strict I 25 N. Frender., Hobbs, NM 88240 strict II 01 W. Grand Avenue, Artesia, NM 88210 strict III IOO Rio Brazos Road, Aztec, NM 87410

20 S. St. Francis Dr., Santa Fe, NM 87505

strict IV

State of New Mexico Energy Minerals and Natural Resources Department

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For closed-loop systems that only use above ground steel tanks or haul off bins and purpose to implement waste removal for closure, submit to the appropriate NMOCD District Office.

Form C-144 CLEZ

21-Jul-08

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505

Closed-Loop System Permit or Closure Plan Application

	Closed-roo	op system Permi	it or closure Plan	Application			
(that	only use above ground stee				val for closure)		
	Type of ac	tion:	Permit	Closure			
losed-loop system that onl ase be advised that approv	one application (Form C-144 CL by use above ground steel tanks al of this request does not relied avail relieve the operator of its re	or haul-off bins and prove the operator of liabi	ropose to implement w lity should operations re	aste removal for closuresult in pollution of surf	e, please submit a Form C- ace water, ground water o	the	
erator	Apache Corp	oration	OGF	RID#	873		
dress:	303 Veterans Airpark Lane, Ste 3000, Midland, TX 79705						
cility or Well Name:	Empire Abo Unit I-19-B						
I Number:	30-015-00708		OCD Permit Number	er: <u>213</u>	542		
L or Qtr/Qtr	B Section	1 Township	18S Rar	nge 27E	County: Eddy		
nter of Proposed Design	: Latitude		Longitude		NAD: 1927	<u> </u>	
rface Owner:	Federal State	Private	Tribal Trust or	Indian Allotment			
Above Ground Steel Ta		l-off Bins					
	roviding Operator's name, site l	ocation, and emergenc	y telephone numbers				
Operating and M Closure Plan (Plean Previously approved De	ed upon the appropriate require aintenance Plan - based upon th ase complete Box 5) - based upo esign (attach copy of design) perating and Maintenance Plan	ne appropriate requirer	ments of 19.15.17.12 NI		and 19.15.17 13 NMAC		
	losed-loop Systems That Utilize the facility or facilities for the di	isposal of liquids, drillin					
oosal Facility Name:	Sundance Se		_	ility Permit Number:	NM-01-0003		
	Controlled Reco d-loop system operations and a vide the information below)			ility Permit Number: ill not be used for futur	NM-01-0006 e service and operations?		
Soil Backfill and Cover Re-vegetation Plan - b	which will not be used for future: Design Specifications based to cased upon the appropriate requires - based upon the appropriate re	ipon the appropriate re irements of Subsection	equirements of Subsecti n I of 19 15.17.13. NMA	С	ЛАС		
erator Application Cert	fication:						
reby certify that the inform	nation submitted with this applic	cation is true, accurate	and complete to the be	st of any knowledge and	i belief.		
Name (Print)	Guinn Bu	rks	Title:	Reclam	ation Foreman		
Signature:	Duin	Bulls	Date:	10	7/2/2012		
e-mail address:	guinn.burks@apac	hecorp.com	Telephone	432	-556-9143		

CD Approval:	Permit Application (including closure plan)	Closure Plan (only)						
CD Representative Sig	nature:		Approval Date	: <u> 10/11/12</u>				
itle: <u>157</u>	P. Sipewiso	OCD Pe	rmit Number:	213542				
structions: Operators ar ne closure report is requir	d within 60 days of closure completion): Subsect e required to obtain an approved closure plan prior to red to be submitted to the division within 60 days of the approved closure plan has been obtained and the clo	implementing any closure of the closure	activities and sub- cactivities. Please emplieted.					
structions: Please identify vo facilities were utilized.	ng Waste Removal Closure For Closed-loop Syste fy the facility or facilities for where the liquids, drilling	fluids and drill cuttings we	re alsposed . Use	attachment if more than				
sposal Facility Name:		Disposal facili	Disposal facility Permit Number:					
sposal Facility Name:		Disposal facility Fermit Number:						
ere the closed-loop syste	m operations and associated activities performed on or	in areas that will not be us	ed for future servi	ice and operations?				
Yes (If yes), please demonstrate compliance to the items below)								
equired for impacted area	s which will not be used for future service and operation	ns:						
Site Reclama	tion (Photo Documentation)							
Soil Backfilling and Cover Installation								
Re-vegetation Application Rates and Seeding Technique								
J.								
perator Closure Certifi	<u>cation:</u>							
ereby certify that the info	ormation and attachments submitted with this closure i	report is true, accurate and	complete to the b	est of my knowledge				
id belief. I also certify tha	t the closure complies with all applicable closure requir	ements and conditions spec	ified in the appro	ved closure plan.				
Name (Print) Guinn Burks		Title:	Recl	amation Foreman				
Signature:		Date:						
e-mail address:	guinn.burks@apachecorp.com	Telephone:		432-556-9143				



CLOSED LOOP SYSTEM DESIGN, OPERATION, MAINTENANCE, AND CLOSURE PLAN FOR PLUGGING AND ABANDONDMENT OPERATIONS

This document is intended to provide design requirements as well as operating, maintenance and closure instructions for closed-loop (plugging fluids) systems, ensuring compliance with the New Mexico Title 19, Chapter 15, Part 17 rules and regulations. Plugging units operating for Apache Corporation in New Mexico shall be rigged up with a closed-loop system consistent with this design and should be operated, maintained, and closed in a manner consistent with this document.

DESIGN

The closed-loop system shall be designed and constructed to ensure the confinement of oil, gas, or water and to prevent uncontrolled releases.

The steel tank(s) shall be a minimum of 90 barrels and constructed and in a condition such that no leaks or uncontrolled release would be expected. The tank(s) shall be placed to receive all of the fluid as it returns from the well bore and entry from the flow line shall be such that splash is minimized. The tank(s) shall be connected with steel lines where applicable from the wellhead to the tank. It shall have a separate off load valve to which a vacuum truck can be attached for unloading.

The steel tanks(s) shall comply with any applicable requirements specified in 19.15.17 NMAC. Additionally, the appropriate well signs shall be in place to comply with 19.15.17 NMAC.

OPERATION and MAINTENANCE

The closed-loop system shall be operated and maintained at all times in such a manner as to prevent contamination of fresh water and protect the public health and the environment. While Apache Corporation relies on various third party vendors to provide, operate and maintain the closed-loop system, in the end it is the Apache Corp on-site representative who must take responsibility for the effective operation of the system. At the end of the plugging activities, all return fluids should be disposed of in a licensed disposal facility in New Mexico.

Know which and approved disposal facility is closest to your location and verify that they are capable and prepared to receive the fluids from your well. Track all loads sent during the plugging of the well and up to the time the rig is moved off of the location.

Current approved facilities are;

Controlled Recovery Inc. (877) 505-4274 Sundance Incorporated (575) 394-2511

Ensure that the closed-loop system meets the design criteria listed above and is properly installed and fully functional prior to commencing any operations which require circulation.

Inspect the active system tanks at least every tour to ensure no fluid is leaking onto the location. Check any valves and interconnecting pipes for leaks. Correct any leaks as soon as possible upon detection.

Monitor and know the fluid level in the containment tank and call for a vacuum truck with enough lead time to allow for delays. Ensure that the truck driver knows which approved disposal he will be transporting the fluid to for off loading.

Make every effort to operate and maintain the closed-loop system in a manner that puts no fluid or well bore discharges in contact with the location or surrounding area.

In the event of a spill over five (5) barrels, take immediate action to contain the spill and make the following notifications;

EHS Apache Hotline

(800) 874-3262

NMOCD District Office

In the event of oil reaching water, include the following notification;

Environmental Protection Agency (EPA) National Response Center

CLOSURE

Upon completion of plugging the well, all connecting lines will be drained into the tank and all remaining fluid in the tank will be removed by a vacuum truck and taken to an approved facility for disposal. All equipment will then be removed so location remediation can begin.

Prepared by

Guinn Burks

Reclamation Foreman

<u> Auinn Burks</u>

Apache Corporation





