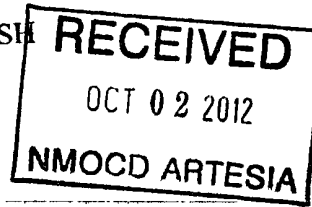


R-111-POTASH



Form 3160-3
(April 2004)

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT
APPLICATION FOR PERMIT TO DRILL OR REENTER

OCD Artesia

FORM APPROVED
OMB No. 1004-0137
Expires March 31, 2007

1a. Type of work: <input checked="" type="checkbox"/> DRILL <input type="checkbox"/> REENTER		5. Lease Serial No. NMNM0417696 TES	
1b. Type of Well: <input type="checkbox"/> Oil Well <input checked="" type="checkbox"/> Gas Well <input type="checkbox"/> Other <input checked="" type="checkbox"/> Single Zone <input type="checkbox"/> Multiple Zone		6. If Indian, Allottee or Tribe Name 10/3/2012	
2. Name of Operator OXY USA Inc. 16696		7. If Unit or CA Agreement, Name and No.	
3a. Address P.O. Box 50250 Midland, TX 79710		8. Lease Name and Well No. Lost Tank 4 Federal #24 <3048792	
3b. Phone No. (include area code) 432-685-5717		9. API Well No. 30-015- 40776	
4. Location of Well (Report location clearly and in accordance with any State requirements.)* At surface 1428 FNL 1764 FEL SWNE(G) At proposed prod. zone 680 FSL 2484 FEL SWSE(O) NON-STANDARD LOCATION		10. Field and Pool, or Exploratory Lost Tank Wolfcamp <97573>	
11. Sec., T. R. M. or Blk. and Survey or Area Sec 4 T22S R31E		12. County or Parish Eddy	
13. State NM		14. Distance in miles and direction from nearest town or post office* 20 miles NW from Loving, NM	
15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 680'	16. No. of acres in lease 1238.63ac	17. Spacing Unit dedicated to this well 600ac	
18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft. 6-252' 24-50'	19. Proposed Depth 13012'M 12342'V	20. BLM/BIA Bond No. on file ESB000226 4 NM0000862	
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 3450.8' GL	22. Approximate date work will start* 10/01/2012	23. Estimated duration 45days	

24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No.1, shall be attached to this form:

- | | |
|---|--|
| 1. Well plat certified by a registered surveyor. | 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above). |
| 2. A Drilling Plan. | 5. Operator certification |
| 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO shall be filed with the appropriate Forest Service Office). | 6. Such other site specific information and/or plans as may be required by the authorized officer. |

25. Signature	Name (Printed/Typed) David Stewart	Date 8/2/12
Title Regulatory Advisor david_stewart@oxy.com		
Approved by (Signature)	Name (Printed/Typed)	Date 9/27/12
Title STATE DIRECTOR NM STATE OFFICE		

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

Conditions of approval, if any, are attached.

APPROVAL FOR TWO YEARS

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

*(Instructions on page 2)

Carlsbad Controlled Water Basin

Anticipated BHP @ 8100-9375 psi

Approval Subject to General Requirements
& Special Stipulations Attached

SEE ATTACHED FOR
CONDITIONS OF APPROVAL

WO# 110916WL-c (Rev. B) (KA)

United States Department of the Interior
Bureau of Land Management

Carlsbad Field Office
620 East Greene Street
Carlsbad, New Mexico 88220

Attention: Linda Denniston

RE: Lost Tank 4 Federal #24
Eddy County, New Mexico

STATEMENT ACCEPTING RESPONSIBILITY FOR OPERATIONS

OPERATOR NAME: OXY USA Inc.
ADDRESS: P.O. Box 4294
Houston, Texas 77210-4294

The undersigned accepts all applicable terms, conditions, stipulations, and restrictions concerning operations conducted on the leased land or portion thereof, as described below:

LEASE NO.: NMNM 0417696

LEGAL DESCRIPTION: Surface Location:
1,428' FNL & 1,764' FEL - SWNE (G)

Bottom Hole Location:
680' FSL & 2,484' FEL - SWSE (O)

Section 4-T22S-R31E
Eddy County, New Mexico

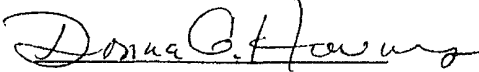
FORMATIONS: None

BOND COVERAGE: Carlsbad Field Office

BLM BOND FILE NO.: NMB 000862

OXY USA Inc.

AUTHORIZED SIGNATURE:


Donna G. Havins

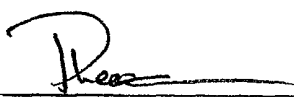
TITLE: Land Negotiator

DATE: July 12, 2012

cc: David Stewart

OPERATOR CERTIFICATION

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this _____ day of _____, 2012.



Name: _____ Peter Lawrence _____
Position: _____ Reservoir Management Team Leader _____
Address: _____ 5 Greenway Plaza, Suite 110, Houston, TX 77046 _____
Telephone: _____ 713-215-7644 _____
E-mail: (optional): _____ peter_lawrence@oxy.com _____
Company: _____ OXY USA Inc. _____
Field Representative (if not above signatory): _____ Dusty Weaver _____
Address (If different from above): _____ P.O. Box 50250 Midland, TX 79710 _____
Telephone (if different from above): _____ 432-685-5723 _____
E-mail (if different from above): _____ calvin_weaver@oxy.com _____

DRILLING PROGRAM

Operator Name/Number: **OXY USA Inc.** 16696
 Lease Name/Number: **Lost Tank 4 Federal #24** 304876 Federal Lse No. **NMNM0417696**
 Pool Name/Number: **Lost Tank Wolfcamp** 97573
 Surface Location: **1428 FNL 1764 FEL SWNE(G) Sec 4 T22S R31E**
 Bottom Hole Location: **680 FSL 2484 FEL SWSE(O) Sec 4 T22S R31E**

Proposed TD: **13012' TMD** **12342' TVD**
 SL - Lat: **32.4237658** Long: **103.7795020** X= **670891.6** Y= **518322.9** NAD - 1927
 BH - Lat: **32.4150636** Long: **103.7818277** X= **670190.3** Y= **515153.4** NAD - 1927
 Elevation: **3450.8' GL**

1. Geologic Name of Surface Formation:

a. Permian

2. Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:

Geological Marker	Depth	Type	
a. Rustler Anhydrite	660'	Formation	Drilling
b. Top Salt	919'	Formation	Drilling
c. Bottom Salt	4154'	Formation	Drilling
d. Delaware	4160'	Oil/Gas	Drilling
e. Bell Canyon	4221'	Oil/Gas	Drilling
f. Cherry Canyon	5148'	Oil/Gas	Drilling
g. Brushy Canyon	6370'	Oil/Gas	Drilling
h. Bone Spring	8021'	Oil/Gas	Drilling
i. Wolfcamp	11195'	Oil/Gas	Drilling

*Fresh water is expected above the Rustler. Nearest water wells have found fresh water as deep as 450'

3. Casing Program: See COA

Hole Size	Interval	OD Csg	Weight	Collar	Grade	Condition	Collapse Design Factor	Burst Design Factor	Tension Design Factor
17-1/2"	0-700'	13-3/8"	48	ST&C	H-40	New	3.17	7.12	9.58
				Hole filled with 8.8# Mud			770#	1730#	
12-1/4"	0-4300'	9-5/8"	40	LT&C	J-55	New	1.39	2.13	3.02
				Hole filled with 10.2# Mud			2570#	3950#	
8-3/4"	0-11980'	7"	29	BT&C	P-110	New	4.6	6.06	6.39
DVT @ 7000' - POST @ 4400'				Hole filled with 9.4# Mud			8510#	11220#	
6-1/8"	0-13012'	4-1/2"	15	UFJ	P-110	New	1.57	1.32	2.32
ECP @ 11700'				Hole filled with 14.5# Mud			14320#	14420#	



Collapse and burst loads calculated using Stress Check with anticipated loads

4. Cement Program

- a. 13-3/8" Surface Circulate cement to surface w/ 490sx PP cmt w/ 2% CaCl₂ + 4% Bentonite + .25#/sx Poly E-Flake, 13.5ppg 1.75 yield 589# 24hr CS 150% Excess followed by 300sx PP cmt w/ 2% CaCl₂, 14.8ppg 1.35 yield 1608# 24hr CS 150% Excess
- b. 9-5/8" Intermediate Circulate cement to surface w/ 1290sx HES light PP cmt w/ 5% Salt + .125#/sx Poly-E-Flake + 3#/sx Kol-Seal + .5% Halad-344 + 1% CaCl₂, 12.9ppg 1.91 yield 851# 24hr CS 10% Excess followed by 300sx PP cmt w/ .5% WellLife-734, 14.8ppg 1.33 yield 2125# 24hr CS 125% Excess

- c. 7" Intermediate Cement 1st stage w/ 930sx Super H w/ .5% Halad-344 + .4% CFR-3 + 3#/sx Kol-Seal + .3% HR-800 + .125#/sx Poly-E-Flake + 1#/sx salt, 13.2ppg 1.63 yield 1950# 24hr CS 100% Excess Calc TOC-6995'
- See COA
- Cement 2nd stage w/ 610sx Super H w/ .5% Halad-344 + .4% CFR-3 + 3#/sx Kol-Seal + 1#/sx salt + .125#/sx Poly-E-Flake, 13.2ppg 1.62 yield 1550# 24hr CS 100% Excess, Calc TOC-4390'
- Cement 3rd stage w/ 320sx HES Light PP cmt w/ 3#/sx Salt, 12.4ppg 2.08 yield 560# 24hr CS 10% Excess followed by 100sx PP cmt w/ 3#/sx Kol-Seal + .125#/sx Poly-E-Flake, 14.8ppg 1.34 yield 2125# 24hr CS 150% Excess, Circ Surface
- d. 4-1/2" Production Cement w/ 370sx PP cmt w/ 3#/sx Kol-Seal + .5% Halad-344 + 0.5% CFR-3 + 0.3% Super CBL + 0.2% HR-601, 15.6ppg 1.22 yield 1760# 24hr CS 10% excess, Calc TOC-10000'
- The above cement volumes could be revised pending the caliper measurement.

5. Pressure Control Equipment: * See COA

Surface

None

Production

13-5/8" 10M three ram stack w/ 10M annular preventer, 10M Choke Manifold

All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/10000 psi on rams for 10 minutes each and 250/7000 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the 13-3/8" casing shoe. Wellhead pressure rating will support this test and 13-3/8" casing will be protected from high pressure. Since the wellhead system is a multibowl design, this initial test will cover the requirements prior to drilling out the 9-5/8" and 7" casing shoes.

Pipe Rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having a 10000 psi WP rating.

See COA

OXY also requests a variance to connect the BOP outlet to the choke manifold using a co-flex hose that is manufactured by Contitech Rubber Industrial KFT. It is a 3" ID X 35' flexible hose rated to 10000psi working pressure. It has been tested to 15000psi and is built to API Spec 16C. Once the flex line is installed, it will be tied down with safety clamps, see attached for certifications.

6. Proposed Mud Circulation System

Depth * See COA

Depth	Mud Wt. ppg	Visc sec	Fluid Loss	Type System
0 - 700'	8.4-9.2	38-42	NC	Fresh Water/Spud Mud
700 - 4300'	9.8-10.2	28-29	NC	Brine Water
4300 - 11980'	9.0-9.4	28-29	NC	Cut Brine
11980 - 13012'	12.5-14.5	34-36	8-10	Cut Brine Gel/LSND

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times.

7. Auxiliary Well Control and Monitoring Equipment:

- a. A Kelly cock will be in the drill string at all times.
- b. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor at all times.
- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM.

8. Logging, Coring and Testing Program: * See COP

- a. Drill stem tests are not anticipated but if done will be based on geological sample shows.
- b. The open hole electrical logging program will consist of GR/RES/DES in Production Section (11980-TD)
- c. No coring program is planned but if done will be sidewall rotary cores.
- d. Mud logging program will be initiated from 11980' to TD.

9. Potential Hazards:

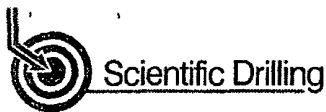
No abnormal pressures, temperatures or H₂S gas are expected. The highest anticipated pressure gradient would be 0.754 psi/ft.

If H₂S is encountered the operator will comply with the provisions of Onshore Oil & Gas Order No.6.

No lost circulation is expected to occur. All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

10. Anticipated Starting Date and Duration of Operations:

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 45 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.



Project: Lost Tank
Site: Lost Tank 4 Federal #24
Well: LT4F#24
Wellbore: Original Wellbore
Design: Design #2



DOP-1

PROJECT DETAILS: Lost Tank

Geodetic System: US State Plane 1927 (Exact solution)
Datum: NAD 1927 (NADCON CONUS)
Ellipsoid: Clarke 1866
Zone: New Mexico East 3001
System Datum: Mean Sea Level

SITE DETAILS: Lost Tank 4 Federal #24

Northing: 518322.90
Easting: 670891.60
Elevation: 3450.80
KB @ 3474.80usft (Estimated KB 24')



Azimuths to Grid North
True North: -0.30'
Magnetic North: 7.31'

Magnetic Field
Strength: 48640.4snT
Dip Angle: 60.32'
Date: 03/09/2012
Model: IGRF2010

SECTION DETAILS

MD	Inc	Azi	TVD	+N/-S	+E/-W	Dleg	Vsect	Target
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
4410.00	0.00	0.00	4410.00	0.00	0.00	0.00	0.00	
5604.83	23.90	192.48	5570.49	-239.77	-53.05	2.00	245.57	
13012.10	23.90	192.48	12342.80	-3169.50	-701.30	0.00	3246.18	LT4F-24 BHL

DESIGN TARGET DETAILS

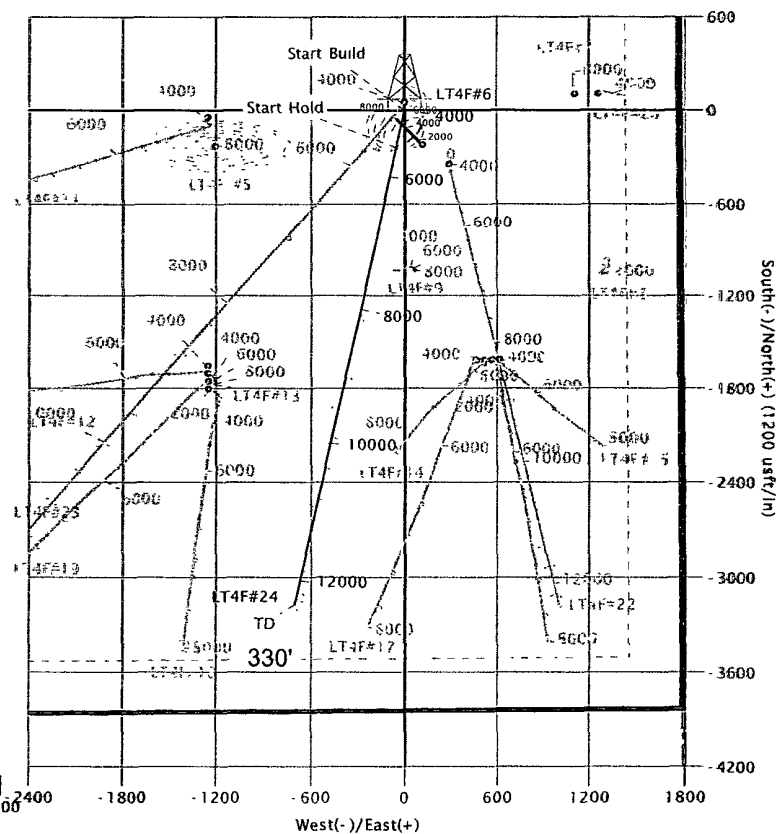
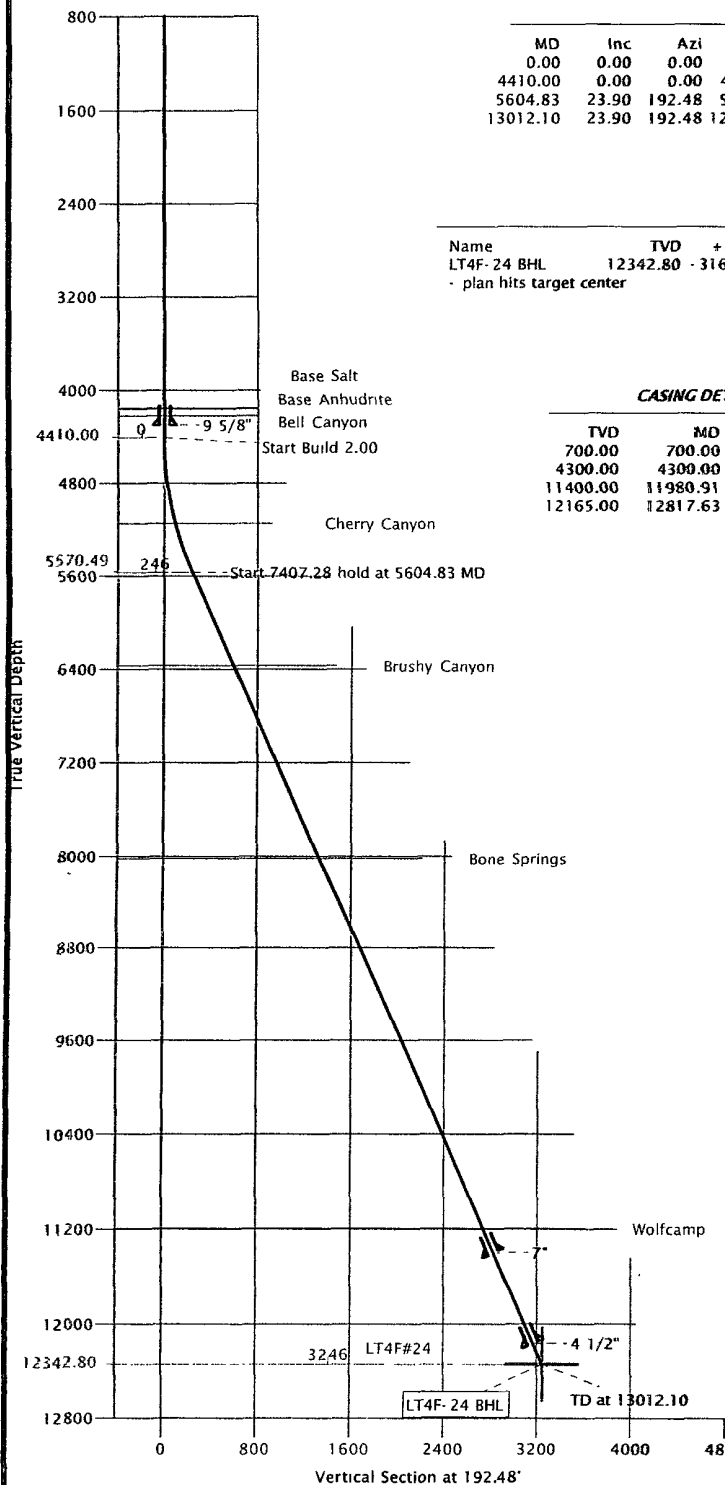
Name	TVD	+N/-S	+E/-W	Northing	Easting	Shape
LT4F-24 BHL	12342.80	-3169.50	-701.30	515153.40	670190.30	Point
plan hits target center						

CASING DETAILS

TVD	MD	Size
700.00	700.00	13-3/8
4300.00	4300.00	9-5/8
11400.00	11980.91	7
12165.00	12817.63	4-1/2

FORMATION TOP DETAILS

TVDPath	MDPath	Formation
4154.00	4154.00	Base Salt
4160.00	4160.00	Base Anhydrite
4221.00	4221.00	Bell Canyon
5148.00	5156.42	Cherry Canyon
6370.00	6479.30	Brushy Canyon
8021.00	8285.10	Bone Springs
11195.00	11756.69	Wolfcamp



Database:	EDM-JodyBarclay-Local	Local Co-ordinate Reference:	Well LT4F#24
Company:	OXY	TVD Reference:	KB @ 3474.80usft (Estimated KB 24')
Project:	Lost Tank	MD Reference:	KB @ 3474.80usft (Estimated KB 24')
Site:	Lost Tank 4 Federal #24	North Reference:	Grid
Well:	LT4F#24	Survey Calculation Method:	Minimum Curvature
Wellbore:	Original Wellbore		
Design:	Design #2		

Project:	Lost Tank New Mexico		
Map System:	US State Plane 1927 (Exact solution)	System Datum:	Mean Sea Level
Geo Datum:	NAD 1927 (NADCON CONUS)		
Map Zone:	New Mexico East 3001		

Site:	Lost Tank 4 Federal #24		
Site Position:		Northing:	518,322.90 usft
From:	Map	Easting:	670,891.60 usft
Position Uncertainty:	0.00 usft	Slot Radius:	13-3/16 "
		Latitude:	32° 25' 25.557 N
		Longitude:	103° 46' 46.207 W
		Grid Convergence:	0.30 °

Well:	LT4F#24		
Well Position	+N/-S	0.00 usft	Northing: 518,322.90 usft
	+E/-W	0.00 usft	Easting: 670,891.60 usft
Position Uncertainty	0.00 usft	Wellhead Elevation:	Latitude: 32° 25' 25.557 N
			Longitude: 103° 46' 46.207 W
			Ground Level: 3,450.80 usft

Wellbore:	Original Wellbore		
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Magnetics	Model Name	Sample Date	Declination (°)	Dip Angle (°)	Field Strength (nT)
	IGRF2010	03/09/12	7.61	60.32	48,640

Design:	Design #2		
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Audit Notes:			
Version:	Phase:	PROTOTYPE	Tie On Depth: 0.00

Vertical Section:	Depth From (TVD) (usft)	+N/-S (usft)	+E/-W (usft)	Direction (°)
	0.00	0.00	0.00	192.48

Plan Sections										
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,410.00	0.00	0.00	4,410.00	0.00	0.00	0.00	0.00	0.00	0.00	
5,604.83	23.90	192.48	5,570.49	-239.77	-53.05	2.00	2.00	0.00	192.48	
13,012.10	23.90	192.48	12,342.80	-3,169.50	-701.30	0.00	0.00	0.00	0.00	0.00 LT4F-24 BHL

Database:	EDM-JodyBarclay-Local	Local Co-ordinate Reference:	Well LT4F#24
Company:	OXY	TVD Reference:	KB @ 3474.80usft (Estimated KB 24')
Project:	Lost Tank	MD Reference:	KB @ 3474.80usft (Estimated KB 24')
Site:	Lost Tank 4 Federal #24	North Reference:	Grid
Well:	LT4F#24	Survey Calculation Method:	Minimum Curvature
Wellbore:	Original Wellbore		
Design:	Design #2		

Planned Survey										
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
100.00	0.00	0.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00	
200.00	0.00	0.00	200.00	0.00	0.00	0.00	0.00	0.00	0.00	
300.00	0.00	0.00	300.00	0.00	0.00	0.00	0.00	0.00	0.00	
400.00	0.00	0.00	400.00	0.00	0.00	0.00	0.00	0.00	0.00	
500.00	0.00	0.00	500.00	0.00	0.00	0.00	0.00	0.00	0.00	
600.00	0.00	0.00	600.00	0.00	0.00	0.00	0.00	0.00	0.00	
700.00	0.00	0.00	700.00	0.00	0.00	0.00	0.00	0.00	0.00	
800.00	0.00	0.00	800.00	0.00	0.00	0.00	0.00	0.00	0.00	
900.00	0.00	0.00	900.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,000.00	0.00	0.00	1,000.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,100.00	0.00	0.00	1,100.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,200.00	0.00	0.00	1,200.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,300.00	0.00	0.00	1,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,400.00	0.00	0.00	1,400.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,500.00	0.00	0.00	1,500.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,600.00	0.00	0.00	1,600.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,700.00	0.00	0.00	1,700.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,800.00	0.00	0.00	1,800.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,900.00	0.00	0.00	1,900.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,000.00	0.00	0.00	2,000.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,100.00	0.00	0.00	2,100.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,200.00	0.00	0.00	2,200.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,300.00	0.00	0.00	2,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,400.00	0.00	0.00	2,400.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,500.00	0.00	0.00	2,500.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,600.00	0.00	0.00	2,600.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,700.00	0.00	0.00	2,700.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,800.00	0.00	0.00	2,800.00	0.00	0.00	0.00	0.00	0.00	0.00	
2,900.00	0.00	0.00	2,900.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,000.00	0.00	0.00	3,000.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,100.00	0.00	0.00	3,100.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,200.00	0.00	0.00	3,200.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,300.00	0.00	0.00	3,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,400.00	0.00	0.00	3,400.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,500.00	0.00	0.00	3,500.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,600.00	0.00	0.00	3,600.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,700.00	0.00	0.00	3,700.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,800.00	0.00	0.00	3,800.00	0.00	0.00	0.00	0.00	0.00	0.00	
3,900.00	0.00	0.00	3,900.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,000.00	0.00	0.00	4,000.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,100.00	0.00	0.00	4,100.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,200.00	0.00	0.00	4,200.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,300.00	0.00	0.00	4,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,400.00	0.00	0.00	4,400.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,410.00	0.00	0.00	4,410.00	0.00	0.00	0.00	0.00	0.00	0.00	
4,500.00	1.80	192.48	4,499.99	-1.38	-0.31	1.41	2.00	2.00	0.00	
4,600.00	3.80	192.48	4,599.86	-6.15	-1.36	6.30	2.00	2.00	0.00	
4,700.00	5.80	192.48	4,699.51	-14.32	-3.17	14.67	2.00	2.00	0.00	
4,800.00	7.80	192.48	4,798.80	-25.88	-5.73	26.51	2.00	2.00	0.00	
4,900.00	9.80	192.48	4,897.61	-40.82	-9.03	41.80	2.00	2.00	0.00	
5,000.00	11.80	192.48	4,995.84	-59.11	-13.08	60.54	2.00	2.00	0.00	
5,100.00	13.80	192.48	5,093.35	-80.74	-17.87	82.69	2.00	2.00	0.00	
5,200.00	15.80	192.48	5,190.03	-105.68	-23.38	108.24	2.00	2.00	0.00	

Database:	EDM-JodyBarday-Local	Local Co-ordinate Reference:	Well LT4F#24
Company:	OXY	TVD Reference:	KB @ 3474.80usft (Estimated KB 24)
Project:	Lost-Tank	MD Reference:	KB @ 3474.80usft (Estimated KB 24)
Site:	Lost-Tank 4 Federal #24	North Reference:	Grid
Well:	LT4F#24	Survey Calculation Method:	Minimum Curvature
Wellbore:	Original Wellbore		
Design:	Design #2		

Planned Survey									
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
5,300.00	17.80	192.48	5,285.75	-133.90	-29.63	137.14	2.00	2.00	0.00
5,400.00	19.80	192.48	5,380.41	-165.36	-36.59	169.36	2.00	2.00	0.00
5,500.00	21.80	192.48	5,473.89	-200.03	-44.26	204.87	2.00	2.00	0.00
5,604.83	23.90	192.48	5,570.49	-239.77	-53.05	245.57	2.00	2.00	0.00
5,700.00	23.90	192.48	5,657.50	-277.42	-61.38	284.13	0.00	0.00	0.00
5,800.00	23.90	192.48	5,748.93	-316.97	-70.13	324.64	0.00	0.00	0.00
5,900.00	23.90	192.48	5,840.36	-356.52	-78.89	365.14	0.00	0.00	0.00
6,000.00	23.90	192.48	5,931.79	-396.07	-87.64	405.65	0.00	0.00	0.00
6,100.00	23.90	192.48	6,023.21	-435.63	-96.39	446.16	0.00	0.00	0.00
6,200.00	23.90	192.48	6,114.64	-475.18	-105.14	486.67	0.00	0.00	0.00
6,300.00	23.90	192.48	6,206.07	-514.73	-113.89	527.18	0.00	0.00	0.00
6,400.00	23.90	192.48	6,297.50	-554.28	-122.64	567.69	0.00	0.00	0.00
6,500.00	23.90	192.48	6,388.92	-593.83	-131.39	608.20	0.00	0.00	0.00
6,600.00	23.90	192.48	6,480.35	-633.39	-140.15	648.71	0.00	0.00	0.00
6,700.00	23.90	192.48	6,571.78	-672.94	-148.90	689.21	0.00	0.00	0.00
6,800.00	23.90	192.48	6,663.21	-712.49	-157.65	729.72	0.00	0.00	0.00
6,900.00	23.90	192.48	6,754.64	-752.04	-166.40	770.23	0.00	0.00	0.00
7,000.00	23.90	192.48	6,846.06	-791.59	-175.15	810.74	0.00	0.00	0.00
7,100.00	23.90	192.48	6,937.49	-831.15	-183.90	851.25	0.00	0.00	0.00
7,200.00	23.90	192.48	7,028.92	-870.70	-192.66	891.76	0.00	0.00	0.00
7,300.00	23.90	192.48	7,120.35	-910.25	-201.41	932.27	0.00	0.00	0.00
7,400.00	23.90	192.48	7,211.78	-949.80	-210.16	972.77	0.00	0.00	0.00
7,500.00	23.90	192.48	7,303.20	-989.35	-218.91	1,013.28	0.00	0.00	0.00
7,600.00	23.90	192.48	7,394.63	-1,028.91	-227.66	1,053.79	0.00	0.00	0.00
7,700.00	23.90	192.48	7,486.06	-1,068.46	-236.41	1,094.30	0.00	0.00	0.00
7,800.00	23.90	192.48	7,577.49	-1,108.01	-245.16	1,134.81	0.00	0.00	0.00
7,900.00	23.90	192.48	7,668.91	-1,147.56	-253.92	1,175.32	0.00	0.00	0.00
8,000.00	23.90	192.48	7,760.34	-1,187.11	-262.67	1,215.83	0.00	0.00	0.00
8,100.00	23.90	192.48	7,851.77	-1,226.67	-271.42	1,256.33	0.00	0.00	0.00
8,200.00	23.90	192.48	7,943.20	-1,266.22	-280.17	1,296.84	0.00	0.00	0.00
8,300.00	23.90	192.48	8,034.63	-1,305.77	-288.92	1,337.35	0.00	0.00	0.00
8,400.00	23.90	192.48	8,126.05	-1,345.32	-297.67	1,377.86	0.00	0.00	0.00
8,500.00	23.90	192.48	8,217.48	-1,384.87	-306.42	1,418.37	0.00	0.00	0.00
8,600.00	23.90	192.48	8,308.91	-1,424.43	-315.18	1,458.88	0.00	0.00	0.00
8,700.00	23.90	192.48	8,400.34	-1,463.98	-323.93	1,499.39	0.00	0.00	0.00
8,800.00	23.90	192.48	8,491.77	-1,503.53	-332.68	1,539.89	0.00	0.00	0.00
8,900.00	23.90	192.48	8,583.19	-1,543.08	-341.43	1,580.40	0.00	0.00	0.00
9,000.00	23.90	192.48	8,674.62	-1,582.63	-350.18	1,620.91	0.00	0.00	0.00
9,100.00	23.90	192.48	8,766.05	-1,622.19	-358.93	1,661.42	0.00	0.00	0.00
9,200.00	23.90	192.48	8,857.48	-1,661.74	-367.68	1,701.93	0.00	0.00	0.00
9,300.00	23.90	192.48	8,948.90	-1,701.29	-376.44	1,742.44	0.00	0.00	0.00
9,400.00	23.90	192.48	9,040.33	-1,740.84	-385.19	1,782.95	0.00	0.00	0.00
9,500.00	23.90	192.48	9,131.76	-1,780.39	-393.94	1,823.46	0.00	0.00	0.00
9,600.00	23.90	192.48	9,223.19	-1,819.95	-402.69	1,863.96	0.00	0.00	0.00
9,700.00	23.90	192.48	9,314.62	-1,859.50	-411.44	1,904.47	0.00	0.00	0.00
9,800.00	23.90	192.48	9,406.04	-1,899.05	-420.19	1,944.98	0.00	0.00	0.00
9,900.00	23.90	192.48	9,497.47	-1,938.60	-428.94	1,985.49	0.00	0.00	0.00
10,000.00	23.90	192.48	9,588.90	-1,978.15	-437.70	2,026.00	0.00	0.00	0.00
10,100.00	23.90	192.48	9,680.33	-2,017.71	-446.45	2,066.51	0.00	0.00	0.00
10,200.00	23.90	192.48	9,771.76	-2,057.26	-455.20	2,107.02	0.00	0.00	0.00
10,300.00	23.90	192.48	9,863.18	-2,096.81	-463.95	2,147.52	0.00	0.00	0.00
10,400.00	23.90	192.48	9,954.61	-2,136.36	-472.70	2,188.03	0.00	0.00	0.00
10,500.00	23.90	192.48	10,046.04	-2,175.91	-481.45	2,228.54	0.00	0.00	0.00
10,600.00	23.90	192.48	10,137.47	-2,215.47	-490.21	2,269.05	0.00	0.00	0.00

Database:	EDM-JodyBarday-Local	Local Co-ordinate Reference:	Well LT4F#24
Company:	OXY	TVD Reference:	KB @ 3474.80usft (Estimated KB 24')
Project:	Lost Tank	MD Reference:	KB @ 3474.80usft (Estimated KB 24')
Site:	Lost Tank 4 Federal #24	North Reference:	Grid
Well:	LT4F#24	Survey Calculation Method:	Minimum Curvature
Wellbore:	Original Wellbore		
Design:	Design #2		

Planned Survey									
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
10,700.00	23.90	192.48	10,228.89	-2,255.02	-498.96	2,309.56	0.00	0.00	0.00
10,800.00	23.90	192.48	10,320.32	-2,294.57	-507.71	2,350.07	0.00	0.00	0.00
10,900.00	23.90	192.48	10,411.75	-2,334.12	-516.46	2,390.58	0.00	0.00	0.00
11,000.00	23.90	192.48	10,503.18	-2,373.67	-525.21	2,431.08	0.00	0.00	0.00
11,100.00	23.90	192.48	10,594.61	-2,413.23	-533.96	2,471.59	0.00	0.00	0.00
11,200.00	23.90	192.48	10,686.03	-2,452.78	-542.71	2,512.10	0.00	0.00	0.00
11,300.00	23.90	192.48	10,777.46	-2,492.33	-551.47	2,552.61	0.00	0.00	0.00
11,400.00	23.90	192.48	10,868.89	-2,531.88	-560.22	2,593.12	0.00	0.00	0.00
11,500.00	23.90	192.48	10,960.32	-2,571.43	-568.97	2,633.63	0.00	0.00	0.00
11,600.00	23.90	192.48	11,051.74	-2,610.99	-577.72	2,674.14	0.00	0.00	0.00
11,700.00	23.90	192.48	11,143.17	-2,650.54	-586.47	2,714.64	0.00	0.00	0.00
11,800.00	23.90	192.48	11,234.60	-2,690.09	-595.22	2,755.15	0.00	0.00	0.00
11,900.00	23.90	192.48	11,326.03	-2,729.64	-603.97	2,795.66	0.00	0.00	0.00
12,000.00	23.90	192.48	11,417.46	-2,769.19	-612.73	2,836.17	0.00	0.00	0.00
12,100.00	23.90	192.48	11,508.88	-2,808.75	-621.48	2,876.68	0.00	0.00	0.00
12,200.00	23.90	192.48	11,600.31	-2,848.30	-630.23	2,917.19	0.00	0.00	0.00
12,300.00	23.90	192.48	11,691.74	-2,887.85	-638.98	2,957.70	0.00	0.00	0.00
12,400.00	23.90	192.48	11,783.17	-2,927.40	-647.73	2,998.21	0.00	0.00	0.00
12,500.00	23.90	192.48	11,874.60	-2,966.95	-656.48	3,038.71	0.00	0.00	0.00
12,600.00	23.90	192.48	11,966.02	-3,006.51	-665.23	3,079.22	0.00	0.00	0.00
12,700.00	23.90	192.48	12,057.45	-3,046.06	-673.99	3,119.73	0.00	0.00	0.00
12,800.00	23.90	192.48	12,148.88	-3,085.61	-682.74	3,160.24	0.00	0.00	0.00
12,900.00	23.90	192.48	12,240.31	-3,125.16	-691.49	3,200.75	0.00	0.00	0.00
13,000.00	23.90	192.48	12,331.73	-3,164.71	-700.24	3,241.26	0.00	0.00	0.00
13,012.10	23.90	192.48	12,342.80	-3,169.50	-701.30	3,246.16	0.00	0.00	0.00

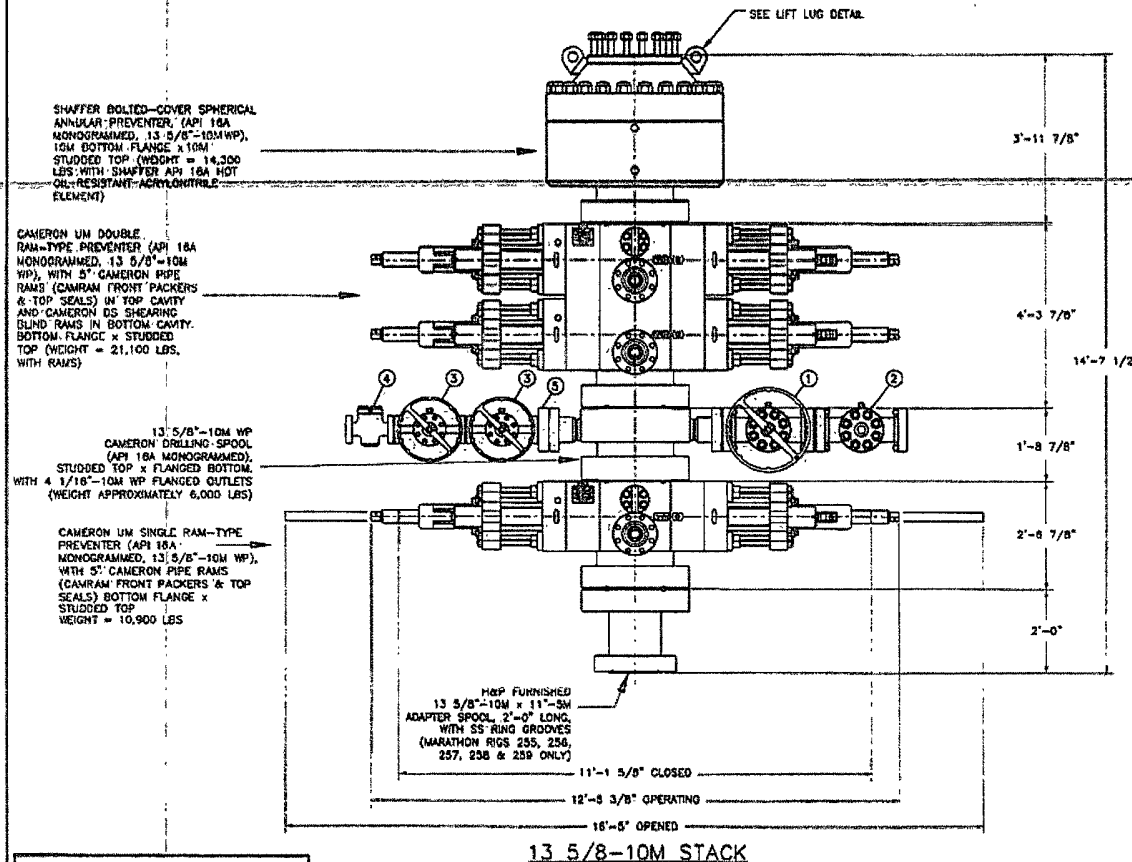
Design Targets									
Target Name	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
LT4F-24 BHL	0.00	0.00	12,342.80	-3,169.50	-701.30	515,153.40	670,190.30	32° 24' 54.229 N	103° 46' 54.580 W
- hit/miss target									
- Shape									
- plan hits target center									
- Point									

Casing Points					
Measured Depth (usft)	Vertical Depth (usft)	Name	Casing Diameter (")	Hole Diameter (")	
700.00	700.00	13 3/8"	13-3/8	17-1/2	
4,300.00	4,300.00	9 5/8"	9-5/8	12-1/4	
11,980.91	11,400.00	7"	7	8-1/2	
12,817.63	12,165.00	4 1/2"	4-1/2	6-1/8	

Database:	EDM-JodyBarclay-Local	Local Co-ordinate Reference:	Well LT4F#24
Company:	OXY	TVD Reference:	KB @ 3474.80usft (Estimated KB 24')
Project:	Lost Tank	MD Reference:	KB @ 3474.80usft (Estimated KB 24')
Site:	Lost Tank 4 Federal #24	North Reference:	Grid
Well:	LT4F#24	Survey Calculation Method:	Minimum Curvature
Wellbore:	Original Wellbore		
Design:	Design #2		

Formations						
Measured Depth (usft)	Vertical Depth (usft)	Name	Lithology	Dip (°)	Dip Direction (°)	
4,154.00	1,091.20	Base Salt		0.00		
4,160.00	1,097.20	Base Anhydrite		0.00		
4,221.00	1,158.20	Bell Canyon		0.00		
5,156.42	2,085.20	Cherry Canyon		0.00		
6,479.30	3,307.20	Brushy Canyon		0.00		
8,285.10	4,958.20	Bone Springs		0.00		
11,756.69	8,132.20	Wolfcamp		0.00		

- LEGEND**
- ①— 4 1/16"-10M FLANGED END GATE VALVE
 - ②— 4 1/16"-10M FLANGED END GATE VALVE WITH DOUBLE ACTING HYDRAULIC ACTUATOR
 - ③— 2 1/16"-10M FLANGED END GATE VALVE
 - ④— 2 1/16"-10M FLANGED END CHECK VALVE
 - ⑤— DOUBLE STUDDED ADAPTER



CAMERON LIFT EYES,
2 PER PREVENTER, 50
SHORT TON RATED
CAPACITY EACH.

ISSUED FOR FABRICATION
December-18-2007
DRAFTSMAN _____
ENGINEER _____

WEIGHTS DO NOT INCLUDE HOSES, ADAPTER SPOOLS
OR QUICK CONNECT FITTINGS


HELMERICH & PAYNE
INTERNATIONAL DRILLING CO.

13 5/8"-10M BOP 3 RAM STACK
FLEXRIG3

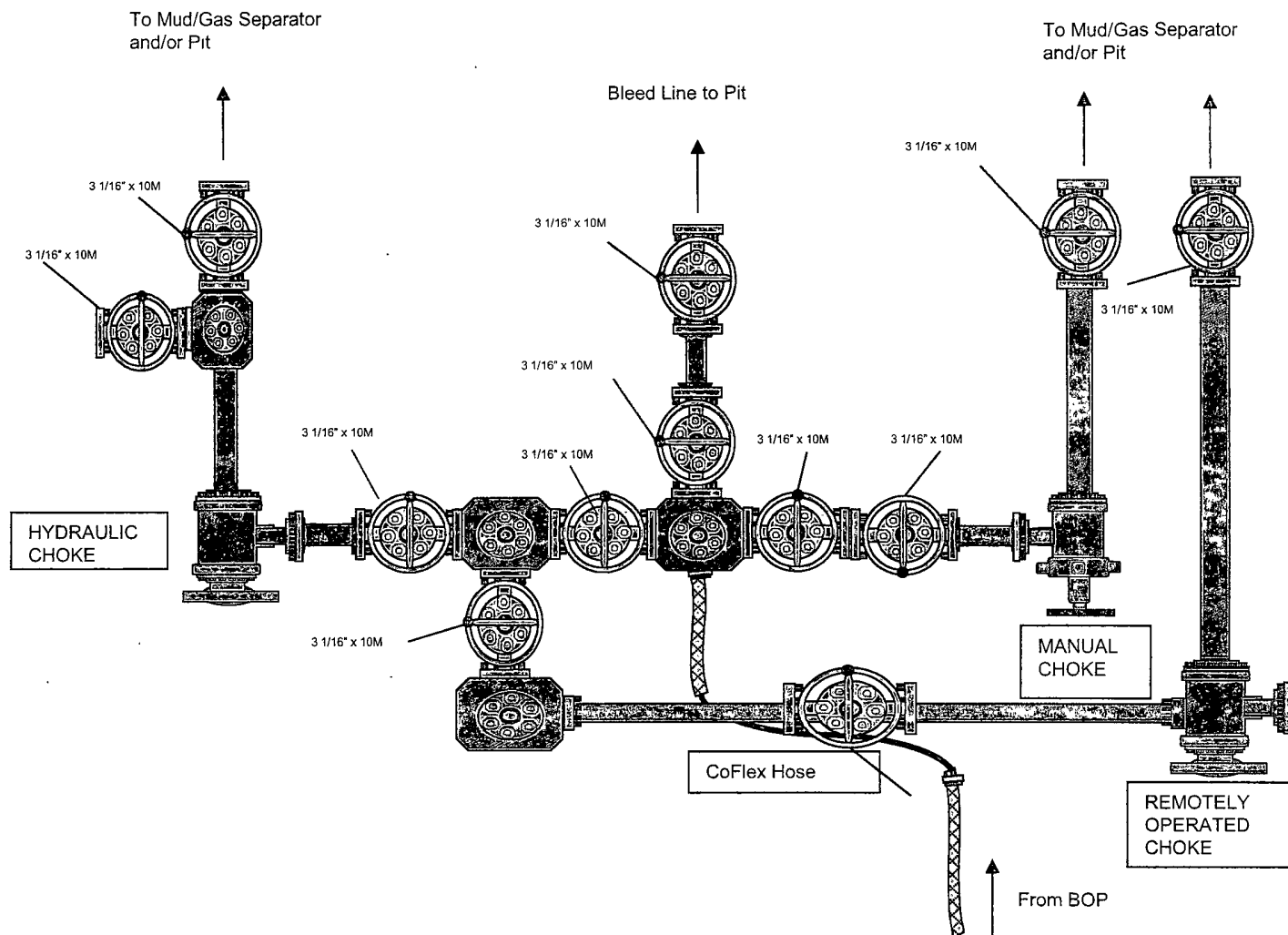
EXTENDING APPROVAL		DATE	TITLE		DATE	EXTENDING OFF
12/18/07	ADDED SPACER 03	JAV	13 5/8"-10M BOP 3 RAM STACK			
01-10-07	DESSONN MOORE, RALLY BOP STACK	JAV	FLEXRIG3			
01-10-07	ADDED 1 1/2" X 1 1/2" BOP STACK	JAV	DATE/TIME:	11:40		
01-10-07	B* ADDED TO SPACER ADAPTER SPOOL	JAV	PROJECT:	FLEXRIG3		
02-07-07	ADDED ADAPTER ADDON	MPL	DESIGN:	MTS	DATE: 6-8-02	QWO. NO:
06-13-02	COMPACTED BOP STACK	MPL	SCALE:	3/4"=1'	SHEET: 1 OF 1	210-P1-07
REV	DATE	DESCRIPTION	BY			

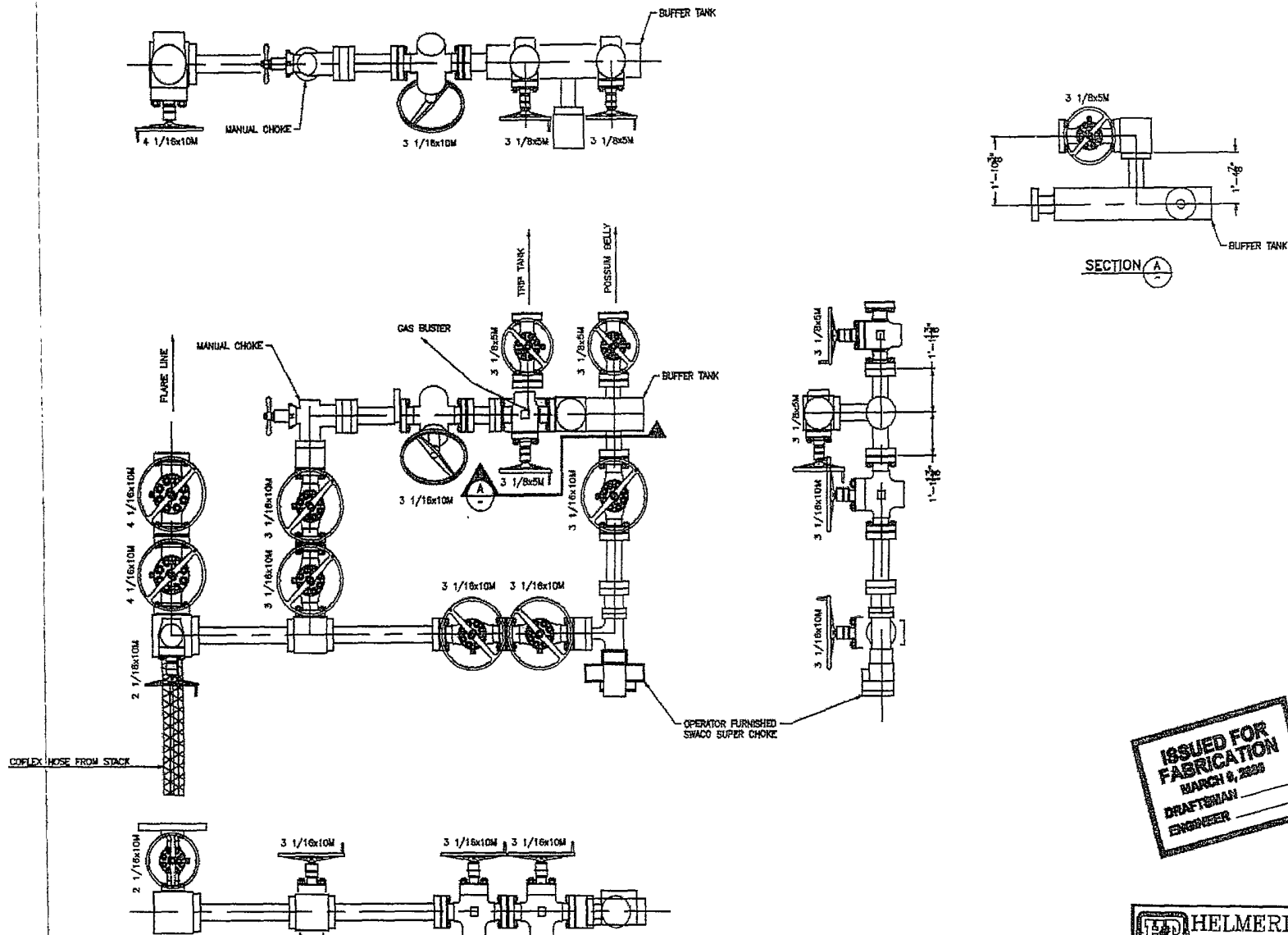
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Chk Mntld -1

10M CHOKE MANIFOLD CONFIGURATION



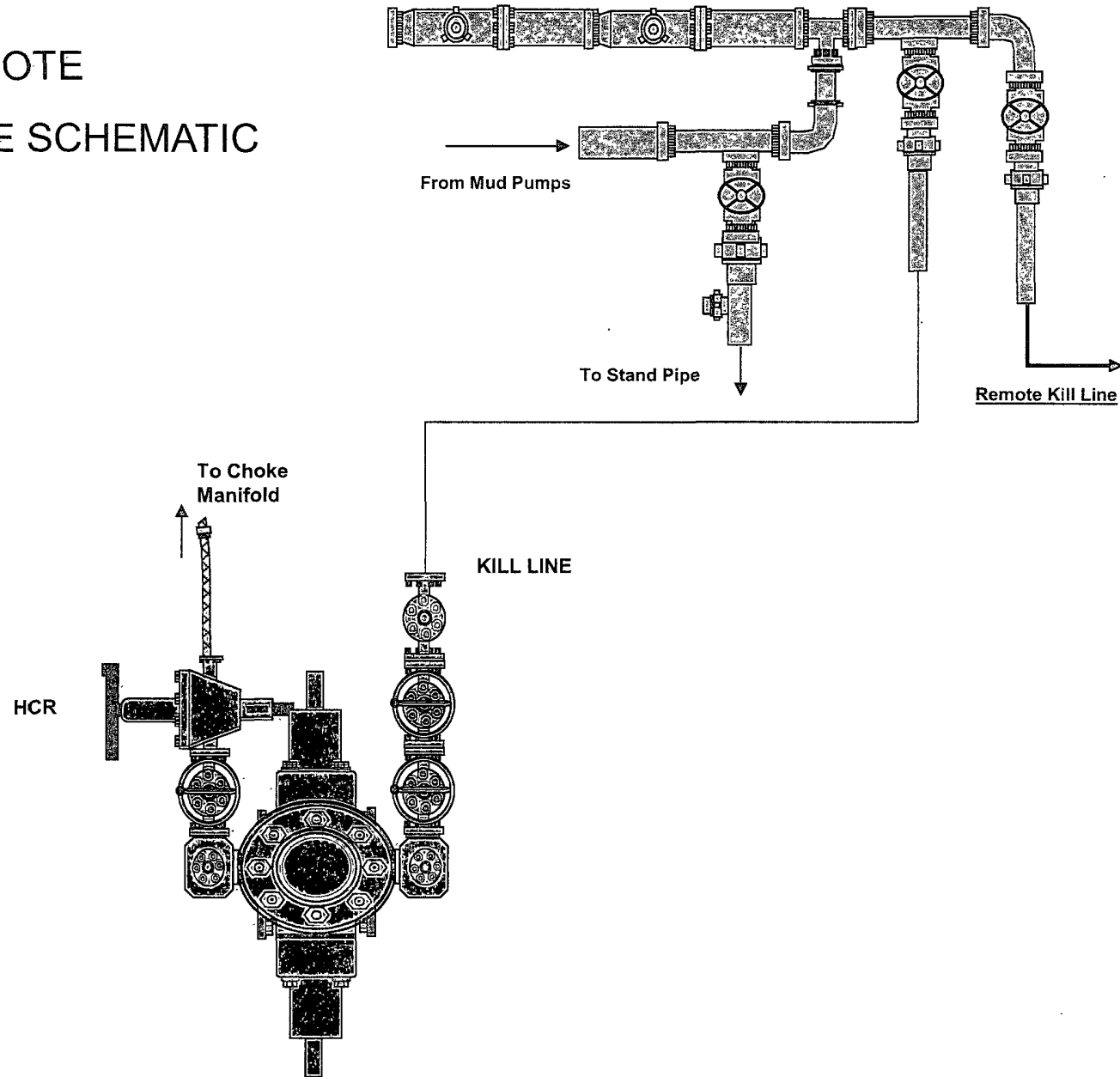


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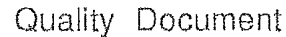
		ENGINEERING APPROVAL		DATE	TITLE	
					CHOKE MANIFOLD	
▲					CUSTOMER: H&F	
▲					PROJECT: FLEIGHTS	
▲						
▲	10/19/82	ADJUST DIM TO FIELD CONFIRMED DIM	RAY	DRAWN: MTS	DATE: 2-28-02	DRG. NO.:
REV	DATE	DESCRIPTION	BY	SCALE: 3/4"=1'	SHEET: 1 OF 1	216-P1-05

10M REMOTE KILL LINE SCHEMATIC



40'0"X10'-0"
RIG OFFICE TRAILER

MEETING/CHANGE HOUSES
40=0 X10-0



Bank data
Commerzbank Zrt.
Budapest

CONTITECH RUBBER Industrial Kft.	No: QC-DB- 559 / 2011
	Page: 10 / 54



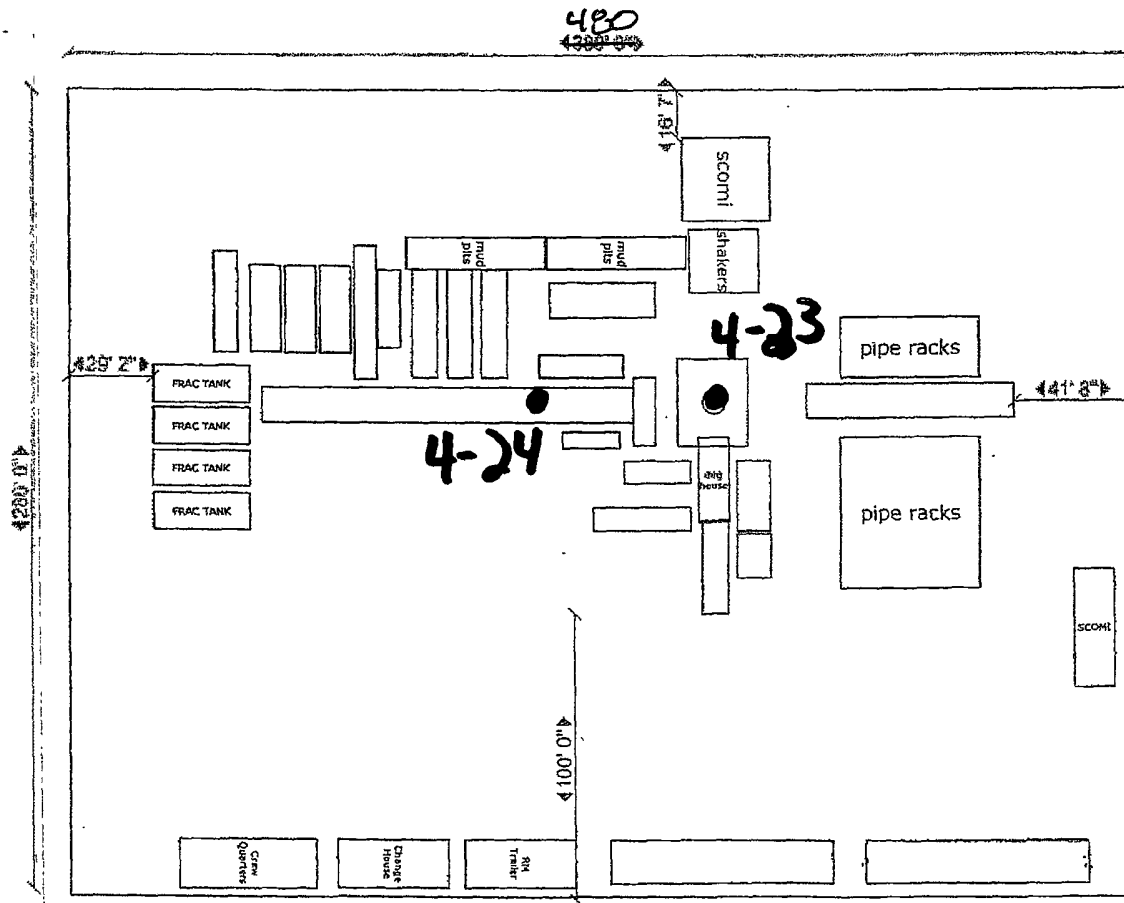
Hose Data Sheet

CRI Order No.	505591
Customer	ContiTech Beattie Co.
Customer Order No	PO5123 STOCK
Item No.	1
Hose Type	Flexible Hose
Standard	API SPEC 16 C
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4 1/16" API SPEC 6A TYPE 6BX FOR 10000 PSIBX155 RING GROOVE
Type of coupling other end	FLANGE 4 1/16" API SPEC 6A TYPE 6BX FOR 10000 PSI BX155 RING GROOVE
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St. steel outer wrap
Internal stripwound tube	No
Lining	OIL RESISTANT
Safety clamp	No
Lifting collar	No
Element C	No
Safety chain	No
Safety wire rope	No
Max. design temperature [°C]	100
Min. design temperature [°C]	-20
MBR operating [m]	1,60
MBR storage [m]	1,40
Type of packing	WOODEN CRATE ISPM-15

				ENGINEERING APPROVAL		DATE		TITLE:	
								CHOKE LINE SYSTEM	
								FLEXRIG3	
								CUSTOMER:	
								PROJECT:	
12/18/07		REMOVED SHEET TOTAL CALLOUT		JAV		DRAWN: JBG		DATE: 4-10-07	
REV		DATE		DESCRIPTION		BY		SCALE: 3/8"=1'	
								DWG. NO	
								SHEET 2 OF 3	
								210-P1-07	
								REV A	

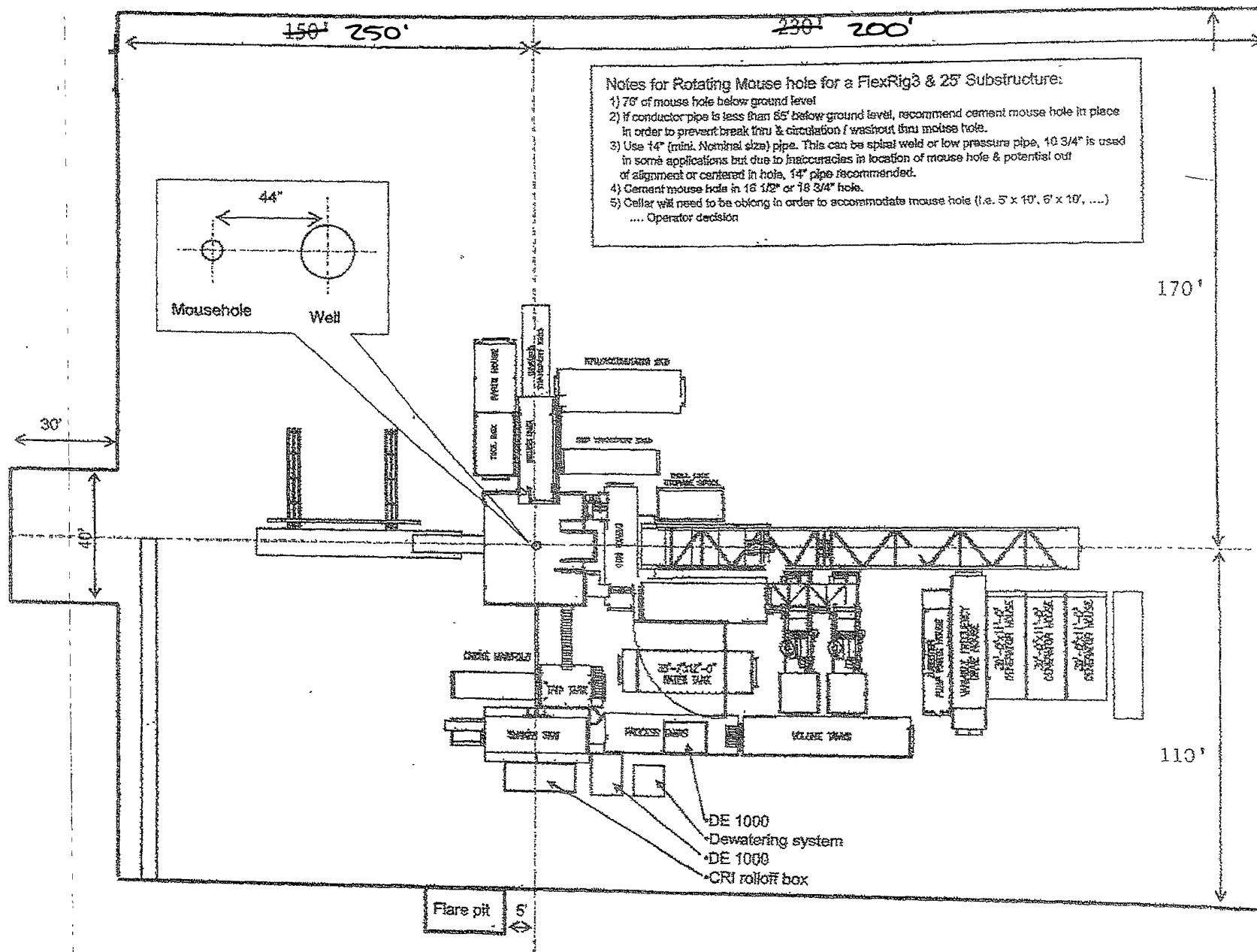
RL-CL-4

Lost Tank 4 Federal 23+24 combined pad



1. 100% (100% closed loop system)

Level Area-No Caliche-For Offices and Living Quarters



Clear all brush +
20' off pad to
allow Drk truck
to drive off pad
& maneuver drk
into position

100 77



Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H₂S) gas.

While drilling this well, it is possible to encounter H₂S bearing formations. At all times, the first barrier to control H₂S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

1. Provide an immediate and predetermined response plan to any condition when H₂S is detected. All H₂S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H₂S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H₂S detection.
4. Proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H₂S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H₂S Drilling Operations Plan.

H₂S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H₂S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H₂S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H₂S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency-Equipment Requirements

1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. Protective equipment for personnel

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. Hydrogen sulfide sensors and alarms

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas
Hydrogen sulfide
No admittance without authorization**

Wind sock – wind streamers:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Condition flags

- A. One each condition flag to be displayed to denote conditions.

green – normal conditions
yellow – potential danger
red – danger, H2S present

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and
~~discussed with all rig personnel.~~

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H₂S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H₂S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
 - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster-area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.
 - a. Shall be responsible for the total implementation of this plan.
 - b. Shall be in complete command during any emergency.
 - c. Shall designate a back-up.

All personnel:

1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
2. Check status of personnel (buddy system).
3. Secure breathing equipment.
4. Await orders from supervisor.

Drill site manager:

1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
3. Determine H2S concentrations.
4. Assess situation and take control measures.

Tool pusher:

1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
3. Determine H2S concentration.
4. Assess situation and take control measures.

Driller:

1. Don escape unit, shut down pumps, continue rotating DP.

2. Check monitor for point of release.
3. Report to nearest upwind designated safe briefing / muster area.
4. Check status of personnel (in an attempt to rescue, use the buddy system).
5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.

Derrick man
Floor man #1
Floor man #2

1. Will remain in briefing / muster area until instructed by supervisor.

Mud engineer:

1. Report to nearest upwind designated safe briefing / muster area.
2. When instructed, begin check of mud for pH and H₂S level. (Garrett gas train.)

Safety personnel:

1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

Taking a kick

When taking a kick during an H₂S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same “tripping” procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

Remember: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

1. H2S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H2S detection system hooked up and tested.
9. H2S alarm system hooked up and tested.
10. Hand operated H2S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H2S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H2S equipment shall be noted on the IADC report.

Checked by: _____ Date: _____

Procedural check list during H2S events

Perform each tour:

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it is in proper working order.
3. Make sure all the H2S detection system is operative.

Perform each week:

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H2S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H₂S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H₂S detection equipment and self-contained breathing equipment will monitor H₂S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions

Well blowout – if emergency

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So2	2.21	5 ppm	-	1000 ppm
Chlorine	Cl2	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii
Physical effects of hydrogen sulfide

<u>Percent (%)</u>	<u>Ppm</u>	<u>Concentration</u> Grains <u>100 std. Ft3*</u>	<u>Physical effects</u>
0.001	<10	00.65	Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3-15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

*at 15.00 psia and 60°f.

Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 1. Inspection for defects, including leak checks.
 2. Cleaning and disinfecting.
 3. Repair.
 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 1. Fully charged cylinders.
 2. Regulator and warning device operation.
 3. Condition of face piece and connections.
 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H₂S.

- B. When breaking out any line where H₂S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H₂S exists.
- D. When working in areas where over 10 ppm H₂S has been detected.
- E. At any time there is a doubt as to the H₂S level in the area to be entered.

Rescue
First aid for H₂S poisoning

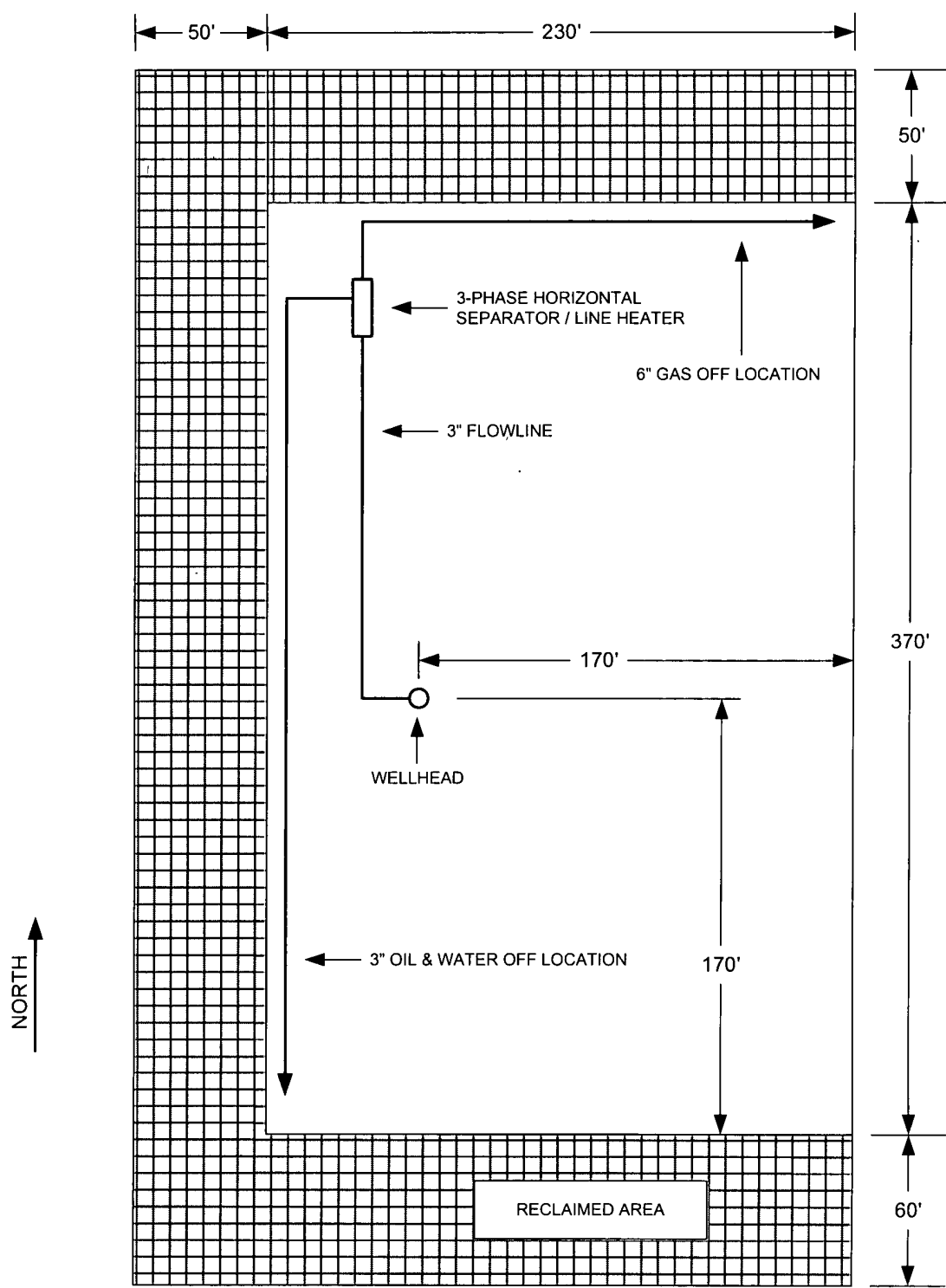
Do not panic!

Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H₂S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H₂S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012



REVISION BLOCK				PRODUCTION FACILITY LAYOUT LOST TANK 4 FED #24 EDDY COUNTY, NEW MEXICO
NO.	DATE	DESCRIPTION	BY	
0	7/11/12	PRELIMINARY DRAFT	JMR	
1	8/14/12	REVISED BASED ON NEW WELL PAD DIAGRAM	JMR	

PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	BOPCO, LP
LEASE NO.:	NM417696
WELL NAME & NO.:	24-LOST TANK 4 FEDERAL
SURFACE HOLE FOOTAGE:	1428'/N. & 1764'/E.
BOTTOM HOLE FOOTAGE:	680'/S. & 2484'/E.
LOCATION:	Section 4, T. 22 S., R. 31 E., NMPM
COUNTY:	Eddy County, New Mexico

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Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

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