District I L625 N. French Dr., Hobbs, NM 88240 Distriet II 1301 W. Grand Avenue, Artesia, NM 88210 District III

1000 Rio Brazos Road, Aztec, NM 87410

1220 S. St. Francis Dr., Santa Fe, NM 87505

District IV

State of New Mexico **Energy Minerals and Natural Resources** Department

Santa Fe, NM 87505

Oil Conservation Division 1220 South St. Francis Dr. For closed-loop systems that only use above ground

Form C-144 CLEZ

21-Jul-08

steel tanks or haul off bins and purpose to implement waste removal for closure, submit to the appropriate **NMOCD District Office.**

Closed-Loop System Permit or Closure Plan Application							
(that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure)							
	Type of action:	✓ F	ermit	Closure			
Instructions: Please submit one application (Form C-144 CLEZ) per individual closed-looped system request. For any application request other than for a closed-loop system that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure, please submit a Form C-144. lease be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the nvironment. Nor does approval relieve the operator of its responsibility to comply with any other applicable government authority's rules, regulations or ordinances.							
•							
perator	Apache Corporation)	0	GRID#	873		
ddress: 303 Veterans Airpark Lane, Ste 3000, Midland, TX 79705							
acility or Well Name:	Empire Abo Unit J-19						
PI Number:	30-015-00709		OCD Permit Nur	nber: <u>2130</u>	242		
/L or Qtr/Qtr	G Section 1	_Township	18S	Range 27E	County: Eddy		
enter of Proposed Design	n: Latitude	L	ongitude		NAD: 🗌 1927	1983	
urface Owner:	Federal State	Private	Tribal Trust	or Indian Allotment			
Closed-loop System: Subsection H of 19.15.17.11 NMAC peration: Drilling a new well Workover of Drilling (Applies to activities which require prior approval of a permit or notice of intent) P&A Above Ground Steel Tanks or Haul-off Bins							
igns: Subsection C of 19.15.17.11 NMAC 12" x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers Signed in compliance with 19.15.3.103 NMAC							
Closed-loop Systems Permit Application Attachment Checklist: Subsection B of 19.15.17.9 NMAC Instructions; Each of the following items must be attached to the application. Please indicate, by a check mark in the box, that the documents are intached. Design Plan - based upon the appropriate requirements of 19.15.17.11 NMAC Operating and Maintenance Plan - based upon the appropriate requirements of 19.15.17.12 NMAC Closure Plan (Please complete Box 5) - based upon the appropriate requirements of Subsection C of 19.15.17.9 NMAC and 19.15.17.13 NMAC Previously approved Design (attach copy of design) API Number: Previously Approved Operating and Maintenance Plan API Number:							
).		10. 1-					
	Closed-loop Systems That Utilize Above the facility or facilities for the disposal o				•		
acilities are required.			,		•		
Disposal Facility Name:	Sundance Services		:	Facility Permit Number:	NW-01-0003		
Disposal Facility Name: Controlled Recovery Inc. Disposal Facility Permit Number: NM-01-0006 Will any of the proposed closed-loop system operations and associated activities occur on or in areas that will not be used for future service and operations? Yes (If yes, please provide the information below) No							
Required for impacted areas which will not be used for future service and operations: Soil Backfill and Cover Design Specifications based upon the appropriate requirements of Subsection H of 19.15.17.13 NMAC Re-vegetation Plan - based upon the appropriate requirements of Subsection G of 19.15.17.13. NMAC Site Reclamation Plan - based upon the appropriate requirements of Subsection G of 19.15.17.13. NMAC							
).							
Operator Application Certification:							
hereby certify that the info	mation submitted with this application is	true, accurate ar	nd complete to th	e best of my knowledge a	and belief.		
Name (Print)	Guinn Burks	<u>. </u>	Title:	Reclai	mation Foreman		
Signature:	Suerin Burk.	2-	Date:	1	.1/12/2012		
e-mail address:	guinn.burks@apachecor	.com	Telephone		32-556-9143		

' .							
OCD-Approval:	Permit Application (including closure plan)	Closure Plan (only)					
OCD Representative Signature: Approval Date: 1/128/12							
Title:	of R. Sepwison	OCD Pe	ermit Number: 213642				
Closure Report (required within 60 days of closure completion): Subsection K of 19.15.17.13. NMAC Instructions: Operators are required to obtain an approved closure plan prior to implementing any closure activities and submitting the closure report. The closure report is required to be submitted to the division within 60 days of the completion of the closure activities. Please do not complete this ection of the form until an approved closure plan has been obtained and the closure activities have been completed.							
). Closure Report Regarding Waste Removal Closure For Closed-loop Systems That Utilize Above Ground Steel Tanks or Haul-off Bins Only: Instructions: Please identify the facility or facilities for where the liquids, drilling fluids and drill cuttings were disposed. Use attachment if more than In wo facilities were utilized.							
Disposal Facility Name:		Disposal faci	lity Permit Number:				
Disposal Facility Name:		Disposal faci	lity Permit Number:				
Nere the closed-loop system operations and associated activities performed on or in areas that will not be used for future service and operations?							
Yes (If yes), plo	ease demonstrate compliance to the items below)	No					
Required for impacted areas which will not be used for future service and operations:							
Site Reclamati	on (Photo Documentation)						
Soil Backfilling and Cover Installation							
Re-vegetation Application Rates and Seeding Technique							
10. Operator Closure Certification:							
hereby certify that the information and attachments submitted with this closure report is true, accurate and complete to the best of my knowledge							
and belief. I also certify that the closure complies with all applicable closure requirements and conditions specified in the approved closure plan.							
Name (Print)	Guinn Burks	Title:	Reclamation Foreman				
Signature:		Date:					
e-mail address:	guinn.burks@apachecorp.com	Telephone:	432-556-9143				



CLOSED LOOP SYSTEM DESIGN, OPERATION, MAINTENANCE, AND CLOSURE PLAN FOR PLUGGING AND ABANDONDMENT OPERATIONS

This document is intended to provide design requirements as well as operating, maintenance and closure instructions for closed-loop (plugging fluids) systems, ensuring compliance with the New Mexico Title 19, Chapter 15, Part 17 rules and regulations. Plugging units operating for Apache Corporation in New Mexico shall be rigged up with a closed-loop system consistent with this design and should be operated, maintained, and closed in a manner consistent with this document.

DESIGN

The closed-loop system shall be designed and constructed to ensure the confinement of oil, gas, or water and to prevent uncontrolled releases.

The steel tank(s) shall be a minimum of 90 barrels and constructed and in a condition such that no leaks or uncontrolled release would be expected. The tank(s) shall be placed to receive all of the fluid as it returns from the well bore and entry from the flow line shall be such that splash is minimized. The tank(s) shall be connected with steel lines where applicable from the wellhead to the tank. It shall have a separate off load valve to which a vacuum truck can be attached for unloading.

The steel tanks(s) shall comply with any applicable requirements specified in 19.15.17 NMAC. Additionally, the appropriate well signs shall be in place to comply with 19.15.17 NMAC.

OPERATION and MAINTENANCE

The closed-loop system shall be operated and maintained at all times in such a manner as to prevent contamination of fresh water and protect the public health and the environment. While Apache Corporation relies on various third party vendors to provide, operate and maintain the closed-loop system, in the end it is the Apache Corp on-site representative who must take responsibility for the effective operation of the system. At the end of the plugging activities, all return fluids should be disposed of in a licensed disposal facility in New Mexico.

Know which and approved disposal facility is closest to your location and verify that they are capable and prepared to receive the fluids from your well. Track all loads sent during the plugging of the well and up to the time the rig is moved off of the location.

Current approved facilities are;

Controlled Recovery Inc. (877) 505-4274 Sundance Incorporated (575) 394-2511

Ensure that the closed-loop system meets the design criteria listed above and is properly installed and fully functional prior to commencing any operations which require circulation.

Inspect the active system tanks at least every tour to ensure no fluid is leaking onto the location. Check any valves and interconnecting pipes for leaks. Correct any leaks as soon as possible upon detection.

Monitor and know the fluid level in the containment tank and call for a vacuum truck with enough lead time to allow for delays. Ensure that the truck driver knows which approved disposal he will be transporting the fluid to for off loading.

Make every effort to operate and maintain the closed-loop system in a manner that puts no fluid or well bore discharges in contact with the location or surrounding area.

In the event of a spill over five (5) barrels, take immediate action to contain the spill and make the following notifications;

EHS Apache Hotline

(800) 874-3262

NMOCD District Office

In the event of oil reaching water, include the following notification;

Environmental Protection Agency (EPA) National Response Center

CLOSURE

Upon completion of plugging the well, all connecting lines will be drained into the tank and all remaining fluid in the tank will be removed by a vacuum truck and taken to an approved facility for disposal. All equipment will then be removed so location remediation can begin.

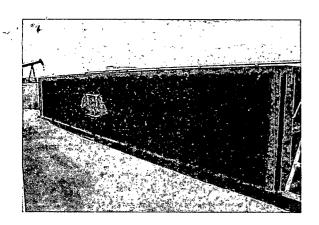
Prepared by

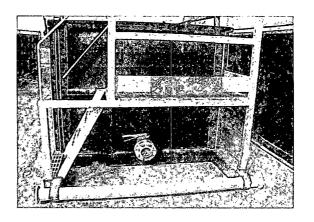
Guinn Burks

Reclamation Foreman

Guinn Burks

Apache Corporation





Closed-loop Tank

