2R - <u>6</u>

GENERAL CORRESPONDENCE

YEAR(S): 2004-1993



840 Central Parkway East Suite 120 Plano, Texas 75074-5551 U.S.A. 972/516-0890 FAX: 972/516-0893

August 27, 2004

Mr. Jack Ford New Mexico Oil Conservation Division – Environmental Bureau 1220 South St. Francis Drive Santa Fe, New Mexico 87505

RE:

Annual Groundwater Monitoring Report – 2004 B.P. Pipelines (N.A.) - Artesia Tank Farm Approximately 12 Miles Southeast of Artesia Artesia, Eddy County, New Mexico Delta Project No. F002-007

Dear Mr. Ford:

On behalf of Atlantic Richfield (A BP Affiliated Company), Delta Environmental Consultants, Inc. has prepared the Annual Groundwater Monitoring Report – 2004 for the above-referenced property. An electronic copy of this report will follow.

Please direct correspondence concerning this site to Mr. Mike Whelan at the address shown below with a copy to me at the letterhead address.

Mike Whelan Atlantic Richfield Company (A BP Affiliated Company) 501 Westlake Park Blvd. Room 17.108 Houston, TX 77079 281-366-7485 whelamr@bp.com

Respectfully

Michael Henn Project Manger

Delta Environmental Consultants, Inc.

Cc: Mike Whelan, Atlantic Richfield - Environmental Business Manager

Jim Lutter, BP Pipelines (NA), Inc. - HSE Coordinator - w/o attachments

04-28-03

Mr. Jack Ford New Mexico Oil Conservation Division – Environmental Bureau 1220 So. St. Francis Drive Santa Fe, New Mexico 87505

RE: B.P. Pipelines, (N.A.)

Artesia Station Leak Site Artesia, New Mexico

Dear Mr. Ford:

On behalf of B.P. Pipelines North America (B.P.), the following is to serve as notification of the transition of project management and field services between Delta Environmental Consultants, Inc. (Delta) and Bascor Environmental, Inc. (Bascor) at the above-referenced property. This communication serves to align current field operations at the above-referenced property with the strategic objectives for the management of liabilities associated with a release(s) of petroleum compounds from a pipeline system currently owned by B.P.

As of May 1, 2003, Delta, specifically Mr. Michael Henn, will maintain oversight of project management and field activities, under the direct supervision of Mr. Mark Smith, Delta Senior Specialist, and Mr. Bob Baumgartner, Delta Unit Manager. As necessary, communications with Bascor and CMB Environmental and Geological Services, Inc. will be maintained. Please feel free to contact Mr. Henn at (972) 516-1004 with any questions and/or concerns.

Respectfully,

Michael Henn Project Manger Delta Environmental Consultants, Inc.

Cc: Mr. Mark Smith, Delta

Mr. Bob Baumgartner, Delta Mr. Sam Senn, Bascor







May 23, 2002

W. Jack Ford, C.P.G. New Mexico Oil Conservation Division 2040 S. Pacheco Santa Fe, New Mexico 87505

Re:

Transmittal of Seventh Annual Report (2002), BP Pipelines (North America) Inc.

Artesia, New Mexico Station

Dear Mr. Ford:

This letter serves as the transmittal for the electronic (CD) copy of the Annual Report for the subject site postmarked May 23, 2002. The report contains information on all data collected and other activities at the site since the last annual report was submitted, including the request for abandonment of 6 monitoring wells, as we discussed at our January 2002 meeting.

BP Pipelines (North America) Inc. appreciates your review of this report and any comments on our request for well abandonment or other items in the report. We are also sending a CD to Mr. Mike Stubblefield of the OCD Artesia office. If you have any questions regarding this status report, please give me a call at (847) 577-1980.

Sincerely,

Randy Senn, CGWP

Rand Se-

Principal Hydrogeologist

cc: Ray Glover Jr., BP Pipelines (North America) Inc. (w/o report)

Mike Stubblefield, NM OCD (1 electronic copy)

Mark Smith, Delta Environmental Consultants, Inc. (1 hard copy)



October 25, 2001

W. Jack Ford, C.P.G. New Mexico Oil Conservation Division 2040 S. Pacheco Santa Fe, New Mexico 87505

Re:

Transmittal of CD Containing Electronic Version of Sixth Annual Report (2001),

BP Pipelines (North America) Inc. Artesia, New Mexico Station

Dear Mr. Ford:

As requested, we have enclosed a compact disk containing the subject report that was sent (hardcopy) to your office on August 27, 2001. All future reports for this site will be submitted both as hardcopy and on a CD.

BP Pipelines (North America) Inc. appreciates your review of this report and comments on our closure recommendations. If you have any questions regarding this status report, please give me a call at (847) 577-1980.

Sincerely,

Randy Senn, CGWP

Principal Hydrogeologist

cc:

Ray Glover Jr., BP Pipelines (North America) Inc. (w/o CD)

Mike Stubblefield, NM OCD (w/o CD) David Miller, EarthTech (w/o CD)

PECENTON PED

August 27, 2001

W. Jack Ford, C.P.G. New Mexico Oil Conservation Division 2040 S. Pacheco Santa Fe, New Mexico 87505

Re: Transmittal of Sixth Annual Report (2001), BP Pipelines (North America) Inc. Artesia, New Mexico Station

Dear Mr. Ford:

This letter serves as the transmittal for the two (2) copies of the Annual Report for the subject site postmarked August 27, 2001. The report contains information on all data collected and other activities at the site for the past 12 months. In addition, plans for initiating a closure process at the site are included, as discussed with Mr. Sam Senn of our office in July.

BP Pipelines (North America) Inc. appreciates your review of this report and comments on our closure recommendations. If you have any questions regarding this status report, please give me a call at (847) 577-1980.

Sincerely,

Randy Senn, CGWP

Principal Hydrogeologist

cc: Ray Glover Jr., BP Pipelines (North America) Inc. (1 copies)

Mike Stubblefield, NM OCD (1 copy) David Miller, EarthTech (1 copy)





SFP 2 0 1999

September 10, 1999

Roger Anderson, Environmental Bureau Chief STATE OF NEW MEXICO Energy, Minerals & Natural Resources Dept. Oil Conservation Division 2040 S. Pacheco Santa Fe, New Mexico 87505

Re: BPAmoco Pipeline Company's Artesia, New Mexico Station

Dear Mr. Anderson:

At the request of Jack Ford of your office, BASCOR Environmental, Inc. has prepared this brief letter, on behalf of BPAmoco Pipeline company (BPAPL), informing the OCD that BPAPL requests to close out the discharge permit for the referenced site.

All the equipment for the system that was covered under the permit has been dismantled, and BPAPL does not anticipate additional discharge will be required at the site.

The permit was scheduled for renewal sometime in January 2000.

BPAmoco Pipeline Company appreciates your attention to this matter. If you have any questions regarding this Status Report, please give me a call at (847) 577-1980.

Sincerely,

Randolph B. Senn, CGWP Principal Hydrogeologist

cc: Mr. Ray Glover Jr., Amoco Pipeline

Mr. David Miller, EarthTech

Mr. Mike Matush, New Mexico Land Commission





July 12, 1999

W. Jack Ford, C.P.G. New Mexico Oil Conservation Division 2040 S. Pacheco Santa Fe, New Mexico 87505 RECEIVED

JUL 1 4 1999

ENVIRONMENTAL BUREAU OIL CONSERVATION DIVISION

Re:

Transmittal of Fourth Annual Report, BPAmoco PipelLine Company's Artesia,

New Mexico Station

Dear Mr. Ford:

Enclosed are two (2) copies of the Annual Report for the subject site. The report contains information on all data collected and other activities at the site for the past 12 months. In addition, plans for future monitoring and remediation are also discussed.

BPAmoco Pipeline Company appreciates your attention to this matter. If you have any questions regarding this Status Report, please give me a call at (847) 577-1980.

Sincerely,

Randolph B. Senn, CGWP Principal Hydrogeologist

Cc: Mr. Ray Glover Jr., Amoco Pipeline

Mr. David Miller, EarthTech

Mr. Mike Matush, New Mexico Land Commission

1240 Iroquois Avenue Suite 206 Naperville, IL 60563 (630) 369-0201 Fax (630) 369-1279 Clayton ENVIRONMENTAL CONSULTANTS

June 30, 1998

Mr. Bill Olson
STATE OF NEW MEXICO
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

RECEIVED

JUL 0 1 1998

ENVIRONMENTAL BUREAU OIL CONSERVATION DIVISION

Clayton Project 64661.00

Subject:

Remediation Systems Operations

Third Annual Report

Dear Mr. Olson:

Enclosed you will find the Remediation Systems Operation Third Annual Report for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants (a division of Clayton Group Services, Inc.) on behalf of Amoco Corporation. The report describes the activities conducted during the past year and presents recommendations for work to be conducted during the next year. Your comments on the proposed work would be appreciated.

If you have any questions, please contact Larry Malnor or me.

Sincerely,

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith - State of NM, Artesia, NM

Jim Luter - Amoco Corp., Lubbock, TX

Larry Malnor - Amoco Corp., Warrenville, IL

Clay Barnhill - Roswell, NM

2775CA30.HMM

Chicago Regional Office

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (630) 369-0201 Fax (630) 369-1279



October 21, 1997

Mr. Bill Olson
STATE OF NEW MEXICO
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

Dear Mr. Olson:

Enclosed are the analytical reports for nine samples taken from the landfarming area at the Amoco Pipeline Station in Artesia, New Mexico. The average TPH value as oil is 2,355. The TPH values as gasoline and as diesel have been well below 5,000 for the last year. We believe that Amoco Pipeline Company has met the remediation goal of 5,000 ppm of TPH and are therefore proposing to cease the landfarming operation at the Artesia Station. If you do not believe that this would be the appropriate course of action, please let Doug Earney or me know at your earliest convenience.

Sincerely,

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Doug Earney - Amoco Corp., Oakbrook Terrace, IL

2775CA27.HMM/bdp



Bank tt Division 850 West Bartlett Rd. Bartlett, IL 60103 Tel: (130) 289-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

NET Job Number:

IEPA Cert. No.: 100221 WDNR Cert. No.: 99944713 A2LA Cert. No.: 0453-01 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of NET, Inc. for analysis.

Project Description: Amoco - Artesia

Sample	Sample Description	Date	Date
Number		Taken	Received
435378 435379 435380 435381 435382 435383 435384 435385 435386	Center 33' S. / 36 E. of Center 46'E of Center 6' W. / 27' S. of Center 5' W. of Center 60' W. / 18 N. of Center 62' W. / 30 S. of Center 27' N. of Center 39'N. / 34' E. of Center	09/25/1997 09/25/1997 09/25/1997 09/25/1997 09/25/1997 09/25/1997 09/25/1997 09/25/1997	09/26/1997 09/26/1997 09/26/1997 09/26/1997 09/26/1997 09/26/1997

Sample analysis in support of the project referenced above has been sample analysis in support of the project reserenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow NET Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Mary Bearson Project Manager

- OCT-27-97 MON 14:08





Bartlett Division 850 V/est Bartlett Rd. Banlett, IL 60103

Rockford Division 3548 35th Street Rockford, IL 61108 Tel: (£30) 289-3100 Fax: (530) 289-5445 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

435378 Sample No. :

NET Job No.:

97.11512

Sample Description:

Center

Amogo - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26/ Time Received: 12:40 09/26/1997

WDNR Cert. No. 999447130

Farameter	Ras ults	Vnit s	Date of Analysis	Heehod PQL	Analyst	Prep/Run	Method
Folids, Total Prep, TPH 8015M - NONAQUEOUS	74.6 extracted	*	09/26/1997 09/26/1997	0.1	ttl bcl	1929 191	2540 (4) 8015M (1)
TPH MODIFIED 8015							
TPH as Gas	<50	ng/Kg	10/08/1997	10	out	191 365	8015M (1)
TVK as Diesel	<50	mg/Kg	10/09/1997	10	out.	191 365	8015M (1)
TPH as Oil	4,800	mg/¥g	10/09/1997	70	64£	191 365	8015M (1)



Bartlett Division 850 West Bartlett Rd. Bartlett, IL 60103 Tel: (630) 289-3100 Fax: (330) 289-5445

3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

Rockford Division

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

Sample No. :

435379

NET Job No.:

97.11512

Sample Description:

33' S. / 36 E. of Center

Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26, Time Received: 12:40 09/26/1997 WDNR Cert. No. 999447130

Parameter	Results	Units	Dete of Analysis	Method PQL	Analyst	Batch No. Prep/Run	Analytical Method
Solids, Total Prep. IPR 4018M - NORAQUEOUS	77.3 extracted	*	03/26/1997	0.1	tcl btl	1929	2540 (4) 8015M (1)
THE MODIFIED 8025	CAPTRICES		42/40/231				
TPH as Gas	<50	mg/Kg	10/08/1997	19	OUE	191 365	8015M (1)
TPM as Diesel	<\$Q	mg/Rg	10/08/1997	10	3vo	191 365	1016M (1)
TFE as 011	790	n -g∕ Kg	10/00/1997	20	9776	191 365	8015M (1)



Bartlett Division 850 West Bartlett Rd, Bartlett, IL 80103 Tel: (630) 289-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 81109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

.OCT-27-97 MON 14:08

10/10/1997

Sample No. : 435380

NET Job No.: 97.11512

Sample Description:

46'E of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IRPA Cert. No. 100221

Date Received: 09/26/1997 Time Received: 12:40 WDNR Cert. No. 999447130

Parameter	Results	Unics	Date of Applyais	Method PQL	Analyst	Bacon No. Frep/Run	Analytical Method
Solids, Total Frap, TPK 8015M - MCMAQUEOUS	76.8 extracted	ŧ	09/26/1997 09/26/1997	9.1	ttl bcl	1979 191	3540 (4) 8015M (1)
TPH MODIFIED 8015							
TPH AS GOS	<100	rg/kg	10/08/1997	10	dvo	191 365	#015M (1)
TPH as Diesel	e100	mg/Kg	10/08/1997	10	out	191 365	8015M (1)
TPH as Oil	9,500	mg/Kg	10/08/1997	10	Sub	191 365	0015M (1)

TPH ANALYZED AT A 10% DILUTION.



Bartlett Division 850 West Bartlett Rd. Bartlell, IL 60103 Tet (630) 289-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-8622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

Sample No. : 435381

NET Job No.: 97,11512

Sample Description:

6' W. / 27' S. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26/1997 Time Received: 12:40 WDNR Cert. No. 999447130

Parameter	R¢a ul ta	Unite	Date of Analysis	Mathod PQL	Analyst	Batch No. Prep/Run	Analycical Method
Solids. Total	78,4	•	09/26/1997	0.1	tt1	1925	
Prep, TPH 8015M - NONAQUEOUS	extracted		09/26/1997		541	191	8015M (1)
TPH MODIFIED 8016							
TPH as Gas	<10	ng/Kg	10/08/1997	10	out	191 365	8015M (1)
TDH as Diesel	<10	ng/Fg	10/09/1997	10	out	191 355	B015M (1)
TPH as 011	460	ma√Ka	10/08/1997	10	out	191 365	9015M (1)



Bartlett Olvision 850 West Bartlett Rd. Bartlett, IL 60103 Tet: (630) 289-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 61109 Tel; (615) 874-2171 Fax: (615) 874-5622 (600) 807,-2677

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

Sample No.: 435382

NET Job No.: 97.11512

Sample Description:

5' W. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26, Time Received: 12:40 09/26/1997

WDNR Cert. No. 999447130

Farameter	Regulta	Units	Date of Analysia	Method PQL	Analyst	Batoh No. Prop/Run	Analytical Method
Solids, Total Prep, TPB 8015M - NONAGUZOUS	90.4 60.4	*	09/26/199 7 09/26/1997	0.1	ttl btl	1929 191	2540 (4) 8015M (1)
THE MODIFIED BOLE							
TPH as Gas	<10	mg/Kg	10/06/1997	10	cut	191 365	8015M (1)
TPH as Diesel	<10	ang/Kg	10/05/1997	10	out	191 168	8016M (1)
YPR as Oil	290	mā\Kā	10/08/1997	20	out	191 365	B015M (1)

Bartlet: Division 850 Wast Bartlett Rd. Bartlet:, IL 60103

Tel: (6:)0) 289-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 51109 Tel: (815) 874-2171 Fax: (815) 874 5622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

Sample No. : 435383

NET Job No.: 97.11512

Sample Description:

60' W, / 18 M. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

09/26/1997

Date Received: Time Received: 12:40 WDNR Cert. No. 999447130

Parèmoter	Results	Units	Date of Analysis	Method POL	Analyst	Batch No. Prep/Rvn	Analytical Method
Solida, Total Prep, TPH 9015M - NONAQUEÇUS	e, se catasoted	*	09/26/1997	0.1	ttl btl	1929 191	2540 (4) 8015M (1)
THE MODIFIED 6015							
TPH 45 GAS	<10	mg/Kg	10/08/1997	10	out	191 365	8015M (1)
TPM as Diesel	<10	mg/Kg	10/08/1997	10	3uc	191 365	8015M (1)
TPH as Oil	5 2	mg/Kg	10/07/1997	10	OUF	191 365	BOISM (I)

OCT-15-1997 10:58



Bartle t Division 850 V/est Bartlett Rd. Bartlett, IL 60103 Tel: (£30) 239-3100 Fax: (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/1(/1997

435384 Sample No. :

97.11512 NET Job No.:

Sample Description:

62' W. / 30 S. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

09/26/1997 Date Received: Time Received: 12:40 WDNR Cert. No. 999447130

₹4x4mczer	RSSults	Units	Date of Analysis	Method PQL	Analyst	Batch No. Prep/RUB	Analytical Method
Solids, Total Prep, TPE 8015M - MONAQUEGUS	79.5 extracted	*	09/26/1997 09/26/1997	0.1	ttl btl	1929	2540 (4) 8015M (1)
TEN MODIFIED 8015	ı						
TPR 45 G45	<100	πg/Kg	10/08/1997	10	OUE	191 365	8015M (1)
TPR as Discel	<100	mg/Kg	10/58/1597	10	out	151 365	9015M (1)
TOW me fil	3.300	ma/Ka	10/08/1997	10	out	191 365	8015M (1)

THE AMALYZED AT A 101 DILUTION.

.OCT-27-97 MON 14:10





Bartlett Division 850 Y/est Banlen Rd. Banlen, IL 60103 Tel: (£30) 289-3100 Fax: (530) 289-5445

3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

Rockford Division

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206 Naperville, IL 60563

10/10/1997

Sample No. : 435385

NET Job No.: 97.11512

Sample Description:

27' N. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26/1997 Time Received: 12:40 WDNR Cert. No. 999447130

Parameter	Resulta	Units	Date of Analysis	Method PQL	Analyst	Patch No. Prep/Run	Analycical Method
Solids, fotal Frep, TFH 8015M - NONAQUEOUS	75.2 extracted	ŧ	09/26/1997 09/26/ 19 97	0.1	ttl btl	1929 19 1	2540 (4) 8025M (1)
TPH MODIFIED 8015		•					
TPS se Gas	<100	प्र पु / К 9	10/08/1997	10	out	191 365	8015M (1)
TPH as Diesel	4100	ng/Kg	20/09/1997	10	out	191 365	8015M (1)
TDV as Oil	5 300	ma/Kæ	10/08/1997	10	out	191 365	E016M (1)

TPH ANALYZED AT A LOX DILUTION.





Bantett Division 850 West Bartlett Rd. Bartiett, IL 60103 Tel: (630) 289-3100 Fax. (630) 289-5445

Rockford Division 3548 35th Street Rockford, IL 61109 Tel: (815) 874-2171 Fax: (815) 874-5622 (800) 807-2877

ANALYTICAL REPORT

Mr. Hank Mittelhauser CLAYTON ENVIRONMENTAL 1240 Iroquois Drive Suite 206

10/10/1997

Sample No. :

435386

Naperville, IL 60563

NET Job No.:

97.11512

Sample Description:

39'N. / 34' E. of Center Amoco - Artesia

Date Taken: 09/25/1997 Time Taken: 08:30 IEPA Cert. No. 100221

Date Received: 09/26/1997

Time Received: 12:40 WDNR Cert. No. 999447130

Parameter	Result s	Unlts	Date of Analysis	Method PQL	Analyse	Batch No. Prep/Run	Analytical Method
Solids, Total Prep, 19H 8015M - MONAQUECUS	69.8 extracted	ŧ	09/26/19)7 09/26/1997	I.O	ttl btl	1929 191	3540 (4) 8013 7 (1)
THE MODIFIED \$015.	<100 <100 2,700	ng/Kg ng/Kg ng/Kg	10/08/1997 10/08/1997 10/08/1997	10 10 10	out out	191 368 191 365 191 365	8015M (1) 8015M (1) 8015M (1)

CHA	COMPA	ADDRES
NATIONAL	CINI CINILLY IN CONTROLLY IN CO	
7	CHICAL	

NATIONAL	NATIONAL ENVIDONMENTA	CHAIN OF CUSTODY RECORD	
TESTING, INC.	NG, INC.	ADDRESS 11383 i OLICA FOR THUS P.D. BOW 821 Arteria MR 224	PEPORT TO LIQUIDA COULCOND
		238 FAX	INVOICE TO CLOUTER ENVIRONDE
		PROJECT NAMED CATION HODGO - HITESIS.	P.O.NO.
•		PROJECT MANAGER	NET QUOTE NO.
SAMPLED BY MILLI'S C	igan Konk	ANALYSES.	To absist us in selecting the purper method is the work bake postulate for respiritory (see No. 1965).
(PRAT NAME)	ANSIR	SIGNATURE 1 AZO Type of Count house	allory Yes
DAYE TINE SAMP	SAMPLEIDIDESCAIPTBON	MATTAX GRAB COMP Naco HNO3 HNO3 H2SO4 OTHER	Vinico regulataria ngay: HCHA. Nathas Washeshalar USY Official Wallar Abrita.
9:35:91 8:36 Amber		X	
33'5/	36 E of center	×	
8.30 46'E of	Center	*	
8:30 6'(1)	27's of center	X	
8.30 5 43 0	of penter	×	
100,001	18'M of center	×	
8:30 62'00/	30'S of center	W X	
N.18	of center	**	
9/25 8:30 39.11 / 35	134'F of conter	X	
CONDITION OF SAMPLE: BOT	BOTTLES INTACT? (YES) NO FIELD FILTEPED? YES KNO.	COC SEALS PRESENT AND INTACT (YES AND VOLATILES FREE OF HEADSPACE? YES (NO.)	TEMPERATURE UPON RECEIPT: N/A Boules supplied by NETT(YES) NO
		A A A A A A A A A A A A A A A A A A A	ahla is
SAMPLE HEMAINDER DISPUSAL:			9/25/97
Chad Milligan 91	WEOE'S LEASE/6	RECEINED BY: DAKE,	TINE RECEIVED FOR NET BY:
METHOD OF SHIPMENT		REMARKS.	
Fed CX			

PTE-ORIGHMA, YMITE PT2-NET PROJECT MANAGER-YELLOW PT3-OUSTOMER COPY-FINK

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (630) 369-0201 Fax (630) 369-1279



April 30, 1997

RECEIVED

Mr. Bill Olson
STATE OF NEW MEXICO
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

Environmental Bureau Oil Conservation Division

MAY - 2 1997

Dear Mr. Olson:

Enclosed you will find the "Remediation System Operations 1997 First Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc. on behalf of Amoco Corporation.

The report describes the changes we discussed to the operation of the remediation system. If you have any comments or questions regarding these changes, please contact Doug Earney or me.

Sincerely.

Hank Mittelhauser, Ph.D. Senior Vice President

Schiol vice liesiae

Enclosure

cc: w/enclosure:

Ray Smith - State of NM, Artesia, NM

Jim Luter - Amoco Corp., Lubbock, TX

Doug Earney - Amoco Corp., Oakbrook Terrace, IL

Clay Barnhill

2775CA25.HMM/bdp

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (630) 369-0201 Fax (630) 369-1279



January 30, 1997

Mr. Bill Olson
STATE OF NEW MEXICO
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1996 Fourth Quarterly Report and Second Annual Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc. on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Sincerely,

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith - State of NM, Artesia, NM

Jim Luter - Amoco Corp., Lubbock, TX

Doug Earney - Amoco Corp., Oakbrook Terrace, IL

Clay Barnhill

2775CA24.HMM/bdp

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (630) 369-0201 Fax (630) 369-1279 Clayton

ENVIRONMENTAL
CONSULTANTS

October 30, 1996

Mr. Bill Olson
State of New Mexico
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504



NOV 0 1 1996

Environmental Sureau
Oil Conservation Division

Clayton Project No. 64661.00

RE: Amoco Pipeline Station

Artesia, New Mexico

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1996 Third Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc., (Clayton) formerly known as Mittelhauser Corporation, on behalf of Amoco Corporation.

The average TPH results (as oil) for nine samples taken from the soil remediation area was 6,386 mg/kg. However, two values (79 and 26,000) were considered anomalies. If these two values are deleted, the average TPH value (as oil) was 4,486 mg/kg, which is below the cleanup objective of 5,000 mg/kg. The TPH values as gas and diesel have met the cleanup objective since 7/28/95. We do not believe it is a prudent expense to till the area monthly during the cold winter months, especially considering we are close to or below the cleanup objective. Therefore, we are proposing to discontinue the monthly tilling until the spring of 1997 and then to continue until the objective of an average value of 5,000 mg/kg is clearly met. If you have any objection to this approach, please let us know.

Sincerely.

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith, State of NM, Artesia, NM Jim Luter, Amoco Corp., Lubbock, TX

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D. . . T. Oald as als Tana

Doug Earney, Amoco Corp., Oakbrook Terrace, IL

Clay Barnhill, Consultant

2775CA13.HMM/P64661(P2775)

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (708) 369-0201 Fax (708) 369-1279

Clayton ENVIRONMENTAL CONSULTANTS

July 30, 1996

Mr. Bill Olson
State of New Mexico
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

RECEIVED
JUL 3 0 1996
Environment

Environmental Bureau Oil Conservation Division

Clayton Project No. 64661.00

RE: Amoco Pipeline Station Artesia, New Mexico

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1996 Second Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc., (Clayton) formerly known as Mittelhauser Corporation, on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Please note that we propose to discontinue testing for TPH (as gas) and TPH (as diesel) since the last 16 results, during a six-month time span, have been less than its detection limit. We further propose to continue testing for TPH (as oil) until the average TPH value is less than 5,000 mg/kg.

Sincerely,

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith, State of NM, Artesia, NM

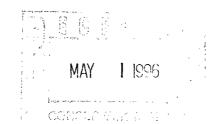
Jim Luter, Amoco Corp., Lubbock, TX

Doug Earney, Amoco Corp., Oakbrook Terrace, IL

Clay Barnhill, Consultant

2775RD02.HMM/P64661

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (708) 369-0201 Fax (708) 369-1279



Clayton ENVIRONMENTAL CONSULTANTS

April 30, 1996

Mr. Bill Olson
State of New Mexico
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

RE: Amoco Pipeline Station

Artesia, New Mexico

Clayton Project No. 64661.00

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1996 First Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc., (Clayton) formerly known as Mittelhauser Corporation, on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Sincerely,

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith, State of NM, Artesia, NM

Jim Luter, Amoco Corp., Lubbock, TX

Doug Earney, Amoco Corp., Oakbrook Ter., IL

Clay Barnhill, Consultant

2775RD02.HMM/P64661

1240 Iroquois Drive Suite 206 Naperville, IL 60563 (708) 369-0201 Fax (708) 369-1279

Clayton ENVIRONMENTAL CONSULTANTS

January 30, 1996

Mr. Bill Olson State of New Mexico Energy, Minerals & Natural Resources Dept. Oil Conservation Division P.O. Box 2088 State Land Office Building Santa Fe, NM 87504

RECEIVED Environmental Bureau

Oil Conservation Division

RE: **Amoco Pipeline Station** Artesia, New Mexico

Clayton Project No. 64661.00

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1995 Fourth Quarterly Report and 1996 First Annual Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Environmental Consultants, Inc., (Clayton) formerly known as Mittelhauser Corporation, on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Sincerely

Hank Mittelhauser, Ph.D.

Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith, State of NM, Artesia, NM

Man

Jim Luter, Amoco Corp., Lubbock, TX

Doug Earney, Amoco Corp., Oakbrook Ter., IL

2775RD02.HMM/P64661

1240 Iroquois Drive
Suite 206
Naperville, IL 60563
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- 05 00 71 HM 8 52

Clayton ENVIRONMENTAL CONSULTANTS

October 26, 1995

Mr. Bill Olson
STATE OF NEW MEXICO
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1995 Third Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Clayton Mittelhauser on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Sincerely,

Hank Mittelhauser, Ph.D. Senior Vice President

Enclosure

cc: w/enclosure:

Ray Smith - State of NM, Artesia, NM

Jim Luter - Amoco Corp., Lubbock, TX

Doug Earney - Amoco Corp., Oakbrook Terrace, IL

2775CA18.HMM/slk



July 27, 1995

Mr. Bill Olson State of New Mexico Energy, Minerals & Natural Resources Dept. Oil Conservation Division P.O. Box 2088 State Land Office Building Santa Fe, NM 87504



Dear Mr. Olson:

Enclosed you will find the "Remediation Systems Operations 1995 Second Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. This report has been prepared by Mittelhauser Corporation on behalf of Amoco Corporation. If you have any questions, please contact Doug Earney or me.

Sincerely,

MITTELHAUSER CORPORATION

Hank Mittelhauser, Ph.D.

Chairman

Enclosure

cc: w/enclosure: Ray Smith, State of NM, Artesia, NM

Jim Luter, Amoco Corp., Lubbock, TX

Doug Earney, Amoco Corp., Oakbrook Ter., IL

2775RD02.HMM



RECEIVED

MAY 05 1995

May 3, 1995

Environmental Bureau
Oil Conservation Division

Mr. Bill Olson
State of New Mexico
Energy, Minerals & Natural Resources Dept.
Oil Conservation Division
P.O. Box 2088
State Land Office Building
Santa Fe, NM 87504

Dear Mr. Olson:

Enclosed you will find the first "Remediation Systems Operations Quarterly Report" for the Amoco Pipeline Station in Artesia, New Mexico. If you have any questions, please contact Doug Earney or me.

Sincerely,

MITTELHAUSER CORPORATION

Hank Mittelhauser, Ph.D.

Chairman

Enclosure

cc w/enclosure: Ray Smith, State of NM, Artesia, NM

Jim Luter, Amoco Corp., Lubbock, TX

Doug Earney, Amoco Corp., Oakbrook Ter., IL

2775RC02.HMM



February 2, 1995

Mr. William C. Olson New Mexico Oil Conservation Division ENVIRONMENTAL BUREAU P.O. Box 2088 Santa Fe, NM 87504 RECEIVED

FEB 0 3 1995

OIL CONSERVATION DIV. SANTA FE

RE: Interception Trench System Installation Report

Dear Mr. Olson:

Enclosed are two copies of the above referenced report for the Amoco Pipeline Station in Artesia, New Mexico.

Please let me know if you have any questions or wish further information.

Sincerely,

MITTELHAUSER CORPORATION

Hank Mittelhauser, Ph.D.

Chairman

Attachments

cc: Doug Earney



THE CONSERVE FOR BIVISION REUT KED

Amoco Oil Company One Prudential Plaza Post Office Box 7513 Chicago, Illinois 60680-7513 **Engineering & Construction**

January 16, 1995

Mr. William C. Olson New Mexico Oil Conservation Division Environmental Bureau 2040 S. Pacheco Santa Fe, NM 87505

RE: **Amoco Artesia Pumping Station** Surface Soil Remediation Work Plan

Dear Mr. Olson:

Attached, for your approval, is Amoco's proposed work plan for remediating the crude oil stained soils at the Artesia, NM pumping station(Mittelhauser letter dated 1/6/95). As we discussed, we are proposing to landfarm these soils to enhance biological degradation at the site. The work plan was developed using the OCD's 'Guidelines for Remediation of Leaks, Spills, and Releases' dated August 13, 1993.

After you have had a chance to review this proposal, please call me and we can discuss any comments/questions you may have. We will begin soil remediation activities after approval of the work plan.

You may contact me at (312) 856-7251.

Sincerely,

Douglas S. Earney

Remediation Project Engineer

Cc: L. K. Malnor



January 6, 1995

Mr. William C. Olson New Mexico Oil Conservation Division **ENVIRONMENTAL BUREAU** P.O. Box 2088 Santa Fe, NM 87504

RE: Landfarming

Amoco Pipeline facility Artesia, New Mexico

Dear Mr. Olson:

As you are aware, Amoco Oil Company hired Mittelhauser Corporation to design and install a remediation system at the Artesia pipeline station to intercept and recover oil released into the Scoggin Draw. This system is now operational, and a system installation report will be submitted to the State by February 1, 1995.

Prior operations at the site resulted in stained soils in the area around the bulk storage tank within the Amoco Artesia pumping station. In addition, cuttings from soil borings and contaminated soils from the trench installation have been placed in this area. The attached photograph (Attachment A) shows the soil contaminated area. It is approximately 150 feet by 150 feet. Two samples of the soils (one at the surface and one at a 1-foot depth) were taken in November 1994 and analyzed for TPH and volatile organics by NET Laboratories in Bartlett, II. A copy of their analytical report is enclosed as Attachment B. As shown in the report, no volatile organics were detected. TPH, as diesel fuel, was 14,000 mg/kg at the surface and 8,400 mg/kg at the depth of 1 foot.

It is Amoco's intention to remediate these soils by landfarming. The initial action will be to remove rocks and other large debris. The area would then be disked on a monthly basis and samples would be taken quarterly and analyzed for TPH by EPA Method Modified 8015.

We believe the appropriate remedial action level to be: Benzene (10mg/kg), BETX (50 mg/kg), and TPH (5,000 mg/kg). These levels are based on the criteria set forth on pages 3 and 4 of the "Guidelines for Remediation of Leaks, Spills and releases", dated August 13, 1993, published by your department. In evaluating these criteria we have talked with Pete Bratcher of Pete & Sons (505/746-3713), a local well driller.

Mr. William C. Olson Environmental Bureau Amoco Pipeline Facility January 6, 1995 2775CA07.HMM

Mr. Bratcher stated that water wells are drilled to approximately 200 feet. We also called Dave Wilkins of the USGS in Albuquerque (505/262-5300) and he stated that the depth to groundwater in the shallow aquifer around Artesia was between 160 and 210 feet. The depth to groundwater being greater than 100 feet results in a 0 score on the Depth To Ground Water factor in the ranking criteria. Clearly the soils are greater than 1,000 feet from a water source and greater than 200 feet from a private domestic water source. Therefore, the score on the Wellhead Protection Area factor is 0. The nearest surface water body is greater than 1,000 feet away, resulting in 0 on the Distance To Surface Water Body factor. Since the total score is between 0 and 9 the recommended action levels for remediation, in our opinion, are those given above.

The soil remediation activities will be conducted within two weeks of approval of this Plan. Reporting of progress will be contained in our quarterly reports to the State on the operation of the remediation system.

Please let me know if you have any questions or wish further information.

Sincerely,

MITTELHAUSER CORPORATION

Hank Mittelhauser, Ph.D.

Chairman

Attachments

cc: Doug Earney

ATTACHMENT A

Photo Log



PHOTO LOG

Amoco Artesia Pipeline Facility Artesia, NM Project 2775.01-01



PHOTOGRAPH #1

by HMM:11/22/94

Contaminated soils at the Amoco Artesia Pipeline Station.

ATTACHMENT B

Laboratory Results

William Olson / Envir. Bureau Amoco Pipeline / Artesia, NM 2775CA07.HMM (01-06-95/LMB)





Tel: (708) 289-3100 Fax: (708) 289-5445

Mr. H. Mittelhauser
MITTELHAUSER CORPORATION
1240 Iroquois Drive
Suite 206
Naperville, IL 60563

11/17/1994

NET Job Number: 94.08837

IEPA Cert No. 100221 WDNR Cert No. 999447130 A2LA Cert No. 0453-01

Enclosed is the Quality Control Data and Analytical Results for the following samples submitted to NET, Inc. Bartlett Division for analysis:

Project Description: Amoco Pipeline-Artesia, N.M; 2775.00-01

Sample	Sample Description	Date	Date
Number		Taken	Received
283731	Tank Pad Surface	11/03/1994	11/08/1994
283732	Tank Pad One Foot BSG	11/03/1994	11/08/1994

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow NET Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Jean-Pierre C. Rouanet Operations Manager



Tel: (708) 289-3100 Fax: (708) 289-5445

ANALYTICAL REPORT

Mr. H. Mittelhauser MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 Naperville, IL 60563 11/17/1994

Sample No. : 283731

NET Job No.: 94.08837

Sample Description:

Tank Pad Surface

Amoco Pipeline-Artesia, N.M; 2775.00-01

Date Taken: 11/03/1994 Time Taken: 10:05

IEPA Cert. No. 100221

Date Received: 11/08/1994

Time Received: 11:00 WDNR Cert. No. 999447130

Parameter	Results	Units	Date of Analysis	Method PQL	Analyst	Batch No. Prep/Run	Analytical Method
Solids, Total Prep, TPH CALIF Non-Aqueous	81.3 extracted	*	11/10/1994 11/10/1994	0.1	mpl sdf	1137 90	2540 (4) CA LUFT
TPH CALIFORNIA METHOD TPH as Gasoline TPH as Diesel Fuel TPH as Oil	<100 14,000 D100 <100	mg/kg mg/kg mg/kg	11/16/1994 11/16/1994 11/16/1994	10.0 10.0 10.0	seh seh seh	90 143 90 143 90 143	CA LUFT CA LUFT CA LUFT
VOLATILES - 8240 NONAQUEOUS Benzene Ethyl benzene Toluene Xylenes, Total Surr: 1,2-Dichloroethane-d4 Surr: Toluene-d8 Surr: Bromofluorobenzene	<5.0 <5.0 <5.0 <5.0 105 110	ug/Kg ug/Kg ug/Kg ug/Kg ug/Kg ug/Kg ug/Kg	11/14/1994 11/14/1994 11/14/1994 11/14/1994 11/14/1994 11/14/1994	5.0 5.0 5.0 5.0 70-121 81-117 74-121	rla rla rla rla rla rla	605 605 605 605 605 605	8240 (1) 8240 (1) 8240 (1) 8240 (1) 8240 (1) 8240 (1) 8240 (1)

TPH's analyzed at dilutions due to matrix interferance. D100 : Parameter analysis performed at a 100x dilution.



Page 2

Tel: (708) 289-3100 Fax: (708) 289-5445

ANALYTICAL REPORT

Mr. H. Mittelhauser MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 11/17/1994

Sample No.: 283732

Naperville, IL 60563 NET Job No.: 94.08837

Sample Description:

Tank Pad One Foot BSG

Amoco Pipeline-Artesia, N.M; 2775.00-01

Date Taken: 11/03/1994 Time Taken: 10:15 IEPA Cert. No. 100221 Date Received: 11/08/1994

Time Received: 11:00 WDNR Cert. No. 999447130

Parameter	Results		Units	Date of Analysis	Method PQL	Analyst	Batch Prep		Analytical Method
Solids, Total	80.0		x	11/10/1994	0.1	mpl		1137	2540 (4)
Prep, TPH CALIF Non-Aqueous	extracte	d		11/10/1994		sdf	90		CA LUFT
TPH CALIFORNIA METHOD									
TPH as Gasoline	<100		mg/kg	11/16/1994	10.0	seh	90	143	CA LUFT
TPH as Diesel Fuel	8,400	D100	mg/kg	11/16/1994	10.0	seh	90	143	CA LUFT
TPH as Oil	<100		mg/kg	11/16/1994	10.0	seh	90	143	CA LUFT
VOLATILES - 8240 NONAQUEOUS									
Benzene	<650		ug/Kg	11/14/1994	5.0	llj		603	8240 (1)
Ethyl benzene	<650		ug/Kg	11/14/1994	5.0	llj		603	8240 (1)
Toluene	<650		ug/Kg	11/14/1994	5.0	llj		603	8240 (1)
Xylenes, Total	<650		ug/Kg	11/14/1994	5.0	llj		603	8240 (1)
Surr: 1,2-Dichloroethane-d4	104		*	11/14/1994	70-121	llj		603	8240 (1)
Surr: Toluene-d8	102		%	11/14/1994	81-117	llj		603	8240 (1)
Surr: Bromofluorobenzene	102		×	11/14/1994	74-121	llj		603	8240 (1)

VOA analyzed at a 130x dilution due to hydrocarbon interference. D100 : Parameter analysis performed at a 100x dilution.





Tel: (708) 289-3100 Fax: (708) 289-5445

QUALITY CONTROL REPORT

CONTINUING CALIBRATION VERIFICATION

MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 Naperville, IL 60563 Mr. H. Mittelhauser 11/17/1994

NET Job Number: 94.08837

Analyte	Run Batch Number	CCV True Conc.	Conc. Found	Percent Recovery
TPH CALIFORNIA METHOD	-25°			
TPH as Gasoline	143	500	484	96.8
TPH as Diesel Fuel	143	500	542	108.4
TPH as Oil	143	300	293	97.7
VOLATILES - 8240 NONAQUEOUS				
Ethyl benzene	603	50.0	50.2	100.4
Toluene	603	50.0	45.7	91.4
VOLATILES - 8240 NONAQUEOUS				
Ethyl benzene	605	50.0	50.8	101.6
Toluene	605	50.0	51.1	102.2

CCV - Continuing Calibration Verification





Tel: (708) 289-3100 Fax: (708) 289-5445

QUALITY CONTROL REPORT

BLANK ANALYSIS

MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 Naperville, IL 60563 Mr. H. Mittelhauser 11/17/1994

NET Job Number: 94.08837

	Prep	Run	Blank			
	Batch	Batch	Analysis		Reporting	Analytical
Analyte	Number	Number	Results	Units	Limit	Method
TPH CALIFORNIA METHOD		•.				CA LUFT
TPH as Gasoline	90	139	<10.0	mg/kg	10.0	CA LUFT
TPH as Diesel Fuel	90	139	<10.0	mg/kg	10.0	CA LUFT
TPH as Oil	90	139	<10.0	mg/kg	10.0	CA LUFT
VOLATILES - 8240 NONAQUEOUS						8240 (1)
Benzene		603	<5.0	ug/Kg	5.0	8240 (1)
Ethyl benzene		603	<5.0	ug/Kg	5.0	8240 (1)
Toluene		603	<5.0	ug/Kg	5.0	8240 (1)
Xylenes, Total		603	<5.0	ug/Kg	5.0	8240 (1)
Surr: 1,2-Dichloroethane-d4		603	103	×	70-121	8240 (1)
Surr: Toluene-d8		603	100	%	81-117	8240 (1)
Surr: Bromofluorobenzene		603	95	%	74-121	8240 (1)
VOLATILES - 8240 NONAQUEOUS						8240 (1)
Benzene		605	<5.0	ug/Kg	5.0	8240 (1)
Ethyl benzene		605	<5.0	ug/Kg	5.0	8240 (1)
Toluene		605	<5.0	ug/Kg	5.0	8240 (1)
Xylenes, Total		605	<5.0	ug/Kg	5.0	8240 (1)
Surr: 1,2-Dichloroethane-d4		605	112	ug/Kg	70-121	8240 (1)
Surr: Toluene-d8		605	98	ug/Kg	81-117	8240 (1)
Surr: Bromofluorobenzene		605	87	ug/Kg	74-121	8240 (1)

Advisory Control Limits for Blanks:

All compounds should be less than the Reporting Limit, except for phthalate esters, toluene, methylene chloride, acetone and chloroform should be less than 5 times the Reporting Limit.





Tel: (708) 289-3100 Fax: (708) 289-5445

QUALITY CONTROL REPORT

LABORATORY CONTROL STANDARD

MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 Naperville, IL 60563 Mr. H. Mittelhauser 11/17/1994

NET Job Number: 94.08837

Analyte	Prep Batch Number	Run Batch Number	True Conc.	Conc. Found	LCS % Recovery
TPH CALIFORNIA METHOD					
TPH as Gasoline	90	139	50	40	80.0
TPH as Diesel Fuel	90	139	50	55	110.0
TPH as Oil	90	139	300	n/a	
VOLATILES - 8240 NONAQUEOUS					
Benzene		603	20.0	20.2	101.0
Toluene		603	20.0	19.0	95.0
VOLATILES - 8240 NONAQUEOUS					
Benzene		605	20.0	22.0	110.0
Toluene		605	20.0	21.0	105.0

Advisory Control Limits - Inorganics - LCS recovery should be 80 - 120%.





Tel: (708) 289-3100 Fax: (708) 289-5445

QUALITY CONTROL REPORT

DUPLICATES

MITTELHAUSER CORPORATION 1240 Iroquois Drive Suite 206 Naperville, IL 60563 Mr. H. Mittelhauser

Analyte

11/17/1994

NET Job Number: 94.08837

Prep Run

Batch Batch Original Duplicate

Number Number Analysis Analysis Units RPD

Solids, Total 1137 67.0 66.4 % 0.9

NOTE: Spikes and Duplicates may not be samples from this job.

RPD - Relative Percent Difference

Advisory Control Limits for Duplicates - RPD should be less than 20.



NET Midwest, Bartlett Division

KEY TO ABBREVIATIONS and METHOD REFERENCES

<	Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.	•
mg/L	Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).	
ug/g	Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.	
ug/L	Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).	
ug/Kg	Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).	•
В	Sample result flag indicating that the analyte was also found in the method blank analysis. The value after the 8 indicates the concentration found in the blank analysis.	
D	Sample result flag indicating that the reported concentration is from an analysis performed a dilution. The value following the D indicates the dilution factor of the analysis.	at
1	Sample result flag indicating that the reported concentration is below the routine reporting limit but greater than the Method Detection Limit. The value should be considered estimated	
TCLP	These initials appearing in front of an analyte name indicate that the Toxicity Characterist Leaching Procedure (TCLP) was performed for this test.	ic
%	Percent; To convert ppm to %, divide the result by 10,000. To convert % to ppm, multiply the result by 10,000.	
Dry Weight (dw)	When indicated, the results are reported on a dry weight basis. The contribution of the moisture content in the sample is subtracted when calculating the concentration of the analy	te.
ICP	Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.	
AA	Indicates analysis was performed using Atomic Absorption Spectroscopy.	
GFAA	Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.	
PQL	Practical Quantitation Limit; the lowest level that can be reliably achieved within specifie limits of precision and accuracy during routine laboratory operating conditions.	d
Method Referen		
(1)	thods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, d Edition, 1986.	
(2)	TM "American Society for Testing Materials	
(3)	thods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 10/4-79-020, Rev. 1983.	
(4)	ee "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.	
(5)	thods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.	
(6)	ethods 500 through 599: see "Methods for the Determination of Organic Compounds in	

Drinking Water," USEPA 600/4-88/039, Rev. 1988.

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P.O. NO. 2775.00-0,

NET QUOTE NO.

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DITULI BEMARKS:

ACKNOWLEDGEMENT OF RECEIPT OF CHECK/CASH

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for (GW-170) ARTESIA	PUMP STATION
Submitted by:	OPNG) Date:
	5 Eustice Date: 2-15-95
Received in ASD by:	J. Subalder Date: 2/15/95
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Modification Othe	(operaty)
Organization Code 521	Applicable FY 95
To be deposited in the Water	Quality Management Fund.
Full Payment or	Annual Increment



AMOCO PIPELINE COMPANY

0001058319

PAY TO THE ORDER OF: NMED-WATER QUALITY MANAGEMENT OIL CONSERVATION DIVISION

FEBRUARY 3, 1995

0968986

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STATE OF NEW MEXICO



NERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION



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AL	RE: NOTICE OF PUBLICATION
87102	
<i>1ANAGER</i>	

Dear Sir/Madam:

Please publish the attached notice one time immediately on receipt of this request. Please proofread carefully, as any error in a land description or in a key word or phrase can invalidate the entire notice.

Immediately upon completion of publication, please send the following to this office:

- 1. Publisher's affidavit in duplicate.
- 2. Statement of cost (also in duplicate.)
- 3. CERTIFIED invoices for prompt payment.

We should have these immediately after publication in order that the legal notice will be available for the hearing which it advertises, and also so that there will be no delay in your receiving payment.

Please publish the notice no later than November 25, 1994.

Sincerely,

Sally E. Martinez

Administrative Secretary

Attachment

NOTICE OF PUBLICATION

STATE OF NEW MEXICO ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT OIL CONSERVATION DIVISION

Motice is hereby given that pursuant to New Mexico Water Quality Control Commission (WQCC) Regulations, the following discharge plan application and discharge plan renewal application have been submitted to the Director of the Oil Conservation Division, State Land Office Building, P.O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505) 827-5800:

(GW-170) - Amoco Oil Company, Vanessa A. Harris, Remediation Cooridinator, P.O. Box 7513, Chicago, Illinois 60680-7513, has submitted a discharge plan application for the Artesia Crude Pump Station located in the SW 1/2, NW/4 of Section 10, Township 18 South, Range 27 East, NMPM, Eddy County, New Mexico. The application addresses discharges to ground water associated with the remediation of petroleum contaminated ground water. Approximately 5 to 10 gallons per minute of ground water with a total dissolved solids concentration of approximately 2500 mg/l is processed through a treatment system to remove contaminants to below WQCC ground water standards prior to reinjection in an infiltration gallery. Groundwater most likely to be affected by an accidental discharge is at a depth of approximately 20 feet with a total dissolved solids concentration of approximately 2500 mg/l. The discharge plan addresses system operation and monitoring and how spills, leaks, and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan applications may be viewed at the above address between 8:00 a.m. and 4:00 p.m., Monday through Friday. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Request for public hearing shall set forth the reasons why a hearing shall be held. A hearing will be held if the Director determines that there is significant public interest.

If no hearing is held, the Director will approve or disapprove the plan based on the information available. If a public hearing is held, the Director will approve the plan based on the information in the plan and information presented at the hearing.

GIVEN under the Seal of New Mexico Conservation Commission at Santa Fe, New Mexico, on this 15th day of September, 1993.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

WILLIAM J. LEMAY, Director

SEAL

Affidavit of Publication

•	
No.	14848

STATE OF NEW MEXICO. County of Eddy: Gary D. Scott ____being duly sworn, says: That he is the Publisher of The Artesia Daily Press, a daily newspaper of general circulation. published in English at Artesia, said county and state, and that the hereto attached Legal Notice was published in a regular and entire issue of the said Artesia Daily Press, a daily newspaper duly qualified for that purpose within the meaning of Chapter 167 of the 1937 Session Laws of the state of New Mexico for 1 consecutive weeks on the same day as follows: First Publication September 28, 1994 Second Publication Third Publication Fourth Publication Subscribed and sworn to before me this 13th _day October _19<u>_94</u>_

My Commission expires September 23, 1996

dary l'ublic, Eddy County, New Mexico

Copy of Publication

LEGAL NOTICE

NOTICE OF PUBLICATION STATE OF NEW MEXICO ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT OIL CONSERVATION DIVISION

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water associated with the remediation of petroleum contaminated ground water. Approximately 5 to 10 gallons per minute of ground water with a total dissolved solids

14.14

concentration of approximately 2500 mg/1 is processed through a treatment system to remove contaminants to below WQCC ground water standards prior to reinjection in an infiltration gallery. Groundwater most likely to be affected by an accidental discharge is at a depth of approximately 20 feet with a total dissolved solids concentration of approximately 2500 mg/1. The discharge plan addresses system operation and monitoring and how spills, leaks, and other accidental discharges to the surface will be managed.

4.

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GIVEN under the Seal of New Mexico Conservation Commission at Santa Fe, New Mexico, on this 15th day of September, 1993.

STATE OF NEW MEXICO OIL CONSERVATION DIVISION s-William J. LeMay

SEAL

WILLIAM J. LEMAY,
Director
Published in the Artesia Daily
Press, Artesia, N.M. September 28, 1994.

Legal 14848



UNITED STATES DEPARTMENT OF THE INTERIOR FISH AND WILDLIFE SERVICE 100

Ecological Services

Suite D, 3530 Pan American Highway, NE Albuquerque, New Mexico 87107

October 6, 1994

-N DIVISION

William J. Lemay, Director New Mexico Water Quality Control Commission Oil Conservation Division P.O. Box 2088 Santa Fe, New Mexico 87504-2088

Dear Mr. Lemay:

This responds to your agency's public notice dated September 15, 1994, regarding the State of New Mexico's proposal to renew the discharge plan for the applicant listed below.

(GW-170) - Amoco Oil Company, Vanessa A. Harris, Remediation Coordinator, P.O. Box 7513, Chicago, Illinois, 60680-7513 The applicant has submitted a discharge plan application for the Artesia Crude Pump Station located in the SW½, NW¼ of Section 10, Township 18 South, Range 27 East, NMPM, Eddy County, New Mexico. The application addresses discharges to ground water associated with the remediation of petroleum contaminanted ground water. Approximately 5 to 10 gallons per minute of ground water with a total dissolved solids concentration of approximately 2500 mg/l is processed through a treatment system to remove contaminants to below WQCC ground water standards prior to reinjection in an infiltration gallery. Groundwater most likely to be affected by an accidental discharge is at a depth of approximately 20 feet with a total dissolved solids concentration of approximately 2500 mg/l. The discharge plan addresses system operation and monitoring and how spills, leaks, and other accidental discharges to the surface will be managed.

It is our understanding that all contaminated ground water to be treated by the applicant will be contained within a pipe, closed storage tank, etc. No water will be discharged into an above-ground impoundment or open-topped tank where it could become readily available to wildlife, except in a short-lived event that might occur due to an accidental breach of a pipe or storage tank. Therefore, the U.S. Fish and Wildlife Service has no objection to the Oil Conservation Division granting approval for the discharge plan application outlined above.

Thank you for the opportunity to review and comment on this discharge plan application. If you have any questions, please contact Mark Wilson at (505) 883-7877.

Sincerely,

Jennifer Føwler-Propst

State Supervisor

cc:

Director, New Mexico Department of Game and Fish, Santa Fe, New Mexico





ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION



BRUCE KING GOVERNOR

ANITA LOCKWOOD CABINET SECRETARY

POST OFFICE BOX 2088 STATE LAND OFFICE BUILDING SANTA FE, NEW MEXICO 87504 (505) 827-5800

September 23, 1994

ALBUQUERQUE JOURNAL 717 Silver Southwest Albuquerque, New Mexico 87102	RE: NOTICE OF PUBLICATION
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Please publish the notice no later thans	eptember 30, 1994.
Sincerely, Sally Martinez Sally E. Martinez Administrative Secretary Attachment	Caller Asso Journal en rocord (aller Asso Journal en rocord (aller Told Hay have recieved.) Il 18/94. Told Hay have recieved. Theirs on published or recieved. Will Soon

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PS Form **3800**, March 1993

NOTICE OF PUBLICATION

STATE OF NEW MEXICO ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT OIL CONSERVATION DIVISION

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GIVEN under the Seal of New Mexico Conservation Commission at Santa Fe, New Mexico, on this 15th day of September, 1993.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

WILLIAM J. LEMAY, Director

SEAL



STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION



BRUCE KING GOVERNOR

ANITA LOCKWOOD CABINET SECRETARY

POST OFFICE BOX 2088 STATE LAND OFFICE BUILDING SANTA FE, NEW MEXICO 87504 (505) 827-5800

September 23, 1994

ARTESIA DAILY P. O. Box 179 Antesia, New Mexi		10	RE: NOTIO	CE OF PUBLICATION	
ATTN: ADVERTISING MANAGER					
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Dear Sir/Madam:					
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Immediately upon	completi	on of publication, plea	ase send the fo	ollowing to this office:	
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		-		r that the legal notice there will be no delay	
Please publish the	notice n	o later thanSepte	ember 30	_, 1994.	
Sincerely,					
Sally Mais	ting				

Attachment

Administrative Secretary

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NOTICE OF PUBLICATION

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GIVEN under the Seal of New Mexico Conservation Commission at Santa Fe, New Mexico, on this 15th day of September, 1993.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

WILLIAM J. LEMAY, Director

SEAL



Amoco Oil Company

One Prudential Plaza 130 East Randolph Drive Post Office Box 7513 Chicago, Illinois 60680-7513 Engineering & Construction

July 1, 1994

Mr. William C. Olson New Mexico Oil Conservation Division Environmental Bureau P.O. Box 2088 Santa Fe, NM 87504 RECEIVED

JUL 0 5 1994

OIL CONSERVATION DIV. SANTA FE

Re: Artesia Pumping Station

Subsurface Investigation - Phase III Report Revisions

Dear Mr. Olson:

Attached are two copies of the revisions to the Artesia Pumping Station Phase III Subsurface Investigation and two copies of the Interception Trench System Work Plan.

In response to your letter dated May 31, 1994, we provide the following information which was discussed with you via telephone on June 9, 1994.

A. Preliminary Conceptual Design

1. OCD Comment: Amoco proposes to vertically install a liner along the back wall of the recovery trench to prevent migration of product. Please provide OCD with information on the type of liner to be used and how Amoco will prevent and/or control groundwater from surfacing over the top of the liner.

Amoco Response: Amoco intends to use Petrogard VI, a flexible membrane liner, manufactured by MPC Containment Systems. The liner consists of a high strength reinforcing fabric coated with a protective multipolymer. A sample of the liner and performance specifications are attached for your information. The liner will be placed at approximately the depth of the water table. Amoco does not expect the groundwater to surface over the top of the liner. The water table is located at a depth of 25 feet. We anticipate that groundwater will move with the past of least resistance; either around the sides of the liner or below the liner. In addition, a pump will be installed to remove crude and groundwater. Therefore, it is unlikely that groundwater will surface over the top of the liner.

Mr. William C. Olson July 1, 1994 Page 2

2. OCD Comment: Please provide the locations of all boreholes referenced in this document.

Amoco Response: A revision to Figure 3 of the Phase III report is included with this attachment which shows the locations of all borings and monitoring wells for Phases I, II, and III of this investigation.

3. OCD Comment: While the remedial concepts presented in this document are acceptable, Amoco's April 29, 1994 correspondence indicates that Amoco is continuing with the final remedial design while the OCD reviews these documents. OCD requests that Amoco provide OCD with the final design of the remediation system prior to approval.

Amoco response: The final design is submitted in the Interception Trench System Work Plan.

B. Phase III Subsurface Investigation Report

1. OCD Comment: On Page 4, Amoco stated that the hydrocarbon contaminated soils were stored temporarily onsite in 55 gallon drums prior to disposal. Please provide the OCD with the disposal facility to which these soils were taken.

Amoco Response: The soils are still being temporarily stored onsite.

2. Appendix D contains an analytical results sheet for a monitor well MW-15. Please provide the OCD with the location and well logs for this monitor well.

Amoco Response: These analytical results were for a duplicate sample so designated so that the laboratory performing the analysis would not be biased. There is no monitor well MW-15.

3. OCD Comment: The well construction logs in Appendix C do not identify the water table elevation in relation to the well screen. Please provide OCD with this information.

Mr. William C. Olson July 1, 1994 Page 3

Amoco Response: We have included revised Monitoring Well Installation Reports for the Phase III wells, with this attachment to which have been added the measured depth of the static water level (measured in feet below ground surface).

If you have any additional questions or comments, please feel free to contact me at (312) 856-7014.

Sincerely,

Vanessa A. Harris, P.E. Remediation Coordinator

Remediation Services Division

cc (w/o attachment):

D. S. Earney

G. J. Wurtz

R. Banks

J. Lutter

PETROGARD° VI

CHEMICAL COMPATIBILITY CHART

The following fluids were tested and are considered compatible with PetroGard VI when used as a secondary containment dike liner with above ground storage tanks:

Antifreeze (ethylene glycol)

Animal Oil ASTM Fuel A

ASTM Fuel B ASTM Oil #2

Aviation Gas

20% Chlorine Solution

Clorox

Conc. Ammonium Hydroxide

Corn Oil Crude Oil Diesel Fuel Ethanol Ethyl Alcohol

Fertilizer Solution

#2 Fuel Oil

#6 Fuel Oil

Gasoline, leaded

Gasoline, regular unleaded Gasoline, premium unleaded

Glycerin

Hydraulic Fluid

Hydrochloric Acid (50%) Hydrofluoric Acid (5%) Hydrofluoric Acid (50%)

Hydrofluosilicic Acid (30%)

Ivory Soap JP-4 Jet Fuel JP-5 Jet Fuel JP-8 Jet Fuel Kerosene

Methanol

Mineral Spirits

MTBE Naptha

Phosphoric Acid (50%)

Raw Linseed Oil

SAE-30 Oil Sea Water

Sodium Hydroxide (60%) Sulphuric Acid (50%)

50% Tanic Acid Transformer Oil **Turpentine**

Urea Formaldehyde Vegetable Oil

Water (200°F.)

The data shown is the result of the following laboratory tests and is intended to serve only as a guide:

Permeability Solubility & Swell

Tensile & Elongation

ASTM E-96

ASTM D-543 ASTM D-751

Results were arrived at by visual and physical examination of the samples after immersion in the test fluid for 7 days at room temperature. Results represent the ability of the material to retain its performance properties. When considering PetroGard VI for a specific application, it is important to study other requirements such as permeability. service temperature, concentration, size to be contained, etc. MPC Containment Systems Ltd. Technical Department should be consulted for further recommendations. This table is presented and accepted at user's risk.

We believe that the above information is the best currently available on the subject. It is offered as a possible helpful suggestion in experimentation you may care to undertake along these lines. It is subject to revision as additional knowledge and experience are gained.

For more information, call today.

4834 S. Oakley Ave. TAI PALYONER - ACCIVE TE 1

NEW PORCE Chicago, Illinois 60609

312 927-4120

(Outside IL) 800 621-014

(Outside IL) 800 621-0146 (Fax) 312 650-6028

CL19974

● PETROGARD® VI● PERFORMANCE SPECIFICATION

1.0 SCOPE

- 1.1 This specification establishes the requirement for a custom factory prefabricated flexible liner system utilizing the latest state-of-the-art concepts for secondary containment in accordance with the latest Federal and Local regulations.
- 1.2 The work shall include design, factory fabrication, field interface assembly, anchorage hardware, piping, prefabricated interface ports, test wells, and monitoring wells.
- 1.3 The materials of construction shall be compatible with the product to be stored in the primary containment vessel(s), and the material's product resistance to permeability shall conform to the criteria stated elsewhere in this specification.

2.0 APPLICABLE DOCUMENTS

- Specification: Federal Standard 191, material testing of protective coated industrial textiles.
- 2.2 Specification: A.S.T.M. Standard D751-73, method of testing coated fabrics
- 2.3 Specification: MIL-I-4520, quality control inspection and testing for the fabrication of flexible membrane materials.
- 2.4 Specification: Buyers general specification and site drawings.

3.0 REQUIRED SUBMITTALS

- 3.1 The successful bidder shall provide material and joint test certification demonstrating that the material and fabrication joints shall comply with the physical and chemical resistance requirements of this specification.
- 3.2 The bid proposal shall include design drawings showing secondary containment interface details at all apertures and shall also include installation instructions.
- The liner system shall be fabricated by MPC Containment Systems, Ltd., Chicago, IL.

4.0 WARRANTY

4.1 A minimum twenty year warranty covering material and workmanship is required.

5.0 ENVIRONMENTAL DESIGN REQUIREMENTS

5.1 The ilexible secondary containment liner shall be capable of withstanding the following environmental installation conditions: 5.1.1 Ambient Temperature: 25 - 100 Degrees F.

6.0 MATERIALS AND WORKMANSHIP

- 6.1 Flexible Liner Material Description
 - 6.1.1 The flexible liner material shall consist of a high strength reinforcing fabric weighing approximately seven and one half (7.5) ounces per square yard, coated with an overall protective multi-polymer, total weight is approximately thirty (30) ounces per square yard +/-2 ounces.
 - Color: Black front and back
 - 6.1.2 Coated Liner Material: The coating compound shall be selected to have characteristics suitable for high temperature thermal-welding, shall be compounded to withistand the attack of high temperature, humidity and mildew, while at the same time, resisting the attack of the products to be stored in the primary containment vessel(s).
 - 6.4.3 Weight and Thickness: 30 ounces per square yard +I-2 ounces; 30 mils. +I-2 mils.

6.1.4	Tensile Strength:
	Grab lbs., A.S.T.M. D-751
	1" strip lbs., A.S.T.M. D-751
6.1.5	Hydrostatic Resistance: Fed. Std. 5512.1 600 psi
6.1.6	Adhesion per one inch of width
	A.S.T.M. D-751 (2" per minute)
6.1.7	Low Temperature: A.S.T.M. D-2136

6.1.8 Flexibility/Resistance to Cracking: PASS Lab Procedure: Ten (10) pound weighted roller, sample size 2" x 12", fold 180 Degrees, pass roller ten times: PASS 6.1.9 Chemical Resistance: The liner material shall meet the following test criteria for automotive fuels:

Test Procedure: A.S.T.M. E-96 (Transmission of Material)

6.1.10 Bursting Strength:

A.S.T.M. D-751, Section 18.2

800 lbs. minimum

6.1.11 Puncture Resistance: A.S.T.M. D-751, Section 18.2

(Ball Tip)

800 lbs. minimum

6.1.12 Stiffness: A.S.T.M. D-747

30,000 psi max. each direction

7.0 LINER MATERIAL FABRICATION DETAILS

- 7.1 All panel joints shall be thermal automatic high pressure welded, utilizing a two inch lap-seal construction with a tolerance of +/- a quarter of an inch on the lap.
- 7.2 The coating formulation shall be suitable for thermal type fabrication and shall also be capable of conforming to the following test procedures without affecting the requirements of Section 6.0.
 - 7.2.1 Dead Load Criteria for Joints:
 - 7.2.1.1 Seams carry a minimum dead load of 50% of the minimum strip tensile without separation of the fabric in the warp direction when the temperature of the FML is 70 degrees F. when tested in accordance with MIL-T-52983E.
 - 7.2.1.2 Seams carry a minimum dead load of 25% of the strip tensile when the temperature of the FML is 160 degrees F, when tested in accordance with MIL-T-52983E.
 - 7.2.1.3 Seams shall carry a minimum seam shear strength of 95% of the minimum strip tensile strength of the fabric when tested in accordance with A.S.T.M. D-751, Section 50.

7.3 Patterning:

- 7.3.1 The flexible membrane liner shall be fabricated from full length modular panels with a maximum of one horizontal splice seam per panel. Splice seams shall be used only when required to utilize full roll size
- 7.3.2 Panel joints shall be patterned as shown on the drawings.
- 7.3.3 Secondary joints and reinforcing areas shall be thermally welded. Stitching and cementing shall not be allowed for normal pariol fabrication.
- 7.3.4 Aperture locations located in the liner shall be suitably reinforced as common practice by the factory fabricator. Aperture locations in general shall be produced from rigid bulkhead fittings and other mechanical compression members made from synthetic type materials which normally resist corrosion.

8.0 ANCHORAGE SYSTEM

8.1 The liner shall be provided with an anchorage system which shall include hardware as detailed in the manufacturer's installation drawings.

9.0 INSTALLATION

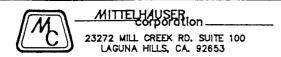
- 9.1 Installation of the factory manufactured liner system shall be performed by a factory approved and certified contractor.
- 9.2 A contractor who is not trained or certified may install the secondary containment liner system only under the direction of a factory authorized field technical assistance supervisor. Under this condition, the factory will provide a field report to the construction manager confirming that the liner was installed under his direction.
- 9.3 The manufacturer of the secondary containment system shall supply detailed installation drawings covering all components supplied.

10.0 TESTING OF THE SECONDARY CONTAINMENT LINER SYSTEM

- 10.1 The liner manufacturer shall provide written certification that the liner has been vacuum box tested at all panel thermal welded joint locations, and all panel materials have been visually inspected with defects noted and corrected prior to packaging.
- 10.2 When a membrane liner is fabricated, seamed, sealed, modified or repaired in the field, the part so fabricated, seamed, sealed, modified or repaired shape be subjected to a performance test prescribed by the manufacturer.

CP74734

CAD	NO.	MONWELL	1



PROJECT NAME: 4M000 ARTESIA

PROJECT NO.: 2436

DATE: 3-21-94

RIG-UP TIME: 0830

RIG-DOWN TIME: 1015

WELL NO.: MW-8
GEOLOGIST: JDB
AUGER O.D.: IO"
DRILLING CO.: HARRISON
DRILLER: D. REZA

TOD OF WELL COVED			_	
TOP OF WELL COVER			78	
	_	\leftarrow		TOP CA
TOP OF CASINGFT.				
•				
	•			
	ļ			
SURFACE GRADEFT	∇	1	X	XXX
kXXX	\mathbf{X}		X	(XXX
DEPTH BELOW GRADE	X		XX.	
TOP OF BENTONITE $\frac{\mathcal{B}}{}$ FT.	-		}	
TOP OF BENTONITEFT		1		
THE CHIES	<u> </u>			
		1		
	-		- 1	
TOOL OF OTRUS		1		
TOP OF SUGAR SAND FT	<u> </u>			
TOP OF FILTER SAND 10 FT.		}		
	J]		
TOP OF SCREEN 12.5 FT.]	•••	
	· · ·			
		-		
Static Water Level (8.2 Ft.				
	 • • • • • • • • • • • • • • • • • • •			V
	}			
	 			
BASE OF SCREEN 27.5 FT.			[
DRILLERS T.D. 28 FT.			· · · ·	
DRILLERS I.DFI.	J	• • • • •	<u> </u>	

WELL COVER

TOP CAP (SLIP/FLUSH/LOCKING):

BLANK CASING

TYPE: SCH 40 PVC

SCHEDULE: 40

I.D.: 4"

THREADS: FLUSH

CASING SECTION: 1 X 10 FT.

X 6 FT.

X 5 FT.

X 2.5 FT.

GROUT MIXTURE

VOLCLAY:

CEMENT TYPE:

CEMENT (SACKS):

BENTONITE (SACKS):

WATER (GALS):

TREMIE PIPE (Y/N):

SUGAR SAND

BRAND NAME:
TYPE:
SIZE:
NO. OF BAGS:
TREMIE PIPE (Y/N):

SAND FILTER PACK

BRAND NAME: TEXAS MINING CO.

TYPE: SICICA

SIZE: 12/20

NO. OF BAGS: 9

TREMIE PIPE (YN): AUGERS

SCREEN CASING

TYPE: PVC

SCHEDULE: 40

I.D.: 4"

THREADS: FLUSH

SLOT SIZE: 0.020

CENTRALIZERS (Y/N): NO

CASING SECTION: X 20 FT.

L X 10 FT.

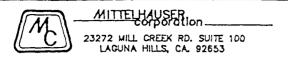
L X 5 FT.

X — FT.

BARRELS OF CUTTINGS: 1.5

END CAP (SLIP/FLUSH): FLUSH

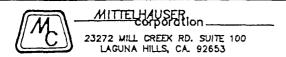
CAD	NO	. MONWELL1



WELL NO .: B-25 / MW- 9
GEOLOGIST:
AUGER O.D.: 10.25"
DRILLING CO .: HARRISON
DRILLER: DUN REZA

TOP OF WELL COVER		WELL COVER
		TOP CAP (SLIP/FLUSH/LOCKING):
TOP OF CASINGFT.		
	.	BLANK CASING TYPE: PVC
		SCHEDULE: 40 I.D.: 40
		THREADS: FLUIH
CUREACE CRAPE ET		CASING SECTION: Z X 10 FT. X 6 FT.
SURFACE GRADEFT.		X 5 FT. X 2.5 FT.
DEPTH BELOW GRADE		GROUT MIXTURE
TOP OF BENTONITE 16 FT.		VOLCLAY:
TOP OF BENTONITE TOP IT.		CEMENT TYPE:
		CEMENT (SACKS): BENTONITE (SACKS): WATER (CALS):
		WATER (GALS): TREMIE PIPE (Y/N):
TOP OF SUGAR SAND		SUGAR SAND BRAND NAME:
		TYPE: SIZE:
TOP OF FILTER SAND 18 FT.		NO. OF BAGS:
TOP OF SCREEN 19.5 FT.		TREMIE PIPE (Y/N):
		SAND FILTER PACK
		BRAND NAME: TEAS MIKING CO. TYPE: SICICA
	::: == ::::	SIZE: 12/20 NO. OF BAGS: 9
		TREMIE PIPE (YAN): AUG 52
STATIC WATER LEVEL 27.1 FT.	∤!	SCREEN CASING
		TYPE: PVC SCHEDULE: 40
	 ::: == ::::	I.D.: 4" THREADS: - FLUSIT
		SLOT SIZE: C.CW CENTRALIZERS (Y(N))
		CASING SECTION: X 20 FT.
BASE OF SCREEN 34.5 FT.		X 10 FT. X 5 FT.
DRILLERS T.D. 35 FT.		XFT.
	,	BARRELS OF CUTTINGS:
		END CAP (SLIF /FLUSH)

C.	ΑD	NO.	MONW	ELL	1



PROJECT NAME: AMOCO ARTESIA STATION
PROJECT NO.: 2436
DATE:3-22-94
RIG-UP TIME: 080
RIG-DOWN TIME: 0950

WELL NO.: MW-10

GEOLOGIST: JOB

AUGER O.D.: 10.25"

DRILLING CO.: HAZPISAN

DRILLER: DONNE REST

WELL COVER

TOP OF CASINGFT.	TOP CA
SURFACE GRADEFTFTFTFT	
TOP OF SUGAR SAND FT. TOP OF FILTER SAND 12 FT. TOP OF SCREEN 14.5 FT.	
STATIC WATER LEVEL 23.1 FT.	
BASE OF SCREEN 29.5 FT. DRILLERS T.D. 30 FT.	

BLANK CASING TYPE: PV C SCHEDULE: 40 I.D.: 4°

I.D.: 4*

THREADS: FLUSH

CASING SECTION: 2 X 10 FT.

X 6 FT.

X 5 FT.

X 2.5 FT.

GROUT MIXTURE

VOLCLAY:

CEMENT TYPE:

CEMENT (SACKS):

BENTONITE (SACKS):

WATER (GALS):

TREMIE PIPE (Y/N):

SUGAR SAND

BRAND NAME:
TYPE:
SIZE:
NO. OF BAGS:
TREMIE PIPE (Y/N):

SAND FILTER PACK

BRAND NAME: TEXAS MINING CO.

TYPE: SILLICA

SIZE: 12/20

NO. OF BAGS: 9

TREMIE PIPE (Y/N): AUGERS

SCREEN CASING

TYPE: PVC

SCHEDULE: 40

I.D.: 4"

THREADS: FLAIH

SLOT SIZE: 0.020'

CENTRALIZERS (Y/N):

CASING SECTION: X 20 FT.

1 X 10 FT.

1 X 5 FT.

X — FT

BARRELS OF CUTTINGS:______END CAP (SLIP FLUSH)

	CAD NO. MONWELL1
1	ĺ
<u>~</u>	
EZA_	
VER	
	1
ING):	
SING	<u> </u>
YPE:	Půč
DULE:	40
ADS:	FLUSH
TION:	テレビサ 3 X 10 FT.
	X 6 FT. X 5 FT.
•	X 2.5FT.
VT1 15	DE .
XTU	<u>YE</u>
YPE	
CKS):	
CKS):	·
//N):	
AND	
AME:	-
YPE:	
SIZE:	
3AGS: Y/N):	
	TEXAL MINING CO
	SILICA
SIZE:	(2-20 a
BAGS: Y/N):	AUGER
-	}
CASII	VG and
TYPE: ULE:	
1.D.:	4'
EADS:	
SIZE: Y(N)	0 020 (.9295mm)
11/1/11	1
TON:	X 20 FT.
	X 20 FT. 1 X 10 FT. 7 X 5 FT.

BARRELS OF CUTTINGS:_ END CAP (SLIP/FLUSH):__

M	MITTELHAUSER corporation 23272 MILL CREEK RD. SUITE 100 LAGUNA HILLS, CA. 92653	_
	MONITORING	٧

DRILLERS T.D. 41 FT.

WELL INSTALLATION REPORT

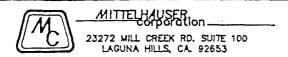
A	144.4.4.1
PROJECT NAME: AMOCO ARTELA STATION	WELL NO .: MW-(1
PROJECT NO.: 2436	GEOLOGIST: INS
DATE:	AUGER O.D.: 10.25"
RIG-UP TIME: 1035	DRILLING CO.: HARRISON
RIG-DOWN TIME: LOUTD	DRILLER: DONNY REZA
Mig Bottiv Hitel.	DIVILLEN.
TOP OF WELL COVER	T [⊕] WELL COVER
	TOP CAP (SLIP/FLUSH/LOCKING):
TOP OF CASINGFT.	
· 11 1	BLANK CASING
.	TYPE: PUC
	SCHEDULE: 40
	l.D.:
	THREADS: FLUSH
	CASING SECTION: 3 X 10 FT.
SURFACE GRADEFTFT.	X 6 FT.
SOM AGE GRADE T.	X _5_FT.
	X 2.5 FT.
DEPTH BELOW GRADE	GROUT MIXTURE
TOP OF BENTONITE 2/FT.	VOLCLAY:
_	CEMENT TYPE:
	CEMENT (SACKS):
	BENTONITE (SACKS):
	TREMIE PIPE (Y/N):
TOPHOS CINTER AND	SUGAR SAND
IOP OF SUGAR SAND	BRAND NAME:
STATIC WATER LEVEL 20.6 FT	TYPE:
TOP OF FILTER SAND 23 FT.	SIZE: NO. OF BAGS:
26	TREMIE PIPE (Y/N):
TOP OF SCREEN 25 FT.	•••
· · · ·	SAND FILTER PACK
l .∵ <u> </u>	BRAND NAME: TEXAL MINING CO
\·::: 	TYPE: SILICA
<u> </u>	SIZE: (2-20
····	NO. OF BAGS: 9
· · · · · · · · · · · · · · · · · · ·	TREMIE PIPE((Y)N): AUG OR
l :::: ☐ ::::	
<u>}:::-</u> :	SCREEN CASING
	TYPE: PVC
	SCHEDULE: 40
l :::: :	i.D.: 4'
\ \tag{\cdots}	THREADS: FLUSH
	SLOT SIZE: 0 020 (.12-95-
∫	CENTRALIZERS (Y(N))
10 = 1:::	CASING SECTION: X 20 FT.
BASE OF SCREEN 40 FT.	X 10 FT.

_				_	_
CA	D N	10.	MOI	NWE	ш:



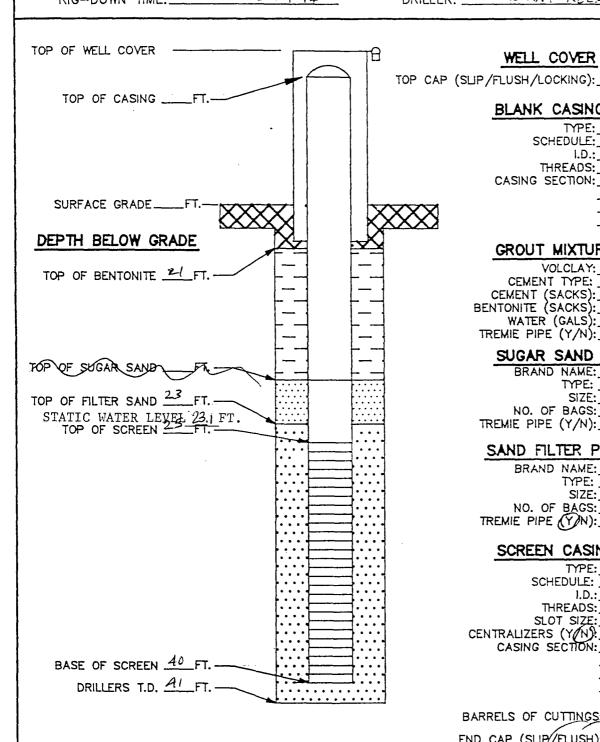
PROJECT NAME: AMOCO ARTESIA S PROJECT NO.: 2436 DATE: 3-23-74 RIG-UP TIME: 1650 on 3-22-74 RIG-DOWN TIME: 1500 on 3-23-74		WELL NO.: MW-12 GEOLOGIST:
TOP OF WELL COVER		WELL COVER
TOP OF CASINGFT.		TOP CAP (SLIP/FLUSH/LOCKING): BLANK CASING TYPE: PV C SCHEDULE: 40 I.D.: 4" THREADS: FLUSH CASING SECTION: 1 X 10 FT.
SURFACE GRADEFT.		X 6 FT. X 5 FT. X 2.5 FT.
DEPTH BELOW GRADE	X X	GROUT MIXTURE
TOP OF BENTONITE 6 FT.		VOLCLAY: CEMENT TYPE: CEMENT (SACKS): BENTONITE (SACKS): WATER (GALS): TREMIE PIPE (Y/N):
JOP OF SUGAR SAND FT.		SUGAR SAND BRAND NAME:
TOP OF FILTER SAND 8 FT.		TYPE:
TOP OF SCREEN 4.5 FT.		TREMIE PIPE (Y/N):
		BRAND NAME: TEXAS MANING CC. TYPE: SILICA SIZE: 12/20 NO. OF BAGS: 9 TREMIE PIPE (YN): AUGER
STATIC WATER LEVEL 17.3 FT.		SCREEN CASING TYPE: PVC SCHEDULE: 40 I.D.: 4" THREADS: FLUSH SLOT SIZE: 0 020" CENTRALIZERS (YN): CASING SECTION: X 20 FT
BASE OF SCREEN 24.5 FT.		X 10 FT.
DRILLERS T.D. 25 FT.		X 5 FT. XFT.
	<u> </u>	BARRELS OF CUTTINGS:

END CAP (SLIP/FLUSH):



PROJECT NAME: AMOCO ARTESIA STATION 2436 PROJECT NO .: _ 3-24-94 DATE: _ RIG-UP TIME: 1745 ON 3-22-94 RIG-DOWN TIME: 0930 on 3-24-94

WELL NO .: ______ MW-13 30B GEOLOGIST: __ 10-25 AUGER O.D.: ____ HARRISON DRILLING CO .: _ DRILLER: __ DONNY REZA



BLANK CASING

WELL COVER

SCHEDULE: 4" FLUSH THREADS: CASING SECTION: 3____ X 10 FT.

X 5 FT. - X 2.5 FT.

GROUT MIXTURE

VOLCLAY: CEMENT TYPE: CEMENT (SACKS):_ BENTONITE (SACKS):_ WATER (GALS): TREMIE PIPE (Y/N):

SUGAR SAND

BRAND NAME: TYPE: SIZE: NO. OF BAGS: TREMIE PIPE (Y/N):

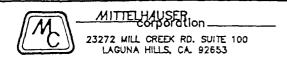
SAND FILTER PACK

BRAND NAME: TEXAS MINICHES CO TYPE: _ SULK 12/20 SIZE: NO. OF BAGS: TREMIE PIPE (Y/N): AUG GR

SCREEN CASING

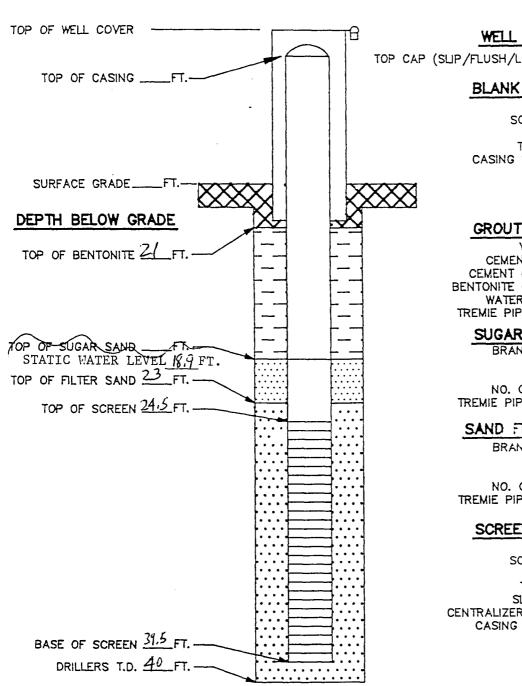
TYPE: SCHEDULE: 40 1.D.: THREADS: ___ SLOT SIZE: CENTRALIZERS (Y/N): CASING SECTION: . X 10 FT. _ X 5 FT.

BARRELS OF CUTTINGS END CAP (SLIP//FLUSH);



PROJECT NAME: AMORO ARTER & STATION WELL NO .: _ PROJECT NO.: 2436 DATE: 3-24-94 RIG-UP TIME: ___ 1700 DRILLING CO .: _ RIG-DOWN TIME: 1915

NW-14 AUGER O.D.: 10,25" HARBUSON DRILLER: DOWNY REZA



WELL COVER

TOP CAP (SLIP/FLUSH/LOCKING):_

BLANK CASING

SCHEDULE: I.D.:_ THREADS: FLUSH CASING SECTION: _X 6 FT. _X 5 FT. _X 2.5 FT.

GROUT MIXTURE

VOLCLAY: CEMENT TYPE: CEMENT (SACKS): BENTONITE (SACKS): WATER (GALS): TREMIE PIPE (Y/N):

SUGAR SAND

BRAND NAME: TYPE: SIZE: NO. OF BAGS: TREMIE PIPE (Y/N):

SAND FILTER PACK

BRAND NAME: TEXAS MIXING COS TYPE: SILICA SIZE: 12/20 NO. OF BAGS: B TREMIE PIPE (Y/N): AUGERS

SCREEN CASING

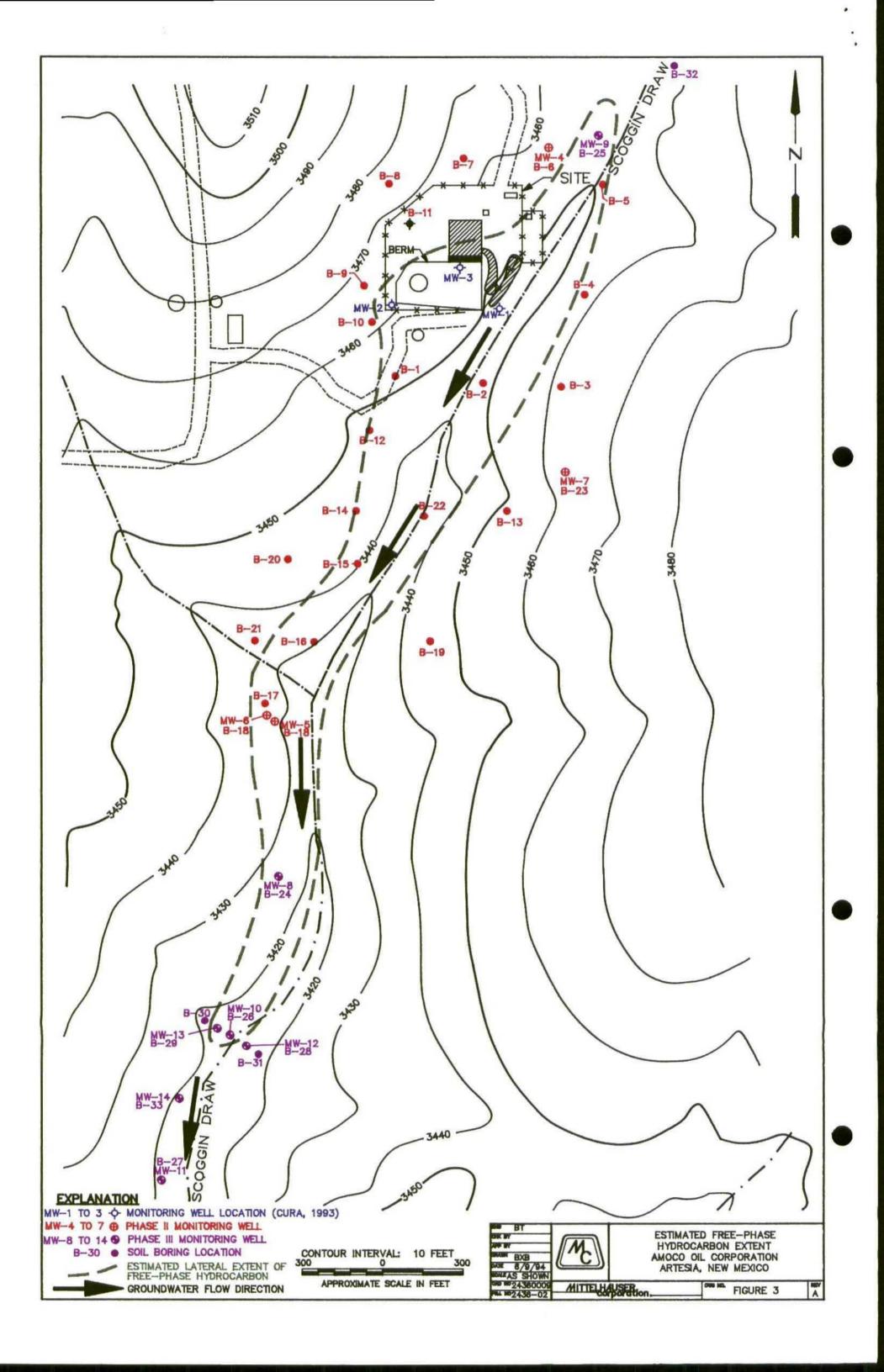
TYPE: SCHEDULE: 40 I.D.: THREADS: · FLUSH SLOT SIZE: CASING SECTION: _ X 10 FT. X 5 FT.

BARRELS OF CUTTINGS: END CAP (SLIP/FLUSH)

TABLE 2 AMOCO ARTESIA STATION INDEX OF BORINGS AND MONITORING WELLS

BORING NUMBER	WELL NUMBER
-	MW-1
-	MW-2
-	MW-3
B-6	MW-4
B-18	MW-5
B-18	MW-6
B-23	MW-7
B-24	MW-8
B-25	MW-9
B-26	MW-10
B-27	MW-11
B-28	MW-12
B-29	MW-13
B-33	MW-14

Note: MW-1, MW-2 and MW-3 were installed by Cura, Inc.



Preliminary Conceptual Design

Amoco Pipeline Station Artesia, New Mexico

Prepared For:

AMOCO OIL COMPANY 130 East Randolph Drive Chicago, Illinois 60680

RECEIVED

MAY 0 4 1994

OIL CONSERVATION DIV. SANTA FE

Prepared By:

MITTELHAUSER CORPORATION 1240 Iroquois Drive Naperville, Illinois 60563

Project 2436



April 1994

PRELIMINARY CONCEPTUAL DESIGN

Amoco Pipeline Station Artesia, New Mexico

INTRODUCTION:

Field work conducted by CURA and Mittelhauser Corporation has identified a free-product plume at the Amoco Pipeline Station in Artesia, New Mexico. The extent of the plume has been delineated as of March 1994. Separate reports present the results of the field investigations.

PURPOSE:

The purpose of the proposed design is to intercept free product before it advances further down Scoggin Draw. The proposed design is preliminary. We anticipate additional discussions with Amoco and the Oil Conservation Division of the State of New Mexico before finalizing the design. In addition, it must be understood that any design is subject to field modifications since groundwater and product are traveling via fractured flow. The remainder of this paper describes our proposed design components.

DESIGN COMPONENTS:

- Interception Trench A trench is proposed instead of well points due to the geology in the area. The boring logs show that flow of product and groundwater is via fractures. A well-point system could be "hit or miss", probably resulting in product bypassing the system.
- <u>Location</u> The location will be approximately 60 feet south of the line formed by MW-13, MW-10, and MW-12 as shown on Figure 1. These wells appear to define the leading edge of the plume. No product or odor was detected in the next downgradient well, MW-14. Depending on the time of installation of the interception trench and remediation system, a location further south may be required.
- <u>Trench Length</u> This preliminary design calls for a length of approximately 150 feet. This length should be sufficient based on our current information. We will be prepared to install a longer trench, if necessary, based on field conditions.



- <u>Trench Design</u> Figure 2 shows the proposed design, which is discussed further below:
 - Depth A depth of 25 feet was chosen. This depth appears adequate based on the boring logs. Logs for wells in the area, plus water table elevations on March 25, 1994, are provided in Attachment A.
 - Width A width of three feet was chosen to allow adequate room for installation of recovery sumps and a liner.
 - Fill We propose to use approximately 20 feet of 1 to 1 1/2 inch gravel that has been screened to remove fines. This amount of fill is in excess of the likely amount (approximately 10 feet) required. The additional rock is inexpensive and will be important if the water table rises significantly. The final five feet will be filled from materials excavated during the trench installation.
 - Liner We propose to use a liner to the depth of 25 feet on the back wall of the trench. The purpose of the liner is to prevent migration of product through the trench into fractures on the back side. The specific liner will be chosen shortly.
 - Sumps We propose to install three 24-inch sumps in the trench. The location will be based on field observations of the locations of maximum flow. After construction of the top of the trench, the sumps will be drilled to an additional depth of six feet to enhance groundwater depression. The diameter of the last six feet will be 12 inches.
 - Top Construction The top of the trench will be composed of four to five feet of fill, the same plastic liner as used on the back wall and eight inches of concrete at the surface. The liner will be placed on top of the gravel and below the fill to prevent migration of fill materials into the gravel. The surface will be finished at the same grade as the Scoggin Draw. Standpipes will rise three feet above the surface level to prevent flooding during heavy rains.
 - Installation Considerations A bulldozer will be used to remove the first six feet of materials. A backhoe will be used to dig the additional 19 feet. No personnel will be allowed inside the trench.

It is possible that cave-in will occur below the water table, which we assume to be at 20 feet. If this occurs, a water-bentonite slurry will be pumped into the trench. This slurry will prevent further cave-in and the materials that caved in can be removed by the backhoe. The final



excavation will be completed by digging beneath the slurry and pumping more slurry until the final depth is reached. At this time, the liner and sumps will be installed. The bottom of the liner will be weighted to ensure passage through the slurry. Finally, the slurry will be pumped out. If cave-in does not occur, the bentonite slurry technique as described above will not be used.

Materials dug from the trench will be placed on the north side of the trench to divert rainwater during installation.

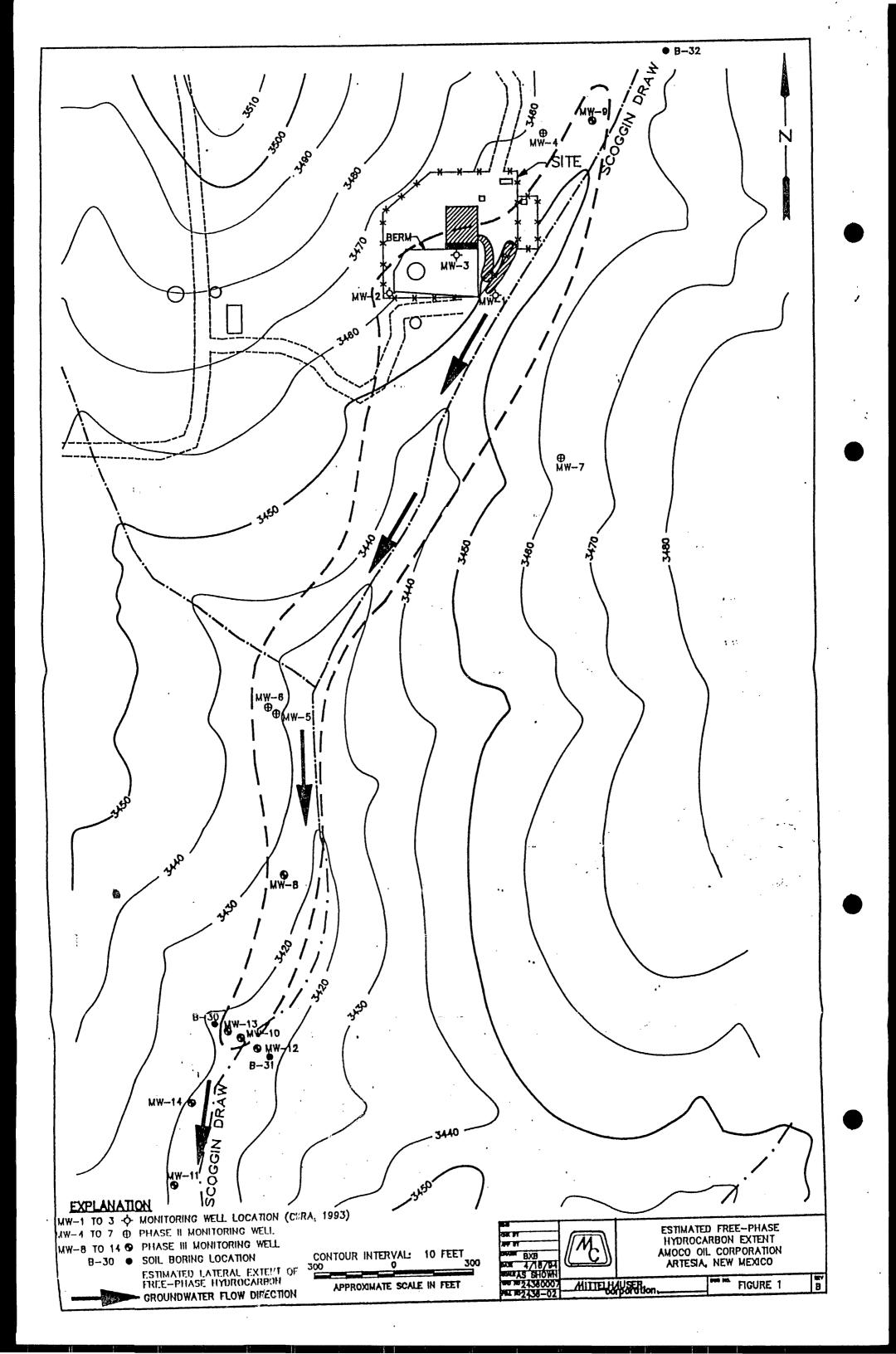
- Product Recovery One sump will be outfitted with a pump capable of pumping both water and product. Preliminary calculations show that a pumping rate of approximately one to two gallons per minute (GPM) will be adequate to provide a drawdown of approximately one to two feet in the interception trench. The recovery pump will be placed in the 24-inch sump at a location capable of providing this drawdown. Additional recovery systems can be installed later, if required.
- Product Collection The free product and water will be sent from a sump to a tank (approximately 1,000 gallons) located approximately 20 feet south of the trench and elevated sufficiently to not be affected by flooding in the Draw. It may become advantageous to pump product back to the station, but installation of a pump should be delayed until additional information on product recovery rate is determined.
- Product/Water Recovery We currently anticipate that it will be possible to send the recovered product and water back to the pipeline station, assuming the pumping rate from the water table depression pump is less than 6 gallons per minute. During startup we recommend the use of a vacuum truck to remove product and water from the tank. After operating conditions are better understood, a pump may be installed.
- <u>Safety</u> We do not anticipate that digging the trench would result in a
 potentially flammable atmosphere. However, due to the fractured nature of the
 subsurface we can not rule out this possibility. Therefore, we recommend that
 foam be available during the installation of the trench. We assume Amoco will
 provide the foam.

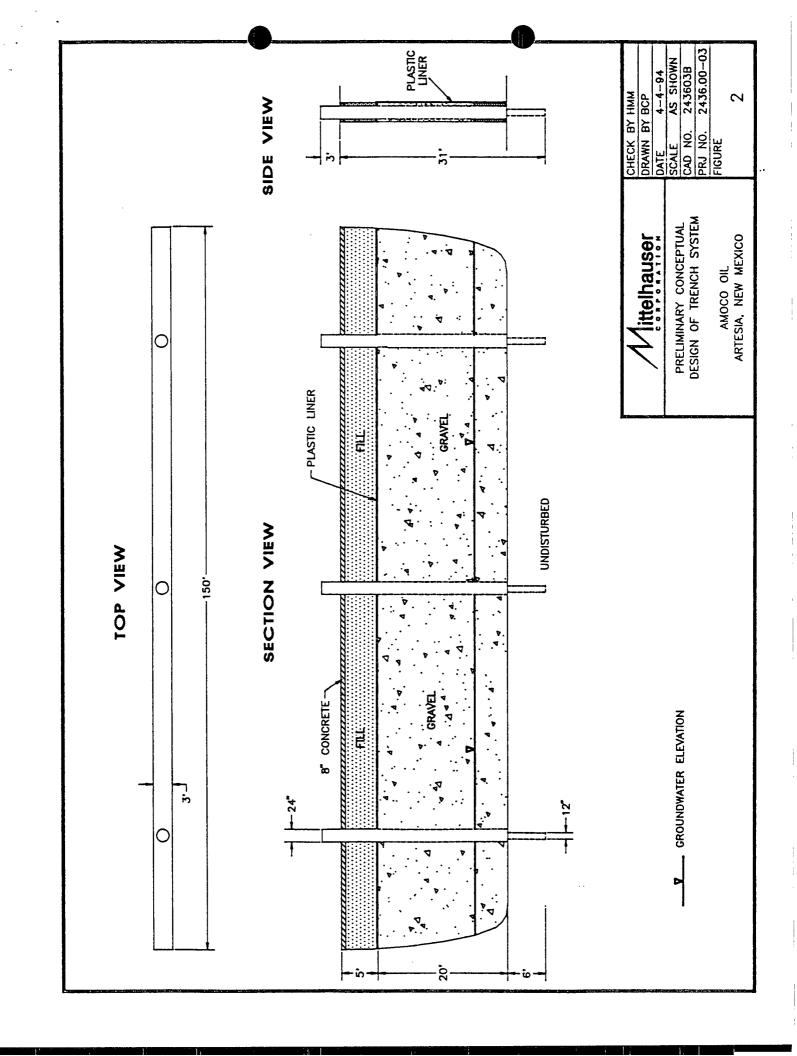


FIGURES

Preliminary Conceptual Design Amoco/Artesia, New Mexico 2436CA09.HMM(042794/bdp)



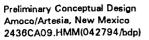




ATTACHMENT A

Boring Logs and Water Elevations

On 3/25/94





MITTELHAUSER corporation____

Project Name: AMOCO Artesia Boring No. : B-24
Project No. : 2436 Location : ~600' S. of MW-5
Orilling Co.: Harrison Grade Elev. : Not Available
Oriller : Don Reza Total Depth : 28
Orill Rig : Mobile B-6i First Water : 18
Orill Method: Bedrock Depth: Not Encountered
Logged By : JDB Started : 3-21-94 0830
Checked By : Finished : 3-21-94 1015

Une	cked By :						Finished : <u>3-21-54 1015</u>
0ЕРТН (ft)	WELL CONSTRUCTION LOG	0VA	NUMBER	INTERVAL	BLOW COUNT	SOSA	DESCRIPTION
- 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 10 - 10 - 10 - 10 - 10 - 10 - 10	₹	2500			30	ML .	0-7' SILTY CLAY: Red/Brown, dry, loose. 7-15' GYPSIFEROUS SILTY CLAY: Tan/White to Dark Gray, gypsum fragments, moderate to strong petroleum odor. 15-20' CLAY: very moist, coarse grained sand, oily staining thoughout. 20-28' Yellow/Green layer Dark Gray to Black, gypsum in size to 1.5".
-35							

MITTELHAUSER corporation

	corpo	mat.	101]		
Pro Ori Ori Ori Log	III Rig : <u>Mobi</u> III Method: Iged By : <u>JOB</u>	ison Reza le 8-6	1		Location : 100'N. of 8-5 Grade Elev. : Not Available Total Depth : 35 First Water : 27 Bedrock Depth: 13 Started : 3-21-94 1500	
ОЕРТН (ft)	WELL COUSTRUCTION COUNT HORSE HOS COUNT HOS CO					DESCRIPTION
-0 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1	₽	200			SM	O-7' SILT: Red/Brown, dry, loose, vegetated in upper 2-3". Color lightens, silt with desseminated grains of gypsum (coarse). 7-15' SILTY SAND: Red/Brown, 5% fine gravel up to 1/2". 10-12' SILTY: Light Red/Brown, dry, fragments of gypsum up to 1.5", tubular shape. 12-27' GYPSUM: White, dry. 27-35' GYPSUM: Yellow/Green, wet, strong hydrocarbon odor.

MITTELHAUSER corporation____

 Page: 1 of 1

 Project Name:
 AMOCO Artesia
 Boring No. : B-26

 Project No. :
 2436
 Location : 600'S. of B-24

 Drilling Co.:
 Harrison
 Grade Elev. : Not Available

 Driller :
 Don Reza
 Total Depth : 30

 Drill Rig :
 Mobile B-61
 First Water : 20

 Drill Method:
 Hollow Stem Auger
 Bedrock Depth: 7

 Logged By :
 JOB
 Started : 3-22-94 0810

 Checked By :
 Finished : 3-22-94 0950

OEPTH (ft)	WELL CONSTRUCTION	0VA		NTERVAL	T	N.	SS	DESCRIPTION					
	LOG		NUMBER	INTE	<u> </u>	COUNT	nscs						
0 - 5 - 10 - 15 - 20 - 25 - 30 - 1	₹	0 495 0			50 fc	or 10"	SM	O-3" SILT: Red/Brown, dry, vegetated in upper 2-3". 3"-16' CLAYEY SILT: Red/Brown, slightly damp. - drilling difficultly increases, color lightens due to inclusion of gypsum powder. Light Red/Brown, moist, with gravel ranging up to 1.25" in max. dimensions, gypsum fragments ranging to 0.5" in max. dim. - cuttings are moist, with hydrocarbon odor. SILTY CLAY: Medium Brown grading to Light Yellow/Brown gypsiferous silty clay with orange staining, very moist to wet. gypsum content increasing. GYPSUN ROCK: Light Gray, matrix wet, i" recovery. - gypsum, no sample at this depth.					

MITTELHAUSER corporation____

	001 pc						Page: 1 of 1
Pro	ject Name: AMOC	O A					Boring No. : <u>8-27</u>
Pro	ject No. : 2436						
Dr1	lling Co.: Harr	150	<u>n</u>				Grade Elev. : Not Available
ו יונו	ller : <u>Don</u>	10	<u> </u>				Total Depth : <u>41</u> First Water : <u>Not Encountered</u>
ניוט	ll Method: ged By : <u>JOB</u>						Started : 3-22-94 1035
Cite	cked By :						F18150Ed . <u>5 CE 54 1510</u>
	ueri		,	SAMPL	E		
ОЕРТН (ft)	WELL CONSTRUCTION	0VA	Œ	INTERVAL		1l	DESCRIPTION
当二		6	NUMBER	E .	BLOW COUNT	SSS	DESCRIPTION
	LOG		₹	Z	# S	>	
·							
- 0						SM	√ 0-3" SILT: Light Red/Brown, dry, vegetated]
]	-	in upper 3".
-		1		1			3"-26' SILTY CLAY: Dark Red∕Brown, damp. ↓
-						1 1	4
5			· ·	1			†
-	₩ ₩		1	1			Color lightens, rock fragments.
Γ				1		{ }	1
				1]		1
-10						1 1	
L		0	ļ		19 6"	4 1	LIMESTONE: Brown, laminated finely.
Ļ .			1	1	1	1 1	4
-				ļ		sc	4
-						1 1	4
-15		0			20	1	+
ተ			1	_	1	1 1	16' CLAYEY SILT: Brown, damp.
<u> </u>				1			
			ļ			1 1	•
20		1		1			
		<u></u>		Contract of the Contract of th		1 1	Greenish tan, fine granular limestone.
ļ.		0	ļ		50-4-10	1 1	re-entered @ 1325.
-						1 1	4
-							:
-25		{	1		100 4-1"	+	25' CVDCING North / 45h Commission
+					100 4-1	1	25' GYPSUM: Medium/Light Gray to transparent, dry, water on samples.
t			l	1		1 1	
†							1
1			1	1	1	GY	†
-30		1	1				1
		1	1	1	ł	1 1]
Ĺ]
F		1		1	1		
. 35					 	4	34' CLAYEY SILT: Brown/Red, damp to moist.
-			1		100	∤ 	4
F						sc	4
F		1	1	1	}		4
+				1			4
-40		1	1		}		drilling difficulty increased dramatically.
†		1		1			
Γ	1	}			ł		1
		1					TOTAL DEPTH = 41 FEET
45			}	1]
		<u> </u>	<u></u>	<u> </u>	<u> </u>		

MITTELHAUSER corporation

	corpo	n.arı	.011						
Pro Dri Dri Ori Dri	ject Name: AMO() ject No.: 2436 lling Co.: Harr ller : Don ll Rig : Mob ll Method: Hol ged By : JOB	ison Reza lle B-61 low Sten		Location Grade Elev Total Depth First Water Bedrock Depth Started	Page: 1 of 1 B-28 60' from B-26 @ \$65E Not Available 25 15 15 3-22-94 1650/3-23 1327 3-22-94 1727/3-23 1500				
DEPTH (ft)	WELL CONSTRUCTION LOG	OVA NUMBER	INTERVAL BLOW COUNT	nscs	DESCRIPTION				
-0 - 15 - 25 25	₹	0	54 100 far 5"	SM	in upper 3". - Red/Brown, slip CLAYEY SILT: - increasingly g	ypsiferous. ay, saturated, slight			
-30									

MITTELHAUSER corporation

Page: 1 of 1 Project Name: AMOCO Artesia Boring No. : 8-29 Location : 60' from 8-26 @ N65W Project No. : 2436 Grade Elev. : Not Available Drilling Co.: Harrison Driller : Don Reza Total Depth : 41 Orill Rig : Mobile 8-61 First Water : 15 Orill Method: Hollow Stem Auger Bedrock Depth: <u>13</u> : 3-22-94 1795/3-23 1635 Logged By : JDB Started : 3-22-94 1841/3-23 1810 Checked By : _____ Finished

-	WELL			AMPL	E		
ОЕРТН (ft)	CONSTRUCTION LOG	0V A	NUMBER	INTERVAL	BL OW COUNT	nscs	DESCRIPTION
						SC.	0-3" SILT: Light Red/Brown, dry, vegetated in upper 3". 3"-15' SILTY CLAY: Light Brown, damp.
-10 -		0			50		Light Gray/Brown, slightly damp, gypsiferous.
-15 - -	¥	0			50 far 1"		GYPSUM: hydrocarbon odor, wet.
-20 -		0			90		- strong hydrocarbon odor.
-25 -					·	GY	
-30 -30 35 -35							
-40 -40 45		0			100	SC	SILT: Brown/Red, saturated, with some clay. TOTAL DEPTH = 41 FEET

MITTELHAUSER

	corpo	ora	t 10	חכ <u></u>		
Pro Dr: Dr: Dr: Log	oject Name: AMO(oject No.: 2436 illing Co.: Harr iller : Don ill Rig : Mob ill Method: Hol gged By : JDB	ison Reza lle B low S	-61 tem	Auger	Location : 150' from B-26 @ N65W Grade Elev. : Not Available Total Depth : 35 First Water : 25 Bedrock Depth: 11 Started : 3-23-94 0730	
OEPTH (ft)	WELL CONSTRUCTION LOG	0VA		BLOW COUNT	nscs	DESCRIPTION
-0	·					0-3" SILT: Light Red/Brown, dry, vegetated in upper 3". 3"-30' slightly damp, with some clay.
-10		0		100 far 4*	SM	- gypsum cement. GYPSUM ROCK: Light Gray, dry.
- 15 -		0	2	100 for 4	GY	
- -20 -		0		100 far 4°		- moist.
- -25 -	Ţ	0		50 for 14*	SM	SILT: Light Gray gypsum cemented silt grading to Dark Gray silt with some clay, very moist. Dark Gray silt with Light Gray gypsum, moist.
-30 -		0	3	50 far 1"	GY	GYPSUM ROCK: White grading to Light Gray. dry, but sampler wet.
- -35 -	·	0		100 far 9°	ss ·	SILTSTONE: Brown/Red grading to Brown/Red silt with some clay, wet. TOTAL DEPTH = 35 FEET
40						

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 Page: 1 of 1

 Project Name: AMOCO Artesia
 Boring No. : B-31

 Project No. : 2436
 Location : 150' from B-26 & S65E

 Drilling Co.: Harrison
 Grade Elev. : Not Available

 Driller : Don Reza
 Total Depth : 25

 Drill Rig : Mobile B-61
 First Water : 15

 Drill Method: Hollow Stem Auger
 Bedrock Depth: 22

 Logged By : JOB
 Started : 3-23-94
 1130

 Checked By : Finished : 3-23-94

	WELL	SAMPLE					
(1 F) H1d30	CONSTRUCTION LOG	0VA	NUMBER	INTERVAL	BL OW COUNT	SOSN	DESCRIPTION
-0	·						
-							0–3" SILT: Light Red/Brown, dry, vegetated to 3
- -5							- damp.
-							
-10 -		0			50	SM	CLAYEY SILT: Red/Brown, moist, gypsiferous
- - -15	Ţ	0			50		• •
							<pre>- wet, cementing is variable, water is most prevalent in zones with less cementing</pre>
-50							- gypsum content increases with depth.
-25						GY	GYPSUM ROCK: White to transparent, wet.
- -							TOTAL DEPTH = 25 FEET
- -30							<u>-</u>
- - -							- - -
-35							<u> </u>

MITTELHAUSER corporation

Page: 1 of 1 Boring No. : 8-32 Project Name: AMOCO Artesia 340' N of MW-9 Project No. : 2436 Location Drilling Co.: Harrison Grade Elev. : Not Available : <u>Don Reza</u> Total Depth : 47 Driller Orill Rig : Mobile B-61 First Water : None Encountered Bedrock Depth: 15 Drill Method: ____ : 3-24-94 1015 Logged By : JDB Started : 3-24-94 1544 Finished Checked By : _____

		1					
OEPTH (f t)	WELL CONSTRUCTION LOG	0VA	NUMBER	INTERVAL	BL OW	nscs	DESCRIPTION
-0						SM	- 0-3" SILT: Light Red/Brown, dry, vegetated to 3
- - - -						sc	3"-10' SILTY SAND: Red/Brown, slightly damp,
						GY	Light Red/Brown, damp, gypsum fragments.
-10 - -		0			50-4-1	6	CLAYEY SILT: Red/Brown, coarse grained gypsum, gypsifeous sediment.
-15 -		0			50-4-1	3	Light Red/Brown, coarse grained.
- -50 -		0			50-4-	sc	White/Gray gypsum.
25	* . "	a			50-4-0		no recovery, powdered gypsum on shoe.
-30 -30	· · · · · · · · · · · · · · · · · · ·	O			50-4-0		no recovery, powdered gypsum on shoe.
-35 -		0			50-4-1	5	GYPSUM ROCK: saturated.
40		0			50-4-0	S GY	dry.
- -45		0			50-4-	2	dry.
-50							TOTAL DEPTH = 47 FEET

MITTELHAUSER corporation_

Pro Ori Ori Ori Ori Log Che	ject Name: AMOC ject No.: 2436 lling Co.: Harr ller : Don ll Rig : Mobi ll Method: ged By : JDB	Reza le B-61	Location : 1500 S of MW-5 Grade Elev. : Not Available Total Depth : 40 First Water : 34 Bedrock Depth: 9 Started : 3-24-94 1700	
ОЕРТН (ft)	CONSTRUCTION LOG	OVA NUMBER INTERVAL BLOW COUNT	DESCRIPTION	
γ	▼		SM 0-3" SILT: Light Red/Brown, dry, vegetated in upper 3". 3"-7' SILTY CLAY: Red/Brown, damp. Light Red/Brown, gypsiferous. GYPSUM: White. Light Gray/Brown. White. SILTY CLAY: Brown/Red, saturated, fine grained sand.	
-45			TOTAL DEPTH = 40 FEET	

TABLE 1 AMOCO ARTESIA STATION MONITORING WELL FLUID LEVELS -- MARCH 25, 1994

	1	51	5	5	ကျ	5	4	/	5	5	5	Q.	ω	5	9
TOTAL	17174701	ΣZ	Z	Z	36.23	27.35	20.24	55.8	25.4	ZZ	Ž	43.52	28.08	NZ N	43.16
PHEZOMETRIC	SURFACE	3432.05	3433.87	3434.42	3436.45	3414.43	3418.08	3428.45	3412.95	3434.52	3400.23	3400.86	3408.00	3401.87	3403.75
PRODUCT	CORRECTION	0.57	0.78	0.70	0.00	4.63	00.00	00.00	1.53	0.10	0.05	00.0	00.00	0.32	0.00
PRODUCT	THICKNESS	0.71	0.97				00.0					00.0	0.00	0.40	00.00
WATER	ELEV.	3431.48	3433.09	3433.72	3436.45	3409.80	3418.08	3428.45	3411.42	3434.42	3400.18	3400.86	3408.00	3401.55	3403.75
WATER	DEPTH	22.14	28.17	18.77	32.89	25.48	16.21	37.25	18.15	27.11	23.12	20.04	17.27	23.13	18.92
PRODUCT	ELEV.	3432.19		3434.59	NA	3415.59	NA	AN	3413.33	3434,55	3400.24	AN	AN	3401.95	NA
PRODUCE		21.43	27.20	17.90	NP	19.69	NP	NP	16.24	26.98	23.06	dN	dN	22.73	NP
dv:III.Ew	NOLLVA:	3453,62	3461.26	3452.49	3469.34	3435.28	3434.29	3465 70	3429.57	3461.53	3423.30	3420 90	3425 27	3424.68	3422.67
TEIM	a:IMMIN	MW-1	MW-2	MW-3		MW-5	MW-6	MW-7	MW-8	WW-9	MW-10	MW-11	MW-12	MW-13	MW-14

ALL MEASUREMENTS IN FEET NP = NO PRODUCT LAYER

NA = NOTAPPLICABLE

NM = NOT MEASURED

• - PRODUCT CORRECTION - ASSUME API = 45, (141.5/sp.gr.) - 131.5 = API

2436LEVL.WK1



State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT Santa Fe, New Mexico 87505

STRITE OF NEW MEXICO

MEMORANDUM OF MEETING OR CONVERSATION

Telephone Personal	Time // 0 ()	Oate 3/16/9	4
Originating Part			Other Parties	
Vanessa Harris - Amoro		Bill 0	Son - Envir	N -2 51
			7/1VII.	Durchy
Subject		/		- i - A - /
Amoco Artesia Station	- Ground	Vartos	Investigation	Notification
Discussion				
Will mobilite for dri	Mily north	Mari		
Will start drilling as	n Thes	3/22		
	-			
Conclusions or Agreements				
	1 / I	6 0	1/1	
I will notify Mark	Itshley of	<i>UCO</i>	Atexic Utfic	· e
	·			
Distribution Amoro Artesia File Mark Ashlay - OCD Arte	Sig	ned (C)	M) (Dun	
Mark Asklay - OCD Arte		Je July		



Amoco Oil Company

One Prudential Plaza 130 East Randolph Drive Post Office Box 7513 Chicago, Illinois 60680-7513 Engineering & Construction

March 1, 1994

Mr. William Olson Hydrogeologist New Mexico Oil Conservation Division Environmental Bureau P.O. Box 2088 Land Office Building Santa Fe, New Mexico 87504-2088

Re: Amoco Pipeline Station - Artesia, New Mexico Site Investigation

Dear Mr. Olson:

We would like to continue our site investigation of the Amoco Pipeline Station in Artesia, NM in order to begin remediation as quickly as possible. Our proposal is contained in the attached letter from Mittelhauser Corporation.

If you have any questions, please contact me at (312) 856-7014.

Sincerely yours,

Vanessa A. Harris, P.E. Remediation Coordinator

Remediation Services Division

cc: Doug Earney

Greg Wurtz

Ray Banks, APL

Hank Mittelhauser, Mittelhauser Corporation

Artesia File: General



1240 Iroquois Drive Naperville, Illinois 60563 (708) 369-0201 Fax (708) 369-1279

February 22, 1994

Mr. Douglas S. Earney
Project Engineer, Remediation
Engineering and Construction
AMOCO OIL COMPANY
Mail Code P0630L2
One Prudential Plaza
P.O. Box 7513
Chicago, IL 60680-7513

Dear Doug:

As a result of our recent trip to the Amoco Pipeline station in Artesia, New Mexico, we propose to install additional boring and monitoring wells to delineate the extent of free product. The borings and monitoring wells will be installed in the same manner as those installed in August 1993 and described in our report dated October 1993 entitled "Subsurface Investigation, Artesia Pumping Station, Artesia, New Mexico."

We propose to advance approximately 10 additional borings. Four of these borings would be approximately 60 feet and 120 feet to the east and west of MW-5. In addition, we propose to advance approximately three additional borings approximately 200 feet south of MW-5. One would be in the center of Scoggin Draw and the other two approximately 100 feet to the east and west of the center boring. We also propose to advance two additional borings in the center of Scoggin Draw at distances of approximately 400 and 600 feet south from MW-5. Finally, we propose to install an upgradient monitoring well approximately 100 feet north of B-5 in the center of Scoggin Draw.

The actual work performed will be dependent upon the results obtained. Additional borings may be required if free product is encountered at the set of three borings 200 feet south of MW-5. We will keep Amoco informed, on a daily basis, of our findings and recommendations.

We recommend that approximately half of the borings be finished as monitoring wells in order to observe the migration of the plume. Specifically, we recommend the furthest borings (at 400 and 600 feet) be finished as monitoring wells. In addition, two or three other borings outside the free product plume should be finished as wells. These wells plus the upgradient well will be sampled for purgable aromatics (method 8020) and polynuclear aromatics (method 8270), as done in the prior investigation.

February 22, 1994 Project 2436

Tim Lester and Bob Turnbull will talk with you later this week.

for Hank Mittelhauser

Sincerely,

MITTELHAUSER CORPORATION

Hank Mittelhauser, Ph.D.

Chairman

cc: Ray Banks

Vanessa Harris, P.E.

Bob Turnbull

2436CA03.HMM

B-20**→ ♦** B−19 0 o 0 0 EXPLANATION PROPOSED BORING LOCATION
PROPOSED MONITORING WELL LOCATION CONTOUR INTERVAL: 10 FEET MITTELHAUSER BORING LOCATION AND DESIGNATION PREVIOUSLY INSTALLED MONITORING WELL DIRT ROAD APPROXIMATE SCALE IN FEET STAINED SOIL PROPOSED BORING AND
MONITORING WELL LOCATIONS
HYDROCARBON EXTENT
AMOCO OIL CORPORATION
ARTESIA, NEW MEXICO CHAIN-LINK FENCE BUILDING ESTIMATED FREE PHASE HYDROCARBON EXTENT WITTELHAUSERion



State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT Santa Fe, New Mexico 87505

STATE OF NEW MEXICO OIL CONSERVATION

MEMORANDUM OF MEETING OR CONVERSATION

Telephone Personal	Time /430	Cat	11/3/93		
Originating Party			Other Parties		
Bill Olson - Fivir Bure	ian	Ray Bank	990-3700		
		(708)	990 -3700'		
Subject	1 - 1 -				
Amoco Artesia Station	lemodiation				
Discussion					
1 0 f 1 100°) [
Amoreo October 1993	, '' . 'I	Jui benz	is Het-waste case		
Directed him to contac	+ Cd Ho	st of M	ED Haz-waste Burean		
	7/	- haz - ha	/		
leguested that Annow CC OCD on all correspondence					
Conclusions or Agreements					
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1 VIII V 11 37	mey (Amoco	7	ngineer) to contact		
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Distribution	Sie	gned BN	Dan .		



Amoco Pipeline Company

One Mid-America Plaza Suite 300 Oakbrook Terrace, Illinois 60181-4450 708-990-3700

Raymond L. Banks
Environmental Coordinator

October 12, 1993

Mr. Bill Olson New Mexico Environment Department Water and Waste Management Division Groundwater Bureau Harold Runnels Building 1190 St. Francis Drive P.O. Box 26110 Santa Fe, NM 87502

Kuymond L. Banks

RECEIVED

OCT 1 5 1993

OIL CONSERVATION DIV. SANTA FE

Subsurface Investigation - Amoco Pipeline Company, Artesia Station, Eddy County, NM

Dear Mr. Olson:

Please find enclosed a copy of the Subsurface Investigation, Artesia Pumping Station, Artesia, New Mexico which has been produced by Mittlehauser Corporation for Amoco Pipeline Company (APL). This investigation completes the free-phase delineation of impacted groundwater beneath, and adjacent to, the Artesia Station.

Future work at this site will be directed by Amoco Oil Company's Remediation Services Department (RSD). The RSD has received copies of this investigation as well as the preliminary investigation, and will be developing our future course of action. Your contact within the Remediation Services Department will be Mr. Doug Earney, Project Engineer. Mr. Earney can be reached at 312-856-7251. I will continue to be informed of developments regarding this project, so please feel free to contact me if you have any questions; particularly during this transition period.

Sincerely,

RLB

Enclosure

CC:

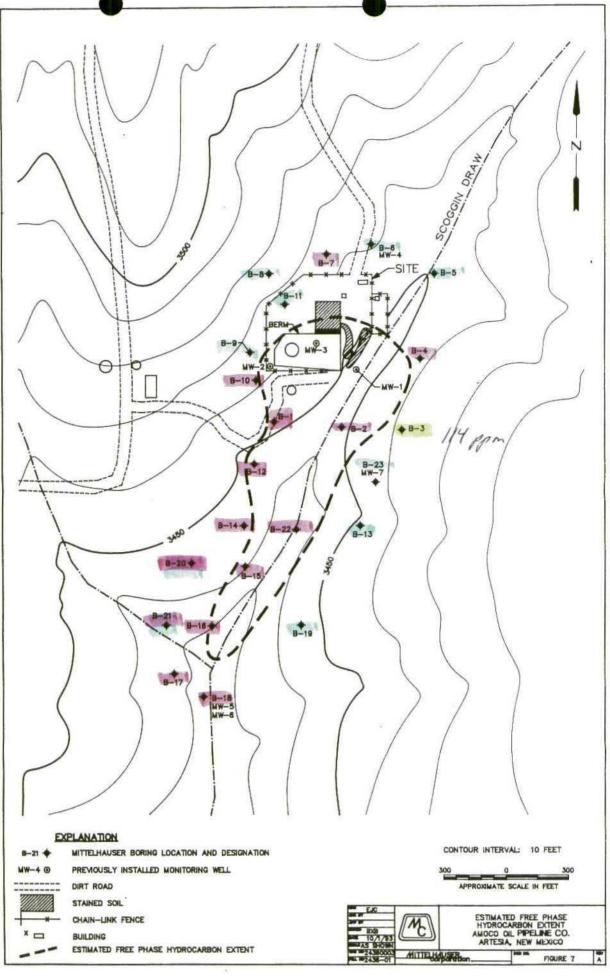
D. S. Earney, AOC-RSD, MC P0630L2, Chicago G.O. Ray Smith, NM Oil Conservation Division, Artesia, NM

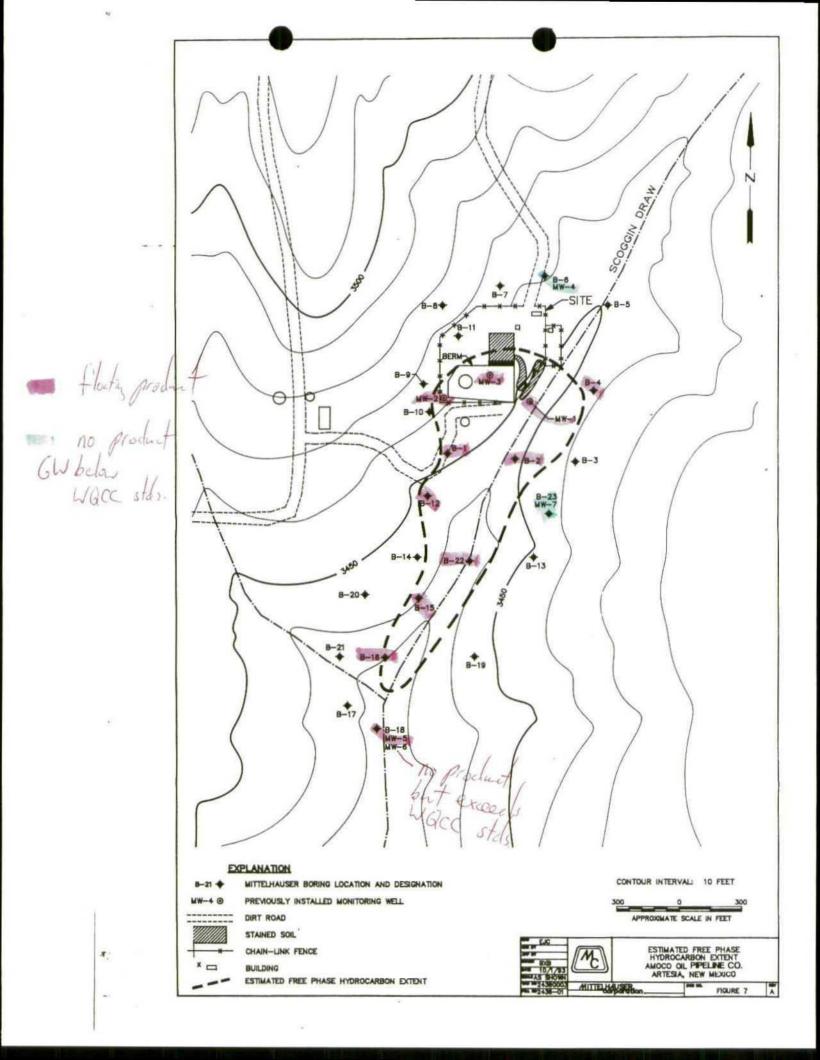
Soil Vapor at Water Table

bore 2500 ppm

O ppm

0-100 ppm







*93 AU 23 AM 9 18

23272 Mill Creek Drive Laguna Hills, California 92653 (714) 472-2444 Fax (714) 472-2418

August 12, 1993

Mr. William C. Olson
Hydrogeologist
State of New Mexico Energy, Minerals and Natural Resources Department
Oil Conservation Division
P.O. Box 2088
Land Office Building
Santa Fe, NM 87504-2088

SUBJECT: ADDITIONAL INFORMATION FOR PRELIMINARY INVESTIGATION AMOCO OIL STATION - ARTESIA, NEW MEXICO

Dear Mr. Olson,

Mittelhauser Corporation submits this document, on behalf of Amoco Pipeline Company (APL), to provide additional information as requested by the New Mexico Oil Conservation Division (OCD). In a letter to APL dated July 28, 1993, the OCD requested 5 items to be addressed in more detail. The additional information is as follows:

1) "The construction details for the proposed monitor wells." The monitoring wells are to be installed with a maximum screened interval of 20 feet below and 10 feet above the water table. If shorter screened intervals are used, the casing will be installed such that the water table falls at least 2 feet below the upper limit of the screened interval.

The casing is to be constructed of 4-inch schedule 40 polyvinyl chloride (PVC) well casing. The well screen will be machine slotted with 0.020-inch slots on 0.25-inch centers. The annular space will be backfilled with No. 3 Monterey sand or equivalent. The wells will be finished in accordance with the "Monitoring Well Design and Construction" guidelines as promulgated by the Environmental Protection Agency in the "RCRA Ground-Water Monitoring Technical Enforcement Guidance Document" of 1986.

2) "A sampling plan for soils and ground water from the boreholes and monitor wells." The goal of this investigation is delineated the lateral extent of the product plume, its thickness and the characteristics of the soil it occupies. The impact to the ground water impact will be the focus of the sampling plan which calls for collecting samples from the 4 new monitoring wells, 24 to 48 hours

after development. These wells will be placed outside the free-product plume. The samples will be placed on ice and shipped to the laboratory under chain of custody protocol. The samples will be analyzed for benzene, toluene, ethylbenzene and xylenes in accordance with EPA method 8020.

Continuous-core drilling will be utilized below 15 feet to accurately locate the impacted zone. The drill cuttings and returns from the continuous-core barrel will be screened with a photo-ionization detector (PID) during drilling. No soil samples will be collected for analytical work because the soil within the plume is expected to exhibit maximum hydrocarbon concentrations.

- 3) "Proposed abandonment procedures for borsholes which will not be completed as monitor wells." The boreholes will be backfilled completely with bentonite grout.
- 4) "The proposed disposition of fluids from the recovery wells." The recovery wells will be fitted with a product removal system based on the findings of this investigation. The type of removal system and the disposition of the recovered product will be determined during the next phase of site work.
- 5) "A commitment for submission of a report containing the results of the investigation." A report summarizing the findings of the investigation will be prepared upon receipt of the laboratory results. This report will be forwarded to APL, and upon approval, to the OCD.

Mittelhauser Corporation and Amoco Pipeline Company thank you for your assistance in this matter. Field work is currently scheduled to commence on August 23, 1993. Should you have any questions or require additional information, please contact either Jeff Bennett or Tim Lester at (714) 472-2444.

Sincerely,

MITTELHAUSER CORPORATION

Jeffrey D. Bennett, M.Sc. Remediation Specialist

2436CB JDB:eaa

cc: Mr. Raymond L. Banks - Amoco Oil Company

Mr. Ray Smith - New Mexico OCD - Artesia, NM

Mr. Timothy A. Lester - Mittelhauser



Amoco Pipeline Company

One Mid-America Plaza Suite 300 Oakbrook Terrace, Illinois 60181-4450 708-990-3700

Raymond L. Banks
Coordinator, OP&T Environmental Services

July 9, 1992

Mr. Bill Olson
New Mexico Environment Department
Water and Waste Management Division
Groundwater Bureau
Harold Runnels Building
1190 St. Francis Drive
P.O. Box 26110
Santa Fe, NM 87502

Delineation of Hydrocarbon Impacted Groundwater - Amoco Pipeline Company, Artesia Station, Eddy County, NM

Dear Mr. Olson:

As stated in my letter of June 21, 1993, Amoco Pipeline Company (APL) is preparing to enter the delineation phase of the hydrocarbon affected groundwater beneath our Artesia Station. A review of adjacent land ownership shows that all property directly adjacent to the station is New Mexico Public Lands. APL is in the process of obtaining permission from the New Mexico Public Land Office to do additional soil borings and install groundwater monitoring wells as necessary.

APL's tentative delineation plan calls for the drilling of 12 to as many as 30 soil borings. Baring unforeseen access problems, an initial set of 12 borings will be placed on 400 foot centers, located 400 feet from the property lines. The need for additional borings will be determined based on the results of the initial set. The depths of the borings will be to the first occurrence of groundwater plus 3 feet, or to a maximum of 50 feet if no water is encountered. It is anticipated that at least 4 of these borings will be converted to groundwater monitor wells if water is encountered.

In conjunction with the delineation phase, APL intends to begin the recovery of free-product from two of the three existing groundwater monitor wells located within the station boundary. The most likely method of recovery, at this point in the investigation, involves the installation of 1 to 2 portable, hydrocarbon skimmers. The skimming belt will selectively attract and retain the hydrocarbons while repelling water.

I will notify you as soon as we receive permission to proceed from the New Mexico Public Land Office, and can mobilize the required equipment. If you have any questions or concerns in the meantime, please do not hesitate to contact me at 708-990-6152.

Sincerely,

RLB

cc: Ray Smith, NM Oil Conservation Division, Artesia, NM

monel L. Banke



State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT Santa Fe, New Mexico 87505

STATE OF NEW MEXICO OIL

MEMORANDUM OF MEETING OR CONVERSATION

Telephone	Personal	Time 1450	2	Date 7/14/93
	Originating Party			Other Parties
Ray Bunk:	s - Amow Pipelin	Chicago	Oi/1	Olson - Envir Blocan
/ Subject				
	1	(11 1	6.7	
Amoco Ar	teria Station -	5 pi// flen	nodiction	
Discussion				
He will	he working on	this cas	e gru	built address comediation
es po	at it over	all site	remedis	tim
				
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Conclusions or	Agreements			
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	,		 	
Distribution		Sig	ned Z/	
tile Ray Snith	4 Mark Ash	lay - OCD	Artesia	
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State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

Santa Fe, New Mexico 87505

STATE OF NEW MEXICO OIL CONSERVATION DIVISION

MEMORANDUM OF MEETING OR CONVERSATION

Telephone Personal Time 143	Date 7/14/93
Originating Party	Other Parties
Bill Olson - Envir Burcan	Jim Homer - Amo co Pipeline
Subject	396-2817
Subject	
Amoro Atesia Station Spill Rem	nlistan
Discussion	
Informed him that Envir. Buren will	be working on this genediation due to
possibity of RCAA problem and I since	ance already working on site
Told him all wastes, from crude	pine in most be tested for
Haz-wach characteristi-s prior	to comodiation
<i>V</i>	
Conclusions or Agreements	^
He will reter case to Ray Ban	as De at Amora Chicago office
Since he is already working	no G. W. contamination related
to the storage tale at the	Facility
Distribution , Sic	
\$100 11	gned Will Im
file Snith - OCD Artein Mark Ashley - 11 1	

Submit 3 Copies

State of New Mexico Energy, Minerals and Natural Resources Department

Form C-103 Revised 1-1-89

to Appropriate District Office

Conservation Division (OCD) Guidelines.

CONDITIONS OF APPROVAL, IF ANY:

<u>DISTRICT I</u> P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III

	·			
OIL	CONSE	RVATIO	ON DIV	ISION

P.O. Box 2088 Santa Fe, New Mexico 87504-2088

5.	ladicate Type o	STATE	FEE	

WELL API NO.

1000 Rio Brazos Rd., Azzec, NM 87410	6. Susse Oil & Gas Lease No.
SUNDRY NOTICES AND REPORTS ON W (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEP DIFFERENT RESERVOIR, USE "APPLICATION FOR I (FORM C-101) FOR SUCH PROPOSALS.)	N OR PLUG BACK TO A 7. Lesse Name or Unit Agreement Name Amoco Pipeline
1. Type of Well: OL CAS Pipeline Gath	Artesia Station
2. Name of Operator Amoco Pipeline Company	8. Well No.
302 E. Avenue A. Lovington, NM 88260	9. Pool name or Wildent
4. Well Location Unit Letter : Feet From The \$2/4-NW/4	Line and Pest From The Lin
Section 10 Township 18S	Range 27E NMPM Eddy County
10. Elevation (Show wheth	er DF, RKB, RT, GR, esc.)
11. Check Appropriate Box to Indicate NOTICE OF INTENTION TO:	Nature of Notice, Report, or Other Data SUBSEQUENT REPORT OF:
PERFORM REMEDIAL WORK PLUG AND ABANDON	REMEDIAL WORK ALTERING CASING
TEMPORARILY ABANDON CHANGE PLANS	COMMENCE DRILLING OPNS. PLUG AND ABANDONMENT
PULL OR ALTER CASING	CASING TEST AND CEMENT JOB
OTHER:	OTHER:
12 Describe Proposed or Completed Operations (Clearly state all pertinent details, work) SEE RULE 1103. SCOPE OF PROJECT: The tempo earthen area, bermed on three sides and op	rary surface impoundment area is an unlined,

(200) feet by one hundred fifty (150) feet in dimension. We were unable to effectively sample the location to determine the depth of the contamination with coring techniques. Using an overall average of three (3) feet of contamination there would be approximately

3,333 cubic yards of contaminated soil which would have to be remediated under 011

I harmby contify that this information above is true and complete to the best of my knowledge and belief.				
SIONATURE	THE Field Foreman	DATE 07/14/93		
TYPEORPRINTNAME Mr. Jim Homer		(505) THE SPECIAL NO. 396–2817		
(This space for State Use)				
AFFROWED BY		DATE		

Page 2 - C-103

ONSITE

Utilizing the land treatment methods, there are several techniques used for closing a pit onsite. The most effective methods are landfarming, vertical mixing, and stabilization. Of these three listed techniques, landfarming would be the one most commonly associated with land treatment. The contaminated organics (oil, grease, aromatics) are used as food by soil microbes, particularly certain strains of thermophilic aerobic bacteria. The organic waste is ultimately broken down into carbon dioxide and water. Metals are diluted and absorbed by clay particles in the soil, immobilizing them and reducing their availability for migration into ground or surface water, for plant uptake. Salts and pH are adjusted by soil amendments.

Vertical mixing is a variation of dilution burial. The heavily contaminated material located on top of the pit is mixed with the soil beneath the pit in hopes of achieving acceptable contamination levels. The OCD is not opposed to dilution of outside soil, but the limits imposed by the OCD are often hard to achieve if the entire surface impoundment area, including the possibility of liquid sludge which has to be treated, due to the high ratio of clean fill that must be used for final dilution. If the contaminated soil has components which exceed Resource Conservation and Recovery Act (RCRA) limits or more stringent limits imposed by the state agency controlling the waste, then dilution is no longer an option.

The last listed technique of land treatment is stabilization. In stabilization, the waste material is mixed with other ingredients that encapsulate the contaminants and bind them in a non-toxic matrix that prevents their escape into the environment. Properly carried out, the resultant mixture will support the weight of heavy equipment. It should be noted that a potential liability would still exist with stabilization.

There is ample land in the vicinity for land treatment, the land owner would have to approve the treatment along with the District Office of the OCD. The pit is not in a close proximity to environmentally sensitive areas. The water table in the area should not pose a problem. The elevated TPH of the contamination, though being elevated is treatable.

The last method listed would be to reclaim the soil by means of washing and separation. The soil is physically washed in a water solution with enzymes or surfactants to break out the hydrocarbons and other contaminants and the reclamation and separation of the soil is achieved by

Page 3

means of a hydrocyclone or centrifuge. The free hydrocarbon contaminant and a portion missed in the separated liquid is disposed of at a permitted and licensed disposal facility. There are several variations to the washing methods which we are currently evaluating in actual operations. The costs for operating the units are still high and this alternative method at present would not be recommended as an option at present.

Recommended Remediation Response

We recommend that a couple of the techniques listed above be incorporated, not only to effectively control the contamination, but to control the overall cost. Our overall recommendation would be to remediate the heavy hydrocarbon contaminated soil by landfarming with microorganisms and to dilute the remaining soil under the contamination limits set under the OCD guidelines for unlined surface impoundments. A Total Ranking Score of 1,000 parts per million (ppm) of TPH along with 10 ppm of Benzene and 50 ppm of BTEX would be the limits with the depth of the groundwater less than 100 feet.

NATURES' WAY or MICRO-BLAZE OUT is an enhanced applied microbial bioremediation product designed to clean, add a combination of naturally occurring microbes to assure optimum strains and numbers, and speed the natural microbial degradation process that already exists in hydrocarbon contaminated locations. No matter where, naturally occurring resident microorganisms will attack hydrocarbons soon after the oil and oil by-products become available. NATURES' WAY or MICRO-BLAZE OUT can dramatically increase the completeness of cleaning and the speed of bioremediation.

Bioremediation is a process that uses microorganisms to transform harmful substances into non-toxic compounds. Bioremediation utilizes ecological management by naturally occurring microorganisms to degrade target organic pollutants for the purpose of restoring environments.

Microbial degradation of hydrocarbons can occur in the presence of air (aerobic) or without air (anaerobic). Aerobic degradation is usually faster and more complete. The biocatalyst component of the NATURES' WAY liquid makes oxygen readily available to the microbes when they are added to the liquid.

A water-oil-microbe interface is required so the enzymes secreted by the microbes will be able to break down the hydrocarbons in close association

Page 4

☎505_748 9720

with the cell wall. As degradation progresses, certain compounds are absorbed by the microbe. The intermediate by-products of degradation, in order, are alkanes then alcohols then aldehydes followed by organic acids. Fatty acids are rapidly used or degraded in nature.

If oxygen and water are added to an alkane inside the microbe in the presence of enzymes, the product is an alcohol. If oxygen is added to an alcohol, then an aldehyde is the product. This is rapidly changed to an organic acid. These fatty acids can be readily used in the Beta Oxidation Cycle to build ADP and ATP – the primary sources of energy in the living.

Our approach is to utilize a landfarming bioremediation process on the upper and heavier contaminated soil, approximately the top one (1) foot (area 1), which would contain approximately 1,111 cubic yards of heavy hydrocarbon contaminated soil. The hydrocarbon contamination of the unlined impoundment has seeped down several feet. The plume area (area 2), approximately 2,222 cubic yards, down to 3 feet of hydrocarbon contamination, under (area 1) is recommended for remediation by excavating the area and mixing with available soil in the area and fresh fill to reduce the overall TPH.



State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

Santa Fe, New Mexico 87505

STATE OF NEW MEXICO OIL CONSERVATION DIVISION

MEMORANDUM OF MEETING OR CONVERSATION

Telephone Personal	Time 094	5	Date	7/2/93	
Originating Part	X.		<u>Ot</u> r	ner Parties	
Bill Olson - Envir. Q	rvern	Ray	Banks	- Amoco	Pypelin
Subject		/	(708)	990 - 615	52
Anoco D Artesia Sta	tien Subsum	Faxe C	ontam	nant Ihe	restigation
Discussion					
Requested Amore submit	plan for	adition	al brod	hhile n	egotisting
access to adjacent	land				
Amoco wants to put in recover product in to ownership of land	alcimner pho he interim for access	ngs in Still	existing	manitor 1	irells to
Conclusions or Agreements He will submit work interim product reco	,	ditional 1-2 w	Investig	stion and	
Distribution file Ray Smith - OCD Act	810 	gned Bl	ill d	Son	-



Amoco Pipeline Company

One Mid-America Plaza Suite 300 Oakbrook Terrace, Illinois 60181-4450 708-990-3700

Raymond L. Banks
Coordinator, OP&T Environmental Services

June 21, 1993

Mr. Bill Olson
New Mexico Environment Department
Water and Waste Management Division
Groundwater Bureau
Harold Runnels Building
1190 St. Francis Drive
P.O. Box 26110
Sante Fe, NM 87502

RECEIVED

JUN 2 3 1993

OIL CONSERVATION DIV. SANTA FE

Preliminary Subsurface Investigation - Amoco Pipeline Company, Artesia Station, Eddy County, NM

Dear Mr. Olson:

Please find enclosed a copy of the Preliminary Subsurface Investigation for Amoco Pipeline Company's (APL) Artesia Station, located in Eddy County, NM. The results of the preliminary investigation indicate hydrocarbon impacted groundwater at depths ranging from 16.5 to 25.5 feet below the ground surface of APL property. The placement of the groundwater monitor wells, and the presence of free-phase hydrocarbons in these wells, makes it almost certain that groundwater beneath adjacent property is also impacted.

The preliminary investigation has established a groundwater gradient and flow direction. Our next step will be to delineate the extent of impacted groundwater, and identify the potential contributing source(s). We are in process of locating adjacent landowners to notify them and request permission to install groundwater monitor wells on their property. We will be submitting a plan to your office shortly for this next phase of the investigation. If you have any questions or concerns regarding our approach, please do not hesitate to contact me at 708-990-6152.

Sincerely,

RLB

Enclosure

cc: Ray Smith, NM Oil Conservation Division, Artesia, NM

rymosod Z. Benke



State of New Mexico ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT Santa Fe, New Mexico 87505

STATE OF NEW MEXICO OIL CONSERVATION DIVISION

MEMORANDUM OF MEETING OR CONVERSATION

Telephone Personal Time /03	00 krs. Date 5/19/93
Originating Party	Other Parties
Bill Olson - Envir. Bureau	Raymond Banks - Amoco Piseline
	(708) 990-6152
Subject	
Amoco Artesia Station GW	Investigation
Discussion	
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remediation of G.W. at the face	ility in consoltation with Actesia
Regnested, that Amus provide OCK	2 1/ 1/ 1/ 1/ A
detining extent at contaminat	- , , , , , , , , , , , , , , , , , , ,
He stated that they are sympl	
for gradient. They also reed to	
Ownership the access	9
Conclusions or Agreements	
He will provide report after a	ers recieving sampling data
approx. 4-6 weeks.	
Distribution Si	gned 0 500
Ray Smith - Artesia District O	Bell Om
Ray Smith - Artesia District O	Afice

05/19/93 08:21 **25**05 748 9720

OCD DIST II

Ø 001

OIL CONSERVATION DIVISION ARTESIA, NEW MEX. 86210

FROM: Pay Smith

DATE: 5 19-93

NUMBER OF SHEETS (INCLUDING TRANSMITTAL SHEET)

IF YOU HAVE ANY PROBLEMS WITH THIS TRANSMISSION, PLEASE CALL 505-748-1283. FAX NUMBER (505) 748-9720

CALL ME to tAlk about this

MAY-19-93 WED 07:06

505 748 9720 P.01

May 17 800 Am Meet with Amord Ph people at their Artesia Station.

Stort drilling on B-1 e good Am. Hit crude oil e 22.97' Probe shows about 6'of oil.

Drill mw # 1. Just topped water & had no oil

Drill mw # 2. Core from 20 to 27. Shows oil across a thin water zone. Checked well with a probe & showed to have 1.) It of oil

Prope shows about 6" of oil.

May 17 start reeming out wells 1243

4 set PUC pape to TD & coment. Let well

settle then check with a probe

Well # 1 show .11 H of crude

Well # 2 is down to .4 ft of crude

Well # 3 has 2 tt +.