Form 3160-3 (December 1990)

APPROVED BY

# N.M. OII CONS. DIV-DIST. Zemit in triplicate.

JUNITED STATES AVENUE (Other Instructions on reverse side)

Form approved. Budget Bureau No. 1004-0136 Expires: December 31, 1991

	DEPARTMENT BUREAU A SEL			90		5. LEASE DESIGNATION A LC-04625	
APPL	ICATION FOR PE	RMIT TO I	DRILL	OR DEEPEN		6. IF INDIAN, ALLOTTEE C	R TRIBE NAME
1a. TYPE OF WORK  DR  b. TYPE OF WELL	ILL 🛛	DEEPEN				7. UNIT AGREEMENT NAI	ME
OIL 🔽	Gas OTHER		SIN	GLE MULTIP	LE 🗍	8. FARM OR LEASE NAME, WELL	NO.
2. NAME OF OPERATOR				_		Red Lake Sand	Unit #53
Mack Energy Cor	poration Red 1	-ale Sh	CALD	Grayburg		9. API WELL NO.	
3. ADDRESS AND TELEPHONE N	0.		4	, s		30-015-33	
P.O. Box 960, Arte	esia, NM 88211-0960	(505) 7	48-1288	RECE	IVED	10. FIELD AND POOL, OR	
4. LOCATION OF WEL At surface	L (Report location clearly and 231	in accordance 0 FNL & 99	_	state requirement.*) MAR 2	4 7004	11. SEC., T., R., M., OR BI AND SURVEY OR ARE	.к
At proposed prod. zo	ne			OCD-A	RTESIA	Sec 21-T17S-	R28E
14. DISTANCE IN MILES A	nd direction from neares 11 miles eas	t town or ros at of Artesia,				12. COUNTY OR PARISH  Eddy	13. STATE NM
15. DISTANCE FROM PROF LOCATION TO NEARES PROPERTY OR LEASE (Also to nearest dr	ST	330	16. NO. C	of acres in lease 120		F ACRES IN LEASE HIS WELL 4	0
18. DISTANCE FROM PROF TO NEAREST WELL, D	DISTANCE FROM PROPOSED LOCATION*		19. PROPOSED DEPTH 20. R 2100		20. ROTAL	OTARY OR CABLE TOOLS  Rotary	
21. ELEVATIONS (Show	whether DF, RT, GR, etc.) 3662' GR	Keswell	Contro	iled Water Basin		22. APPROX. DATE WORK W 2/22/200	
23.	PI	ROPOSED CASI	ING AND	CEMENTING PROGRAM	1		
SIZE OF HOLE	GRADE, SIZE OF CASING	WEIGHT PER F	тоот	SETTING DEPTH		QUANTITY OF CEMENT	•
12 1/4	J-55, 8 5/8	24		350 430		Circ	
7 7/8	J-55, 4 1/2	10.5		2100		Sufficient to Circ	
casing will be ceme	rgy proposes to drill to a nted. If non-productive, nshore Oil and Gas Orde	plugging an	d aband	oning in a manner o	onsistent	•	•
1. Surveys Exhibit #1. We	1. Surveys Exhibit #1- Well Location Plat		4. <u>Certification</u>		7. Responsibil	ity Statement	
Exhibit #2- Vic		5. Hydr	ogen Su	lfide Drilling Opera	tion Plan	<b>\</b>	
Exhibit #3- Lo	cation Verification Map	Exhi	bit #7- H	I2S Warning Sign I2S Safety Equipme	API nt GE	Proval Subjet Neral Requiri	ements a
2. <u>Drilling Progra</u>	<u>am</u>	,	. =		SP	ecial stipulat	Tions
3. Surface Use &		Exhi	Exhibit #9- BOPE Schematic ATTACHED				
	e Mile Radius Map oduction Facilities Layou			Blowout Preventer l Choke Manifold	Kequirem	ients	
Exhibit #6- Loc	•	t Exill	υ1t π11- '	CHARC MAIIIIAIA			

IN ABOVE SPACE DESCRIBE PROPOSED PROGRAM: If proposal is to deepen, give data on present productive zone and proposed new productive zone. If proposal is to drill or deepen directionally, give pertinent data on subsurface locations and measured and true vertical depths. Give blowout preventer program, if any 24.

**Production Clerk** 1/28/2004 SIGNED. (This space for Federal or State office use) APPROVAL DATE\_ Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon. CONDITIONS OF APPROVAL, IF ANY:

/s/ Leslie A. Theiss

TITLE FIELD MANAGER \*See Instructions On Reverse Side

APPROVAL FOR

Form 3160-5 (June 1990)

# **UNITED STATES** DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

FORM APPROVED Budget Bureau No. 1004-0135 Expires: March 31,1993

5. Lease Designation and Serial No. LC-046250A

6. If Indian, Allottee or Tribe Name

#### SUNDRY NOTICES AND REPORTS ON WELLS

	II or to deepen or reentry to a different reservoir.  R PERMIT—" for such proposals	
SUBMIT	7. If Unit or CA, Agreement Designation	
I Type of Well  Oil  Gas  Well  Other  2. Name of Operator	8. Well Name and No.  Red Lake Sand Unit #53	
Mack Er	nergy Corporation	9. API Well No.
3. Address and Telephone No.  P.O. Box 960, A 4. Location of Well (Footage, Sec., T. R., M. or Survey Des	10. Field and Pool, or Exploratory Area Wildcat, Grayburg	
2310 FNL & 990 F	11. County or Parish, State	
		Eddy, NM
12. CHECK APPROPRIATE BOX(	s) TO INDICATE NATURE OF NOTICE, REPO	RT, OR OTHER DATA
TYPE OF SUBMISSION	TYPE OF ACTION	
Notice of Intent  Subsequent Report  Final Abandonment Notice	Abandonment Recompletion Plugging Back Casing Repair Altering Casing Other	Change of Plans  New Construction  Non-Routine Fracturing  Water Shut-Off  Conversion to Injection  Dispose Water  (Note: Report results of multiple completion on Well  Completion or Recompletion Report and Log form.)
	pertinent details, and give pertinent dates, including estimated date of starting all depths for all markers and zones pertinent to this work )*	g any proposed work. If well is directionally drilled,

Mack Energy Corporation would like to change the pit directions from the West to the North, for the Red Lake Sand Unit #53. After meeting with Barry Hunt at the on site inspection, he requested that the pits be moved from the West to the North.

14. I hereby certify that the foregoing is true and correct Signed Liny W. Shenoll	Title	Production Clerk	Date	2/11/04
(This space for Federal or State office use)  Approved by /S/Leslie A. Theiss Conditions of approval, if any:	Title FI	ELD MANAGER	Date	3 HAR 2004

Title 18 U.S.C. Section 1001, makes it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

## 9. Well Site Layout:

- A. The drill pad layout, with elevations staked by John West Engineering, is shown in Exhibit #6. Dimensions of the pad and pits are shown. Topsoil, if available, will be stockpiled per BLM specifications. Because the pad is almost level no major cuts will be required.
- B. Diagram below shows the proposed orientation of reserve pit, working pit. There is a possibility that the pits will be moved around depending on Caliche in the area. No permanent living facilities are planned, but a temporary foreman/toolpusher's trailer will be on location during the drilling operations.
- C. The reserve pit will be lined with high quality plastic sheeting (5-7 mil thickness).

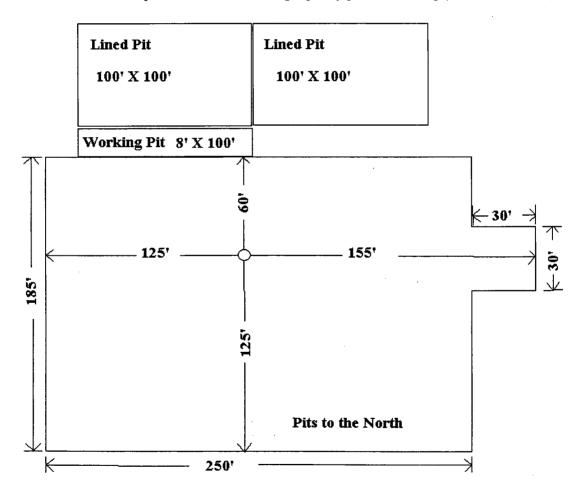


Exhibit #6

DISTRICT | I P.O. Box 1980, Hobbs, NM 88241-1980

# State of New Mexico

Energy, Minerals and Natural Resources Department

Form C-102
Revised February 10, 1994
Submit to Appropriate District Office
State Lease - 4 Copies
Fee Lease - 3 Copies

DISTRICT II P.O. Drawer DD, Artesia, NM 86211-0719

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

# OIL CONSERVATION DIVISION

P.O. Box 2088

DISTRICT IV P.O. BOX 2088, SANTA PE, N.M. 87504-2088 Santa Fe, New Mexico 87504-2088

WELL LOCATION AND ACREAGE DEDICATION PLAT

☐ AMENDED REPORT

API Number	Pool Code Pool N	ame
	Wildcat;	Grayburg
Property Code	Property Name	Well Number
33009	RED LAKE SAND UNIT	53
OGRID No.	Operator Name	Elevation
013837	MACK ENERGY CORPORATION	3662

#### Surface Location

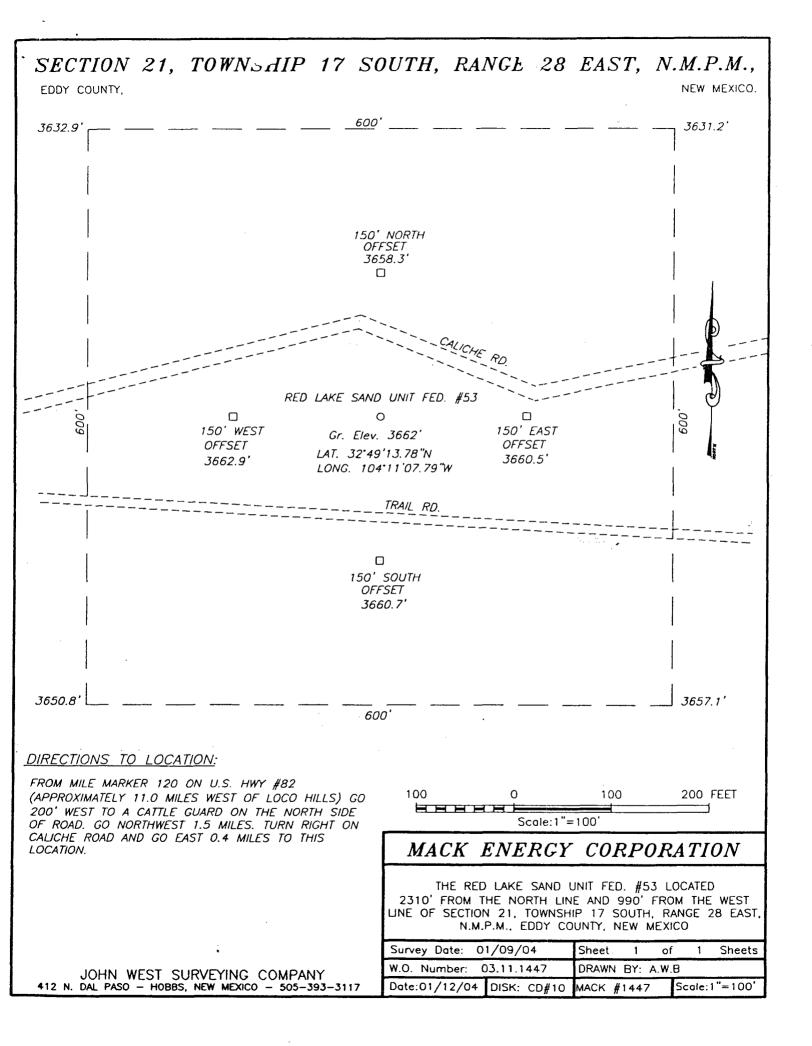
UL or lot No.	Section	Township	Range	Lot Idn	feet from the	North/South line	Feet from the	East/West line	County
E	21	17-S	28-E		2310	NORTH	990	WEST	EDDY

#### Bottom Hole Location If Different From Surface

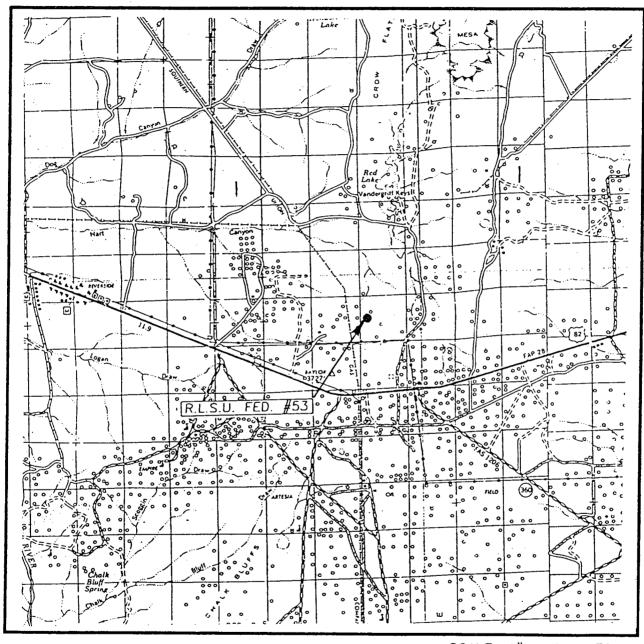
				20.					
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
Dedicated Acres	Joint o	or Infill Co	noidation (	Code Or	der No.			<u></u>	L
40									

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

OR A NO	N-STANDARD UNIT HAS BEEN APPROVED	BY THE DIVISION
OR A NO	N-STANDARD UNIT HAS BEEN APPROVED  GEODETIC COORDINATES  NAD 27 NME  Y = 662238.6 N  X = 545415.8 E	OPERATOR CERTIFICATION  I hereby certify the the information contained herein is true and complete to the best of my knowledge and belief.  Jerry W. Sherrell  Printed Name  Production Clerk
3632.9' - 3631.2' - 990' - 3650.8' 3657.1'	LAT. 32*49'13.78"N   LONG. 104'11'07.79"W	I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervison and that the same is true and correct to the best of my belief.
		January 09, 2004  Date Surveyed A.W.B.  Signature & Seal of Professional Surveyor  DAN D. Luchyor 1/19/04  03.11.1447  Certificate No. GARY EIDSON 12641



# VICINITY MAP



SCALE: 1" = 2 MILES

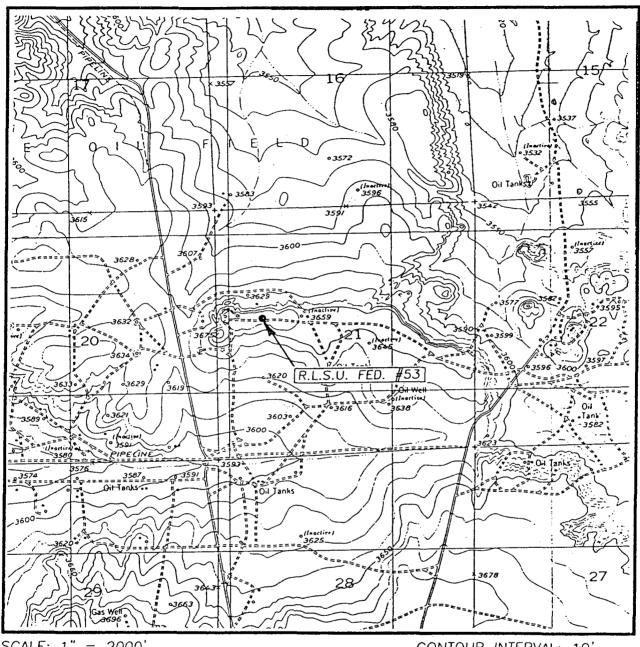
SEC. 21	TWP. <u>17-S</u> R	GE. <u>28-E</u>	_	
SURVEY	N.M.P.M.		_	
COUNTY	EDDY	······································	- 101111	<b>T</b> 47
DESCRIPTION 2	310' FNL & 99	0' FWL	JOHN	
ELEVATION	3662'		MOBI	BS
OPERATOR MA	ACK ENERGY CO	IRPORATION	(5	05

LEASE RED LAKE SAND UNIT FEDERAL

OHN WEST SURVEYING HOBBS, NEW MEXICO (505) 393-3117



# LOCATION VERIFICATION MAP



SCALE: 1" = 2000'

CONTOUR INTERVAL: 10' RED LAKE, N.M.

SEC. <u>21</u> TWP. <u>17-S</u> RGE. <u>28-E</u>	_
SURVEYN.M.P.M.	_
COUNTYEDDY	TOUN WEST SUBVEYING
DESCRIPTION 2310' FNL & 990' FWL	JOHN WEST SURVEYING
ELEVATION 3662'	HOBBS, NEW MEXICO
OPERATOR MACK ENERGY CORPORATION	(505) 393-3117
LEASE_RED_LAKE_SAND_UNIT_FEDERAL	_
U.S.G.S. TOPOGRAPHIC MAP	
RED LAKE, N.M.	



# **DRILLING PROGRAM**

# 1. Geologic Name of Surface Formation

Quaternary

# 2. Estimated Tops of Important Geologic Markers:

Quaternary	Surface
Seven Rivers	550
Queen	1100'
Grayburg	1550'
San Andres	1950'

# 3. Estimated Depths of Anticipated Fresh Water, Oil and Gas:

Water Sand	150'	Fresh Water
Grayburg	1550'	Oil/Gas
San Andres	1950'	Oil/Gas

No other formations are expected to give up oil, gas or fresh water in measurable quantities. Setting 8 5/8" casing to 350" and circulating cement back to surface will protect the surface fresh water sand. Any shallower zones above TD, which contain commercial quantities of oil and/or gas, will have cement circulated across them by cementing 4 1/2" production casing, which will be run at TD.

# 4. Casing Program:

Hole Size	e Interval	OD Casing	Weight, Grade, Jt, Cond., Type
12 1/4"	0-350	8 5/8"	24#, J-55, ST&C, New, R-3
7 7/8"	0-TD	4 1/2"	10.5#, J-55, LT&C, New, R-3

Drilling Program Page 1

### 5. Cement Program:

8 5/8 Surface Casing: Circulate to Surface with Class C w/2% CaCl2.

4 1/2" Production Casing: Cement Casing with Class C w/6# Salt & 2/10 of 1% CFR-3 per sack. We will run a hole caliper and run sufficient cement to circulate to surface.

#### 6. Minimum Specifications for Pressure Control:

The blowout preventer equipment (BOP) shown in Exhibit #9 will consist of a double ramtype (The blowout preventer equipment (BOP) shown in Exhibit #9 will consist of a double ramtype (2000 psi WP) preventer. This unit will be hydraulically operated and the ramtype preventer will be equipped with blind rams on top of 4 1/2" drill pipe rams on bottom. The BOP will be nippled up on the 8 5/8" surface casing and tested by a 3<sup>rd</sup> party to 2000 psi and used continuously until TD is reached. All BOP's and accessory equipment will be tested to 2000 psi before drilling out of intermediate casing. Pipe rams will be operationally checked each 24-hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment (Exhibit #10) will include a Kelly cock and floor safety valve and choke lines and choke manifold (Exhibit #11) with 2000 psi WP rating.

#### 7. Types and Characteristics of the Proposed Mud System:

The well will be drilled to TD with a combination of brine, cut brine and polymer mud system. The applicable depths and properties of this system are as follows:

DEPTHTYPE	WEIGHT		VISCOSITY	WATERLOSS	
0-350'	Fresh Water	8.5	28	N.C.	
350`-TD	Cut Brine	9.1	29	N.C.	

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept at the well site at all times.

### 8. Auxiliary Well Control and Monitoring Equipment:

- A. Kelly cock will be kept in the drill string at all times.
- B. A full opening drill pipe-stabbing valve with proper drill pipe connections will be on the rig floor at all times.

# 9. Logging, Testing and Coring Program:

Drilling Program Page 2

- A. The electric logging program will consist of GR-Dual Laterolog, Spectral Density, Dual Spaced Neutron, CSNG Log and will be ran from T.D. to 8 5/8 casing shoe.
- B. Drill Stem test is not anticipated.
- C. No conventional coring is anticipated.
- D. Further testing procedures will be determined after the 4 1/2" production casing has been cemented at TD based on drill shows and log evaluation.

### 10. Abnormal Conditions, Pressures, Temperatures and Potential Hazards:

No abnormal pressures or temperatures are anticipated. The estimated bottom hole at TD is 110 degrees and estimated maximum bottom hole pressure is 2300 psig. Low levels of Hydrogen sulfide have been monitors in producing wells in the area, so H2S may be present while drilling of the well a plan is attached to the Drilling program. No major loss of circulation zones has been reported in offsetting wells.

## 11. Anticipated Starting Date and Duration of Operations:

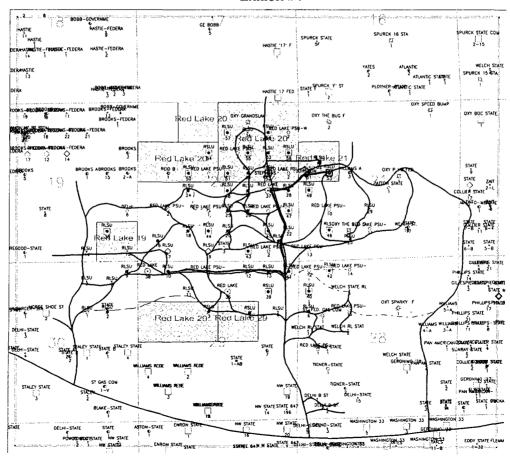
Road and location work will not begin until approval has been received from the BLM. The anticipated spud date is February 22, 2004. Once commenced, the drilling operation should be finished in approximately 6 days. If the well is productive, an additional 30 days will be required for completion and testing before a decision is made to install permanent facilities.

# SURFACE USE AND OPERATING PLAN

### 1. Existing & Proposed Access Roads

- A. The well site and elevation plat for the proposed well is shown in Exhibit #1. John West Engineering, Hobbs, NM, staked the well.
- B. All roads to the location are shown in Exhibit below. The existing lease roads are illustrated in Blue and are adequate for travel during drilling and production operations. Upgrading existing roads prior to drilling well will be done where necessary.
- C. Directions to Location: From Artesia east on Hwy 82 to mile marker 120, turn north 1.5 miles, turn east to location.
- D. Routine grading and maintenance of existing roads will be conducted as necessary to maintain their condition as long as any operations continue on this lease.

#### Exhibit #4



Trowline

#### 2. Proposed Access Road:

Exhibit #3 shows ()' of new access road to be constructed. The road will be constructed as follows:

- A. The Maximum width of the running surface will be 14'. The road will be crowned and ditched and constructed of 6" rolled and compacted caliche.

  Ditches will be at 3:1 slope and 4 feet wide. Water will be diverted where necessary to avoid ponding, prevent erosion, maintain good drainage, and to be consistent with local drainage patterns.
- B. The average grade will be less than 1%.
- C. No turnouts are planned.
- D. No culverts, cattleguard, gates, low water crossings or fence cuts are necessary.
- E. Surfacing material will consist of native caliche. Caliche will be obtained from the nearest BLM approved caliche pit or reserve pit area.
- F. The proposed access road as shown in Exhibit #3 has been centerline flagged by John West Engineering, Hobbs, New Mexico.

#### 3. Location of Existing Wells & Proposed flow lines for New Wells:

Exhibit #4 shows all existing wells within a one-mile radius of this well. As shown on this plat there are numerous wells producing from the Grayburg formations. Proposed flow lines, will an archaeologically approved route to the Tank Battery.

## 4. Location of Existing and/or Proposed Facilities:

- A. Mack Energy Corporation does operate a production facility on this lease.
- B. If the well is productive, contemplated facilities will be as follows:
  - 1) Grayburg Completion: Will be sent to the Red Lake Sand Unit Tank Battery. The Facility is shown in Exhibit #5.
  - 2) The tank battery and facilities including all flow lines and piping will be installed according to API specifications.
  - 3) Any additional caliche will be obtained from a BLM approved caliche pit. Any additional construction materials will be purchased from contractors.

4) It will be necessary to run electric power if this well is productive. Power will be run by CVE and they will send in a separate plan for power.

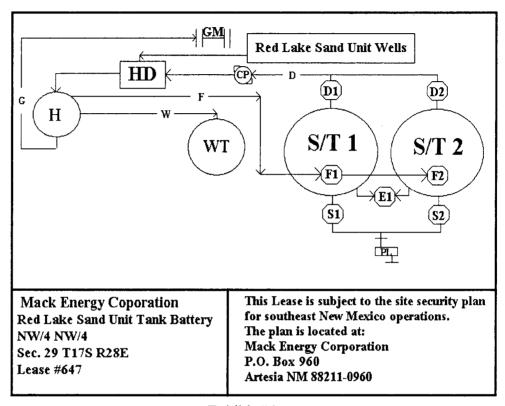


Exhibit #5

- A. If the well is productive, rehabilitation plans are as follows:
  - 1) The reserve pit will be back filled after the contents of the pit are dry (within 120 days after the well is completed).
  - Topsoil removed from the drill site will be used to recontour the pit area to the original natural level, as nearly as possible, and reseeded as per BLM specifications.

# 5. Location and Type of Water Supply:

The well will be drilled with combination brine and fresh water mud system as outlined in the drilling program. The water will be obtained from commercial water stations in the area and hauled to location by transport truck over the existing and proposed access roads shown in Exhibit #4. If a commercial fresh water source is nearby, fasline may be laid along existing road ROW's and fresh water pumped to the well. No water well will be drilled on the location.

Wiprior Sundry Notice approval.

Surface Use Plan

#### 6. Source of Construction Materials:

All caliche required for construction of the drill pad and proposed new access road (approximately 2500 cubic yards) will be obtained from a BLM approved caliche pit or the reserve pit.

### 7. Methods of Handling Water Disposal:

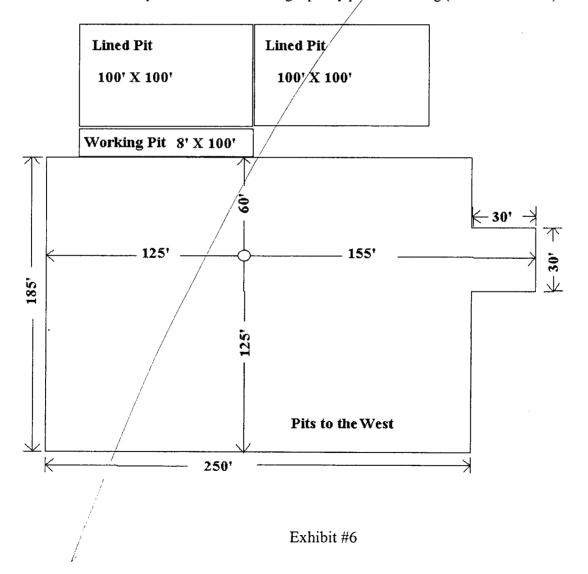
- A. Drill cuttings not retained for evaluation purposes will be disposed into the reserve pit.
- B. Drilling fluids will be contained in a lined working pit. The reserve pit will contain any excess drilling fluid or flow from the well during drilling, cementing and completion operations. The reserve pit will be an earthen pit, approximately 100' X 200' X 10' deep and fenced on three sides prior to drilling. It will be fenced on the fourth side immediately following rig removal. The reserve pit will be lined 100' X 200' X 10'. The reserve pit and working pit will be lined (9-mil thickness) to minimize loss of drilling fluids and saturation of the ground with brine water.
- C. Water produced from the well during completion may be disposed into the reserve pit or a steel tank (depending on the rates). After the well is permanently placed on production, produced water will be collected in tanks (fiberglass) until pumped to an approved disposal system; produced oil will be collected in steel tanks until sold.
- D. Garbage and trash produced during drilling or completion operations will be collected in a trash bin and hauled to an approved landfill. All water and fluids will be disposed of into the reserve pit. Salts and other chemicals produced during drilling or testing will be disposed into the reserve pit. No toxic waste or hazardous chemicals will be produced by this operation.
- E. After the rig is moved out and the well is either completed or abandoned, all waste materials will be cleaned up within 30 days. The reserve pit will be completely fenced and kept closed until it has dried. When the reserve pit is dry enough to breakout and backfill and reseeded as per BLM specifications as weather permits. In the event of a dry hole only a dry hole marker will remain.

### 8. Ancillary Facilities:

No airstrip, campsite or other facilities will be built as a result of the operation on this well.

# 9. Well Site Layout:

- A. The drill pad layout, with elevations staked by John West Engineering, is shown in Exhibit #6. Dimensions of the pad and pits are shown. Topsoil, if available, will be stockpiled per BLM specifications. Because the pad is almost level no major cuts will be required.
- B. Diagram below shows the proposed orientation of reserve pit, working pit. There is a possibility that the pits will be moved around depending on Caliche in the area. No permanent living facilities are planned, but a temporary foreman/toolpusher's trailer will be on location during the drilling operations.
- C. The reserve pit will be lined with high quality plastic sheeting (5-7 mil thickness).



Surface Use Plan

#### 10. Plans for Restoration of the Surface:

- A. Upon completion of the proposed operations, the pit area, after allowing drying, will be broken out and leveled. The original topsoil will be returned to the pit area, which will be leveled and contoured to as nearly the original topography as possible.
- B. The disturbed area will be revegetated by reseeding during the proper growing season with a seed mixture of native grasses as recommended by the BLM.
- C. Three sides of the reserve pit will be fenced prior to and during drilling operations. At the time that the rig is removed, the reserve pit will be fenced on the rig (fourth) side to prevent livestock from being entrapped. The fencing will remain in place until the pit area is cleaned up and leveled. No oil will be left on the surface of the fluid in the pit.
- D. Upon completion of proposed operations, if the well is completed, the reserve pit area will be treated as outlined above within the same prescribed time. Any additional caliche required for facilities will be obtained from a BLM approved caliche pit. Topsoil removed from the drill site will be used to recontour the pit area to its original natural level and reseeded as per BLM specifications.

## 11. Surface Ownership:

The well site and lease is located entirely on Federal surface. We have notified the surface lessee of the impending operations. According to BLM the leasee is Bogel Farms, Lewis Derrick Box 441 Artesia, NM 88210.

#### 12. Other Information:

- A. The area around the well site is grassland and the topsoil is sandy. The vegetation is native scrub grass with sagebrush.
- B. There is no permanent or live water in the immediate area.
- C. A Cultural Resources Examination has been requested and will be forwarded to your office in the near future.

#### 13. Lessee's and Operator's Representative:

The Mack Energy Corporation representative responsible for assuring compliance with the surface use plan is as follows:

Matt J. Brewer Mack Energy Corporation P.O. Box 960 Artesia, NM 88211-0960 Phone (505) 748-1288 (office)

#### CERTIFICATION

I hereby certify that I, or person under my direct supervision, have inspected the proposed drill site and access route; that I am familiar with the conditions which currently exist; that the statements made in this plan are to the best of my knowledge, true and correct; and the work associated with the operations proposed herein will be performed by Mack Energy Corporation and its contractors and subcontractors in conformity with this plan and the terms and conditions which it is approved. This statement is subject to the provisions of 18 U.S.C. 1001 for the filing of a false statement.

Date: 1-28-2004 Signed: Derry W. Sherrell

Jerry W. Sherrell

# **Hydrogen Sulfide Drilling Operation Plan**

# I. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards an characteristics of hydrogen sulfide (H2S)
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H2S detectors alarms warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile tubular are to be used, personnel well be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan and Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

# II. H2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H2S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonable expected to contain H2S.

#### 1. Well Control Equipment:

- A. Flare line.
- B. Choke manifold.
- C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- D. Auxiliary equipment may include if applicable: annular preventer & rotating head.

# 2. Protective equipment for essential personnel:

A. Mark II Survive air 30-minute units located in the doghouse and at briefing areas, as indicated on well site diagram.

# 3. H2S detection and monitoring equipment:

A. 1 portable H2S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 PPM are reached.

#### 4. Visual warning systems:

- A. Wind direction indicators as shown on well site diagram (Exhibit #8).
- B. Caution/Danger signs (Exhibit #7) shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.

### 5. Mud program:

A. The mud program has been designed to minimize the volume of H2S circulated to surface. Proper mud weight, safe drilling practices, and the use of H2S scavengers will minimize hazards when penetrating H2S bearing zones.

### 6. Metallurgy:

- A. All drill strings, casings, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.
- B. All elastomers used for packing and seals shall be H2S trim.

#### 7. Communication:

- A. Radio communications in company vehicles including cellular telephone and 2-way radio.
- B. Land line (telephone) communication at Office.

# 8. Well testing:

- A. Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity, which are necessary to safely and adequately conduct the test. The drill stem testing will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill-stem-testing operations conducted in an H2S environment will use the closed chamber method of testing.
- B. There will be no drill stem testing.

# EXHIBIT #7

# WARNING

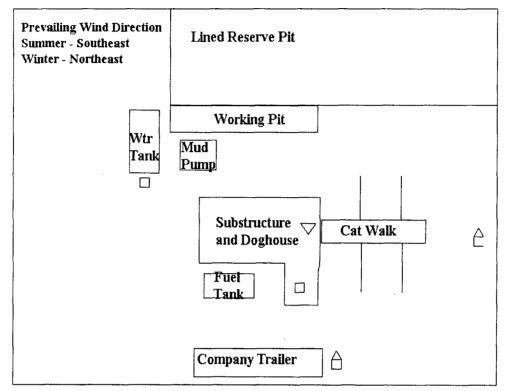
# YOU ARE ENTERING AN H2S

AUTHORIZED PERSONNEL ONLY

- 1. BEARDS OR CONTACT LENSES NOT ALLOWED
- 2. HARD HATS REQUIRED
- 3. SMOKING IN DESIGNATED AREAS ONLY
- 4. BE WIND CONSCIOUS AT ALL TIMES
- 5. CHECK WITH MACK ENERGY FOREMAN AT OFFICE

MACK ENERGY CORPORATION 1-505-748-1288

# DRILLING LOCATION H2S SAFTY EQUIPMENT Exhibit # 8



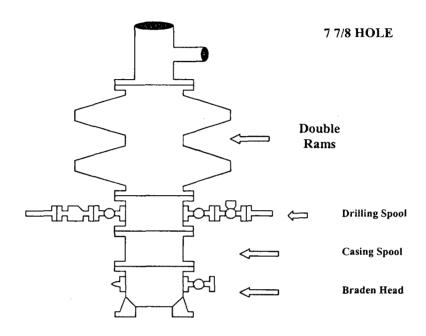
- H2S Monitors with alarms at the bell nipple
- Wind Direction Indicators
- Safe Briefing areas with caution signs and breathing equipment min 150 feet from

# Attachment to Exhibit #9 NOTES REGARDING THE BLOWOUT PREVENTERS

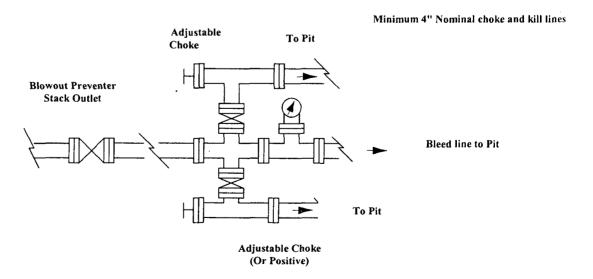
Red Lake Sand Unit #53 Eddy County, New Mexico

- 1. Drilling nipple to be so constructed that it can be removed without use of a welder through rotary table opening, with minimum I.D. equal to preventer bore.
- 2. Wear ring to be properly installed in head.
- 3. Blow out preventer and all fittings must be in good condition, 2000 psi WP minimum.
- 4. All fittings to be flanged.
- 5. Safety valve must be available on rig floor at all times with proper connections, valve to be full 2000 psi WP minimum.
- 6. All choke and fill lines to be securely anchored especially ends of choke lines.
- 7. Equipment through which bit must pass shall be at least as large as the diameter of the casing being drilled through.
- 8. Kelly cock on Kelly.
- 9. Extension wrenches and hands wheels to be properly installed.
- 10. Blow out preventer control to be located as close to driller's position as feasible.
- 11. Blow out preventer closing equipment to include minimum 40-gallon accumulator, two independent sources of pump power on each closing unit installation all API specifications.

# Exhibit #9 BOPE Schematic



# Choke Manifold Requirement (2000 psi WP) No Annular Required

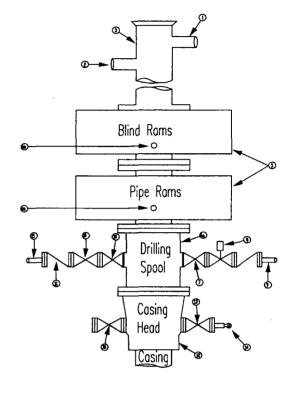


# **Minimum Blowout Preventer Requirements**

2000 psi Working Pressure 2 MWP EXHIBIT #10

**Stack Requirements** 

	Stack Requireme	11 (3	
NO.	Items	Min.	Min.
		I.D.	Nominal
1	Flow line		2"
2	Fill up line		2"
3	Drilling nipple		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
6a	Drilling spool with 2" min. kill line and 3" min choke line outlets		2" Choke
6b	2" min. kill line and 3" min. choke line outlets in ram. (Alternate to 6a above)		
7	Valve Gate Plug	3 1/8	
8	Gate valve-power operated	3 1/8	
9	Line to choke manifold		3"
10	Valve Gate Plug	2 1/16	
11	Check valve	2 1/16	
12	Casing head		
13	Valve Gate Plug	1 13/16	
14	Pressure gauge with needle valve		
15	Kill line to rig mud pump manifold		2"



#### **OPTIONAL**

OI IIOI II II								
16	Flanged Valve	1 13/16						

#### CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above Braden head or casing head. Working pressure of preventers to be 2000-psi minimum.
- Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3. BOP controls, to be located near drillers' position.
- 4. Kelly equipped with Kelly cock.
- Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6. Kelly saver-sub equipped with rubber casing protector at all times.
- 7. Plug type blowout preventer tester.
- 8. Extra set pipe rams to fit drill pipe in use on location at all times.
- Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

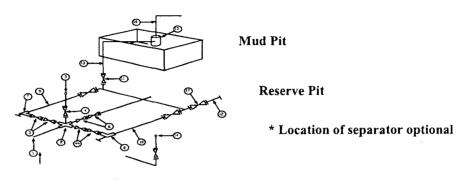
- 1. Braden head or casing head and side valves.
- 2. Wear bushing. If required.

#### GENERAL NOTES:

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2. All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position
- Chokes will be positioned so as not to hamper or delay changing of choke beans. Replaceable parts for adjustable choke, or bean

- sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- All valves to be equipped with hand-wheels or handles ready for immediate use.
- 6. Choke lines must be suitably anchored.
- Hand wheels and extensions to be connected and ready for use.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (2000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- Casing head connections shall not be used except in case of emergency.
- 11. Do not use kill line for routine fill up operations.

Exhibit #11
MIMIMUM CHOKE MANIFOLD
3,000, 5,000, and 10,000-PSI Working Pressure
2 M will be used or greater
3 MWP - 5 MWP - 10 MWP



**Below Substructure** 

#### Mimimum requirements

				/IIIIIIIIIIIIIII	n require					
	3,000 MWP 5,000 MWP					1	0,000 MWP			
No.		I.D.	NOMINAL	Rating	I.D.	Nominal	Rating	I.D.	Nominal	Rating
I -	Line from drilling Spool		3"	3,000		3"	5,000		3"	10,000
2	Cross 3" x 3" x 3" x 2"			3,000			5,000			
2	Cross 3" x 3" x 3" x 2"									10,000
3	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
4	Valve Gate Plug	1 13/16		3,000	1 13/16		5,000	1 13/16		10,000
4a	Valves (1)	2 1/16		3,000	2 1/16		5,000	2 1/16		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
7	Adjustable Choke (3)	2"		3,000	2"		5,000	2"		10,000
8	Adjustable Choke	1"		3,000	1"		5,000	2"		10,000
9	Line		3"	3,000		3"	5,000		3"	10,000
10	Line		2"	3,000		2"	5,000		2"	10,000
11	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
12	Line		3"	1,000		3"	1,000		3"	2,000
13	Line		3"	1,000		3"	1,000		3"	2,000
14	Remote reading compound Standpipe pressure quage			3,000			5,000			10,000
15	Gas Separator		2' x5'			2' x5'			2' x5'	
16	Line		4"	1,000		4"	1,000		4"	2,000
17	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000

- (1) Only one required in Class 3M
- (2) Gate valves only shall be used for Class 10 M
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

#### EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTION

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- 6. Line from drilling spool to choke manifold should bee as straight as possible. Lines downstream from chokes shall make turns by large bends or 90 degree bends using bull plugged tees.

# United State Department of the Interior

# BUREAU OF LAND MANAGEMENT Roswell Resource Area P.O. Drawer 1857 Roswell, New Mexico 88202-1857

# **Statement Accepting Responsibility for Operations**

Operator	name:
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Mack Energy Corporation

Street or box

P.O. Box 960

City, State

Artesia, NM

Zip Code,

88211-0960

The undersigned accepts all applicable terms, conditions, stipulations, and restrictions concerning operations conducted on the leased land or portion thereof, as described below:

Lease No.:

NMLC-046250A

Red Lake Sand Unit #53

Legal Description of land:

Sec 21-T17S-R28E

SW/4 NW/4

Formation(s) (if applicable):

Wildcat, Grayburg

Bond Coverage: (State if individually bonded or another's bond)

Individually Bonded

BLM Bond File No.:

58 59 88

Authorized Signature:

Jert W. Sherrell

Title:

Production Clerk

Date:

1/28/2004