

ATS-12-1053

R-111-POTASH

P. C.

Fitle 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a cristates any false, fictitious or fraudulent statements or representations as to	me for any person knowingly and vo	villfully to r	nake to any department or ag	ency of the United		
conduct operations thereon. Conditions of approval, if any, are attached.	APP	ROVAL	FOR TWO YEA	RS		
Application approval does not warrant or certify that the applicant holds	legal or equitable title to those righ	M ST/	ATE OFFICE oject lease which would entitle	e the applicant to		
Approved by (Signature) Seidlitz Title STATE DIRECTOR	Name (Printed/Typed) Office		· <u> </u>	SEP 2 4 2012		
Title Regulatory Advisor	david_stewart@o	xy.com				
25. Signature	Name (Printed/Typed) David Stewart		Dat	⁶ छ त्र।त्र		
 Well plat certified by a registered surveyor. A Drilling Plan. A Surface Use Plan (if the location is on National Forest System I SUPO shall be filed with the appropriate Forest Service Office). 	Lands, the Item 20 above). 5. Operator certification of the site authorized office authorized of the site author	cation specific inf	ormation and/or plans as may	y be required by the		
The following, completed in accordance with the requirements of Onshore		ttached to th	is form:			
3449.1' GL	10/01/2012 24. Attachments		45days			
21. Elevations (Show whether DF, KDB, RT, GL, etc.)	22. Approximate date work will sta	rt*	23. Estimated duration 45days			
18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft. 6-295' 24-50'	19. Proposed Depth 13454'M 12311'V		BIA Bond No. on file 100226 😝 NM BOOC	962		
location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 680'	16. No. of acres in lease	600ac	c ,			
20 miles NW from Loving, NM 15. Distance from proposed*	16. No. of acres in lease	17 Cnocin	Eddy g Unit dedicated to this well	NM		
At proposed prod. zone 680 FSL 680 FWL SWSW(M) 14. Distance in miles and direction from nearest town or post office*			12. County or Parish 13. State			
4. Location of Well (Report location clearly and in accordance with any At surface 1378 FNL 1764 FEL SWNE(G)	State requirements.*)		11. Sec., T. R. M. or Blk.ar Sec 4 T22S R31E	-		
3a. Address P.O. Box 50250 Midland, TX 79710	3b. Phone No. (include area code) 432-685-5717		10. Field and Pool, or Exploratory Lost Tank Wolfcamp 492573>			
2. Name of Operator OXY USA Inc.	16696		9. API Well No. 30-015- 4075			
lb. Type of Well: ☐ Oil Well ✓ Gas Well ☐ Other	✓ Single Zone Multip	ole Zone	8. Lease Name and Well No. Lost Tank 4 Federal #23 4304789			
la. Type of work.	R		7 If Unit or CA Agreement, Name and No.			
APPLICATION FOR PERMIT TO E			6. If Indian, Allotee or T	ribe Name 6/3/2012		
UNITED STATES DEPARTMENT OF THE II BUREAU OF LAND MANA		а	Expires March 5. Lease Serial No. NMNM0417696	7es.		
Form 3160 -3 (April 2004)			FORM APPROVED OMB No. 1004-0137 Expires March 31, 2007			

*(Instructions on page 2)

Anticipated BHP@ 8100-9375 psi

Carlsbad Controlled Water Basin

Approval Subject to General Requirements & Special Stipulations Attached

SEE ATTACHED FOR CONDITIONS OF APPROVAL

District 1

1625 N. French Dr., Hobbs, NM 88240

District II

1301 W. Grand Avenue, Artesia, NM 88210

-District-III------

1000 Rio Brozos Rd., Aztec, NM 87410

District N

1220 S. St. Francis Dr., Santo Fe, NM 87505

State of New Mexico

Energy, Minerals & Natural Resources Department

OIL CONSERVATION DIVISION

1220 South St. Francis Dr.

Santa Fe, NM 87505

Form C-102

Revised October 12, 2005

Submit to Appropriate District Office

State Lease=4-Copies
Fee Lease=3 Copies

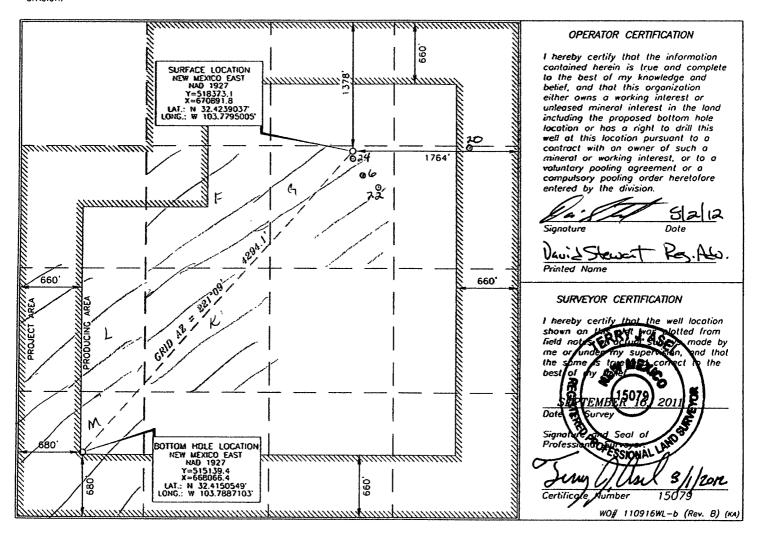
AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

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	304	871	69	LOST TAN	K "4	" FEDER	^{2}AL			23	
	90	RID No.	\	0	perator I	Nome				Elevation	
	ما ما ا	96		OXY	USA	A INC.			3	449.1'	
	Surface Location										
	UL or lot no.	Section	Township	Range	Lot Idn	Feel from the	North/South line	Feet from the	Eost/West line	County	
- 1	_									1	

31 EAST, N.M.P.M. 22 SOUTH 1378' **NORTH** 1764 **EAST EDDY** Bottom Hole Location If Different From Surface UL or lot no. Section Township Lot Idn Feel from the North/South fine Feet from the Eost/West line County 22 SOUTH 31 EAST, N.M.P.M. 680 **SOUTH** 680 WEST **EDDY Dedicated Acres** Joint or Infill Consolidation Code Order No.

No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.



OPERATOR CERTIFICATION

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this day of, 2012.
uay 01, 2012.
Name:Peter Lawrence
Position: Reservoir Management Team Leader
Address:5 Greenway Plaza, Suite 110, Houston, TX 77046
Telephone:713-215-7644
E-mail: (optional):peter_lawrence@oxy.com
Company: OXY USA Inc.
Field Representative (if not above signatory):Dusty Weaver
Address (If different from above): _P.O. Box 50250 Midland, TX 79710
Telephone (if different from above):432-685-5723
E-mail (if different from above): calvin_weaver@oxy.com

DRILLING PROGRAM

Operator Name/Number:

OXY USA Inc.

304876 Federal Lse No. NMNM0417696

Lease Name/Number: Pool Name/Number:

Lost Tank 4 Federal #23

Lost Tank Wolfcamp

97573

16696

Surface Location: Bottom Hole Location: 1378 FNL 1764 FEL SWNE(G) Sec 4 T22S R31E 680 FSL 680 FWL SWSW(M) Sec 4 T22S R31E

Proposed TD:

13454' TMD

12311'

SL - Lat: 32.4239037

Long: 103.7795005

X= 670891.8 Y= 518373.1 NAD - 1927

BH - Lat: 32.4150549

Long: 103.7887103

X = 668066.4

Y = 515139.4

NAD - 1927

Elevation:

3449.1' GL

1. Geologic Name of Surface Formation:

a. Permian

2. Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:

Geological Marker	<u>Depth</u>	<u>Type</u>
a. Rustler Anhydrite	663'	Formation
b. Top Salt	919'	Formation
c. Bottom Salt	4157'	Formation
d. Delaware	4163'	Oil/Gas
e. Bell Canyon	4215'	Oil/Gas
f. Cherry Canyon	5143'	Oil/Gas
g. Brushy Canyon	6372	Oil/Gas
h. Bone Spring	· 8032'	Oil/Gas
i. Wolfcamp	11213'	Oil/Gas
with a second control of the second control of the second control of	Described Manager Learning to the least	

^{*}Fresh water is expected above the Rustler. Nearest water wells have found fresh water as deep as 450'

3. Casing Program: * See LOA

<u>Hole</u>	<u>Interval</u>	OD Csg	<u>Weight</u>	<u>Collar</u>	<u>Grade</u>	Condition	<u>Collapse</u>	<u>Burst</u>	<u>Tension</u>
<u>Size</u>							<u>Design</u>	<u>Design</u>	<u>Design</u>
							Factor	<u>Factor</u>	<u>Factor</u>
17-1/2"	0-700' [.]	13-3/8"	48	ST&C	H-40	New	3.17	7.12	9.58
				Hole filled w	vith 8.4# Mu	ıd	770#	1730#	
12-1/4"	0-4200'	9-5/8"	40	LT&C	J-55	New	1.42	2.19	3.1
				Hole filled w	vith 10.2# N	1ud	2570#	3950#	
8-3/4"	0-12394'	7"	29	BT&C	P-110	New	4.71	6.21	6.54
DVT @	🤋 7000' - POS	T @ 4300'		Hole filled w	/ith 9.4# Μι	ıd	8510#	11220#	
6-1/8"	0-13454'	4-1/2"	15	UFJ	P-110	New	1.57	1.32	2.32
ECP (@ 12150'			Hole filled w	ith 14.5# N	1ud	14320#	14420#	

Collapse and purst loads calculated using Stress Check with anticipated loads

>See COA

4. Cement Program

a. 13-3/8" Surface Circulate cement to surface w/ 490sx PP cmt w/ 2% CaCl2 + 4% Bentonite + .25#/sx Poly E-Flake, 13.5ppg 1.75 yield 589# 24hr CS 150% Excess followed by 300sx PP cmt w/ 2% CaCl2, 14.8ppg 1.35 yield 1608# 24hr CS 150% Excess

b. 9-5/8"

Intermediate Circulate cement to surface w/ 1250sx HES light PP cmt w/ 5% Salt + .125#/sx Poly-E-Flake + 3#/sx Kol-Seal + .5% Halad-344 + 1% CaCl2, 12.9ppg 1.91 yield 851# 24hr CS 10% Excess followed by 300sx PP cmt w/ .5% WellLife-734, 14.8ppg 1.33 yield 2125# 24hr CS 125% Excess

Intermediate Cement 1st stage w/ 1010sx Super H w/ .5% Halad-344 + .4% CFR-3 + 3#/sx Kol-Seal + .3% HR-800 + .125#/sx Poly-E-Flake + 1#/sx salt, 13.2ppg 1.63 yield 1950# 24hr CS 100% Excess Calc TOC-6995'

> Cement 2nd stage w/ 630sx Super H w/ .5% Halad-344 + .4% CFR-3 + 3#/sx Kol-Seal + 1#/sx salt + .125#/sx Poly-E-Flake, 13.2ppg 1.62 yield 1550# 24hr CS 100% Excess, Calc TOC-4300'

Cement 3rd stage w/ 310sx HES Light PP cmt w/ 3#/sx Salt, 12.4ppg 2.08 yield 560# 24hr CS 10% Excess followed by 100sx PP cmt w/ 3#/sx Kol-Seal + .125#/sx Poly-E-Flake, 14.8ppg 1.34 yield 2125# 24hr CS 150% Excess, Circ Surface

d. 4-1/2"

Production

Cement w/ 370sx PP cmt w/ 3#/sx Kol-Seal + .5% Halad-344 + 0.5% CFR-3 + 0.3%

Super CBL + 0.2% HR-601, 15.6ppg 1.22 yield 1760# 24hr CS 10% excess, Calc TOC-10000'

The above cement volumes could be revised pending the caliper measurement.

5. Pressure Control Equipment: * See COP

Surface

None

Production

13-5/8" 10M two ram stack w/ 10M annular preventer, 10M Choke Manifold

All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/10000 psi on rams for 10 minutes each and 250/7000 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the 13-3/8" casing shoe. Wellhead pressure rating will support this test and 13-3/8" casing will be protected from high pressure. Since the wellhead system is a multibowl design, this initial test will cover the requirements prior to drilling out the 9-5/8" and 7" casing shoes.

Pipe Rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having a 10000 psi WP rating.

* See COA

OXY also requests a variance to connect the BOP outlet to the choke manifold using a co-flex hose that is manufactured by Contitech Rubber Industrial KFT. It is a 3" ID X 35' flexible hose rated to 10000psi working pressure. It has been tested to 15000psi and is built to API Spec 16C. Once the flex line is installed, it will be tied down with safety clamps, see attached for certifications.

6. Proposed Mud Circulation System

Depth * See COA	Mud Wt.	<u>Visc</u>	<u>Fluid</u>	Type System
7. 600	ppq	sec	<u>Loss</u>	,
0 - 700'	8.4-9.2	38-42	NC	Fresh Water/Spud Mud
700 - 4200'	9.8-10.2	28-29	NC	Brine Water
4200 - 12394'	9.0-9.4	28-29	NC	Cut Brine
12394 - 13454'	12.5-14.5	34-36	8-10	Cut Brine Gel/LSND

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times.

7. Auxiliary Well Control and Monitoring Equipment:

- a. A Kelly cock will be in the drill string at all times.
- b. A full opening drill pipe stabbing valve having the appropriate connections will be on the rigifloor at all times.
- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM.

8. Logging, Coring and Testing Program: See COA

- a. Drill stem tests are not anticipated but if done will be based on geological sample shows.
- b. The open hole electrical logging program will consist of GR/RES/DES in Production Section (12394-TD)
- c. No coring program is planned but if done will be sidewall rotary cores.
- d. Mud logging program will be initiated from 12394' to TD.

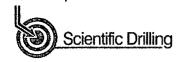
9. Potential Hazards:

No abnormal pressures, temperatures or H_2S gas are expected. The highest anticipated pressure gradient would 0.754 psi/ft.

If H2S is encountered the operator will comply with the provisions of Onshore Oil & Gas Order No.6. No lost circulation is expected to occur. All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

10. Anticipated Starting Date and Duration of Operations:

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 45 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.



Project: Lost Tank

Site: Lost Tank 4 Federal #23

Well: LT4F#23

Wellbore: Original Wellbore

Design: Design #1



PROJECT DETAILS: Lost Tank

Geodetic System: US State Plane 1927 (Exact solution)
Datum. NAD 1927 (NADCON CONUS)
Ellipsoid Clarke 1866

Zone New Mexico East 3001 System Datum: Mean Sea Level

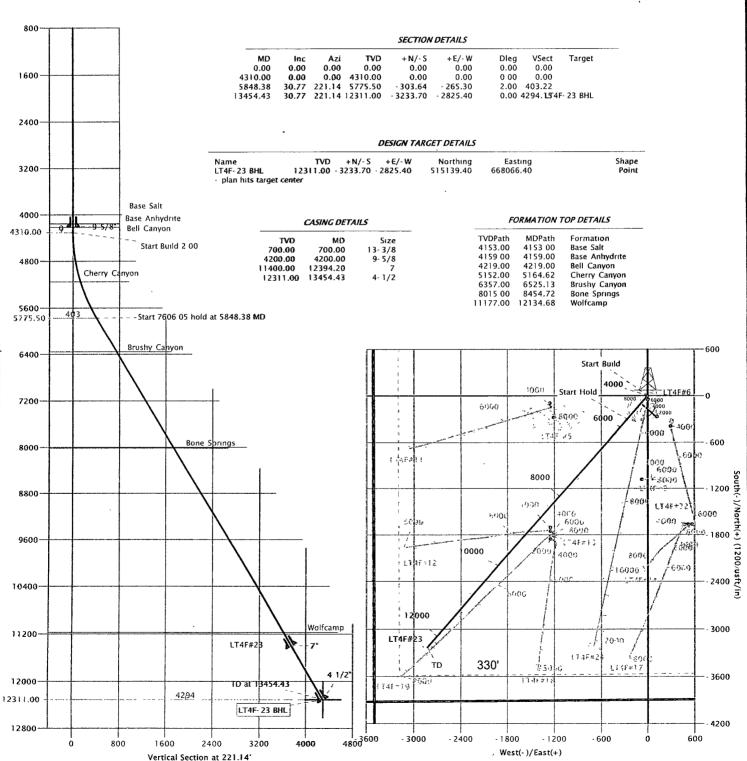
SITE DETAILS: Lost Tank 4 Federal #23

Northing. 518373 10 Easting: 670891.80 Elevation: 3449.10 KB @ 3473.10usft (Esimated KB 24')



Azimuths to Grid North True North: -0.30' Magnetic North 7.31'

Magnetic Field Strength: 48640.5snT Dip Angle: 60.32' Date: 03/09/2012 Model: IGRF2010







EDM-JodyBarclay-Local Local Co-ordinate Reference: Well LT4F#23 Database Company: TVD Reference: KB @ 3473.10usft (Esimated KB 24') Project: KB @ 3473.10usft (Esimated KB 24') Lost Tank MD Reference: Site: Lost Tank 4 Federal #23 North Reference LT4F#23 Survey Calculation Method Minimum Curvature Well: Öriğinal Wellbore Wellbore Design #1 Design:

Lost Tank; New Mexico

Map System: Geo Datum:

US State Plane 1927 (Exact solution) NAD 1927 (NADCON CONUS)

A Secretary of Marie and Annie and A

New Mexico East 3001 Map Zone:

Lost Tank 4 Federal #23 Site

Northing: 518,373.10 usft 32° 25' 26.054 N Site Position: Latitude: 103° 46' 46.202 W From: Мар Easting: 670,891.80 usft Longitude:

System Datum:

Mean Sea Level

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0.00 usft Slot Radius: 13-3/16 " **Grid Convergence:** 0.30 **Position Uncertainty:**

LT4F#23 Well Well Position +N/-S 0.00 usft Northing: 518,373.10 usft Latitude: 32° 25' 26 054 N +E/-W 0.00 usft Easting: 670,891.80 usft 103° 46' 46 202 W Longitude: 0 00 usft Wellhead Elevation: 3,449.10 usft **Position Uncertainty Ground Level:**

Original Wellbore Wellbore : Model Name Declination Magnetics Sample Date Dip Angle Field Strength IGRF2010 03/09/12 761 60.32 48,640

Design **Audit Notes:** Version: Phase: PROTOTYPE 0 00 Tie On Depth: Depth From (TVD) Vertical Section: +N/-S Direction (usft) (*) (usft) 0.00 0.00 0.00 221,14

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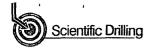
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2,800.00	0.00	0.00	2,800.00	0.00	0.00	0.00	0.00	0.00	0.00
2,900.00	0.00	0.00	2,900.00	0.00	0.00	0.00	0.00	0.00	0.00
•			•						
3,000.00	0.00	0.00	3,000.00	0.00	0.00	0.00	0.00	0 00	0.00
3,100 00	0.00	0.00	3,100.00	0.00	0.00	0.00	0.00	0.00	0.00
3,200.00	0.00	0.00	3,200.00	0.00	0.00	0.00	0.00	0.00	0.00
3,300.00	0.00	0.03	3,300.00	0.00	0.00	0.00	0.00	0.00	0.00
3,400.00	0.00	0.00	3,400.00	0 00	0.00	0 00	0.00	0.00	0.00
			•						
3,500.00	0.00 ⋅	0.00	3,500.00	0.00	0.00	0.00	0.00	0.00	0.00
3,600 00	0.00	0.00	3,600.00	0.00	0.00	0.00	0.00	0.00	0.00
3,700.00	0.00	0.00	3,700.00	0.00	0.00	0.00	0.00	0.00	0.00
3,800.00	0.00	0.00	3,800.00	0.00	0.00	0.00	0.00	0.00	0.00
3,900.00	0 00	0.00	3.900.00	0.00	0.00	0.00	0.00	0.00	0.00
			-,						
4,000.00	0.00	0.00	4,000.00	0.00	0.00	0.00	0.00	0.00	0.00
4,100.00	0.00	0.00	4,100.00	0.00	0.00	0.00	0.00	0.00	0.00
4,200.00	0.00	0.00	4,200.00	0.00	0.00	0.00	0.00	0.00	0.00
4,300.00	0.00	0.00	4,300.00	0.00	0.00	0.00	0.00	0.00	0.00
4,310 00	0.00	0.00	4,310.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00			0.00	0.00	0.00	0.00	0.00
4,400 00	1.80 .	221.14	4,399.99	-1.06	-0.93	1.41 '	2.00	200	0.00
4,500.00	3 80	221.14	4,499.86	-4.74	-4.14	6.30	2.00	2.00	0.00
4,600.00	5.80	221.14	4,599.51	-11.04	-9.65	14.67	2.00	2.00	0.00
4,700.00									
•	7 80	221.14	4,698.80	-19.96	-17.44	26.51	2.00	2.00	0.00
4,800 00	9.80	221.14	4,797.61	-31.48	-27.51	41.80	2.00	2.00	0.00
4,900.00	11.80	221.14	4,895.84	-45.59	-39.83	60.54	2.00	2.00	0.00
			•						
5,000.00	13.80	221.14	4,993.35	-62.27	-54.41	82.69	2.00	2.00	0.00
5,100.00	15.80	221.14	5,090.03	-81.51	-71 22	108.24	2.00	2 00	0.00
5,200.00	17.80	221.14	5,185.75	-103.27	-90.23	137.14	2.00	2.00	0.00





Database: EDM_JodyBarclay-Local Local Co-ordinate Reference: Well LT4F#23 (Company: OXY TVD:Reference: KB @ 3473.10usft (Esimated KB 24')
Project: Lost Tank MP Reference: KB @ 3473.10usft (Esimated KB 24')
Site: Lost Tank 4 Federal #23 North Reference: Grid
Well: LT4F#23 Survey Calculation Method: Minimum Curvature
Wellbore: Original Wellbore
Design #1

Design:	351911 # 1		-	والمستعدد معدد			-		
Planned Survey.	ALTERNATION OF THE PERSON AND PER		The said the case	A STATE OF THE PARTY OF THE PAR			CONTRACTOR OF THE PARTY OF THE P	TOTAL STREET	
Planned Survey.	Land to the second	driverside to	and and the same	The second s	المعاقبة والمستوسية	delode i varie arel	Action can be served to an		The second second
		ALL STATE OF THE S		型 4.7% 计编码器					
Measured			Vertical			Vertical 💛 🐇	Dogleg	Build	Turn
1977 中央 1875年 1878年 1977年 1977	or the second	PARTY CONTRACTOR	Depth //		数种种中的 类	Section	Rate	Rate	Rate
The state of the s	clination //	I STOP BY WARREN TO SEE THE STOP	A STATE OF THE PARTY OF THE PAR	+N/-S	+E/-W	是是这种的现在分词,这种的一种的一种。	The additional print of the		
(usft)	*(°)	是(°) 意。	(usft)	(usft)	(usft)	(usft)	*/100usft) (*	/100usft) (°/100usft)
5 000 00		224 44		407.54	CREATE TO				2.00
5,300.00	19.80	221.14	5,280.41	-127.54	-111.44	169.36 ·	2.00	2.00	0.00
5,400.00	21.80	221.14	5,373.89	-154 28	-134.80	204.87	2.00	2.00	0.00
5,500.00	23.80	221.14	5,466.07	-183.46	-160 30	243.62	2.00	2.00	0 00
1									
5,600.00	25.80	221.14	5,556.85	-215.04	-187.89	285.57	2.00	2.00	0.00
5,700.00	27.80	221.14	5,646.10	-249.00	-217.56	330.65	2.00	2.00	0.00
5,800.00	29.80	221.14	5,733.73	-285.27	-249.25	378.82	2.00	2.00	0.00
E 040 20	20.77	224 44	5,775.50	-303.64	-265.30	403.22	2.00	2.00	0.00
5,848 38	30.77	221.14	•						
5,900.00	30.77	221.14	5,819.86	-323.53	-282.68	429.63	0.00	0.00	0 00
6,000.00	30.77	221.14	5,905.78	-362.05	-316 34	480.78	0.00	0.00	0.00
6,100.00	30.77	221.14	5,991.71	-400.58	-350.00	531.94	0.00	0.00	0.00
6,200.00	30.77	221.14	6,077.63	-439.10	-383.66	583.09	0.00	0.00	0.00
6 200 00	20.77	224 44	6 460 50	477.00	447.04	COA OF	0.00	0.00	0.00
6,300.00	30.77	221.14	6,163.56	-477.62	-417.31	634.25	0.00	0.00	0 00
6,400.00	30.77	221.14	6,249.48	-516 14	-450.97	685.41	0.00	0.00	0.00
6,500.00	30.77	221.14	6,335.41	-554.67	-484.63	736.56	0.00	0.00	0.00
6,600.00	30.77	221.14	6,421.33	-593.19	-518.29	787.72	0.00	0 00	0.00
6,700.00	30.77	221.14	6,507.26	-631.71	-551.95	838.87	0.00	0.00	0.00
						000.00			0.00
6,800.00	30.77	221.14	6,593.18	-670.23	-585.61	890.03	0.00	0.00	0.00
6,900.00	30.77	221.14	6,679.11	-708 76	-619.27	941.18	0.00	0.00	0.00
7,000.00	30.77	221.14	6,765.03	-747.28	-652.93	992.34	0.00	0.00	0 00
7,100.00	30.77	221.14	6,850.96	-785.80	-686.58	1,043.50	0.00	0.00	0.00
7,200.00	30.77	221.14	6,936.88	-824.33	-720.24	1,094.65	0.00	0.00	0.00
'						•			
7,300.00	30.77	221.14	7,022.81	-862.85	-753.90	1,145.81	0.00	0.00	0.00
7,400 00	30.77	221.14	7,108.73	-901.37	-787.56	1,196.96	0.00	0.00	0.00
7,500 00	30.77	221.14	7,194.66	-939.89	-821 22	1,248.12	0.00	0.00	0 00
7,600 00	30.77	221.14	7,280.58	-978.42	-854.88	1,299.27	0.00	0.00	0 00
7,700 00	30.77	221.14	7,366.51	-1,016.94	-888 54	1,350.43	0.00	0.00	0.00
1,7.55.55			7,000.01	1,010.01	00001	1,000.10	0.55		
7,800.00	30.77	221.14	7,452.43	-1,055.46	-922.19	1,401.5 9	0.00	0.00	0.00
7,900.00	30.77	221.14	7,538.36	-1,093.98	-955 85	1,452.74	0.00	0.00	0.00
8,000.00	30.77	221.14	7,624.28	-1,132.51	-989.51	1,503.90	0.00	0.00	0.00
8,100 00	30.77	221.14	7,710.21	-1,171.03	-1,023.17	1,555.05	0.00	0.00	0.00
8,200.00	30.77	221.14	7,796.13	-1,209.55	-1,056.83	1,606.21	0.00	0.00	0.00
0,200.00	00.71	EE 1.17	•	1,200.00	1,000.00	1,000.21	0.00	0.00	0.00
8,300 00	30.77	221.14	7,882.06	-1,248.07	-1,090.49	1,65 7.36	0.00	0.00	0.00
8,400.00	30.77	221.14	7,967.98	-1,286.60	-1,124.15	1,708.52	0.00	0.00	0.00
8,500.00	30.77	221.14	8,053.91	-1,325.12	-1,157.81	1,759.67	0.00	0.00	0.00
8,600.00	30.77	221.14	8,139.83	-1,363.64	-1,191.46	1,810.83	0.00	0.00	0.00
8,700 00	30.77	221.14	8,225.76	-1,402.17	-1,225.12	1,861.99	0.00	0.00	0.00
3,700 00	00.77	££1.17	U,ZEJ.10	-1,702.17	-1,220.12	1,001.33	v.U U	0.00	0.00
8,800.00	30.77	221.14	8,311.68	-1,440 69	-1,258 78	1,913.14	0.00	0.00	0.00
8,900.00	30.77	221.14	8,397.61	-1,479.21	-1,292.44	1,964.30	0.00	0.00	0.00
9,000.00	30.77	221.14	8,483.53	-1,517 73	-1,326.10	2,015.45	0.00	00:0	0.00
9,100.00	30.77	221.14	8,569.46	-1,556.26	-1,359.76	2,066.61	0.00	0.00	0.00
9,200 00	30.77	221.14	8,655.38	-1,594.78	-1,393.42	2,117.76	0.00	0.00	0.00
3,200 00	30.11	e.c. v . 8**	0,000.00	-1,034.10	-1,000.42	2,111.10	0.00	0.00	0.00
9,300.00	30.77	221.14	8,741.31	-1,633.30	-1,427.07	2,168.92	0.00	0.00	0.00
9,400.00	30.77	221.14	8,827.23	-1,671.82	-1,460.73	2,220.08	0.00	0.00	0.00
9,500.00	30.77	221.14	8,913.16	-1,710.35	-1,494.39	2,271.23	0.00	0.00	0.00
9,600.00	30.77	221.14	8,999.08	-1,748 87	-1,528.05			0.00	0.00
				•		2,322.39	0.00		
9,700.00	30.77	221.14	9,085.01	-1,787 39	-1,561.71	2,373.54	0.00	0.00	0.00
9,800.00	. 30.77	221.14	9,170.93	-1,825.91	-1,595.37	2,424.70	0.00	0 00	0 00
9,900.00	30.77	221.14	9,256.86	-1,864.44	-1,629.03	2,475.85	0.00	0.00	0.00
10,000.00	30.77	221.14	9,342.78	-1,902.96	-1,662.68	2,527.01	0.00	0.00	0.00
10,100.00	30.77	221.14	9,428.71	-1,941.48	-1,696.34	2,578.17	0.00	0.00	0.00
10,200 00	30.77	221.14	9,514.63	-1,980 01	-1,730.00	2,629.32	0.00	0.00	0.00
10,300 00	30.77	221.14	9,600.56	-2,018.53	-1,763 66	2,680.48	0.00	0.00	0 00
								0.00	
10,400.00	30.77	221.14	9,686.48	-2,057 05	-1,797 32	2,731.63	0.00	0.00	0.00
10,500.00	30.77	221.14	9,772.41	-2,095 57	-1,830 98	2,782.79	0.00	0.00	0.00





Database: EDM-JodyBarclay-Local Local Co-ordinate Reference: Well LT4F#23
Company: OXY TVD Reference: KB @ 3473.10usft (Esimated KB 24')
Project: Lost Tank
MD Reference: KB @ 3473.10usft (Esimated KB 24')
Site: Lost Tank 4 Federal #23
North Reference: Grid
Well: LT4F#23
Survey Calculation Method: Minimum Curvature
Design: Design #1

Planned Survey, Planned Su
Measured Popth Inclination Azimuth Popth Inclination Azimuth Popth Inclination Azimuth Popth Inclination Azimuth Popth Inclination Inclination
Depth Inclination Azimuth Depth HV/S HE/W Section Rate
Depth Inclination Azimuth Depth HV/S HE/W Section Rate Rate Rate Rate Rate (usft) (
(usft) (7) (usft) (usft) (usft) (usft) (usft) (v100usft) (**100usft) (**
10,600.00 30.77 221.14 9,858.33 -2,134.10 -1,864.64 2,833.94 0.00 0.00 0.00 10,700.00 30.77 221.14 9,944.26 -2,172.62 -1,898.30 2,885.10 0.00 0.00 0.00 10,800.00 30.77 221.14 10,030.18 -2,211.14 -1,931.95 2,936.26 0.00 0.00 0.00 10,900.00 30.77 221.14 10,116.11 -2,249.66 -1,965.61 2,987.41 0.00 0.00 0.00 11,000.00 30.77 221.14 10,202.03 -2,288.19 -1,999.27 3,038.57 0.00 0.00 0.00 11,000.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,459.81 -2,465.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03
10,700.00 30.77 221.14 9,944.26 -2,172.62 -1,898.30 2,885.10 0.00 0.00 0.00 10,800.00 30.77 221.14 10,030.18 -2,211.14 -1,931.95 2,936.26 0.00 0.00 0.00 10,900.00 30.77 221.14 10,116.11 -2,249.66 -1,965.61 2,987.41 0.00 0.00 0.00 11,000.00 30.77 221.14 10,202.03 -2,288.19 -1,999.27 3,038.57 0.00 0.00 0.00 11,100.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,373.88 -2,365.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.0
10,800.00
10,900.00 30.77 221.14 10,116.11 -2,249.66 -1,965.61 2,987.41 0.00 0.00 0.00 11,000.00 30.77 221.14 10,202.03 -2,288.19 -1,999.27 3,038.57 0.00 0.00 0.00 11,100.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,373.88 -2,365.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03 0.00 0.00 0.00 11,400.00 30.77 221.14 10,545.73 -2,442.28 -2,133.91 3,243.19 0.00 0.00 0.00 11,500.00 30.77 221.14 10,631.66 -2,480.80 -2,167.56 3,294.34 0.00 0.00 0.00 11,600.00 30.77 221.14 10,803.51 -2,557.85 -2,234.88 3,396.66 0.00 0.00 0.00 11,600.00 30.77 2
10,900.00 30.77 221.14 10,116.11 -2,249.66 -1,965.61 2,987.41 0.00 0.00 0.00 11,000.00 30.77 221.14 10,202.03 -2,288.19 -1,999.27 3,038.57 0.00 0.00 0.00 11,100.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,373.88 -2,365.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03 0.00 0.00 0.00 11,400.00 30.77 221.14 10,545.73 -2,442.28 -2,133.91 3,243.19 0.00 0.00 0.00 11,500.00 30.77 221.14 10,631.66 -2,480.80 -2,167.56 3,294.34 0.00 0.00 0.00 11,600.00 30.77 221.14 10,803.51 -2,557.85 -2,234.88 3,396.66 0.00 0.00 0.00 11,600.00 30.77 2
11,000.00 30.77 221.14 10,202.03 -2,288.19 -1,999.27 3,038.57 0.00 0.00 0.00 11,100.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,373.88 -2,365.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03 0.00 0.00 0.00 11,400.00 30.77 221.14 10,545.73 -2,442.28 -2,133.91 3,243.19 0.00 0.00 0.00 11,500.00 30.77 221.14 10,631.66 -2,480.80 -2,167.56 3,294.34 0.00 0.00 0.00 11,600.00 30.77 221.14 10,803.51 -2,557.85 -2,201.22 3,345.50 0.00 0.00 0.00 11,700.00 30.77 221.14 10,803.51 -2,557.85 -2,234.88 3,396.66 0.00 0.00 0.00 11,800.00 30.77 2
11,100.00 30.77 221.14 10,287.96 -2,326.71 -2,032.93 3,089.72 0.00 0.00 0.00 11,200.00 30.77 221.14 10,373.88 -2,365.23 -2,066.59 3,140.88 0.00 0.00 0.00 11,300.00 30.77 221.14 10,459.81 -2,403.76 -2,100.25 3,192.03 0.00 0.00 0.00 11,400.00 30.77 221.14 10,545.73 -2,442.28 -2,133.91 3,243.19 0.00 0.00 0.00 11,500.00 30.77 221.14 10,631.66 -2,480.80 -2,167.56 3,294.34 0.00 0.00 0.00 11,600.00 30.77 221.14 10,717.58 -2,519.32 -2,201.22 3,345.50 0.00 0.00 0.00 11,700.00 30.77 221.14 10,803.51 -2,557.85 -2,234.88 3,396.66 0.00 0.00 0.00 11,800.00 30.77 221.14 10,889.43 -2,596.37 -2,268.54 3,447.81 0.00 0.00 0.00 11,900.00 30.77 2
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13,300.00 30.77 221.14 12,178.30 -3,174.21 -2,773.42 4,215.15 0.00 0.00 0.00
13,400.00 30.77 221.14 12,264.23 -3,212.73 -2,807.08 4,266.30 0.00 0.00 0.00
13,454.43 30.77 221.14 12,311.00 -3,233.70 -2,825.40 4,294.15 0.00 0.00 0.00

Design Targets Target Name hit/miss target Shape	Angle	Dip Dir., (5)	TVD (usff)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Lafitude	Longitude
LT4F-23 BHL - plan hits target center - Point	0.00	0.00	12,311.00	-3,233.70	-2,825.40	515,139.40	668,066.40	32° 24' 54.198 N	103° 47′ 19.357 W

Casing Points	المستحد سنيتني المستوانية	-	and the second s	45624 6244644444444444444444444444444444		the contraction of the contracti	The state of the state of
Measured Depth (usft)	Vertical Depth (usft)		Name:		Casing Diameter (°)	Hole Diameter	
700.00	700.00	13 3/8"	and the second s	Na 2014-land	13-3/8	17-1/2	
4,200.00	4,200.00	9 5/8"			9-5/8	12-1/4	
12,394.20	11,400.00	7"			7	8-1/2	
13,454.43	12,311.00	4 1/2"			4-1/2	6-1/8	





Database: EDM-JodyBarclay-Local	Local Co-ordinate Reference: Well LT4F#23
Company: OXY	TVD Reference: KB @ 3473.10usft (Esimated KB 24')
Project: Lost Tank	MD Reference: KB @ 3473.10usft (Esimated KB 24')
Site: Lost Tank 4 Federal #23	North Reference: Grid
Well: LT4F#23	Survey Calculation Method: Minimum Curvature
Wellbore: Original Wellbore	
Design: Design #1	

Formations	the second secon	Execution in the contract of t
Measured Vertical Depth Depth		Dip Dip Direction
(usft) (usft)	Name	Lithology (°) (°)
4,153.00 4,153.00	Base Salt	0.00
4,159.00 4,159.00	Base Anhydrite	0.00
4,219.00 4,219.00	Ball Canyon	0.00
5,164.62 5,152.00	Cherry Canyon	0.00
6,525.13 6,357.00	Brushy Canyon	0.00
8,454.72 8,015.00	Bone Springs	0.00
12,134.68 11,177.00	Wolfcamp	0.00

. 11'-1 5/8" CLOSED 12'-5 3/8" OPERATING 16'-5" OPENED

13 5/8-10M STACK

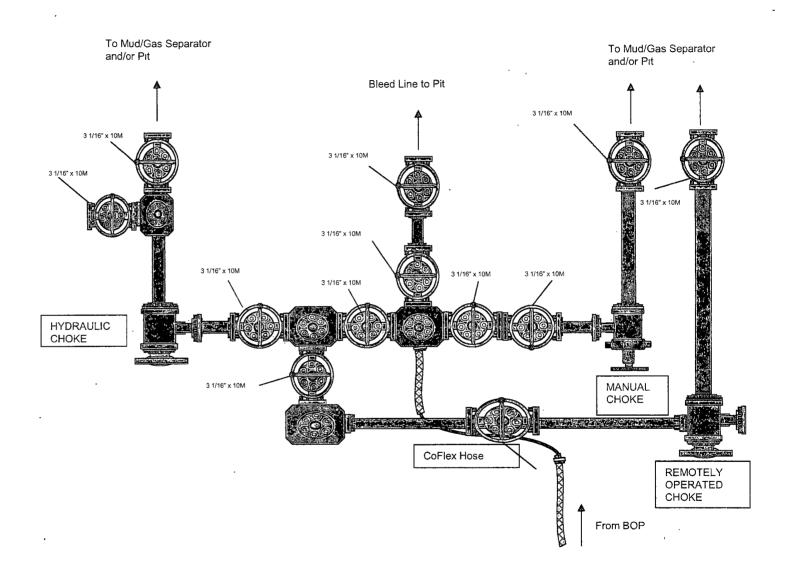
HELMERICH & PAYNE INTERNATIONAL DRILLING CO. 13 5/8"-10M BOP 3 RAM STACK 12/10/07 ACCKED SHEET DS FLEXRIG3

CASTONOR: H&P 4-04-07 S" ADDED TO SPACET ADAPTED SPOOL 400 PROJECT: FLEXRIGS ACCCO ADAPTER SPOOL BOOSHI: MYS DATE: 6-5-02 DND, NO.3 ECALE: 3/4*-1' SHEET: 5 OF 7 210-P1-07 COMMECTED DOP STACK MM. Ε REV DATE DESCRIPTION

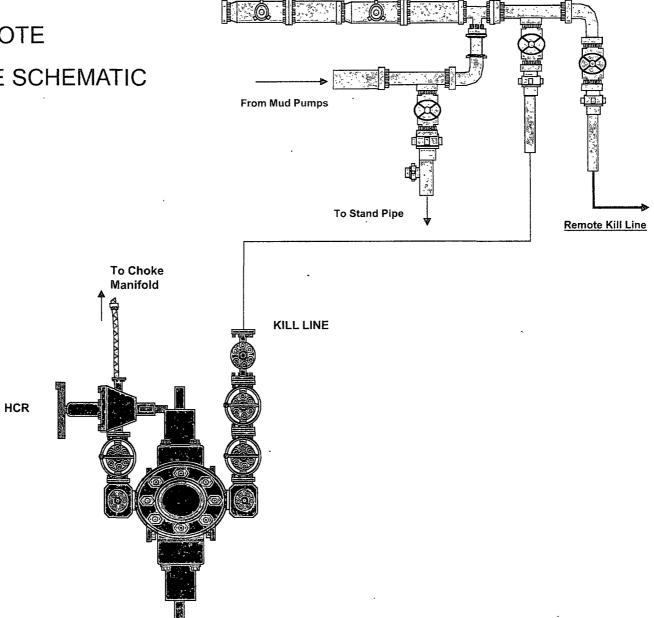
WEIGHTS SO NOT INCLUDE HOSES. ADAPTER SPOOLS ON QUICK CONNECT FITTINGS

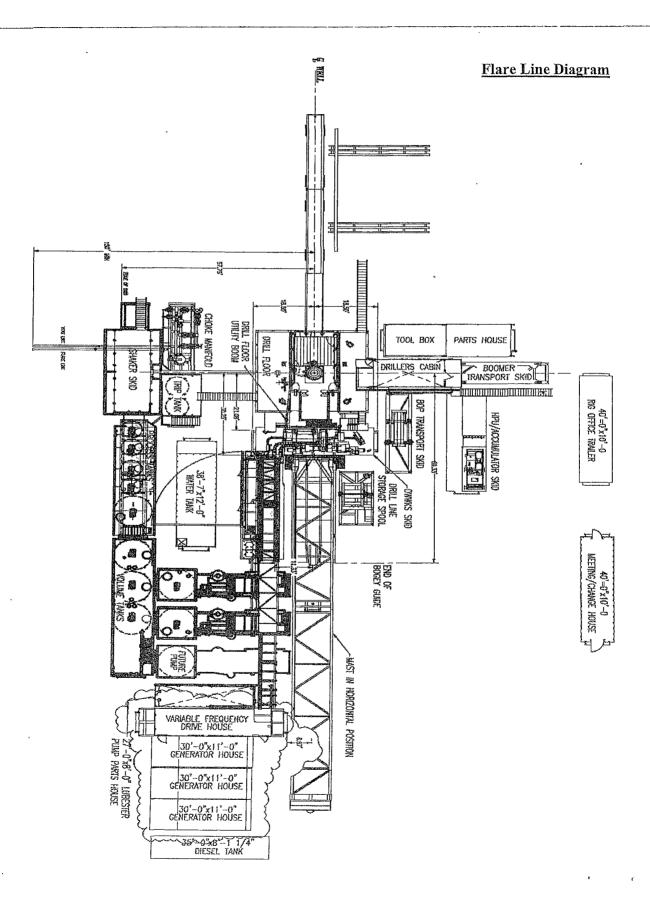
PROPRIETARY

10M CHOKE MANIFOLD CONFIGURATION



10M REMOTE KILL LINE SCHEMATIC







ис-ин- 559/2011 Flex Hose-1;

Page: 6/54

Fluid Technology

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Quality Document

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QUALI INSPECTION A	TY CONTI		ATE		CERT. N	Jo.	1121	
PURCHASER:	ContiTech Be	eattie Co.			P.O. N°:		005123	
CONTITECH ORDER N°:	505591	HOSE TYPE:	3"	ID		Choke ar	nd Kill Hose	
HOSE SERIAL N°:	60890	NOMINAL / ACT	UAL LE	NGTH:	······································	10,67	m / 10,72 m	1
W.P. 68,9 MPa 1	0000 psi	T.P. 103,4	MPa	1500) psi	Duration:	60	min.
ambient temperature See attachment. (1 page) ↑ 10 mm = 10 Min.								
→ 10 mm = 20 MP. COUPLINGS Type		Serial N°			Quality		Heat N	Jo
3" coupling with	9409			.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	ISI 4130		B3018A	H2205
4 1/16" Flange end					SI 4130		14400	
NOT DESIGNED F	OR WELL	TESTING				Ten	API Spec	
WE CERTIFY THAT THE ABOVE	E HOSE HAS BEI	EN MANUFACTURI VE WITH SATISFAC	ED IN A	CCORDA	NCE WIT	H THE TERI	VIS OF THE ORI	DER .
INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT. STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements. COUNTRY OF ORIGIN HUNGARY/EU								
Date: 05. November 2011.	Inspector		Quality	/ Contro	U	ontiTech Ri Industrial I ality Control	KIt.	2000

No: 1121, 1122

Page: 1/1

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CONTITECH RUBBER	No: QC-DB- 559/2011	
Industrial Kft.	Page: 10 / 54	

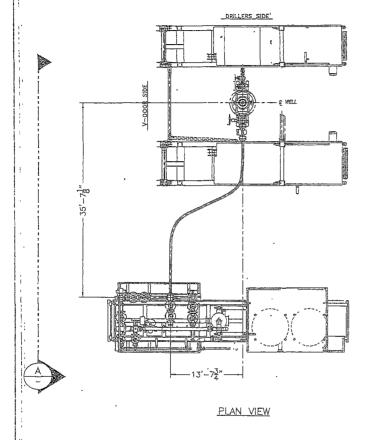


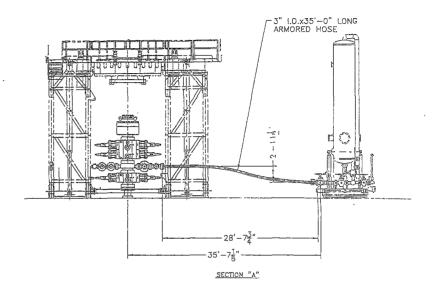
Hose Data Sheet

CRI Order No.	505591
Customer	ContiTech Beattle Co.
Customer Order No	PO5123 STOCK
Item No.	1
Hose Type	Flexible Hose
Standard	API SPEC 16 C
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4 1/16" API SPEC 6A TYPE 6BX FOR 10000 PSIBX155 RING GROOVE
Type of coupling other end	FLANGE 4 1/16" API SPEC 6A TYPE 6BX FOR 10000 PSI BX155 RING GROOVE
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St.steel outer wrap
Internal stripwound tube	No
Lining	OIL RESISTANT
Safety clamp	No
Lifting collar	No
Element C	No
Safety chain	No
Safety wire rope	No
Max.design temperature [°C]	100
Min.design temperature [°C]	-20
MBR operating [m]	1,60
MBR storage [m]	1,40
Type of packing	WOODEN CRATE ISPM-15

PROPRIETARY

THIS DRAWING AND THE IDEAS AND INFORMATION INCLUDED
IN THIS DRAWING ARE PROPRIETARY VAID ARE NOT TO BE
REPRODUCED, DISTRIBUTION OF RESCUEDED IN A WIMMER,
WITHOUT THE PRIOR, WRITTEN COMBENT OF A DULY AUTHOR
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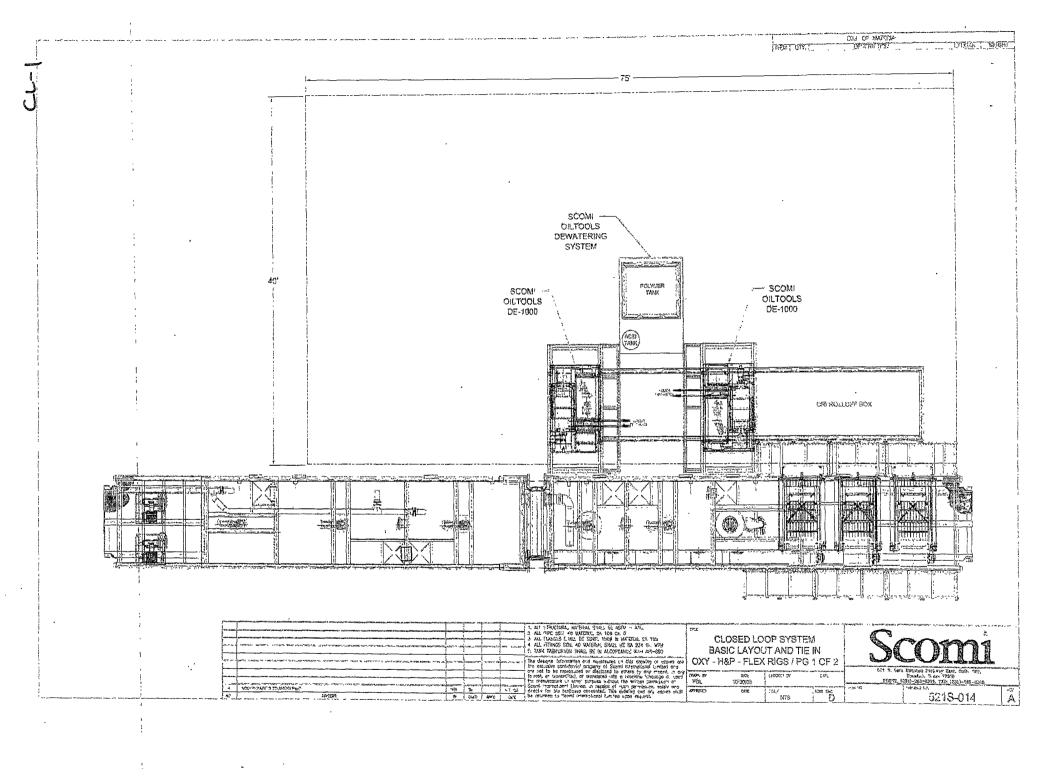


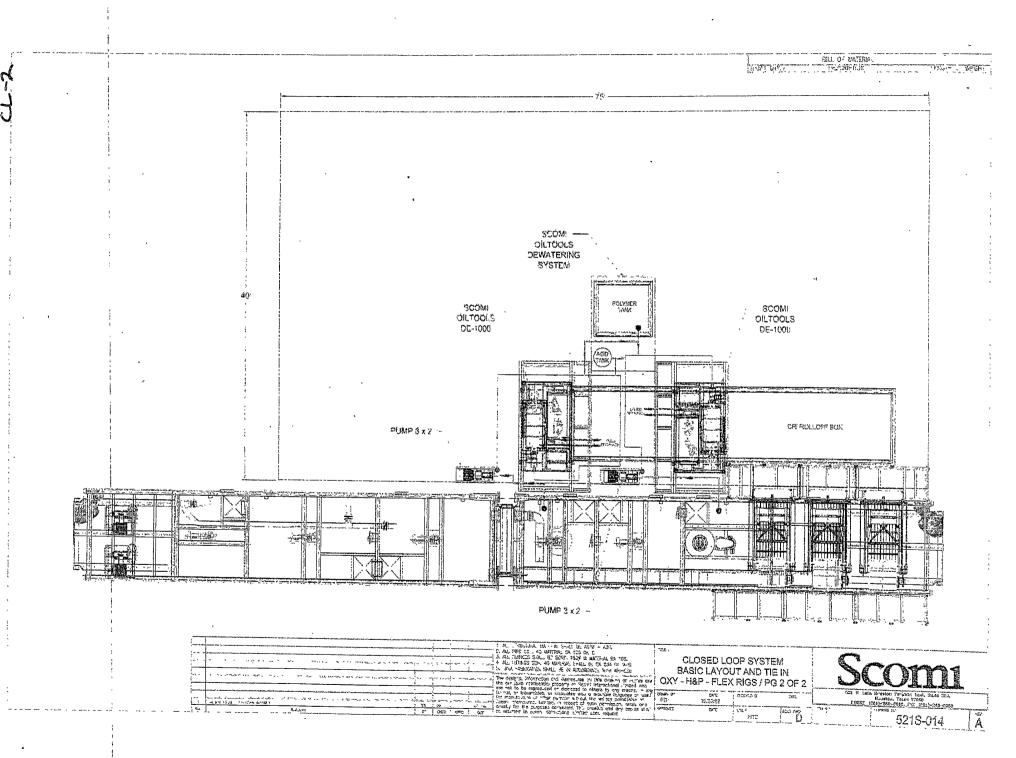


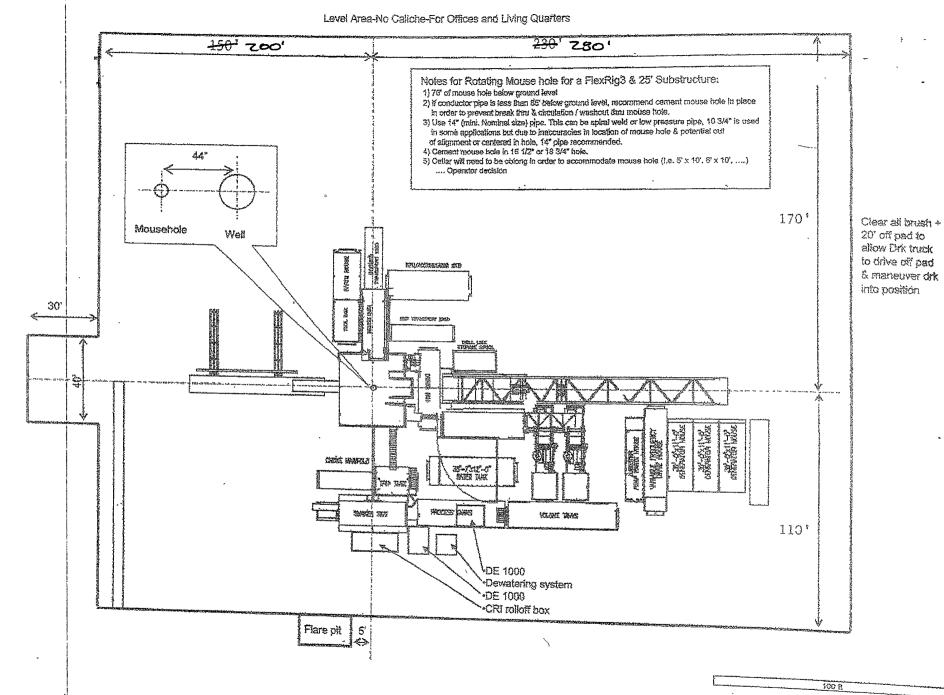


HELMERICH & PAYNE INTERNATIONAL DRILLING CO.

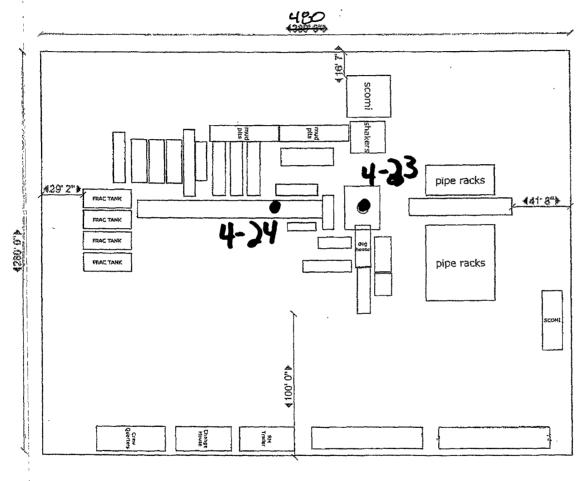
ENGINEERING APPROVAL DATE	TITLE
	CHOKE LINE SYSTEM
	FLEXRIG3
	CUSTOMER-
Δ	PROJECT
A 12/18/07 REMOVED SHEET TOTAL CALLOUT JAY	DRAWN: JBG DATE 4-10-07 DWS NO. REV.
REV DATE DESCRIPTION BY	SCALE: 3/15"=1" SHEET 2 OF 3 210-P1-07 A
	9, 1







Lost Tank 4 Federal 23+24 combined pad



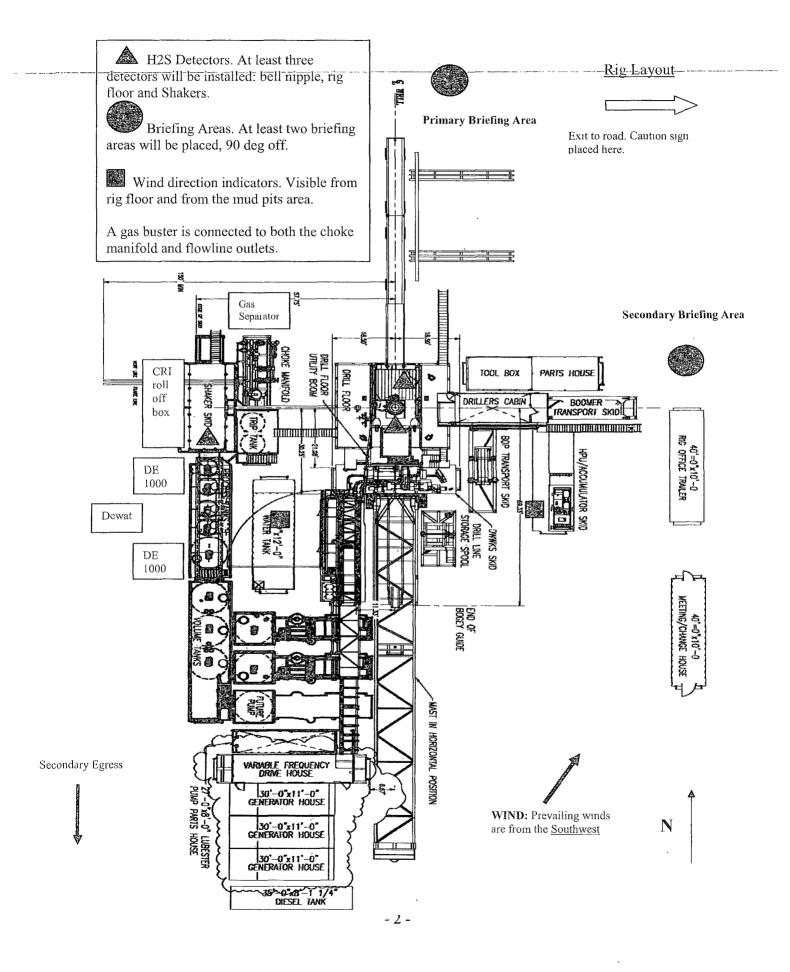


Permian Drilling Hydrogen Sulfide Drilling Operations Plan Lost Tank 4 Federal #23

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the Southwest side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.





Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H2S) gas.

While drilling this well, it is possible to encounter H2S bearing formations. At all times, the first barrier to control H2S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

- 1. Provide an immediate and predetermined response plan to any condition when H2S is detected. All H2S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
- 2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
- 3. Provide proper evacuation procedures to cope with emergencies.
- 4. Provide immediate and adequate medical attention should an injury occur.

Discussion-

Implementation: This plan with all details is to be fully implemented

before drilling to commence.

Emergency response

Procedure:

This section outlines the conditions and denotes steps

to be taken in the event of an emergency.

Emergency equipment

Procedure:

This section outlines the safety and emergency

equipment that will be required for the drilling of this

well.

Training provisions: This section outlines the training provisions that must

be adhered to prior to drilling.

Drilling emergency call lists: Included are the telephone numbers of all persons to

be contacted should an emergency exist.

Briefing: This section deals with the briefing of all people

involved in the drilling operation.

Public safety: Public safety personnel will be made aware of any

potential evacuation and any additional support

needed.

Check lists: Status check lists and procedural check lists have been

included to insure adherence to the plan.

General information: A general information section has been included to

supply support information.

Hydrogen-Sulfide-Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

- 1. The hazards and characteristics of H2S.
- 2. Proper use and maintenance of personal protective equipment and life support systems.
- 3. H2S detection.
- 4. Proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
- 5. Proper techniques for first aid and rescue procedures.
- 6. Physical effects of hydrogen sulfide on the human body.
- 7. Toxicity of hydrogen sulfide and sulfur dioxide.
- 8. Use of SCBA and supplied air equipment.
- 9. First aid and artificial respiration.
- 10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan.

H2S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H2S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H2S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H2S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency-Equipment-Requirements-

1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. <u>Protective equipment for personnel</u>

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. <u>Hydrogen sulfide sensors and alarms</u>

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

A. One sign located at each location entrance with the following language:

Caution – potential poison gas
Hydrogen sulfide
No admittance without authorization

Wind sock – wind streamers:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Condition flags

A. One each condition flag to be displayed to denote conditions.

```
green – normal conditions
yellow – potential danger
red – danger, H2S present
```

B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

9. <u>Designated area</u>

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H2S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H2S level can be corrected or suppressed and, if so, proceed as required.

B. If uncontrollable conditions occur:

1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

- 2. Remove all personnel to the nearest upwind designated safe briefing / muster-area-or-off-location.
- 3. Notify public safety personnel of safe briefing / muster area.
- 4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
- 5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

- 1. Designated personnel.
 - a. Shall be responsible for the total implementation of this plan.
 - b. Shall be in complete command during any emergency.
 - c. Shall designate a back-up.

A11	personnel	ŀ
4 111	porocimio	

- 1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
- 2. Check status of personnel (buddy system).
- 3. Secure breathing equipment.
- 4. Await orders from supervisor.

Drill site manager:

- 1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
- 2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
- 3. Determine H2S concentrations.
- 4. Assess situation and take control measures.

Tool pusher:

- 1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
- 2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
- 3. Determine H2S concentration.
- 4. Assess situation and take control measures.

Driller:

1. Don escape unit, shut down pumps, continue rotating DP.

- 2. Check monitor for point of release.
- Report-to-nearest-upwind-designated-safe-briefing-/-muster area.
- 4. Check status of personnel (in an attempt to rescue, use the buddy system).
- 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
- 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.

Derrick man Floor man #1 Floor man #2 1. Will remain in briefing / muster area until instructed by supervisor.

Mud engineer:

- 1. Report to nearest upwind designated safe briefing / muster area.
- 2. When instructed, begin check of mud for ph and H2S level. (Garett gas train.)

Safety personnel:

1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

Taking a kick

When taking a kick during an H2S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

- 1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
- 2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
- 3. Ignite upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best for protection, and which offers an easy escape route.
- 5. Before firing, check for presence of combustible gas.
- 6. After lighting, continue emergency action and procedure as before.
- 7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

<u>Remember</u>: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. <u>Do not assume the area is safe after the well is ignited.</u>

Stati	us-ch	eck-	list

Note:	All items or	this !	list must	be comi	oleted l	before	drilling	to	production	casing	point
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- 1. H2S sign at location entrance.
- 2. Two (2) wind socks located as required.
- 3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
- 4. Air packs inspected and ready for use.
- 5. Cascade system and hose line hook-up as needed.
- 6. Cascade system for refilling air bottles as needed.
- 7. Condition flag on location and ready for use.
- 8. H2S detection system hooked up and tested.
- 9. H2S alarm system hooked up and tested.
- 10. Hand operated H2S detector with tubes on location.
- 11. 1-100' length of nylon rope on location.
- 12. All rig crew and supervisors trained as required.
- 13. All outside service contractors advised of potential H2S hazard on well.
- 14. No smoking sign posted and a designated smoking area identified.
- 15. Calibration of all H2S equipment shall be noted on the IADC report.

Checked by	v: Date:

Procedural check list during H2S events

Perform each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to ensure that it in proper working order.
- 3. Make sure all the H2S detection system is operative.

Perform each week:

- 1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
- 2. BOP skills (well control drills).
- 3. Check supply pressure on BOP accumulator stand by source.
- 4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
- 5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
- 6. Confirm pressure on all supply air bottles.
- 7. Perform breathing equipment drills with on-site personnel.
- 8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H2S detectors and tubes.

General evacuation plan

- 1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
- 2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
- 3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
- 4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
- 5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

<u>Important:</u> Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions

Well blowout – if emergency

- 1. Evacuate all personnel to "Safe Briefing / Muster Areas" or off location if needed.
- 2. If sour gas evacuate rig personnel.
- 3. If sour gas evacuate public within 3000 ft radius of exposure.
- 4. Don SCBA and shut well in if possible using the buddy system.
- 5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
- 6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
- 6. Give first aid as needed.

Person down location/facility

- 1. If immediately possible, contact 911. Give location and wait for confirmation.
- 2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity -1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hen	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dıoxide	So2	2.21	5 ppm	-	1000 ppm
Chlorine	C12	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustibl	e above 5% in air

- 1) threshold limit concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit concentration that will cause death with short-term exposure.
- 3) lethal concentration concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii
Physical effects of hydrogen sulfide

Percent (%)	Ppm	Concentration Grains	<u>Physical effects</u>
10100111 (70)	<u> </u>	100 std. Ft3*	
0.001	<10	00.65	Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 – 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

^{*}at 15.00 psia and 60'f.

Use of self-contained breathing equipment (SCBA)

- 1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
- 2 SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
- 3. Anyone who may use the SCBA's shall be trained in how to insure proper facepiece to face seal. They shall wear SCBA's in normal air and then wear them in a
 test atmosphere. (note: such items as facial hair {beard or sideburns} and
 eyeglasses will not allow proper seal.) Anyone that may be reasonably expected
 to wear SCBA's should have these items removed before entering a toxic
 atmosphere. A special mask must be obtained for anyone who must wear
 eyeglasses or contact lenses.
- 4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 - 1. Inspection for defects, including leak checks.
 - 2. Cleaning and disinfecting.
 - 3. Repair.
 - 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 - 1. Fully charged cylinders.
 - 2. Regulator and warning device operation.
 - 3. Condition of face piece and connections.
 - 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
- 5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
- 6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H2S.

- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H2S exists.
- D. When working in areas where over 10 ppm H2S has been detected.
- E. At any time there is a doubt as to the H2S level in the area to be entered.

Rescue First aid for H2S poisoning

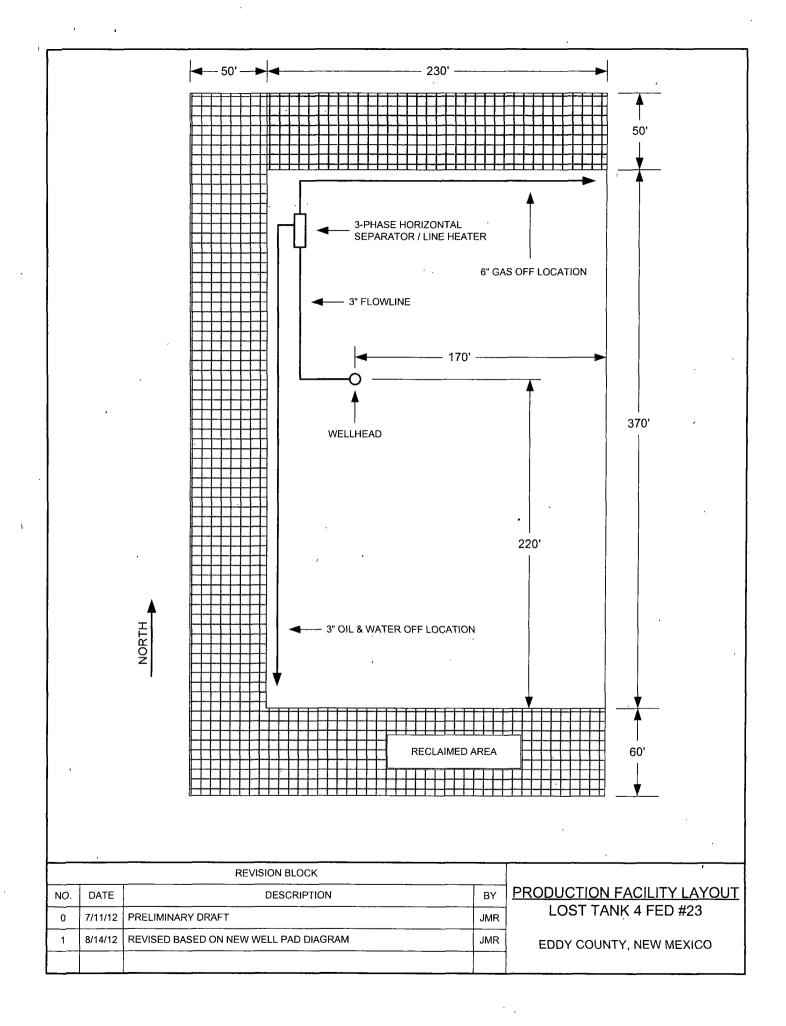
Do not panic!

Remain calm - think!

- 1. Don SCBA breathing equipment.
- 2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
- 3. Briefly apply chest pressure arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
- 4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
- 5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H2S gas poisoning no matter how remote the possibility is.
- 6. Notify emergency room personnel that the victim(s) has been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012



PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:
LEASE NO.:
NM0417696
WELL NAME & NO.:
SURFACE HOLE FOOTAGE:
BOTTOM HOLE FOOTAGE
LOCATION:
COUNTY:
OXY USA Inc
NM0417696
23 Lost Tank 4 Federal
1378' FNL & 1764' FEL
680' FSL & 680' FWL
Section 4, T.22 S., R.31 E., NMPM
Eddy County, New Mexico

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