

Form 3160-3
(March 2012)

OCD Artesia

FORM APPROVED
OMB No. 1004-0137
Expires October 31, 2014

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

APPLICATION FOR PERMIT TO DRILL OR REENTER

5. Lease Serial No.
NMNM104633, 05612A, 0384628

6. If Indian, Allottee or Tribe Name

YES
2/5/2013

7. If Unit or CA Agreement, Name and No.

1a. Type of work: DRILL REENTER

1b. Type of Well: Oil Well Gas Well Other Single Zone Multiple Zone

8. Lease Name and Well No.
Indian Basin 23 Fed Com #1H <39684>

2. Name of Operator OXY USA WTP Limited Partnership

<192463>

9. API Well No.
30-015-41048

3a. Address P.O. BOX 4294
HOUSTON, TX 77210

3b. Phone No. (include area code)
713-513-6640

10. Field and Pool, or Exploratory
Indian Basin; Yeso (33690)

4. Location of Well (Report location clearly and in accordance with any State requirements.)*

At surface 350' FSL & 530' FWL
At proposed prod. zone 330' FNL & 380' FWL

11. Sec., T. R. M. or Blk. and Survey or Area
M, SEC 23, T21S, R23E

14. Distance in miles and direction from nearest town or post office*
20 miles Northwest of Carlsbad, NM

12. County or Parish
EDDY

13. State
NM

15. Distance from proposed* 350'
location to nearest
property or lease line, ft.
(Also to nearest drig. unit line, if any)

16. No. of acres in lease
2280

17. Spacing Unit dedicated to this well
160

18. Distance from proposed location* 280'
to nearest well, drilling, completed,
applied for, on this lease, ft.

19. Proposed Depth
6684' MD / 2392' TVD
PH 3200' TVD

20. BLM/BIA Bond No. on file
ESB000226 / NMB000862

21. Elevations (Show whether DF, KDB, RT, GL, etc.)
3853.1'

22. Approximate date work will start*
10/26/2012

23. Estimated duration
10 DAYS

24. Attachments

RECEIVED
FEB 4 2013
NMOCD ARTESIA

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No.1, must be attached to this form:

- 1. Well plat certified by a registered surveyor.
- 2. A Drilling Plan.
- 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office).
- 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above).
- 5. Operator certification
- 6. Such other site specific information and/or plans as may be required by the BLM.

25. Signature 

Name (Printed/Typed)
JENNIFER DUARTE (jennifer_duarte@oxy.com)

Date
11/09/2012

Title
REGULATORY ANALYST

Approved by (Signature) *Is/ Don Peterson*

Name (Printed/Typed) *Is/ Don Peterson*

Date
JAN 31 2013

Title
for FIELD MANAGER

Office
CARLSBAD FIELD OFFICE

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

Conditions of approval, if any, are attached.

APPROVAL FOR TWO YEARS

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

(Continued on page 2)

*(Instructions on page 2)

Roswell Controlled Water Basin

SEE ATTACHED FOR
CONDITIONS OF APPROVAL

Approval Subject to General Requirements
& Special Stipulations Attached

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720
District II
917 S. First St., Azusa, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720
District III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6173 Fax: (505) 334-6170
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico
Energy, Minerals & Natural Resources Department
OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-102
Revised August 1, 2011
Submit one copy to appropriate
District Office

AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number 30-015-41048	Pool Code 33690	Pool Name Indian Basin; Yeso
Property Code 39684	Property Name INDIAN BASIN "23" FED. COM	Well Number 1H
OGRID No. 192463	Operator Name OXY USA WTP LP	Elevation 3852.6'

Surface Location

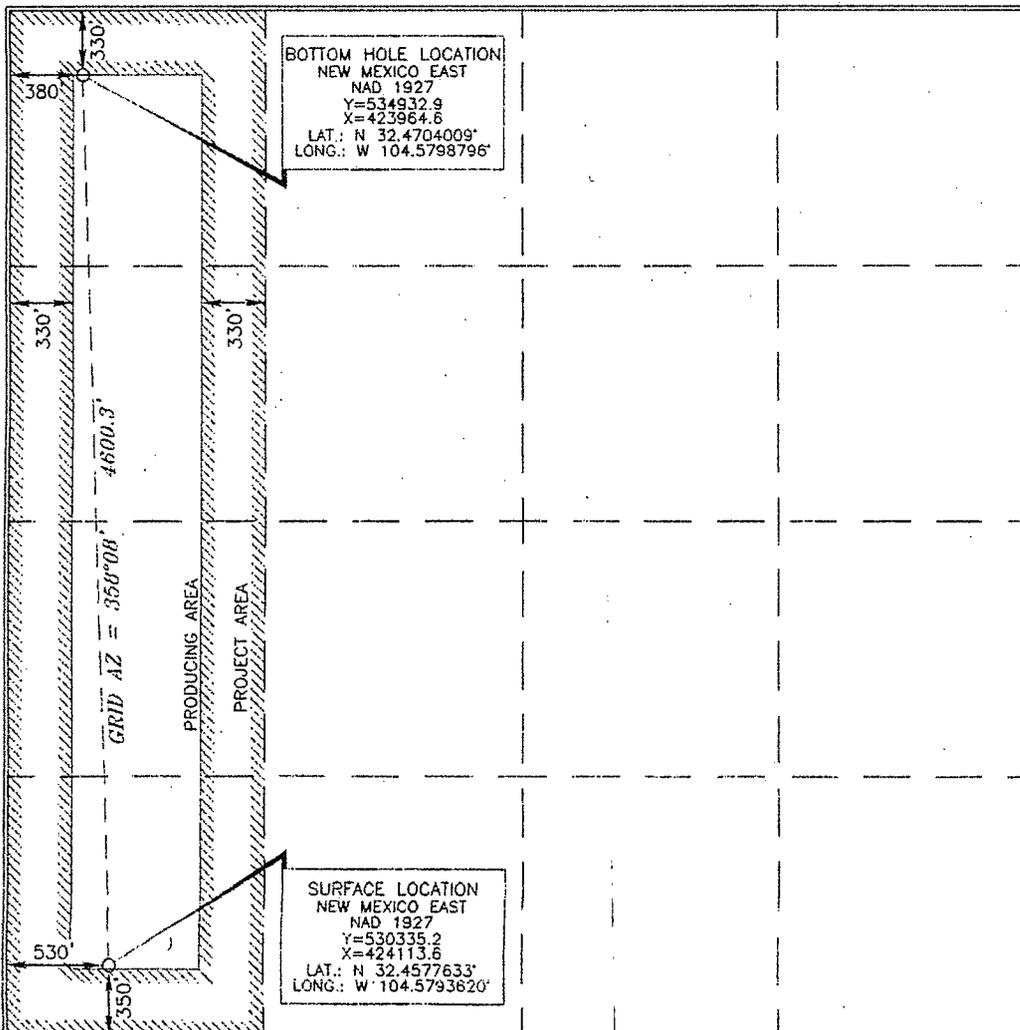
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
M	23	21 SOUTH	23 EAST, N.M.P.M.		350'	SOUTH	530'	WEST	EDDY

Bottom Hole Location If Different From Surface

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
D	23	21 SOUTH	23 EAST, N.M.P.M.		330'	NORTH	380'	WEST	EDDY

Dedicated Acres 160	Joint or Infill	Consolidation Code	Order No.
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No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.



OPERATOR CERTIFICATION

I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location, or has a right to drill this well at this location pursuant to a contract with an owner of such a mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.

Jennifer Duarte 11/9/12
Signature Date
Printed Name
jennifer.duarte@oxy.com
Email Address

SURVEYOR CERTIFICATION

I hereby certify that the well location shown on this plat was plotted from the notes of the surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.

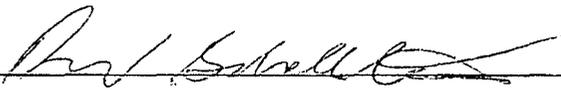
SEPTEMBER 13, 2012
Date of Survey

Signature and Seal of Professional Surveyor

Terry J. As... 9/20/2011
Certificate Number 15079

OPERATOR CERTIFICATION

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this 31st day of May, 2012.

Name: David Schellstede 
Position: Reservoir Management Team Leader
Address: 5 Greenway Plaza, Suite 110, Houston, TX 77046
Telephone: 713-366-5013
E-mail: (optional): david_schellstede@oxy.com
Company: OXY USA WTP Limited Partnership
Field Representative (if not above signatory): Dusty Weaver
Address (if different from above): P.O. Box 50250 Midland, TX 79710
Telephone (if different from above): 432-685-5723
E-mail (if different from above): calvin_weaver@oxy.com

OXY USA Inc
 Indian Basin 1H
 APD Data

OPERATOR NAME / NUMBER: OXY USA Inc 16696
LEASE NAME / NUMBER: Indian Basin 23 Fed. Com 1H
STATE: NM **COUNTY:** Eddy
SURFACE LOCATION: 350' FSL & 530' FWL, Sec 23, T21S, R23E
BOTTOM HOLE LOCATION: 330' FNL & 380' FWL, Sec. 23, T21S, R23E
C-102 PLAT APPROX GR ELEV: 3852.6' **EST KB ELEV:** 3869.1' (16.5' KB)

1. GEOLOGIC NAME OF SURFACE FORMATION

A. Permian

2. ESTIMATED TOPS OF GEOLOGICAL MARKERS & DEPTHS OF ANTICIPATED FRESH WATER, OIL OR GAS

Formation	TVD	Expected Fluids
T. Grayburg	0	Form Water
T. San Andres	686	Form Water
T. Glorieta/Yeso	2050	Oil
T. Yeso Target Depth	2392	Oil

A. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

B. There is no indication of the presence of fresh water.

LATERAL GREATEST PROJECTED TD: 6684' MD/ 2392' TVD **OBJECTIVE:** Upper Yeso
PILOT GRATEST PROJECTED TD: 3200' TVD/MD **OBJECTIVE:** Yeso

3. CASING PROGRAM (All Casing is in NEW condition)

Surface Casing: 9.625" casing set at ± 500' MD/ 500' TVD in a 12.25" hole filled with 8.40 ppg mud

Interval	Length	Wt	Gr	Cplg	Coll Rating (psi)	Burst Rating (psi)	Jt Str (M-lbs)	ID (in)	Drift (in)	SF Coll	SF Burst	SF Ten
0'-500'	500'	36	J-55	LT&C	2020	3520	453	8.921	8.765	9.25	3.97	21.9

Production Casing: 5.5" casing set at ± 6684' MD / 2392' TVD in a 8.75" hole filled with 9.20 ppg mud

Interval	Length	Wt	Gr	Cplg	Coll Rating (psi)	Burst Rating (psi)	Jt Str (M-lbs)	ID (in)	Drift (in)	SF Coll	SF Burst	SF Ten
0'- 6684'	6684'	17	L-80	LT&C	6290	7740	338	4.892	4.767	6.90	8.50	3.09

Collapse and burst loads calculated using Stress Check with actual anticipated loads.

4. CEMENT PROGRAM:

Interval	Amount sx	Ft of Fill	Type	Gal/Sk	PPG	Ft ³ /sk	24 Hr Comp
Surface (TOC: 0')							
Lead: 0' - 333' (100% Excess)	270	333	Premium Plus cement with 2% Calcium Chloride, 4% Bentonite, 0.25 lbm/sk Poly-E-Flake	9.16	13.5	1.75	589psi
Tail: 333' - 500' (100% Excess)	200	167	Premium Plus cement with 2% Calcium Chloride	6.39	14.8	1.35	1408psi
Pilot Hole Cement Plug (TOC: 1680')							
1 st Lead: 2740' - 3200' (35 % Excess)	165	460	50/50 Poz Premium with 0.25% CFR-3 (Dispersant)	5.47	14.4	1.22	1460 psi
2 nd Lead: 2180' - 2740' (35 % Excess)	210	560	50/50 Poz Premium with 0.25% CFR-3 (Dispersant)	5.47	14.4	1.22	1460 psi
Tail: 1680' - 2180' (35% Excess)	240	500	Premium Cement with 3% Potassium Chloride (Clay Control), 0.75% CFR-3 (dispersant) and 0.1% HR-601 (Retarder)	3.51	17.5	0.95	4550 psi
Production (TOC: 0')							
Lead: 0' - 1500' (85 % Excess)	370	1500	Innerfill C Cement, 0.5% LAP-1, 0.25% D-AIR 5000	14.31	11.90	2.47	315 psi
Tail: 1500' - 6684' (85% Excess)	1750	5131	50/50 Poz Premium Plus - 0.5% Halad®-344, 0.25 lbm/sk D-AIR 5000, 0.125 lbm/sk Poly-E-Flake	5.68	14.2	1.26	454 psi

5. DIRECTIONAL PLAN

Please see attached directional plan

6. PRESSURE CONTROL EQUIPMENT

Surface: 0 - 500' None.

Pilot and Production: 0 - 6684' The minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required to drill below the surface casing shoe shall be 3000 (3M) psi. Operator will use a 11" 5M two ram stack w/ 3M annular preventer, & 5M Choke Manifold.

- A. The 11" 3000 psi blowout prevention equipment will be installed and operational after setting the 9 5/8" surface casing and the 9.625" SOW x 11" 3K conventional wellhead; the rotating head body will be installed but the rubber will be installed when it becomes operationally necessary.
- B. The BOP and ancillary BOPE will be tested by a third party upon installation of the 9 5/8", J-55, 36ppf surface casing. All equipment will be tested to 250/3000 psi for 10 minutes and charted, except the annular, which will be tested to 70% of working pressure. This is to be in compliance with the Onshore Order # 2 which states the BOPE shall be tested to full working pressure when isolated from casing (except the annular.)
- C. The pipe rams will be functionally tested during each 24 hour period; the blind rams will be functionally tested on each trip out of the hole. These functional tests will be documented on the Daily Driller's Log. Other accessory equipment (BOPE) will include a safety valve and subs as needed to fit all drill strings, and

a 2" kill line and 3 " choke line having a 5000 psi WP rating. Oxy requests that the system be tested at 3,000 psi.

- D. Oxy requests a variance if H&P 344 is used to drill this well to use a co-flex line between the BOP and choke manifold. See attached schematic.

Manufacturer: ContiTech Beattie Co.

Serial Number: 60220

Length: 25' Size: 3"

Ends: flanges

WP rating: 5000 psi

Anchors required by manufacturer: No

- E. See attached BOP & Choke manifold diagrams.

7. MUD PROGRAM:

Depth	Mud Wt ppg	Vis Sec	Fluid Loss	Type System
0 - 500' <i>500</i>	8.4 - 8.9	32 - 34	NC	Fresh Water /Spud Mud
500' - TD	9.0 - 9.2	40 - 50	8 - 15	LSND

Remarks: Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

8. AUXILIARY WELL CONTROL AND MONITORING EQUIPMENT

- A Kelly cock will be in the drill string at all times.
- A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.
- Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM

9. LOGGING / CORING AND TESTING PROGRAM: *See COA*

- Mud Logger: Base of Surface Casing to TD.
- DST's: None.
- Open Hole Logs as follows: Triple Combo (GR, Den/Neut/RFesist), Spectral GR, FMI, CMR, sidewall cores, Sonic Scanner Compressional and Shear from TD of pilot hole to surface. MWD-GR from kick-off point to TD.

10. POTENTIAL HAZARDS:

- H2S detection equipment will be in operation after drilling out the surface casing shoe until the production casing has been cemented. Breathing equipment will be on location from drilling out the surface shoe until production casing is cemented. If H2S is encountered the operator will comply with Onshore Order #6.
- The bottomhole pressure is anticipated to be between 1400-1600 psi. The expected pressure gradient is close to 0.47psi/ft
- No abnormal temperatures or pressures are anticipated. All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

11. ANTICIPATED STARTING DATE AND DURATION OF OPERATIONS

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.

12. COMPANY PERSONNEL:

Name	Title	Office Phone	Mobile Phone
Carlos Mercado	Drilling Engineer	713-366-5418	281-455-3481
Sebastian Millan	Drilling Engineer Supervisor	713-350-4950	832-528-3268
Roger Allen	Drilling Superintendent	713-215-7617	281-682-3919
Douglas Chester	Drilling Manager	713-366-9124	713-918-9124

5. DIRECTIONAL PLAN

Please see attached directional plan

6. PRESSURE CONTROL EQUIPMENT

Surface: 0 - 500' None.

Production: 0 - 6631' Production hole will be drilled with a 11" 10M two ram stack w/ 5M annular preventer, & 10M Choke Manifold.

- a. The 11" 10000 psi blowout prevention equipment will be installed and operational after setting the 11 3/4" surface casing and the 11 3/4" SOW x 13 5/8" 3K conventional wellhead; the rotating head body will be installed but the rubber will be installed when it becomes operationally necessary. Prior to drilling out the 11-3/4" casing shoe, the BOP's and Annular preventer will be tested in accordance with On-shore Order #2. After 24 WOC, the BOP and ancillary BOPE will be tested by a third party upon installation to the 11 3/4"H-40 42ppf surface casing. All equipment will be tested to 250/1386 (70% of casing burst) psi for 30 minutes to be in compliance with the Onshore Order # 2 which states the BOPE shall be tested to 70 % of the yield of the casing when the BOP and casing are not isolated. Testing will be done against casing without a cup tester type plug
- b. Oxy also requests a variance to connect the BOP choke outlet to the choke manifold using a co-flex hose made by Contitech Rubber Industrial KFT. It is a 3" ID x 35' flexible hose rated to 10,000 psi working pressure. It has been tested to 15,000 psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. Please see attached certifications.
- c. See attached BOP & Choke manifold diagrams.

7. MUD PROGRAM:

Depth	Mud Wt ppg	Vis Sec	Fluid Loss	Type System
0 - 500'	8.4 - 8.9	32 - 34	NC	Fresh Water /Spud Mud
500' - TD'	9.0 - 9.2	40 - 50	8 - 15	LSND

Remarks: Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times.

8. AUXILIARY WELL CONTROL AND MONITORING EQUIPMENT

- a. A Kelly cock will be in the drill string at all times.
- b. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.
- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered , measured amounts and formations will be reported to the BLM

9. LOGGING / CORING AND TESTING PROGRAM:

- A. Mud Logger: Base of Surface Casing to TD.
- B. DST's: None.
- C. Open Hole Logs as follows: Triple Combo (GR, Den/Neut/RFesist), Spectral GR, FMI, CMR, sidewall cores, Sonic Scanner Compressional and Shear from TD of pilot hole to surface. MWD-GR from kick-off point to TD.

10. POTENTIAL HAZARDS:

- A. H2S detection equipment will be in operation after drilling out the surface casing shoe until the production casing has been cemented. Breathing equipment will be on location from drilling out the surface shoe until production casing is cemented. If H2S is encountered the operator will comply with Onshore Order #6.
- B. The bottomhole pressure is anticipated to be between 1000-1200 psi.
- C. No abnormal temperatures or pressures are anticipated. All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

11. ANTICIPATED STARTING DATE AND DURATION OF OPERATIONS

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.

12. COMPANY PERSONNEL:

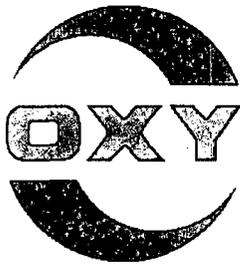
Name	Title	Office Phone	Mobile Phone
Carlos Mercado	Drilling Engineer	713-366-5418	281-455-3481
Luiz Tarazona	Drilling Engineer Supervisor	713-366-5771	713-628-9526
Sergio Abauat	Drilling Superintendent	713-366-5689	832-531-5636
Douglas Chester	Drilling Manager	713-366-9124	713-918-9124



Weatherford[®]

Drilling Services

Proposal



OCCIDENTAL PERMIAN LTD.

INDIAN BASIN 23 FED COM #1H

EDDY CO, NM

WELL FILE: **PLAN 2**

NOVEMBER 1, 2012

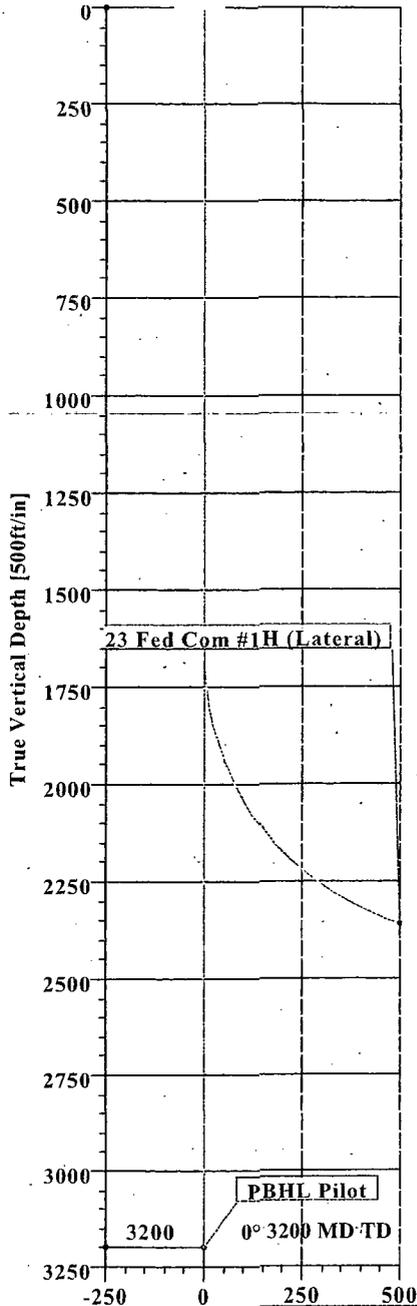
Weatherford International, Ltd.

P.O. Box 61028
Midland, TX 79711 USA
+1.432.561.8892 Main
+1.432.561.8895 Fax
www.weatherford.com



Indian Basin 23 Fed Com #1H
Eddy Co, New Mexico

0 ± KB ELEV: 3877.6
GL ELEV: 3852.6



Vertical Section at 0.00° [500ft/in]

SECTION DETAILS											
Sec	MD	Inç	Azi	TVD	+N/-S	+E/-W	DLeg	TFace	VSec	Target	
1	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
2	3200.00	0.00	0.00	3200.00	0.00	0.00	0.00	0.00	0.00		

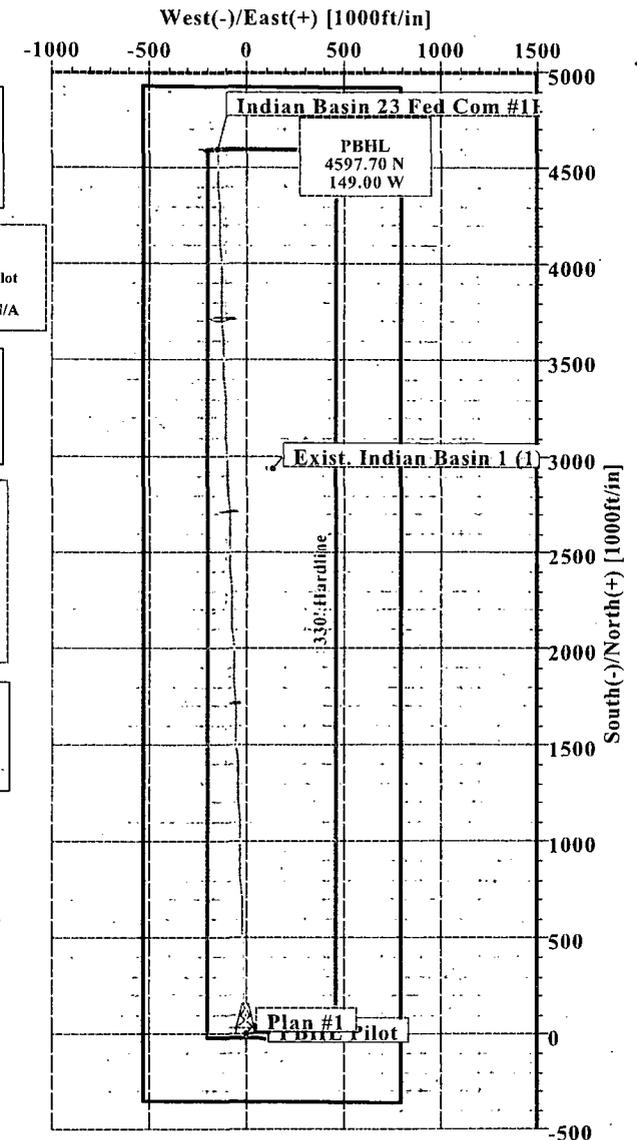
WELL DETAILS							
Name	+N/-S	+E/-W	Northing	Easting	Latitude	Longitude	Slot
Indian Basin 23 Fed Com #1H	0.00	0.00	530335.20	424113.60	32°27'27.948N	104°34'45.704W	N/A

TARGET DETAILS					
Name	TVD	+N/-S	+E/-W	Northing	Easting / Shape
				None	

Azimuths to Grid North
Mag Dec 7.98
Grid Conv. -.13
Total Correction 8.11
BGGM2012
Total Correction to Grid North: 8.11°

SITE DETAILS
Indian Basin 23 Fed Com #1H
Site Centre Northing: 530335.20
Easting: 424113.60
Ground Level: 3852.60
Positional Uncertainty: 0.00
Convergence: -0.13

LEGEND	
	Exist. Indian Basin 1 (I)
	Indian Basin 23 Fed Com #1H (Lateral)
	Pilot Plan #1



Weatherford



Weatherford International Ltd.

WFT Plan Report - X & Y's



Weatherford

Company: Occidental Permian Ltd. Date: 11/1/2012 Time: 10:21:10 Page: 1
 Field: Eddy Co, NM (Nad 27) Co-ordinate(NE) Reference: Well: Indian Basin 23 Fed Com #1H
 Site: Indian Basin 23 Fed Com #1H Vertical (TVD) Reference: SITE 3877.6
 Well: Indian Basin 23 Fed Com #1H Section (VS) Reference: Well (0.00N,0.00E,0.00Azi)
 Wellpath: Pilot Survey Calculation Method: Minimum Curvature Db: Sybase

Plan: Plan #1 Date Composed: 11/1/2012
 Version: 1
 Principal: Yes Tied-to: From Surface

Site: Indian Basin 23 Fed Com #1H

Site Position: Northing: 530335.20 ft Latitude: 32 27 27.948 N
 From: Map Easting: 424113.60 ft Longitude: 104 34 45.704 W
 Position Uncertainty: 0.00 ft North Reference: Grid
 Ground Level: 3852.60 ft Grid Convergence: -0.13 deg

Well: Indian Basin 23 Fed Com #1H Slot Name:
 Well Position: +N/-S 0.00 ft Northing: 530335.20 ft Latitude: 32 27 27.948 N
 +E/-W 0.00 ft Easting: 424113.60 ft Longitude: 104 34 45.704 W
 Position Uncertainty: 0.00 ft

Wellpath: Pilot Drilled From: Surface
 Current Datum: SITE Height 3877.60 ft Tie-on Depth: 0.00 ft
 Magnetic Data: 1/1/2013 Above System Datum: Mean Sea Level
 Field Strength: 48515 nT Declination: 7.87 deg
 Vertical Section: Depth From (TVD) +N/-S +E/-W Direction
 ft ft ft deg
 0.00 0.00 0.00 0.00

Plan Section Information

MD ft	Incl deg	Azim deg	TVD ft	+N/-S ft	+E/-W ft	DLS deg/100ft	Build deg/100ft	Turn deg/100ft	TFO deg	Target
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
3200.00	0.00	0.00	3200.00	0.00	0.00	0.00	0.00	0.00	0.00	

Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	VS ft	DLS deg/100ft	MapN ft	MapE ft	Comment
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
100.00	0.00	0.00	100.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
200.00	0.00	0.00	200.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
300.00	0.00	0.00	300.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
400.00	0.00	0.00	400.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
500.00	0.00	0.00	500.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
600.00	0.00	0.00	600.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
700.00	0.00	0.00	700.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
800.00	0.00	0.00	800.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
900.00	0.00	0.00	900.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1000.00	0.00	0.00	1000.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1100.00	0.00	0.00	1100.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1200.00	0.00	0.00	1200.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1300.00	0.00	0.00	1300.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1400.00	0.00	0.00	1400.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1500.00	0.00	0.00	1500.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1600.00	0.00	0.00	1600.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1700.00	0.00	0.00	1700.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1800.00	0.00	0.00	1800.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1900.00	0.00	0.00	1900.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2000.00	0.00	0.00	2000.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2100.00	0.00	0.00	2100.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2200.00	0.00	0.00	2200.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2300.00	0.00	0.00	2300.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2400.00	0.00	0.00	2400.00	0.00	0.00	0.00	0.00	530335.20	424113.60	



Weatherford International Ltd.

WFT Plan Report - X & Y's



Weatherford

Company: Occidental Permian Ltd.	Date: 11/1/2012	Time: 10:21:10	Page: 2
Field: Eddy Co, NM (Nad 27)	Co-ordinate(NE) Reference: Well: Indian Basin 23 Fed Com #1H		
Site: Indian Basin 23 Fed Com #1H	Vertical (TVD) Reference: SITE 3877.6		
Well: Indian Basin 23 Fed Com #1H	Section (VS) Reference: Well (0.00N,0.00E,0.00Azi)		
Wellpath: Pilot	Survey Calculation Method: Minimum Curvature	Db: Sybase	

Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	VS ft	DLS deg/100ft	MapN ft	MapE ft	Comment
2500.00	0.00	0.00	2500.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2600.00	0.00	0.00	2600.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2700.00	0.00	0.00	2700.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2800.00	0.00	0.00	2800.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
2900.00	0.00	0.00	2900.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
3000.00	0.00	0.00	3000.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
3100.00	0.00	0.00	3100.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
3200.00	0.00	0.00	3200.00	0.00	0.00	0.00	0.00	530335.20	424113.60	

Targets

Name	Description Dip.	TVD Dir.	+N/-S	+E/-W	Map Northing	Map Easting	<--- Latitude ---> Deg Min Sec	<--- Longitude ---> Deg Min Sec

Casing Points

MD	TVD	Diameter	Hole Size	Name

Annotation

MD	TVD

Formations

MD	TVD	Formations	Lithology	Dip Angle	Dip Direction



Indian Basin 23 Fed Com #1H
Eddy Co, New Mexico

KB ELEV: 3877.6
GL ELEV: 3852.6

SECTION DETAILS										
Sec	MD	Inc	Azi	TVD	+N/-S	+E/-W	DLeg	TFace	VSec	Target
1	0.00	0.00	358.14	0.00	0.00	0.00	0.00	0.00	0.00	
2	1675.80	0.00	358.14	1675.80	0.00	0.00	0.00	0.00	0.00	
3	2800.80	90.00	358.14	2392.00	715.82	-23.20	8.00	358.14	716.20	
4	6684.72	90.00	358.14	2392.00	4597.70	-149.00	0.00	0.00	4600.11	PBHL

WELL DETAILS							
Name	+N/-S	+E/-W	Northing	Easting	Latitude	Longitude	Slot
Indian Basin 23 Fed Com #1H	0.00	0.00	530335.20	424113.60	32°27'27.948N	104°34'45.704W	N/A

TARGET DETAILS						
Name	TVD	+N/-S	+E/-W	Northing	Easting	Shape
PBHL	2392.00	4597.70	-149.00	534932.90	423964.60	Point

Legend

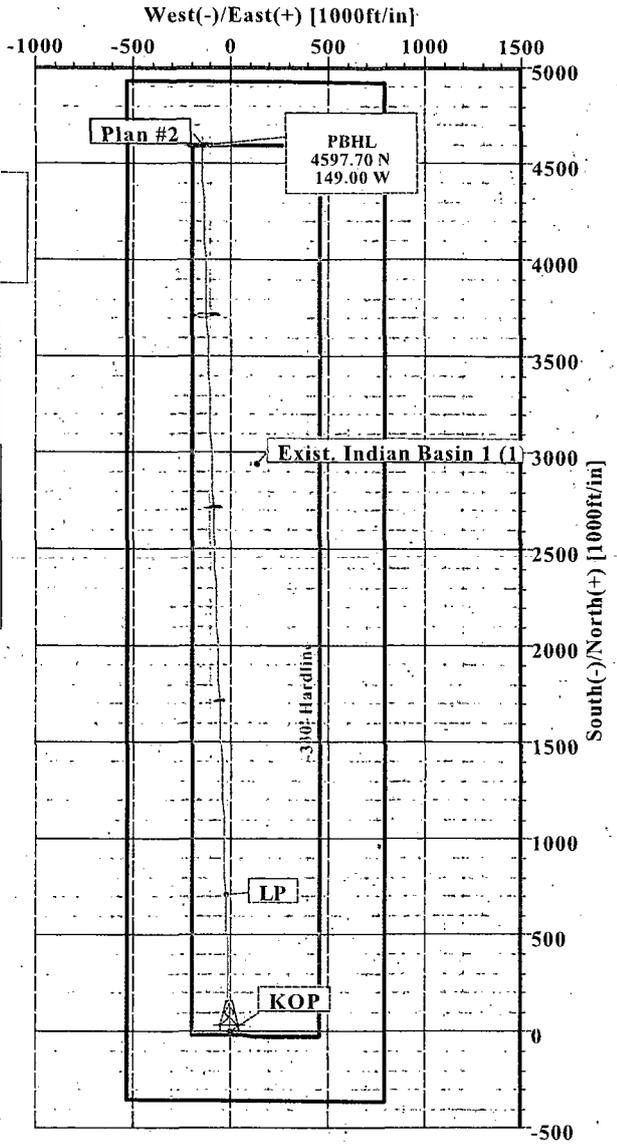
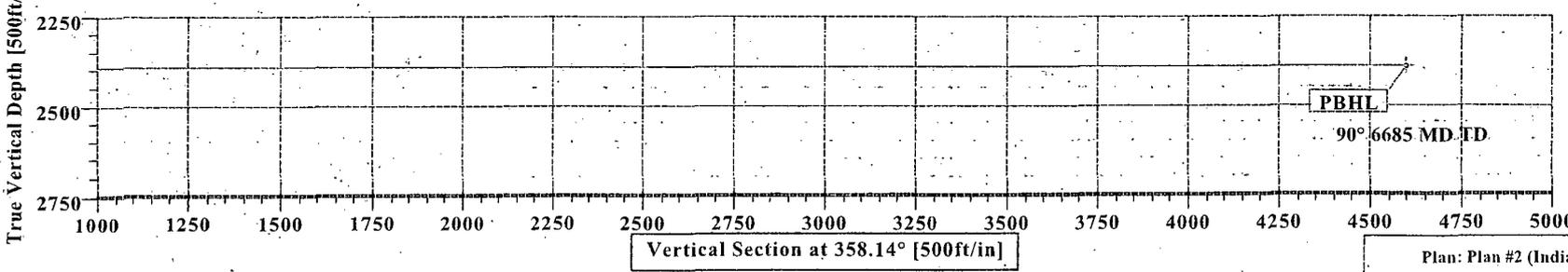
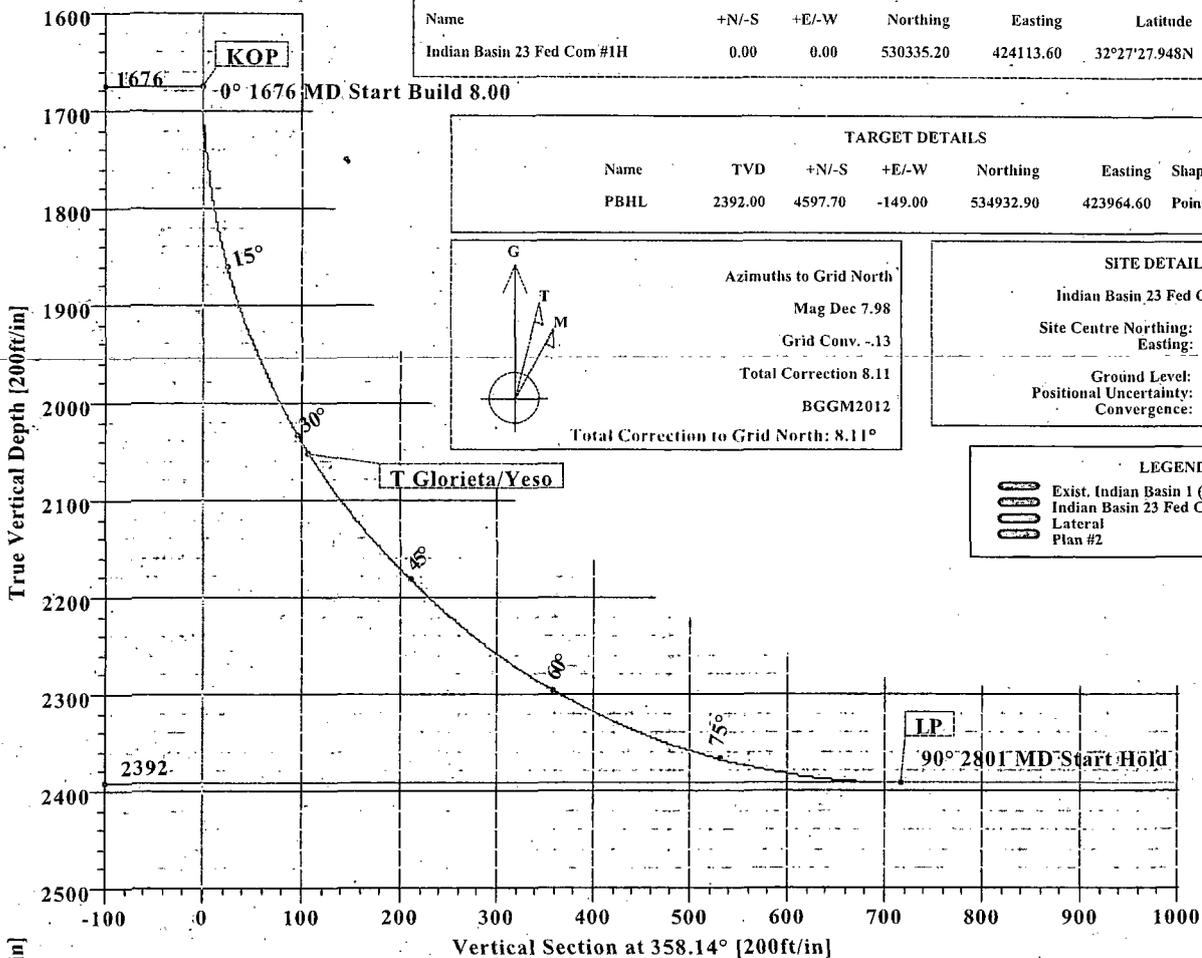
- Existing Indian Basin 1 (1)
- Indian Basin 23 Fed Com #1H (Pilot)
- Lateral
- Plan #2

SITE DETAILS

Indian Basin 23 Fed Com #1H
 Site Centre Northing: 530335.20
 Easting: 424113.60
 Ground Level: 3852.60
 Positional Uncertainty: 0.00
 Convergence: -0.13

Azimuths to Grid North

Mag Dec 7.98
 Grid Conv. -.13
 Total Correction 8.11
 BGGM2012
 Total Correction to Grid North: 8.11°





Weatherford International Ltd.

WFT Plan Report - X & Y's



Weatherford

Company: Occidental Permian Ltd.	Date: 11/1/2012	Time: 10:13:16	Page: 1
Field: Eddy Co, NM (Nad 27)	Co-ordinate(NE) Reference: Well: Indian Basin 23 Fed Com #1H		
Site: Indian Basin 23 Fed Com #1H	Vertical (TVD) Reference: SITE 3877.6		
Well: Indian Basin 23 Fed Com #1H	Section (VS) Reference: Well (0.00N,0.00E,358.14Azi)		
Wellpath: Lateral	Survey Calculation Method: Minimum Curvature	Db: Sybase	

Plan: Plan #2	Date Composed: 11/1/2012
Principal: Yes	Version: 1
	Tied-to: From Surface

Site: Indian Basin 23 Fed Com #1H			
Site Position:	Northing: 530335.20 ft	Latitude: 32 27 27.948 N	
From: Map	Easting: 424113.60 ft	Longitude: 104 34 45.704 W	
Position Uncertainty: 0.00 ft		North Reference: Grid	
Ground Level: 3852.60 ft		Grid Convergence: -0.13 deg	

Well: Indian Basin 23 Fed Com #1H	Slot Name:
Well Position: +N-S 0.00 ft	Northing: 530335.20 ft
+E-W 0.00 ft	Easting: 424113.60 ft
Position Uncertainty: 0.00 ft	Latitude: 32 27 27.948 N
	Longitude: 104 34 45.704 W

Wellpath: Lateral	Drilled From: Pilot
Current Datum: SITE	Tie-on Depth: 0.00 ft
Magnetic Data: 1/1/2013	Above System Datum: Mean Sea Level
Field Strength: 48515 nT	Declination: 7.87 deg
Vertical Section: Depth From (TVD)	Mag Dip Angle: 60.19 deg
ft	+N-S
	ft
0.00	0.00
	0.00
	0.00
	358.14

Plan Section Information

MD ft	Incl deg	Azim deg	TVD ft	+N-S ft	+E-W ft	DLS deg/100ft	Build deg/100ft	Turn deg/100ft	TFO deg	Target
0.00	0.00	358.14	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
1675.80	0.00	358.14	1675.80	0.00	0.00	0.00	0.00	0.00	0.00	
2800.80	90.00	358.14	2392.00	715.82	-23.20	8.00	8.00	0.00	358.14	
6684.72	90.00	358.14	2392.00	4597.70	-149.00	0.00	0.00	0.00	0.00	PBHL

Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	VS ft	DLS deg/100ft	MapN ft	MapE ft	Comment
1600.00	0.00	358.14	1600.00	0.00	0.00	0.00	0.00	530335.20	424113.60	
1675.80	0.00	358.14	1675.80	0.00	0.00	0.00	0.00	530335.20	424113.60	KOP
1700.00	1.94	358.14	1700.00	0.41	-0.01	0.41	8.00	530335.61	424113.59	
1750.00	5.94	358.14	1749.87	3.84	-0.12	3.84	8.00	530339.04	424113.48	
1800.00	9.94	358.14	1799.38	10.74	-0.35	10.74	8.00	530345.94	424113.25	
1850.00	13.94	358.14	1848.29	21.07	-0.68	21.08	8.00	530356.27	424112.92	
1900.00	17.94	358.14	1896.36	34.79	-1.13	34.81	8.00	530369.99	424112.47	
1950.00	21.94	358.14	1943.35	51.82	-1.68	51.85	8.00	530387.02	424111.92	
2000.00	25.94	358.14	1989.04	72.09	-2.34	72.13	8.00	530407.29	424111.26	
2050.00	29.94	358.14	2033.21	95.50	-3.09	95.55	8.00	530430.70	424110.51	
2071.88	31.69	358.14	2052.00	106.70	-3.46	106.76	8.00	530441.90	424110.14	T Glorieta/Yeso
2100.00	33.94	358.14	2075.63	121.93	-3.95	121.99	8.00	530457.13	424109.65	
2150.00	37.94	358.14	2116.10	151.25	-4.90	151.33	8.00	530486.45	424108.70	
2200.00	41.94	358.14	2154.44	183.33	-5.94	183.42	8.00	530518.53	424107.66	
2250.00	45.94	358.14	2190.43	217.99	-7.06	218.11	8.00	530553.19	424106.54	
2300.00	49.94	358.14	2223.93	255.09	-8.27	255.22	8.00	530590.29	424105.33	
2350.00	53.94	358.14	2254.75	294.42	-9.54	294.58	8.00	530629.62	424104.06	
2400.00	57.94	358.14	2282.75	335.81	-10.88	335.99	8.00	530671.01	424102.72	
2450.00	61.94	358.14	2307.79	379.06	-12.28	379.25	8.00	530714.26	424101.32	
2500.00	65.94	358.14	2329.75	423.94	-13.74	424.16	8.00	530759.14	424099.86	
2550.00	69.94	358.14	2348.53	470.24	-15.24	470.49	8.00	530805.44	424098.36	
2600.00	73.94	358.14	2364.03	517.74	-16.78	518.02	8.00	530852.94	424096.82	
2650.00	77.94	358.14	2376.18	566.21	-18.35	566.51	8.00	530901.41	424095.25	



Weatherford International Ltd.

WFT Plan Report - X & Y's



Weatherford

Company: Occidental Permian Ltd. Field: Eddy Co. NM (Nad 27) Site: Indian Basin 23 Fed Com #1H Well: Indian Basin 23 Fed Com #1H Wellpath: Lateral	Date: 11/1/2012 Time: 10:13:16 Page: 2 Co-ordinate(NE) Reference: Well: Indian Basin 23 Fed Com #1H Vertical (TVD) Reference: SITE 3877.6 Section (VS) Reference: Well: (0.00N,0.00E,358.14Azi) Survey Calculation Method: Minimum Curvature Db: Sybase
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Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	VS ft	DLS deg/100ft	MapN ft	MapE ft	Comment
2700.00	81.94	358.14	2384.92	615.40	-19.94	615.73	8.00	530950.60	424093.66	
2750.00	85.94	358.14	2390.20	665.09	-21.55	665.44	8.00	531000.29	424092.05	
2800.80	90.00	358.14	2392.00	715.82	-23.20	716.20	8.00	531051.02	424090.40	LP
2900.00	90.00	358.14	2392.00	814.97	-26.41	815.39	0.00	531150.17	424087.19	
3000.00	90.00	358.14	2392.00	914.91	-29.65	915.39	0.00	531250.11	424083.95	
3100.00	90.00	358.14	2392.00	1014.86	-32.89	1015.39	0.00	531350.06	424080.71	
3200.00	90.00	358.14	2392.00	1114.81	-36.13	1115.39	0.00	531450.01	424077.47	
3300.00	90.00	358.14	2392.00	1214.76	-39.37	1215.39	0.00	531549.96	424074.23	
3400.00	90.00	358.14	2392.00	1314.70	-42.61	1315.39	0.00	531649.90	424070.99	
3500.00	90.00	358.14	2392.00	1414.65	-45.85	1415.39	0.00	531749.85	424067.75	
3600.00	90.00	358.14	2392.00	1514.60	-49.08	1515.39	0.00	531849.80	424064.52	
3700.00	90.00	358.14	2392.00	1614.55	-52.32	1615.39	0.00	531949.75	424061.28	
3800.00	90.00	358.14	2392.00	1714.49	-55.56	1715.39	0.00	532049.69	424058.04	
3900.00	90.00	358.14	2392.00	1814.44	-58.80	1815.39	0.00	532149.64	424054.80	
4000.00	90.00	358.14	2392.00	1914.39	-62.04	1915.39	0.00	532249.59	424051.56	
4100.00	90.00	358.14	2392.00	2014.34	-65.28	2015.39	0.00	532349.54	424048.32	
4200.00	90.00	358.14	2392.00	2114.28	-68.52	2115.39	0.00	532449.48	424045.08	
4300.00	90.00	358.14	2392.00	2214.23	-71.76	2215.39	0.00	532549.43	424041.84	
4400.00	90.00	358.14	2392.00	2314.18	-75.00	2315.39	0.00	532649.38	424038.60	
4500.00	90.00	358.14	2392.00	2414.13	-78.24	2415.39	0.00	532749.33	424035.36	
4600.00	90.00	358.14	2392.00	2514.07	-81.47	2515.39	0.00	532849.27	424032.13	
4700.00	90.00	358.14	2392.00	2614.02	-84.71	2615.39	0.00	532949.22	424028.89	
4800.00	90.00	358.14	2392.00	2713.97	-87.95	2715.39	0.00	533049.17	424025.65	
4900.00	90.00	358.14	2392.00	2813.92	-91.19	2815.39	0.00	533149.12	424022.41	
5000.00	90.00	358.14	2392.00	2913.86	-94.43	2915.39	0.00	533249.06	424019.17	
5100.00	90.00	358.14	2392.00	3013.81	-97.67	3015.39	0.00	533349.01	424015.93	
5200.00	90.00	358.14	2392.00	3113.76	-100.91	3115.39	0.00	533448.96	424012.69	
5300.00	90.00	358.14	2392.00	3213.71	-104.15	3215.39	0.00	533548.91	424009.45	
5400.00	90.00	358.14	2392.00	3313.65	-107.39	3315.39	0.00	533648.85	424006.21	
5500.00	90.00	358.14	2392.00	3413.60	-110.63	3415.39	0.00	533748.80	424002.97	
5600.00	90.00	358.14	2392.00	3513.55	-113.87	3515.39	0.00	533848.75	423999.73	
5700.00	90.00	358.14	2392.00	3613.50	-117.10	3615.39	0.00	533948.70	423996.50	
5800.00	90.00	358.14	2392.00	3713.45	-120.34	3715.39	0.00	534048.65	423993.26	
5900.00	90.00	358.14	2392.00	3813.39	-123.58	3815.39	0.00	534148.59	423990.02	
6000.00	90.00	358.14	2392.00	3913.34	-126.82	3915.39	0.00	534248.54	423986.78	
6100.00	90.00	358.14	2392.00	4013.29	-130.06	4015.39	0.00	534348.49	423983.54	
6200.00	90.00	358.14	2392.00	4113.24	-133.30	4115.39	0.00	534448.44	423980.30	
6300.00	90.00	358.14	2392.00	4213.18	-136.54	4215.39	0.00	534548.38	423977.06	
6400.00	90.00	358.14	2392.00	4313.13	-139.78	4315.39	0.00	534648.33	423973.82	
6500.00	90.00	358.14	2392.00	4413.08	-143.02	4415.39	0.00	534748.28	423970.58	
6600.00	90.00	358.14	2392.00	4513.03	-146.26	4515.39	0.00	534848.23	423967.34	
6684.72	90.00	358.14	2392.00	4597.70	-149.00	4600.11	0.00	534932.90	423964.60	PBHL

Targets

Name	Description Dip.	Dir.	TVD ft	+N-S ft	+E-W ft	Map Northing ft	Map Easting ft	← Latitude → Deg Min Sec	← Longitude → Deg Min Sec
PBHL			2392.00	4597.70	-149.00	534932.90	423964.60	32 28 13.443 N	104 34 47.567 W



Weatherford International Ltd.

WFT Plan Report - X & Y's



Weatherford

Company: Occidental Permian Ltd. Field: Eddy Co, NM (Nad 27) Site: Indian Basin 23 Fed Com #1H Well: Indian Basin 23 Fed Com #1H Wellpath: Lateral	Date: 11/1/2012 Time: 10:13:16 Page: 3 Co-ordinate(NE) Reference: Well: Indian Basin 23 Fed Com #1H Vertical (TVD) Reference: SITE 3877.6 Section (VS) Reference: Well (0.00N,0.00E,358.14Azi) Survey Calculation Method: Minimum Curvature Db: Sybase
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Casing Points

MD ft	TVD ft	Diameter in	Hole Size in	Name
500.00	500.00	0.000	0.000	Csg

Annotation

MD ft	TVD ft	
1675.80	1675.80	KOP
2800.80	2392.00	LP
6684.71	2392.00	PBHL

Formations

MD ft	TVD ft	Formations	Lithology	Dip Angle deg	Dip Direction deg
2071.88	2052.00	T Glorieta/Yeso		0.00	0.00



Weatherford International Ltd.

Anticollision Report



Weatherford

Company: Occidental Permian Ltd.	Date: 11/1/2012	Time: 10:12:00	Page: 1
Field: Eddy Co. NM (Nad 27)			
Reference Site: Indian Basin 23 Fed Com #1H	Co-ordinate(NE) Reference:	Well: Indian Basin 23 Fed Com #1H	
Reference Well: Indian Basin 23 Fed Com #1H	Vertical (TVD) Reference:	SITE: 3877.6	
Reference Wellpath: Lateral	Db: Sybase		

NO GLOBAL SCAN: Using user defined selection & scan criteria		Reference: Plan: Plan #2
Interpolation Method: MD	Interval: 30.00 ft	Error Model: ISCWSA Ellipse
Depth Range: 0.00 to 13028.27 ft		Scan Method: Closest Approach 3D
Maximum Ratio: 5		Error Surface: Ellipse

Plan: Plan #2	Date Composed: 11/1/2012
	Version: 1
Principal: Yes	Tied-to: From Surface

Summary

	← Offset Wellpath →							
Site	Well	Wellpath	Reference MD ft	Offset MD ft	Ctr-Ctr Distance ft	Edge Distance ft	Separation Factor	Warning
Exist. Indian Basin	Exist. Indian Basin	1 V0	5040.00	2371.40	226.85	167.49	3.82	

Site: Exist. Indian Basin 1
Well: Exist. Indian Basin 1
Wellpath: 1 V0
Inter-Site Error: 0.00 ft

Reference		Offset		Semi-Major Axis			Offset Location		Ctr-Ctr	Edge	Separation	Warning
MD ft	TVD ft	MD ft	TVD ft	Ref ft	Offset ft	TFO-HS deg	North ft	East ft	Distance ft	Distance ft	Factor	
4860.00	2392.00	2371.40	2371.40	50.92	5.16	90.00	2946.38	131.00	280.23	224.16	5.00	
4890.00	2392.00	2371.40	2371.40	51.47	5.16	90.00	2946.38	131.00	263.67	207.04	4.66	
4920.00	2392.00	2371.40	2371.40	52.02	5.16	90.00	2946.38	131.00	249.62	192.44	4.37	
4950.00	2392.00	2371.40	2371.40	52.56	5.16	90.00	2946.38	131.00	238.53	180.81	4.13	
4980.00	2392.00	2371.40	2371.40	53.11	5.16	90.00	2946.38	131.00	230.83	172.57	3.96	
5010.00	2392.00	2371.40	2371.40	53.66	5.16	90.00	2946.38	131.00	226.88	168.06	3.86	
5040.00	2392.00	2371.40	2371.40	54.20	5.16	90.00	2946.38	131.00	226.85	167.49	3.82	
5070.00	2392.00	2371.40	2371.40	54.75	5.16	90.00	2946.38	131.00	230.76	170.85	3.85	
5100.00	2392.00	2371.40	2371.40	55.30	5.16	90.00	2946.38	131.00	238.41	177.95	3.94	
5130.00	2392.00	2371.40	2371.40	55.85	5.16	90.00	2946.38	131.00	249.45	188.45	4.09	
5160.00	2392.00	2371.40	2371.40	56.39	5.16	90.00	2946.38	131.00	263.46	201.91	4.28	
5190.00	2392.00	2371.40	2371.40	56.94	5.16	90.00	2946.38	131.00	280.00	217.91	4.51	
5220.00	2392.00	2371.40	2371.40	57.49	5.16	90.00	2946.38	131.00	298.65	236.00	4.77	



Weatherford

Weatherford Drilling Services

GeoDec v5.03

Report Date: November 01, 2012
 Job Number: _____
 Customer: Occidental Permian Ltd.
 Well Name: Indian Basin 23 Fed Com #1H
 API Number: _____
 Rig Name: _____
 Location: Eddy Co, NM (Nad 27)
 Block: _____
 Engineer: Patrick Rudolph

US State Plane 1927	Geodetic Latitude / Longitude
System: New Mexico East 3001 (NON-EXACT)	System: Latitude / Longitude
Projection: SPC27 Transverse Mercator	Projection: Geodetic Latitude and Longitude
Datum: NAD 1927 (NADCON CONUS)	Datum: NAD 1927 (NADCON CONUS)
Ellipsoid: Clarke 1866	Ellipsoid: Clarke 1866
North/South 530335.200 USFT	Latitude 32.4577634 DEG
East/West 424113.600 USFT	Longitude -104.5793622 DEG
Grid Convergence: -.13°	
Total Correction: +8.11°	

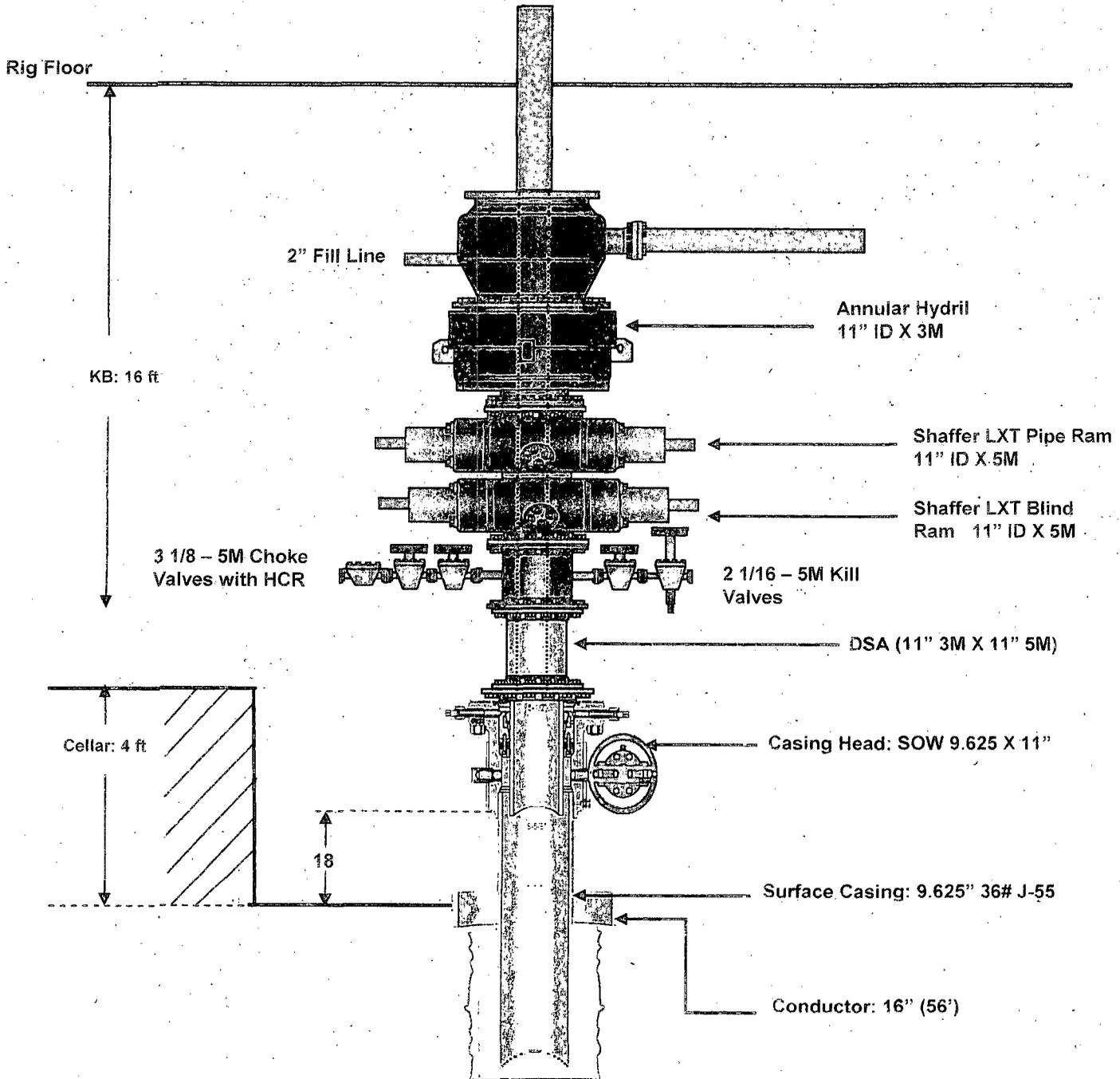
Geodetic Location WGS84 Elevation = 0.0 Meters
 Latitude = 32.45776° N 32° 27 min 27.948 sec
 Longitude = 104.57936° W 104° 34 min 45.704 sec

Magnetic Declination =	7.98°	[True North Offset]	
Local Gravity =	9988 g	Checksum =	6558
Local Field Strength =	48488 nT	Magnetic Vector X =	23904 nT
Magnetic Dip =	60.15°	Magnetic Vector Y =	3351 nT
Magnetic Model =	bggm2012	Magnetic Vector Z =	42053 nT
Spud Date =	Jan 01, 2013	Magnetic Vector H =	24137 nT

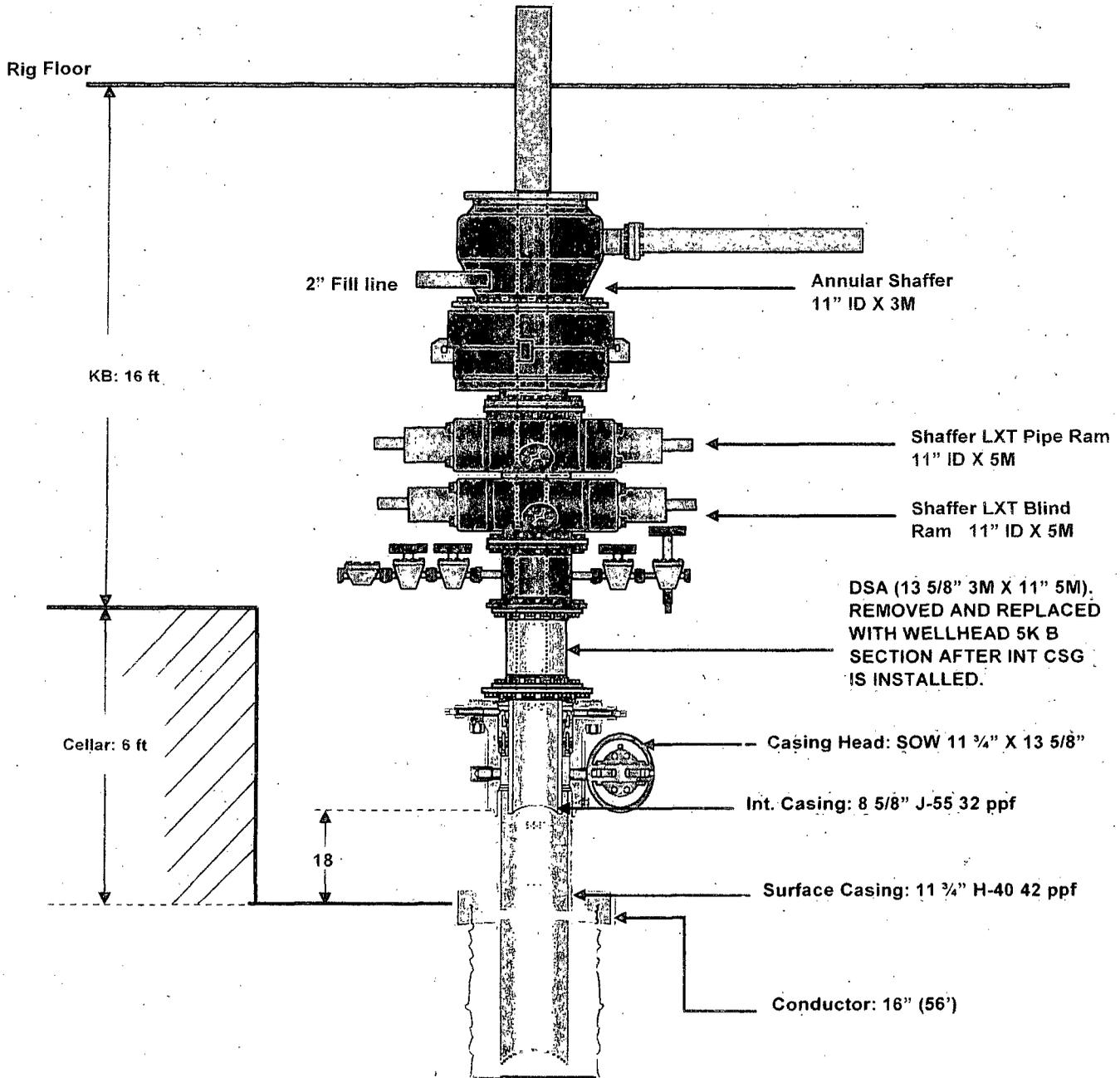
Signed: _____

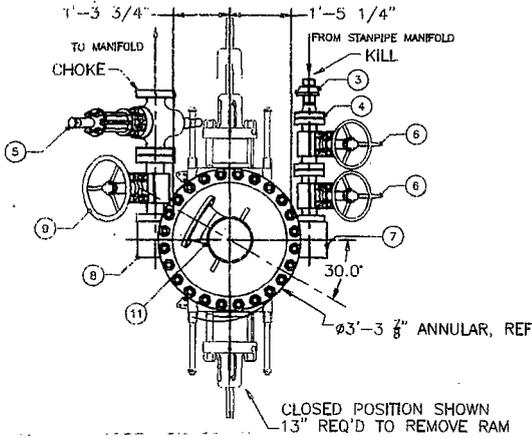
Date: _____

13. BOP Diagram



BOP Diagram

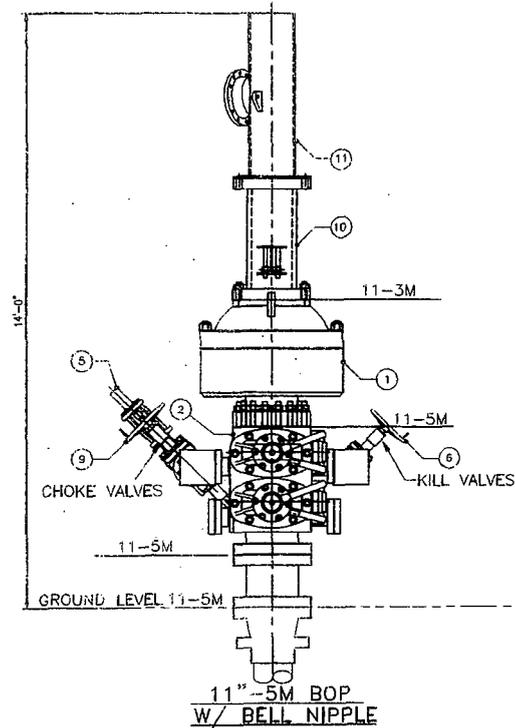




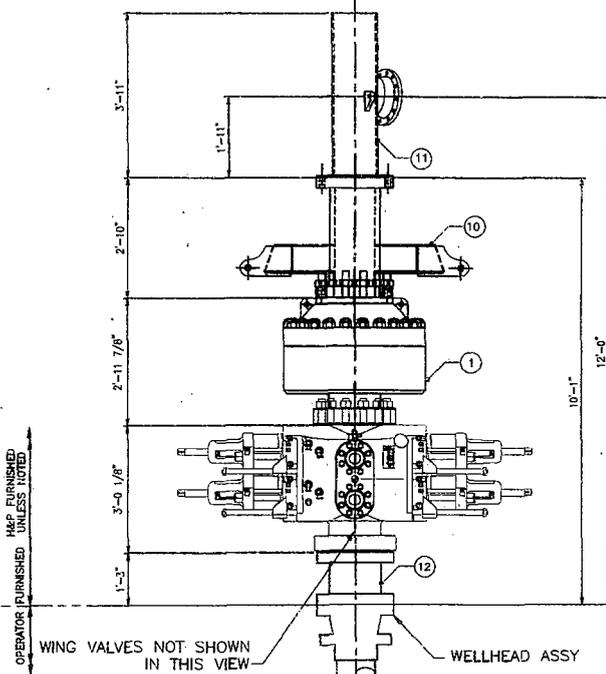
PROPER TORQUE FOR BOLTS				
COMPONENT	FLANGE SIZE & RATING	BOLT SIZE	TORQUE	
			(CF=0.07)	(CF=0.15)
SPOOLS, ANNULAR & RAMS	11"x5M	1 7/8" DIA.	1890	3330
BLOCKS	3 1/8x5M	1 1/8" DIA.	401	686
CHOKE VALVES	3 1/8x5M	1 1/8" DIA.	401	686
KILL VALVES	2 1/16x5M	7/8" DIA.	188	319

BILL OF MATERIAL				
ITEM NO.	QUAN.	DESCRIPTION	PART NUMBER	WEIGHT
		11-5M BOP ASSEMBLY		
1	1	ANNULAR, 11xM BOLTED TYPE		6005
2	1	BOP DOUBLE RAM		7600
4		RAM ELEMENTS		444
3	1	HAMMER UNION, 2-1502# XXH (BW)		5
4	1	FLANGE, WN 2 1/16-5M API		42
5	1	VALVE, GATE FLS-HCR 3 1/8-5M		396
6	2	VALVE, GATE 2 1/16-5M		330
7	1	90° STUDDED BLOCK, 3 1/8-5M X 2 1/16-5M		240
8	1	90° STUDDED BLOCK, 3 1/8-5M X 3 1/8-5M		250
9	2	VALVE, GATE 3 1/8-5M		720
10	1	BELL, NIPPLE BOP LIFTING SECTION	MC F4M-H-31801A	780
11	1	BELL, NIPPLE EXTENSION	MC F4M-H-31801A	396
12	1	11"-5M x 11"-5M x 1'-3" LONG SPACER		600
		SPOOL- WORKING PRESSURE 5000 PSI		

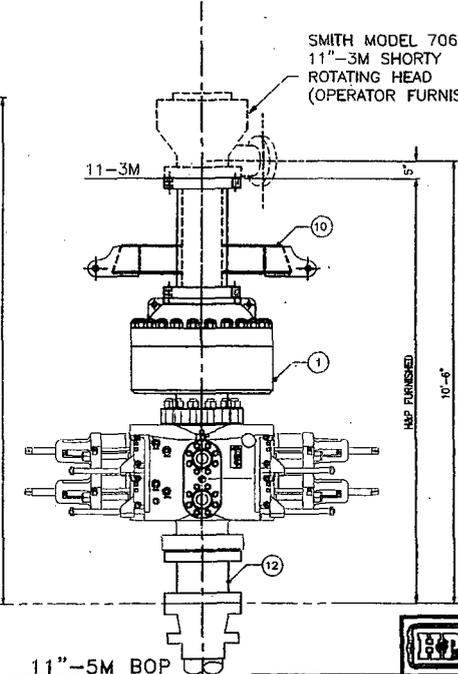
HARDWARE				
ITEM NO.	QUAN.	DESCRIPTION	PART NUMBER	WEIGHT
		RINGS AND BOLTS		400



11"-5M BOP
W/ BELL NIPPLE



11"-5M BOP
W/ BELL NIPPLE



11"-5M BOP
W/ ROTATING HEAD

SMITH MODEL 7068
11"-3M SHORTY
ROTATING HEAD
(OPERATOR FURNISHED)

APPROX. TOTAL WEIGHT = 16,228 LBS.

ISSUED FOR FABRICATION
August-03-2008
DRAFTSMAN
ENGINEER

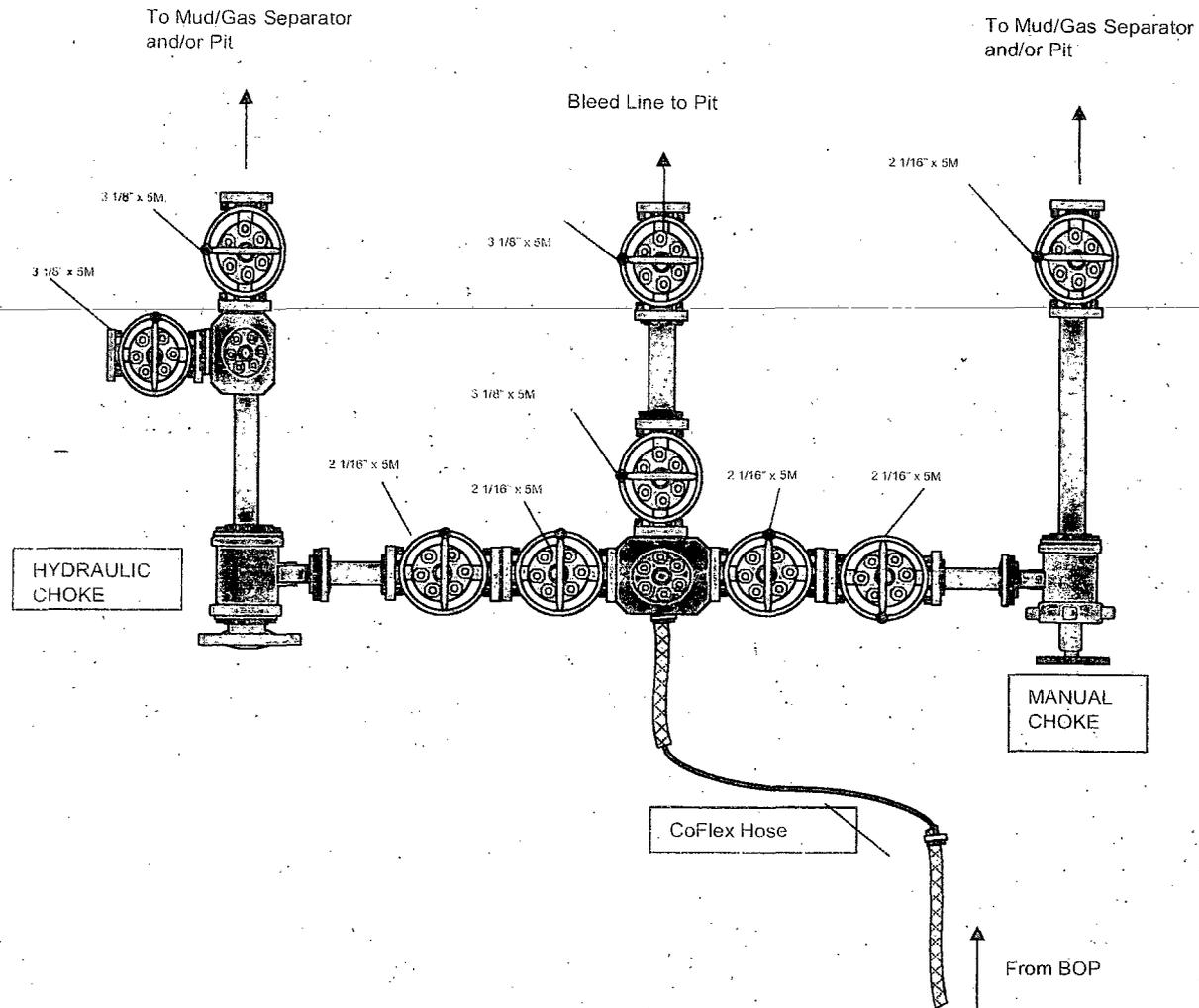
PROPRIETARY
THIS DRAWING AND THE IDEAS AND INFORMATION INCLUDED IN THIS DRAWING ARE PROPRIETARY AND ARE NOT TO BE REPRODUCED, DISTRIBUTED OR DISCLOSED IN ANY MANNER WITHOUT THE PRIOR WRITTEN CONSENT OF A QUALIFIED OFFICER OF HELMERICH & PAYNE INTL DRILLING CO.

NOTES:
1. ALL BOP RAMS SHOWN ARE SHAFFER MODEL LXT
11-5M PSI WP - FLANGED BOTTOM AND STUDDED TOP

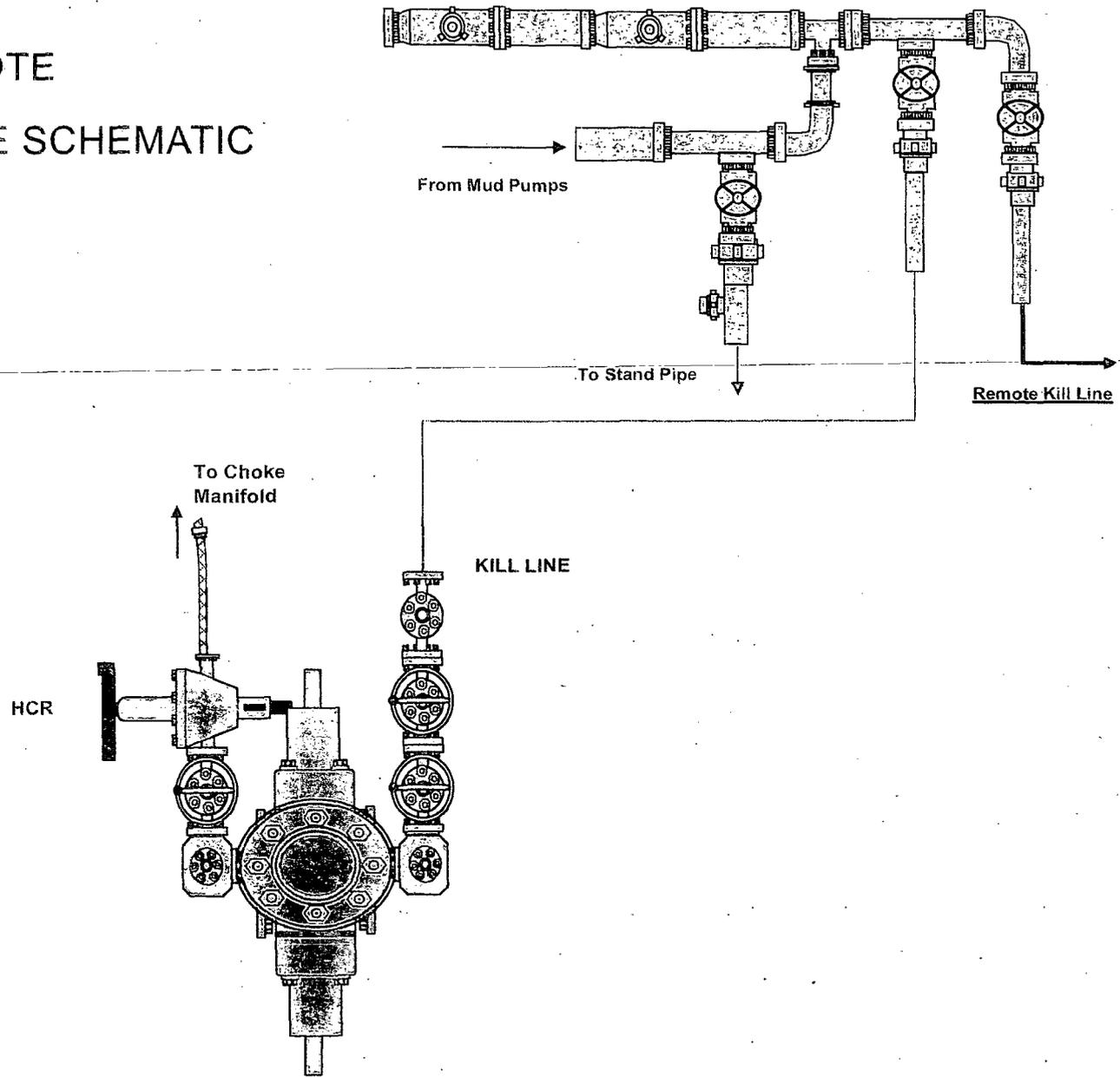
REV	DATE	DESCRIPTION	BY
△			
△			
△	06/08/08	ADDED 1 OF 4 SHTS WAS 1 OF 3	DRJ
△	07/28/08	SHEET 1 OF 3 WAS 1 OF 5	DEL

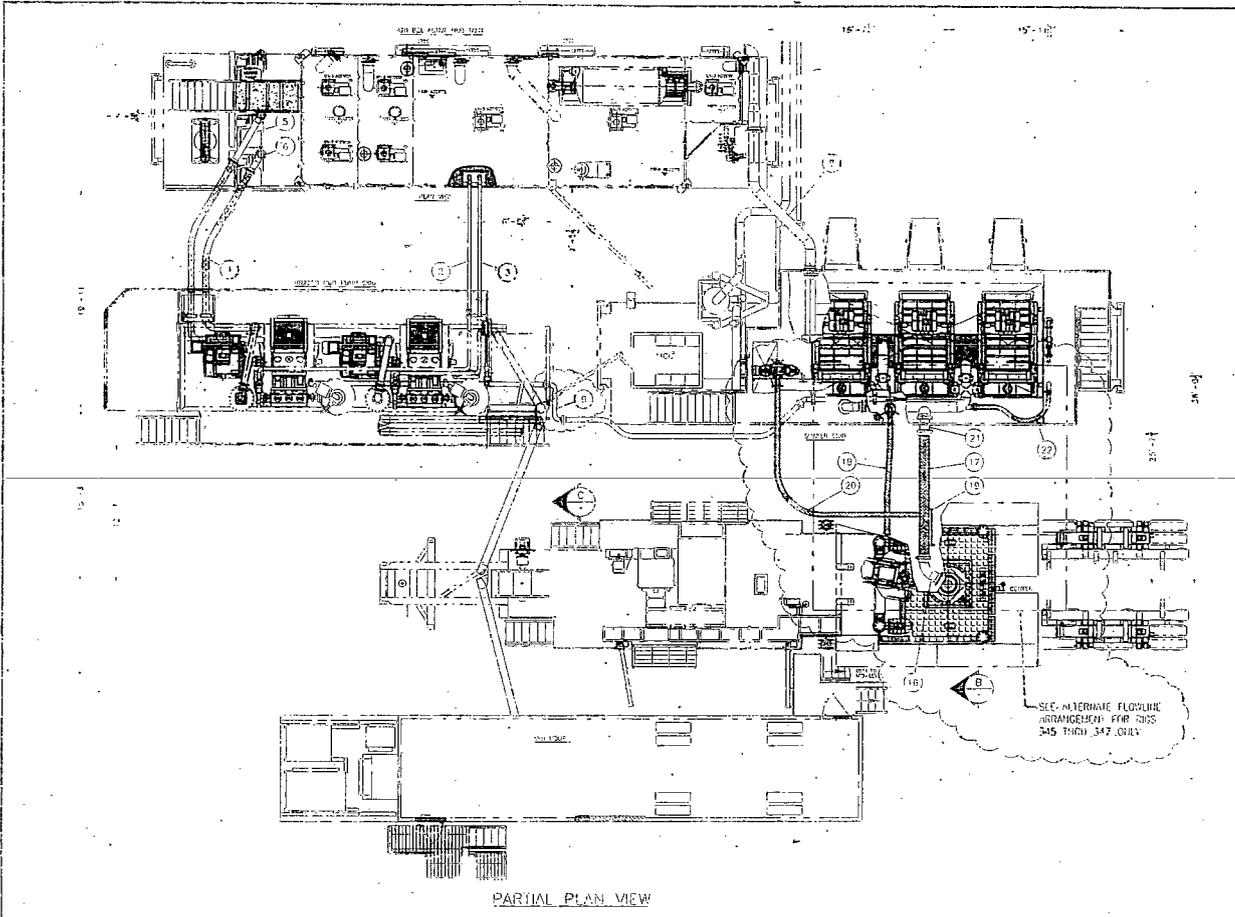
ENGINEERING APPROVAL		DATE	TITLE
HELMERICH & PAYNE INTERNATIONAL DRILLING CO.			
11-5M BOP EQUIPMENT GENERAL ARRANGEMENT			
CUSTOMER: OXY-PERMAN			
PROJECT: F4M			
DRAWN: DUCHONSON			
DATE: 07/14/08			
SCALE: NTS			
DWG. NO.: F4M-H-320			
SHEET: 1 OF 4			

5M CHOKE MANIFOLD CONFIGURATION

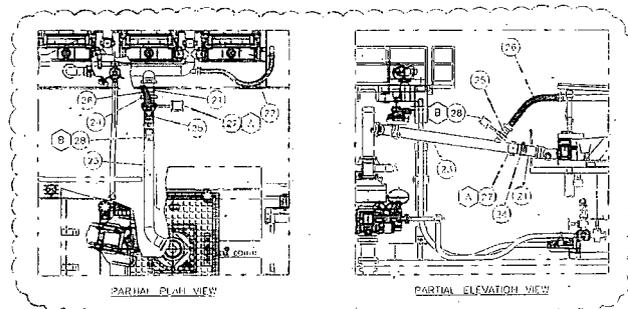


5M REMOTE KILL LINE SCHEMATIC





PARTIAL PLAN VIEW



ALTERNATE FLOWLINE ARRANGEMENT
(FOR RIGS 345 THRU 347 ONLY)

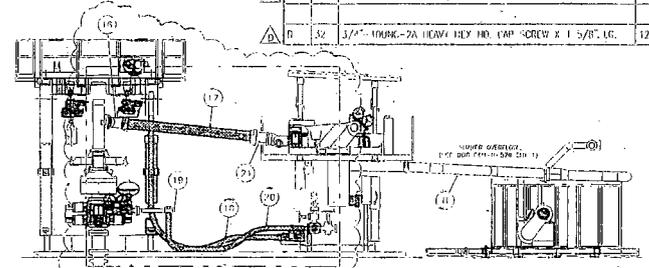
ISSUED FOR FABRICATION
October-23-2008
DRAFTSMAN _____
ENGINEER _____

PROPRIETARY
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BILL OF MATERIAL				
ITEM NO.	QTY	DESCRIPTION	PART NUMBER	WT
1	2	LOW PRESSURE SPOOL #1	WLF4H-H-570.01A	230
2	1	POP-OFF/BLEED SPOOL #1	WLF4H-H-570.01A	157
3	1	POP-OFF/BLEED SPOOL #2	WLF4H-H-570.01A	140
4	1	DELETED		
5	1	LOW PRESSURE SUCTION SPOOL #1	WLF4H-H-570.01A	100
6	1	LOW PRESSURE SUCTION SPOOL #2	WLF4H-H-570.01A	101
7	1	HOSE-HIGH PRESSURE	WLF4H-H-560.01C	276
8	1	OVERFLOW RETURN SPOOL	WLF4H-H-561.01A	678
9	1	MANI PUMP/SUCKER SPOON	WLF4H-H-570.01A	161
10	224	1/2" x 1/2" 1/2" x 3/16" (A36)		150
11	1	POP-OFF INDC HANGER SUPPORT	WLF4H-H-570.01A	30
12	1	L5x3x1/4 (1'-6" LG) (A36)		7
13	1	L5x3x1/4 (1'-6" LG) (A36)		7
14	1	PLATE, 1/4" THK, 3x7'-0" 1/2" (A36)		8
15	1	L5x3x1/4 (1'-11 3/4" LG) (A36)		25
16	1	SUCKER FLOWLINE	WLF4H-H-562.01A	250
17	1	SUCKER FLOWLINE	WLF4H-H-562.020	281
18	1	HOSE	WLF4H-H-562.01E	
19	1	SPOOL #1	WLF4H-H-564.01A	107
20	1	HIGH PRESSURE HOSE, 2" ID x 20'-0" LG, WITH 1-1/2" x 3/4" FLANGED ENDS	PURINA BEATTY	
21	1	SUCKER FLOWLINE	WLF4H-H-562.02C	73
22	1	SUCKER SPOOL	WLF4H-H-562.03B	177

RIGS 345 - 347 ONLY BILL OF MATERIAL				
ITEM NO.	QTY	DESCRIPTION	PART NUMBER	WT
23	1	SUCKER FLOWLINE	WLF4H-H-560-04A	606
24	1	SUCKER FLOWLINE	WLF4H-H-560-04B	116
25	1	SUCKER FLOWLINE	WLF4H-H-560-04C	67
26	1	SUCKER FLOWLINE (HOSE)	WLF4H-H-560-04E	77
27	1	FABRI - 10" AIR ACTUATED RHEE GATE VALVE		66
28	1	FABRI - 6" AIR ACTUATED RHEE GATE VALVE		52

HECK ITEMS REPLACE RIGS 16-17



SECTION B-B

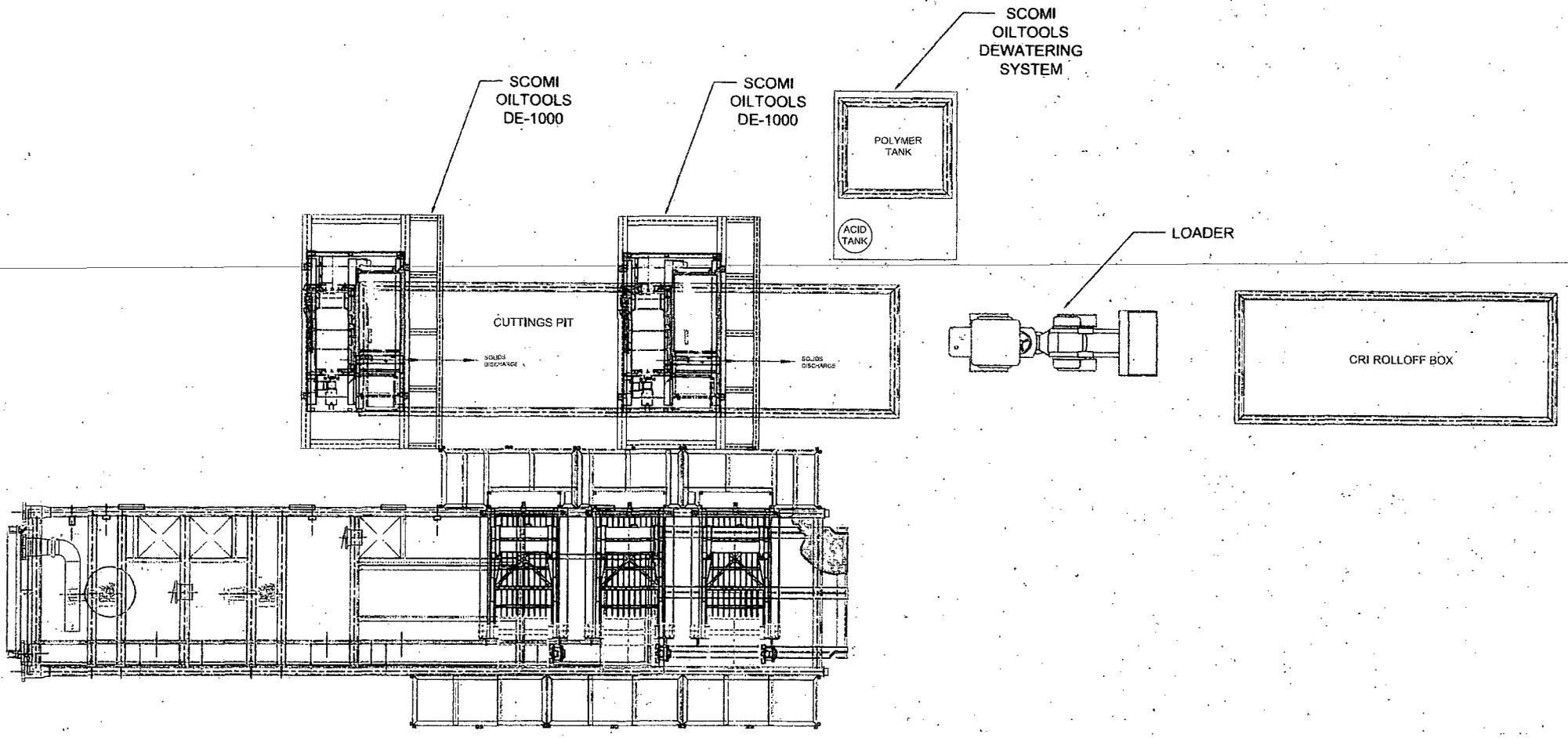
SEE ALTERNATE FLOWLINE ARRANGEMENT FOR RIGS 345 THRU 347 ONLY

HELMERICH & PAYNE
INTERNATIONAL DRILLING CO.

ENGINEERING APPROVAL		DATE	TITLE
DESIGNED			
CHECKED			
DRAWN			
REV			

MUD SYSTEM INTERCONNECT PIPING ASSEMBLY			
PROJECT	DATE	DWG NO.	REV.
F4M	07/09/08		
DRAWN	DJOHNSON	DATE	07/09/08
SCALE	3/16" = 1'-0"	SHEET	1 OF 2
			F4M-H-568

BILL OF MATERIAL				
ITEM	QTY.	DESCRIPTION	LENGTH	WEIGHT



NO.	REVISIONS	BY	CHKD	APPD	DATE

1. ALL STRUCTURAL MATERIAL SHALL BE ASTM - A36.
 2. ALL PIPE SCH. 40 MATERIAL SA 109 Gr. B
 3. ALL FLANGES SHALL BE SCRF. 150# & MATERIAL SA 105.
 4. ALL FITTINGS SCH. 40 MATERIAL SHALL BE SA 234 Gr. WPB.
 5. TANK FABRICATION SHALL BE IN ACCORDANCE WITH API-650.

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TITLE : CLOSED LOOP SYSTEM BASIC LAYOUT OXY - H&P - FLEX 4 M			
DESIGN BY PDL	DATE 3/30/05	CHECKED BY	DATE
APPROVED	DATE	SCALE NTS	ADD DWG. D

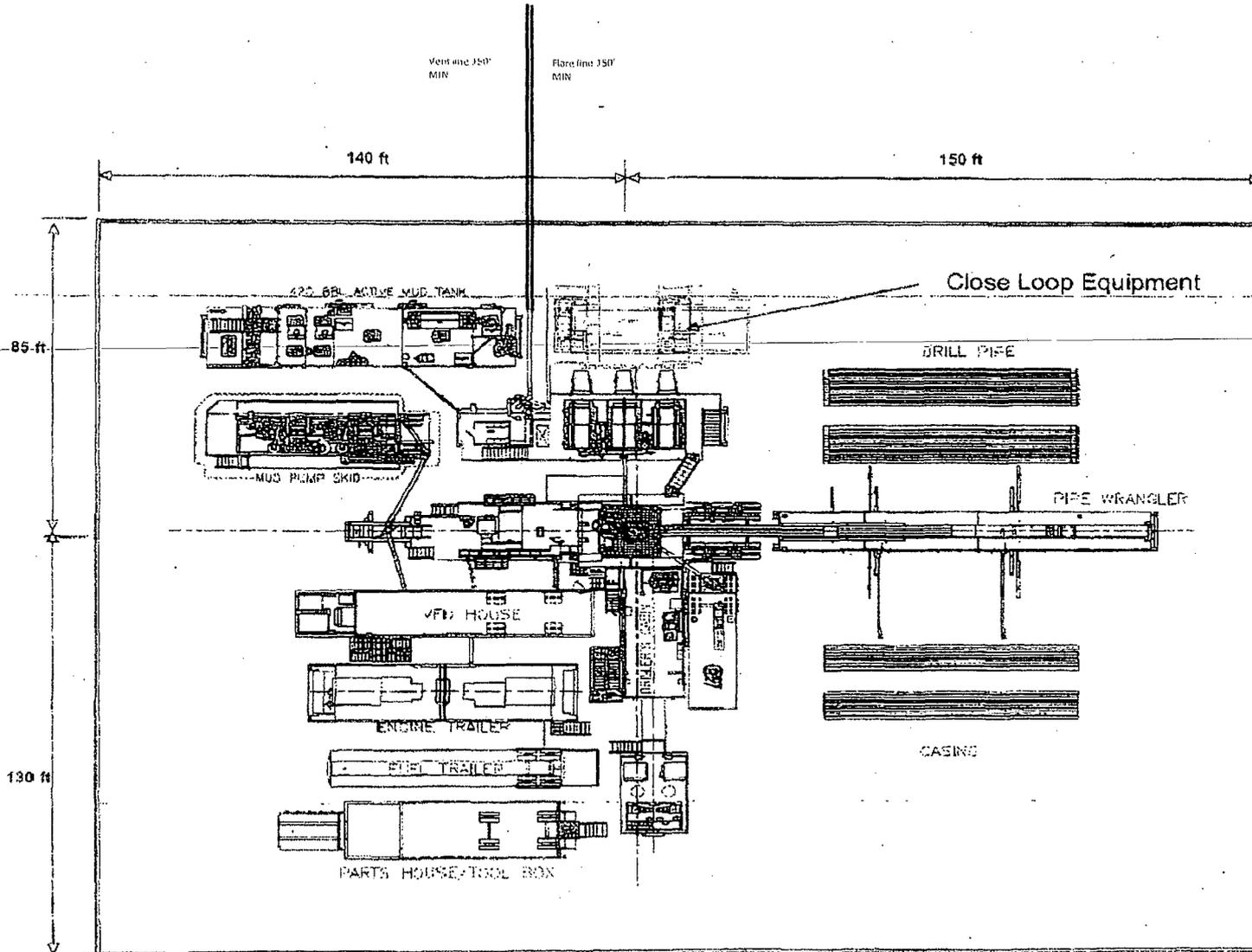
Scomi

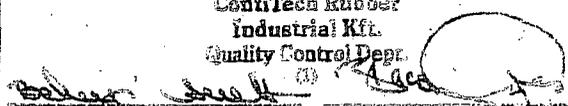
681 H. Sam Houston Parkway East, Suite 300,
Houston, Texas 77060
PHONE: (281) 880-0218, FAX: (281) 880-8989

JOB NO.	DRAWING NO.	REV.
	521S-027	

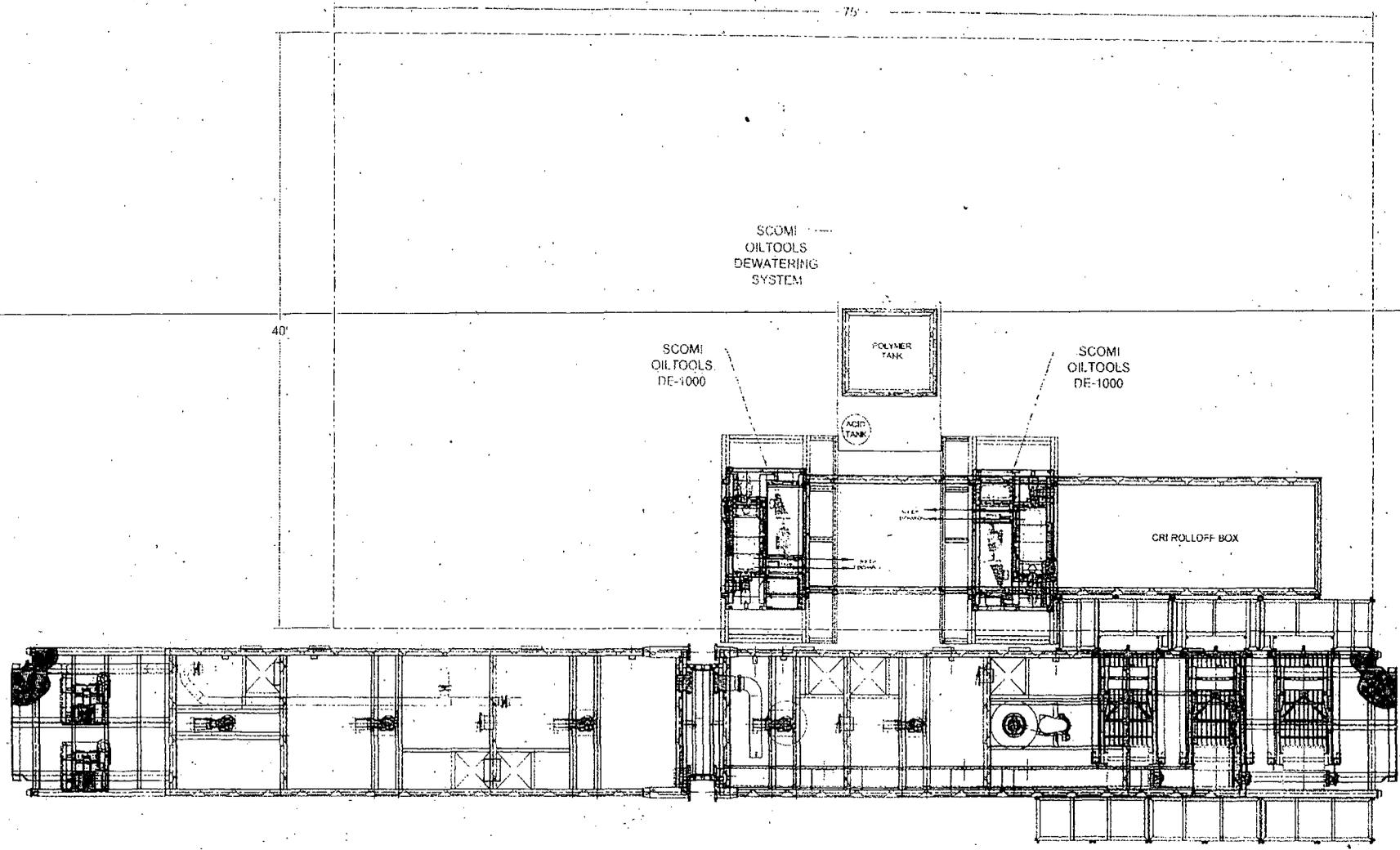
OXY FLEX IV PAD (Closed Loop System)

Revised 05/14/2009



QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 128	
PURCHASER: ContiTech Beattie Co.			P.O. N°: 004721		
CONTITECH ORDER N°: 490278	HOSE TYPE: 3" ID		Choke and Kill Hose		
HOSE SERIAL N°: 60220	NOMINAL / ACTUAL LENGTH: 7,62 m / 7,64 m				
W.P. 34,48 MPa 5000 psi	T.P. 68,9 MPa 10000 psi	Duration: 50		min.	
Pressure test with water at ambient temperature					
See attachment. (1 page)					
↑ 10 mm = 10 Min. → 10 mm = 20 MPa					
COUPLINGS Type	Serial N°	Quality	Heat N°		
3" coupling with	160 159	AISI 4130	Y0515A		
4 1/16" Flange end		AISI 4130	31694		
ASSET NO. : 66-0606			API Spec 16 C		
Temperature rate: "B"					
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:	Inspector:	Quality Control:			
07. February 2011.		ContiTech Rubber Industrial Kft. Quality Control Dept. 			

ITEM	QTY.	BILL OF MATERIAL DESCRIPTION	LENGTH	WEIGHT
------	------	------------------------------	--------	--------



NO.	REVISION	DATE	BY	CHKD.
1	AS SHOWN			

1. ALL STRUCTURAL MATERIAL SHALL BE ASTM A36
 2. ALL PIPE SHALL BE ASTM A106 GR. B
 3. ALL FLANGES SHALL BE 304 SS MATERIAL SA 182
 4. ALL FITTINGS SHALL BE 304 SS MATERIAL SA 182
 5. TANK FABRICATION SHALL BE IN ACCORDANCE WITH API 650

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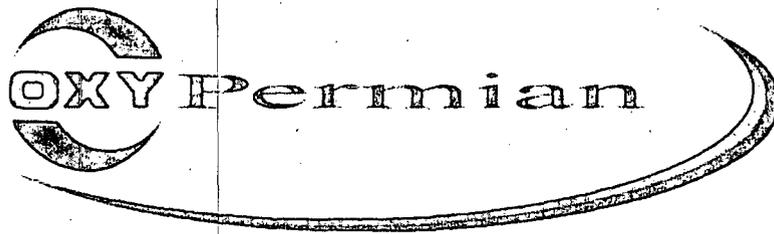
**CLOSED LOOP SYSTEM
 BASIC LAYOUT AND TIE IN
 OXY - H&P - FLEX RIGS / PG 1 OF 2**

Drawn by: PPS
 Date: 10/20/08
 Checked by: NTS
 Date: 10/20/08
 Scale: NTS
 Appr'd: D

Scomi

421 W. Scoti Houston Parkway Blvd, Suite 1000
 Houston, Texas 77058
 PHONE: (281) 216-9611, FAX: (281) 216-9999

Sheet No: 521S-014
 Rev: A



Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H₂S) gas.

While drilling this well, it is possible to encounter H₂S bearing formations. At all times, the first barrier to control H₂S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

1. Provide an immediate and predetermined response plan to any condition when H₂S is detected. All H₂S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H₂S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H₂S detection.
4. Proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H₂S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H₂S Drilling Operations Plan.

H₂S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H₂S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H₂S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H₂S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency Equipment Requirements

1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. Protective equipment for personnel

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. Hydrogen sulfide sensors and alarms

- A. H₂S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H₂S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas
Hydrogen sulfide
No admittance without authorization**

Wind sock – wind streamers:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Condition flags

- A. One each condition flag to be displayed to denote conditions.

green – normal conditions
yellow – potential danger
red – danger, H2S present

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H₂S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H₂S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
 - 1. Take steps to protect and/or remove any public in the down-wind area from the rig - partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.

- a. Shall be responsible for the total implementation of this plan.
- b. Shall be in complete command during any emergency.
- c. Shall designate a back-up.

All personnel:

1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
2. Check status of personnel (buddy system).
3. Secure breathing equipment.
4. Await orders from supervisor.

Drill site manager:

1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
3. Determine H2S concentrations.
4. Assess situation and take control measures.

Tool pusher:

1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
3. Determine H2S concentration.
4. Assess situation and take control measures.

Driller:

1. Don escape unit, shut down pumps, continue rotating DP.

2. Check monitor for point of release.
3. Report to nearest upwind designated safe briefing / muster area.
4. Check status of personnel (in an attempt to rescue, use the buddy system).
5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.

Derrick man
 Floor man #1
 Floor man #2

1. Will remain in briefing / muster area until instructed by supervisor.

Mud engineer:

1. Report to nearest upwind designated safe briefing / muster area.
2. When instructed, begin check of mud for pH and H₂S level. (Garett gas train.)

Safety personnel:

1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

Taking a kick

When taking a kick during an H₂S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

Remember: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

1. H2S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H2S detection system hooked up and tested.
9. H2S alarm system hooked up and tested.
10. Hand operated H2S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H2S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H2S equipment shall be noted on the IADC report.

Checked by: _____

Date: _____

Procedural check list during H2S events

Perform each tour:

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it is in proper working order.
3. Make sure all the H2S detection system is operative.

Perform each week:

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H2S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H₂S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H₂S detection equipment and self-contained breathing equipment will monitor H₂S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions

Well blowout – if emergency

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So2	2.21	5 ppm	-	1000 ppm
Chlorine	Cl2	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii
Physical effects of hydrogen sulfide

<u>Percent (%)</u>	<u>Ppm</u>	<u>Concentration</u>		<u>Physical effects</u>
		Grains	100 std. Ft3*	
0.001	<10	00.65		Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 - 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

*at 15.00 psia and 60'f.

Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 1. Inspection for defects, including leak checks.
 2. Cleaning and disinfecting.
 3. Repair.
 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 1. Fully charged cylinders.
 2. Regulator and warning device operation.
 3. Condition of face piece and connections.
 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H₂S.

- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H2S exists.
- D. When working in areas where over 10 ppm H2S has been detected.
- E. At any time there is a doubt as to the H2S level in the area to be entered.

Rescue
First aid for H2S poisoning

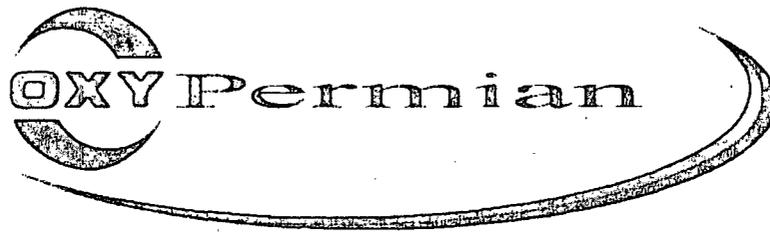
Do not panic!

Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H2S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012



**Permian Drilling
Hydrogen Sulfide Drilling Operations Plan
Indian Basin #1H**

Open drill site. No homes or buildings are near the proposed location.

1. Escape

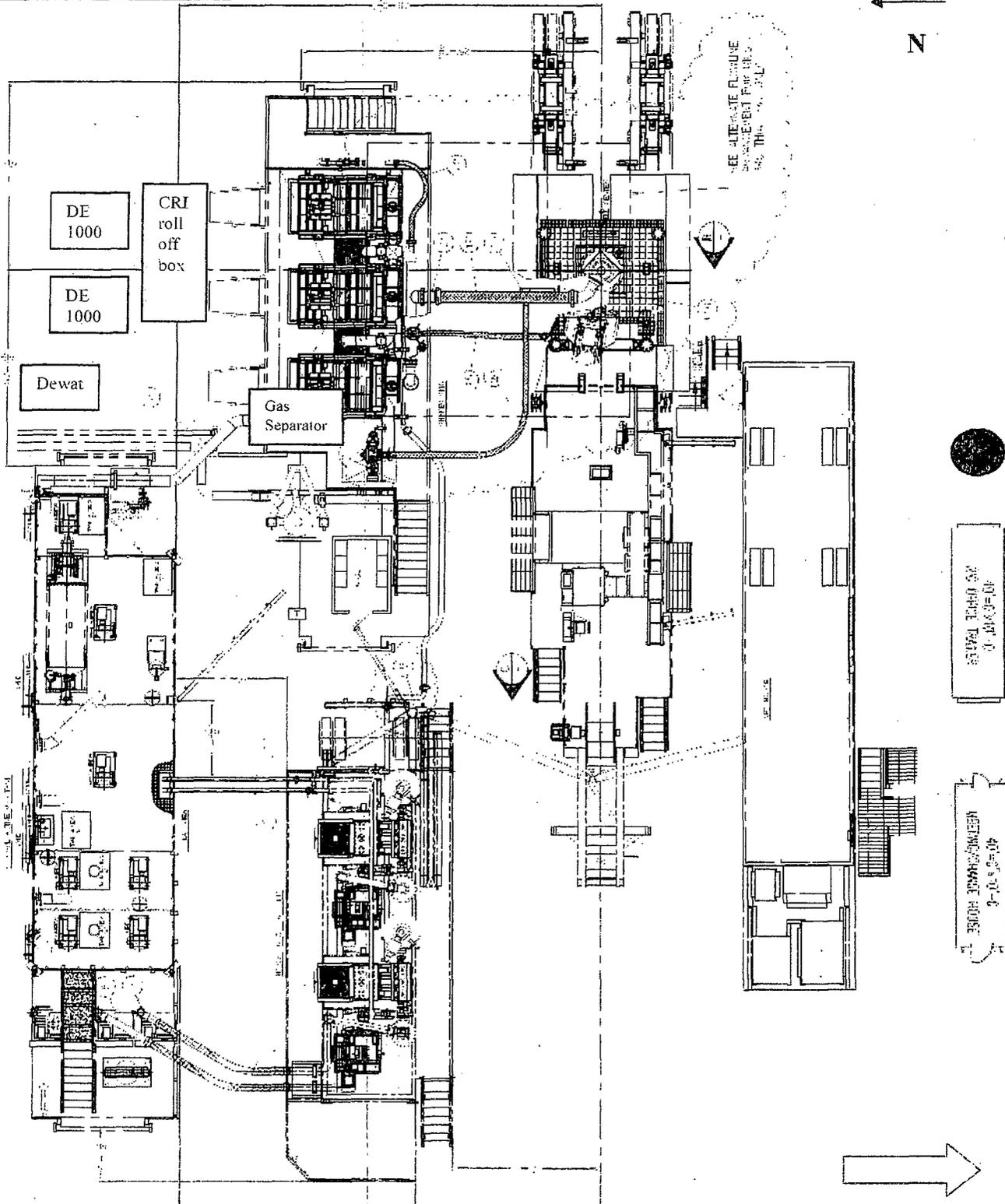
Personnel shall escape upwind of wellbore in the event of an emergency gas release.
Escape can take place through the lease road on the Southwest side of the location.
Personnel need to move to a safe distance and block the entrance to location.

▲ H2S Detectors. At least three detectors will be installed: bell nipple, rig floor and Shakers.

Briefing Areas. At least two briefing areas will be placed, 90 deg off.

■ Wind direction indicators. Visible from rig floor and from the mud pits area.

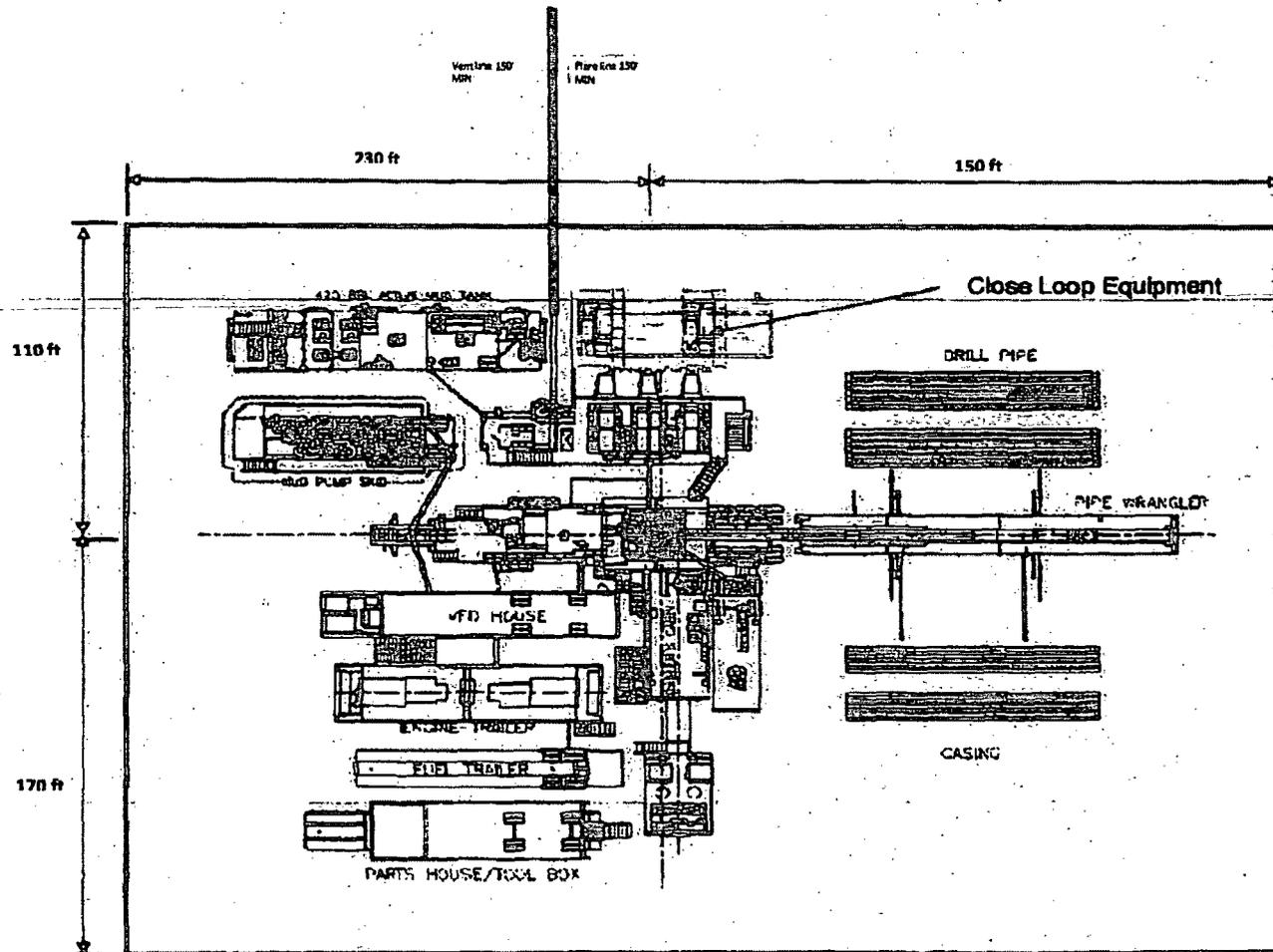
A gas buster is connected to both the choke manifold and flowing outlets.



Exit to road. Caution sign placed here.

OXY FLEX IV PAD (Closed Loop System)

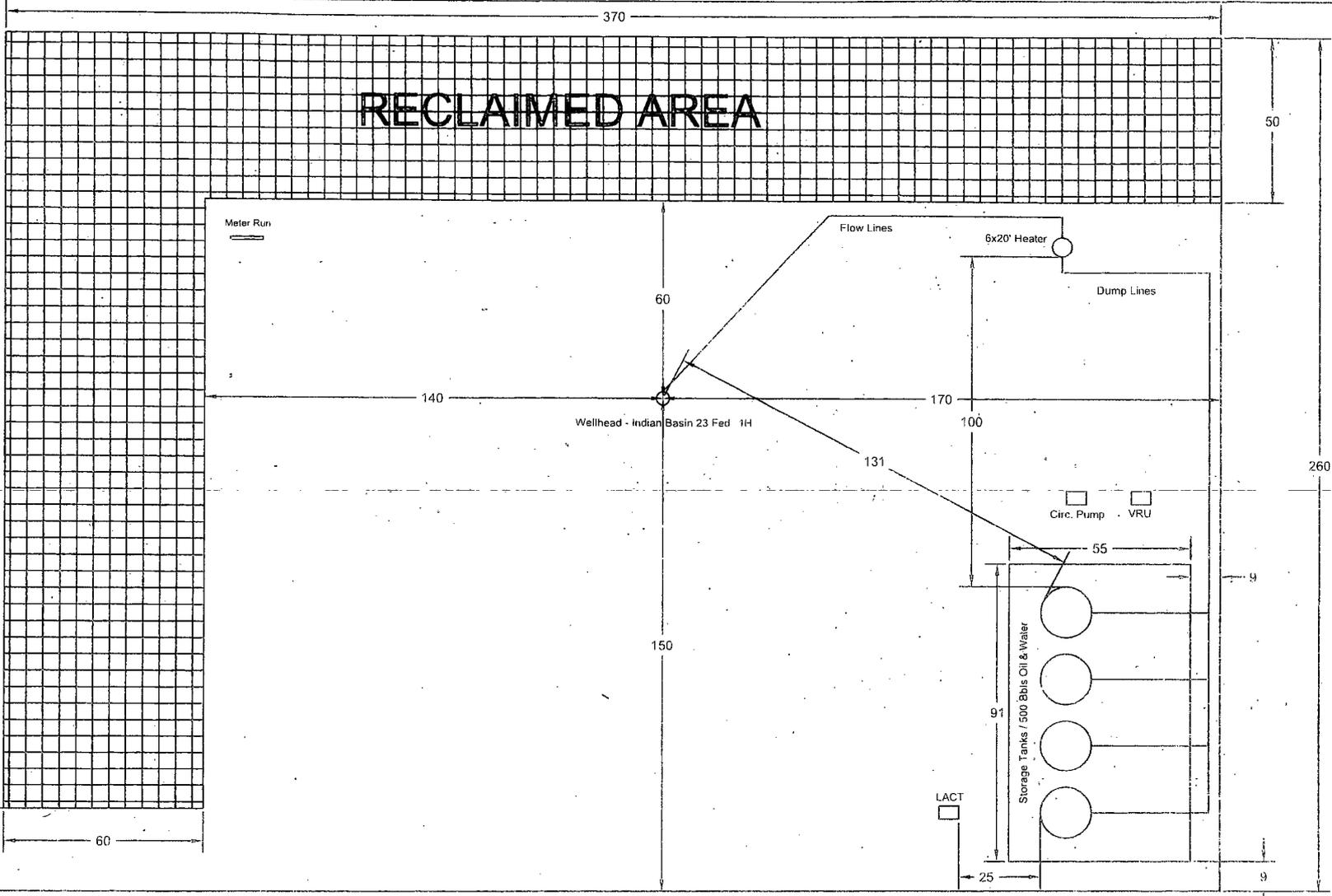
Revised 08/14/2002



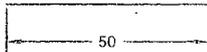
RECLAIMED AREA



Road



All Units in Feet



REVISION BLOCK

ENGINEERING RECORD

NO.	DATE	DESCRIPTION	BY	CHK	APP	BY	DATE
A	7/18/12	Plot Plan for Permitting	RJG			RJG	7/18/2012

PRODUCTION FACILITY LAYOUT

Indian Basin 23 Fed # 1H

PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	OXY USA WTP, LP
LEASE NO.:	NM104633
WELL NAME & NO.:	1H-INDIAN BASIN
SURFACE HOLE FOOTAGE:	0350'/S. & 0380'/W.
BOTTOM HOLE FOOTAGE:	0350'N. & 0380'/W.
LOCATION:	Section 23, T. 21 S., R. 23 E., NMPM
COUNTY:	Eddy County, New Mexico

TABLE OF CONTENTS

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

- General Provisions**
- Permit Expiration**
- Archaeology, Paleontology, and Historical Sites**
- Noxious Weeds**
- Special Requirements**
 - Hydrology**
 - VRM**
 - Cave/Karst**
 - Communitization Agreement
- Construction**
 - Notification
 - Topsoil
 - Closed Loop System
 - Federal Mineral Material Pits
 - Well Pads
 - Roads
- Road Section Diagram**
- Drilling**
 - Waste Material and Fluids
 - Logging Requirements
 - High Cave/Karst
- Production (Post Drilling)**
 - Well Structures & Facilities
 - Pipelines
 - Electric Lines
- Interim Reclamation**
- Final Abandonment & Reclamation**