Operator Lease

Logity Clease indicate location: Elevation 3/63/08)

Please funcate location:	Elevation 3463(UE) Spikiter	Length Completed Length
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asing v Cementing Record	Gals to	
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Ales T Blvers Gravburg Sau Augres Glorieta	T. Nontova	L. Harring Chitts . Plenner Chitts L. Manner Chitts . Meneter . Meneter . Manos . Maros . Norrison . Derrison

(Please supply required information on reverse side of form)

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If gas well, cu ft. per 14 hours_____Gallons rasolice per 1.000 cu, ft. of gas

Rock pressure, ibs, per sq. in _____

EMPLOYEES

Driller _____ Driller _____ Driller

FORMATION RECORD ON OTHER SIDE

I hereby swear or affirm that the information given herewith is a complete and covrect record of the well and all work done on it so far as can be determined from available records.

Subscribed and swarn to before me this	Hobbu, Her Marico April 30, 1953
day of April 13_51	Name HE Masse
Fred Lowson	Position in strint one treat
Notary Public	Representing Cillin Service Cill Company Company of Opperat.
My Commission expires Putriary 8, 1954	Address Jrawer G., Hobbs, New Nerles

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6/11/10 9:40 AM

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Destrict I			State	of New Me	rico					Form C-
P.O. Box 1980, Hobbs	NM 88241-1980	Energy			sources Departme	unt			Revised	February 10, 19
District II		21/21g),		Noter an inte	sources ocparing				1	nsturctions on ba
P O Drawer DO, Artest	a, NM 88211-0719	OIL	CONSER	NATIO	N DIVISION				Submit to Approp	priate District Off
District III 1000 Rio Brazos Rd , A	Iztec, NM 87410			D. Box 208		-				5 Cop
Dimenice IV										DED REPOR
P O. Box 2066, Senta I	e, NM 87504-2088								-	
Ι.	REQL	JEST FOR AL			JTHORIZATIO	N TO	TRANSP	ORT		
¹ Operator name ar	vd Address				· · · · · · · · · · · · · · · · · · ·	2	OGRID Numb	er		
Apache Co	•						000873			
	Oak Blvd, Si					,	Reason for File	-	_	
Houston, T	X 77056-44	Pool Name	·	········		L	CG effec	Pool Code	8	
30-025-09	914		ebry-Tubb-	Drinkard-	North			22900		
⁷ Property Code		⁸ Property Name						9		
22503		Northeast I	Drinkard Un	it				602		
<u>II.</u>	··· Surface L					·				
Ulorlotno	Section 15	Township 21S	Range 37E	Lot. kin	Feet from the 1980	Norti N	n/South line	Feet from the 660	EastWeat line W	County
<u> </u>	" Bottom He		U	L	1360		l		L	1200
Ui or lot no	Section 1	Township	Range	Lort kain	Feet from the	Nortz	VSouth tine	Feet from the	East/West line	County
									l	L
¹⁷ Lse Code S	1	g Method Code	¹⁴ Gas Conr 1/19/90	ection Date	¹⁵ C-129 Permit Numb	er "	29 Effective Da	ite "	С-129 Ещ	piration Date
	I		1 1/15/50			1		1		
17 Transporter	I	19 Transporter Name			20 POD	71 O/G	T	22 POD ULSTR	Location	
OGRID		and Address			0001740			and Desriptic		
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f ' '	rules of the Oil Conservation Division have been complete given above is true and complete to the best of my	OIL CONSERVATION DIVISION						
1	M. Kuster	Approved by	OBACINAL & MNED BY					
Printed Name:	∂	Title:						
Pamela M. Lei	ghton		中代 D 将 经 1.3					
Title:		Approval Date:						
Regulatory An	alyst		050					
Date:	Phone:		SEP 2 4 1998					
	713-296-7120							
⁴⁷ If this is a change of ope	rator fill in the OGRID number and name of the previous operat	201						
Previ	ous Operator Signature:	Printed Name	Tale	Date				

T	4 106		Ē	VPT					JUK 1 10/2 JUK 1 10/2 REPAIRS
				NEW		OIL CONSER		COMMISS	ION
						WELL RE	- 30RD		
						-			
				Nator and Me It with (†).	m transfy days symbolizet of th distances for t	enministe, Banta) • After offisjation to Completion. In RIFLICATE FORS OFFICE FILLED	of well. Polle dicate guarties 6 D-110 WILL	able data by	ns in the following
		ACRES L CORRECTLY Service C	il Company			Hobbs, New			
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		-			A seig	ament No Ad			
Lf Gove	rament la	ud the permitt	ee is				dress		
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			1	PLUGE .	AND ADAPI	TERA	}		······
Heaving	plug—Mat	teris) 📑	-	Length			Depth Set		
Adapters-	-Material								
<u> </u>			RECORD OF	SHOOTIN	G OR CHEM	ICAL TREATIO	09T		<u> </u>

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SIZE	SHELL CSED	EXPLOSIVE OR CHEMICAL USED	QUARTITY	DATE	DEPTH SHOT OR TREATED	DEPTH CLEANED OUT
		154 Ao1d 100	D Gellons	5-21-48	6625 to	
					56 69'	
	1	}]			<u> </u>
legalts of s	booting or chemic	al treatment	1.110med.742	harrals.u	5 011 1n 20	hours after
I BCOYET	ing 200 bar	rel lose used in	acidizins.	lubing c	hoke 23/32".	CC 792
				·····		
		RECORD OF I	BILL-STEM AN	D SPECIAL T	ESTS	
f drill-stom	or other special	lests or deviation surve	ys were made, su	bmit report on	separate sheet at	ad attach hereto.
			TOOLS USE		•	
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			PRODUCTIO			
at to produ	wing 287	21		R		
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and proceed	e, ios. per aq. is					
			EMPLOYEES			
• • • • • • •						Driller
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			ON BECORD ON			
				plete and correc	t record of the we	il and all work done on
to fat as et	an be determined	from available records				
herrihed an	d smore to before	me this		Hobbs, Ner	. Letter	iley 27, 1948
				Piace /		Date Date
y of	AT th of	May , 1	19 Nam		1000	¥

day of 17 th of May 19 49 Name <u>IIIII</u> Nume <u>District Juperstendent</u> Nume <u>Company</u> Nume <u></u>

form C-101	NEV	UCO OIL	CONSERVATIO	NC SSION	r : 凡之 (君)
		Santa	Fe, New Mexico		÷.,
		NOTICE OF	INTENTION TO	O DRILL	Se ar
begins. If changes it	n the proposed fer. Submit th	plan are consider is notice in triplic	ed advisable, a contract. One copy will	py of this notice show	al obtained before drilling wing such changes will be g approval. See additional
Het	bs, New He	Tice		April 2, 1	948
OIL CONSERVATIO		on,	Piace		Dale
Gentlemen:					
	-b- notified t	hat it is our inten-	tion to commence	the drilling of a well	to be known as
					inC SW NW
	Company or Open		Laux	Well No	IBU ON IN
of Sec. 15	r 21S	. 37% N.T	M. P. M. Drin	kard Field	Les County.
					line and 660 feet
				See. 15-215-3	
		(Give location	from section or o	ther legal subdivision	lines. Cross out wrong
┠╋┼┼┼┼┼	u	state land the oil	and gas lease is h	Not known Ami	mment No. Not Known
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┠┼┾┽┼┼	44 _	Ci	ties Service	Oil Company	
┠┈┼┯┶╼┶		Empire -	- Masonie Bail	ding, Bartlesv	ille, Cklahoma
AREA 640 ACRE LOCATE WELL CORR					Rotary all the way.

The status of a bond for this well in conformance with Rule 39 of the General Rules and Regulations of the Commission is as follows: Approved

We propose to use the following strings of ensing and to land or coment them as indicated:

Bise of Moin	Bino of Costing	Weight For Post	Now or Second Hand	Depth	Landet er Cumaniqui	Bachte Comment
17 1/4"	13 3/8*	48#	New	300*	Cemented	To Surface
11 1/4"	8 5/8"	29#	New	2800*	Cemented	500
7 7/8"	5 1/2"	15 1/2#	New	6640*	Cemented	350

If changes in the above plan become advisable we will notify you before comenting or landing casing. We estimate that the first productive oil or gas sand should occur at a depth of about \$640 feet. Additional information:

----, 19-----Sincerely yours, Approved except as follows:

Cities Service Oil Company <u>بر</u> X By ____ Position District Superintendent

Send communications regarding well to

OIL CONSERVATION COMMISSION, By CE CI Transperit Title

Name B. M. Bly			
Address Drawer	G. Hobbs	New Marie	•

binal to Appropri mice Office & Lease - 4 copie & Lease - 3 copie STRICT I D. Box 1980, Hol STRICT II	ei 1	OILCO	State of New Mexi inerals and Natural Reso ONSERVATION P.O. Box 2088 ta Fe, New Mexico 87	NATCES Department	Form C-102 Revised 1-1-89
	L Aztec, NM \$7410		ION AND ACREAGE		
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erakor			Lease		Well No.
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and jevel Elev.	feet from the Producing	g Formation	Proof NORTH E		be WEST line Dodacnical Acrosger
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or usuit a	pop-standard unit, slips	making such interest, has b	sees approved by the Division		
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				Ca	tuficate Na.

Submit 3 Copies To Appropriate District Office	exico Iral Resources	Form C-103					
District 1 1625 N. French Dr., Hobbs, NM 88240	Lifergy, Minerals a	nu matu	Ital Resources	Revised March 25, 1999 WELL API NO. 30-025-37223			
District II	OF CONCEDU		DRUMON				
1301 W. Grand Ave., Artesia, NM 88210 District III	OIL CONSERVA			5. Indicate	Type of Lease		
1000 Rio Brazos Rd., Aztec, NM 87410	1625 N. F			STATE FEE			
District IV	Hobbs, l	NM 882	240	6. State O	il & Gas Lease No.		
1220 S. St. Francis Dr., Santa Fe, NM 87505							
	S AND REPORTS ON			7. Lease Na	me or Unit Agreement Name:		
(DO NOT USE THIS FORM FOR PROPOSAL DIFFERENT RESERVOIR. USE "APPLICAT PROPOSALS.)	S TO DRILL OR TO DEEPE ION FOR PERMIT" (FORM	EN OR PLU C-101) PC	JG BACK TO A DR SUCH				
I. Type of Well: Oil Well ⊠ Gas Well □ Ot	her			NORTH	EAST DRINKARD UNIT		
2. Name of Operator				8. Well No.	-,		
APACHE CORPORATION	,	12			628		
3. Address of Operator			2	9. Pool nam	e or Wildcat		
6120 South Yale, Suite 1500 Tuls	a, OK 74136	0.	67.50	EUNICE; B	LI-TU-DR,NORTH (22900)		
4. Well Location (4/c			380				
Unit Letter <u>E</u> : 2400 Bottom Hole D 1310	feet from the <u>NOR</u>	<u>гн </u>	ineland 330	_feet from the	WESTline		
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). Elevation (Show whi	Range:		NMPM	County: LEA		
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11. Check App	ropriate Box to Indi	cate Na	ature of Notice,	Report or O	ther Data		
NOTICE OF INTE	NTION TO:	1			REPORT OF:		
	UG AND ABANDON		REMEDIAL WORK				
	HANGE PLANS		COMMENCE DRI	LING OPNS.			
	ULTIPLE OMPLETION		CASING TEST AN CEMENT JOB	D			
THER:	!		OTHER: SPUD, SI	JRF. CSG., T	D, LOG, PROD. CSG.		

recompilation.

12/30/05 SPUD

12/31/05 SET SURFACE CASING STRING @ 1.198', HOLE SIZE 12.25, STRING SIZE 8.625, TYPE J-55, WEIGHT 24.0, 575 SACKS OF CEMENT, CLASS C, CIRCULATE TO SURFACE.

* THIS WELL WAS NOT LOGGED

1/14/06 SET PROD. CASING @ 7.80'. HOLE SIZE 7.825. STRING SIZE 5.5. TYPE J-55/L-80, WEIGHT 17.0, 1,450 SACKS OF CEMENT. CLASS C. CIRCULATE TO SURFACE. 7018 RD

I hereby certify that the information above is true and complete to the best of my knowledge and belief.								
SIGNATURE Jana Williams TITLE	Sr. Dept. Clerk DATE 1/25/06							
Type or print name Lana Williams	Telephone No. 918-491-4980							
(This space for State use)	PETROLEUM ENGINEER							
APPPROVED BY	DATE							

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ACTOS: Zero District I 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Ave., Artesia, NM 88210 District III 1000 Rio Brazos Rd., Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division 1220 S. St Francis Dr. Santa Fe, NM 87505 Form C-102 Permit 10883

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number	Pool Name	Pool Code
30-025-37223	EUNICE;BLI-TU-DR, NORTH	22900
Property Code	Property Name	Well No.
22503	NORTHEAST DRINKARD UNIT	628
OGRID No.	Operator Name	Elevation
873	APACHE CORP	3458

Surface And Bottom Hole Location

UL or Lot	Section	Township	Ringe	Lot Idn	Feet From	N/S Line	Feet Fram	E/W Line	County
E	15	21S	37E	E	1410	N	380	W	Lea
Dedic at o 4		Joint or	Infil)	Cancoli	dation Code		Ürder	No.	-

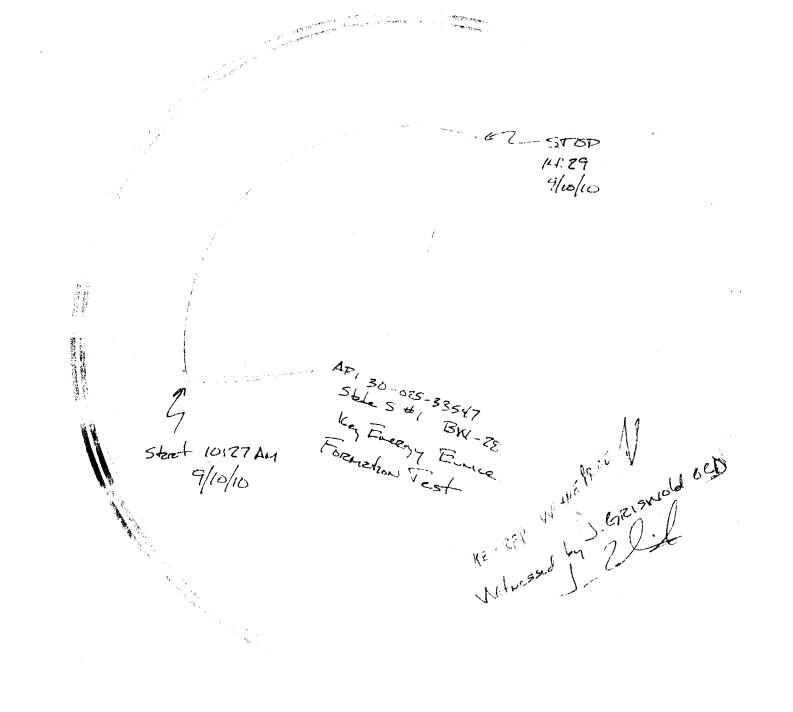
OPERATOR CERTIFICATION

I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief. Electronically Signed By: Lana Williams Title: Drilling Clerk Date: 05/09/2005

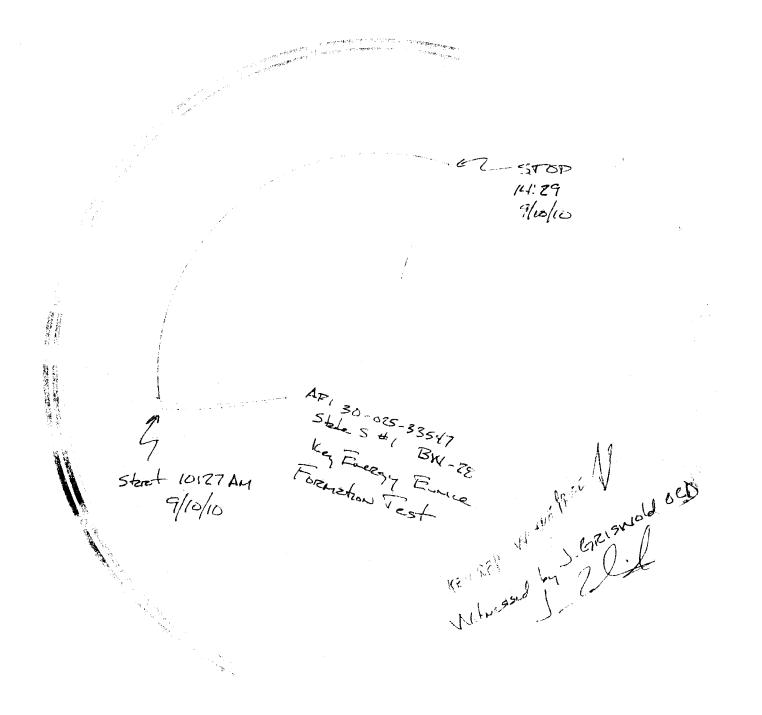
SURVEYOR CERTIFICATION

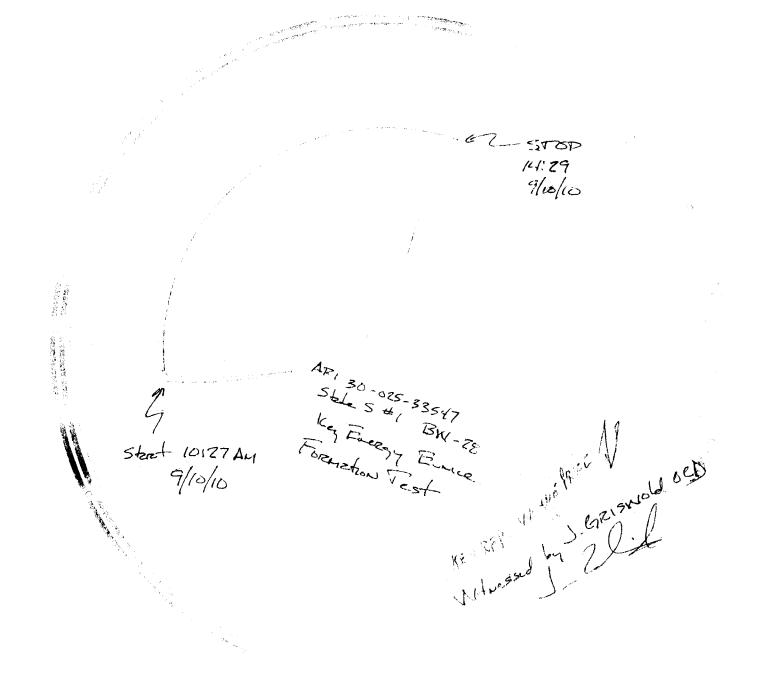
I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief. Surveyed By: GARY EIDSON Date of Survey: 03/31/2005 Certificate Number: 12641

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2000

Form C-104 Revised Feb. 26, 2007

5 Copies

Submit to Appropriate District Office

□ AMENDED REPORT

1

	District State of New Mexico 1625 N. French Dr., Hobbs, NM 8 District II 1301 W. Grand Avenue, Ariesia, NM 88210	ces	Revised
	District II 1301 W. Grand Avenue, Ariesia, NM 88210 District III 1000 Rio Brazos Rd., Aziec, NM 87810 District IV 1200 St. Expose Dr. Santa Eo. NM 87805 Sonta Eo. NM 87805 Sonta Eo. NM 87805		Appropriate
	1220 S. St. Francis Dr., Santa Fc, NM 87505 Santa Fe, NM 87505		AMENT
	I. REQUEST FOR ALLOWABLE AND AUTHO	RIZATION TO TRA	NSPORT
:	¹ Operator same and Address Apache Corporation	² OGRID Number 873	/
	6120 S Yale Ave, Suite 1500 Tulsa, OK 74136	³ Reason for Filing Code NC	/ Effective Da / 10/07

6120 S Yale Ave, Suite 1500 Tulsa, OK 74136								³ Reason for Filing Code/ Ef NC				
API Number Pool Name 30 - 0 25-39277 Eunice; Blinebry-Tubb-Drinkard, North					/	••••••••••••••••••••••••••••••••••••••	⁶ Pool Code 22900	7				
⁷ Property Code 37346 ⁸ Property Name West Blinebry Drinkard Unit			(' Well Numb 113	er	/					
11. ¹⁰ Su	rface Lo	cati	0 n									
Ul or lot no. A	Section 16	Tov 215		Range 37E	Lot Idn	Feet from the 1290	North/South line North	Feet from the 330	Enst/West line East	Lea	County	/
¹¹ Bot	ttom Ho	le L	ocatio	n								
UL or lot no.	Section	Tov	vnship	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line		County	

¹² Lse Code S	¹³ Producing Method Code 10/7/2009	^{1ª} Gas Connection Date 10/07/2009	¹⁵ C-129 Permit Number	¹⁶ C-129 Effective Dat	te ¹⁷ C-129 Expiration Date		
UT Oil	III. Gil and Gas Transporters						

¹⁸ Transporter OGRID	¹⁷ Transporter Name and Address	²⁸ O/G/W
24650	Targa Midstream Services LP 1000 Louisianam Suite 4700 Houston, TX 77262	G
214984	Plains Marketing, LP PO Box 4648 Houston, TX 77210	0

IV. Well Completion Data

²¹ Spud Date 09/15/2009	²² Ready Date 10/07/2009	²³ TD 6912'	²⁴ PBTD 6853'	²⁵ Perforations 5635'-6712'	²⁶ DHC, MC	
27 Hole Size	21 Casing	& Tubing Size	29 Depth Se	t	³⁰ Sacks Cement	
12-1/4"		8-5/8"	1342'		650 sx, circ	
7-7/8*		5-1/2"			1000 sx, circ	

V. Well Test Data

³¹ Date New Oil 10/07/2009	³² Gas Delivery Date 10/07/2009	³³ Test Date 10/19/2009	³⁴ Test Length 24 hours	³⁵ Tbg. Pressure	³⁴ Csg. Pressure
³⁷ Choke Size	^{3#} Oil 61	39 Water 81	⁴⁰ Cas 268		⁴¹ Test Method Pumping
been complied with	at the rules of the Oil Conse and that the information giv of my knowledge and belief	en above is true and	OIL (CONSERVATION DIVISI	ON

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Printed name: Amber Cooke	WARL GOVE	Title: PETROLEUM-ENGINEER	
Title: Production Engineer	ring Tech	Approval Date: NDV 0 6 2009	·
E-mail Address: amber.cooke@apac	hecorp.com		
Date: 10/22/2009	Phone: 918,491,4968		

DISTRICT I		CEIV	ED		State of New Minerals and Natural 1				
1925 N. PRENCH DR., DISTRICT II 1301 W. GRAND AVENU DISTRICT III 1000 ELO BRASON B	00 011 1	57 2 6 20 BBSC	OII	1220 5	SOUTH ST. I	ON DIVIS FRANCIS DR. exico 87505	ION Subm	Revised Octo it to Appropriate D State Leas	orm C-102 ober 12, 2005 district Office e - 4 Copies e - 3 Copies
DISTRICT IV	8., 84NTA PR.				AND ACREA	GE DEDICATI		C AMEND	ED REPORT
арі 30-025-	Number 39277	/	229	Pool Code	Eur	nice; Bline	Pool Name bry-Tubb-I		
Property C 37346	ode /		WE	ST BLI	Property Nam NEBRY DRIN	KARD UNIT	/	Well Nu 113	- 1
OGRID No	. /			APA	Operator Nam CHE CORPO		/	Elevati 346	. 1
		l		·	Surface Loca	ation			
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UL or jat No.	Section	Township	Range	Lot ida	Peet from the	rent From Sur	Feet from the	East/West line	County
			<u> </u>						
Dedicated Acres	Jointo	r Lafill Co	neolidation (Code Or	der No.				
40 NO ALLO	MABLE W	TLL BE A	SSIGNED '	TO THIS	COMPLETION U	INTIL ALL INTER	ESTS HAVE BE	EN CONSOLIDA	TED
		LC	EDETIC CC NAD 27 Y=5412. X=8618 LAT.=32.44 DNG.=103. AT.=32*28 NG.=103*C	7 NME 35.4 N 07.9 E 82498' N 160040' '56.99" N	 /		I hereby hereby is true organization all organization all organization all organization all organization of a wolunte computancy poor by he division hereby hereby name SURVEYO hereby name of ourb hereby name support of hereby name support hereby name for a support hereby name for a support hereby her	Cooke Cooke R CERTIFICAT Cortify that the well plat mus plotted for murry and that the ristics, and that the second for mu D J. E. O	restion best of this interest interest bad bocotion this is constant 22/04 22/04 is constant is c

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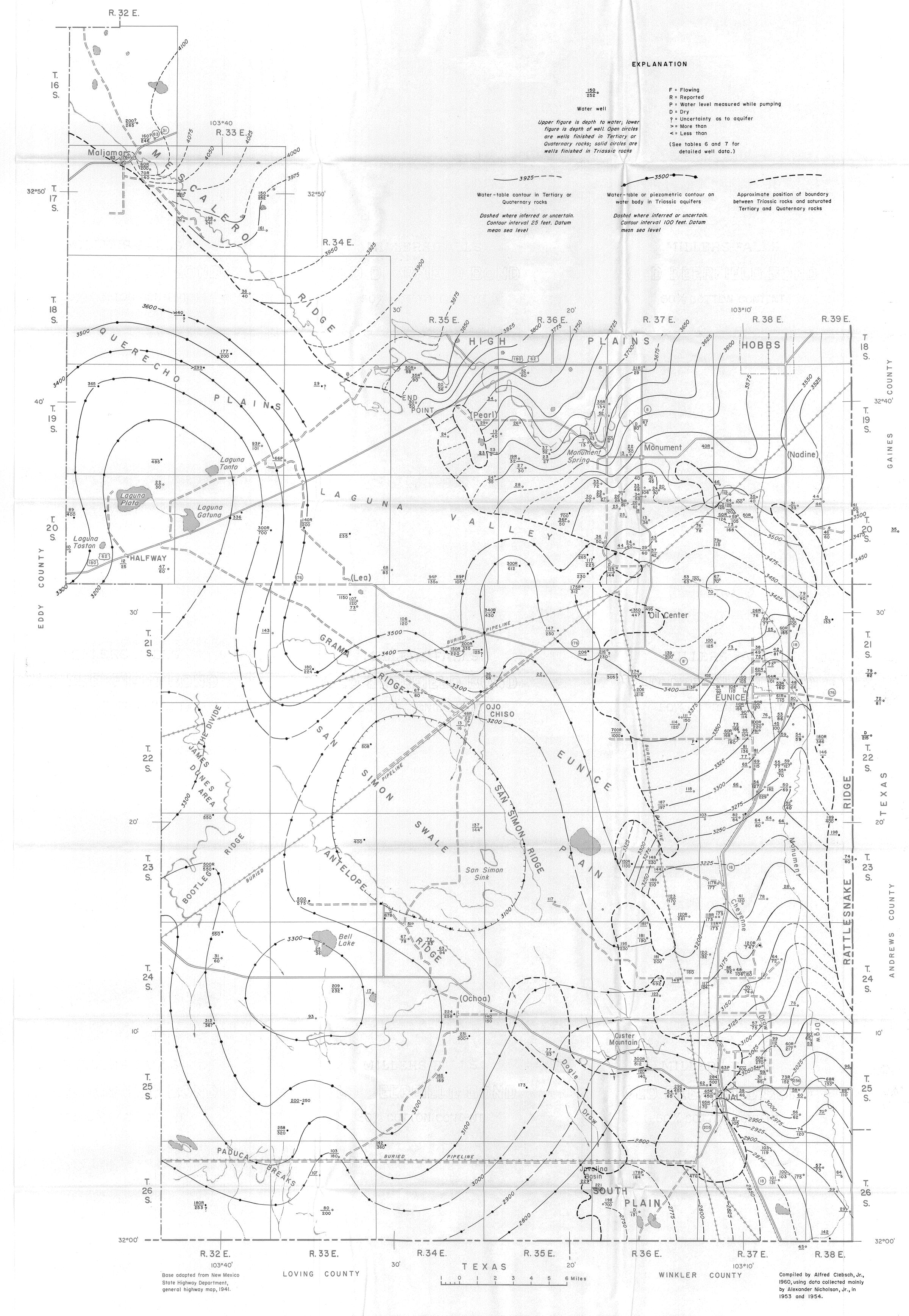


PLATE 2. GROUND-WATER MAP OF SOUTHERN LEA COUNTY, NEW MEXICO

Public Notice Display Ad

Legal notification for 3"x4" newspaper display add per Water Quality Control Commission Regulations 20.6.2.3.108.B.4 NMAC

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. with in one mile of the site.

The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

Fresh water obtained from the City of Eunice, NM will be injected deep into the Salado salt formation at a depth ranging from 1300 to 1700 feet below the surface to produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

An engineering model that included safety factors was developed to verify the long- term stability of the site. Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's $\frac{1}{4}$ mile area of review, therefore no quality information is available at this time.

This facility will be designed and permitted to have no intentional water contaminants discharged to the surface or subsurface for the protection of possible groundwater. The system will have concrete and synthetic liners to prevent any spills or leaks from reaching the ground surface.

If you have any questions or concerns please do not hesitate to contact Key Energy at the address above or you may contact Wayne Price 505-715-2809 or E-mail <u>wayneprice77@earthlink.net</u>. Key welcomes your input.

The New Mexico Oil Conservation Division (OCD) will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to receive future notices. Interested persons may contact Jim Griswold, Oil Conservation Division (OCD) 505-476-3465 or by writing 1220 South Saint Francis, Santa Fe, New Mexico, 87505.

Para obtener más información sobre esta solicitud en espanol, sirvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservacio´n Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

Public Notice Letter

Legal notification to property owner(s) of the site per Water Quality Control Commission Regulations 20.6.2.3.108.B.3 NMAC

Certified Mail Return Receipt Requested:

Property Owner of Record:

Name:

Address:

City/County:

State:

Public Notice

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

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<u>The existing water station and brine well may be located within one-third mile (i.e. 1760 ft) from your</u> <u>property boundary or on your property.</u> The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

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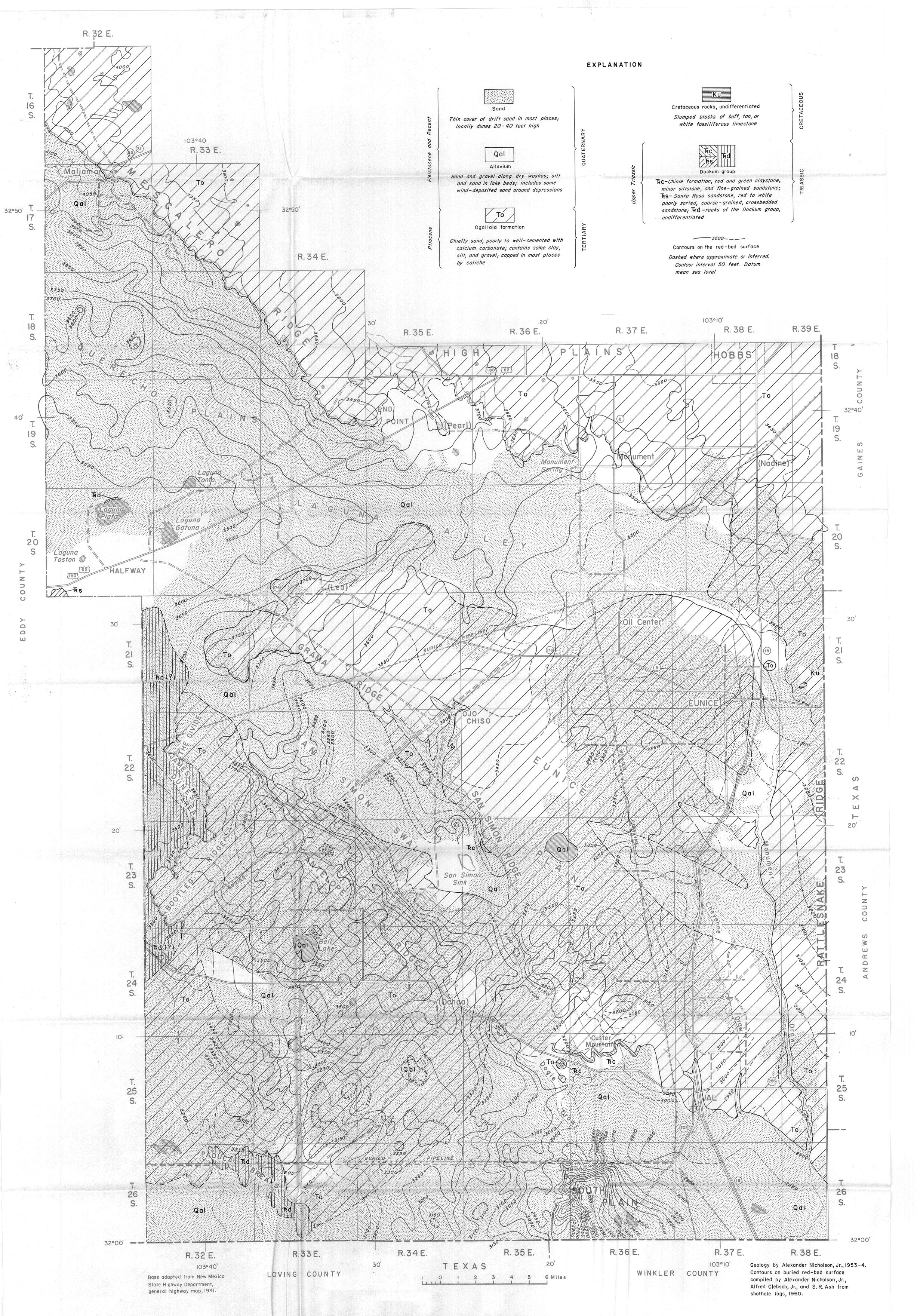


PLATE 1. GEOLOGIC MAP OF SOUTHERN LEA COUNTY, NEW MEXICO



State of New Mexico Energy, Minerals and Natural Resources Department

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505 Submit Original Plus 1 Copy to Santa Fe 1 Copy to Appropriate District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITES

(Refer to the OCD Guidelines for assistance in completing the application)

New XX Renewal

I. Facility Name: Key Energy Services LLC - Eunice Fresh and Brine Water Station

II. Operator: Key Energy Services LLC.

Address: 6 Desta Drive Suite 4300 Midland, TX 79705 Local: 2105 Ave. O (P.O. Box 99) Eunice, NM 88231

Contact Person: Dan Gibson Corporate Environmental Manager (Midland TX permit issues) 432-571-7536 Bob Fisher- Eunice Yard Manager- 575-394-2581 cell# 575-631-7431

III. Location: Submit large scale topographic map showing exact location.- Maps Located in attached report.

Existing Water Station Location: SW/4 NW/4 ULE of Section 15 - Township 21 South - Range 37 East.

IV. Attach the name and address of the landowner of the facility site.

New Mexico State Land Office 310 Old Santa Fe Trail Santa Fe, NM 87504

- V. Attach a description of the types and quantities of fluids at the facility. *see attachments*.
- VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities. *see attachments.*
- VII. Attach a description of underground facilities (i.e. brine extraction well). *There are no underground facilities, tanks or piping*.
- VIII. Attach a contingency plan for reporting and clean-up of spills or releases. *see attachments.*
- IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.

see attachments.

X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.

see attachments.

XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: Daniel K. Gibson Signature:

Title: Corporate Environmental Director

Date: March 11, 2011

E-mail Address: dgibson@keyenergy.com

DISCHARGE PLAN GUIDELINES - "Questions" and Answers:

I. Name of Facility- Provide complete name, Indicate whether this is a new or renewal application.

<u>Answer:</u> Key Energy Services LLC, Eunice Fresh and Brine Water Station, is an existing facility that was permitted previously under brine well permit BW-28 issued by the Oil Conservation Division. This is a permit renewal application.

II. Name of Operator or Legally Responsible Party and Local Representative Include address and telephone number.

Answer: Key Energy Services, LLC. Address: 6 Desta Drive Suite 4300 Midland, TX 79705 Local: 2105 Avenue O Eunice, NM 88231 Mail (P.O. Box 99)

Contact Persons: Daniel K. Gibson Corporate Environmental Director (Midland TX permit issues) phone # 432-571-7536 Eunice Yard Dispatcher- Phone # 575-394-2581 Bob Fisher-Yard Manager Cell # 575-631-7431 John Sanders - Brine Well Supervisor Cell # 575-631-7416

III. Location of Facility- Give a legal description of the location (i.e. 1/4. 1/4, Section, Township, Range) and county. Use state coordinates or latitude/longitude on unsurveyed land. Submit a large scale topographic map, facility site plan, or detailed aerial photograph for use in conjunction with the written material. It should depict the location of the injection well, storage tanks and/or ponds, process equipment, relevant objects, facility property boundaries, and other site information required in Sections V through IX below. If within an incorporated city, town or village provide a street location and map.

<u>Answer:</u> Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Daniel K. Gibson, Corporate Environmental Director, has filed a permit renewal application with the New Mexico Oil Conservation Division (OCD) to continue the operation of the existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. with in one mile of the site.

The following referenced material is enclosed in <u>Section I-IV Appendix</u>, found immediately behind this section IV: 1. BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.

IV. Landowners-Attach the name and address of the landowner(s) of record of the facility site.

Answer:

Land Owner is the State of New Mexico State Land office. The Mineral Owner is the State of New Mexico Lease # MS 0004 0001.

Section I-IV. Appendix:

Includes:

1. BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.



Key Energy Services 1301 McKinney Suite 1800 Houston, Texas 77010

Telephone: 713.651.4300 Facsimile: 713.652.4005 www.keyenergy.com

March 11, 2011

Glenn vonGonten- Acting Environmental Bureau Chief Jim Griswold- Senior Hydrologist 1220 South St. Francis Santa Fe, New Mexico 87505

Subject: Permit Renewal Application for the Eunice Brine Well BW-28 and Water Station

Dear Mr. vonGonten and Griswold:

Key Energy Services LLC, is submitting to the Oil Conservation Division (OCD) an application to renew the Eunice Brine and Fresh water station previously permitted as BW-28, located near Eunice, New Mexico.

Please find enclosed for your review and approval the following:

- 1. Signed brine well permit application form with one complete hard copy of the guidance document "Questions and Answers" and a flash drive with complete PDF version.
- Copy of the "Public Notice" requirements pursuant to Water Quality Control Commission regulations (WQCC) 20.6.2.3108 NMAC that includes all of the basic elements of 3108.A, 3108.C for renewals, and 3108.F.1-5, including the newspapers to be used for the display add.
- 3. A \$100.00 check made out to the "New Mexico Water Quality Management Fund" for the required filing fee.

If OCD requires additional information concerning this application please do not hesitate to call me at 432-571-7536 or Wayne Price at 505-715-2809, or E-mail wayneprice77@earthlink.net.

Sincerely,

Daniel K. Gibson, P.G. Corporate Environmental Director

Attachments-2

District I 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Avenue, Artesia, NM 88210 District III 000 Rio Brazos Road, Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505 State of New Mexico Energy, Minerals and Natural Resources Department

Revised June 10, 2003

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505 Submit Original Plus 1 Copy to Santa Fe 1 Copy to Appropriate District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITES

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New XX Renewal

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Contact Person: Dan Gibson Corporate Environmental Manager (Midland TX permit issues) 432-571-7536 Bob Fisher- Eunice Yard Manager- 575-394-2581 cell# 575-631-7431

III. Location: Submit large scale topographic map showing exact location.- Maps Located in attached report.

Existing Water Station Location: SW/4 NW/4 ULE of Section 15 - Township 21 South - Range 37 East.

IV. Attach the name and address of the landowner of the facility site.

New Mexico State Land Office 310 Old Santa Fe Trail Santa Fe, NM 87504

V. Attach a description of the types and quantities of fluids at the facility. *see attachments*.

- VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities. *see attachments.*
- VII. Attach a description of underground facilities (i.e. brine extraction well). There are no underground facilities, tanks or piping.
- VIII. Attach a contingency plan for reporting and clean-up of spills or releases. *see attachments.*
- IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.

see attachments.

X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.

see attachments.

XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: Dar	iel K. Gibson	
	Dalt Sh_	
Signature:	hat An	

Title: Corporate Environmental Director

Date: March 11, 2011

E-mail Address: dgibson@keyenergy.com



Discharge Plan Permit Renewal Application for Key Energy Services, LLC. Eunice Brine Well API No. 30-025-33547 State S Brine Station Permit # BW-28 Eunice, New Mexico

Submitted to: New Mexico Oil Conservation Division March 11, 2011

by:

Daniel K. Gibson, P.G. Corporate Environmental Director Key Energy Services, LLC. 6 Desta Drive Suite 4300 Midland, Texas 79705 (432)-571-7536 ph (432)-571-7173 fax

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V. Type and Quantities of Fluids Stored or Used at the Facility -List all fluids stored or used at the facility (e.g. High TDS salt water, hydrocarbons, etc.). Include source, average daily volume produced, estimated volume stored, location, and type of containers.

<u>Answer:</u> The existing water station can store approximately 2,000 barrels of concentrated salt water (i.e. 10 lb/gal brine water) in four (4) above ground fiberglass tanks; and store 1,500 barrels of fresh water in three (3) 500 barrel bolted galvanized steel above ground tanks; and store 500 barrels of rainwater-brine water mix, generated from rainfall events and deminimis drips from the concrete loading pad area, in two (2) above ground fiberglass catch-tanks.

Fresh water is obtained from the City of Eunice and brine water is generated from the brine well, which is located approximately 350 feet south of the storage tanks. The anticipated brine water production will have an estimated Instantaneous flow rate of 3-5 barrels per minute. Estimated monthly totals could vary from 0-50,000 barrels per month or 0-1,666 barrels per day depending upon on usage demand. The usage over the past 15 years has averaged approximately 21,000 bbl's per month.



Key Eunice Water Station

VI. Transfer, Storage and Disposal of Fluids and Solids

VI.A.- Provide sufficient information to determine what water contaminants may be discharged to the surface and subsurface within the facility. Information desired includes whether tanks, piping, and pipelines are pressurized, above ground or buried. If fluids are drained to surface impoundments, skimmer pits, emergency pits, sumps, etc. for further transfer and processing, provide size and show if these units are lined or unlined. Provide fluid flow schematics with sufficient detail to show individual units.

<u>Answer</u>: The City of Eunice has a buried fresh water line that supplies the water station with fresh water. The fresh water line has an installed air-break, and automatic level control valve to prevent back flow into the city line.

There are three 500-barrel fresh water tanks that are manifolded together with an automatic level control. Each tank has isolation valves for maintenance. The output of the tanks feed a fresh water load pump, which is control by the sales management system. A submersible brine well charge pump is mounted inside of the west fresh water tank and supplies fresh water to the brine well located approximately 350 feet south of the water station via an underground 4" black PE fast. The exposed portions of this line are insulated for freeze protection.

The brine well will is located in a well house and has a well head piping manifold with isolation valves, pressure gauges, and braden-head outlets. There is a 4" above ground pressured rated PE fast line from the well head to the brine well tanks inlet manifold. There are isolation valves on both ends.

There are four 500-barrel brine water storage tanks (2000 bbl's total) connected to a common header that is connected to the suction side of an electric driven load pump. The load pump is controlled by an automatic sales management system. Trucks are loaded on two concrete loading pads. All tanks, headers, and pumps have manual isolation valves. The brine well charge pump will be cycled off and on, depending upon the level in the brine tanks. There is a fail-safe, hi-level shut-off with alarm.

As mentioned, there are two concrete loading pads with gravity drains located near the load lines that collect deminimis leaks and drips from the pad. This water drains to two 250 barrel above ground fiberglass catch-tanks. Key is planning on coating the loading pads with either a fiberglass or salt resistant epoxy coating for added protection.

<u>A brine well piping schematic, facility diagram and facility-fluid flow diagrams are included in Section VI</u> <u>Appendix for reference.</u> The water station will have the same basic configuration as the previously permitted site.

VI.A.1. Tankage and Chemical Storage Areas - Storage tanks for fluids other than fresh water must be bermed to contain a volume one-third more than the largest tank. If tanks are interconnected, the berm must be designed to contain a volume one-third more than the total volume of the interconnected tanks. Chemical and drum storage areas must be paved, curbed and drained such than spills or leaks from drums are contained on the pads or in lined sumps.

<u>Answer:</u> The brine water tanks, load pumps, and catch-tanks are located on an existing sand-gravel pad underlain by an impervious 60 mil HDPE black liner and bermed to sufficiently maintain one and one-third volume of the total interconnected tanks. The size of the bermed area is approximately 170 feet by 60 feet and 3.5 feet high. Based on these figures, the secondary containment can contain approximately 6,363 barrels of fluid. This facility has been previously approved by OCD under discharge permit BW-28. Enclosed in Section VI Appendix, are recent photos of the water station.

VI.A.2. Surface impoundments-Date built, use, type and volume of materials stored, area, volume, depth, slope of pond sides, sub-grade description, liner type and thickness, compatibility of liner and stored materials, installation methods, leak detection methods, freeboard, runoff/runon protection.

Answer: There are no surface impoundments at this facility.

VI.A.3. Leach fields-Type and volume of effluents, leach field area and design layout. If non-sewage or mixed flow from any process units or internal drains is, or has been, sent to the leach fields, include dates of use and disposition of septic tank sludges.

Answer: There are no leach fields at this facility.

VI.A.4. Solids disposal-Describe types, volumes, frequency and location of on-site solids dried disposal. Typical solids include sands, sludges, filters, containers, cans and drums.

<u>Answer:</u> Routine domestic household type trash, or other similar non-domestic waste pursuant to 19.15.35.8 NMAC, generated from on-site activities, will be stored in common trash cans and/or bins that are supplied and picked up routinely by the local waste management trucking company and disposed of at a New Mexico Environment Department permitted solid waste transfer or disposal facility.

Liquid and solid waste generated from the clean-up of deminimis leaks, drips, spills of oilfield nondomestic waste, resulting from routine operations, will be stored in tanks, sealed drums, bins or other containers in a bermed secondary containment area for liquids, or for solids, on an impermeable pad and curd. This waste material may be stored up to 180 days before being, recycled, or disposed of off-site pursuant to section VI.C below.

The 180-day time period will not start until the on-site liquid volume exceeds 500 barrels, which is the volume of the two catch-tanks, or when the solid waste container(s) are filled to capacity. Each container will be properly labeled with type of contents, RCRA classification, and dated.

Deminimis volumes of liquids contained in secondary containment devices or sumps, that do not interfere with normal operations, or has a minimal chance of being released to the environment, will be allowed to evaporate.

Non-contaminated liquids, i.e. rainwater, may be recycled, disposed of off-site (per section VI.C below), or discharged on site as irrigation water for native vegetation or wildlife. If discharged on site, Key will verify that the water is clean, clear, and contains chlorides no greater than 250 mg/I, TDS < 1000 mg/I and that no oil sheen is present. Samples will be retained for one year. The events and results will be included in the annual report.

All other oilfield non-domestic liquid and solid waste generated as a result of unintentional releases of water contaminants to the ground will be reported and corrective actions taken pursuant to OCD Rule 19.15.29 NMAC. The events and results will be included in the annual report.

VI.B. For each of the transfer/storage/disposal methods listed above:

VI.B.1. Describe the existing and proposed measures to prevent or retard seepage such that ground water at any place of present or future use will meet the WQCC Standards of Section 3-103, and not contain any toxic pollutant as defined in Section 1-101.UU.

<u>Answer:</u> All tanks, drums, bins, etc., containing anything other than fresh water, will have impervious secondary containment or pad and curb, as described above. All unloading valves will have encapsulating

containers to prevent miscellaneous drips, leaks or spills. All loading areas will have concrete loading ramps that are sloped to prevent brine water run-off.

The concrete loading pads will have integral sumps to allow deminimis leaks, spills and rainwater to be collected and placed in the above ground catch tanks with secondary containment. Key Plans to coat these sumps with an epoxy.

All process piping, other than fresh water, will be above ground, unless install in an appropriate secondary containing device with leak detection.

VI.B.2. Provide the location and design of site(s) and method(s) to be available for sampling, and for measurement or calculation of flow.

<u>Answer:</u> Both brine and fresh water samples will be collected from the load lines. Fresh and brine water will be monitored, both in the pump house, located south of the fresh water tanks, and with the sales delivery system. Electronic accumulating flow meters, with an accuracy of $\pm 1\%$ are be utilized.

A continuous pressure chart recorder will be installed and maintained. A minimum of two pressure gauges will be installed to verify recording pressures. The system will include a high-pressure cut-off relay and alarm for formation protection, except if the selected pump cannot exert sufficient pressure to cause harm.

VI.B.3. Describe the monitoring system existing or proposed in the plan to detect leakage or failure of any discharge system. If ground water monitoring exists or is proposed, provide information on the number, location, design, and installation of monitoring wells.

<u>Answer</u>: The water station has an automatic electronic sales management system with overflow shutdown systems incorporated in the design. The system tanks have low, normal and high-level control devices.

Groundwater monitoring is not being proposed at this time. However, if Key Energy experiences problems that warrant monitoring, then a minimum of three groundwater monitoring wells will initially be installed with details on the depths, locations, design and construction submitted for OCD approval.

Subsidence monitoring are being installed at this time. Key plans on installing a minimum of three subsidence monitors similar in installation and construction as the existing monitors currently installed on the former brine well BW-19. Key Energy will submit the installation plans and monitoring results in the first annual report.

VI.C. Off-Site Disposal

If wastewaters, sludges, solids etc. are pumped or shipped off-site, indicate general composition (e.g. waste oils), method of shipment (e.g. pipeline, trucked), and final disposition (e.g. recycling plant, OCD-permitted or domestic landfill, Class II disposal well). Include name, address, and location of receiving facility. If receiving facility is a sanitary or modified domestic landfill show operator approval for disposal of the shipped wastes.

<u>Answer:</u> Routine domestic household type trash, or other similar non-domestic waste pursuant to 19.15.35.8, generated from on-site activities, will be stored in common trash cans and/or bins that are supplied and picked up routinely by the local waste management trucking company and disposed of at a New Mexico Environment Department Permitted Solid Waste Transfer or Disposal facility.

Waste generated on site will either be recycled or shipped off site by trucks owned or operated by Key Energy, or by other commercial trucking companies. Liquid waste from the sump catch-tank will either be recycled or shipped off-site to a Class II SWD well permitted by OCD, or to an OCD permitted surface waste management facility.

Key is requesting that any commercial OCD solid waste management facility, permitted pursuant to 19.15.36 NMAC, be incorporated as an approved disposal site. In addition, Key is requesting that any New Mexico Environment Department commercial permitted facility be incorporated as an approved disposal site pursuant to 19.15.35.8 type waste. Key will have the responsible to ensure that all waste is properly stored, transported, classified, tested, manifested and the receiving facility is approved to take the waste type.

Key is also requesting that any Class II SWD type well permitted by the OCD for commercial disposal or any Class II well owned and operated by Key Energy, or another company by written agreement, be incorporated as an approved disposal site. Key will have the responsible to ensure that all waste is properly stored, transported, classified, tested, manifested and the receiving facility is approved to take the waste type.

All waste shipped off-site, will be summarized and reported in an annual report due March 31 of each year. The report will indicate general composition (e.g. brine water, soil contaminated with brine water, etc.), method of shipment (e.g. trucked), and final disposition (e.g. recycling plant, OCD-permitted or domestic landfill, Class II disposal well). The report will include the name, address, and location of receiving facility. All manifest, test results, etc. and any other pertinent information will be included in the report.

VI.D. Proposed Modifications

VI.D.1. If protection of ground water cannot be demonstrated pursuant to Section B.1. above, describe what modification (including closure) is proposed to meet the requirements of the Regulations. Describe in detail the proposed changes. Provide the information requested in A. and B. above for the proposed modified facility and a proposed time schedule for construction and completion. (Note: OCD has developed specific guidelines for lined surface impoundments that are available on request.)

<u>Answer</u>: There are no major modifications anticipated at this time. If permit conditions require modifications then they will be properly addressed after permit is issued within appropriate time lines

VI.D.2. For ponds, pits, leach fields, etc. where protection of ground water cannot be demonstrated, describe the proposed closure of such units so that existing fluids are removed, and emplacement of additional fluids and runoff/runon of precipitation are prevented. Provide a proposed time schedule for closure.

<u>Answer:</u> There are no ponds, pits, or leach fields at this site. There are no designed discharges to the surface or sub-surface that would impact ground or surface water.

VI.E. If the facility contains underground piping, the age and specification (i.e., wall thickness, fabrication material, etc.) of said piping should be submitted. Upon evaluation of such information, mechanical integrity testing of piping may be necessary as a condition for discharge plan approval. If such testing (e.g. hydrostatic tests) has already been conducted, details of the program should be submitted.

<u>Answer:</u> This facility will not contain any underground piping other than fresh water lines. There are two loading pad sump short drain lines that are covered, but are still above grade and underlain by a liner.

VI.F. Inspection, Maintenance and Reporting

VI.F.1. Describe proposed routine inspection procedures for surface impoundments and other transfer, storage, or disposal units including leak detection systems. Include frequency of inspection, how records are to be maintained and OCD notification in the event of leaks.

<u>Answer:</u> The facility will be inspected on a daily basis by drivers and supervisors. A safety supervisor will perform weekly inspections, with the results recorded on a log sheet. Deficiencies will be addressed and maintained on file for a minimum of five years. Inspection report forms will be developed and supplied in the annual report with a summary of corrective actions.

Releases will be reported and corrective actions taken pursuant to OCD Rule 19.15.29 NMAC and noted in the weekly and annual reports.

VI.F.2. If ground water monitoring is used to detect leakage or failure of the surface impoundments, leach fields, or other approved transfer/storage/disposal systems provide:

<u>Answer:</u> All groundwater, subsidence, level controls, flow controls, pressure charts, gauges, valves, electric monitors, housekeeping issues, leaks/spills, inoperative equipment, and any special observations will be incorporated in the inspection reports and reported in the annual reports.

VI.F.2.a. The frequency of sampling, and constituents to be analyzed.

<u>Answer:</u> As indicated in VI.B.3 above, Key Energy does not plan on installing groundwater monitoring wells at this time. However, subsidence devices are being installed.

VI.F.2.b. The proposed periodic reporting of the results of the monitoring and sampling.

<u>Answer:</u> Once Key and the agency agree on sampling points, analysis, and frequency, then the results will be included in an annual report submitted to the agency by March 31, of each year after operations began.

VI.F.2.c. The proposed actions and procedures (including OCD notification) to be undertaken by the discharger in the event of detecting leaks or failure of the discharge system.

<u>Answer:</u> Key understands special permit conditions may be imposed when monitoring indicates a problem.

VI.F.3. Discuss general procedures for containment of precipitation and runoff such that water in contact with process areas does not leave the facility, or is released only after testing for hazardous constituents. Include information on curbings, drainage, disposition, notification, etc.

<u>Answer</u>: The current water station system is currently designed to hold a large amount of rainfall. All brine water tanks are surrounded by an impermeable 3.5-foot high berm. The concrete loading pads rainwater drains directly into the two 250-barrel catch tanks that are located inside of the lined bermed area. Key Energy will remove all fluids during or after significant rainfall events within one week. These fluids will be recycled or properly disposed of as indicated in sections VI.A.4 and VI.C above.

Special attention will be given to make sure no standing water from either leaks or spills, or rainfall events remain over the anticipated brine well cavern located approximately 350 feet to the south. The system is

being designed to allow normal sheet flow off of the site. A berm has been installed completely around the water station to ensure that run-off will not leave the site.

Any leaks or spills of brine or fresh water around the wellhead will be immediately picked up and disposed of properly.

VI.F.4. Describe methods used to detect leaks and ensure integrity of above and below ground tanks, and piping. Discuss frequency of inspection and procedures to be undertaken if significant leaks are detected.

<u>Answer:</u> As mentioned in VI.F.1 above, the system will be observed daily with routine inspections documented. Emergencies will be handled pursuant to a site-specific contingency plan included in section VIII below.

VI.F.5. Submit a general closure plan describing what actions are to be taken when the facility discontinues operations. These actions must include:

VI.F.5.a. Removal of all fluids, contaminants and equipment.

<u>Answer</u>: All products, equipment, and materials may be sold, recycled or disposed of in a legal manner; or left on site, if Key Energy adequately demonstrates it has a future beneficial use by remaining on-site, and will not be a threat to public health, fresh water or the environment.

Water contaminants remaining on site, which will cause surface or groundwater exceedance, or is a significant threat to public health or the environment, will be remediated to safe acceptable levels.

VI.F.5.b. Grading of facility to as close to the original contour as is practical.

<u>Answer</u>: The facility will be restored to its original contour that was found when permitted, unless it has a future beneficial use as is, and will not adversary impact the environment.

VI.F.5.c. Proper disposal of fluids, sludges and solids pursuant to rules and regulations in effect at the time of closure.

<u>Answer:</u> Inheritably waste-like materials, such as fluids, sludges, and solids, may be sold, recycled or disposed of in a legal manner; or left on site, if Key Energy adequately demonstrates it has a future beneficial use by remaining on-site, and will not be a threat to public health, fresh water or the environment.

Section VI. Appendix:

Includes:

- 1. Brine well piping schematic
- 2. Facility Diagram
- 3. Fluid Flow Diagram
- 4. Recent photos of the water station.

VII. Brine Extraction Well(s)- In-situ brine extraction wells must meet the requirements of Part 5 of the Water Quality Control Commission Regulations in addition to other applicable requirements of WQCC and Oil Conservation Division Rules and Regulations.

Answer and Description for Existing Brine Well(s):

Brine Well Construction, Operating Practices, Cavern Size and Design Limits:

Goldstar, a small oilfield service company located in Eunice, NM, originally drilled the brine well in 1996. The OCD District office approved the original well design and the OCD Santa Fe office issued the BW-28 permit. In April 2001, Yale A. Key (now Key Energy Services), a medium to large size integrated oilfield service company, purchased Goldstar and the brine well operations. As of to date, the well has produced approximately 3.81 million barrels of brine over an approximate 15-year time frame. This well has operated mostly trouble free during this time.

The well bore originally consisted of 12-1/4 drilled hole, 8-5/8" 32 lb/ft steel casing set at approximately 1,360 feet below grade level (bgl) and cemented to surface with 800 sacks. A 7-7/8 hole was drilled to a total depth (TD) of 2,200' feet and 2-7/8" fiberglass tubing was installed open hole down to approximately 2,074 ft. The casing appeared to have been set in the first anhydrite-salt interface layer overlying the Salado salt formation, but no open hole electric well logs were provided to confirm this. The tubing was set well into the bedded salt section.

The fiberglass tubing was initially chosen for cost effectiveness and to within stand the down-hole corrosion effects. However, the tubing did not hold up to formation and testing conditions and was replaced in April 2002 with steel 2-7/8 conventional tubing. At that time, only 1,410' feet of tubing was re-installed. Since then, the tubing has been re-set at a depth of 1,701' feet bgl. An updated well bore schematic is included in the <u>Section VII.A.6-11 Appendix</u>:

In May of 2009, a sonar test was conducted and results submitted to OCD in the 2009 annual report. As of to date, the system has passed all formation and casing tests conducted.

The last cavern survey did not provide adequate information pertaining to the size of the cavern. This has been an issue with several brine wells and until the validity of using sonar test is resolved, an alternate method will be employed.

This alternate method has been discussed with Jim Griswold-OCD, and it was mutually decided that an estimated worst-case diameter was to be determined in order to provide maximum protection and ensure the permit conditions are being met.

The Solution Mining Research Institute (SMRI), other state agencies, OCD work-group, along with various studies conducted during the permitting of the WIPP site, has concluded that failures, such as "catastrophic collapses", have a higher probability when the roof diameter of the cavern exceeds a certain value compared to the actual depth of the cavern. This number is typically called D/H where "D" is the diameter of the cavity and "H" is the depth from surface to the casing shoe. Various reports seem to conclude that when a ratio of D/H reaches or exceeds .66 then the probably of collapse increases to a point that the well may be considered un-safe, thus closing procedures, such as proper plugging and abandonment, and possible long term subsidence monitoring should be instituted.

The alternate method mentioned above, involves calculating the maximum diameter of the cavern by using a worst-case scenario of an "*upright cone*". The volume of the cavern is calculated using the

lifetime brine production volumes and using a *"rule of thumb"* conversion factor to determine the volumetric size of the cavern. The rule of thumb conversion factor was taken from the 1982 Wilson Report and equates that every barrel of brine produced will create approximately one cubic foot of cavity.

The past operating practices required by the permit conditions of reverse flow (i.e. pumping fresh water down the annulus) has most likely caused dissolution of the salt near the top of the cavern which most likely has caused the top of the cavern to be larger than the bottom. In June of 2009, flow was put back to the normal flow configuration of a conventional brine well.

The Eunice Brine Well cavern size has been calculated to be approximately 3.8 million cubic feet with a maximum radius of 66 feet using a worst-case scenario, configuration of an upright cone with the top having the largest span. In order to provide a guide tool to determine the safety of the cavern roof system rocks, Key Energy has developed a roof stability model to make logical decisions concerning the safety and life of a brine well. <u>Enclosed in Section VII appendix</u>, is the rational and results of the model for the Eunice Brine Well BW-28.

The model is most conservative and employed an arbitrary safety factor of 2:1. The results of the model show that the roof cavern is very stable and is presently not approaching a level of concern. While the system received a recommendation of a "NO", it merely points out that the cavern safety factory has dropped below the 2:1 figure used in the model, and is now currently at 1.6, still considered a safe number.

Now that conventional flow has been re-employed, the cavern roof span should not increase in the same proportion as in the past. This will extend the life of the system considerably.

Key Energy will continue to monitor the results and notify the OCD in each annual report. A working copy of the model and training on its usage is available upon request from Key Energy.

Section VII. Appendix:

Includes:

- 1. Steady-State Model: Brine Well Roof Stability Calculations Using Beam Theory (3 pgs).
- 2. Eunice Brine Well output results on Excel spreadsheet.

VII.A.1-4. Drilling, Deepening, or Plug Back Operations

Before drilling, deepening, or plug back operations, the operator of the well must file the following plans, specifications, and pertinent documents with the Oil Conservation Division 90 days prior to start-up of the planned operation.

VII.A.1.- Form C-101 "Application for Permit to Drill, Deepen, or Plug Back" (OCD Rule 1101).

<u>Answer:</u> The complete well file history and all associated submitted forms, charts, etc., is <u>included in</u> <u>Section VII.A.1-4 Appendix.</u>

VII.A.2.- A "Notice of Intent to Discharge" in accordance with WQCC regulation 1-201 (New facilities only).

Answer: This is a permit renewal and notice of intent will be this application.

VII.A.3.- A map showing the number, name, and location of all producing oil and gas wells, injection wells, abandoned holes, surface bodies of water, watercourses, springs, mines, quarries, water wells, and other pertinent surface features within 1/4 mile from the wellbore(s).

<u>Answer:</u> This Information is provided below in detail, in section VII.A.5-Oil & Gas Wells Area of Review (AOR).

VII.A.4.- Maps and cross-sections indicating the general vertical and lateral limits of all ground water having 10,000 mg/l or less TDS within one mile of the site. Show the position of such ground water within this area relative to the injection formation. Indicate the direction of water movement, where known, for each zone of ground water.

Answer: This information is provided below in detail, in Section IX.A. Site Characteristics.

Section VII.A.1-4 Appendix:

Includes:

1. The complete copy of the brine well file. Includes original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

VII.A.5-11- List all abandoned wells/shafts or other conduits in the area of review which penetrate the injection zone. Identify those which may provide a pathway for migration of contaminant through being Improperly sealed, completed or abandoned. Detail what corrective action will be taken prior to start up of operations to prevent any movement of contaminants into ground water of less than/equal to 10,000 mg/I TDS through such conduits due to the proposed injection activity (e.g. plugging open holes). Include completion and plugging records. If information becomes available after operations have begun, which indicates the presence of a conduit that will require plugging then the injection pressure will be limited to avoid movement of contaminants through such a conduit into protected groundwater.

VII.A.5- Answer: Oil & Gas Wells Area of Review (AOR)

An extensive AOR review was conducted for the Key Eunice "Old GoldStar" brine well, OCD permit # BW-28, located in UL E (1340 FNL & 330 FWL) of Section 15-Ts21S-R37E in June 2010 and reported in the 2009 annual report. Key used OCD records and field verification to confirm wells in the AOR.

Using OCD on-line downloads, a well status list was constructed listing all wells within adjacent quarter sections of the BW-28 location. The list shows API#, Operator well name, UL, Section, Township and Range, footages, wells within 660 ft and ¼ mile, casing program checked status, casing/cementing status, and corrective action required status. In addition an Area of Review map (labeled 2009 BW-28 AOR Annual Review-Unit Plot Plan) was constructed.

These downloads, well status list and plot plan have been updated for the anticipated 2010 annual report due March 31, 2011. and included in the Section VII.A.5 Appendix.

As of Feb of 2011, there were 39 wells located within these adjacent units. Within a ¼ miles radius of the brine well there were 15 wells found. Within 660 feet of the brine well there were 4 wells found. The AOR has been checked for 2010 and one new well has been installed in the ¼ mile AOR, and one new well was installed in an adjacent quarter section out of the AOR.

This comprehensive list was formulated to provide a baseline for future AOR studies. Since any future brine well will certainly be limited in size, a critical AOR of 660 feet was established and all wells within that radius will be researched in greater detail.

The rational of this approach is the fact that brine wells are non-static in terms of size and configuration and the fact that Key has no direct control on wells drilled in close proximity. By just initially focusing on the current wells in the ¼ mile AOR and assuming the status of these wells will remain the same, may be a mistake. Therefore, Key is taking a more dynamic approach and will study wells as the brine well grows, especially wells in the critical zone. We used the current estimated diameter of the brine well i.e. 132 ft (radius = 66 ft) generated from the 2010 annual report, and added a 10:1 safety factor, which equates to about 660 ft. As the brine well grows, the critical AOR will be expanded.

The Findings are as follows:

API # 30-025-09913: Shell NEDU 603, according to OCD records, is located 3,390 FSL & 4,520 FEL of Section 15-Ts21s-R37e. It is shown to be located approximately 500 ft to the SE of the BW-28 well. This well was drilled in 1951 with surface casing set at 211.68 ft and cemented with 325 sacks. Intermediate casing was set at 2818 feet and cemented with 500 sacks. A long string was ran and set at 8,030 feet and cemented with 400 sacks.

It was plugged and abandoned in 1994 with substantial remedial work required. The plugging was approved by OCD at the time. The well reports and plugging procedure is attached for review.

<u>Conclusions</u>: The OCD reports indicate that the salt section was properly plugged off inside and outside of all casing strings. The salt section (Salado formation) appears to start at about 1,360 ft bgl and ends above 2,800 ft bgl. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

Corrective actions: No actions recommended at this time.

API # 30-025-9914: Apache NEDU 602, according to OCD records, is located 1,980 FNL & 660 FWL of Section 15-Ts21s-R37e. It is shown to be located approximately 600 ft to the SSE of the BW-28 well. This well was drilled in 1990 with surface casing set at 237 feet bgl and cemented with 300 sacks. Intermediate casing was set at 2,799 feet and cemented with 800 sacks. A long string was ran and set at 6,625 feet and cemented with 350 sacks. The well is an active producer. The well reports are attached for review.

<u>Conclusions</u>: The OCD reports indicate that the casing strings were properly sealed above and below the salt section. The salt section appears to start at about 1,360 ft bgl and ends slightly above 2,800 ft bgl. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

Corrective actions: No actions recommended at this time.

API # 30-025-37223: Apache NEDU 628, according to OCD records, is shown to be located 1,410 FNL & 380 FWL of Section 15-Ts21s-R37e which would be approximately 86 ft to the SE of the BW-28 well. This well was suppose to have been drilled in 2006 with surface casing set at 1,198 feet bgl and cemented circulated to the surface. Production casing set at 7,018 feet bgl and cemented to the surface. The well records are attached for review.

<u>Conclusions</u>: Field verification (E-mail attached) revealed this well was never drilled. Key notified both OCD and Apache that due to the close proximately to the brine well it would be a detriment to the brine well operations and Apache would experience lost circulation.

Corrective actions: Key herby notifies OCD it should correct this record.

API # 30-025-39277: Apache WBDU 113, according to OCD records, is located 1,290 FNL & 330 FEL of Section 16-Ts21s-R37e. It is located approximately 660 ft to the NE of the BW-28 well. This well was drilled in 2009 with surface casing set at 1,342 feet bgl and cemented with 650 sacks circulated to the surface. Production casing was set at 6,912 feet bgl and cemented with 1,000 sacks circulated to the surface. The well is an active producer. The well reports are attached for review.

<u>Conclusions</u>: The OCD reports indicate that the casing strings are properly sealed above and below the salt section. The salt section appears to start at about 1,360 ft bgl and ends slightly above 2,800 ft bgl. The amount of cement used during completion seems unusually high and may indicate lost circulation during the drilling operations. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

<u>Corrective actions</u>: Investigate unusually high cement usage and how it may relate to the BW-28 operations. Key Energy is planning on keeping this well on a priority watch list. In 2011 Key will contact the operator for additional information and report in the 2011 annual report.

<u>NEW-API # 30-025-06586</u>: Chevron St. 01, located in UL D (660 FNL & 660 FWL) of Section 15-Ts 21s-R37e has become within 660 feet of the brine well, so it has been added to the critical zone. This well will be investigated and reported in the 2010 annual report due March 31, 2011.

Copies of the 2010 well status list, AOR Unit Plot Plan, and well file downloads are attached in this Section VII.5.A appendix.

Section VII.5.A. Appendix:

Includes:

- 1. 2010 BW-28 AOR Review-Well Status List. "Update in Feb 2011"
- 2. 2009-2010 BW-28 Annual Review-Unit Plot Plan. "Updated in Feb 2011"
- 3. 2010 Well File Downloads-36 pages. "Updated in Feb 2011"

VII.A.6.- Maps and cross-sections detailing the geology and geologic structure of the local area.

Answer: The Eunice Brine Well is located on the Central Basin Platform of the Permian Basin where the Salado salt in the Ochoa series is generally found throughout. Fig.1 in the Section VII.A.6-11 Appendix, shows the map of the Permian basins. A Stratigraphic chart is also included for general reference. The Salado salt is overlain by the Rustler formation, which contains anhydrite layers that act as a roof support over the salt caverns generated from brine well solution mining. Overlying the Rustler formation are the Dewey lake red beds that generally act as a confining barrier for groundwater found above in the Teritary Ogallala and Quaternary Alluvium formations.

The depth of the top of the salt is generally found from approximately 1200 feet (bgl) and the thickness ranges from 1,000 to 1,500 feet. The Salado is inter-bedded with anhydrite layers, thus receiving the name bedded salt. Included in Section VII.6-11 Appendix, are well records from four different brine wells in the area. They are, the Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine Well BW-2. These records verify the general depth and thickness of the Salado Salt underlying the area.

VII.A.7.- A proposed formation testing program to obtain an analysis or description of fluids in the receiving formation.

Answer: Included in Section VII.C.4 below.

VII.A.8.- Schematic drawings of the surface and subsurface construction details.

Answer: Included in this Section VII.A.6-11 is a recent copy of the schematic of the well bore.

VII.A.9.- The proposed drilling, evaluation, and testing, programs. Include logging procedures, coring program, and deviation checks.

<u>Answer:</u> The complete copy of the existing brine well file is included in <u>Section VII.A.1-4 Appendix</u>. It includes the original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

VII.A.10.- The proposed stimulation, injection, and operation procedures (Note WQCC 5-206 limitations).

<u>Answer:</u> There is no proposed stimulation at this time other than circulating fresh water down the tubing and producing up the annulus. Reverse flow will occur occasionally for maintenance reasons.

VII.A.11.- A plan for plugging and abandonment of the well that meets the requirements of WQCC regulations section 5-209. A plugging bond pursuant to OCD Rule 101 is required prior to commencement of any new well drilling operations.

Answer: Key Energy proposes the following plugging procedure of the brine well. Remove the water from the well bore and a minimum of one foot from the formation, then set a cast iron bridge plug at 10 feet above the casing shoe and fill the well bore with a Class C high strength salt resistant cement.

Over time the salt will creep and fill in the void without fracturing the formation. Subsidence will be monitored for a minimum of five years after closure, unless issues occur.

An option that Key would like OCD to consider is the filling in of the cavern with oilfield non-hazardous solid waste. Key understands OCD does not have current guidance on this issue and therefore would like to work with OCD in developing this procedure and possibly even a new rule.

Answer: (Bonding and Financial Assurances per 20.6.2.3107.11 NMAC)

Key Energy currently has an approved existing \$50,000 bond, No. RLB0003249. Verification of bond approval is included in the Section VII.A.6-11 Appendix.

Section VII.A.6-11 Appendix:

Includes:

- 1. Fig.1-Map of the Permian Basins.
- 2. Stratigraphic Chart of the Permian System and the Central Basin Platform.
- 3. Well records of Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine.
- 4. Recent well bore completion schematic.
- 5. Verification of Bond Approval letter.

VII.B.- Workover Operations_-Before performing remedial work, altering or pulling casing, plugging or abandonment, or any other workover, approval of OCD must be obtained. Approval should be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103-A).

Answer: Key Energy acknowledges the requirement that any subsequent workovers after permit approval will be approved by OCD using the C-103 process. Key Energy will use the local districts guidance on when a C-103 requires submittal. In absent of OCD's guidance, Key will submit a C-103 for approval anytime the packer or tubing strings are unseated. Routine well-head piping maintenance or pressure testing will not be reported on a C-103 but a summary will be included in the annual report.

VII.C. Additional Information Required with Discharge Plan- In addition to all of the information required above in Part VII.A. (Drilling, Deepening, or Plug Back Operations), include the following with your discharge plan application.

VII.C.1. Provide evaluation, completion and well workover information. Include all logs, test results, completion reports and workover descriptions.

<u>Answer</u>: This information will be provided with the normal requirements of a C-103 and C-105 Sundry Notice and Well Completion reports respectfully, after well operations have been completed and will also be included in the annual reports.

VII.C.2. Provide the proposed maximum and average injection pressures and injection volume. If one well is to be used for injection and extraction, fresh water must be injected down the annulus and brine must be recovered up the tubing. Reverse flow will be allowed for up to once a month for 24 hours for clean out. If an alternative operating method is desired then a written request must be submitted to the OCD which describes the proposed operating procedures and how the mechanical integrity of the casing will be guaranteed.

Answer-Maximum Static, Dynamic and Average Injection Pressures and Estimated Flow Rates:

The maximum pressure exerted on the formation will be limited to prevent formation fracturing. The emphasis will be to make sure the salt formation at or near the casing shoe will not be fractured under static or dynamic operating conditions.

Currently, the Oil Conservation Division does not have guidance concerning this issue. Therefore, Key Energy will use the Kansas guidance for maximum fracture gradient of 0.75 psi/ft. (per Mike Cochran-Kansas UIC Department).

In addition, Key used one of the noted fracture pressure calculation determinations by Willis, Kelly and Eaton. The Eaton equation provides the most conservative number for Fracture Gradients.

Key utilized the Eaton equation in an excel spreadsheet model to determine if these results are comparable to Kansas' 0.75 psi/ft rule of thumb fracture gradient.

The Eaton equation provides a conservative fracture gradient of 0.68 psi/ft when the Poisson ratio was set at the lower limit of 0.25 for Salt (WIPP site ref.) Other salt zones can have Poisson ratios of 0.37 on the high side, which gives a fracture gradient of 0.80 psi/ft. The average of 0.68 psi/ft and 0.80 psi/ft calculates to be 0.74 psi/ft. Therefore, Key Energy will use a 0.75 psi/ft fracture gradient for determining maximum pressures.

A depth of 1,360 feet was used in the fracture calculation to determine the fracture pressure at the casing shoe. In addition, the model also calculated the allowable static surface pressure (i.e. pump not running)

and the maximum allowable injection pressure, taking into account friction pressure losses in the tubing with a maximum flow of 5 bbl/min.

The maximum surface injection pressure was calculated to be 387 psig (pump running) and the maximum static pressure (pump not running) was 307 psig. The existing permit conditions allowed a maximum of 405 psig injected or static.

The 307 pounds cannot be exceeded because of pump limitations. The pump is a submersible centrifugal pump, with a pump curve shut in pressure of 300 psig, plus or minus the water tank head pressure of 4 psig. The average measured or observed injection pressure is noted by Key's personal ranges from 50 psig to 150 psig. This reading is taken from a pressure gauge mounted on the well inlet.

For this reason, permit condition 21.D. *Well Pressure Limits: "The operator shall have a working pressure limiting device or controls to prevent overpressure."* is conditionally met.

The results of the model are located in Section VII.B.-VII.C1-6 Appendix.

Answer: Key Energy understands OCD's position has changed on the issue of injecting fresh water down the annulus (i.e. reverse flow) since it causes a cavern to be formed at the top of the salt formation thus over time causes an inheritably unstable roof condition. On June 1, 2009 Key followed OCD instructions and change the flow pattern. It should be noted that it took over a month in order to obtain 10# brine.

VII.C.3. Submit a proposed mechanical integrity testing program. OCD requires a casing pressure test isolating the casing from the formation using either a bridge plug or packer prior to start of operation, and repeated at least once every five years or during well work over. In addition, OCD requires an open hole pressure test to 500 PSI for 4 hours on an annual basis.

<u>Answer:</u> An annual casing pressure test shall be ran for 30 minutes at a minimum of 350 psig using a pressure chart recorder with a maximum of 500 lb range and 4 hour (complete revolution) chart. OCD will be notified in ample time so they may witness the test. The tubing will be pulled and a packer set so the casing may be isolated from the cavern during the test.

Key Energy <u>does not agree</u> with the current guidance of pressuring testing the formation to 500 psi for 4 hours. This pressure exceeds the formation fracture pressure and recommends OCD changes this guidance. Key Energy will strive to maintain surface pressure at all times on the formation. Several SMRI and other reports have shown that sudden releases and inadvertent pressure surges during testing may be causing extensive damage in the formation. Therefore, Key is proposing that no annual formation test be performed per se.

Key intends to maintain a continuous pressure chart recorder on the formation. The pressure recorder will have a 30-day clock and all charts will be maintained for a minimum of 5 years. All charts will be submitted in an annual report due on March 31 of each year.

VII.C.4. Provide an analysis of the injection fluid and brine. Include location and design of site(s) and method(s) of sampling. Analysis will be for concentrations of Total Dissolved Solids, Sodium, Calcium, Potassium, Magnesium, Bromide, Carbonate/Bicarbonate, Chloride and Sulfate.

<u>Answer:</u> Fresh water and brine water samples will be collected at the load line area of the facility or taken directly from sample ports at the well-head. Key believes OCD's guidance does not adequately sample for all of the important parameters and hereby proposes to sample for the following constituents:

Key Energy will sample annually for the following chemical constituents: All WQCC metals, general chemistry (major cations and anions with a calculated balance), total dissolved solids (TDS), total

suspended solids (TSS), density, and Ph. All sample and analysis will be pursuant to EPA methods and reported in the annual report due on March 31 of each year.

VII.C.5. Compare volumes of fresh water injected to volume of brine to detect underground losses and specify method by which volumes are determined. After approval, submittal of a quarterly report listing, by month, the volume of fluids injected and produced will be required.

Answer: Key Energy presently monitors both fresh water and brine water by individual flow meters on the inlet and outlet brine well lines. The meters will have totalizers and will be read and recorded monthly. These readings will be evaluated monthly to determine if they remain within a 15% tolerance, with the fresh water generally being greater that the brine water produced. Any monthly reading out of limits will be investigated. The results will be reported in the annual report.

VII.C.6. For renewal application for facilities in operation in excess of 15 years, provide information on the size and extent of the solution cavern and geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence of catastrophic collapse.

<u>Answer</u>: Key Energy believes this guidance is out dated and should require this information every year in the annual report. Key Energy proposes to provide an annual cavity size, D/H ratio, estimated radius, and configuration. Key also has developed a model to determine the roof stability and will provide the results of the model annually.

Key is currently in the process of installing subsidence monitors and will include the information in each annual report.

Section VII.B-VII.C1-6 Appendix:

Includes:

- 1. Results of Injection Pressure Model Excel Spreadsheet.
- 2. Friction Charts.
- 3. Eaton Equation for Old Brine Well BW-19.

<u>VIII. Spill/Leak Prevention and Reporting Procedures (Contingency Plans)</u>. It is necessary to include in the discharge plan submittal a contingency plan that anticipates where any leaks or spills might occur. It must describe how the discharger proposes to guard against such accidents and detect them when they have occurred. The contingency plan also must describe the steps proposed to contain and remove the spilled substance or mitigate the damage caused by the discharger will be required to notify the OCD Director in the event of significant leaks and spills. This commitment and proposed notification threshold levels must be included in the contingency plan.

VIII.A. Prevention- Describe how spills and leaks will be prevented at the facility. Include specifically how spillage/leakage will be prevented during truck loading and at major transfer points within the facility. Discuss general "housekeeping" procedures for areas not directly associated with the above major processes.

<u>VIII.B.</u> <u>Containment and Cleanup</u>-Describe procedures for containment and cleanup of major and minor spills at the facility. Include information as to whether areas are curbed, paved, and drained to sumps; final disposition of spill materials; etc.

VIII.C. Notification<u>-</u>Propose a schedule for OCD notification of spills. The OCD requires the discharger to notify the director within 48 hours of the detection or suspected detection of a spill, and provide subsequent reports as required.

VIII. (A-C) Answer: Please find enclosed in the appendix for this section VIII a site "Emergency Contingency Plan" that addresses this section.

Section VIII. Appendix:

Includes:

"Emergency Contingency Plan"

IX. Site Characteristics

IX.A. The following hydrologic/geologic information is required to be submitted with all discharge plan applications. Some information already may be included in this application or may be on file with OCD and can be provided to the applicant on request.

A.1.A. Provide the name, description, and location of any bodies of water, streams (indicate perennial or intermittent), or other watercourses (arroyos, canals, drains, etc.); and ground water discharges sites (seeps, springs, marshes, swamps) within one mile of the outside perimeter of the facility; A.1.B. For water wells, locate wells within one-quarter mile and specify use of water (e.g. public supply, domestic, stock, etc.).

<u>Answer Part A.- Surface water one-mile "area of review" (AOR):</u> There are no bodies of water, such as lakes, streams, or seeps, springs, marshes, swamps within the area of review. The closest major drainage feature is Monument draw located about 1.5 miles to the northeast and east. Monument draw east and south of the site has generally been filled in with alluvium, dune and vegetation. It is very subdued in this area and is not considered a major stormwater drainage feature. There is one ephemeral drainage feature located to the north and skirts the site on the east side. Located just east of the site there are two small drainage channels that connect to this feature. <u>Section IX.A.1-4 Appendix contains an aerial photo showing these features.</u>

<u>Answer Part B.- Water well ¼ mile "area of review" (AOR)</u>: There are no water wells located within the area of review. Records from the Office of the State Engineers office were reviewed and no new wells were found in any of the adjacent sections around the brine well site. The verification of the record search is included in the <u>Section IX.A.1-4 Appendix</u>.

A.2. Provide the depth to and total dissolved solids (TDS) concentration (in mg/l) of the ground water most likely to be affected by any discharge (planned or unplanned). Include the source of the information and how it was determined. Provide a recent water quality analysis of the ground water, if available, including name of analyzing laboratory and sample date.

<u>Answer- Ground water depth and quality information</u>: There are no groundwater wells to sample in the area of review, therefore no data is available.

A.3. Provide the following information and attach or reference source information as available (e.g. driller's logs): a. Soil type(s) (sand, clay, loam, caliche); b. Name of aquifer(s); c. Composition of aquifer material (e.g. alluvium, sandstone, basalt, etc.); and d. Depth to rock at base of alluvium (if available).

Answer A.3.(a-d)- Soils types, aquifer(s) name, composition, and depth. The local geography of the brine well area (Section 15-Ts 21s-R 37e) is located in the Eunice Plain in the far southeastern part of the Pecos Valley section of the Great Plains physographic province. In the area of the brine well, the Eunice Plain is underlain by hard caliche and is almost entirely covered by reddish-brown dune sand. It has a general southeast slope to Monument draw, one of the few major drainage features in the area.

The major aquifers in the area are found in the Ogallala formation and in the Quaternary alluvium. <u>Plate 1</u> <u>"Geologic Map of Southern Lea County, New Mexico" is included in the Section IX.A.1-4 Appendix for</u> <u>reference.</u> The site is located near the boundary of the Ogallala formation and the Alluvium found in Monument draw. For the most part the two aquifers are considered one under most of the Eunice Plain.

The Ogallala formation, in this area consists of white sandy caliche, calcareous tan sandstone, unconsolidated sand with silt, clay and gravel. The alluvium is for the most part is sand, gravel and

reworked caliche. The thickness of the Ogallala formation at the brine well site is approximately 100 feet and underlain by Triassic red beds consisting of red clay, siltstone, and calcareous sandstones. In the vicinity of the brine well, the formation is mostly unsaturated. <u>Included in the Section IX.A.1-4 Appendix</u> is a copy of Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.

It should be pointed out that historic windmill water used for stock watering is found in Monument Draw. The depth to this water is usually shallow, 25-40 feet and produces small quantities. These wells go dry during drought years. (This information is verified by this writer who has spent many years in the area working, and bird hunting at these locations-WPrice). Reference the Ground-Water Report 6-Geology and Groundwater conditions in Southern Lea County, New Mexico (Nicholson and Clebsch).

A.4. Provide information on: a. The flooding potential at the discharge site with respect to major precipitation and/or run-off events; and b. Flood protection measures (berms, channels, etc.), if applicable.

Answers IX.4.a-b.- Flooding potential and protection measures: The site does not have a history of flooding, even though the surface gradient in the area is quite flat, the site drains as sheet flow generally to the southeast. There are two small erosional channels that dip to the east, one located east of the water station, and the other located southeast of the brine well. Both of these connect to another drainage feature that fans out southeast of the site and is cutoff from Monument draw by a set of railroad tracks. The water station is completely surrounded with by a stormwater run-on and run-off dirt berm. Included in the Section IX.A.1-4 Appendix is an aerial photo showing erosional features.

Section IX.A.1-4 Appendix:

Includes:

- 1. Aerial photo of surface water features-One-mile "area of review" (AOR).
- 2. Water Well Search Office of the State Engineers verification record search.
- 3. Plate 1 "Geologic Map of Southern Lea County, New Mexico"
- 4. Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.
- 5. Aerial photo showing erosional features.

IX.B. Additional Information

Provide any additional information necessary to demonstrate that approval of the discharge plan will not result in concentrations in excess of the standards of WQCC Section 3-103 or the presence of any toxic pollutant (Section 1-101.UU.) at any place of withdrawal of water for present or reasonably foreseeable future use. Depending on the method and location of discharge, detailed technical information on site hydrologic and geologic conditions may be required to be submitted for discharge plan evaluation. This material is most likely to be required for unlined surface impoundments and pits, and leach fields. Check with OCD before providing this information. However, if required it could include but not be limited to:

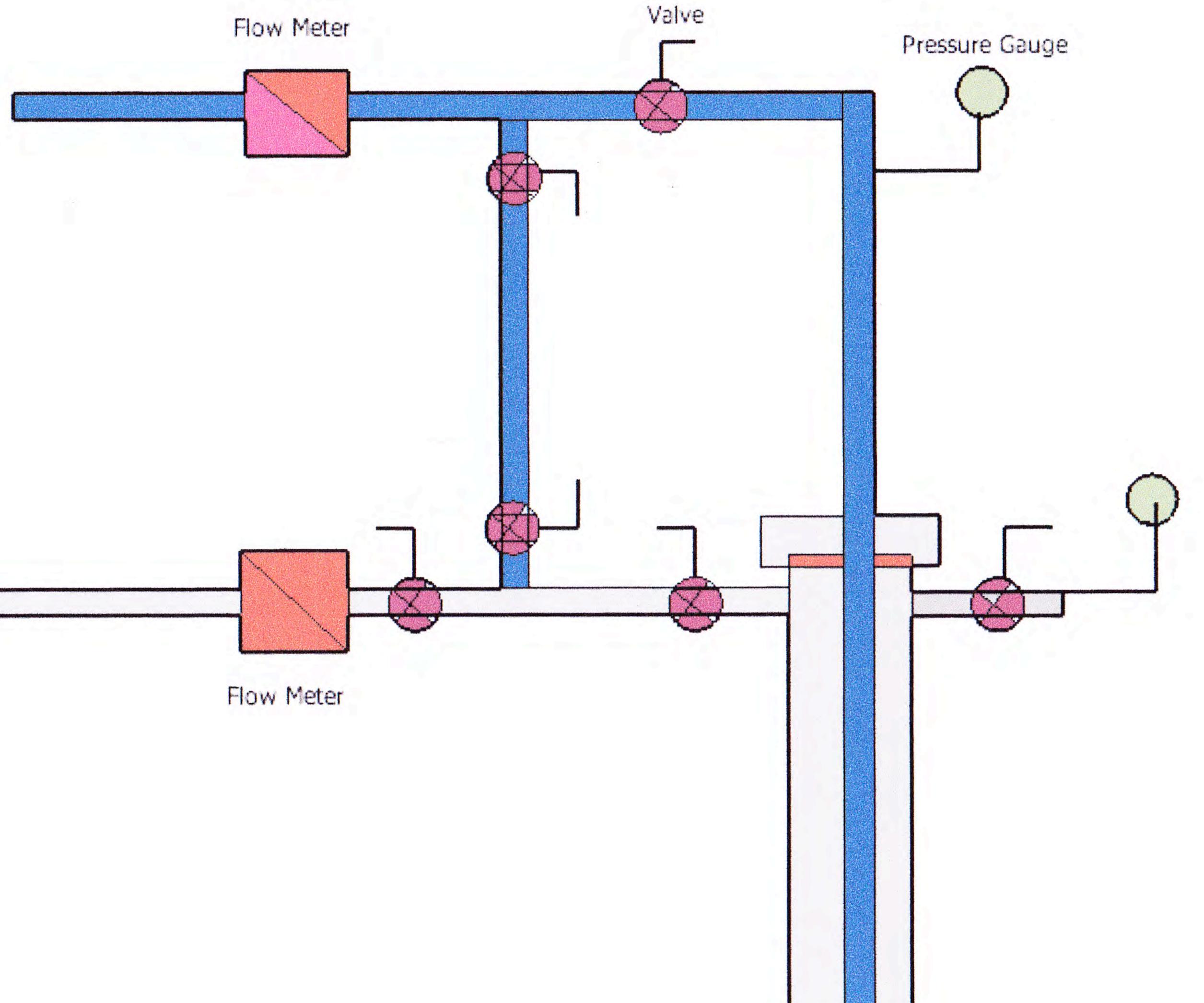
B.1. Stratigraphic information including formation and member names, thickness, lithologies, lateral extent, etc. B.2. Generalized maps and cross-sections; B.3. Potentiometric maps for aquifers potentially affected; B.4. Porosity, hydraulic conductivity, storactivity and other hydrologic parameters of the aquifer; B.5. Specific information on the water quality of the receiving aquifer; B.6. Information on expected alteration of contaminants due to sorption, precipitation or chemical reaction in the unsaturated zone, and expected reactions and/or dilution in the aquifer.

<u>Answer to B.1-B.5</u>: Since this information is most likely to be required for unlined surface impoundments and pits, and leach fields, Key Energy is requesting that this section be waived. In addition, most of the information requested as been addressed above.

Answer to B.6: Key Energy does not anticipate an alteration of contaminants since salts generally have an extended bioavailability in the environment. For this reason every attempt will be made to prevent the release of contaminants, and in the case of releases, an appropriate response shall be conducted to minimize or eliminate this effect.

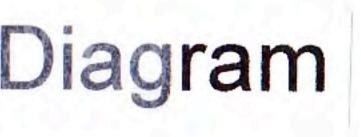


Fresh water In



Brine Water Out

Brine Well-Head Piping Diagram



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Susana Martinez Governor

David Martin Cabinet Secretary

Brett F. Woods, Ph.D. Deputy Cabinet Secretary

November 8, 2013

Dan Gibson Key Energy Services, LLC. 6 Desta Drive, Suite 4300 Midland, Texas 79705

RE: Renewal of Discharge Permit BW-28 for the State Brine Well #1 in Unit E of Section 15, Township 21 South, Range 37 East NMPM; Lea County, New Mexico

Dear Mr. Gibson,

Pursuant to all applicable parts of the Water Quality Control Commission regulations 20.6.2 NMAC and more specifically 20.6.2.3104 thru.3999 discharge permit, and 20.6.2.5000 thru .5299 Underground Injection Control, the Oil Conservation Division hereby renews the discharge permit and authorizes operation and injection for the Key Energy Services, LLC (owner/operator) brine well associated with BW-28 (API# 30-025-33547) at the location described above and under the conditions specified in the attached Discharge Permit Approval Conditions.

Be advised that approval of this permit does not relieve the owner/operator of responsibility should operations result in pollution of surface water, groundwater, or the environment. Nor does this permit relieve the owner/operator of any responsibility or consequences associated with subsidence or cavern failure. This permit does not relieve the owner/operator of its responsibility to comply with any other applicable governmental rules or regulations.

If you have any questions, please contact Jim Griswold of my staff at (505) 476-3465 or by email at *jim.griswold@state.nm.us*. On behalf of the Oil Conservation Division, I wish to thank you and your staff for your cooperation and patience during this renewal application review.

Respectfully,

Jami Bailey Director

JB/JG/jg Attachment – Discharge Permit Approval Conditions

cc: Michael Mariano, State Land Office

Jami Bailey Division Director Oil Conservation Division



DISCHARGE PERMIT BW-28

1. GENERAL PROVISIONS:

1.A. PERMITTEE AND PERMITTED FACILITY: The Director of the Oil Conservation Division (OCD) of the Energy, Minerals and Natural Resources Department renews Discharge Permit BW-28 (Discharge Permit) to Key Energy Services, LLC. (Permittee) to operate its Underground Injection Control (UIC) Class III wells for the in situ extraction of salt (State Brine Well #1 – API No. 30-025-33547) located 1340 FNL and 330 FWL (SW/4 NW/4, Unit Letter E) in Section 15, Township 21 South, Range 37 East, NMPM, Lea County, New Mexico at its Brine Production Facility (Facility). The Facility is located approximately two miles north of Eunice, New Mexico along the east side of NM 207/CR 18.

The Permittee is permitted to inject water into the subsurface salt layers and produce brine for use in the oil and gas industry. Ground water that may be affected by a spill, leak, or accidental discharge occurs at a depth of approximately 60 feet below ground surface and has a total dissolved solids concentration of approximately 1,200 mg/L.

1.B. SCOPE OF PERMIT: OCD has been granted the authority by statute and by delegation from the Water Quality Control Commission (WQCC) to administer the Water Quality Act (Chapter 74, Article 6 NMSA 1978) as it applies to Class III wells associated with the oil and gas industry (See Section 74-6-4, 74-6-5 NMSA 1978).

The Water Quality Act and the rules promulgated pursuant to the Act protect ground water and surface water of the State of New Mexico by providing that, unless otherwise allowed by 20.6.2 NMAC, no person shall cause or allow effluent or leachate to discharge so that it may move directly or indirectly into ground water unless such discharge is pursuant to an approved discharge plan (See 20.6.2.3104 NMAC, 20.6.2.3106 NMAC, and 20.6.2.5000 through 20.6.2.5299 NMAC).

This Discharge Permit for a Class III well is issued pursuant to the Water Quality Act and WQCC rules, 20.6.2 NMAC. This Discharge Permit does not authorize any treatment of, or onsite disposal of, any materials, product, by-product, or oil-field waste.

Pursuant to 20.6.2.5004A NMAC, the following underground injection activities are prohibited:

1. The injection of fluids into a motor vehicle waste disposal well is prohibited.

2. The injection of fluids into a large capacity cesspool is prohibited.

3. The injection of any hazardous or radioactive waste into a well is prohibited except as provided by 20.6.2.5004A(3) NMAC.

4. Class IV wells are prohibited, except for wells re-injecting treated ground water into the same formation from which it was drawn as part of a removal or remedial action.

5. Barrier wells, drainage wells, recharge wells, return flow wells, and motor vehicle waste disposal wells are prohibited.

This Discharge Permit does not convey any property rights of any sort nor any exclusive privilege, and does not authorize any injury to persons or property, any invasion of other private rights, or any infringement of state, federal, or local laws, rules or regulations.

The Permittee shall operate in accordance with the terms and conditions specified in this Discharge Permit to comply with the Water Quality Act and the rules issued pursuant to that Act, so that neither a hazard to public health nor undue risk to property will result (see 20.6.2.3109C NMAC); so that no discharge will cause or may cause any stream standard to be violated (see 20.6.2.3109H(2) NMAC); so that no discharge of any water contaminant will result in a hazard to public health, (see 20.6.2.3109H(3) NMAC); so that the numerical standards specified of 20.6.2.3103 NMAC are not exceeded; and, so that the technical criteria and performance standards (see 20.6.2.5000 through 20.6.2.5299 NMAC) for Class III wells are met. Pursuant to 20.6.2.5003B NMAC, the Permittee shall comply with 20.6.2.1 through 20.6.2.5299 NMAC.

The Permittee shall not allow or cause water pollution, discharge, or release of any water contaminant that exceeds the Water Quality Control Commission (WQCC) standards specified at 20.6.2.3101 NMAC and 20.6.2.3103 NMAC or 20.6.4 NMAC (Water Quality Standards for Interstate and Intrastate Streams). Pursuant to 20.6.2.5101A NMAC, the Permittee shall not inject non-hazardous fluids into ground water having 10,000 mg/l or less total dissolved solids (TDS).

The issuance of this permit does not relieve the Permittee from the responsibility of complying with the provisions of the Water Quality Act, any applicable regulations or water quality standards of the WQCC, or any applicable federal laws, regulations or standards (See Section 74-6-5 NMSA 1978).

1.C. DISCHARGE PERMIT RENEWAL: This Discharge Permit is a permit renewal that replaces the permit being renewed. Replacement of a prior permit does not relieve the Permittee of its responsibility to comply with the terms of that prior permit while that permit was in effect.

1.D. DEFINITIONS: Terms not specifically defined in this Discharge Permit shall have the same meanings as those in the Water Quality Act or the rules adopted pursuant to the Act, as the context requires.

1.E. FILING FEES AND PERMIT FEES: Pursuant to 20.6.2.3114 NMAC, every facility that submits a Discharge Permit application for initial approval or renewal shall pay the permit fees specified in Table 1 and the filing fee specified in Table 2 of 20.6.2.3114 NMAC. OCD has already received the required \$100.00 filing fee. The Permittee is now required to submit the \$1,700.00 permit fee for a Class III well. Please remit payment made payable to the Water Quality Management Fund in care of OCD at 1220 South St. Francis Drive in Santa Fe, New Mexico 87505.

EFFECTIVE DATE, EXPIRATION, RENEWAL CONDITIONS, AND **1.F. PENALTIES FOR OPERATING WITHOUT A DISCHARGE PERMIT:** This Discharge Permit becomes effective 30 days from the date that the Permittee receives this discharge permit or until the permit is terminated or expires. This Discharge Permit will expire on November 8, 2018. The Permittee shall submit an application for renewal no later than 120 days before that expiration date, pursuant to 20.6.2.5101F NMAC. If a Permittee submits a renewal application at least 120 days before the Discharge Permit expires and is in compliance with the approved Discharge Permit, then the existing Discharge Permit will not expire until OCD has approved or disapproved the renewal application. A discharge permit continued under this provision remains fully effective and enforceable. Operating with an expired Discharge Permit may subject the Permittee to civil and/or criminal penalties (See Section 74-6-10.1 NMSA 1978 and Section 74-6-10.2 NMSA 1978).

MODIFICATIONS AND TERMINATIONS: The Permittee shall notify the OCD **1.G.** Director and OCD's Environmental Bureau of any Facility expansion or process modification (See 20.6.2.3107C NMAC). The OCD Director may require the Permittee to submit a Discharge Permit modification application pursuant to 20.6.2.3109E NMAC and may modify or terminate a Discharge Permit pursuant to Sections 74-6-5(M) through (N) NMSA 1978.

1. If data submitted pursuant to any monitoring requirements specified in this Discharge Permit or other information available to the OCD Director indicate that 20.6.2 NMAC is being or may be violated, then the OCD Director may require modification or, if it is determined by the OCD Director that the modification may not be adequate, may terminate this Discharge Permit for a Class III well that was approved pursuant to the requirements of 20.6.2.5000 through 20.6.2.5299 NMAC for the following causes:

- or,
- Noncompliance by Permittee with any condition of this Discharge Permit; a.

The Permittee's failure in the discharge permit application or during the b. discharge permit review process to disclose fully all relevant facts, or Permittee's misrepresentation of any relevant facts at any time; or,

A determination that the permitted activity may cause a hazard to public c. health or undue risk to property and can only be regulated to acceptable levels by discharge permit modification or termination (See Section 75-6-6 NMSA 1978; 20.6.2.51011 NMAC; and, 20.6.2.3109E NMAC).

This Discharge Permit may also be modified or terminated for any of the 2. following causes:

Violation of any provisions of the Water Quality Act or any applicable a. regulations, standard of performance or water quality standards;

b. Violation of any applicable state or federal effluent regulations or limitations: or

c. Change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge (See Section 75-6-5M NMSA 1978).

1.H. TRANSFER OF CLASS III WELL DISCHARGE PERMIT:

1. The transfer provisions of 20.6.2.3111 NMAC do not apply to a discharge permit for a Class III well.

2. Pursuant to 20.6.2.5101H NMAC, the Permittee may request to transfer its Class III well discharge permit if:

a. The OCD Director receives written notice 30 days prior to the transfer date; and,

b. The OCD Director does not object prior to the proposed transfer date. OCD may require modifications to the discharge permit as a condition of transfer, and may require demonstration of adequate financial responsibility.

3. The written notice required in accordance with Permit Condition 1.H.2.a shall:

a. Have been signed by the Permittee and the succeeding Permittee, and shall include an acknowledgement that the succeeding Permittee shall be responsible for compliance with the Class III well discharge permit upon taking possession of the facility; and

b. Set a specific date for transfer of the discharge permit responsibility, coverage and liability; and

c. Include information relating to the succeeding Permittee's financial responsibility required by 20.6.2.5210B(17) NMAC.

1.I. COMPLIANCE AND ENFORCEMENT: If the Permittee violates or is violating a condition of this Discharge Permit, OCD may issue a compliance order that requires compliance immediately or within a specified time period, or assess a civil penalty, or both (See Section 74-6-10 NMSA 1978). The compliance order may also include a suspension or termination of this Discharge Permit. OCD may also commence a civil action in district court for appropriate relief, including injunctive relief (See Section 74-6-10(A)(2) NMSA 1978). The Permittee may be subject to criminal penalties for discharging a water contaminant without a discharge permit or in violation of a condition of a discharge permit; making any false material statement, representation, certification or omission of material fact in a renewal application, record, report, plan or other document filed, submitted or required to be maintained under the Water Quality Act; falsifying, tampering with or rendering inaccurate any monitoring device, method or record required to be maintained under the Water Quality Act; or failing to monitor, sample or report as required by a Discharge Permit issued pursuant to a state or federal law or regulation (See Section 74-6-10.2 NMSA 1978).

2. GENERAL FACILITY OPERATIONS:

2.A. QUARTERLY MONITORING REQUIREMENTS FOR CLASS III WELLS: The

Permittee may use either or both fresh water or water from otherwise non-potable sources. Pursuant to 20.6.2.5207C, the Permittee shall provide analysis of the injected fluids at least quarterly to yield data representative of their characteristics. The Permittee shall analyze the injected fluids for the following characteristics:

- pH;
- density;
- concentration of total dissolved solids; and,
- chloride concentration.

The Permittee shall also provide analysis of the produced brine on a quarterly basis. The Permittee shall analyze the produced brine for the following characteristics:

- pH;
- density;
- concentration of total dissolved solids;
- chloride concentration; and,
- sodium concentration.

2.B. SOLUTION CAVERN MONITORING PROGRAM:

1. Surface Subsidence Monitoring Plan: The Permittee shall submit a Surface Subsidence Monitoring Plan to OCD within 180 days of the effective data of this permit. The Surface Subsidence Monitoring Plan shall specify that the Permittee will install at least three survey monuments and shall include a proposal to monitor the elevation of the monuments at least semiannually.

The Permittee shall survey each benchmark at least semiannually to monitor for possible surface subsidence and shall tie each survey to the nearest USGS benchmark. The Permittee shall employ a licensed professional surveyor to conduct the subsidence monitoring program. The Permittee shall submit the results of all subsidence surveys to OCD within 15 days of the survey. If the monitored surface subsidence at any measuring point reaches 0.10 feet compared to its baseline elevation, then the Permittee shall suspend operation of the Class III well . If the Permittee cannot demonstrate the integrity of the cavern and well to the satisfaction of OCD, then it shall cease all brine production and submit a corrective action plan to mitigate the subsidence.

2. Solution Cavern Characterization Program: The Permittee shall submit a Solution Cavern Characterization Plan to characterize the size and shape of the solution cavern using geophysical methods within 180 days of the effective date of this permit. The Permittee shall characterize the size and shape of the solution cavern using a geophysical methods approved by OCD at least once before November 8, 2018. The Permittee shall demonstrate that at least 90% of the calculated volume of salt removed based upon injection and production volumes has been accounted for by the approved geophysical method(s) for such testing to be considered truly representative.

a. The Permittee shall provide an estimate of the size and shape of the solution cavern at least annually, based on fluid injection and brine production data.

b. The Permit shall compare the ratio of the volume of injected fluids to the volume of produced brine monthly. If the average ratio of injected fluid to produced brine varies is less than 90% or greater than 110%, the Permittee shall report this to OCD and cease injection and production operations of its Class III well within 24 hours. The Permittee shall begin an investigation to determine the cause of this abnormal ratio within 72 hours. The Permittee shall submit to OCD a report of its investigation within 15 days of cessation of injection and production operations of its Class III well.

3. Annual Certification: The Permittee shall certify annually that continued salt solution mining will not cause cavern collapse, surface subsidence, property damage, or otherwise threaten public health and the environment, based on geologic and engineering data.

If the solution cavern is determined by either OCD or the Permittee to be potentially unstable by either direct or indirect means, then the Permittee shall cease all fluid injection and brine production within 24 hours. If the Permittee ceases operations because it or OCD has determined that the solution cavern is unstable, then it shall submit a plan to stabilize the solution cavern within 30 days. OCD may require the Permittee to implement additional subsidence monitoring and to conduct additional corrective action.

2.C. CONTINGENCY PLANS: The Permittee shall implement its proposed contingency plan(s) included in its Permit Renewal Application to cope with failure of a system(s) in the Discharge Permit.

2.D. CLOSURE: Prior to closure of the facility, the Permittee shall submit for OCD's approval, a closure plan including a completed form C-103 for plugging and abandonment of the Class III well. The Permittee shall plug and abandon its well pursuant to 20.6.2.5209 NMAC and as specified in Permit Condition 2.D.

1. **Pre-Closure Notification:** Pursuant to 20.6.2.5005A NMAC, the Permittee shall submit a pre-closure notification to OCD's Environmental Bureau at least 30 days prior to the date that it proposes to close or to discontinue operation of its Class III well. Pursuant to 20.6.2.5005B NMAC, OCD's Environmental Bureau must approve all proposed well closure activities before Permittee may implement its proposed closure plan.

2. Required Information: The Permittee shall provide OCD's Environmental Bureau with the following information:

- Name of facility;
- Address of facility;
- Name of Permittee (and owner or operator, if appropriate);
- Address of Permittee (and owner or operator, if appropriate);
- Contact person;
- Phone number;
- Number and type of well(s);

KEY ENERGY SERVICES, LLC. STATE BRINE WELL #1

- Year of well construction;
- Well construction details;
- Type of discharge;
- Average flow (gallons per day);
- Proposed well closure activities (*e.g.*, sample fluids/sediment, appropriate disposal of remaining fluids/sediments, remove well and any contaminated soil, clean out well, install permanent plug, conversion to other type of well, ground water and vadose zone investigation, other);
- Proposed date of well closure;
- Name of Preparer; and,
- Date.

2.E. PLUGGING AND ABANDONMENT PLAN: Pursuant to 20.6.2.5209A NMAC, when the Permittee proposes to plug and abandon its Class III well, it shall submit to OCD a plugging and abandonment plan that meets the requirements of 20.6.2.3109C NMAC, 20.6.2.5101C NMAC, and 20.6.2.5005 NMAC for protection of ground water. If requested by OCD, Permittee shall submit for approval prior to closure, a revised or updated plugging and abandonment plan. The obligation to implement the plugging and abandonment plan as well as the requirements of the plan survives the termination or expiration of this Discharge Permit. The Permittee shall comply with 20.6.2.5209 NMAC.

2.F RECORD KEEPING: The Permittee shall maintain records of all inspections, surveys, investigations, *etc.*, required by this Discharge Permit at its Facility office for a minimum of five years and shall make those records available for inspection by OCD.

2.G. RELEASE REPORTING: The Permittee shall comply with the following permit conditions, pursuant to 20.6.2.1203 NMAC, if it determines that a release of oil or other water contaminant, in such quantity as may with reasonable probability injure or be detrimental to human health, animal or plant life, or property, or unreasonably interfere with the public welfare or the use of property, has occurred. The Permittee shall report unauthorized releases of water contaminants in accordance with any additional commitments made in its approved Contingency Plan. If the Permittee determines that any constituent exceeds the standards specified at 20.6.2.3103 NMAC, then it shall report a release to OCD's Environmental Bureau.

1. Oral Notification: As soon as possible after learning of such a discharge, but in no event more than twenty-four (24) hours thereafter, the Permittee shall notify OCD's Environmental Bureau. The Permittee shall provide the following:

- The name, address, and telephone number of the person or persons in charge of the facility, as well as of the owner and/or operator of the facility;
- The name and location of the facility;
- The date, time, location, and duration of the discharge;
- The source and cause of discharge;
- A description of the discharge, including its chemical composition;
- The estimated volume of the discharge; and,

• Any corrective or abatement actions taken to mitigate immediate damage from the discharge.

2. Written Notification: Within one week after the Permittee has discovered a discharge, the Permittee shall send written notification (may use form C-141 with attachments) to OCD's Environmental Bureau verifying the prior oral notification as to each of the foregoing items and providing any appropriate additions or corrections to the information contained in the prior oral notification.

The Permittee shall provide subsequent written reports as required by OCD's Environmental Bureau.

2.H. OTHER REQUIREMENTS:

1. Inspection and Entry: Pursuant to Section 74-6-9 NMSA 1978 and 20.6.2.3107A NMAC, the Permittee shall allow any authorized representative of the OCD Director, to:

- Upon the presentation of proper credentials, enter the premises at reasonable times;
- Inspect and copy records required by this Discharge Permit;
- Inspect any treatment works, monitoring, and analytical equipment;
- Sample any injection fluid or produced brine; and,
- Use the Permittee's monitoring systems and wells in order to collect samples.

2. Advance Notice: The Permittee shall provide OCD's Environmental Bureau and Hobbs District Office with at least five (5) working days advance notice of any environmental sampling to be performed pursuant to this Discharge Permit, or any well plugging, abandonment or decommissioning of any equipment associated with its Class III well.

3. Environmental Monitoring: The Permittee shall ensure that any environmental sampling and analytical laboratory data collected meets the standards specified in 20.6.2.3107B NMAC. The Permittee shall ensure that all environmental samples are analyzed by an accredited "National Environmental Laboratory Accreditation Conference" (NELAC) Laboratory. The Permittee shall submit data summary tables, all raw analytical data, and laboratory QA/QC.

2.I. BONDING OR FINANCIAL ASSURANCE: Pursuant to 20.6.2.5210B(17) NMAC, the Permittee shall maintain at a minimum, a single well plugging bond in the amount that it shall determine, in accordance with Permit Condition 5.B, to cover potential costs associated with plugging and abandonment of the Class III well, surface restoration, and post-operational monitoring, as may be needed. OCD may require additional financial assurance to ensure adequate funding is available to plug and abandon the well and/or for any required corrective actions.

Methods by which the Permittee shall demonstrate the ability to undertake these measures shall include submission of a surety bond or other adequate assurances, such as financial statements or other materials acceptable to the OCD Director, such as: (1) a surety bond; (2) a trust fund with a New Mexico bank in the name of the State of New Mexico, with the State as Beneficiary; (3) a

non-renewable letter of credit made out to the State of New Mexico; (4) liability insurance specifically covering the contingencies listed in this paragraph; or (5) a performance bond, generally in conjunction with another type of financial assurance. If an adequate bond is posted by the Permittee to a federal or another state agency, and this bond covers all of the measures specified above, the OCD Director shall consider this bond as satisfying the bonding requirements of Sections 20.6.2.5000 through 20.6.2.5299 NMAC wholly or in part, depending upon the extent to which such bond is adequate to ensure that the Permittee will fully perform the measures required hereinabove.

2.J. ANNUAL REPORT: The Permittee shall submit its annual report pursuant to 20.6.2.3107 NMAC to OCD's Environmental Bureau by **June 1**st of the following year. The annual report shall include the following:

- Cover sheet marked as "Annual Class III Well Report, Name of Permittee, Discharge Permit Number, API number of well(s), date of report, and person submitting report;
- Summary of Class III well operations for the year including a description and reason for any remedial or major work on the well with a copy of form C-103;
- Monthly fluid injection and brine production volume, including the cumulative total carried over each year;
- Injection pressure data;
- A copy of the quarterly chemical analyses shall be included with data summary and all QA/QC information;
- Copy of any mechanical integrity test chart, including the type of test, *i.e.*, duration, gauge pressure, etc.;
- Brief explanation describing deviations from the normal operations;
- Results of any leaks and spill reports;
- An Area of Review (AOR) update summary;
- A summary with interpretation of MITs, surface subsidence surveys, cavern volume and geometry measurements with conclusion(s) and recommendation(s);
- A summary of the ratio of the volume of injected fluids to the volume of produced brine;
- A summary of all major Facility activities or events, which occurred during the year with any conclusions and recommendations;
- Annual Certification in accordance with Permit Condition 2.B.3.
- A summary of any new discoveries of ground water contamination with all leaks, spills and releases and corrective actions taken; and,
- The Permittee shall file its Annual Report in an electronic format with a hard copy submittal to OCD's Environmental Bureau.

3. CLASS III WELL OPERATIONS:

3.A. OPERATING REQUIREMENTS: The Permittee shall comply with the operating requirements specified in 20.6.2.5206A NMAC and 20.6.2.5206A NMAC to ensure that:

1. Injection will occur through the innermost tubing string and brine production through the annulus between the casing and tubing string to promote cavern development at depth. Injection and production flow can be reversed as required to achieve optimal cavern shaping, mine salt most efficiently, and to periodically clean the tubing and annulus. Injection must only occur in the intended solution mining interval.

2. Injection between the outermost casing and the well bore is prohibited in a zone other than the authorized injection zone. If the Permittee determines that its Class III well is discharging or suspects that it is discharging fluids into a zone or zones other than the permitted injection zone specified in Permit Condition 3.B.1., then the Permittee shall within 24 hours notify OCD's Environmental Bureau and Hobbs District Office of the circumstances and action(s) taken. The Permittee shall cease operations until proper repairs are made and it has received approval from OCD to re-start injection operations.

3.B. INJECTION OPERATIONS:

1. Well Injection Pressure Limit: The Permittee shall ensure that the maximum wellhead or surface injection pressure on its Class III well shall not exceed the fracture pressure of the injection salt formation and will not cause new fractures or propagate any existing fractures of cause damage to the system.

2. **Pressure Limiting Device:** The Permittee shall equip and operate its Class III well or system with a pressure limiting device which shall, at all times, limit surface injection pressure to the maximum allowable pressure for its Class III well. The Permittee shall monitor the pressure-limiting device daily and shall report all pressure exceedances within 24 hours of detecting an exceedance to OCD's Environmental Bureau.

The Permittee shall take all steps necessary to ensure that the injected fluids enter only the proposed injection interval and is not permitted to escape to other formations or onto the ground surface. The Permittee shall report to OCD's Environmental Bureau within 24 hours of discovery any indication that new fractures or existing fractures have been propagated, or that damage to the well, the injection zone, or formation has occurred.

3.C. CONTINUOUS MONITORING DEVICES: The Permittee shall use continuous monitoring devices to provide a record of injection pressure, flow rate, flow volume, and pressure on the annulus between the tubing and the long string of casing.

3.D. MECHANICAL INTEGRITY FOR CLASS III WELLS:

1. Pursuant to 20.6.2.5204 NMAC, the Permittee shall demonstrate mechanical integrity for its Class III well at least once every five years or more frequently as the OCD

Director may require for good cause during the life of the well. The Permittee shall demonstrate mechanical integrity for its Class III well every time it performs a well workover, including when it pulls the tubing. A Class III well has mechanical integrity if there is no detectable leak in the casing or tubing which OCD considers to be significant at maximum operating temperature and pressure; and no detectable conduit for fluid movement out of the injection zone through the well bore or vertical channels adjacent to the well bore which the OCD Director considers to be significant. The Permittee shall conduct a casing Mechanical Integrity Test (MIT) from the surface to the approved injection depth to assess casing integrity. The MIT shall consist of a 30-minute test at a minimum pressure of 300 psig measured at the surface.

The Permittee shall notify OCD's Environmental Bureau 5 days prior to conducting any MIT to allow OCD the opportunity to witness the MIT.

- 2. The following criteria will determine if the Class III well has passed the MIT:
 - **a.** Passes MIT if zero bleed-off during the test;

b. Passes MIT if final test pressure is within $\pm 10\%$ of starting pressure, if approved by OCD;

c. When the MIT is not witnessed by OCD and fails, the Permittee shall notify OCD within 24 hours of the failure of the MIT.

3. Pursuant to 20.6.2.5204C NMAC, the OCD Director may consider the use by the Permittee of equivalent alternative test methods to determine mechanical integrity. The Permittee shall submit information on the proposed test and all technical data supporting its use. The OCD Director may approve the Permittee's request if it will reliably demonstrate the mechanical integrity of the well for which its use is proposed.

4. Pursuant to 20.6.2.5204D NMAC, when conducting and evaluating the MIT(s), the Permittee shall apply methods and standards generally accepted in the oil and gas industry. When the Permittee reports the results of all MIT(s) to the OCD Director, it shall include a description of the test(s), the method(s) used, and the test results.

3.E. WELL WORKOVER OPERATIONS: Pursuant to 20.6.2.5205A(5) NMAC, the Permittee shall provide notice to and shall obtain approval from OCD's District Office in Hobbs and the Environmental Bureau in Santa Fe prior to commencement of any remedial work or any other workover operations to allow OCD the opportunity to witness the operation. The Permittee shall request approval using form C-103 (Sundry Notices and Reports on Wells) with copies sent to OCD's Environmental Bureau and Hobbs District Office. Properly completed Forms C-103 and/or C-105 must be filed with OCD upon completion of workover activities and copies included in that year's Annual Report.

3.K. FLUIDS INJECTION AND BRINE PRODUCTION VOLUMES AND

PRESSURES: The Permittee shall continuously monitor the volumes of water injected and brine production . The Permittee shall submit monthly reports of its injection and production volumes on or before the 10^{th} day of the following month. The Permittee shall suspend injection if the monthly injection volume is less than 110% or greater than 120% of associated brine production. If such an event occurs, the Permittee shall notify OCD within 24 hours.

3.L. AREA OF REVIEW (AOR): The Permittee shall report within 72 hours of discovery any new wells, conduits, or any other device that penetrates or may penetrate the injection zone within a 1-mile radius from its Class III well.

4. CLASS V WELLS: Pursuant to 20.6.2.5002B NMAC, leach fields and other waste fluids disposal systems that inject non-hazardous fluid into or above an underground source of drinking water are UIC Class V injection wells. This Discharge Permit does not authorize the use of a Class V injection well for the disposal of industrial waste. Pursuant to 20.6.2.5005 NMAC, the Permittee shall close any Class V industrial waste injection well that injects non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes (*e.g.*, septic systems, leach fields, dry wells, *etc.*) within 90 calendar days of the issuance of this Discharge Permit. The Permittee shall document the closure of any Class V wells used for the disposal of non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes other than contaminated ground water in its Annual Report. Other Class V wells, including wells used only for the injection of domestic wastes, shall be permitted by the New Mexico Environment Department.

5. SCHEDULE OF COMPLIANCE:

5.A. ANNUAL REPORT: The Permittee shall submit its annual report to OCD by June 1st of each year.

5.B. BONDING OR FINANCIAL ASSURANCE: The Permittee shall submit an estimate of the minimum cost to properly close, plug and abandon its Class III well, conduct ground water restoration if applicable, and any post-operational monitoring as may be needed (see 20.6.2.5210B(17) NMAC) within 90 days of permit issuance (See 20.6.2.5210B(17) NMAC). The Permittee's cost estimate shall be based on third person estimates. After review, OCD will require the Permittee to submit a single well plugging bond based on the third person cost estimate.

5.C. **SURFACE SUBSIDENCE MONITORING PLAN:** The Permittee shall submit the Surface Subsidence Monitoring Plan required in accordance with Permit Condition 2.B.1 within 180 days of permit issuance.

5.D. SOLUTION CAVERN CHARACTERIZATION PLAN: The Permittee shall submit the Solution Cavern Characterization Plan required in accordance with Permit Condition 2.B.2 within 180 days of permit issuance.