Form 3160-3
(June 2015)

FORM APPROVED
OMB No. 1004-0137
Expires: January 31, 2018

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

APPLICATION FOR PERMIT TO DRILL OR REENTER

5. Lease Serial No.: NMNM119271

6. If Indian, Allotee or Tribe Name:

1a. Type of work: [✓] DRILL [ ] REENTER

1b. Type of Well: [ ] Oil Well [ ] Gas Well [✓] Other OTH

1c. Type of Completion: [ ] Hydraulic Fracturing [✓] Single Zone [ ] Multiple Zone

7. If Unit or CA Agreement, Name and No.: NMNM 138686

8. Lease Name and Well No.: HARROUN RANCH FED COM 6H

2. Name of Operator: BTA OIL PRODUCERS LLC

9. API Well No.: 3001547200

3a. Address: 104 S. Pecos, Midland, TX 79701

3b. Phone No. *(include area code)*: (432) 682-3753

10. Field and Pool, or Exploratory: BOBCAT DRAW/BOBCAT DRAW; UPPE

4. Location of Well *(Report location clearly and in accordance with any State requirements.*)*

At surface: SESE / 321 FSL / 793 FEL / LAT 32.284103 / LONG -104.001046

At proposed prod. zone: NENE / 50 FNL / 1155 FEL / LAT 32.312305 / LONG -104.001956

11. Sec., T. R. M. or Blk. and Survey or Area: SEC 20/T23S/R29E/NMP

14. Distance in miles and direction from nearest town or post office*: 5 miles

12. County or Parish: EDDY

13. State: NM

15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any): 322 feet

16. No of acres in lease: 160

17. Spacing Unit dedicated to this well: 640.0

18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft.: 1000 feet

19. Proposed Depth: 10768 feet / 21151 feet

20. BLM/BIA Bond No. in file: FED: NMB001711

21. Elevations (Show whether DF, KDB, RT, GL, etc.): 3018 feet

22. Approximate date work will start*: 12/23/2019

23. Estimated duration: 30 days

24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable)

1. Well plat certified by a registered surveyor.
2. A Drilling Plan.
3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office).
4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above).
5. Operator certification.
6. Such other site specific information and/or plans as may be requested by the BLM.

25. Signature	Name *(Printed/Typed)*	Date
(Electronic Submission)	SAMMY HAJAR / Ph: (432) 682-3753	07/24/2019

Title: Regulatory Analyst

Approved by *(Signature)*	Name *(Printed/Typed)*	Date
Cody A. Layton	Cody Layton / Ph: (575) 234-5959	3/4/2020

Title	Office
Assistant Field Manager Lands & Minerals	Carlsbad Field Office

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.
Conditions of approval, if any, are attached.

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

APPROVED WITH CONDITIONS

(Continued on page 2)

*(Instructions on page 2)

DISTRICT I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720
DISTRICT II
811 S. First St., Artesia, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720
DISTRICT III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6178 Fax: (505) 334-6170
DISTRICT IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico
Energy, Minerals & Natural Resources Department
OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

Form C-102
Revised August 1, 2011
Submit one copy to appropriate District Office

☐AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number	Pool Code	Pool Name
3001547200		PURPLE SAGE ; WOLFCAMP

Property Code	Property Name	Well Number
328097	HARROUN RANCH FED COM	6H

OGRID No.	Operator Name	Elevation
260297	BTA OIL PRODUCERS, LLC	3018'

Surface Location

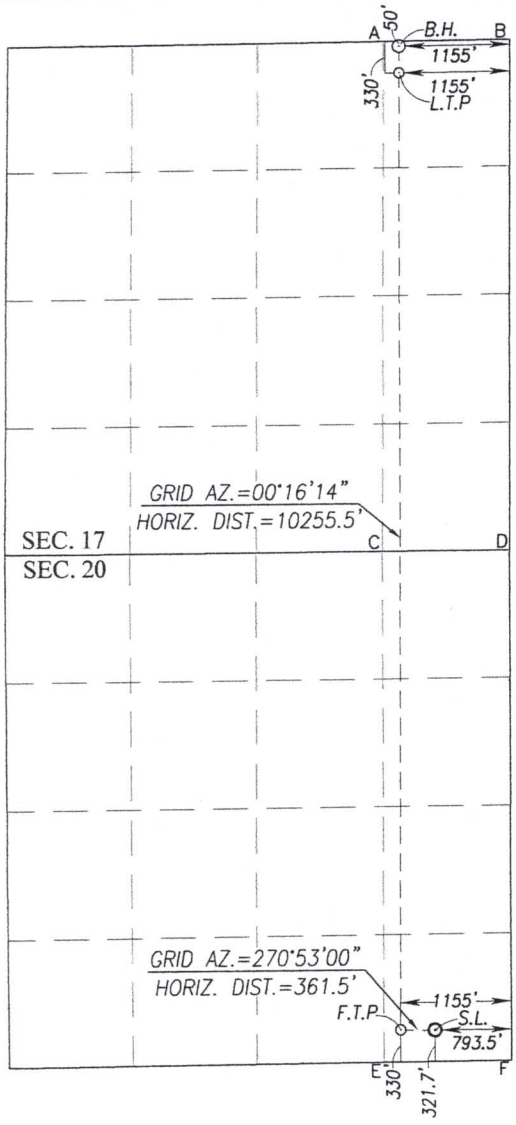
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
P	20	23-S	29-E		321.7	SOUTH	793.5	EAST	EDDY

Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
A	17	23-S	29-E		50	NORTH	1155	EAST	EDDY

Dedicated Acres	Joint or Infill	Consolidation Code	Order No.
640			

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION



SCALE: 1"=2000'

BOTTOM HOLE LOCATION
GEODETIC COORDINATES
NAD 27 NME
Y=477447.6 N
X=602527.9 E
LAT.=32.312184° N
LONG.=104.001464° W

BOTTOM HOLE LOCATION
GEODETIC COORDINATES
NAD 83 NME
Y=477507.3 N
X=643710.9 E
LAT.=32.312305° N
LONG.=104.001956° W

LAST TAKE POINT
GEODETIC COORDINATES
NAD 27 NME
Y=477167.7 N
X=602525.8 E
LAT.=32.311414° N
LONG.=104.001473° W

LAST TAKE POINT
GEODETIC COORDINATES
NAD 83 NME
Y=477227.3 N
X=643708.8 E
LAT.=32.311536° N
LONG.=104.001966° W

CORNER COORDINATES TABLE
NAD 27 NME
A – Y= 477496.1 N, X= 602367.2 E
B – Y= 477508.4 N, X= 603683.2 E
C – Y= 472185.4 N, X= 602319.5 E
D – Y= 472190.0 N, X= 603643.0 E
E – Y= 466863.5 N, X= 602303.2 E
F – Y= 466873.6 N, X= 603633.4 E

CORNER COORDINATES TABLE
NAD 83 NME
A – Y= 477555.8 N, X= 643550.1 E
B – Y= 477568.0 N, X= 644866.1 E
C – Y= 472244.9 N, X= 643502.6 E
D – Y= 472249.5 N, X= 644826.1 E
E – Y= 466922.9 N, X= 643486.5 E
F – Y= 466933.0 N, X= 644816.6 E

FIRST TAKE POINT
GEODETIC COORDINATES
NAD 27 NME
Y=467194.7 N
X=602479.3 E
LAT.=32.283999° N
LONG.=104.001724° W

FIRST TAKE POINT
GEODETIC COORDINATES
NAD 83 NME
Y=467254.1 N
X=643662.5 E
LAT.=32.284122° N
LONG.=104.002216° W

SURFACE LOCATION
GEODETIC COORDINATES
NAD 27 NME
Y=467189.1 N
X=602840.6 E
LAT.=32.283981° N
LONG.=104.000555° W

SURFACE LOCATION
GEODETIC COORDINATES
NAD 83 NME
Y=467248.6 N
X=644023.9 E
LAT.=32.284103° N
LONG.=104.001046° W

OPERATOR CERTIFICATION

I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.

7/15/2019
Signature Date

Sammy Hajar
Printed Name

SHAJAR@BTAOIL.COM
E-mail Address

SURVEYOR CERTIFICATION

I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.

OCTOBER 4, 2018
Date of Survey

Signature & Seal of Professional Surveyor:

RONALD J. EIDSON NEW MEXICO 3239 REGISTERED PROFESSIONAL SURVEYOR

Ronald J Eidson 11/14/2018

Certificate Number Gary G. Eidson 12641
Ronald J. Eidson 3239

ACK REV.: 11-13-18 JWSC W.O.: 18.11.1093

APD ID: 10400044584 **Submission Date:** 07/24/2019

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Well Type: OTHER **Well Work Type:** Drill

Highlighted data reflects the most recent changes

Show Final Text

Section 1 - General

APD ID: 10400044584 **Tie to previous NOS?** **Submission Date:** 07/24/2019

BLM Office: CARLSBAD **User:** Sammy Hajar **Title:** Regulatory Analyst

Federal/Indian APD: FED **Is the first lease penetrated for production Federal or Indian?** FED

Lease number: NMNM119271 **Lease Acres:** 160

Surface access agreement in place? **Allotted?** **Reservation:**

Agreement in place? YES **Federal or Indian agreement:** FEDERAL

Agreement number: NMNM138686

Agreement name:

Keep application confidential? Y

Permitting Agent? NO **APD Operator:** BTA OIL PRODUCERS LLC

Operator letter of designation:

Operator Info

Operator Organization Name: BTA OIL PRODUCERS LLC

Operator Address: 104 S. Pecos **Zip:** 79701

Operator PO Box:

Operator City: Midland **State:** TX

Operator Phone: (432)682-3753

Operator Internet Address:

Section 2 - Well Information

Well in Master Development Plan? NO **Master Development Plan name:**

Well in Master SUPO? NO **Master SUPO name:**

Well in Master Drilling Plan? NO **Master Drilling Plan name:**

Well Name: HARROUN RANCH FED COM **Well Number:** 6H **Well API Number:**

Field/Pool or Exploratory? Field and Pool **Field Name:** BOBCAT DRAW **Pool Name:** BOBCAT DRAW; UPPER WOLFCAMP

Is the proposed well in an area containing other mineral resources? NONE

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Is the proposed well in an area containing other mineral resources? NONE

Is the proposed well in a Helium production area? N **Use Existing Well Pad?** Y **New surface disturbance?** Y

Type of Well Pad: MULTIPLE WELL **Multiple Well Pad Name:** HARROUN RANCH FED COM **Number:** 5H & 6H

Well Class: HORIZONTAL **Number of Legs:** 1

Well Work Type: Drill

Well Type: OTHER

Describe Well Type: GAS WELL

Well sub-Type: INFILL

Describe sub-type:

Distance to town: 5 Miles **Distance to nearest well:** 1000 FT **Distance to lease line:** 322 FT

Reservoir well spacing assigned acres Measurement: 640 Acres

Well plat: 18111093_Rev_11_14_18_Harroun_Ranch_6H_C102_20190930104436.pdf

Well work start Date: 12/23/2019 **Duration:** 30 DAYS

Section 3 - Well Location Table

Survey Type: RECTANGULAR

Describe Survey Type:

Datum: NAD83 **Vertical Datum:** NGVD29

Survey number: **Reference Datum:** GROUND LEVEL

Wellbore	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD	Will this well produce from this lease?
SHL Leg #1	321	FSL	793	FEL	23S	29E	20	Aliquot SESE	32.284103	-104.001046	EDDY	NEW MEXICO	NEW MEXICO	F	NMNM 119271	3018	0	0	Y
KOP Leg #1	330	FSL	1155	FEL	23S	29E	20	Aliquot SESE	32.284122	-104.002216	EDDY	NEW MEXICO	NEW MEXICO	F	FEE	-7272	10318	10290	Y
PPP Leg #1-1	330	FSL	1155	FEL	23S	29E	20	Aliquot SESE	32.284122	-104.002216	EDDY	NEW MEXICO	NEW MEXICO	F	FEE	-6875	9921	9893	Y

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Wellbore	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD	Will this well produce from this lease?
EXIT Leg #1	330	FNL	1155	FEL	23S	29E	17	Aliquot NENE	32.3115359	-104.001966	EDDY	NEW MEXICO	NEW MEXICO	F	FEE	-7750	20871	10768	Y
BHL Leg #1	50	FNL	1155	FEL	23S	29E	17	Aliquot NENE	32.312305	-104.001956	EDDY	NEW MEXICO	NEW MEXICO	F	FEE	-7750	21151	10768	Y

APD ID: 10400044584

Submission Date: 07/24/2019

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM

Well Number: 6H

Well Type: OTHER

Well Work Type: Drill

Highlighted data reflects the most recent changes

Show Final Text

Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
503118	QUATERNARY	3018	0	0	ALLUVIUM	NONE	N
503119	RUSTLER	2795	223	223	ANHYDRITE	NONE	N
503120	TOP SALT	2450	568	568	SALT	NONE	N
503121	BASE OF SALT	395	2623	2623	SALT	NONE	N
503122	DELAWARE	132	2886	2886	LIMESTONE	NATURAL GAS, OIL	N
503123	BELL CANYON	100	2918	2918	SANDSTONE	NATURAL GAS, OIL	N
503124	CHERRY CANYON	-725	3743	3743	SANDSTONE	NATURAL GAS, OIL	N
503125	BRUSHY CANYON	-1922	4940	4940	SANDSTONE	NATURAL GAS, OIL	N
503126	BONE SPRING LIME	-3580	6598	6598	LIMESTONE	NATURAL GAS, OIL	N
503127	FIRST BONE SPRING SAND	-4600	7618	7618	SANDSTONE	NATURAL GAS, OIL	N
503128	BONE SPRING 2ND	-5375	8393	8393	SANDSTONE	NATURAL GAS, OIL	N
503129	BONE SPRING 3RD	-6535	9553	9553	SANDSTONE	NATURAL GAS, OIL	N
503130	WOLFCAMP	-6875	9893	9893	SHALE	NATURAL GAS, OIL	Y

Section 2 - Blowout Prevention

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Pressure Rating (PSI): 5M **Rating Depth:** 11000

Equipment: The blowout preventer equipment (BOP) shown in Exhibit A will consist of a (5M system) double ram type (5,000 psi WP) preventer and a bag-type (Hydril) preventer (5000 psi WP). Both units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 5" drill pipe rams on bottom. The BOPs will be installed on the 10-3/4" surface casing and utilized continuously until total depth is reached. A 2" kill line and 3" choke line will be incorporated in the drilling spool below the ram-type BOP. A remote kill line will be used for the 5M system as per onshore order #2. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines, and choke manifold having a 5,000 psi WP rating. The 5M annular will be tested as per BLM drilling Operations Order No. 2.

Requesting Variance? NO

Variance request:

Testing Procedure: Pipe rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily drillers log. All BOPs and associated equipment will be tested as per BLM drilling Operations Order No. 2.

Choke Diagram Attachment:

Choke_Hose___Test_Chart_and_Specs_20190723082742.pdf

5M_choke_mannifold_20190723082749.pdf

BOP Diagram Attachment:

5M_BOP_diagram_20190723082754.pdf

Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	14.75	10.75	NEW	API	N	0	1050	0	1050	3018	1968	1050	J-55	40.5	ST&C	3.5	6.9	DRY	9.9	DRY	14.8
2	PRODUCTION	6.75	5.5	NEW	API	Y	0	10060	0	10032	3018	-7014	10060	P-110	20	BUTT	1.5	1.7	DRY	3.3	DRY	3.2
3	INTERMEDIATE	9.875	7.625	NEW	API	N	0	12060	0	1232	3018	1786	12060	P-110	29.7	BUTT	1.9	1.9	DRY	3.2	DRY	3.1
4	PRODUCTION	6.75	5.0	NEW	API	Y	10060	21151	10032	10768	-7014	-7750	11091	P-110	18	BUTT	1.7	1.7	DRY	1.6	DRY	1.5

Casing Attachments

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Casing Attachments

Casing ID: 1 **String Type:** SURFACE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Harroun_Ranch_Fed_Com_6H_Casing_Assumption_20190723083545.JPG

Casing ID: 2 **String Type:** PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

vaca_draw_5.5_tapered_string_spec_20190723093759.JPG

Casing Design Assumptions and Worksheet(s):

Harroun_Ranch_Fed_Com_6H_Casing_Assumption_20190723093825.JPG

Casing ID: 3 **String Type:** INTERMEDIATE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Harroun_Ranch_Fed_Com_6H_Casing_Assumption_20190723084126.JPG

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Casing Attachments

Casing ID: 4 **String Type:** PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

vaca_draw_5_tapered_string_spec_20190723094419.JPG

Casing Design Assumptions and Worksheet(s):

Harroun_Ranch_Fed_Com_6H_Casing_Assumption_20190723094408.JPG

Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	805	515	1.74	13.5	896.1	100	Class C	2% CaCl2
SURFACE	Tail		805	1050	200	14.8	1.34	268	100	Class C	2% CaCl2
INTERMEDIATE	Lead	2865	0	2435	390	2.19	12.7	854.1	50	Class C	0.5% CaCl2
INTERMEDIATE	Tail		2435	2865	150	14.8	1.33	199.5	50	Class C	1% CaCl2
INTERMEDIATE	Lead		2865	8370	515	2.64	10.5	1359.6	15	Class H	0.5% CaCl2
INTERMEDIATE	Tail		8370	10260	400	1.19	15.6	476	15	Class H	1% CaCl2
PRODUCTION	Lead		9260	11790	0	0	0	0		Class H	n/a
PRODUCTION	Lead		10060	21151	1285	1.27	14.8	1631.95	10	Class H	0.1% Fluid Loss

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

Describe the mud monitoring system utilized: PVT/Pason/Visual Monitoring

Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	1050	OTHER : FW SPUD	8.3	8.4							
1050	10232	OTHER : CUT BRINE	8.6	9.2							
10232	10768	OIL-BASED MUD	11	13							

Section 6 - Test, Logging, Coring

List of production tests including testing procedures, equipment and safety measures:

Drill Stem Tests will be based on geological sample shows.

List of open and cased hole logs run in the well:

MUD LOG/GEOLOGICAL LITHOLOGY LOG,GAMMA RAY LOG,CEMENT BOND LOG,

Coring operation description for the well:

None planned

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Section 7 - Pressure

Anticipated Bottom Hole Pressure: 7279 **Anticipated Surface Pressure:** 4910

Anticipated Bottom Hole Temperature(F): 75

Anticipated abnormal pressures, temperatures, or potential geologic hazards? NO

Describe:

Contingency Plans geoharzards description:

Contingency Plans geohazards attachment:

Hydrogen Sulfide drilling operations plan required? YES

Hydrogen sulfide drilling operations plan:

BTA_Oil_Producers_LLC___EMERGENCY_CALL_LIST_20190723161502.pdf

H2S_Plan_20190723161502.pdf

H2S_Equipment_Schematic_20190723161502.pdf

Section 8 - Other Information

Proposed horizontal/directional/multi-lateral plan submission:

Harroun_Ranch_Fed_Com_6H_Gas_Capture_Plan_20190723163227.pdf

Harroun_Ranch_06H_Wall_plot_20190930105018.pdf

Harroun_Ranch_06H_directional_plan_20190930105018.pdf

Other proposed operations facets description:

After speaking to Cathy Queen BLM, AFMSS has been having technical difficulties.She stated to send in Directional Plans via email. If Directional Plans are needed during COA/Approval process, Please send an email to SHAJAR@BTAOIL.COM

Other proposed operations facets attachment:

Other Variance attachment:

Multi_Bowl_Diagram__3_STRING_10_34_SOW_20190723163249.pdf

Casing_Head_Running_Procedure_20190723163249.pdf

Continental

ContiTech

CONTITECH RUBBER Industrial Kft.	No:QC-DB- 599/ 2014
	Page: 16 / 176

Rig 94 Asset 24455

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE

CERT. N°: 1592

PURCHASER:	ContiTech Oil & Marine Corp.	P.O. N°:	4500461753
CONTITECH ORDER N°:	539225	HOSE TYPE:	3" ID Choke & Kill Hose
HOSE SERIAL N°:	68547	NOMINAL / ACTUAL LENGTH:	7,62 m / 7,66 m

W.P.	68,9	MPa	10000	psi	T.P. 103,4	MPa	15000	psi

Duration: 60 min.

Pressure test with water at ambient temperature

See attachment. (1 page)

→ 10 Min.

↑ 50 MPa

COUPLINGS Type	Serial N°		Quality	Heat N°
3" coupling with	2574	5533	AISI 4130	A1582N H8672
4 1/16" 10K API Swivel Flange end			AISI 4130	58855
Hub			AISI 4130	A1199N A1423N

Not Designed For Well Testing **API Spec 16 C**

Fire Rated **Temperature rate:"B"**

All metal parts are flawless

WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.

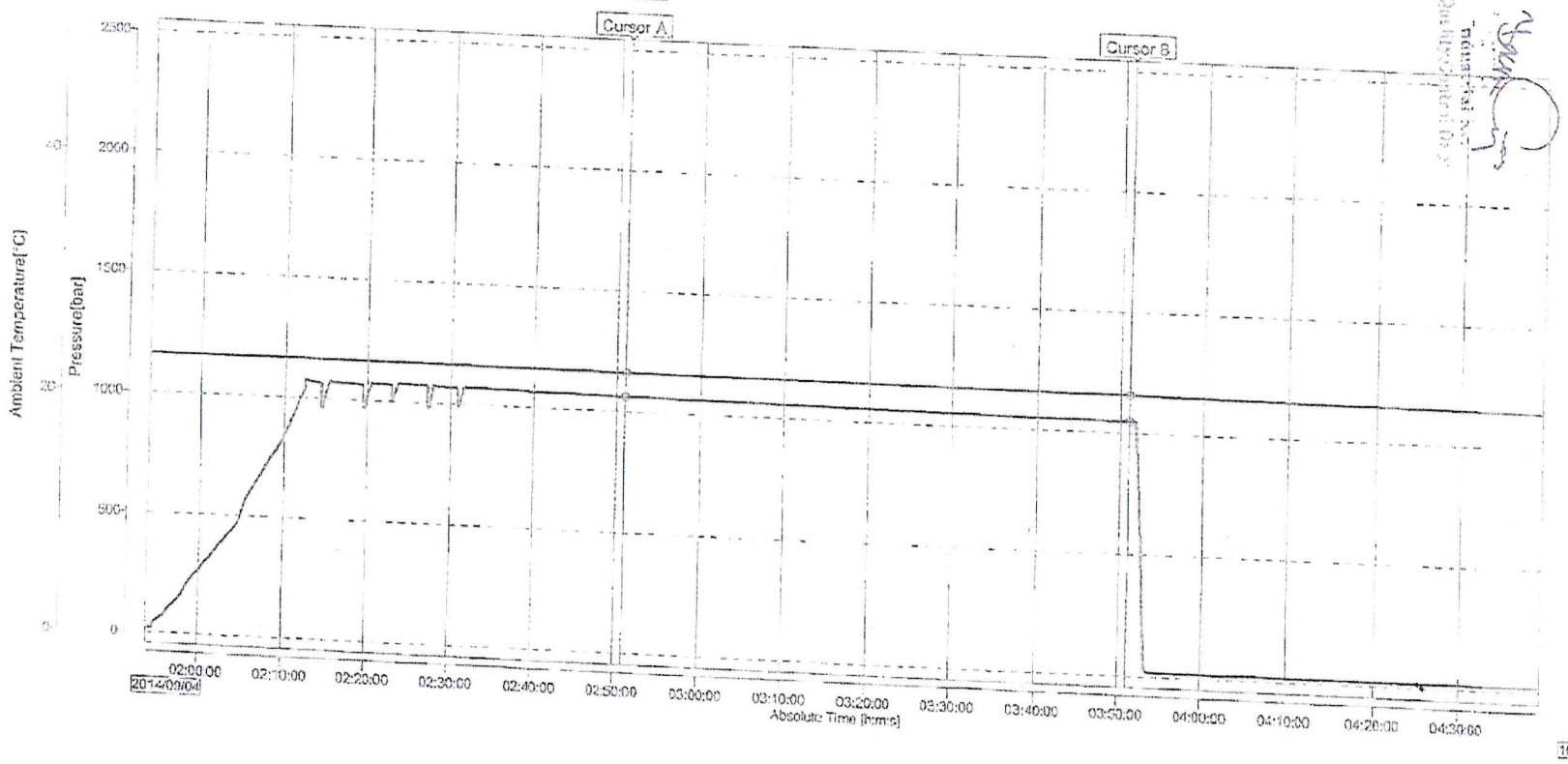
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

Date:	Inspector	Quality Control
04. September 2014.		ContiTech Rubber Industrial Kft. Quality Control Dept.

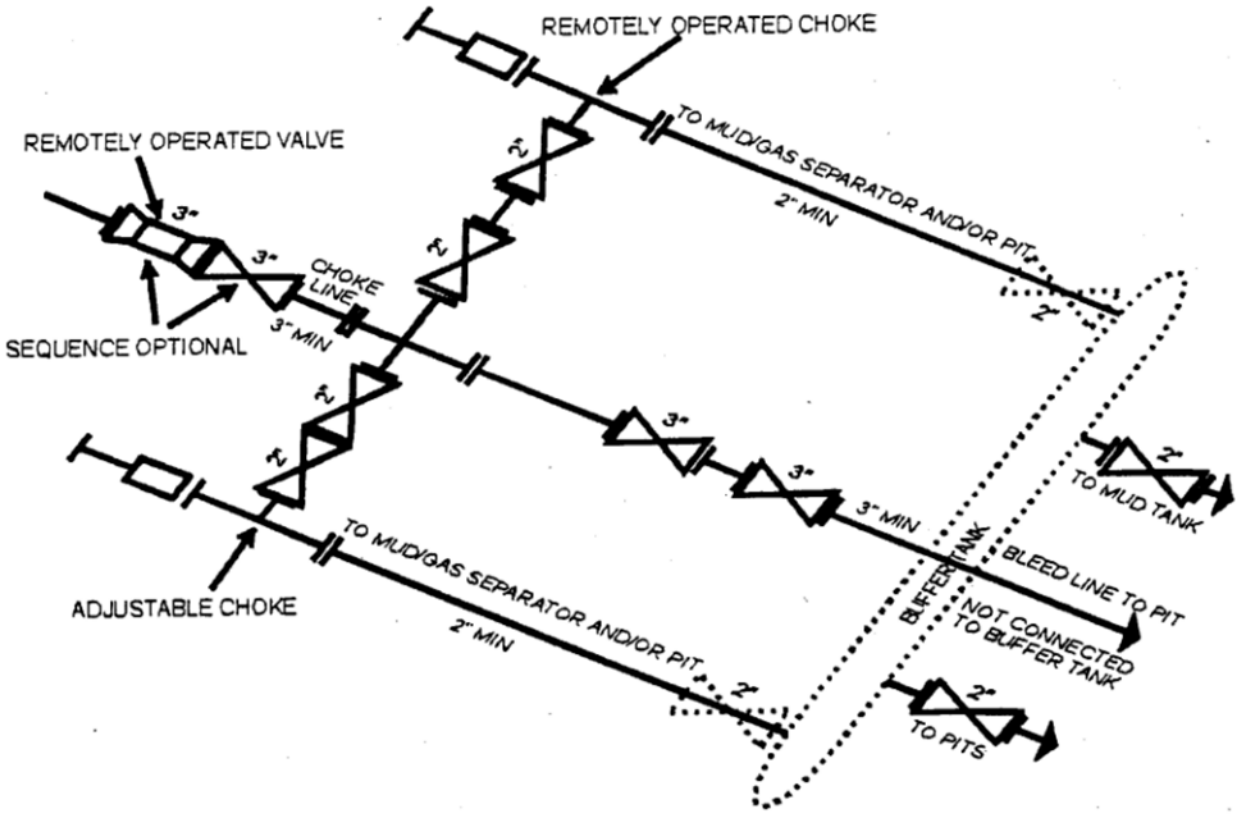
File Name	: 000220_68543,68545+547.GEV,....,000236_68543,68545+547.GEV
File Message	: 68543,68545,68547
Device Type	: GX10
Serial No.	: S5P606399
Data Count	: 9946
Print Group	: Press-Temp
Print Range	: 2014/09/04 01:53:54.000 - 2014/09/04 04:39:39.000
Comment	:

Sampling Int.	: 1.000 sec
Start Time	: 2014/09/04 01:53:54.000
Stop Time	: 2014/09/04 04:39:39.000

	Cursor A	Cursor B	Difference
Data No.	3432	7032	3600
Absolute Time	2014/09/04 02:51:06.000	2014/09/04 03:51:06.000	01:00:00.000
Tag Comment	Value A	Value B	Value B-A
Pressure[bar]	1062.96	1048.57	-14.39
Ambient Temperature[°C]	23.24	23.14	-0.10



ATTACHMENT OF QUALITY CONTROL INSPECTION AND TEST CERTIFICATE No. 1588, 1590, 1592

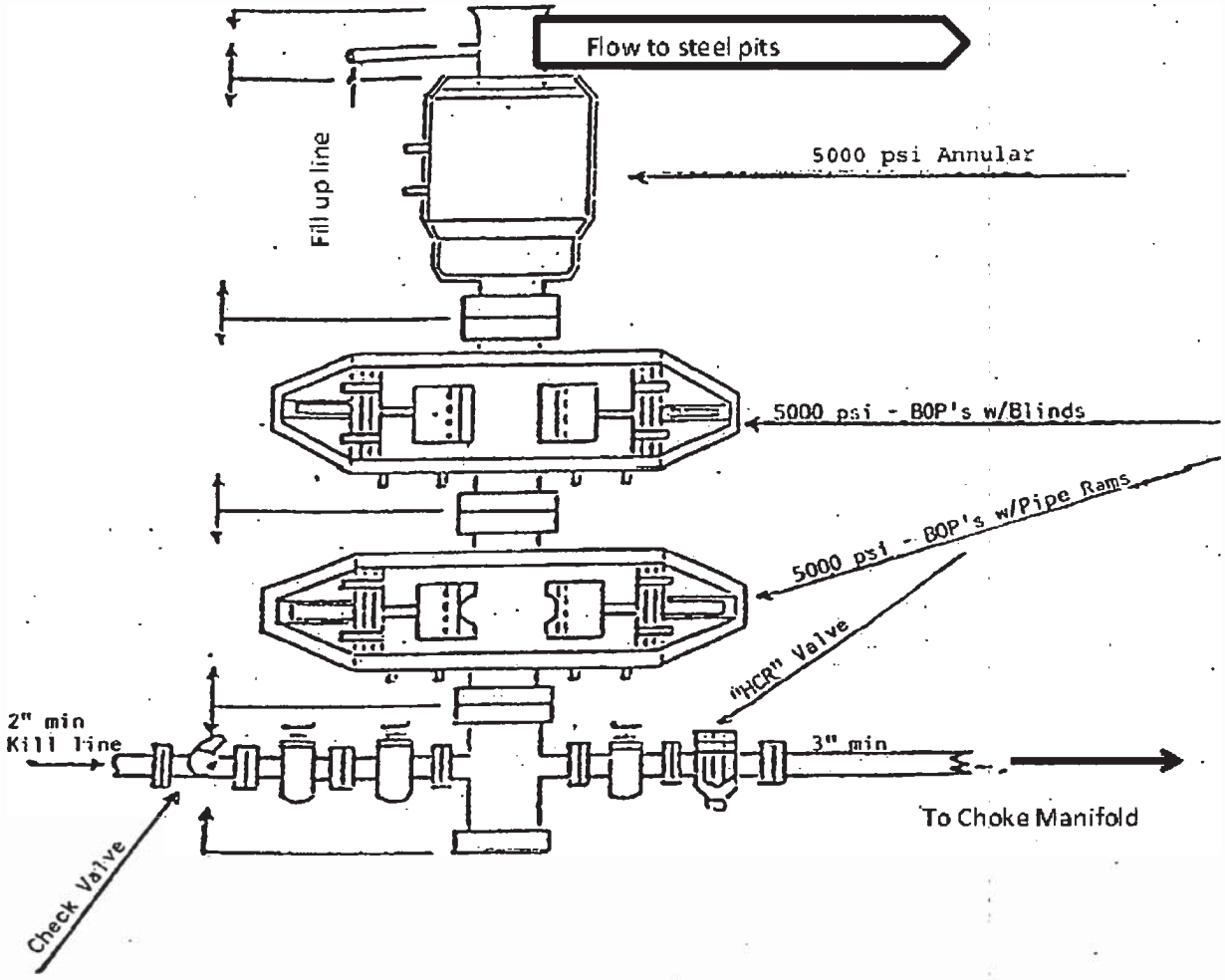


5M CHOKE MANIFOLD EQUIPMENT - CONFIGURATION OF CHOKES MAY VARY

Although not required for any of the choke manifold systems, buffer tanks are sometimes installed downstream of the choke assemblies for the purpose of manifolding the bleed lines together. When buffer tanks are employed, valves shall be installed upstream to isolate a failure or malfunction without interrupting flow control. Though not shown on 2M, 3M, 10M, OR 15M drawings, it would also be applicable to those situations.

[54 FR 39528, Sept. 27, 1989]

13-5/8" 5,000 PSI BOP



EMERGENCY CALL LIST

	OFFICE	MOBILE
BTA Oil Producers LLC OFFICE	432-682-3753	
BEN GRIMES, Operations	432-682-3753	432-559-4309
NICK EATON, Drilling	432-682-3753	432-260-7841
TRACE WOHLFAHRT, Completions	432-682-3753	

EMERGENCY RESPONSE NUMBERS

	OFFICE
STATE POLICE	575-748-9718
EDDY COUNTY SHERIFF	575-746-2701
EMERGENCY MEDICAL SERVICES (AMBULANCE)	911 or 575-746-2701
EDDY COUNTY EMERGENCY MANAGEMENT (HARRY BURGESS)	575-887-9511
STATE EMERGENCY RESPONSE CENTER (SERC)	575-476-9620
CARLSBAD POLICE DEPARTMENT	575-885-2111
CARLSBAD FIRE DEPARTMENT	575-885-3125
NEW MEXICO OIL CONSERVATION DIVISION	575-748-1283
INDIAN FIRE & SAFETY	800-530-8693
HALLIBURTON SERVICES	800-844-8451

BTA OIL PRODUCERS LLC

HYDROGEN SULFIDE DRILLING OPERATIONS PLAN

1. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

a. The hazards and characteristics of hydrogen sulfide (H_2S).
b. The proper use and maintenance of personal protective equipment and life support systems.
c. The proper use of H_2S detectors, alarms, warning systems, briefing areas, evacuation procedures, and prevailing winds.
d. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

a. The effects of H2S on metal components. If high tensile tubulars are to be used, personnel will be trained in their special maintenance requirements.
b. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
c. The contents and requirements of the H_2S Drilling Operations Plan and the Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

2. H_2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H_2S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonably expected to contain H2S. If H2S greater than 100 ppm is encountered in the gas stream we will shut in and install H2S equipment.

a. Well Control Equipment:
Flare line.
Choke manifold with remotely operated choke.
Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
Auxiliary equipment to include: annular preventer, mud-gas separator, rotating head.
b. Protective equipment for essential personnel:
Mark II Surviveair 30-minute units located in the dog house and at briefing areas.
c. H2S detection and monitoring equipment:

2 - portable H2S monitor positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 ppm are reached.

d. Visual warning systems:
Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.

e. Mud Program:
The mud program has been designed to minimize the volume of H2S circulated to the surface.

f. Metallurgy:
All drill strings, casings, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.

g. Communication:
Company vehicles equipped with cellular telephone.

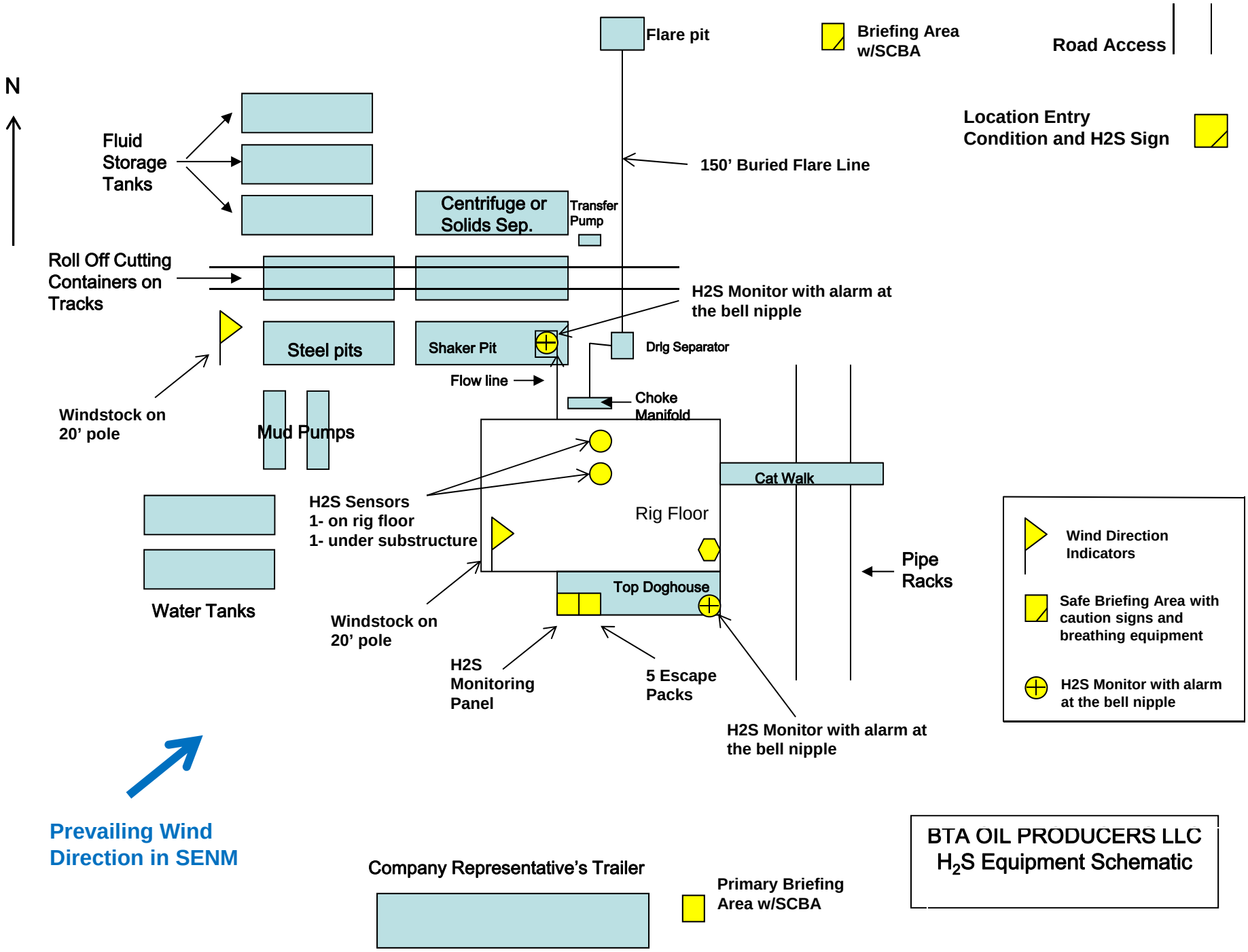
W A R N I N G

YOU ARE ENTERING AN H_2S AREA
AUTHORIZED PERSONNEL ONLY

1. ***BEARDS OR CONTACT LENSES NOT ALLOWED***
2. ***HARD HATS REQUIRED***
3. ***SMOKING IN DESIGNATED AREAS ONLY***
4. ***BE WIND CONSCIOUS AT ALL TIMES***
5. ***CK WITH BTA OIL PRODUCERS LLC FOREMAN AT MAIN OFFICE***

BTA OIL PRODUCERS LLC

1-432-682-3753


N
Flare pit
Briefing Area w/SCBA
Road Access
Location Entry Condition and H2S Sign
Fluid Storage Tanks
150' Buried Flare Line
Centrifuge or Solids Sep.
Transfer Pump
Roll Off Cutting Containers on Tracks
H2S Monitor with alarm at the bell nipple
Steel pits
Shaker Pit
Drlg Separator
Flow line
Choke Manifold
Windstock on 20' pole
Mud Pumps
Cat Walk
H2S Sensors
1- on rig floor
1- under substructure
Rig Floor
Pipe Racks
Water Tanks
Top Doghouse
Windstock on 20' pole
H2S Monitoring Panel
5 Escape Packs
H2S Monitor with alarm at the bell nipple
Wind Direction Indicators
Safe Briefing Area with caution signs and breathing equipment
H2S Monitor with alarm at the bell nipple
Prevailing Wind Direction in SENM
Company Representative's Trailer
Primary Briefing Area w/SCBA
BTA OIL PRODUCERS LLC
H_2S Equipment Schematic

District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 S. First St., Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources Department

Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Submit Original
to Appropriate
District Office

GAS CAPTURE PLAN

Date: 7/15/2019

☒ Original
☐ Amended - Reason for Amendment:

Operator & OGRID No.: 260297

This Gas Capture Plan outlines actions to be taken by the Operator to reduce well/production facility flaring/venting for new completion (new drill, recomplete to new zone, re-frac) activity.

Note: Form C-129 must be submitted and approved prior to exceeding 60 days allowed by Rule (Subsection A of 19.15.18.12 NMAC).

Well(s)/Production Facility – Name of facility

The well(s) that will be located at the production facility are shown in the table below.

Well Name	API	Well Location (ULSTR)	Footages	Expected MCF/D	Flared or Vented	Comments
HARROUN RANCH FED COM 6H		SEC 20 ; 23S ; 29E	321.7 FSL 793.5 FEL	2000	Flared	Battery Connected To ETP System

Gathering System and Pipeline Notification

Well(s) will be connected to a production facility after flowback operations are complete, if gas transporter system is in place. The gas produced from production facility is dedicated to Gas Transporter and will be connected to Gas Transporter low/high pressure gathering system located in EDDY County, New Mexico. It will require 0 ' of pipeline to (ETP) connect the facility to low/high pressure gathering system. Operator provides (periodically) to Gas Transporter a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, Operator and Gas Transporter have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at Gas Transporter Processing Plant located in Sec._____, Twn._____, Rng._____, _____ County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on Gas Transporter system at that time. Based on current information, it is Operator's belief the system can take this gas upon completion of the well(s).

Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

- Power Generation – On lease
  - Only a portion of gas is consumed operating the generator, remainder of gas will be flared
- Compressed Natural Gas – On lease
  - Gas flared would be minimal, but might be uneconomical to operate when gas volume declines
- NGL Removal – On lease
  - Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

BTA Oil Producers, LLC

WELL DETAILS: Harroun Ranch #6H					
			Ground Level:	3018.0	
+N/-S	+E/-W	Northing	Easting	Latitude	Longitude
0.0	0.0	467248.60	644023.90	32° 17' 2.772 N	104° 0' 3.766 W

T G M

Azimuths to Grid North
True North: -0.18°
Magnetic North: 7.77°

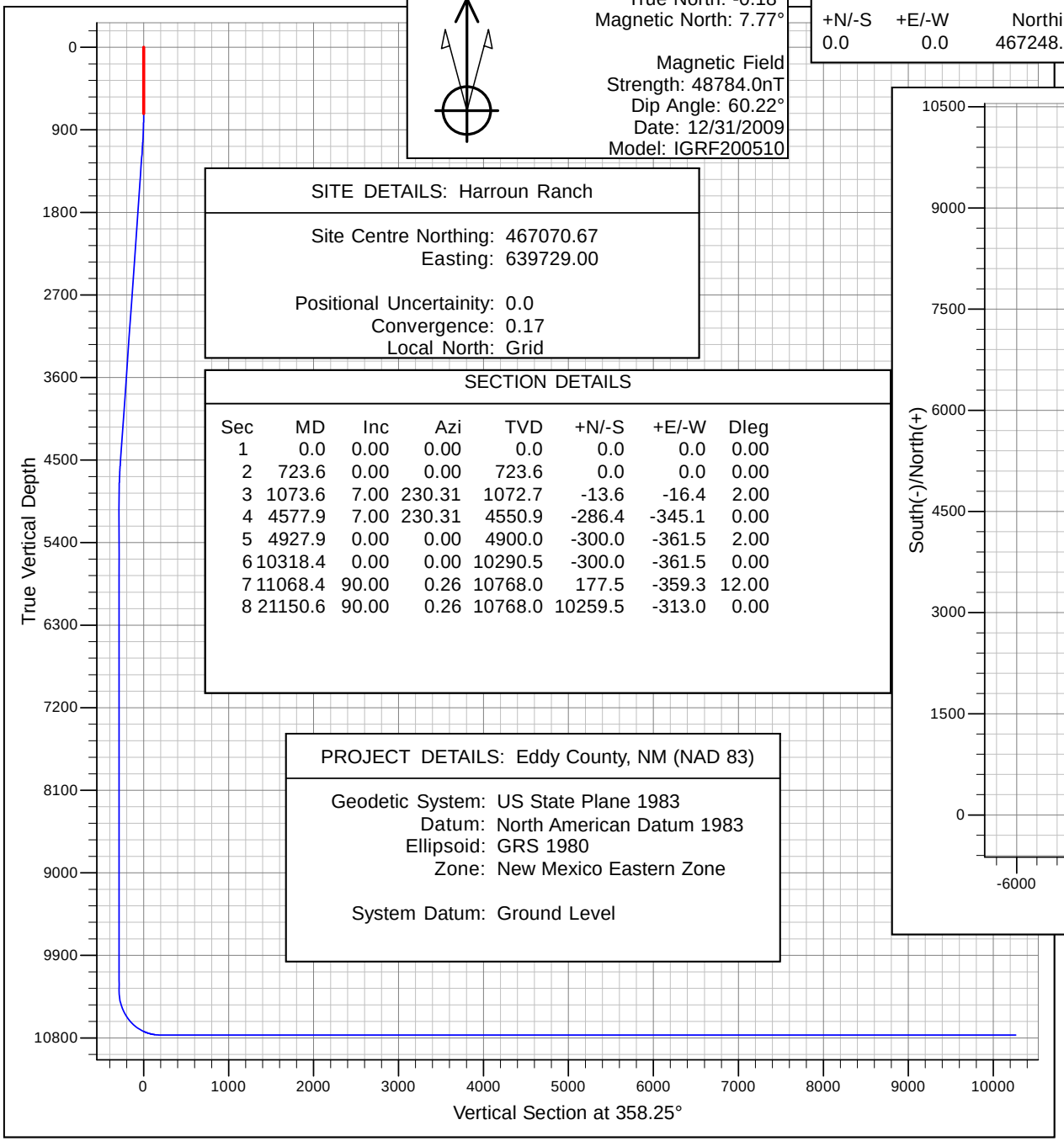
Magnetic Field
Strength: 48784.0nT
Dip Angle: 60.22°
Date: 12/31/2009
Model: IGRF200510

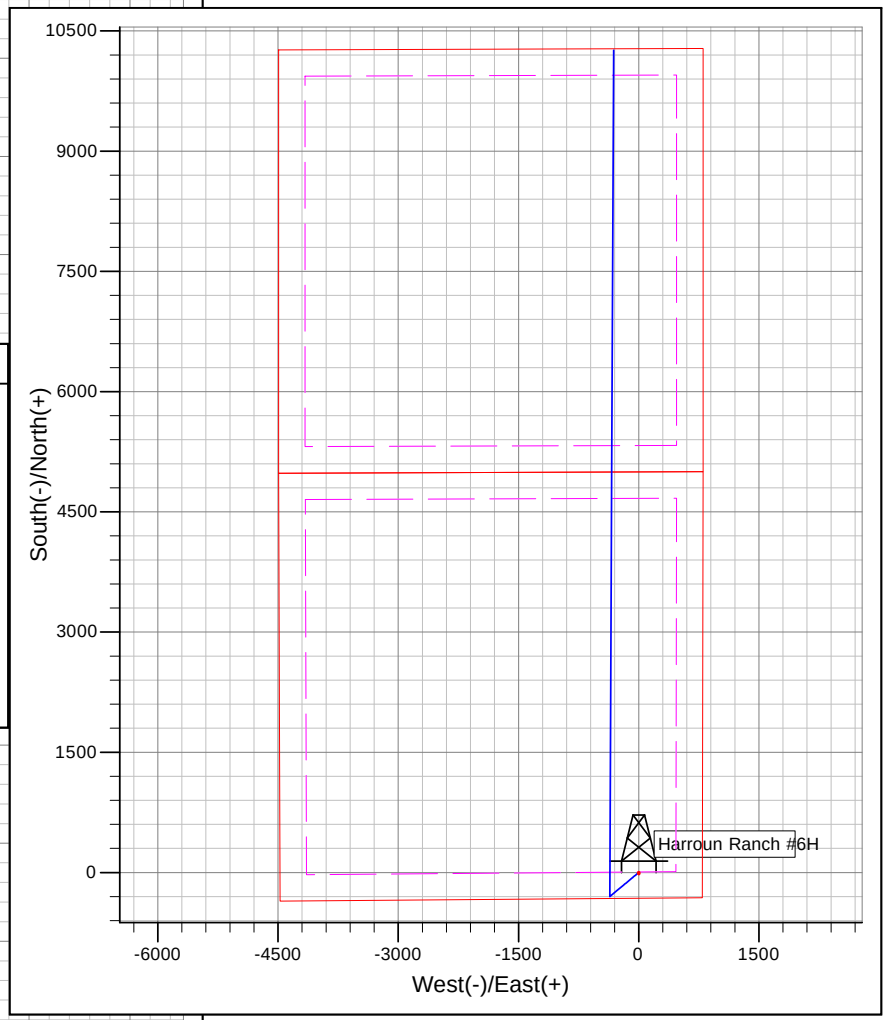
SITE DETAILS: Harroun Ranch	
Site Centre Northing:	467070.67
Easting:	639729.00
Positional Uncertainity:	0.0
Convergence:	0.17
Local North:	Grid

SECTION DETAILS

Sec	MD	Inc	Azi	TVD	+N/-S	+E/-W	DIeg
1	0.0	0.00	0.00	0.0	0.0	0.0	0.00
2	723.6	0.00	0.00	723.6	0.0	0.0	0.00
3	1073.6	7.00	230.31	1072.7	-13.6	-16.4	2.00
4	4577.9	7.00	230.31	4550.9	-286.4	-345.1	0.00
5	4927.9	0.00	0.00	4900.0	-300.0	-361.5	2.00
6	10318.4	0.00	0.00	10290.5	-300.0	-361.5	0.00
7	11068.4	90.00	0.26	10768.0	177.5	-359.3	12.00
8	21150.6	90.00	0.26	10768.0	10259.5	-313.0	0.00

PROJECT DETAILS: Eddy County, NM (NAD 83)	
Geodetic System:	US State Plane 1983
Datum:	North American Datum 1983
Ellipsoid:	GRS 1980
Zone:	New Mexico Eastern Zone
System Datum:	Ground Level





BTA Oil Producers, LLC

Eddy County, NM (NAD 83)
Harroun Ranch
Harroun Ranch #6H

Wellbore #1

Plan: Design #1

Standard Planning Report - Geographic

18 July, 2019

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Project Eddy County, NM (NAD 83)

Map System:	US State Plane 1983	**System Datum:**	Ground Level
Geo Datum:	North American Datum 1983		
Map Zone:	New Mexico Eastern Zone		Using geodetic scale factor

Site Harroun Ranch

Site Position:		**Northing:**	467,070.67 usft	**Latitude:**	32° 17' 1.140 N
From:	Map	**Easting:**	639,729.01 usft	**Longitude:**	104° 0' 53.805 W
Position Uncertainty:	0.0 usft	**Slot Radius:**	13-3/16 "	**Grid Convergence:**	0.17 °

Well Harroun Ranch #6H

Well Position	**+N/-S**	0.0 usft	**Northing:**	467,248.60 usft	**Latitude:**	32° 17' 2.772 N
	+E/-W	0.0 usft	**Easting:**	644,023.90 usft	**Longitude:**	104° 0' 3.766 W
Position Uncertainty		0.0 usft	**Wellhead Elevation:**	3,018.0 usft	**Ground Level:**	3,018.0 usft

Wellbore Wellbore #1

Magnetics	Model Name	Sample Date	Declination (°)	Dip Angle (°)	Field Strength (nT)
	IGRF200510	12/31/2009	7.95	60.22	48,784.03429346

Design Design #1

Audit Notes:

Version:		**Phase:**	PROTOTYPE	**Tie On Depth:**	0.0

Vertical Section:	Depth From (TVD) (usft)	+N/-S (usft)	+E/-W (usft)	Direction (°)
	0.0	0.0	0.0	358.25

Plan Survey Tool Program **Date** 7/18/2019

	Depth From (usft)	Depth To (usft)	Survey (Wellbore)	Tool Name	Remarks
1	0.0	21,150.6	Design #1 (Wellbore #1)		

Plan Sections

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.0	0.00	0.00	0.0	0.0	0.0	0.00	0.00	0.00	0.00	
723.6	0.00	0.00	723.6	0.0	0.0	0.00	0.00	0.00	0.00	
1,073.6	7.00	230.31	1,072.7	-13.6	-16.4	2.00	2.00	0.00	230.31	
4,577.9	7.00	230.31	4,550.9	-286.4	-345.1	0.00	0.00	0.00	0.00	
4,927.9	0.00	0.00	4,900.0	-300.0	-361.5	2.00	-2.00	0.00	180.00	
10,318.4	0.00	0.00	10,290.5	-300.0	-361.5	0.00	0.00	0.00	0.00	
11,068.4	90.00	0.26	10,768.0	177.5	-359.3	12.00	12.00	0.00	0.26	
21,150.6	90.00	0.26	10,768.0	10,259.5	-313.0	0.00	0.00	0.00	0.00	Harroun #6H BHL

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
0.0	0.00	0.00	0.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
100.0	0.00	0.00	100.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
200.0	0.00	0.00	200.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
300.0	0.00	0.00	300.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
400.0	0.00	0.00	400.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
500.0	0.00	0.00	500.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
600.0	0.00	0.00	600.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
700.0	0.00	0.00	700.0	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
723.6	0.00	0.00	723.6	0.0	0.0	467,248.60	644,023.90	32° 17' 2.772 N	104° 0' 3.766 W
800.0	1.53	230.31	800.0	-0.7	-0.8	467,247.95	644,023.12	32° 17' 2.765 N	104° 0' 3.776 W
900.0	3.53	230.31	899.9	-3.5	-4.2	467,245.13	644,019.73	32° 17' 2.738 N	104° 0' 3.815 W
1,000.0	5.53	230.31	999.6	-8.5	-10.3	467,240.09	644,013.65	32° 17' 2.688 N	104° 0' 3.886 W
1,073.6	7.00	230.31	1,072.7	-13.6	-16.4	467,234.96	644,007.47	32° 17' 2.637 N	104° 0' 3.958 W
1,100.0	7.00	230.31	1,098.9	-15.7	-18.9	467,232.91	644,005.00	32° 17' 2.617 N	104° 0' 3.987 W
1,200.0	7.00	230.31	1,198.2	-23.5	-28.3	467,225.13	643,995.62	32° 17' 2.540 N	104° 0' 4.097 W
1,300.0	7.00	230.31	1,297.4	-31.3	-37.7	467,217.35	643,986.24	32° 17' 2.464 N	104° 0' 4.206 W
1,400.0	7.00	230.31	1,396.7	-39.0	-47.0	467,209.56	643,976.87	32° 17' 2.387 N	104° 0' 4.316 W
1,500.0	7.00	230.31	1,496.0	-46.8	-56.4	467,201.78	643,967.49	32° 17' 2.310 N	104° 0' 4.425 W
1,600.0	7.00	230.31	1,595.2	-54.6	-65.8	467,194.00	643,958.11	32° 17' 2.234 N	104° 0' 4.535 W
1,700.0	7.00	230.31	1,694.5	-62.4	-75.2	467,186.22	643,948.73	32° 17' 2.157 N	104° 0' 4.644 W
1,800.0	7.00	230.31	1,793.7	-70.2	-84.6	467,178.44	643,939.36	32° 17' 2.080 N	104° 0' 4.754 W
1,900.0	7.00	230.31	1,893.0	-78.0	-93.9	467,170.65	643,929.98	32° 17' 2.003 N	104° 0' 4.863 W
2,000.0	7.00	230.31	1,992.2	-85.7	-103.3	467,162.87	643,920.60	32° 17' 1.927 N	104° 0' 4.973 W
2,100.0	7.00	230.31	2,091.5	-93.5	-112.7	467,155.09	643,911.22	32° 17' 1.850 N	104° 0' 5.082 W
2,200.0	7.00	230.31	2,190.7	-101.3	-122.1	467,147.31	643,901.85	32° 17' 1.773 N	104° 0' 5.192 W
2,300.0	7.00	230.31	2,290.0	-109.1	-131.4	467,139.53	643,892.47	32° 17' 1.696 N	104° 0' 5.302 W
2,400.0	7.00	230.31	2,389.2	-116.9	-140.8	467,131.74	643,883.09	32° 17' 1.620 N	104° 0' 5.411 W
2,500.0	7.00	230.31	2,488.5	-124.6	-150.2	467,123.96	643,873.71	32° 17' 1.543 N	104° 0' 5.521 W
2,600.0	7.00	230.31	2,587.8	-132.4	-159.6	467,116.18	643,864.34	32° 17' 1.466 N	104° 0' 5.630 W
2,700.0	7.00	230.31	2,687.0	-140.2	-169.0	467,108.40	643,854.96	32° 17' 1.390 N	104° 0' 5.740 W
2,800.0	7.00	230.31	2,786.3	-148.0	-178.3	467,100.61	643,845.58	32° 17' 1.313 N	104° 0' 5.849 W
2,900.0	7.00	230.31	2,885.5	-155.8	-187.7	467,092.83	643,836.20	32° 17' 1.236 N	104° 0' 5.959 W
3,000.0	7.00	230.31	2,984.8	-163.6	-197.1	467,085.05	643,826.83	32° 17' 1.159 N	104° 0' 6.068 W
3,100.0	7.00	230.31	3,084.0	-171.3	-206.5	467,077.27	643,817.45	32° 17' 1.083 N	104° 0' 6.178 W
3,200.0	7.00	230.31	3,183.3	-179.1	-215.8	467,069.49	643,808.07	32° 17' 1.006 N	104° 0' 6.287 W
3,300.0	7.00	230.31	3,282.5	-186.9	-225.2	467,061.70	643,798.69	32° 17' 0.929 N	104° 0' 6.397 W
3,400.0	7.00	230.31	3,381.8	-194.7	-234.6	467,053.92	643,789.32	32° 17' 0.853 N	104° 0' 6.506 W
3,500.0	7.00	230.31	3,481.0	-202.5	-244.0	467,046.14	643,779.94	32° 17' 0.776 N	104° 0' 6.616 W
3,600.0	7.00	230.31	3,580.3	-210.3	-253.4	467,038.36	643,770.56	32° 17' 0.699 N	104° 0' 6.725 W
3,700.0	7.00	230.31	3,679.6	-218.0	-262.7	467,030.58	643,761.18	32° 17' 0.622 N	104° 0' 6.835 W
3,800.0	7.00	230.31	3,778.8	-225.8	-272.1	467,022.79	643,751.81	32° 17' 0.546 N	104° 0' 6.944 W
3,900.0	7.00	230.31	3,878.1	-233.6	-281.5	467,015.01	643,742.43	32° 17' 0.469 N	104° 0' 7.054 W
4,000.0	7.00	230.31	3,977.3	-241.4	-290.9	467,007.23	643,733.05	32° 17' 0.392 N	104° 0' 7.163 W
4,100.0	7.00	230.31	4,076.6	-249.2	-300.3	466,999.45	643,723.67	32° 17' 0.315 N	104° 0' 7.273 W
4,200.0	7.00	230.31	4,175.8	-257.0	-309.6	466,991.67	643,714.30	32° 17' 0.239 N	104° 0' 7.382 W
4,300.0	7.00	230.31	4,275.1	-264.7	-319.0	466,983.88	643,704.92	32° 17' 0.162 N	104° 0' 7.492 W
4,400.0	7.00	230.31	4,374.3	-272.5	-328.4	466,976.10	643,695.54	32° 17' 0.085 N	104° 0' 7.601 W
4,500.0	7.00	230.31	4,473.6	-280.3	-337.8	466,968.32	643,686.17	32° 17' 0.009 N	104° 0' 7.711 W
4,577.9	7.00	230.31	4,550.9	-286.4	-345.1	466,962.26	643,678.86	32° 16' 59.949 N	104° 0' 7.796 W
4,600.0	6.56	230.31	4,572.9	-288.0	-347.1	466,960.59	643,676.85	32° 16' 59.932 N	104° 0' 7.820 W
4,700.0	4.56	230.31	4,672.4	-294.2	-354.5	466,954.41	643,669.40	32° 16' 59.871 N	104° 0' 7.907 W
4,800.0	2.56	230.31	4,772.2	-298.2	-359.3	466,950.45	643,664.63	32° 16' 59.832 N	104° 0' 7.962 W
4,900.0	0.56	230.31	4,872.1	-299.9	-361.4	466,948.71	643,662.54	32° 16' 59.815 N	104° 0' 7.987 W
4,927.9	0.00	0.00	4,900.0	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,000.0	0.00	0.00	4,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
5,100.0	0.00	0.00	5,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,200.0	0.00	0.00	5,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,300.0	0.00	0.00	5,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,400.0	0.00	0.00	5,372.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,500.0	0.00	0.00	5,472.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,600.0	0.00	0.00	5,572.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,700.0	0.00	0.00	5,672.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,800.0	0.00	0.00	5,772.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
5,900.0	0.00	0.00	5,872.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,000.0	0.00	0.00	5,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,100.0	0.00	0.00	6,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,200.0	0.00	0.00	6,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,300.0	0.00	0.00	6,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,400.0	0.00	0.00	6,372.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,500.0	0.00	0.00	6,472.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,600.0	0.00	0.00	6,572.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,700.0	0.00	0.00	6,672.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,800.0	0.00	0.00	6,772.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
6,900.0	0.00	0.00	6,872.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,000.0	0.00	0.00	6,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,100.0	0.00	0.00	7,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,200.0	0.00	0.00	7,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,300.0	0.00	0.00	7,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,400.0	0.00	0.00	7,372.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,500.0	0.00	0.00	7,472.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,600.0	0.00	0.00	7,572.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,700.0	0.00	0.00	7,672.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,800.0	0.00	0.00	7,772.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
7,900.0	0.00	0.00	7,872.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,000.0	0.00	0.00	7,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,100.0	0.00	0.00	8,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,200.0	0.00	0.00	8,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,300.0	0.00	0.00	8,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,400.0	0.00	0.00	8,372.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,500.0	0.00	0.00	8,472.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,600.0	0.00	0.00	8,572.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,700.0	0.00	0.00	8,672.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,800.0	0.00	0.00	8,772.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
8,900.0	0.00	0.00	8,872.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,000.0	0.00	0.00	8,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,100.0	0.00	0.00	9,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,200.0	0.00	0.00	9,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,300.0	0.00	0.00	9,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,400.0	0.00	0.00	9,372.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,500.0	0.00	0.00	9,472.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,600.0	0.00	0.00	9,572.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,700.0	0.00	0.00	9,672.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,800.0	0.00	0.00	9,772.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
9,900.0	0.00	0.00	9,872.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,000.0	0.00	0.00	9,972.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,100.0	0.00	0.00	10,072.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,200.0	0.00	0.00	10,172.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,300.0	0.00	0.00	10,272.1	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,318.4	0.00	0.00	10,290.5	-300.0	-361.5	466,948.62	643,662.43	32° 16' 59.814 N	104° 0' 7.988 W
10,400.0	9.79	0.26	10,371.7	-293.0	-361.5	466,955.58	643,662.46	32° 16' 59.883 N	104° 0' 7.988 W

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
10,500.0	21.79	0.26	10,467.8	-265.9	-361.3	466,982.74	643,662.59	32° 17' 0.152 N	104° 0' 7.985 W
10,600.0	33.79	0.26	10,556.1	-219.3	-361.1	467,029.28	643,662.80	32° 17' 0.613 N	104° 0' 7.981 W
10,700.0	45.79	0.26	10,632.8	-155.5	-360.8	467,093.16	643,663.10	32° 17' 1.245 N	104° 0' 7.975 W
10,800.0	57.79	0.26	10,694.5	-77.0	-360.5	467,171.59	643,663.46	32° 17' 2.021 N	104° 0' 7.968 W
10,900.0	69.79	0.26	10,738.6	12.5	-360.1	467,261.13	643,663.87	32° 17' 2.907 N	104° 0' 7.960 W
11,000.0	81.79	0.26	10,763.1	109.3	-359.6	467,357.89	643,664.31	32° 17' 3.864 N	104° 0' 7.952 W
11,068.4	90.00	0.26	10,768.0	177.5	-359.3	467,426.05	643,664.62	32° 17' 4.539 N	104° 0' 7.945 W
11,100.0	90.00	0.26	10,768.0	209.1	-359.2	467,457.65	643,664.77	32° 17' 4.852 N	104° 0' 7.943 W
11,200.0	90.00	0.26	10,768.0	309.1	-358.7	467,557.64	643,665.23	32° 17' 5.841 N	104° 0' 7.934 W
11,300.0	90.00	0.26	10,768.0	409.1	-358.2	467,657.63	643,665.69	32° 17' 6.830 N	104° 0' 7.925 W
11,400.0	90.00	0.26	10,768.0	509.1	-357.8	467,757.62	643,666.15	32° 17' 7.820 N	104° 0' 7.916 W
11,500.0	90.00	0.26	10,768.0	609.1	-357.3	467,857.61	643,666.61	32° 17' 8.809 N	104° 0' 7.907 W
11,600.0	90.00	0.26	10,768.0	709.1	-356.9	467,957.60	643,667.06	32° 17' 9.799 N	104° 0' 7.898 W
11,700.0	90.00	0.26	10,768.0	809.1	-356.4	468,057.59	643,667.52	32° 17' 10.788 N	104° 0' 7.889 W
11,800.0	90.00	0.26	10,768.0	909.1	-355.9	468,157.59	643,667.98	32° 17' 11.778 N	104° 0' 7.880 W
11,900.0	90.00	0.26	10,768.0	1,009.1	-355.5	468,257.58	643,668.44	32° 17' 12.767 N	104° 0' 7.871 W
12,000.0	90.00	0.26	10,768.0	1,109.1	-355.0	468,357.57	643,668.90	32° 17' 13.757 N	104° 0' 7.862 W
12,100.0	90.00	0.26	10,768.0	1,209.1	-354.6	468,457.56	643,669.36	32° 17' 14.746 N	104° 0' 7.853 W
12,200.0	90.00	0.26	10,768.0	1,309.1	-354.1	468,557.55	643,669.82	32° 17' 15.736 N	104° 0' 7.844 W
12,300.0	90.00	0.26	10,768.0	1,409.1	-353.7	468,657.54	643,670.28	32° 17' 16.725 N	104° 0' 7.835 W
12,400.0	90.00	0.26	10,768.0	1,509.1	-353.2	468,757.53	643,670.74	32° 17' 17.715 N	104° 0' 7.826 W
12,500.0	90.00	0.26	10,768.0	1,609.0	-352.7	468,857.52	643,671.20	32° 17' 18.704 N	104° 0' 7.817 W
12,600.0	90.00	0.26	10,768.0	1,709.0	-352.3	468,957.51	643,671.66	32° 17' 19.694 N	104° 0' 7.808 W
12,700.0	90.00	0.26	10,768.0	1,809.0	-351.8	469,057.51	643,672.11	32° 17' 20.683 N	104° 0' 7.800 W
12,800.0	90.00	0.26	10,768.0	1,909.0	-351.4	469,157.50	643,672.57	32° 17' 21.673 N	104° 0' 7.791 W
12,900.0	90.00	0.26	10,768.0	2,009.0	-350.9	469,257.49	643,673.03	32° 17' 22.662 N	104° 0' 7.782 W
13,000.0	90.00	0.26	10,768.0	2,109.0	-350.4	469,357.48	643,673.49	32° 17' 23.652 N	104° 0' 7.773 W
13,100.0	90.00	0.26	10,768.0	2,209.0	-350.0	469,457.47	643,673.95	32° 17' 24.641 N	104° 0' 7.764 W
13,200.0	90.00	0.26	10,768.0	2,309.0	-349.5	469,557.46	643,674.41	32° 17' 25.631 N	104° 0' 7.755 W
13,300.0	90.00	0.26	10,768.0	2,409.0	-349.1	469,657.45	643,674.87	32° 17' 26.620 N	104° 0' 7.746 W
13,400.0	90.00	0.26	10,768.0	2,509.0	-348.6	469,757.44	643,675.33	32° 17' 27.610 N	104° 0' 7.737 W
13,500.0	90.00	0.26	10,768.0	2,609.0	-348.1	469,857.43	643,675.79	32° 17' 28.599 N	104° 0' 7.728 W
13,600.0	90.00	0.26	10,768.0	2,709.0	-347.7	469,957.42	643,676.25	32° 17' 29.588 N	104° 0' 7.719 W
13,700.0	90.00	0.26	10,768.0	2,809.0	-347.2	470,057.42	643,676.70	32° 17' 30.578 N	104° 0' 7.710 W
13,800.0	90.00	0.26	10,768.0	2,909.0	-346.8	470,157.41	643,677.16	32° 17' 31.567 N	104° 0' 7.701 W
13,900.0	90.00	0.26	10,768.0	3,009.0	-346.3	470,257.40	643,677.62	32° 17' 32.557 N	104° 0' 7.692 W
14,000.0	90.00	0.26	10,768.0	3,109.0	-345.9	470,357.39	643,678.08	32° 17' 33.546 N	104° 0' 7.683 W
14,100.0	90.00	0.26	10,768.0	3,209.0	-345.4	470,457.38	643,678.54	32° 17' 34.536 N	104° 0' 7.674 W
14,200.0	90.00	0.26	10,768.0	3,309.0	-344.9	470,557.37	643,679.00	32° 17' 35.525 N	104° 0' 7.665 W
14,300.0	90.00	0.26	10,768.0	3,409.0	-344.5	470,657.36	643,679.46	32° 17' 36.515 N	104° 0' 7.656 W
14,400.0	90.00	0.26	10,768.0	3,509.0	-344.0	470,757.35	643,679.92	32° 17' 37.504 N	104° 0' 7.647 W
14,500.0	90.00	0.26	10,768.0	3,609.0	-343.6	470,857.34	643,680.38	32° 17' 38.494 N	104° 0' 7.638 W
14,600.0	90.00	0.26	10,768.0	3,709.0	-343.1	470,957.34	643,680.84	32° 17' 39.483 N	104° 0' 7.630 W
14,700.0	90.00	0.26	10,768.0	3,809.0	-342.6	471,057.33	643,681.29	32° 17' 40.473 N	104° 0' 7.621 W
14,800.0	90.00	0.26	10,768.0	3,909.0	-342.2	471,157.32	643,681.75	32° 17' 41.462 N	104° 0' 7.612 W
14,900.0	90.00	0.26	10,768.0	4,009.0	-341.7	471,257.31	643,682.21	32° 17' 42.452 N	104° 0' 7.603 W
15,000.0	90.00	0.26	10,768.0	4,109.0	-341.3	471,357.30	643,682.67	32° 17' 43.441 N	104° 0' 7.594 W
15,100.0	90.00	0.26	10,768.0	4,209.0	-340.8	471,457.29	643,683.13	32° 17' 44.431 N	104° 0' 7.585 W
15,200.0	90.00	0.26	10,768.0	4,309.0	-340.3	471,557.28	643,683.59	32° 17' 45.420 N	104° 0' 7.576 W
15,300.0	90.00	0.26	10,768.0	4,409.0	-339.9	471,657.27	643,684.05	32° 17' 46.410 N	104° 0' 7.567 W
15,400.0	90.00	0.26	10,768.0	4,509.0	-339.4	471,757.26	643,684.51	32° 17' 47.399 N	104° 0' 7.558 W
15,500.0	90.00	0.26	10,768.0	4,609.0	-339.0	471,857.25	643,684.97	32° 17' 48.389 N	104° 0' 7.549 W
15,600.0	90.00	0.26	10,768.0	4,709.0	-338.5	471,957.25	643,685.43	32° 17' 49.378 N	104° 0' 7.540 W
15,700.0	90.00	0.26	10,768.0	4,809.0	-338.0	472,057.24	643,685.88	32° 17' 50.367 N	104° 0' 7.531 W
15,800.0	90.00	0.26	10,768.0	4,909.0	-337.6	472,157.23	643,686.34	32° 17' 51.357 N	104° 0' 7.522 W

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Planned Survey

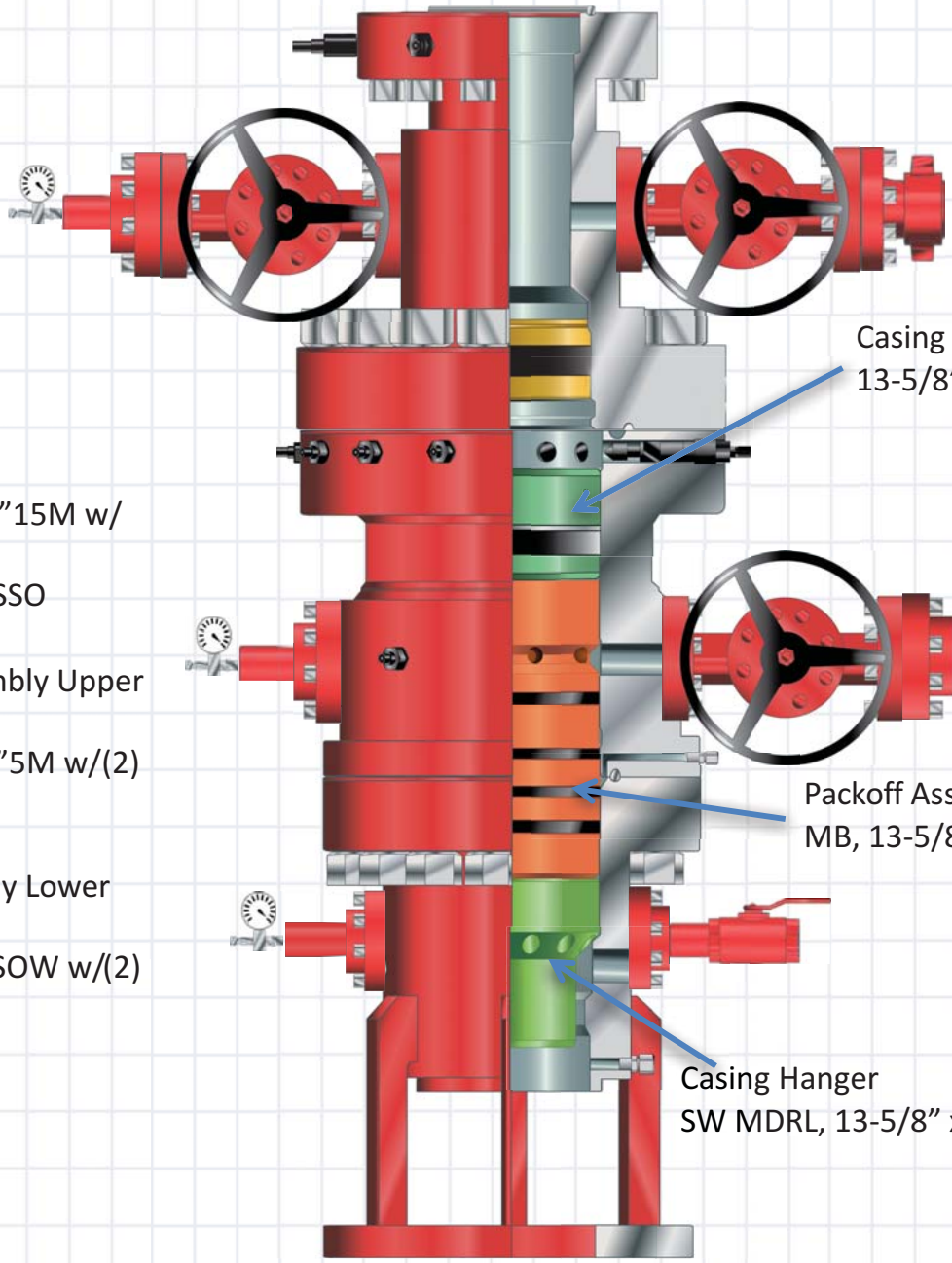
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Map Northing (usft)	Map Easting (usft)	Latitude	Longitude
15,900.0	90.00	0.26	10,768.0	5,009.0	-337.1	472,257.22	643,686.80	32° 17' 52.346 N	104° 0' 7.513 W
16,000.0	90.00	0.26	10,768.0	5,109.0	-336.7	472,357.21	643,687.26	32° 17' 53.336 N	104° 0' 7.504 W
16,100.0	90.00	0.26	10,768.0	5,209.0	-336.2	472,457.20	643,687.72	32° 17' 54.325 N	104° 0' 7.495 W
16,200.0	90.00	0.26	10,768.0	5,309.0	-335.8	472,557.19	643,688.18	32° 17' 55.315 N	104° 0' 7.486 W
16,300.0	90.00	0.26	10,768.0	5,409.0	-335.3	472,657.18	643,688.64	32° 17' 56.304 N	104° 0' 7.477 W
16,400.0	90.00	0.26	10,768.0	5,509.0	-334.8	472,757.17	643,689.10	32° 17' 57.294 N	104° 0' 7.469 W
16,500.0	90.00	0.26	10,768.0	5,609.0	-334.4	472,857.17	643,689.56	32° 17' 58.283 N	104° 0' 7.460 W
16,600.0	90.00	0.26	10,768.0	5,709.0	-333.9	472,957.16	643,690.02	32° 17' 59.273 N	104° 0' 7.451 W
16,700.0	90.00	0.26	10,768.0	5,809.0	-333.5	473,057.15	643,690.48	32° 18' 0.262 N	104° 0' 7.442 W
16,800.0	90.00	0.26	10,768.0	5,909.0	-333.0	473,157.14	643,690.93	32° 18' 1.252 N	104° 0' 7.433 W
16,900.0	90.00	0.26	10,768.0	6,009.0	-332.5	473,257.13	643,691.39	32° 18' 2.241 N	104° 0' 7.424 W
17,000.0	90.00	0.26	10,768.0	6,109.0	-332.1	473,357.12	643,691.85	32° 18' 3.231 N	104° 0' 7.415 W
17,100.0	90.00	0.26	10,768.0	6,209.0	-331.6	473,457.11	643,692.31	32° 18' 4.220 N	104° 0' 7.406 W
17,200.0	90.00	0.26	10,768.0	6,309.0	-331.2	473,557.10	643,692.77	32° 18' 5.210 N	104° 0' 7.397 W
17,300.0	90.00	0.26	10,768.0	6,409.0	-330.7	473,657.09	643,693.23	32° 18' 6.199 N	104° 0' 7.388 W
17,400.0	90.00	0.26	10,768.0	6,509.0	-330.2	473,757.09	643,693.69	32° 18' 7.189 N	104° 0' 7.379 W
17,500.0	90.00	0.26	10,768.0	6,609.0	-329.8	473,857.08	643,694.15	32° 18' 8.178 N	104° 0' 7.370 W
17,600.0	90.00	0.26	10,768.0	6,709.0	-329.3	473,957.07	643,694.61	32° 18' 9.168 N	104° 0' 7.361 W
17,700.0	90.00	0.26	10,768.0	6,809.0	-328.9	474,057.06	643,695.07	32° 18' 10.157 N	104° 0' 7.352 W
17,800.0	90.00	0.26	10,768.0	6,909.0	-328.4	474,157.05	643,695.52	32° 18' 11.146 N	104° 0' 7.343 W
17,900.0	90.00	0.26	10,768.0	7,009.0	-327.9	474,257.04	643,695.98	32° 18' 12.136 N	104° 0' 7.334 W
18,000.0	90.00	0.26	10,768.0	7,109.0	-327.5	474,357.03	643,696.44	32° 18' 13.125 N	104° 0' 7.325 W
18,100.0	90.00	0.26	10,768.0	7,209.0	-327.0	474,457.02	643,696.90	32° 18' 14.115 N	104° 0' 7.316 W
18,200.0	90.00	0.26	10,768.0	7,309.0	-326.6	474,557.01	643,697.36	32° 18' 15.104 N	104° 0' 7.307 W
18,300.0	90.00	0.26	10,768.0	7,409.0	-326.1	474,657.00	643,697.82	32° 18' 16.094 N	104° 0' 7.298 W
18,400.0	90.00	0.26	10,768.0	7,509.0	-325.7	474,757.00	643,698.28	32° 18' 17.083 N	104° 0' 7.290 W
18,500.0	90.00	0.26	10,768.0	7,609.0	-325.2	474,856.99	643,698.74	32° 18' 18.073 N	104° 0' 7.281 W
18,600.0	90.00	0.26	10,768.0	7,709.0	-324.7	474,956.98	643,699.20	32° 18' 19.062 N	104° 0' 7.272 W
18,700.0	90.00	0.26	10,768.0	7,809.0	-324.3	475,056.97	643,699.66	32° 18' 20.052 N	104° 0' 7.263 W
18,800.0	90.00	0.26	10,768.0	7,909.0	-323.8	475,156.96	643,700.11	32° 18' 21.041 N	104° 0' 7.254 W
18,900.0	90.00	0.26	10,768.0	8,009.0	-323.4	475,256.95	643,700.57	32° 18' 22.031 N	104° 0' 7.245 W
19,000.0	90.00	0.26	10,768.0	8,109.0	-322.9	475,356.94	643,701.03	32° 18' 23.020 N	104° 0' 7.236 W
19,100.0	90.00	0.26	10,768.0	8,209.0	-322.4	475,456.93	643,701.49	32° 18' 24.010 N	104° 0' 7.227 W
19,200.0	90.00	0.26	10,768.0	8,309.0	-322.0	475,556.92	643,701.95	32° 18' 24.999 N	104° 0' 7.218 W
19,300.0	90.00	0.26	10,768.0	8,409.0	-321.5	475,656.92	643,702.41	32° 18' 25.989 N	104° 0' 7.209 W
19,400.0	90.00	0.26	10,768.0	8,509.0	-321.1	475,756.91	643,702.87	32° 18' 26.978 N	104° 0' 7.200 W
19,500.0	90.00	0.26	10,768.0	8,609.0	-320.6	475,856.90	643,703.33	32° 18' 27.968 N	104° 0' 7.191 W
19,600.0	90.00	0.26	10,768.0	8,709.0	-320.1	475,956.89	643,703.79	32° 18' 28.957 N	104° 0' 7.182 W
19,700.0	90.00	0.26	10,768.0	8,809.0	-319.7	476,056.88	643,704.25	32° 18' 29.946 N	104° 0' 7.173 W
19,800.0	90.00	0.26	10,768.0	8,909.0	-319.2	476,156.87	643,704.70	32° 18' 30.936 N	104° 0' 7.164 W
19,900.0	90.00	0.26	10,768.0	9,009.0	-318.8	476,256.86	643,705.16	32° 18' 31.925 N	104° 0' 7.155 W
20,000.0	90.00	0.26	10,768.0	9,109.0	-318.3	476,356.85	643,705.62	32° 18' 32.915 N	104° 0' 7.146 W
20,100.0	90.00	0.26	10,768.0	9,209.0	-317.8	476,456.84	643,706.08	32° 18' 33.904 N	104° 0' 7.137 W
20,200.0	90.00	0.26	10,768.0	9,309.0	-317.4	476,556.83	643,706.54	32° 18' 34.894 N	104° 0' 7.128 W
20,300.0	90.00	0.26	10,768.0	9,409.0	-316.9	476,656.83	643,707.00	32° 18' 35.883 N	104° 0' 7.119 W
20,400.0	90.00	0.26	10,768.0	9,509.0	-316.5	476,756.82	643,707.46	32° 18' 36.873 N	104° 0' 7.111 W
20,500.0	90.00	0.26	10,768.0	9,609.0	-316.0	476,856.81	643,707.92	32° 18' 37.862 N	104° 0' 7.102 W
20,600.0	90.00	0.26	10,768.0	9,709.0	-315.6	476,956.80	643,708.38	32° 18' 38.852 N	104° 0' 7.093 W
20,700.0	90.00	0.26	10,768.0	9,809.0	-315.1	477,056.79	643,708.84	32° 18' 39.841 N	104° 0' 7.084 W
20,800.0	90.00	0.26	10,768.0	9,909.0	-314.6	477,156.78	643,709.30	32° 18' 40.831 N	104° 0' 7.075 W
20,900.0	90.00	0.26	10,768.0	10,009.0	-314.2	477,256.77	643,709.75	32° 18' 41.820 N	104° 0' 7.066 W
21,000.0	90.00	0.26	10,768.0	10,109.0	-313.7	477,356.76	643,710.21	32° 18' 42.810 N	104° 0' 7.057 W
21,100.0	90.00	0.26	10,768.0	10,209.0	-313.3	477,456.75	643,710.67	32° 18' 43.799 N	104° 0' 7.048 W
21,150.6	90.00	0.26	10,768.0	10,259.5	-313.0	477,507.30	643,710.90	32° 18' 44.299 N	104° 0' 7.043 W

Database:	Old	**Local Co-ordinate Reference:**	Well Harroun Ranch #6H
Company:	BTA Oil Producers, LLC	**TVD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Project:	Eddy County, NM (NAD 83)	**MD Reference:**	WELL @ 3018.0usft (Original Well Elev)
Site:	Harroun Ranch	**North Reference:**	Grid
Well:	Harroun Ranch #6H	**Survey Calculation Method:**	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Design Targets

Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
Harroun #6H BHL - plan hits target center - Point	0.00	0.00	10,768.0	10,259.5	-313.0	477,507.30	643,710.90	32° 18' 44.299 N	104° 0' 7.043 W

10-3/4" x 7-5/8" x 5-1/2" WH



TubingHead
SW-TCM
13-5/8”10M x 7-1/16”15M w/
5-1/2” PP Seal
w/ (2) 1-13/16”15M SSO

SW-MB Spool Assembly Upper
MBH
13-5/8”10Mx 13-5/8”5M w/(2)
1-13/16" 10MSSO

CasingHead Assembly Lower
MBH
13-5/8”5Mx 10-3/4”SOW w/(2)
2-1/16”5MSSO

SUECO WELLHEAD

McClinton Energy GROUP

WFT Casing Head (Slip on Weld with O-Ring) Running Procedure

Publication RP-001

October 21, 2010

Install the Casing Head

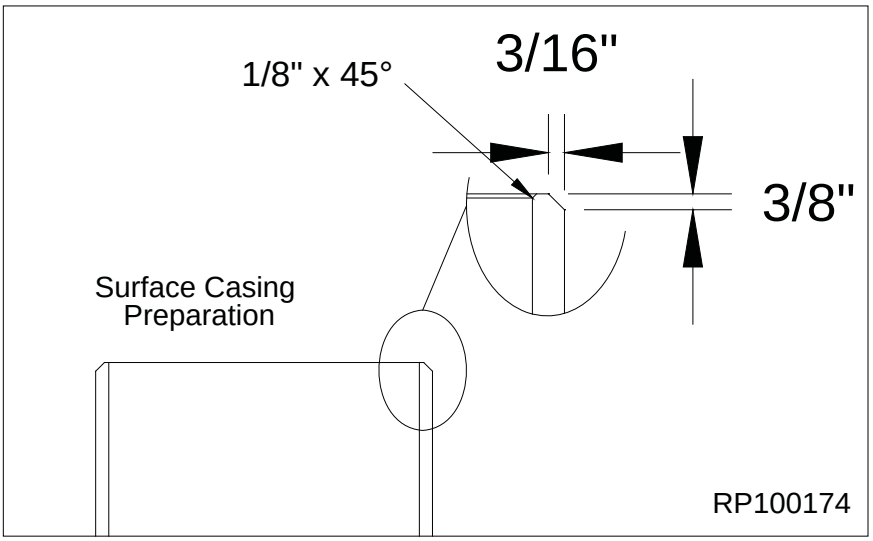
1. Examine the ***WFT Casing Head***. Verify the following:
   - bore is clean and free of debris
   - seal areas, threads and ring grooves are clean and undamaged
   - o-ring is properly installed, clean and undamaged
   - all peripheral equipment is intact and undamaged
2. Measure the pocket depth of the Casing Head and record this dimension.
3. Run the surface casing and cement as required.
4. Determine the required elevation of the Casing Head as required by the Drilling Supervisor.
5. Use the following calulation to determine the correct final cut location of the surface casing.

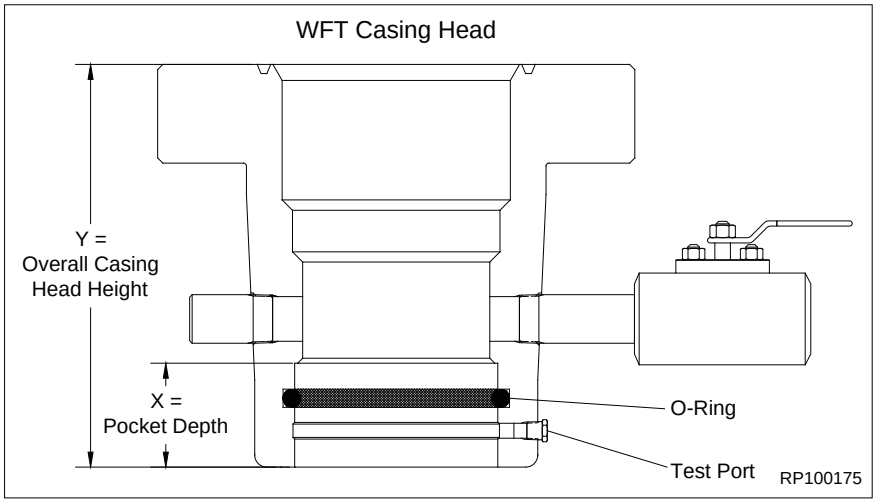
X = Pocket Depth

Y = Overall Casing Head Height

Y - X = Distance from correct elevation point to surface casing cutoff height.

6. Lift the riser assembly high enough to rough cut the surface casing a minimum of 12" above the anticipated final cut location, if applicable.
7. Remove the spent portion of surface casing and the riser assembly and set aside.
8. Determine the correct elevation for the wellhead assembly.
9. Rough cut the surface casing a minimum of 12" above the final cut location.
10. Cut the conductor pipe a comfortable level below the final cut location of the surface casing.





11. Final cut the surface casing at the correct elevation.

NOTE: Ensure the cut on the surface casing is level as this will determine the orientation of the remainder of the wellhead equipment.

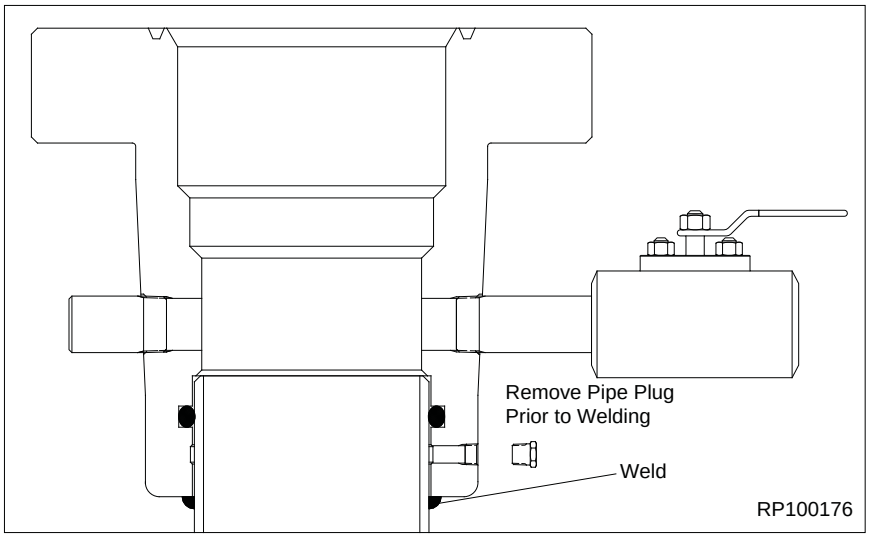
12. Bevel the surface casing with a 3/16" x 3/8" bevel and remove any sharp edges from the OD of the casing.
13. Break a 1/8" x 45° bevel on the ID of the surface casing.

Install the Casing Head

14. Wipe the ID of the o-ring of the Casing Head with a light coat of oil or grease.

NOTE: Excessive oil or grease will prevent a positive seal from forming.

15. Lower the Casing Head over the surface casing stub to a positive stop.
16. Remove the fitting from the test port and set aside.
17. Orient the Casing Head as per the Drilling Superintendents instructions ensuring the face of the Casing Head is level and two holed to the drilling rig substructure.
18. Weld and test the surface casing to the Casing Head as per the ***RECOMMENDED FIELD WELDING PROCEDURE*** located in the back of this manual.
19. Once all welding and testing is completed, replace the fitting into the open port and close the valve on the Casing Head.



Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal

1. **Introduction and Scope.** The following recommended procedure has been prepared with particular regard to attaining pressure-tight weld when attaching casing heads, flanges, etc., to casing. Although most of the high strength casing used (such as N-80) is not normally considered field weldable, some success may be obtained by using the following or similar procedures.

   Caution: In some wellheads, the seal weld is also a structural weld and can be subjected to high tensile stresses. Consideration must therefore be given by competent authority to the mechanical properties of the weld and its heat affected zone.

   a. The steels used in wellhead parts and in casing are high strength steels that are susceptible to cracking when welded. It is imperative that the finished weld and adjacent metal be free from cracks. The heat from welding also affects the mechanical properties. This is especially serious if the weld is subjected to service tension stresses.

   b. This procedure is offered only as a recommendation. The responsibility for welding lies with the user and results are largely governed by the welder's skill. Weldability of the several makes and grades of casing varies widely, thus placing added responsibility on the welder. Transporting a qualified welder to the job, rather than using a less-skilled man who may be at hand, will, in most cases, prove economical. The responsible operating representative should ascertain the welder's qualifications and, if necessary, assure himself by instruction or demonstration, that the welder is able to perform the work satisfactorily.

2. **Welding Conditions.** Unfavorable welding conditions must be avoided or minimized in every way possible, as even the most skilled welder cannot successfully weld steels that are susceptible to cracking under adverse working conditions, or when the work is rushed. Work above the welder on the drilling floor should be avoided> The weld should be protected from dripping mud, water, and oil and from wind, rain, or other adverse weather conditions. The drilling mud, water, or other fluids must be lowered in the casing and kept at a low level until the weld has properly cooled. It is the responsibility of the user to provide supervision that will assure favorable working conditions, adequate time, and the necessary cooperation of the rig personnel.

3. **Welding.** The welding should be done by the shielded metal-arc or other approved process.

4. **Filler Metal.** Filler Metals. For root pass, it's recommended to use E6010, E6011 (AC), E6019 or equivalent electrodes. The E7018 or E7018-A1 electrodes may also be used for root pass operations but has the tendency to trap slag in tight grooves. The E6010, E6011 and E6019 offer good penetration and weld deposit ductility with relatively high intrinsic hydrogen content. Since the E7018 and E7018-A1 are less susceptible to hydrogen induced cracking, it is recommended for use as the filler metal for completion of the weld groove after the root pass is completed. The E6010, E6011 (AC), E6019, E7018 and E7018-A1 are classified under one of the following codes AWS A5.1 (latest edition): Mild Steel covered electrodes or the AWS A5.5 (latest edition): Low Alloy Steel Covered Arc-Welding Electrodes. The low hydrogen electrodes, E7018 and E7018-A1, should not be exposed to the atmosphere until ready for use. It's recommended that hydrogen electrodes remain in their sealed containers. When a job arises, the container shall be opened and all unused remaining electrodes to be stored in heat electrode storage ovens. Low hydrogen electrodes exposed to the atmosphere, except water, for more than two hours should be dried 1 to 2 hours at 600ºF to 700 ºF (316ºC to 371 ºC) just before use. It's recommended for any low hydrogen electrode containing water on the surface should be scrapped.

5. **Preparation of Base Metal.** The area to be welded should be dry and free of any paint, grease/oil and dirt. All rust and heat-treat surface scale shall be ground to bright metal before welding.

6. **Preheating.** Prior to any heating, the wellhead member shall be inspected for the presence of any o-rings or other polymeric seals. If any o-rings or seals are identified then preheating requires close monitoring as noted in paragraph 6a. Before applying preheat, the fluid should be bailed out of the casing to a point several inches (>6" or 150 mm) below the weld joint/location. Preheat both the casing and wellhead member for a minimum distance of three (3) inches on each side of the weld joint using a suitable preheating torch in accordance with the temperatures shown below in a and b. The preheat temperature should be checked by the use of heat sensitive crayons. Special attention must be given to preheating the thick sections of wellhead parts to be welded, to insure uniform heating and expansion with respect to the relatively thin casing.

   a. Wellhead members containing o-rings and other polymeric seals have tight limits on the preheat and interpass temperatures. Those temperatures must be controlled at 200ºF to 325ºF or 93 ºC to 160ºC and closely monitored to prevent damage to the o-ring or seals.

   b. Wellhead members not containing o-rings and other polymeric seals should be maintained at a preheat and interpass temperature of 400ºF to 600ºF or 200ºC to 300ºC.

Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal (continued)

7. **Welding Technique.** Use a 1/8 or 5/32-inch (3.2 or 4.0 mm) E6010 or E7018 electrode and step weld the first bead (root pass); that, weld approximately 2 to 4 inches (50 to 100 mm) and then move diametrically opposite this point and weld 2 to 4 inches (50 to 100 mm) halfway between the first two welds, move diametrically opposite this weld, and so on until the first pass is completed. This second pass should be made with a 5/32-inch (4.0 mm) low hydrogen electrode of the proper strength and may be continuous. The balance of the welding groove may then be filled with continuous passes without back stepping or lacing, using a 3/16-inch (4.8 mm) low hydrogen electrode. All beads should be stringer beads with good penetration. There should be no undercutting and weld shall be workmanlike in appearance.

   a. Test ports should be open when welding is performed to prevent pressure buildup within the test cavity.

   b. During welding the temperature of the base metal on either side of the weld should be maintained at 200 to 300°F (93 to 149°C).

   c. Care should be taken to insure that the welding cable is properly grounded to the casing, but ground wire should not be welded to the casing or the wellhead. Ground wire should be firmly clamped to the casing, the wellhead, or fixed in position between pipe slips. Bad contact may cause sparking, with resultant hard spots beneath which incipient cracks may develop. The welding cable should not be grounded to the steel derrick, nor to the rotary-table base.

8. **Cleaning.** All slag or flux remaining on any welding bead should be removed before laying the next bead. This also applies to the completed weld.

9. **Defects.** Any cracks or blow holes that appear on any bead should be removed to sound metal by chipping or grinding before depositing the next bead.

10. **Postheating.** Post-heating should be performed at the temperatures shown below and held at that temperature for no less than one hour followed by a slow cooling. The post-heating temperature should be in accordance with the following paragraphs.

    a. Wellhead members containing o-rings and other polymeric seals have tight limits on the post-heating temperatures. Those temperatures must be controlled at 250ºF to 300ºF or 120 ºC to 150ºC and closely monitored to prevent damage to the o-ring or seals.

    b. Wellhead members not containing o-rings and other polymeric seals should be post-heated at a temperature of 400ºF to 600ºF or 200ºC to 300ºC.

11. **Cooling. Rapid cooling must be avoided.** To assure slow cooling, welds should be protected from extreme weather conditions (cold, rain, high winds, etc.) by the use of suitable insulating material. (Specially designed insulating blankets are available at many welding supply stores.) Particular attention should be given to maintaining uniform cooling of the thick sections of the wellhead parts and the relatively thin casing, as the relatively thin casing will pull away from the head or hanger if allowed to cool more rapidly. The welds should cool in air to less than 200°F (93°C) (measured with a heat sensitive crayon) prior to permitting the mud to rise in the casing.

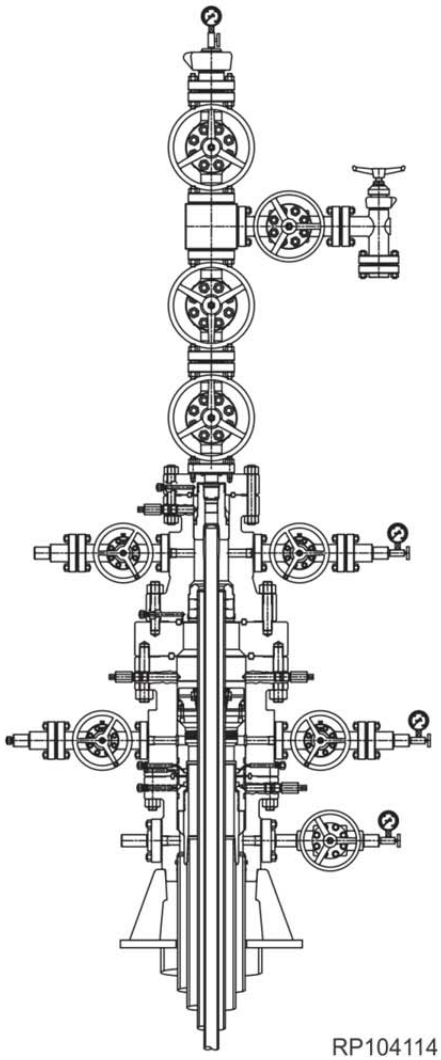
12. **Test the Weld.** After cooling, test the weld. The weld must be cool otherwise the test media will crack the weld. The test pressure should be no more than 80% of the casing collapse pressure.

Test Media	
Acceptable Medias	**Unacceptable Medias**
Water Water Soluable Oil Inert Gas •Nitrogen •Argon Gas	Oxygen Acetylene Hydraulic Oil Motor Oil Brake Fluid

Weatherford®

Wellhead Field Service Manual

WFT-SB Wellhead System Running Procedure



RP104114

Publication: SM-11-1

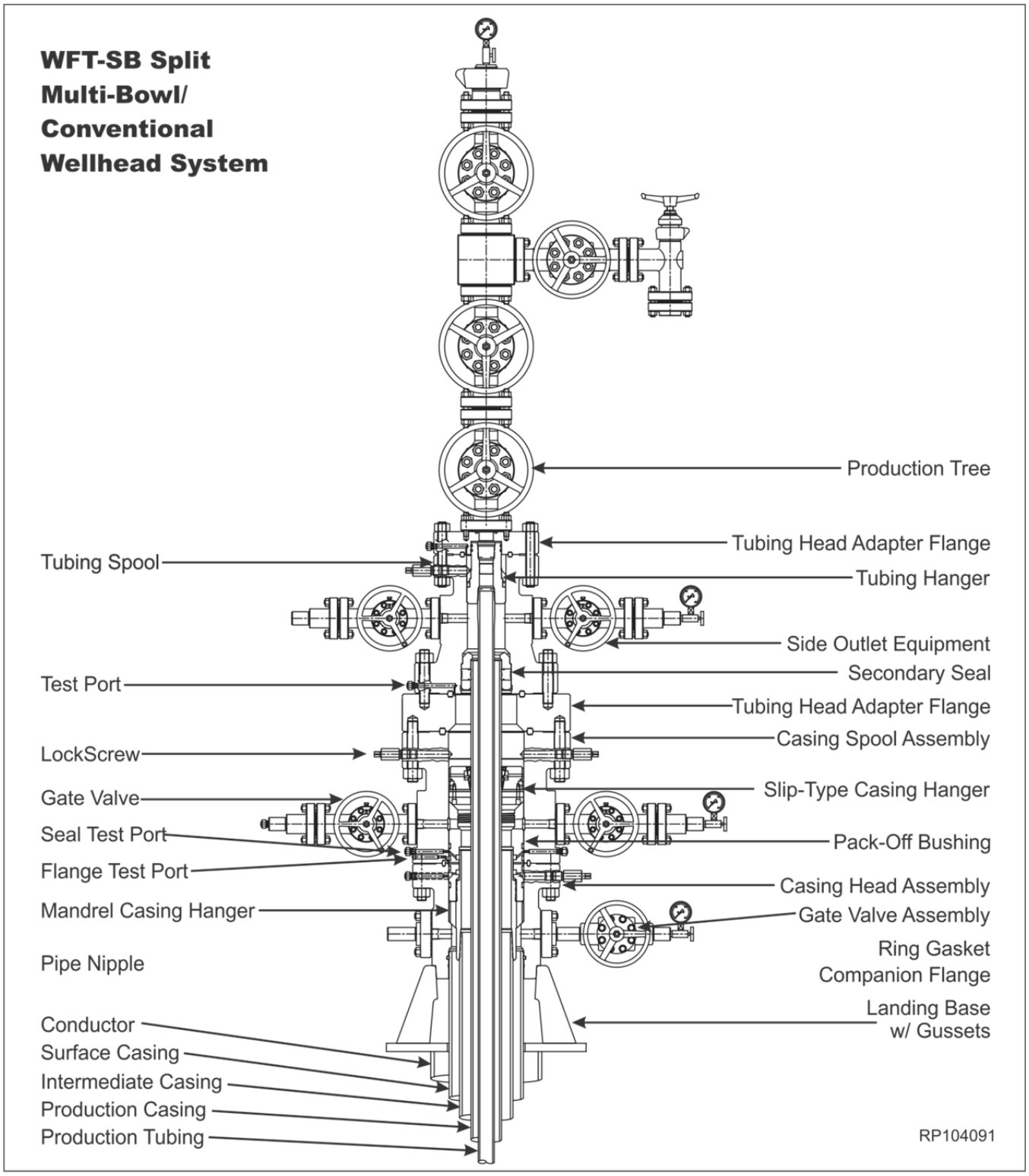
Release Date: December 2014

Weatherford	Field Service Manual	Prepared By:	Reviewed By:	Approved By:	SM-11-1
		Marion Robertson	Bruce Ross	Manuel Zaragoza	Rev WIP
		Marion Robertson	Bruce Ross	Manuel Zaragoza	Page 1 of 24
5-3-GL-GL-WES-00XXX		Dec 2014	Dec 2014	Dec 2014	

Table of Content

WFT-Split Bowl (SB) Wellhead System

Running Procedure


WFT-SB Split
Multi-Bowl/
Conventional
Wellhead System
Production Tree
Tubing Head Adapter Flange
Tubing Spool
Tubing Hanger
Side Outlet Equipment
Secondary Seal
Test Port
Tubing Head Adapter Flange
Casing Spool Assembly
LockScrew
Slip-Type Casing Hanger
Gate Valve
Seal Test Port
Pack-Off Bushing
Flange Test Port
Casing Head Assembly
Mandrel Casing Hanger
Gate Valve Assembly
Ring Gasket
Pipe Nipple
Companion Flange
Landing Base
w/ Gussets
Conductor
Surface Casing
Intermediate Casing
Production Casing
Production Tubing
RP104091

WFT-SB Casing Head/Spool Assembly Rig Up and Installation

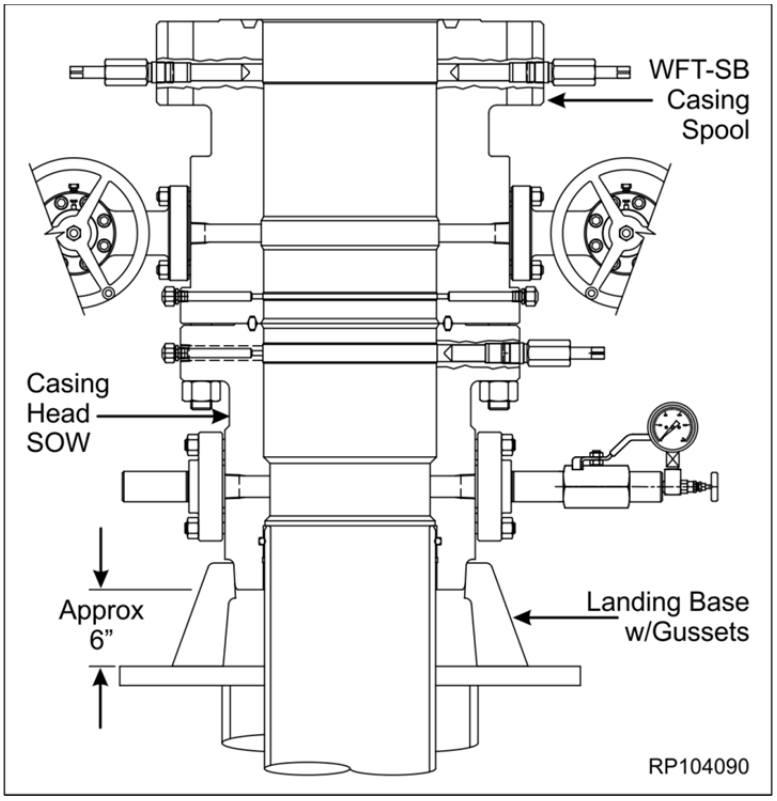
1. Determine the correct elevation for the wellhead system, and cut the conductor pipe at a comfortable elevation, below the surface casing final cut.

NOTE

Ensure that the cut on the conductor is level, as this will determine the orientation of all remaining wellhead equipment.

2. Remove any excess conductor pipe and set aside.
3. Grind the conductor pipe and remove any sharp edges, ensuring that the conductor pipe cut is level.
4. Run the surface casing to the required depth and cement casing in place. Allow the cement to set.
5. Lift the blow-out preventer (BOP) or diverter and prepare to cut off the surface casing at a sufficient height above the cellar deck to facilitate the installation of the WFT-SB Casing Head/Spool Assembly with Base Plate.
6. Once the surface casing is released from the rig floor, cut it approximately 12 inches (or more) above the final cut location.
7. Remove the excess surface casing, and the BOP or diverter, and set aside.
8. Bevel the surface casing outer diameter (3/16" x 3/8") and inner diameter (1/8" x 45 degrees). Remove any sharp edges.
9. Examine the Casing Head with Slip-On Weld (SOW) bottom prep. Verify the following:

- O-ring seal, bore, ports and exposed ring grooves are clean and in good condition.
- Test fittings, studs and nuts, valves, flanges and bull plugs are intact and in good condition.



10. Determine the correct elevation for the wellhead assembly. Measure depth of the surface casing socket in SOW with O-ring bottom prep.
11. Lightly lubricate the casing stub with an oil or light grease.

WARNING

Excessive oil or grease will prevent a positive seal from forming.

12. Align and level the WFT-SB Casing Head/Spool Assembly over the casing stub, orienting the outlets to drilling equipment, per the drilling supervisor's direction.

14. Slowly and carefully lower the assembly over the casing stub until the stub bottoms in the casing socket.
15. Remove the test fitting from the casing head test port, and set aside.
16. Ensure that the WFT-SB Casing Head/Spool Assembly is plumb and level.
17. Weld and test the surface casing using the recommended welding procedure located in the Appendices Section of this manual.

Testing the BOP Stack

1. Examine the Test Plug/Running & Retrieval Tool. Verify the following:

- Elastomer seals, threads and plugs are intact and in good condition.
- Drill pipe threads are correct size, clean and in good condition.

2. Install a new, appropriately sized ring gasket in the ring groove of the WFT-SB Spool and make up the BOP stack.

NOTE

Immediately after make-up of the BOP stack and periodically during drilling of hole for the casing string, the BOP stack (flanged connections and rams) must be tested.

3. Orient the test plug with elastomer down/ACME threads up, and make up a joint of drill pipe to the test plug.

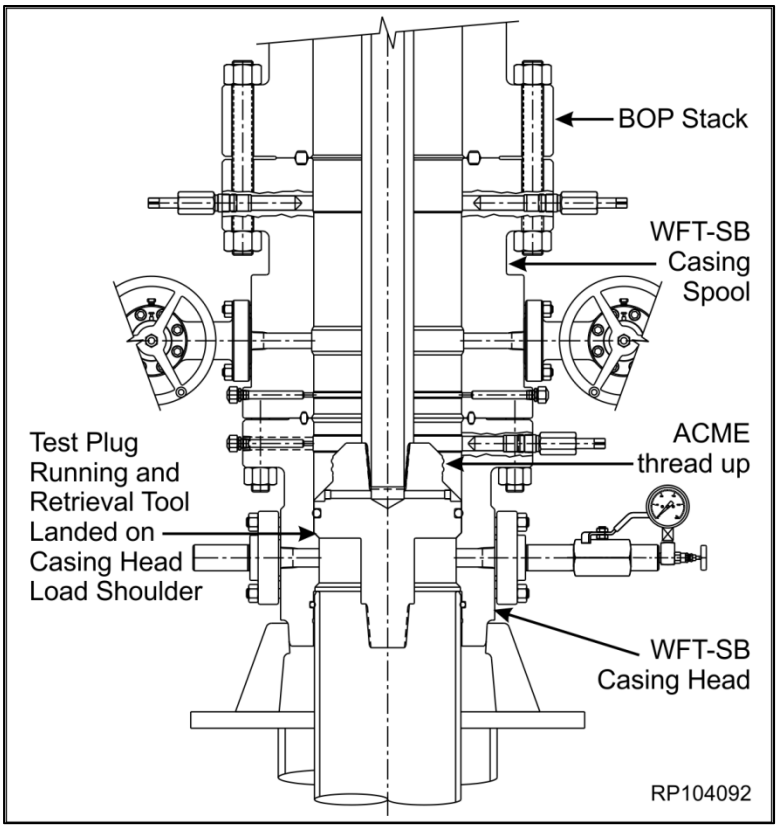
NOTE

If pressure is to be supplied through the drill pipe, remove the pipe plug from the weep port.

CAUTION

Ensure that the test plug elastomer is down and Acme threads are up when testing.

4. Fully retract all lockscrews in the entire WFT-SB casing head/spool assembly.
5. Lubricate the test plug elastomer seal with a light oil or grease.
6. Lower the test plug through the BOP stack into the WFT-SB assembly, until it lands on the casing head load shoulder.



7. Open lower casing head side outlet valve. Monitor any leakage past the test plug seal.
8. Close the BOP rams on the drill pipe, and test to **5,000 psi or as required by the drilling supervisor**.
9. After a satisfactory test is achieved, release pressure and open the rams.
10. Remove as much fluid from the BOP stack as possible.
11. Retrieve the test plug assembly slowly to avoid damage to the seal.
12. Close all outlet valves on WFT-SB Casing Head/Spool Assembly.
13. Repeat Steps 1 thru 12, as required during drilling of the hole.

Running and Retrieval of the Long Bowl Protector

NOTE

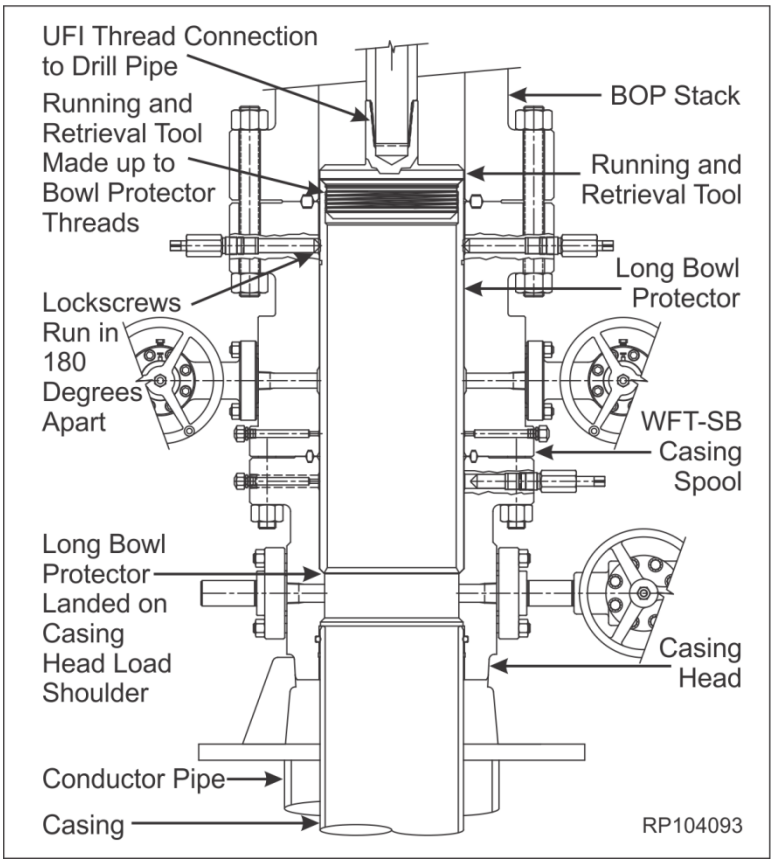
Always use a bowl protector while drilling to protect wellhead load shoulders from damage by drill bit or rotating drill pipe. The bowl protector must be retrieved prior to running the casing string.

Running in the Bowl Protector prior to Drilling

1. Examine the Long Bowl Protector. Verify the following:
   - Bore drift is correct size, clean, in good condition, and free of debris
   - Threads are clean and undamaged
   - O-ring seals are properly installed, clean, and undamaged.
2. Examine the Bowl Protector Running/Retrieval Tool. Verify the following:
   - Threads are clean, undamaged and free of debris
   - Ports are clean and unobstructed.
   - Drill Pipe threads are correct size, clean and in good condition.
3. Orient the Bowl Protector Running Tool with Acme threads down.

CAUTION

Ensure that the left hand (LH) Acme threads are down prior to engaging Bowl Protector Running Tool into Long Bowl Protector.



4. Make-up a drill pipe joint to the Running Tool.
5. Thread Running Tool into the Long Bowl Protector, rotating two turns counterclockwise.
6. Verify that all lockscrews in the WFT-SB Casing Head/Spool Assembly are fully retracted.
7. Slowly lower the Running Tool/Bowl Protector Assembly through the BOP stack and into the WFT-SB Casing Head/Spool Assembly, until it lands securely on the casing head load shoulder.
8. On WFT-SB Casing Spool, run in two Lockscrews ("snug" tight **ONLY**), 180 degrees apart, to hold Bowl Protector in place.

WARNING

Do NOT over tighten the lockscrews, as this will cause damage to the Bowl Protector and the lockscrews.

9. Remove the running tool from the bowl protector, by rotating the drill pipe clockwise two turns while lifting straight up.
10. Drill out and prepare to run the casing string per the drilling supervisor's instruction.

Retrieving the Bowl Protector after Drilling

1. Make-up the retrieval tool to the drill pipe, with Acme threads down.
2. Slowly lower the retrieval tool through the BOP Stack into the Bowl Protector.
3. Rotate the retrieval Tool counterclockwise, two turns, to engage with bowl protector Acme threads.
4. Fully retract both lockscrews on the WFT-SB casing spool, and retrieve the bowl protector.

NOTE

Ensure that all lockscrews in both the upper flange (casing spool) and lower flange (casing head) of the wellhead Assembly are fully retracted from well bore.

5. Remove the bowl protector and the running and retrieval tool from the drill floor.

Hanging off the Intermediate Casing

1. Run the intermediate casing as required and space out appropriately for the mandrel casing hanger.

NOTE

If the intermediate casing becomes stuck and the mandrel casing hanger cannot be landed, refer to STAGE 4B.

2. Examine the WFT-SBD-SN Mandrel Casing Hanger. Verify the following:
   - Bore drift is correct size, clean and free of debris
   - All threads are clean and undamaged.
   - Flow-By flutes are clear and unobstructed.
   - Slick Neck seal area is clean and undamaged.
3. Examine the Mandrel Casing Hanger Running Tool. Verify the following:
   - Threads are clean and in good condition.
   - O-ring seals are clean and undamaged.
4. Thread the mandrel hanger onto the last joint of casing to be run. Torque the connection thread to manufacturer's optimum "make-up" torque value.
5. Make up a landing joint to the top of the running tool. Torque the connection to thread manufacturer's maximum "make-up" torque valve.

CAUTION

If Steps 4 and 5 were performed prior to being shipped to location, the hanger running tool should be backed off and made back up to ensure it will back off freely.

6. Liberally lubricate the outer diameter of the hanger neck and inner diameter of the running tool O-ring seals with a light oil or grease.

WARNING

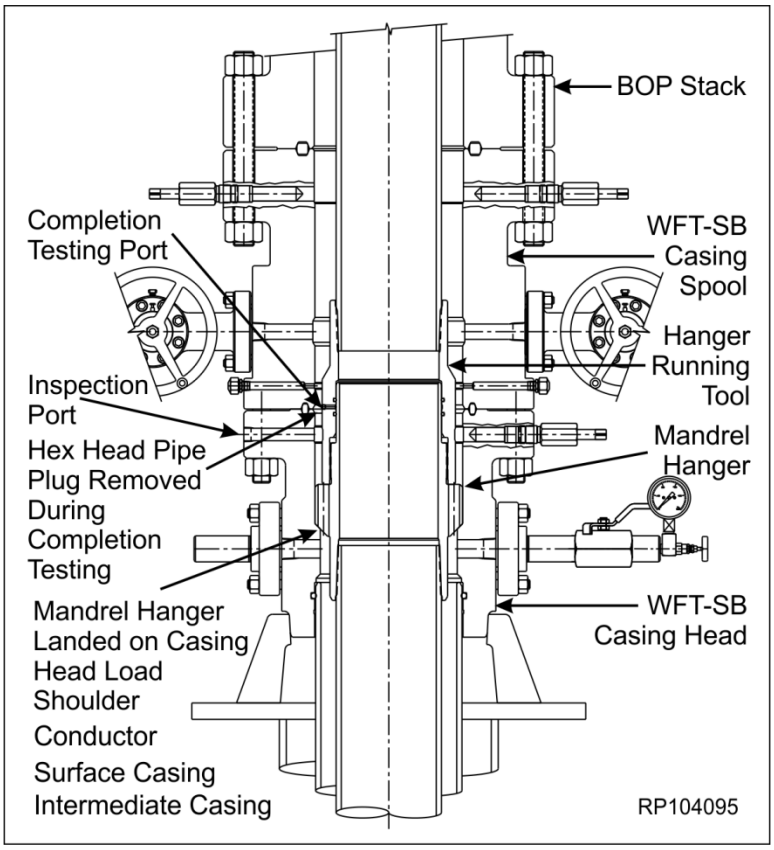
Do NOT use pipe dope or other metal based compounds. This will cause galling.

7. Maintaining a neutral weight, rotate the hanger running tool with chain tongs, first clockwise until a thread "jump" can be felt, then counterclockwise, approximately eight turns, to a positive stop, and then back off (clockwise) one quarter (1/4) turn.

CAUTION

Do NOT torque the running tool to the casing hanger connection. Do NOT back off more than one quarter (1/4) turn.

8. Remove the flush fitting hex head pipe plug from the outer diameter of the running tool and attach a test pump.
9. Apply hydraulic test pressure to **5,000 psi and hold for 15 minutes or as required by the drilling supervisor.**
10. Upon completion of a successful test, bleed off test pressure through the test pump and remove the pump. Replace the pipe plug.
11. Locate indicator groove machined in outer diameter of Running Tool, coat with white paint.
12. Verify that all lockscrews in the WFT-SB casing head/casing spool assembly are fully retracted.
13. Slowly and carefully lower the mandrel hanger through the BOP stack, and land the hanger onto the casing head load shoulder.
14. Slack off weight on the casing.
15. Check that the well is stable and no pressure buildup or mud flow is occurring.



16. Drain the BOP stack through the casing head side outlet valves.
17. Remove the pipe plug from the casing head flange port marked “Inspection Port.”
18. Visually verify that the running tool groove is in the center of the inspection port, and that the mandrel hanger has landed properly.
19. Reinstall the pipe plug and tighten securely.
20. Place a paint mark on the landing joint level with the rig floor, and cement casing as required.

NOTE

If the casing is to be reciprocated during cementing, it is advisable to pick up the mandrel hanger a minimum of eight feet above the landing point. Place a mark on the landing joint, level with the rig floor, and then reciprocate above that point. If at any time resistance is felt, land the mandrel casing hanger immediately.

21. Retrieve the hanger running tool and landing joint by rotating landing joint clockwise (to the right), fourteen full turns.

Hanging off Intermediate Casing – Contingency Completion

NOTE

The following procedure should ONLY be followed if the intermediate casing should become stuck in the hole. If the casing did NOT get stuck and is successfully hung off with the mandrel casing hanger, skip this stage.

1. Cement the intermediate casing in accordance with the program, taking returns through the flow-by flutes of the mandrel casing hanger as required.
2. Drain the casing head bowl through the side outlet.
3. Separate the WFT-SB casing spool from the casing head.
4. Pull up on WFT-SB casing spool and suspend it above casing head, high enough to install a WFT-21 Slip Type Casing Hanger.
5. Wash out as required.
6. Examine the WFT-21 slip type casing hanger. Verify the following:
   - Hanger is correct size, clean and undamaged.
   - Slip segments are sharp and in proper position.
   - All screws are in place.
7. Remove the latch screw to open the slip type hanger.
8. Place two boards on the casing head flange, against the casing, to support the hanger.
9. Wrap the hanger around the casing and replace the latch screw.
10. Prepare to lower the hanger into the casing head bowl.
11. Grease the WFT-21 slip type casing hanger body and remove the slip retaining cap screws.
12. Remove the boards and allow the hanger to slide down into the casing head.

13. Once the hanger has landed securely on the casing head bowl load shoulder, pull tension on the casing to the desired hanging weight, and then slack off.

NOTE

A sharp decrease on weight indicator will signify that the hanger has taken weight. If this does not occur, pull tension again and slack once more.

14. Rough cut the casing approximately eight inches, or more, above the top of the casing head flange. Remove the excess casing.
15. Final cut the casing at 2 1/2" +/- 1/8" above casing head flange.
16. Bevel the casing outer diameter (1/4" x 30 degrees) and inner diameter (1/8" x 30 degrees).
17. Remove and discard the used gasket ring from the casing head.
18. Clean the mating ring grooves on the WFT-SB casing spool and casing head. Lightly wipe with oil or grease.

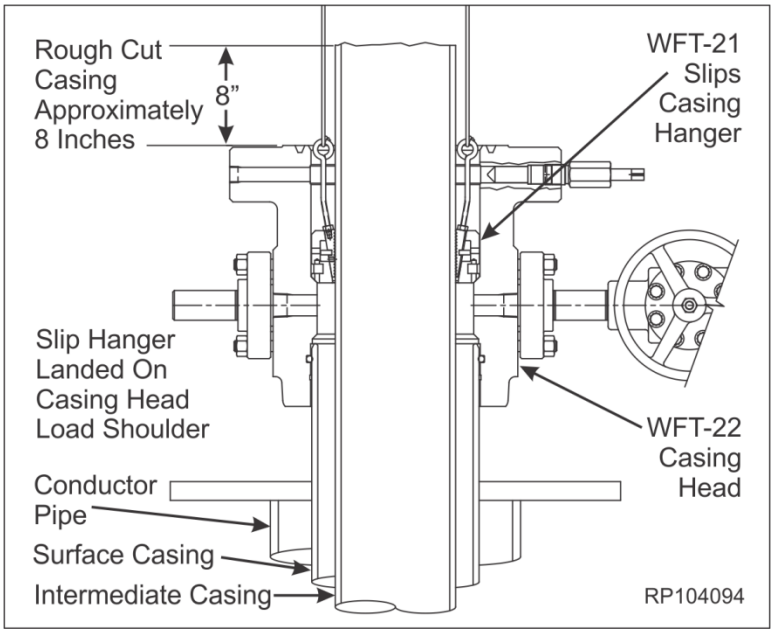
WARNING

Excessive oil or grease will prevent a positive seal from forming.

19. Install a new appropriately sized ring gasket into the casing head groove.
20. Loosely reconnect or make up the WFT-SB casing spool to the casing head.

NOTE

The casing spool to casing head connection will be fully tightened after the pack-off bushing is run and proper setting is verified.



Installation of the Pack-Off Bushing and Energizing the P-Seals

WFT-SB Pack-Off Bushing Installation

NOTE

Installation procedure is identical for both Standard and Emergency WFT-SB Pack-Off Bushings.

1. Determine which pack-off bushing to use:
   - If casing has been run normally and is hung off with a mandrel casing hanger, use a standard packoff bushing.
2. Examine the appropriate pack-off bushing. Verify the following:
   - All elastomer seals are in place and undamaged.
   - Bore, ports and alignment lugs are clean and in good condition.
   - Coat the lockscrew relief groove with white paint.
3. Liberally lubricate the inner diameter of the double P-seal grooves and outer diameter of dovetail seals with a light oil or grease.

4. Examine the pack-off bushing running tool. Verify the following:
   - All elastomer seals are properly installed, clean and undamaged
   - Threads are clean, undamaged and free of debris
   - Bore and ports are clean and unobstructed.
5. Make-up a landing joint to the running tool and rack back assembly.
6. Run two or three stands of heavy weight drill pipe or collars in the hole and set floor slips.

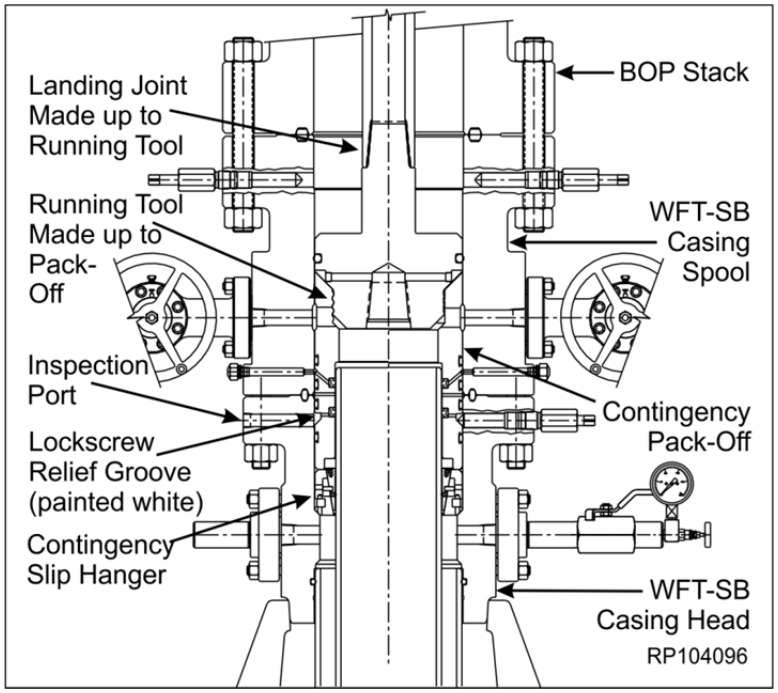
NOTE

Use heavy weight drill pipe or drill collars. Weight required to push Pack-Off Bushing into Casing Head, over Mandrel Hanger slick neck, is approximately 14,000 lbs.

WARNING

When lowering the drill pipe into the well, extreme caution must be taken to not damage the top of the mandrel hanger with the end of the drill pipe. It is recommended that the drill pipe be centralized to the hanger inner diameter, as closely as possible, when entering the hanger.

7. Carefully lower the bushing over the drill pipe and set it on top of floor slips.
8. Make up the landing joint/running tool assembly to the drill pipe suspended in floor slips.
9. Carefully pick up the pack-off bushing, thread the bushing into the running tool, then rotate the bushing approximately two turns counterclockwise (to the left), coming to a positive stop.
10. Lower the assembly through the BOP Stack and the WFT-SB spool assembly until the pack-off bushing lands on the casing hanger.



11. Verify, through inspection port that the pack-off bushing has landed properly after:
    - ensuring well is stable and no pressure buildup or mud flow is occurring.
    - drain BOP Stack through Casing Head side outlet valves.
    - remove Pipe Plug (1”-NPT) from Casing Head flange port marked “Inspection Port”.
    - Check, to ensure, bottom of Lockscrew relief groove (painted white) on Support Bushing is at bottom of inspection port.
    - Reinstall Pipe Plug and tighten securely.
12. Fully run in all Casing Head Lockscrews (lower flange), in an alternating cross pattern.
13. Using two chain tongs, 180° apart, rotate Landing Joint/Running Tool approximately 2 turns clockwise (to the

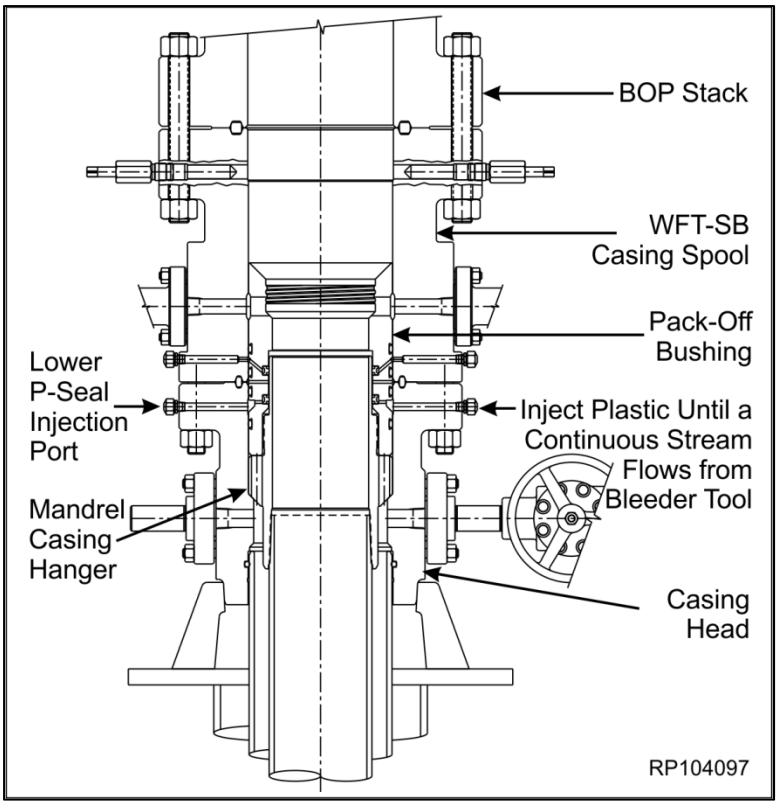
right), coming to a stop and carefully lift tool to Drill Floor, set aside.

NOTE

If the Contingency Pack-Off Bushing is being installed, it is now necessary to make up the Speed Head Casing Head/Casing Spool connection. Tighten all studs in an alternating cross pattern until the flange bolting is fully made up.

Energizing the P-Seals

1. Locate the two lower injection fittings ("INJ"), located 180 degrees apart on the casing head. Remove the dust cap from one fitting and remove the second fitting entirely.
2. Attach a bleeder tool to the injection fitting without the dust cap, in the casing head. Open the bleeder tool.
3. Attach a plastic injection tool to the open port and inject plastic packing into the port until a continuous stream flows from the bleeder tool. Close the bleeder tool.
4. Remove the injection tool. Reinstall the injection fitting into the open port and remove the dust cap. Reattach the injection tool.
5. Continue injecting plastic packing to **5,000 psi. or to 80% of casing collapse pressure, whichever is less.**



NOTE

The strength of a mandrel casing hanger slick neck is equivalent to P110 Grade casing with the same weight as run in the casing string.

6. Hold and monitor pressure for 15 minutes or as required by the drilling supervisor.
7. If pressure drops, the plastic packing has not filled the seal area completely. Open the bleeder tool, bleed off the pressure and repeat Steps 5 and 6, until pressure is stabilized.
8. Remove the plastic injection tool and bleeder tool. Reinstall the dust caps on both injection fittings.
9. Repeat Steps 1 thru 8 to pack off and energize the upper P-Seal.

10. Locate the “SEAL TEST” fitting, slightly below and 90 degrees from the injection fittings. Remove the dust cap from this fitting.
11. Attach a test pump to the fitting.
12. Pump clean test fluid between the P-Seals until a test pressure of **5,000 psi or 80% of casing collapse pressure is attained, whichever is lower.**

WARNING

Do NOT exceed 80% of casing collapse pressure when a slip type casing hanger and contingency pack-off bushing are utilized.

13. Hold test pressure for **15 minutes or as required by the drilling supervisor.**
14. If pressure drops, a leak has developed. Take the appropriate action per the following table:

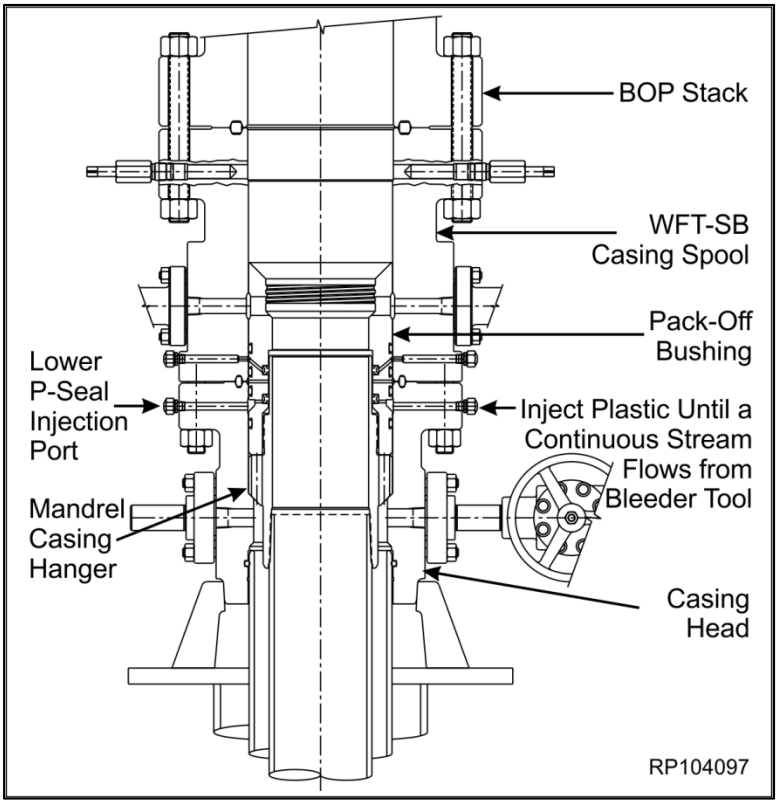
Leak Location	Cause	Action
Into the bore of the casing head	Upper P-seal leaking	Bleed off pressure and re-inject plastic packing into leaking upper P-seal port.
Around the casing	Lower P-Seal leaking	Bleed off pressure and re-inject plastic packing into lower P-seal port.

15. Repeat Steps 12 thru 14 until a satisfactory test is achieved.
16. Once a satisfactory test is achieved, carefully bleed off pressure and remove Test Pump.
17. Attach the bleeder tool to the test port fitting and open the tool to vent any remaining trapped pressure.

CAUTION

Always direct the bleeder tool port away from people and property.

18. Remove the bleeder tool and reinstall dust cap in Test Port Fitting.



Retesting the BOP Stack

1. Examine the Test Plug/Running Tool. Verify the following:
   - Elastomer seals are intact and in good condition.
   - Drill pipe threads are clean and in good condition.

NOTE

Immediately after testing the support bushing seals and periodically during conditioning of the hole prior to running tubing, the BOP stack (flanged connections and rams) must be tested.

2. Orient the test plug with elastomer down/ACME threads up. Make up a joint of drill pipe to the test plug.

NOTE

Remove the pipe plug from the weep port if pressure is to be supplied through the drill pipe.

CAUTION

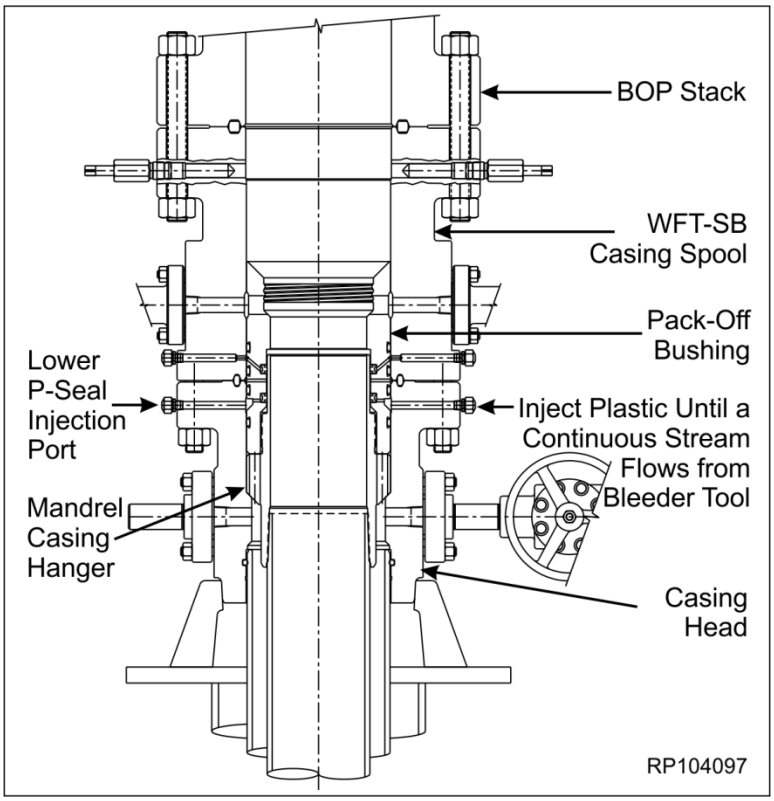
Make sure the elastomer is down and ACME threads are up when testing.

3. Fully retract all lockscrews in the upper WFT-SB Spool Assembly.

WARNING

Do NOT retract the lockscrews located in the casing head (lower flange). Doing so could allow the pack-off support bushing to rise out of position.

4. Lubricate the test plug elastomer seal with light oil or grease.



5. Lower the test plug through the BOP stack into the WFT-SB spool assembly until it lands on top of the pack-off bushing.
6. Open the upper WFT-SB casing spool side outlet valves. Monitor for any leakage past the test plug seal.
7. Close the BOP rams on the drill pipe and test to **10,000 psi or as required by the drilling supervisor.**
8. After a satisfactory test is achieved, release all pressure and open the rams.
9. Remove as much fluid from the BOP stack as possible.
10. Retrieve the test plug assembly slowly to avoid damage to the seal.
11. Close all outlet valves on the WFT-SB casing head/spool assembly.

Running and Retrieving the Short Bowl Protector

NOTE

Always use a bowl protector while drilling to protect the wellhead load shoulders from damage by the drill bit or rotating drill pipe. The bowl protector must be retrieved prior to running the casing string!

Running the Bowl Protector Prior to Drilling

1. Examine the short bowl protector. Verify the following:
   - Bore drift is correct size, is clean, in good condition, and free of debris.
   - Threads are correct size and type.
   - Threads are clean and in good condition.
2. Orient the bowl protector running tool with ACME threads down.

NOTE

The running tool is the same tool used for handling the long bowl protector.

CAUTION

Make sure that the left hand (LH) ACME threads are down prior to engaging the bowl protector running tool into the short bowl protector.

3. Make-up a drill pipe joint to the running tool.
4. Thread the running tool into the short bowl protector, rotating two turns counterclockwise (to the left).
5. Verify that all upper lockscrews in the WFT-SB spool assembly are fully retracted. Slowly lower the running tool/bowl protector assembly through the BOP stack into the WFT-SB spool assembly until it lands on top of the pack-off bushing.

WARNING

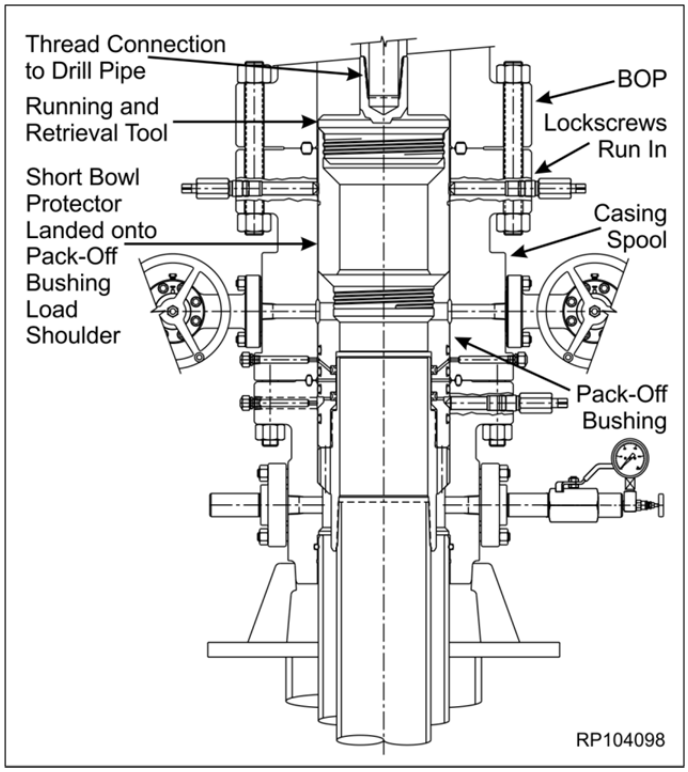
Do NOT retract the lower lockscrews located in the WFT-SB casing head, as this could allow the pack-off bushing to rise out of position.

6. On the upper WFT-SB spool assembly, run in two lockscrews (“snug” tight ONLY), 180 degrees apart, to hold the bowl protector in place.

WARNING

Do NOT over tighten the lockscrews, as this will cause damage to both the bowl protector and lockscrews.

7. Remove the running tool from the bowl protector, by rotating the drill pipe clockwise two turns while lifting straight up.
8. Drill out and prepare to the production casing string per the drilling supervisor’s instructions.



Retrieval of the Short Bowl Protector After Drilling

1. Make up the retrieval tool to the drill pipe with ACME threads down.
2. Slowly lower the retrieval tool into the bowl protector.
3. Rotate the retrieval tool counterclockwise, two turns, to engage with the bowl protector ACME threads.
4. Fully retract both lockscrews on the casing spool (upper flange), and retrieve the bowl protector.
5. Remove the bowl protector and retrieval tool from the drill string.

Running the Production Casing

1. Run the production casing to necessary depth and cement as required.

NOTE

There are two methods for installing WFT-22 Slip Type Casing Hangers:

- **Under the BOP stack.**
- **Through the BOP stack.**

Installation of the Slip-Type Casing Hanger Under the BOP Stack

1. Drain the casing head through the uppermost side outlet valve.
2. Lift and suspend the BOP stack above the WFT-SB spool assembly to a minimum of 18 inches.
3. Wash out the WFT-SB casing head/spool assembly as required.
4. Confirm that ONLY the lockscrews in the casing spool (upper flange) are fully retracted.
5. Examine the WFT-22 slip-type casing hanger. Verify the following:
   - Slip segments are clean and undamaged.
   - All screws are in place.
   - Packing element is clean and undamaged.

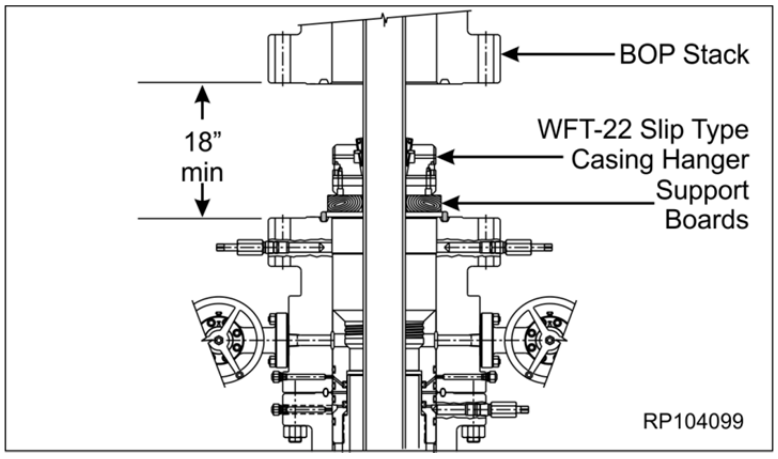
CAUTION

The packing element should not protrude past the casing hanger outer diameter. If the packing element does extend past the outer diameter, loosen the cap screws in the bottom of the hanger.

6. Place two boards across the casing spool face, against the casing, to support the hanger.
7. Disengage the spring loaded latch, open the hanger and wrap the hanger around the casing, allowing the support boards to carry weight.
8. Re-engage the casing hanger spring loaded latch.
9. Remove the slip retaining cap screws from the outer diameter of the hanger body, allowing the slip segments to settle around the casing.
10. Supporting the weight of the casing hanger, remove the support boards and lower the hanger into the WFT-SB casing head/spool assembly until it lands on the pack-off bushing load shoulder.

CAUTION

Do NOT drop the hanger; lower it carefully.



Installation of the Slip-Type Casing Hanger through the BOP Stack

1. Drain the WFT-SB casing head/spool assembly and BOP stack through the side outlet valves on the spool assembly.
2. Wash out the wellhead assembly until clean returns are seen.
3. Examine the slip type casing hanger. Verify the following:
   - slip segments are clean and undamaged
   - all screws are in place
   - Packing Element is clean and undamaged.

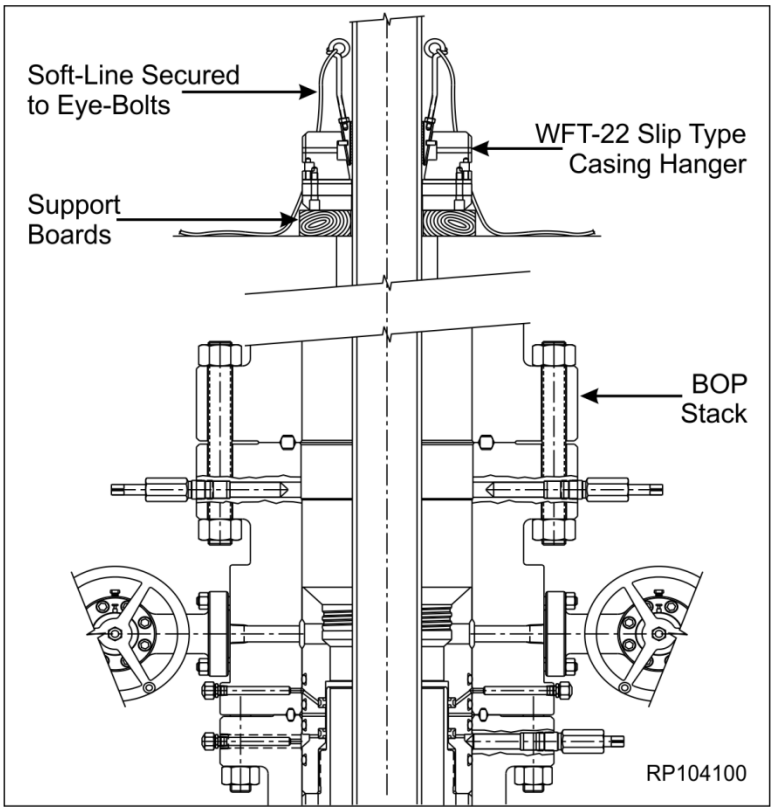
CAUTION

The packing element should not protrude past the casing hanger outer diameter. If the packing element does extend past the outer diameter, loosen the cap screws in the bottom of the hanger.

4. Place two boards across the rotary table, against the casing, to support the hanger.
5. Disengage the spring loaded latch, open the hanger and wrap it around the casing, allowing the support boards to carry the weight.
6. Re-engage the casing hanger's spring loaded latch.
7. Measure the distance from the top flange of the WFT-SB casing spool to the drilling rig floor (RKB).
8. Measure out two lengths of soft-line cord (rope) to the same length as the RKB measurement, and adding an additional 10 feet to each line.
9. Mark the soft line cord at the required length.
10. Install two eyebolts into the tapped holes in the top of the casing hanger slip segments, 180 degrees apart.
11. Securely tie the soft-line cord to the eyebolts.

NOTE

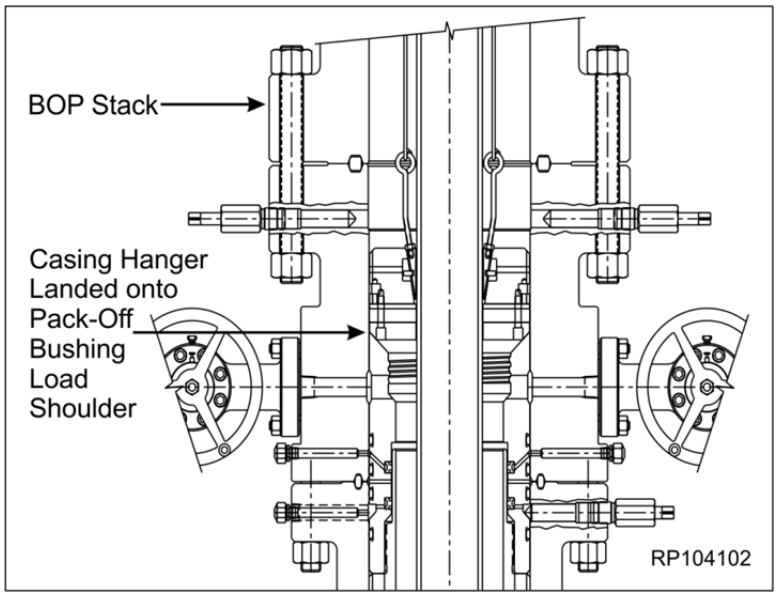
Measuring the soft-line cord and installing the eyebolts into the hanger segments should be done offline.



12. Remove the slip retaining cap screws from the outer diameter of the hanger body, allowing the slip segments to settle around the casing.
13. Supporting the weight of the casing hanger, remove the support boards and carefully lower the hanger through the BOP stack into the WFT-SB casing head/spool assembly, until it securely lands on the pack-off bushing load shoulder.

CAUTION

Do NOT drop hanger; lower it carefully.



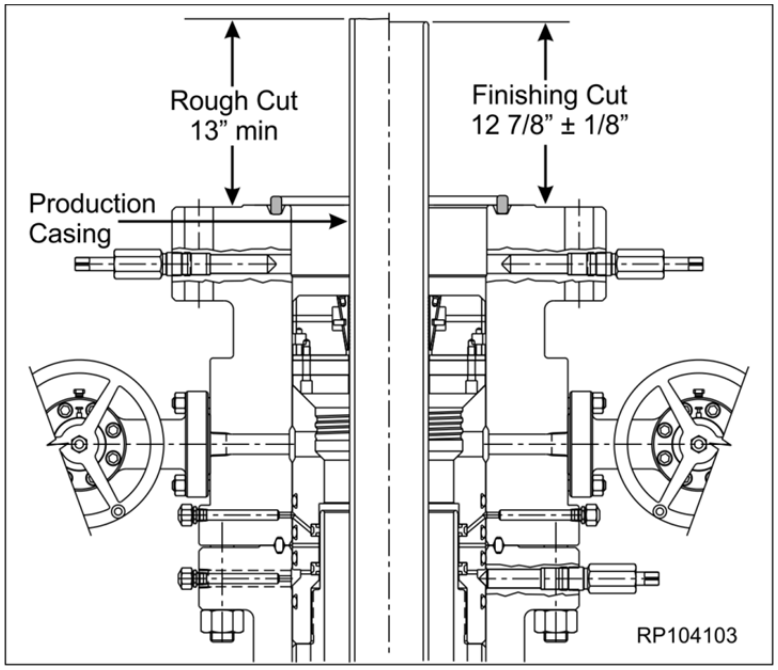
Hanging off the Production Casing

1. With the casing hanger now landed onto the pack-off bushing load shoulder, pull tension on the casing to the desired hanging weight, and then slack off.

NOTE

A sharp decrease on the weight indicator will signify that the hanger has taken weight. If this does not occur, pull tension again and slack off once more.

2. Rough cut casing approximately 16” above top of WFT-SB Spool top flange. Remove excess casing.
3. Carefully remove BOP stack, set aside.
4. Final cut the casing at about 12 7/8” +/- 1/8” above the face of the WFT-SB spool, which will allow room for the double studded adapter flange.
5. Grind the casing stub level and bevel the casing outer diameter (1/4” x 1/8”) and inner diameter (1/8” x 45 degrees).



Installation of the Double-Studded Adapter (DSA) Flange

1. Examine the double studded adapter (DSA) Flange. Verify the following:
   - Ring grooves are clean and undamaged.
   - Stud threads are clean and undamaged.
2. Orient the DSA flange with the 10M side down.
3. Thoroughly clean the mating grooves of the DSA flange and the WFT-SB spool assembly. Wipe lightly with oil or grease.

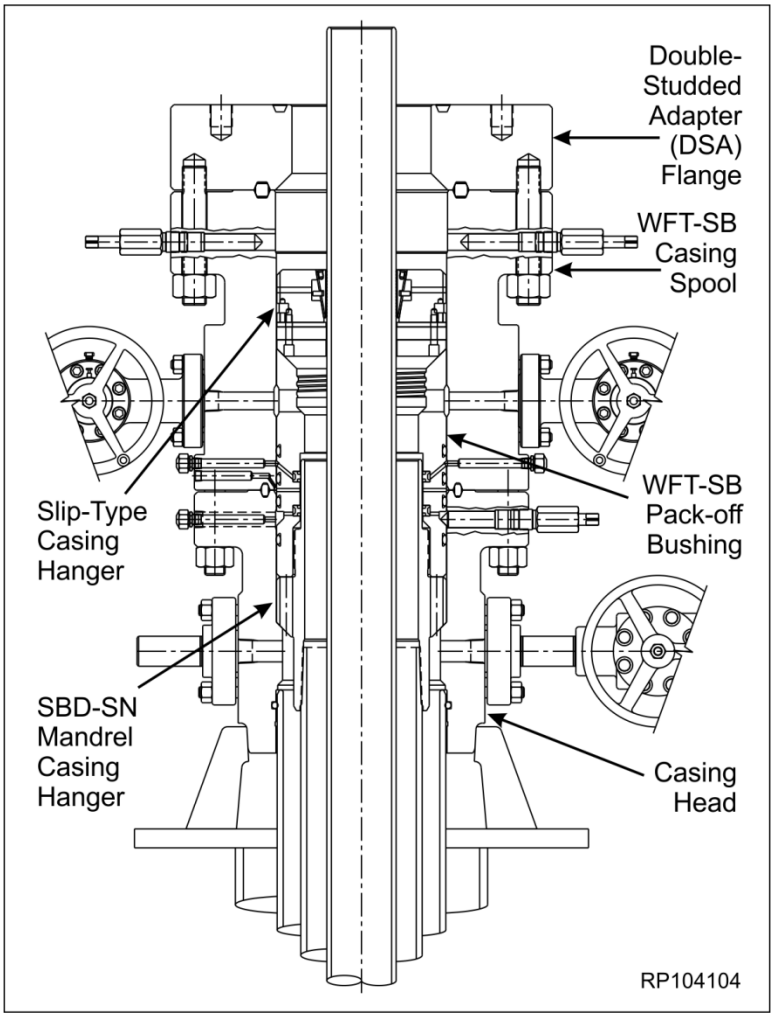
WARNING

Excessive oil or grease will prevent a positive seal from forming.

4. Install a new appropriately sized ring gasket into the WFT-SB spool assembly groove.
5. Lift, while holding level, and carefully lower the DSA over the production casing stub until it lands on the ring gasket.
6. Make-up the flange connection with appropriate nuts, tightening in alternate cross pattern, as required by API 6A.
7. Fill the void area in the DSA around the production casing with a light weight oil.
8. Continue filling with a light weight oil to the top of the DSA.

WARNING

Do NOT allow oil to run into the ring groove. This may prevent a positive seal from forming.



Installation and Testing of the Tubing Spool Assembly

Installation of the TCM Tubing Spool Assembly

1. Examine the tubing spool assembly. Verify the following:
   - bore is clean and free of debris
   - ring grooves and seals are clean and undamaged
   - PE-seal assembly is properly installed, clean and undamaged.
2. Thoroughly clean the mating ring grooves of the WFT-TCM Tubing Spool and WFT-SB Casing Spool.
3. Lightly lubricate the inner diameter of the PE-seal and outer diameter of the casing stub with oil or grease.

WARNING

Excessive oil or grease will prevent a positive seal from forming.

4. Install a new appropriately sized ring gasket into the WFT-SB casing spool assembly groove.
5. Orient the tubing spool assembly as required and carefully lower it over the casing stub, until it lands on the ring gasket.
6. Make up the flange connection with the appropriate studs and nuts, tightening in an alternating cross pattern, as required by API 6A.

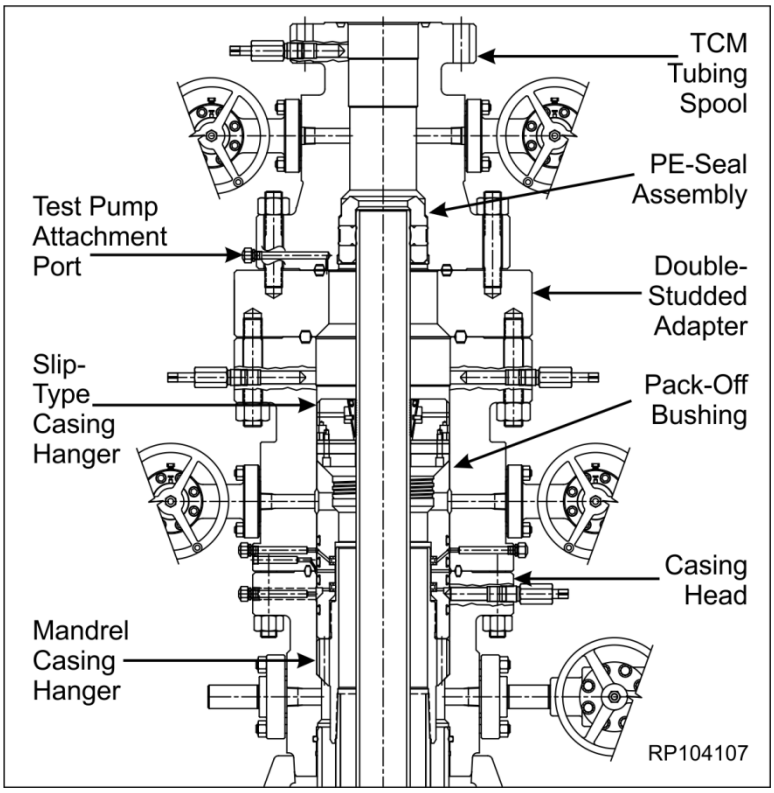
Testing the Secondary Seal and Flange Connection Test

1. Locate the test port fitting on the OD of the tubing spool lower flange. Remove the dust cap from the fitting.
2. Attach a test pump to the test port fitting.
3. Pump clean test fluid into the void area between the flanges until a test pressure of **10,000 psi or 80% of casing collapse pressure is attained**, whichever is lower.
4. Hold and monitor pressure for 15 minutes or as required by the drilling supervisor.
5. Once a satisfactory test is achieved, carefully bleed off pressure and remove the test pump
6. Attach a bleeder tool to the test port fitting and open the tool to vent any remaining trapped pressure.

CAUTION

Always direct the bleeder tool port away from people and property.

7. Remove the bleeder tool and reinstall the dust cap on the test port fitting.
8. Install a new appropriately sized ring gasket into the tubing spool groove.



Testing the BOP

NOTE

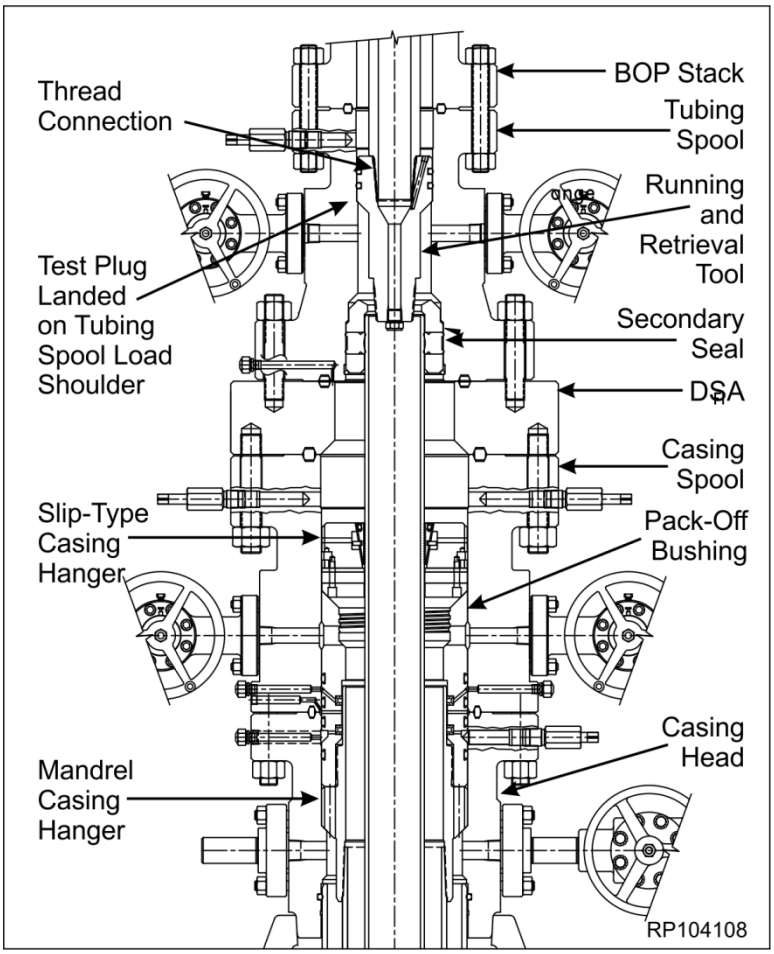
Immediately after the make-up of the BOP Stack and periodically during drilling of hole for the next string, the BOP stack (flanged connections and rams) must be tested.

1. Examine the test plug. Verify that:
   - O-ring seals and plugs are properly installed, clean and undamaged.
   - All threads are clean and undamaged.
2. Orient the test plug with O-ring seals up and drill pipe pin connection down.
3. Make up a joint of drill pipe to the top of the test plug.

NOTE

If pressure is to be supplied through the drill pipe, the pipe plug should be removed from the weep port.

4. Fully retract all lockscrews on the WFT-TCM tubing spool assembly.
5. Open the side outlet valves on the tubing spool.
6. Wipe the test plug O-ring seals with a light oil or grease.
7. Lower the test plug through the BOP until it lands on the tubing spool load shoulder.
8. Close the BOP rams on the drill pipe and test to **10,000 psi maximum.**
9. Monitor the open outlets for signs of leakage past the test plug.
10. Once a satisfactory test is achieved, release pressure and open the rams.
11. Close the side outlet valves.
12. Remove as much fluid from the BOP stack as possible.
13. Slowly retrieve the test plug, avoiding damage to the seals.
14. Repeat this procedure, as required, during drilling or conditioning of the hole.



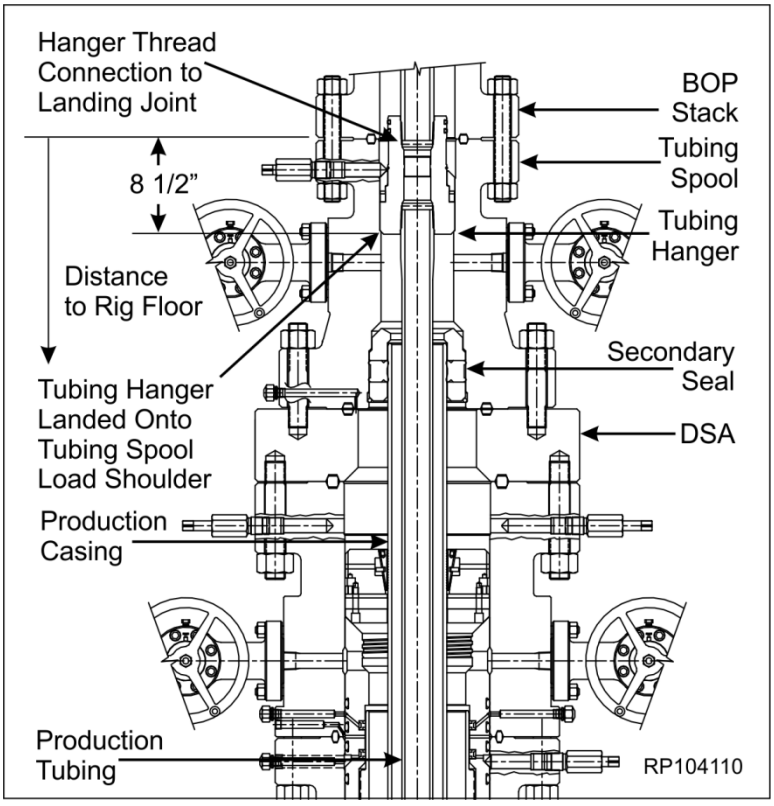
Hanging off the Production Tubing String

1. Run the production tubing and space out appropriately for the tubing hanger.
2. Examine the TC1AEN Tubing Hanger. Verify the following;
   - Packing element is clean and undamaged.
   - S-seals are properly installed.
   - S-seals are clean and undamaged.
   - All threads are clean and undamaged.
3. Make-up a short handling joint to the top of the tubing hanger.
4. Pick up the tubing hanger and make it up to the tubing string, tightening the connection to the thread manufacturer's recommended optimum torque value.
5. Remove the short handling joint from the top of the hanger. Make up the landing joint to the top of the tubing hanger, tightening the connection to the thread manufacturer's recommended minimum torque values.
6. Ensure that all tubing spool lockscrews are fully retracted from the bore and open side outlet valves. Drain the BOP stack.

NOTE

The side outlet valves should remain open while landing the tubing hanger.

7. Calculate the distance from the tubing spool load shoulder to the rig floor. Measure from the face of the tubing spool.
8. Carefully lower the tubing hanger into the well, tallying the tubing every five feet, until the tubing hanger lands securely on the tubing spool load shoulder.
9. Run in all tubing spool lockscrews, in an alternating cross pattern, to 300 ft-lbs, in 75 ft-lb increments.
10. Remove the landing joint from the tubing hanger, and set it aside.



11. Install the Type H Back Pressure Valve, carefully lowering the BPV through the BOP stack into the tubing hanger. Rotate the BPV counterclockwise (to the left) until it bottoms out in the tubing hanger BPV prep. Continue rotating counterclockwise, approximately 7 turns, to retrieve the running tool.
12. With the well safe and under control, the BOP stack may be removed.

Installation and Testing of the Production Tree

Installation

1. Examine the production tree assembly. Verify the following;
   - Bore is clean and free of debris.
   - All valves are in the fully open position.
   - All threads and seal areas are clean and undamaged.
   - All fittings, nuts and handwheels are intact and undamaged.
2. Thoroughly clean all exposed portions of the tubing hanger, tubing head adapter flange and bottom prep of the tubing head adapter.
3. Thoroughly clean mating ring grooves of the tubing head adapter flange and WFT-TCM tubing spool.
4. Lightly lubricate the tubing hanger neck outer diameter and tubing head adapter flange bottom prep with oil or grease.

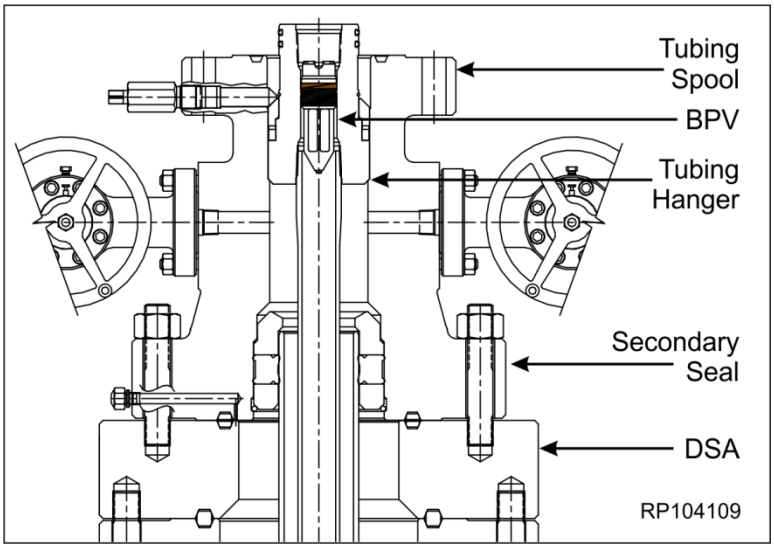
WARNING

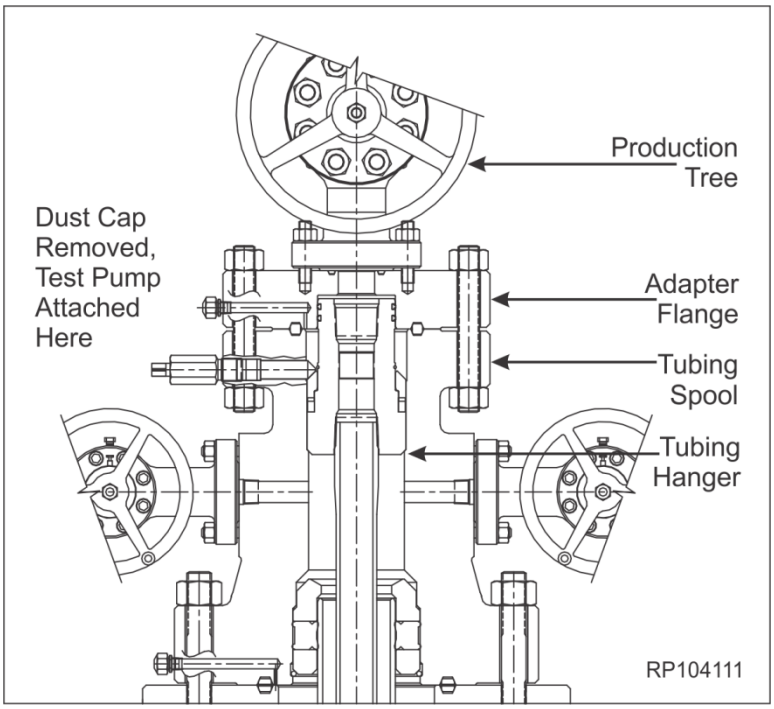
Excessive oil or grease will prevent a positive seal from forming.

5. Install a new appropriately sized ring gasket into the WFT-TCM tubing spool groove.
6. Fill the void area around the hanger with hydraulic fluid, to the top of the tubing spool assembly.

WARNING

Do NOT overfill the void area, allowing oil to run into the ring groove. This may prevent a positive seal from forming.





7. Align and level the production tree above the tubing hanger and carefully lower it over the tubing hanger neck, landing it on the ring gasket.

WARNING

Do NOT damage the hanger neck seals, as this will impair their sealing ability.

8. Make up the connection using the appropriate studs and nuts, and tightening in an alternating cross pattern, as required by API 6A.

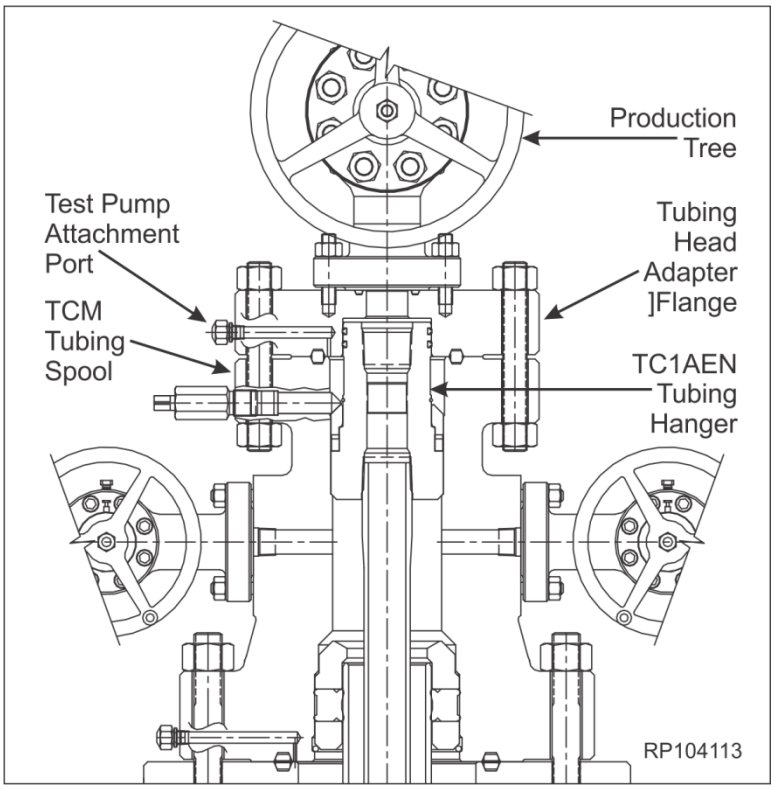
Testing the Production Tree Connection

1. Locate the test port fitting on the outer diameter of the tubing head adapter flange. Remove the dust cap from the fitting.
2. Attach a test pump to test port fitting, and open the pump.
3. Pump clean test fluid into void area between flanges, test to 10,000 psi maximum.
4. Hold and monitor pressure for **15 minutes or as required by the production supervisor**.
5. Once a satisfactory test is achieved, carefully bleed off test pressure and remove the test pump.
6. Attach a bleeder tool to the test port fitting, and open the tool to vent any remaining trapped pressure.

CAUTION

Always direct the bleeder tool away from people and property.

7. Remove the bleeder tool and reinstall the dust cap on the test port fitting.
8. Remove the type ‘H’ back pressure valve (BPV) through the production tree.
9. Ensure that the well is safe and secure by closing all gate valves.



APD ID: 10400044584

Submission Date: 07/24/2019

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM

Well Number: 6H

Well Type: OTHER

Well Work Type: Drill

Highlighted data reflects the most recent changes

Show Final Text

Section 1 - Existing Roads

Will existing roads be used? YES

Existing Road Map:

18111093_Harroun_Ranch_6H_Vicinity_Map_20190930105138.pdf

Existing Road Purpose: ACCESS,FLUID TRANSPORT

Row(s) Exist? NO

ROW ID(s)

ID:

Do the existing roads need to be improved? NO

Existing Road Improvement Description:

Existing Road Improvement Attachment:

Section 2 - New or Reconstructed Access Roads

Will new roads be needed? NO

Section 3 - Location of Existing Wells

Existing Wells Map? YES

Attach Well map:

18111093_Harroun_Ranch_6H_1_Mile_Radius_Plat_20190930105201.pdf

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Section 4 - Location of Existing and/or Proposed Production Facilities

Submit or defer a Proposed Production Facilities plan? SUBMIT

Production Facilities description: If well is productive, we will use the existing well pad for the tank battery and all necessary production facilities.

Production Facilities map:

Production_Facility_Layout_20190930105254.pdf

Section 5 - Location and Types of Water Supply

Water Source Table

Water source type: OTHER

Describe type: PIT

Water source use type: SURFACE CASING
STIMULATION
DUST CONTROL
INTERMEDIATE/PRODUCTION CASING

Source latitude: **Source longitude:**

Source datum:

Water source permit type: PRIVATE CONTRACT

Water source transport method: TRUCKING

Source land ownership: FEDERAL

Source transportation land ownership: PRIVATE

Water source volume (barrels): 100000 **Source volume (acre-feet):** 12.88930963

Source volume (gal): 4200000

Water source and transportation map:

Harroun_Ranch_6H_Water_Transportation_Map_20190724123720.pdf

Water source comments:

New water well? N

New Water Well Info

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Well latitude: **Well Longitude:** **Well datum:**

Well target aquifer:

Est. depth to top of aquifer(ft): **Est thickness of aquifer:**

Aquifer comments:

Aquifer documentation:

Well depth (ft): **Well casing type:**

Well casing outside diameter (in.): **Well casing inside diameter (in.):**

New water well casing? **Used casing source:**

Drilling method: **Drill material:**

Grout material: **Grout depth:**

Casing length (ft.): **Casing top depth (ft.):**

Well Production type: **Completion Method:**

Water well additional information:

State appropriation permit:

Additional information attachment:

Section 6 - Construction Materials

Using any construction materials: YES

Construction Materials description: Caliche used for construction of the drilling pad and access road will be obtained from the closest existing caliche pit as approved by the BLM or from prevailing deposits found under the location. If there is not sufficient material available, caliche will be purchased from the nearest caliche pit located in Section 21 T23S R29E Eddy County, NM.

Construction Materials source location attachment:

Section 7 - Methods for Handling Waste

Waste type: DRILLING

Waste content description: Drilling fluids and cuttings.

Amount of waste: 4164 barrels

Waste disposal frequency : One Time Only

Safe containment description: All drilling fluids will be stored safely and disposed of properly.

Safe containmant attachment:

Waste disposal type: HAUL TO COMMERCIAL FACILITY **Disposal location ownership:** COMMERCIAL

Disposal type description:

Disposal location description: Trucked to a state approved disposal facility.

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Waste type: SEWAGE

Waste content description: Human waste and grey water.

Amount of waste: 1000 gallons

Waste disposal frequency : One Time Only

Safe containment description: Waste material will be stored safely and disposed of properly.

Safe containmant attachment:

Waste disposal type: HAUL TO COMMERCIAL FACILITY **Disposal location ownership:** COMMERCIAL

Disposal type description:

Disposal location description: Trucked to a state approved disposal facility.

Waste type: GARBAGE

Waste content description: Trash

Amount of waste: 500 pounds

Waste disposal frequency : One Time Only

Safe containment description: Trash produced during drilling and completion operations will be collected in a trash container and disposed of properly.

Safe containmant attachment:

Waste disposal type: HAUL TO COMMERCIAL FACILITY **Disposal location ownership:** COMMERCIAL

Disposal type description:

Disposal location description: Trucked to a state approved disposal facility.

Reserve Pit

Reserve Pit being used? N

Temporary disposal of produced water into reserve pit? NO

Reserve pit length (ft.) **Reserve pit width (ft.)**

Reserve pit depth (ft.) **Reserve pit volume (cu. yd.)**

Is at least 50% of the reserve pit in cut?

Reserve pit liner

Reserve pit liner specifications and installation description

Cuttings Area

Cuttings Area being used? NO

Are you storing cuttings on location?

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Description of cuttings location

Cuttings area length (ft.) **Cuttings area width (ft.)**

Cuttings area depth (ft.) **Cuttings area volume (cu. yd.)**

Is at least 50% of the cuttings area in cut?

WCuttings area liner

Cuttings area liner specifications and installation description

Section 8 - Ancillary Facilities

Are you requesting any Ancillary Facilities?: N

Ancillary Facilities attachment:

Comments:

Section 9 - Well Site Layout

Well Site Layout Diagram:

18111093_Harroun_Ranch_6H_Well_Site_Plan_20190930105421.pdf

Rig_Layout_20190930105530.pdf

Comments: This will be on an already existing pad (the same pad as the Harroun 5H).

Section 10 - Plans for Surface Reclamation

Type of disturbance: No New Surface Disturbance **Multiple Well Pad Name:** HARROUN RANCH FED COM

Multiple Well Pad Number: 5H & 6H

Recontouring attachment:

Drainage/Erosion control construction: During construction proper erosion control methods will be used to control erosion, runoff, and siltation of the surrounding area.

Drainage/Erosion control reclamation: Proper erosion control methods will be used on the area to control erosion, runoff, and siltation of the surrounding area.

Well pad proposed disturbance (acres):

Road proposed disturbance (acres):

Powerline proposed disturbance (acres):

Pipeline proposed disturbance (acres):

Other proposed disturbance (acres):

Well pad interim reclamation (acres): 0

Road interim reclamation (acres): 0

Powerline interim reclamation (acres): 0

Pipeline interim reclamation (acres): 0

Other interim reclamation (acres): 0

Total interim reclamation: 0

Well pad long term disturbance (acres): 0

Road long term disturbance (acres): 0

Powerline long term disturbance (acres): 0

Pipeline long term disturbance (acres): 0

Other long term disturbance (acres): 0

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Total proposed disturbance: 0 **Total long term disturbance:** 0

Disturbance Comments: Harroun Ranch Fed Com 6H will be drilled on an already existing pad. The same pad as the Harroun Ranch Fed Com 5H

Reconstruction method: The areas planned for interim reclamation will then be recontoured to the original contour if feasible, or if not feasible, to an interim contour that blends with the surrounding topography as much as possible. Where applicable, the fill material of the well pad will be backfilled into the cut to bring the area back to the original contour. The interim cut and fill slopes prior to re-seeding will not be steeper than a 3:1 ratio, unless the adjacent native topography is steeper. Note: Constructed slopes may be much steeper during drilling, but will be recontoured to the above ratios during interim reclamation.

Topsoil redistribution: Topsoil will be evenly respread and aggressively revegetated over the entire disturbed area not needed for all-weather operations.

Soil treatment: To seed the area, the proper BLM seed mixture, free of noxious weeds, will be used. Final seedbed preparation will consist of contour cultivating to a depth of 4 to 6 inches within 24 hours prior to seeding, dozer tracking, or other imprinting in order to break the soil crust and create seed germination micro-sites.

Existing Vegetation at the well pad: The historic climax plant community is a grassland dominated by black grama, dropseeds, and blue stems with sand sage and shinnery oak distributed evenly throughout. Current landscape displays mesquite, shinnery oak, yucca, desert sage, fourwing saltbush, snakeweed, and bunch grasses.

Existing Vegetation at the well pad attachment:

Existing Vegetation Community at the road: Refer to "Existing Vegetation at the well pad"

Existing Vegetation Community at the road attachment:

Existing Vegetation Community at the pipeline: Refer to "Existing Vegetation at the well pad"

Existing Vegetation Community at the pipeline attachment:

Existing Vegetation Community at other disturbances: Refer to "Existing Vegetation at the well pad"

Existing Vegetation Community at other disturbances attachment:

Non native seed used? N

Non native seed description:

Seedling transplant description:

Will seedlings be transplanted for this project? N

Seedling transplant description attachment:

Will seed be harvested for use in site reclamation?

Seed harvest description:

Seed harvest description attachment:

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Seed Management

Seed Table

Seed Summary	
Seed Type	**Pounds/Acre**

Total pounds/Acre:

Seed reclamation attachment:

Operator Contact/Responsible Official Contact Info

First Name: **Last Name:**

Phone: (432)682-3753 **Email:** csmith@btaoil.com

Seedbed prep:

Seed BMP:

Seed method:

Existing invasive species? N

Existing invasive species treatment description:

Existing invasive species treatment attachment:

Weed treatment plan description: No invasive species present. Standard regular maintenance to maintain a clear location and road.

Weed treatment plan attachment:

Monitoring plan description: Identify areas supporting weeds prior to construction; prevent the introduction and spread of weeds from construction equipment during construction; and contain weed seeds and propagules by preventing segregated topsoil from being spread to adjacent areas. No invasive species present. Standard regular maintenance to maintain a clear location and road.

Monitoring plan attachment:

Success standards: To maintain all disturbed areas as per Gold Book standards.

Pit closure description: N/A

Pit closure attachment:

Section 11 - Surface Ownership

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Disturbance type: WELL PAD

Describe:

Surface Owner: BUREAU OF LAND MANAGEMENT

Other surface owner description:

BIA Local Office:

BOR Local Office:

COE Local Office:

DOD Local Office:

NPS Local Office:

State Local Office:

Military Local Office:

USFWS Local Office:

Other Local Office:

USFS Region:

USFS Forest/Grassland: **USFS Ranger District:**

Section 12 - Other Information

Right of Way needed? N **Use APD as ROW?**

ROW Type(s):

ROW Applications

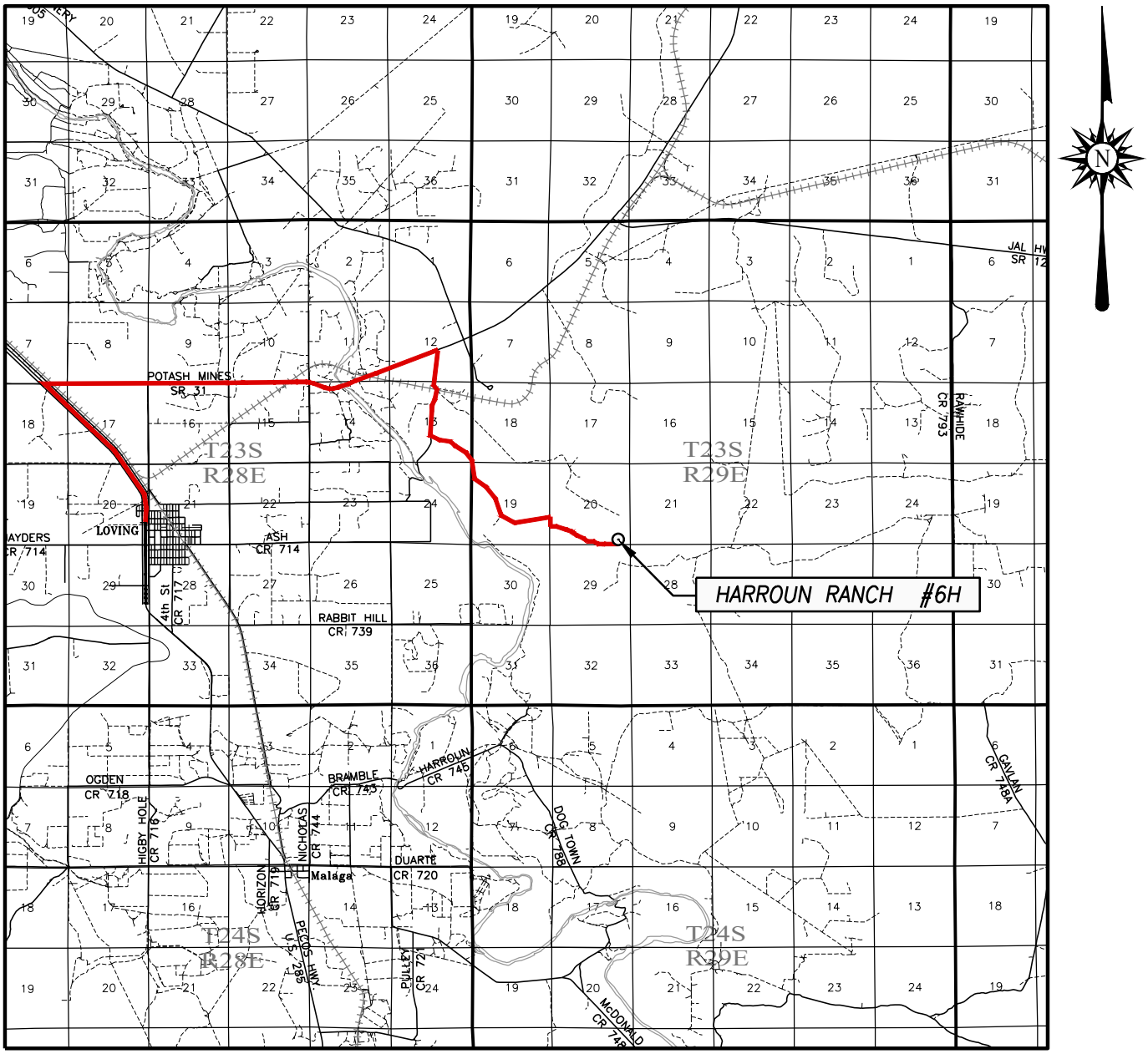
SUPO Additional Information: I am aware that certain attachments are unable to attach and/or are corrupted. After speaking with Cathy Queen BLM and Lucinda Lewis BLM, I have been directed to submit this APD as is ; If further documentation is required, and/or corrupt attachments are unreadable, please email SHAJAR@BTAOIL.COM and the proper attachments will be emailed promptly.

Use a previously conducted onsite? Y

Previous Onsite information: Onsite was conducted, May 16th, 2019 by Matias Telles.

Other SUPO Attachment

VICINITY MAP



SCALE: 1" = 2 MILES

DRIVING ROUTE: SEE TOPOGRAPHICAL AND ACCESS ROAD MAP

SEC. 20 TWP. 23-S RGE. 29-E

SURVEY N.M.P.M.

COUNTY EDDY STATE NEW MEXICO

DESCRIPTION 321.7' FSL & 793.5' FEL

ELEVATION 3018'

OPERATOR BTA OIL PRODUCERS, LLC

LEASE HARROUN RANCH

PROVIDING SURVEYING SERVICES
SINCE 1946
JOHN WEST SURVEYING COMPANY
412 N. DAL PASO HOBBS, N.M. 88240
(575) 393-3117 www.jwsc.biz
TBPLS# 10021000

DISTRICT I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720
DISTRICT II
811 S. First St., Artesia, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720
DISTRICT III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6178 Fax: (505) 334-6170
DISTRICT IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico
Energy, Minerals & Natural Resources Department
OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

Form C-102
Revised August 1, 2011
Submit one copy to appropriate District Office

☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number	Pool Code	Pool Name
		PURPLE SAGE ; WOLFCAMP

Property Code	Property Name	Well Number
	HARROUN RANCH FED COM	6H

OGRID No.	Operator Name	Elevation
260297	BTA OIL PRODUCERS, LLC	3018'

Surface Location

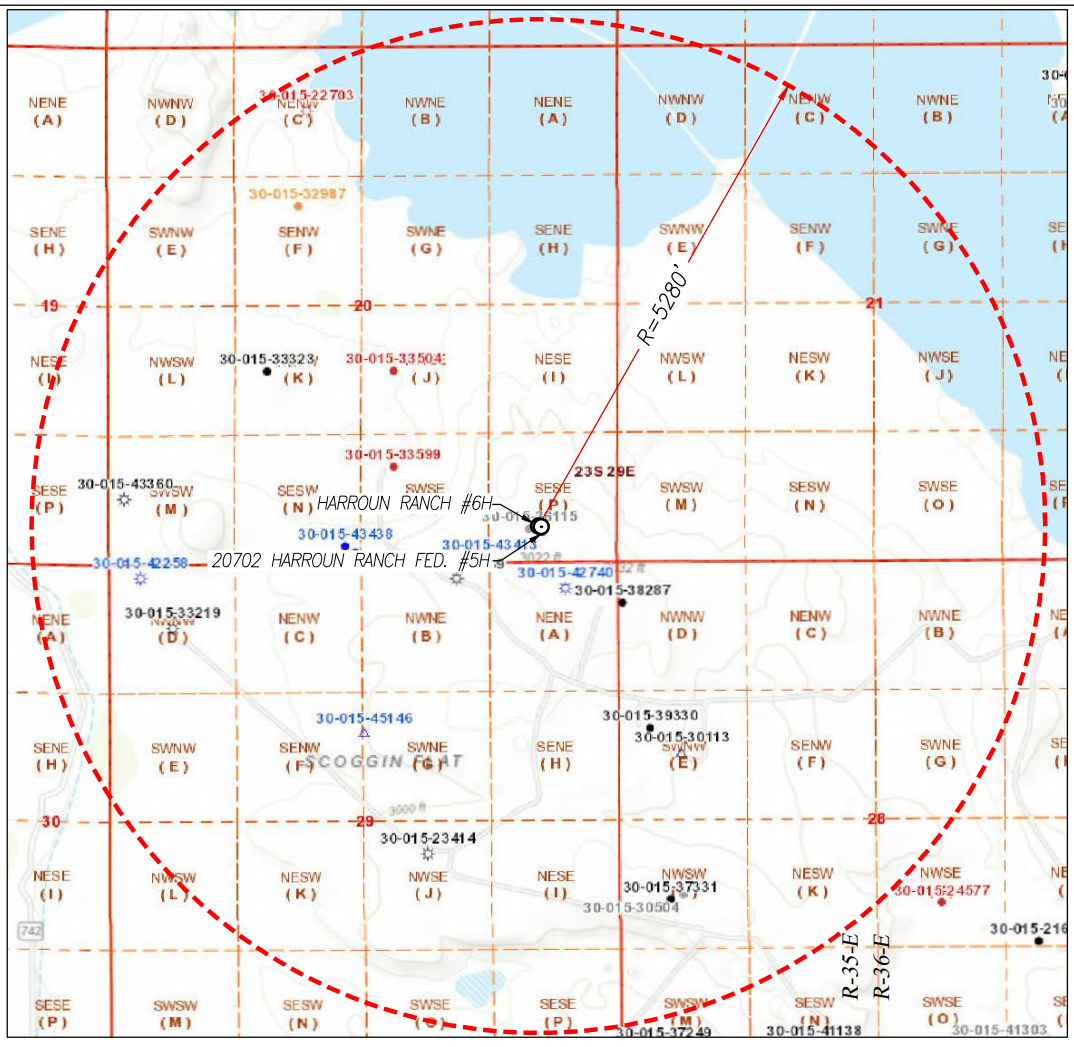
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
P	20	23-S	29-E		321.7	SOUTH	793.5	EAST	EDDY

Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County

Dedicated Acres	Joint or Infill	Consolidation Code	Order No.
640			

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

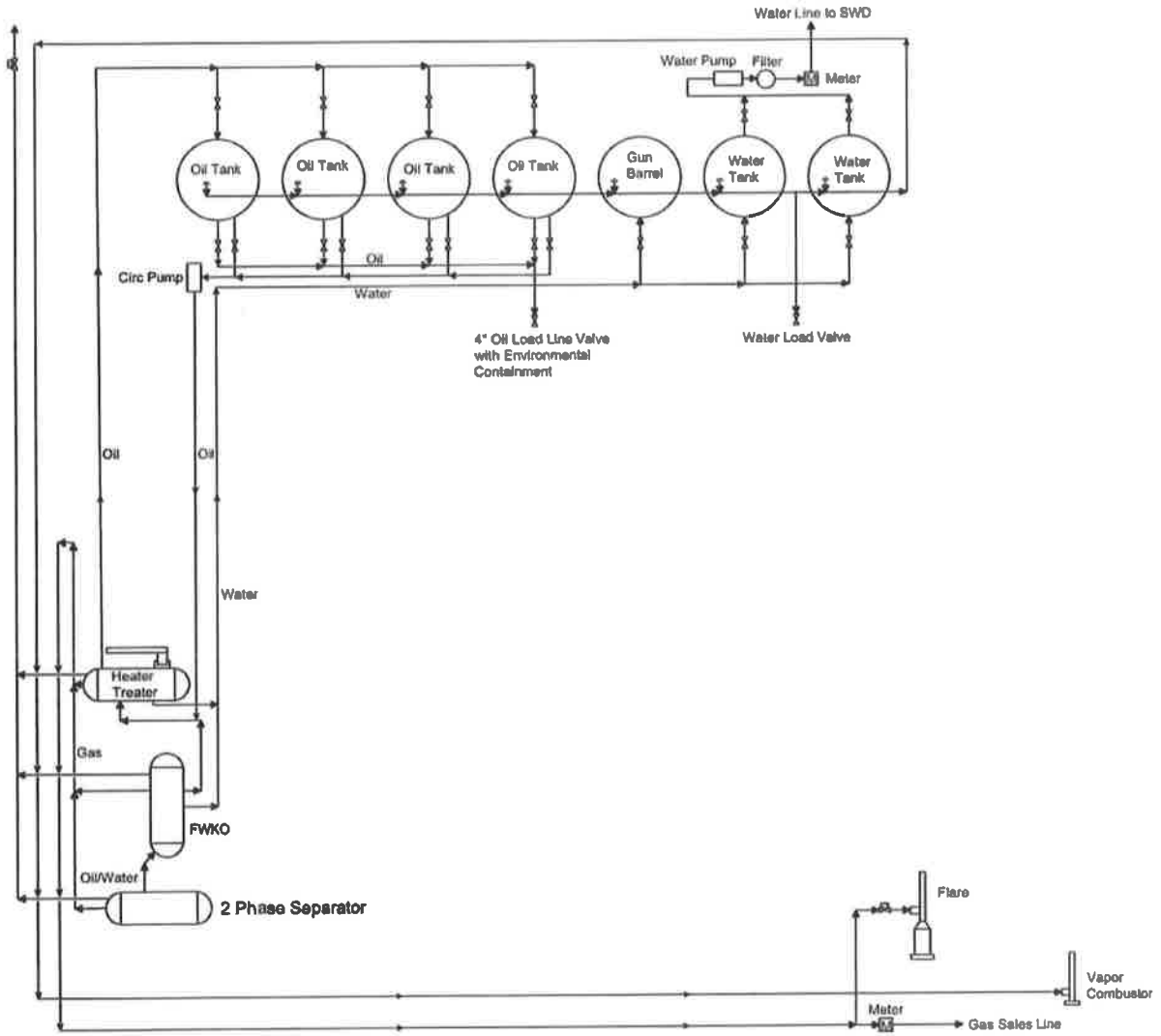


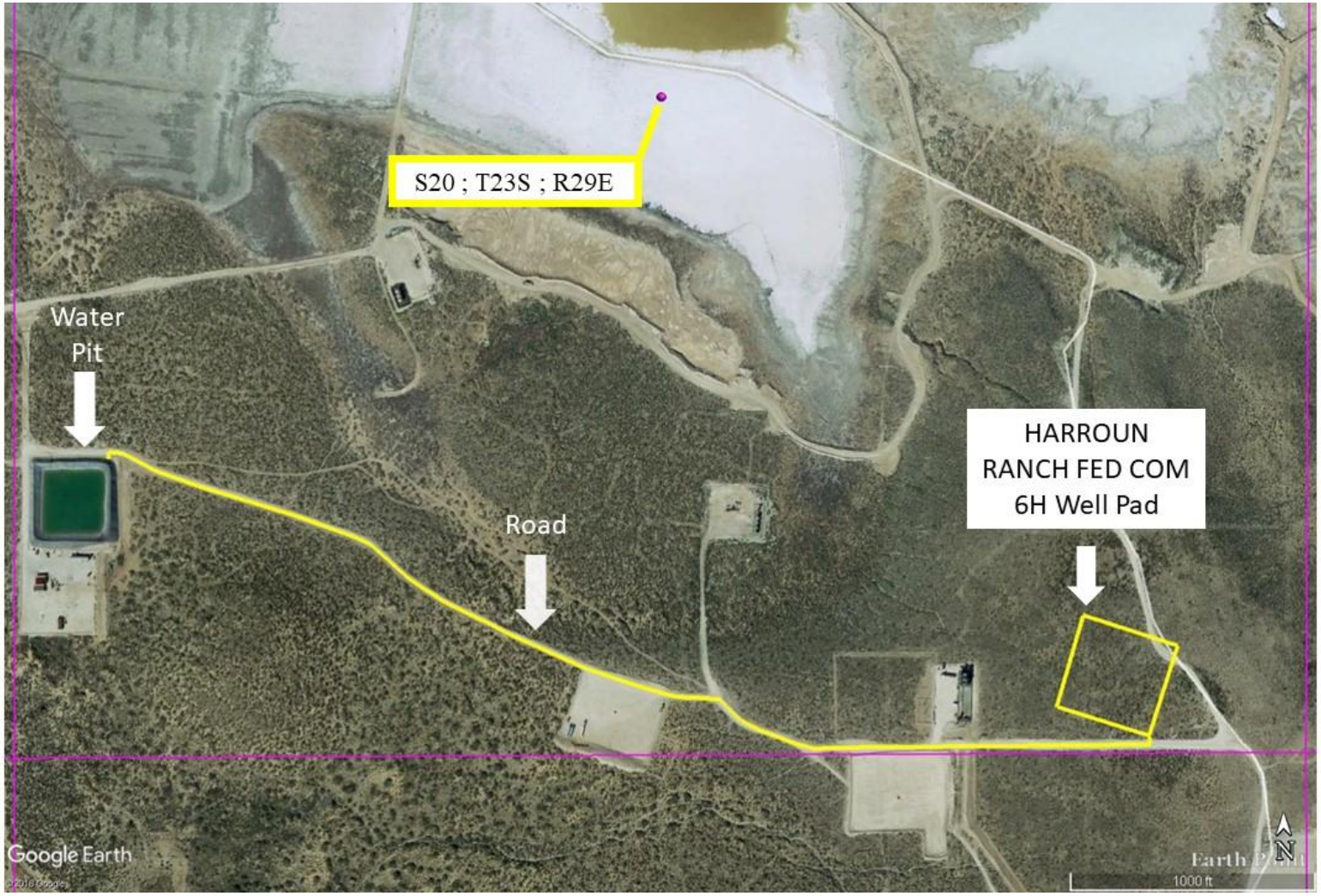
LEGEND
⊙ DENOTES PROPOSED WELLS

Scale:1"=2000'

ACK JWSC W.O.: 18.11.1093

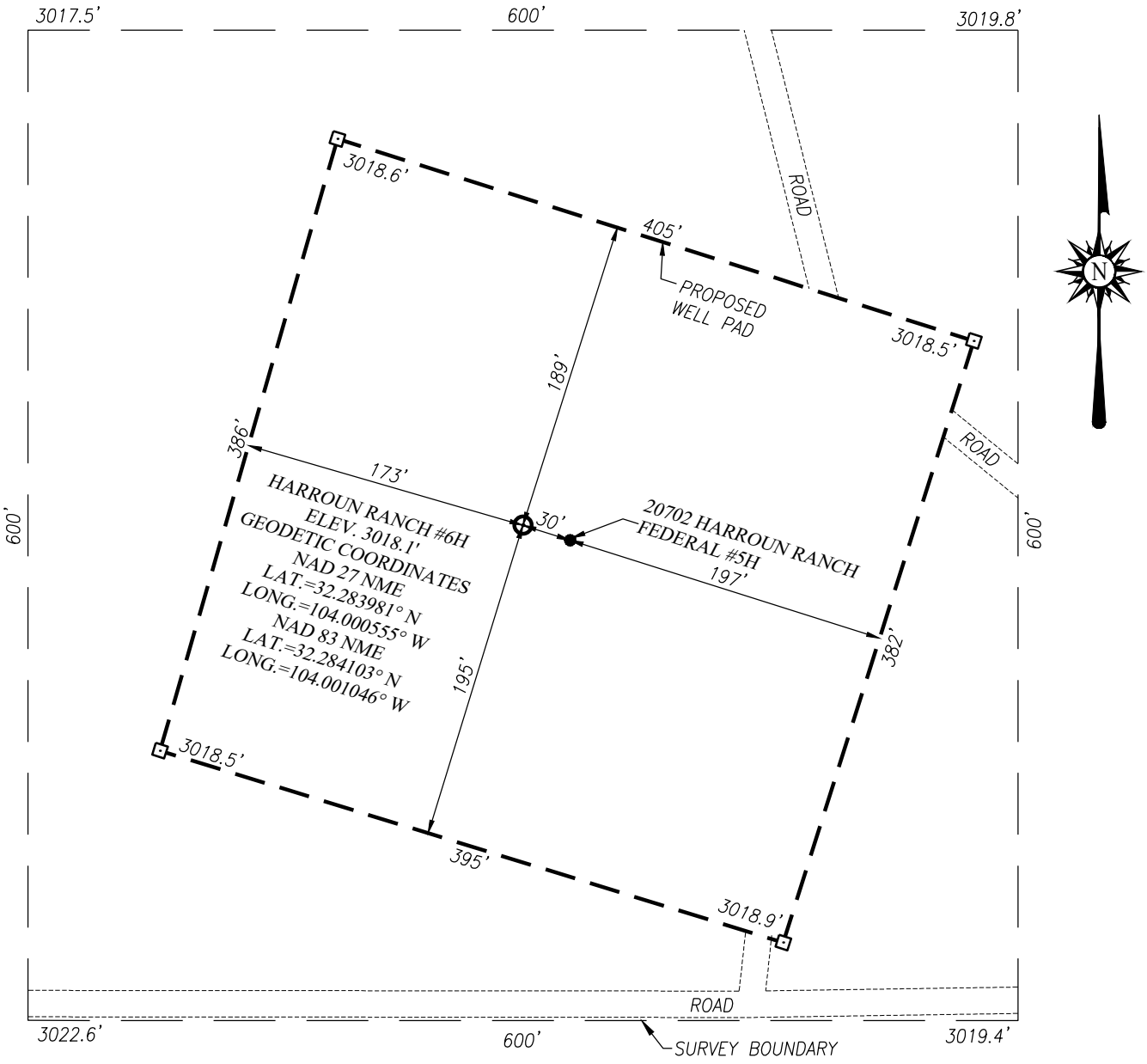
PRODUCTION FACILITY LAYOUT





BTA OIL PRODUCERS, LLC
WATER TRANSPORTATION MAP
HARROUN RANCH FED COM 6H WELL PAD TO WATER PIT
SEC 20 ; T23S ; R29E
EDDY COUNTY, NM

WELL SITE PLAN



NOTE:
1) SEE "TOPOGRAPHICAL AND ACCESS ROAD MAP" FOR PROPOSED ROAD LOCATION.

DIRECTIONS TO HARROUN RANCH #6H:

FROM LOVING N.M. GO NORTHWEST ON U.S. HWY. 285 APPROX. 2.3 MILES, TURN RIGHT ON ST. HWY. 31 AND GO EAST 3.0 MILES, THEN NORTHEAST 2 MILES TO CO. RD. 741, TURN RIGHT ON CO. RD. 741 AND GO APPROX. 1.1 MILES TO END OF ROUTE, TURN LEFT AND GO SOUTHEAST APPROX. 2.1 MILES TO A STAKED ROAD, FOLLOW ROAD SOUTH APPROX. 0.1 MILE; TURN LEFT AND GO SOUTHEAST APPROX. 0.5 MILES TO THE PROPOSED 20702 HARROUN RANCH FEDERAL #3H WELL PAD. FROM THE SOUTHEAST CORNER OF THE WELL PAD, FOLLOW ROAD SURVEY STAKES EAST APPROX. 222 FEET, THEN SOUTHEAST APPROX. 361 FEET; THEN EAST APPROX. 167 FEET TO THE SOUTHWEST CORNER OF THE 20702 HARROUN RANCH FEDERAL #4H WELL PAD. GO EAST ACROSS THE WELL PAD APPROX. 400 FEET TO THE PROPOSED ROAD SURVEY STAKE AT THE SOUTHEAST CORNER OF THIS WELL PAD. FOLLOW ROAD SURVEY STAKES EAST APPROX. 706 FEET TO THE SOUTHWEST CORNER WELL PAD FOR THE 20702 HARROUN RANCH FEDERAL #5H WELL PAD. THIS LOCATION IS 281 FEET NORTH.

100 0 100 200 Feet

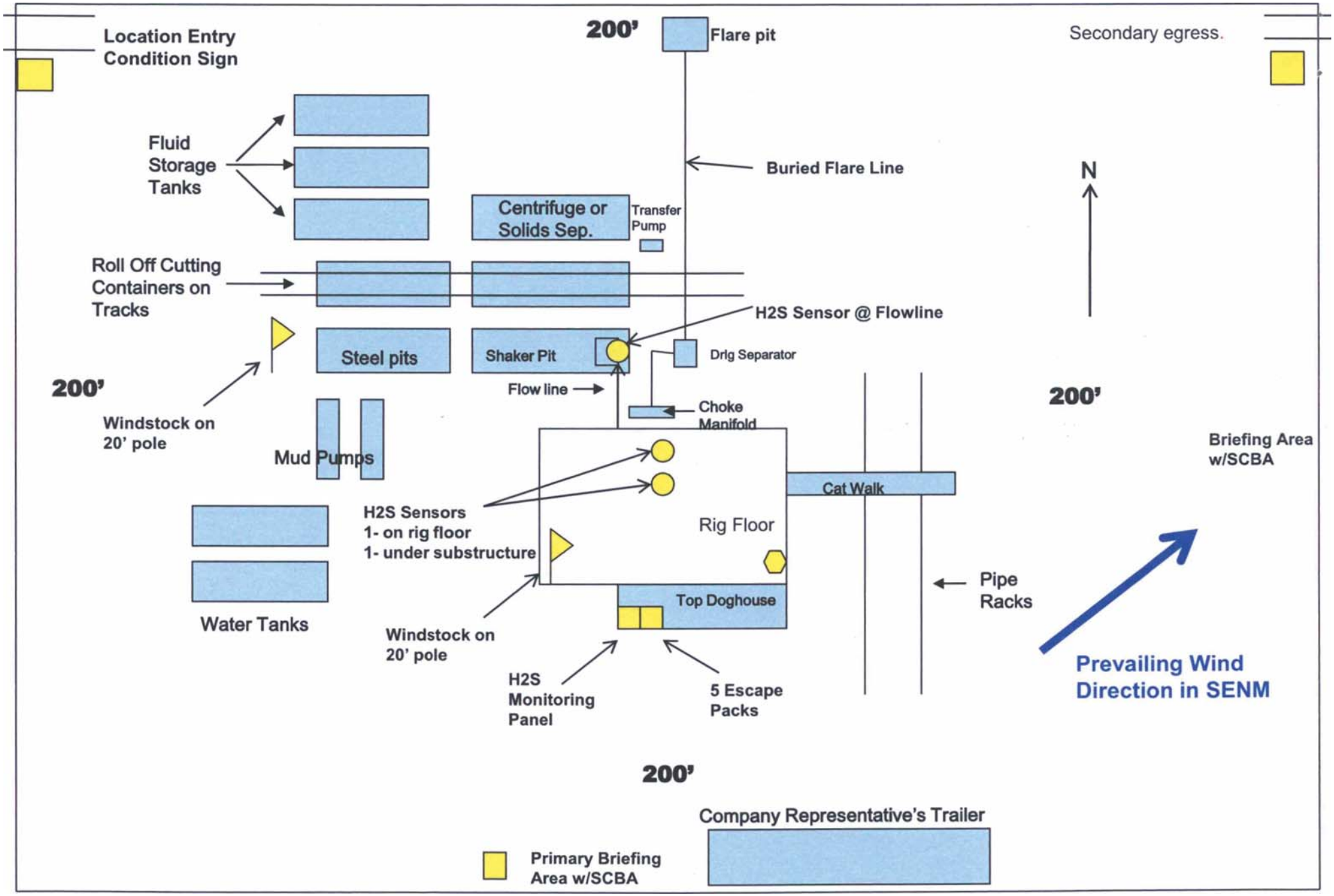
Scale: 1"=100'

BTA OIL PRODUCERS, LLC

HARROUN RANCH #6H WELL LOCATED 321.7 FEET FROM THE SOUTH LINE AND 793.5 FEET FROM THE EAST LINE OF SECTION 20, TOWNSHIP 23 SOUTH, RANGE 29 EAST, N.M.P.M., EDDY COUNTY, NEW MEXICO

PROVIDING SURVEYING SERVICES
SINCE 1946
JOHN WEST SURVEYING COMPANY
412 N. DAL PASO HOBBS, N.M. 88240
(575) 393-3117 www.jwsc.biz
TBPLS# 10021000

Survey Date: 10/04/18	CAD Date: 11/08/18	Drawn By: ACK	
W.O. No.: 18111093	Rev: .	Rel. W.O.:	Sheet 1 of 1


Location Entry
Condition Sign
200'
Flare pit
Secondary egress.
Fluid
Storage
Tanks
Buried Flare Line
N
Centrifuge or
Solids Sep.
Transfer
Pump
Roll Off Cutting
Containers on
Tracks
H2S Sensor @ Flowline
Steel pits
Shaker Pit
Drlg Separator
200'
Flow line
200'
Windstock on
20' pole
Choke
Manifold
Briefing Area
w/SCBA
Mud Pumps
Cat Walk
H2S Sensors
1- on rig floor
1- under substructure
Rig Floor
Water Tanks
Pipe
Racks
Top Doghouse
Windstock on
20' pole
Prevailing Wind
Direction in SENM
H2S
Monitoring
Panel
5 Escape
Packs
200'
Company Representative's Trailer
Primary Briefing
Area w/SCBA

APD ID: 10400044584 **Submission Date:** 07/24/2019

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Well Type: OTHER **Well Work Type:** Drill

Section 1 - General

Would you like to address long-term produced water disposal? NO

Section 2 - Lined Pits

Would you like to utilize Lined Pit PWD options? N

Produced Water Disposal (PWD) Location:

PWD surface owner: **PWD disturbance (acres):**

Lined pit PWD on or off channel:

Lined pit PWD discharge volume (bbl/day):

Lined pit specifications:

Pit liner description:

Pit liner manufacturers information:

Precipitated solids disposal:

Decribe precipitated solids disposal:

Precipitated solids disposal permit:

Lined pit precipitated solids disposal schedule:

Lined pit precipitated solids disposal schedule attachment:

Lined pit reclamation description:

Lined pit reclamation attachment:

Leak detection system description:

Leak detection system attachment:

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Lined pit Monitor description:

Lined pit Monitor attachment:

Lined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Lined pit bond number:

Lined pit bond amount:

Additional bond information attachment:

Section 3 - Unlined Pits

Would you like to utilize Unlined Pit PWD options? N

Produced Water Disposal (PWD) Location:

PWD disturbance (acres): **PWD surface owner:**

Unlined pit PWD on or off channel:

Unlined pit PWD discharge volume (bbl/day):

Unlined pit specifications:

Precipitated solids disposal:

Decribe precipitated solids disposal:

Precipitated solids disposal permit:

Unlined pit precipitated solids disposal schedule:

Unlined pit precipitated solids disposal schedule attachment:

Unlined pit reclamation description:

Unlined pit reclamation attachment:

Unlined pit Monitor description:

Unlined pit Monitor attachment:

Do you propose to put the produced water to beneficial use?

Beneficial use user confirmation:

Estimated depth of the shallowest aquifer (feet):

Does the produced water have an annual average Total Dissolved Solids (TDS) concentration equal to or less than that of the existing water to be protected?

TDS lab results:

Geologic and hydrologic evidence:

State authorization:

Unlined Produced Water Pit Estimated percolation:

Unlined pit: do you have a reclamation bond for the pit?

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Is the reclamation bond a rider under the BLM bond?

Unlined pit bond number:

Unlined pit bond amount:

Additional bond information attachment:

Section 4 - Injection

Would you like to utilize Injection PWD options? N

Produced Water Disposal (PWD) Location:

PWD surface owner: **PWD disturbance (acres):**

Injection PWD discharge volume (bbl/day):

Injection well mineral owner:

Injection well type:

Injection well number: **Injection well name:**

Assigned injection well API number? **Injection well API number:**

Injection well new surface disturbance (acres):

Minerals protection information:

Mineral protection attachment:

Underground Injection Control (UIC) Permit?

UIC Permit attachment:

Section 5 - Surface Discharge

Would you like to utilize Surface Discharge PWD options? N

Produced Water Disposal (PWD) Location:

PWD surface owner: **PWD disturbance (acres):**

Surface discharge PWD discharge volume (bbl/day):

Surface Discharge NPDES Permit?

Surface Discharge NPDES Permit attachment:

Surface Discharge site facilities information:

Surface discharge site facilities map:

Section 6 - Other

Would you like to utilize Other PWD options? N

Produced Water Disposal (PWD) Location:

PWD surface owner: **PWD disturbance (acres):**

Other PWD discharge volume (bbl/day):

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM **Well Number:** 6H

Other PWD type description:

Other PWD type attachment:

Have other regulatory requirements been met?

Other regulatory requirements attachment:

AFMSS

U.S. Department of the Interior
BUREAU OF LAND MANAGEMENT

Bond Info Data Report

05/28/2020

APD ID: 10400044584

Submission Date: 07/24/2019

Operator Name: BTA OIL PRODUCERS LLC

Well Name: HARROUN RANCH FED COM

Well Number: 6H

Well Type: OTHER

Well Work Type: Drill

Highlighted data reflects the most recent changes

Show Final Text

Bond Information

Federal/Indian APD: FED

BLM Bond number: NMB001711

BIA Bond number:

Do you have a reclamation bond? NO

Is the reclamation bond a rider under the BLM bond?

Is the reclamation bond BLM or Forest Service?

BLM reclamation bond number:

Forest Service reclamation bond number:

Forest Service reclamation bond attachment:

Reclamation bond number:

Reclamation bond amount:

Reclamation bond rider amount:

Additional reclamation bond information attachment: