



Newpark Drilling Fluids, LLC

30-015-34574

DRILLING FLUIDS PROGRAM

PREPARED FOR:

Catclaw "18" No. 1

**Section 18, T-21-S, R-26-E
Eddy County, New Mexico**

RECEIVED

JAN 27 2006

OCD-ARTESIA

SUBMITTED TO:

Mr. Randy Ford

**Xeric Oil & Gas Corporation
1801 W. Texas
Midland, Texas 79701**

PREPARED BY:

Ken Anthony



Newpark Drilling Fluids, LLC

May 20, 2005

Mr. Randy Ford
Xeric Oil & Gas Corporation
1801 W. Texas
Midland, Texas, 79701

Dear Mr. Ford,

Enclosed are our drilling fluids recommendations for your Catclaw "18" No. 1 in section 18, T-21-S, R-26-E, Eddy County, New Mexico. They are derived from information from your office, offset well data, and our knowledge of the area.

Estimated mud cost is \$ 34,741.85 based on 24 total days with ideal conditions. Severe losses, excessive pressure, stuck pipe or extended days on the well could raise the estimate considerably.

Materials	\$41,179.32
Discount	-10,294.83
Drayage	1,660.57
Tax	<u>2,196.79</u>
Total	34,741.85

For questions or comments, call (800) 592-4627 or (432) 697-8661. Both are 24-hour numbers.

Sincerely,

Ken Anthony



Newpark Drilling Fluids, LLC

Xeric Oil & Gas Corporation

Catclaw "18" No. 1
Section 18, T-21-S, R-26-E
Eddy County, New Mexico

Estimated Formation Tops

Capitan Reef	600'
Yates	1,985'
Bone Spring	3,930'
3rd B.S.	7,600'
Wolfcamp	8,100'
Cisco	8,980'
Canyon	9,370'
Strawn	9,900'
Atoka	10,140'
Morrow	10,300'
Barnett	10,700'
Total Depth	11,000'



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Catchlaw "18" No. 1
Section 18, T-21-S, R-26-E
Eddy County, New Mexico

Surface Interval

Interval: 0 – 550'
Hole Size: 17-1/2"
Casing Size: 13-3/8"
Total Days: 1
Mud Type: New Gel/Lime
Properties:
 Weight: 8.6 – 9.0 ppg
 Viscosity: 35 – 45 sec/1000cc
 Filtrate: N/C
 pH: N/C

Interval Discussion:

Spud with a conventional New Gel/Lime "spud mud". Use NewGel and native solids to maintain a sufficient viscosity to keep the hole clean. Mix Paper to control seepage loss. Run fresh water at flowline for dilution and volume. Sweep hole with 5-lbs of Super Sweep every 150 feet drilled. Severe losses may require dry drilling to casing point.

At total depth of interval, mix in pre-mix pit, 100 barrels of fresh water, NewGel for a viscosity of 100 sec/1000cc, add 0.25 ppb of Super Sweep. Pump this pill prior to trip to run surface casing.

Materials Consumption & Cost:

60	sx	New Gel	\$517.80
10	sx	Paper	82.60
10	sx	Lime	125.00
1	bx	Super Sweep	<u>201.26</u>
			\$926.66



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Intermediate Interval

Interval: 550' – 2,150'
Hole Size: 12-1/4"
Casing Size: 8-5/8"
Total Days: 4
Mud Type: Fresh Water
Properties:
 Weight: 8.3 – 8.4 ppg
 Viscosity: 28-29 sec/1000cc
 Filtrate: N/C
 pH: 9-10

Interval Discussion:

Drill out below Surface Casing with fresh water. Circulate through a controlled portion of the reserve pit for maximum gravitational solids removal. Use sweeps of Paper to control seepage loss. Mix Lime for pH control. Mix one gallon of New-55 at flowline for every 250 feet drilled to promote solids settling. Sweep hole with 5-lbs of Super Sweep every 500 feet drilled. Severe losses could require dry drilling to casing point.

At total depth, fill slug pit with 100-bbls of system fluid. Use Saltgel for a 60-70 sec/1000 cc viscosity and 0.25-ppb of Super Sweep. Sweep hole with 50-bbls and spot the remaining 50-bbls on bottom for casing operations

Materials Consumption & Cost:

90	sx	New Gel	\$791.10
22	sx	Paper	275.00
8	sx	Lime	311.92
2	cn	New-55	457.92
2	bx	Super Sweep	<u>402.52</u>
			\$2,238.46



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Open Hole Interval

Interval: 2,150' – 9,300'
Hole Size: 7-7/8"
Casing Size: -
Total Days: 12
Mud Type: Fresh Water to Cut-Brine
Properties:
 Weight: 8.4 – 9.3 ppg
 Viscosity: 28 – 29 sec/1000cc
 Filtrate: N/C
 pH: 9 – 10

Interval Discussion:

Drill out from 8-5/8" casing with fresh water. Circulate through the remaining portion of the reserve pit for gravitational solids removal. Use sweeps of Paper to control seepage loss. Mix Lime for pH control. Mix one gallon of New-55 at flowline for every 250 feet drilled to promote solids settling. Sweep hole with 5-lbs of Super Sweep every 500 feet drilled.

Maintain sufficient 10-ppg brine water on location to balance abnormal pressure that could develop in the Lower Bone Spring and/or Upper Wolfcamp.

Materials Consumption & Cost:

80	sx	Paper	\$1,000.00
32	sx	Lime	1,247.68
6	sx	New-55	1,373.76
6	bx	Super Sweep	<u>1,207.56</u>
			\$4,829.00



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Mud Program Summary

<u>Depth</u>	<u>Hole Size</u>	<u>Casing Size</u>	<u>Mud Wt.</u>	<u>Viscosity</u>	<u>Fluid Loss</u>	<u>pH</u>
0' – 550'	17-1/2"	13-3/8"	8.6-9.0	35-45	N/C	N/C
550' – 2,150'	12-1/4"	8-5/8"	8.3-8.4	28-29	N/C	9-10
2,150' – 9,300'	7-7/8"	-	8.4-9.3	28-29	N/C	9-10
9,300' – 11,000'	7-7/8"	5-1/2"	9.3-10.0	34-40	10-8	9-10

Potential Problems

Surface Interval 0 – 550'

- Severe seepage and losses.
- Poorly consolidated formations, may require higher than normal viscosity.

Intermediate Interval 550' – 2,150'

- Severe seepage and losses.
- Deviation.

Open Hole Interval 2,150' – 9,300'

- Moderate seepage.
- Deviation.

Production Hole Interval 9,300' – 11,000'

- Severe seepage and losses (Penn).
- Water sensitive sands.
- Abnormal pressure development (Strawn and Atoka).



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Production Interval

Interval: 9,300' – 11,000'
Hole Size: 8-3/4"
Casing Size: 5-1/2"
Total Days: 7
Mud Type: Dynazan-Starch (white)-Barite
Properties:
 Weight: 9.3 – 10.0 ppg
 Viscosity: 34 – 40 sec/1000cc
 Filtrate: 10 – 8 cc/30min
 pH: 9 – 10

Interval Discussion:

At 9,300', confine circulation to steel pits and displace the entire system 9.3 ppg cut brine. Adjust and maintain pH with Caustic Soda. Treat the system with Newcide to prevent bacterial degradation of organic materials. Raise viscosity to 36-40 sec/1000cc with Dyanzan. Mix White Starch to control API filtrate at <10cc. Use S-10 Defoamer to minimize foaming. Maintain sufficient 10-ppg brine water on location to balance abnormal pressure that could develop in the Atoka.

At 10,300', lower API filtrate to <8cc with Starch. If abnormal pressures are encountered mix Barite to increase mud weight.

At total depth, increase the viscosity to 40-45 sec/1000cc with Dynazan for logging and casing operations.

Materials Consumption & Cost:

50	sx	Dynazan	\$18,608.00
130	sx	Starch	5,538.00
40	sx	Caustic Soda	1,559.60
15	cn	Newcide	3,650.70
15	cn	S-10 Defoamer	<u>3,828.90</u>
			\$33,185.20



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Catclaw "18" No. 1
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Eddy County, New Mexico

ENGINEER / WAREHOUSE INFORMATION

WELL NAME: Catclaw "18" No. 1

LOCATION: Section 18, T-21-S, R-27-E
Eddy County, New Mexico

MUD ENGINEER: Lynn Pearson Carlsbad, New Mexico
Bill Stewart Hobbs, New Mexico

(800) 592-4627 or (432) 697-8661. Both 24 hours.

WAREHOUSE: Artesia & Lovington, New Mexico

(800) 592-4627 or (432) 697-8661. Both 24 hours.



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Catchlaw "18" No. 1

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Eddy County, New Mexico

Lost Circulation Procedures

Seepage Losses – Mud consumed at the rate of 2.0-2.5 barrels per barrel of hole drilled (16.5± bbls of mud per 100' of 7-7/8" hole drilled) can be expected. The 2.0-2.5 bbls lost per barrel of hole drilled is due to mud retained on cuttings and filtration losses down hole. Volumes in excess of 20 bbls per 100' of hole should be considered seepage losses and the following remedial action taken:

1. Discontinue drilling and circulate cuttings out of the hole at a reduced rate for 5 minutes. Pull one stand and stop pumps to see if the hole is standing full. Keep pipe moving while checking fluid level.
2. If the hole is standing full while static, the seepage losses may be from excessive cuttings, out of gauge hole or circulating pressure losses (ECD). Break circulation slowly and return to drilling, carefully monitoring mud consumption rates and static hole conditions on connections.
3. If the hole is taking fluid while static, prepare a 50-60 bbl pill of 45-50 viscosity mud with 10-20 ppb of Fiber-Plug and 10-20 ppb of Fiber-Seal, and spot near bottom. Pull five stands and check static level of fluid in the hole. Keep hole full at all times and monitor the mud loss rate.
4. If little or no improvement is noted after pumping the 50-60 barrel LCM pill, prepare a balanced, high-filtrate (50cc/30min@100psi) water based pill (40 bbls). This pill can be formulated with Dynazan or New Gel (floculated with CaCl₂ or Lime) and Barite. Pull pipe above the suspected loss zone and spot the pill outside the drill pipe at 1 barrel per minute. Pull out of the pill, close the hydril and if a float collar is in the string, pump down the annulus until sufficient backpressure is established. Hold the maximum allowable backpressure (300-900 psi) for 2-4 hours, open the hydril and establish full circulation before going to bottom.



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Severe Losses:

1. Should complete returns be lost, stop the pumps and pull the pipe into the casing while pumping through the fill-up line to keep the hole full.
2. Allow the hole to remain static while filling with mud on the annulus side, monitoring the rate of mud loss.
3. Build 50-60 bbl pill of 45-50-viscosity mud with 10-20 ppb of Fiber-Plug and 10-20 ppb of Fiber-Seal, and spot near bottom. Pull five stands and check static level of fluid in the hole. Keep hole full at all times and monitor the mud loss rate. Should the hole stand full, allow 4-6 hours of healing time before staging back to bottom slowly and resuming drilling.
4. Should only partial returns be established, repeat the LCM pill once more. If complete loss of circulation persist, or if only partial returns can be established after the 2nd LCM pill, prepare a balanced, high-filtrate (50cc/30min@100psi) water based pill (40 bbls). Pull pipe above the suspected loss zone and spot the pill outside the drill pipe at 1 barrel per minute. Pull out of the pill, close the hydril and if a float collar is in the string, pump down the annulus until sufficient backpressure is established. Hold the maximum allowable backpressure (300-900 psi) for 2-4 hours, open the hydril and establish full circulation before going to bottom.
5. Should the LCM pills fail to establish returns, be prepared to squeeze cement into loss zone.

Loss of circulation is a possibility on any well. Although each well is different, there are some basic procedures and drilling practices that can aid in reducing the severity and in some, cases prevent lost circulation. Below is a list of several parameters, which may prove helpful.

1. Maintain viscosities as low as possible and still clean the hole.
2. Maintain mud weights as low as possible without jeopardizing safety.
3. Use slower tripping speeds to prevent swabbing and surging.
4. Break circulation in stages while tripping in the hole.
5. Rotate pipe while breaking circulation.



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Solids Control

The most important contributing factor to good mud properties is a low native solids content. Conventional means of solids control (dilution, desanders, and desilters), used for water based muds are not economical because these methods can cause loss of liquid portion of the mud and increase chemical consumption. The solids control equipment for this well should include:

- Linear motion shale shakers with fine mesh screens.
- Mud Cleaners
- Centrifuges

Shale Shakers

Use dual high-speed linear motion shale shakers with fine mesh screens. It is imperative to remove cuttings as quickly as possible before they have a chance to mechanically break up in the circulating system.

Mud Cleaners

Use a mud cleaner using the smallest screen possible (200 mesh). Monitor the discharge to avoid stripping excess amounts of product from the mud.

Centrifuges

The centrifuge will clean the mud of low-gravity solids and return a cleaned fluid to the system.

By using the double shakers and centrifuge the fluid will be cleaner than using a single shaker. The resulting fluid will allow for a better rate of penetration and less cost on fluid maintenance.



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Hydraulics

While drilling the deep mature shales in the Permian Basin, it is important to maintain an API filtrate to prevent hydration of the clays contained in those shales. Equally important is to maintain a Laminar Hydraulic Profile in the annulus while drilling those shales. These shale exhibit a high degree of erosion when the annular profile is in turbulent flow.

The annular velocity in the well bore is a measure to control hole cleaning and to determine the annular hydraulic profile. Critical velocity is the point at which flow transitions from laminar to turbulent flow. Mud weight, Plastic Viscosity, Yield Point, Pump Rate, Hole Diameter and tool diameter all are factors in determining critical velocity.

If adjusting the pump rate will affect the bit nozzle optimization, then the rheology can be adjusted to bring the annular profile into laminar flow.

$$VC = \frac{1.08 PV + 1.08 \sqrt{PV^2 + 9.26(dh-dp)^2 YP M}}{M (dh-dp)}$$

PV = Plastic Viscosity

YP = Yield Point

M = Mud Weight (ppg)

Dh = Diameter of hole (inches)

Dp = Diameter of pipe (inches)

VC = Critical Velocity in feet per second.



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Filtration Control & Filter Cake Quality:

Sealing permeable zones in the well bore has long been accepted as a major function of a drilling fluid. The cost of the filtration control represents a major portion of the mud cost. Traditionally, most of this cost has resulted from controlling the filtration rate as opposed to controlling the filter cake quality. This is understandable since a definitive number is more a comfortable target than a subjective evaluation of a filter cake.

The primary objectives of filtration are:

- Minimize damage to the production zones.
- Optimize formation evaluation.
- Avoid differential pressure sticking of the pipe.
- Avoid under gauged holes due to thick filter cakes.

These objectives are achieved by focusing on important design factors:

- Compatibility of filtrate with formation solids.
- Thin, impermeable, and deformable filter cakes.
- Lubricious and shearable filter cakes.

Filtration Control Mechanisms:

There are four basic mechanisms for controlling filtration control and reducing the filter cake permeability. Understanding these mechanisms along with how filtration control products function is important.

1. **Bridging-** Bridging reduces filtration rates and permeability by plugging or blocking the pore spaces at the face of the filter medium. It generally requires solids about one-third the diameter of the pore space to form a bridge. NewGel, Calcium Carbonate, Lost Circulation Materials, Starch, and Soltex are primary bridging materials.
2. **Bonding-** Bonding is the connecting or binding of solids together. Newpac, Dynazan, WL-100 and other high molecular weight polymers function as bonding materials. Secondly, these materials function as bridging materials as well as increasing the viscosity of the filtrate.
3. **Deflocculation-** Deflocculants reduce the electro-chemical attraction between solids. This allows solids to be filtered individually, as opposed to flocs, and also reduces the void spaces in the cake created by flocs of solids. Lignite, Chrome Ligno-Sulphonates, Desco, and other low molecular weight polymers perform as deflocculants.
4. **Viscosity-** Fluid loss decreases proportional to the increase in viscosity of the filtrate. Temperature alone will change the filtrate viscosity. Therefore, filtration control is more difficult at high temperatures. Any soluble material added to the fluid will viscosify the filtrate.



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Hydration, Flocculation, and Deflocculation

The degree of hydration and flocculation of the filtered solids influence filter cake permeability. The effectiveness in permeability reduction may be demonstrated by ranking of clay solids according to their surface characteristics:

1. Dehydration/Aggregated/Flocculated (high permeability)
2. Hydrated/Flocculated (medium permeability)
3. Hydrated/Deflocculated (low permeability)

Since fluid loss and filter cake quality are important design factors, it is important to understand the predominate electro-chemical state of the solids. Initially, cake permeability is reduced as pre-hydrated bentonite is added to the system. When flocculated, these hydrated solids promote deformability or permeability reduction with increased pressure. This results from the compaction of hydrated flocs. With deflocculation, permeability is further decreased, as the void spaces created by the flocs diminish.

During drilling operations, hydrated solids are eventually dehydrated as the solids content increases and/or the system is converted to an inhibitive fluid. At this point, a decision must be made on the basis of economic and operational objectives. More pre-hydrated bentonite and/or other products may be added. These other products include Newpac, Calcium Carbonate, CMC, starch, or one of the new generation polymers.

Fluid loss control is a very complex process. The major factors that affect the process include time, pressure, temperature, filtrate viscosity, solids hydration, flocculation and filter cake erodability. Effective evaluation of the process requires that all factors be given strong consideration. Testing the fluids relative to the various factors is necessary to understand how a fluid may perform under down-hole conditions.

Permit Comments

Operator: XERIC OIL & GAS CORP , 25482

Well: CATCLAW 18 #001

API:

Created By	Comment	Comment Date
ACRAWFORD	The New Mexico Oil Conservation Division should have a copy of the comprehensive H2S Contingency Plan delivered by Indian Fire and Safety.	12/7/2005
BArrant	Please refer to e-mail dated 6/14/2005 to Sandra@RKFOR.COM representing Xerix Oil and Gas on why the last application submitted and the current one submitted COMPLETELY FAILS to comply w/NMOCD rules and regulations and the additional information that had been asked for. I cannot find a record of your h2s contingency plan. Could it have been submitted under another operator of record?? Will consider having one of your company representatives come to our office and provide a detailed explanation on how Xeric Oil and Gas Corporation plans to protect the Capitan Reef with a cut brine fluid.	12/7/2005
ACRAWFORD	Xeric will function test the pipe rams daily and the blind rams when out of the hole. 3-party pressure test when NU BOP.	1/20/2006
BArrant	Denied again. Please, as I have asked before, submit by letter the distance to the closet public dwelling from the well bore. As requested by e-mail, on 6/14/2005 and faxed numerous times to your office answers my questions and requests to Xeric Oil & Gas. In addition, please submit a detailed mud program for each hole size to be drilled. Thanks, BGA	1/20/2006
ACRAWFORD	The nearest public dwelling from the well bore is +/-3500'.	1/26/2006
ACRAWFORD	Original letter with the distance to closest public dwelling and the detailed mud program was mailed out 1/26/2006.	1/26/2006



R. K. FORD & ASSOCIATES

Engineering, Drilling & Completion

415 West Wall
Suite 1700 • Wilco Building
Midland, Texas 79701

(915) 682-0440
Fax (915) 682-0441
e-mail: RKFord1700@AOL.COM

January 26, 2006

State of New Mexico
Oil Conservation Division
Attn: Bryan Arrant
1301 W. Grand Avenue
Artesia, NM 88210

RECEIVED
JAN 27 2006
OCC-ARTESIA

RE: Nearest Public Dwelling
Xeric Oil and Gas
Catclaw 18 #1
T21S, R26S, Sec.18
Eddy County, NM

Dear Bryan Arrant,

A representative from R.K. Ford and Associates went out to the staked Xeric Oil and Gas well, the Catclaw 18 St. #1, and determined that the nearest public dwelling was +/-3500' to the well bore. Please let me know if you need anything further.

Thanks,
Randell K. Ford
R.K. Ford and Associates

CONTINGENCY PLAN

Xeric Oil & Gas Corporation

Catclaw "18" #1

660' FSL & 660' FEL
Section 18: T-21-S R-26-E
Eddy County, New Mexico

RECEIVED
DEC 7 2005
OCD-ART/CDM

**Prepared For:
Date Prepared:**

Prepared By:

**Xeric Oil & Gas Corporation
December 1, 2005**

INDIAN

Fire & Safety, Inc.

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HYDROGEN SULFIDE CONTINGENCY PLAN

SCOPE

THIS CONTINGENCY PLAN ESTABLISHES GUIDELINES FOR THE PUBLIC, ALL COMPANY EMPLOYEES WHO'S WORK ACTIVITIES MAY INVOLVE EXPOSURE TO HYDROGEN SULFIDE (H₂S) GAS.

OBJECTIVE

1. PREVENT ANY AND ALL ACCIDENTS, AND PREVENT THE UNCONTROLLED RELEASE OF HYDROGEN SULFIDE INTO THE ATMOSPHERE.
2. PROVIDE PROPER EVACUATION PROCEDURES TO COPE WITH EMERGENCIES.
3. PROVIDE IMMEDIATE AND ADEQUATE MEDICAL ATTENTION SHOULD AN INJURY OCCUR.

H2S CONTINGENCY PLAN

DISCUSSION

GEOLOGICAL PROGNOSIS

IMPLEMENTATION: THIS PLAN WITH ALL DETAILS IS TO BE FULLY IMPLEMENTED AFTER DRILLING TO INTERMEDIATE CASING POINT.

EMERGENCY RESPONSE PROCEDURE: THIS SECTION OUTLINES THE CONDITIONS AND DENOTES STEPS TO BE TAKEN IN THE EVENT OF AN EMERGENCY.

EMERGENCY EQUIPMENT PROCEDURE: THIS SECTION OUTLINES THE SAFETY AND EMERGENCY EQUIPMENT THAT WILL BE REQUIRED FOR THE DRILLING OF THIS WELL.

TRAINING PROVISIONS: THIS SECTION OUTLINES THE TRAINING PROVISIONS THAT MUST BE ADHERED TO PRIOR TO DRILLING TO INTERMEDIATE CASING POINT.

DRILLING EMERGENCY CALL LISTS: INCLUDED ARE THE TELEPHONE NUMBERS OF ALL PERSONS TO BE CONTACTED SHOULD AN EMERGENCY EXIST.

BRIEFING: THIS SECTION DEALS WITH THE BRIEFING OF ALL PEOPLE INVOLVED IN THE DRILLING OPERATION.

PUBLIC SAFETY: PUBLIC SAFETY PERSONNEL WILL BE MADE AWARE OF THE DRILLING OF THIS WELL.

CHECK LISTS: STATUS CHECK LISTS AND PROCEDURAL CHECK LISTS HAVE BEEN INCLUDED TO INSURE ADHERENCE TO THE PLAN.

GENERAL INFORMATION: A GENERAL INFORMATION SECTION HAS BEEN INCLUDED TO SUPPLY SUPPORT INFORMATION.

H2S CONTINGENCY PLAN

EMERGENCY PROCEDURES

- A. IN THE EVENT OF ANY EVIDENCE OF H2S LEVEL ABOVE 10 PPM, TAKE THE FOLLOWING STEPS:
 - 1. SECURE BREATHING EQUIPMENT.
 - 2. ORDER NON-ESSENTIAL PERSONNEL OUT OF DANGER ZONE.
 - 3. TAKE STEPS TO DETERMINE IF THE H2S LEVEL CAN BE CORRECTED OR SUPPRESSED AND, IF SO, PROCEED IN NORMAL OPERATION.
- B. IF UNCONTROLLABLE CONDITIONS OCCUR:
 - 1. TAKE STEPS TO PROTECT AND/OR REMOVE ANY PUBLIC IN THE DOWN-WIND AREA FROM THE RIG – PARTIAL EVACUATION AND ISOLATION. NOTIFY NECESSARY PUBLIC SAFETY PERSONNEL AND THE BUREAU OF LAND MANAGEMENT OF THE SITUATION.
 - 2. REMOVE ALL PERSONNEL TO SAFE BREATHING AREA.
 - 3. NOTIFY PUBLIC SAFETY PERSONNEL TO SAFE BREATHING AREA.
 - 4. PROCEED WITH BEST PLAN (AT THE TIME) TO REGAIN CONTROL OF THE WELL. MAINTAIN TIGHT SECURITY AND SAFETY PROCEDURES.
- C. RESPONSIBILITY:
 - 1. DESIGNATED PERSONNEL.
 - a. SHALL BE RESPONSIBLE FOR THE TOTAL IMPLEMENTATION OF THIS PLAN.
 - b. SHALL BE IN COMPLETE COMMAND DURING ANY EMERGENCY.
 - c. SHALL DESIGNATE A BACK-UP.

EMERGENCY PROCEDURES

*(Procedures are the same for both Drilling and Tripping)

- | | |
|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ALL PERSONNEL: | <ol style="list-style-type: none">1. ON ALARM, DON ESCAPE UNIT AND REPORT IN UP WIND BRIEFING AREA.2. CHECK STATUS OF PERSONNEL (BUDDY SYSTEM).3. SECURE BREATHING EQUIPMENT.4. AWAIT ORDERS FROM SUPERVISOR. |
| DRILLING FOREMAN: | <ol style="list-style-type: none">1. REPORT TO UP WIND BRIEFING AREA.2. DON BREATHING EQUIPMENT AND RETURN TO POINT OF RELEASE WITH TOOL PUSHER OR DRILLER (BUDDY SYSTEM).3. DETERMINE H₂S CONCENTRATIONS.4. ASSESS SITUATION AND TAKE CONTROL MEASURES. |
| TOOL PUSHER: | <ol style="list-style-type: none">1. REPORT TO UP WIND BRIEFING AREA.2. DON BREATHING EQUIPMENT AND RETURN TO POINT OF RELEASE WITH DRILLING FOREMAN OR DRILLER (BUDDY SYSTEM).3. DETERMINE H₂S CONCENTRATION.4. ASSESS SITUATION AND TAKE CONTROL MEASURES. |
| DRILLER: | <ol style="list-style-type: none">1. DON ESCAPE UNIT.2. CHECK MONITOR FOR POINT OF RELEASE.3. REPORT TO BRIEFING AREA.4. CHECK STATUS OF PERSONNEL (IN AN ATTEMPT TO RESCUE, USE THE BUDDY SYSTEM).5. ASSIGNS LEAST ESSENTIAL PERSON TO NOTIFY DRILLING FOREMAN AND TOOL PUSHER BY QUICKEST MEANS IN CASE OF THEIR ABSENCE.6. ASSUMES THE RESPONSIBILITIES OF THE DRILLING FORMAN AND TOOL PUSHER UNTIL THEY ARRIVE SHOULD THEY BE ABSENT. |

EMERGENCY PROCEDURES

DERRICK MAN
FLOOR MAN #1
FLOOR MAN #2

1. WILL REMAIN IN BRIEFING AREA UNTIL INSTRUCTED BY SUPERVISOR.

MUD ENGINEER:

1. REPORT TO BRIEFING AREA.
2. WHEN INSTRUCTED, BEGIN CHECK OF MUD FOR PH AND H₂S LEVEL. (GARETT GAS TRAIN.)

SAFETY PERSONNEL:

1. MASK UP AND CHECK STATUS OF ALL PERSONNEL AND SECURE OPERATIONS AS INSTRUCTED BY DRILLING FOREMAN AND REPORT TO BRIEFING AREA.

TAKING A KICK

WHEN TAKING A KICK DURING AN H₂S EMERGENCY, ALL PERSONNEL WILL FOLLOW STANDARD BOP PROCEDURES AFTER REPORTING TO BRIEFING AREA AND MASKING UP.

OPEN-HOLE LOGGING

ALL UNNECESSARY PERSONNEL OFF FLOOR. DRILLING FOREMAN AND SAFETY PERSONNEL SHOULD MONITOR CONDITION, ADVISE STATUS AND DETERMINE NEED FOR USE OF AID EQUIPMENT.

RUNNING CASING OR PLUGGING

FOLLOWING THE SAME "TRIPPING" PROCEDURE AS ABOVE. DRILLING FOREMAN AND SAFETY PERSONNEL SHOULD DETERMINE IF ALL PERSONNEL HAVE ACCESS TO PROTECTIVE EQUIPMENT.

H2S CONTINGENCY PLAN

IGNITION PROCEDURES

THE DECISION TO IGNITE THE WELL IS THE RESPONSIBILITY OF COMPANY FOREMAN. IN THE EVENT HE IS INCAPACITATED, IT BECOMES THE RESPONSIBILITY OF THE CONTRACT RIG TOOL PUSHER. THE DECISION SHOULD BE MADE ONLY AS A LAST RESORT AND IN A SITUATION WHERE IT IS CLEAR THAT:

1. HUMAN LIFE AND PROPERTY ARE ENDANGERED.
2. THERE IS NO HOPE CONTROLLING THE BLOWOUT UNDER THE PREVAILING CONDITIONS AT THE WELL.

NOTIFY THE DISTRICT OFFICE IF TIME PERMITS, BUT DO NOT DELAY IF HUMAN LIFE IS IN DANGER.

INITIATE FIRST PHASE OF EVACUATION PLAN.

IGNITION PROCEDURES

INSTRUCTIONS FOR IGNITING THE WELL

1. TWO PEOPLE ARE REQUIRED FOR THE ACTUAL IGNITING OPERATION. THEY MUST WEAR SELF-CONTAINED BREATHING UNITS AND HAVE SAFETY ROPE ATTACHED. ONE MAN (TOOL PUSHER OR SAFETY ENGINEER) WILL CHECK THE ATMOSPHERE FOR EXPLOSIVE GASES WITH THE EXPLOSIMETER. THE OTHER MAN (DRILLING FOREMAN) IS RESPONSIBLE FOR IGNITING THE WELL.
2. PRIMARY METHOD TO IGNITE: 25 MM FLARE GUN WITH RANGE OF APPROXIMATELY 500 FEET.
3. IGNITE UP WIND AND DO NOT APPROACH ANY CLOSER THAN IS WARRANTED.
4. SELECT THE IGNITION SITE BEST FOR PROTECTION, AND WHICH OFFERS AN EASY ESCAPE ROUTE.
5. BEFORE FIRING, CHECK FOR PRESENCE OF COMBUSTIBLE GAS.
6. AFTER LIGHTING, CONTINUE EMERGENCY ACTION AND PROCEDURE AS BEFORE.
7. ALL UNASSIGNED PERSONNEL WILL LIMIT THEIR ACTIONS TO THOSE DIRECTED BY THE DRILLING FOREMAN.

REMEMBER: AFTER WELL IS IGNITED, BURNING HYDROGEN SULFIDE WILL CONVERT TO SULFUR DIOXIDE, WHICH IS ALSO HIGHLY TOXIC. DO NOT ASSUME THE AREA IS SAFE AFTER THE WELL IS IGNITED.

H2S CONTINGENCY PLAN

TRAINING REQUIREMENTS

WHEN WORKING IN AN AREA WHERE HYDROGEN SULFIDE GAS (H₂S) MIGHT BE ENCOUNTERED, DEFINITE TRAINING REQUIREMENTS MUST BE CARRIED OUT. ALL COMPANIES WILL INSURE THAT ALL PERSONNEL AT THE WELL SITE WILL HAVE HAD ADEQUATE TRAINING IN THE FOLLOWING:

1. HAZARDS AND CHARACTERISTICS OF H₂S.
2. PHYSICAL EFFECTS OF HYDROGEN SULFIDE ON THE HUMAN BODY.
3. TOXICITY OF HYDROGEN SULFIDE AND SULFUR DIOXIDE.
4. H₂S DETECTION.
5. EMERGENCY RESCUE.
6. RESUSCITATORS.
7. FIRST AID AND ARTIFICIAL RESPIRATION.
8. EFFECTS OF H₂S ON METALS.
9. LOCATION SAFETY.

SERVICE COMPANY AND VISITING PERSONNEL

- A. EACH SERVICE COMPANY THAT WILL BE ON THIS WELL WILL BE NOTIFIED IF THE ZONE CONTAINS H₂S.
- B. EACH SERVICE COMPANY MUST PROVIDE FOR THE TRAINING AND EQUIPMENT OF THEIR EMPLOYEES BEFORE THEY ARRIVE AT THE WELL SITE.
- C. EACH SERVICE COMPANY WILL BE EXPECTED TO ATTEND A WELL SITE BRIEFING.

BLOWOUT PREVENTION DRILLS:

- A. BLOWOUT PREVENTION DRILLS SHOULD BE HELD WITH EACH CREW ON A REGULAR BASIS. AT LEAST ONE DRILL PER DAY, SHALL BE PREFORMED, ROTATING THE CREWS PERFORMING THE DRILLS.

H2S CONTINGENCY PLAN

EMERGENCY EQUIPMENT REQUIREMENTS

1. **SIGNS**

- A. ONE SIGN LOCATED AT LOCATION ENTRANCE WITH THE FOLLOWING LANGUAGE:

(LEASE)
CAUTION – POTENTIAL POISON GAS
HYDROGEN SULFIDE
NO ADMITTANCE WITHOUT AUTHORIZATION

2. **WIND SOCK – WIND STREAMERS**

- A. ONE 36" (IN LENGTH) WIND SOCK LOCATED AT PROTECTION CENTER, AT HEIGHT VISIBLE FROM RIG FLOOR.
- B. ONE 36" (IN LENGTH) WIND SOCK LOCATED AT HEIGHT VISIBLE FROM PIT AREAS.

3. **HYDROGEN SULFIDE DETECTOR AND ALARMS**

- A. H2S MONITORS WITH ALARMS WILL BE LOCATED ON THE RIG FLOOR, AT THE BELL NIPPLE, AND AT THE FLOW LINE. THESE MONITORS WILL BE SET TO ALARM AT 10 PPM WITH RED LIGHT, AND TO ALARM AT 15 PPM WITH RED LIGHT AND AUDIBLE ALARM.
- B. HAND OPERATED DETECTORS WITH TUBES.
- C. H2S MONITOR TESTER.

4. **CONDITION FLAGS**

- A. ONE EACH OF GREEN, YELLOW, AND RED CONDITION FLAGS TO BE DISPLAYED TO DENOTE CONDITIONS.

GREEN – NORMAL CONDITIONS
YELLOW – POTENTIAL DANGER
RED – DANGER, H2S PRESENT

- B. CONDITION FLAG SHALL BE POSTED AT LOCATION SIGN ENTRANCE.

H2S CONTINGENCY PLAN

EMERGENCY EQUIPMENT REQUIREMENTS

5. **AUXILIARY RESCUE EQUIPMENT**

- A. STRETCHER
- B. 100' LENGTH OF 5/8" NYLON ROPE.

6. MUD INSPECTION DEVICES

GARRETT GAS TRAIN OR HACH TESTER FOR INSPECTION OF SULFIDE CONCENTRATION IN MUD SYSTEM.

7. FIRE EXTINGUISHER

ADEQUATE FIRE EXTINGUISHERS SHALL BE LOCATED AT STRATEGIC LOCATIONS.

8. BLOW OUT PREVENTION EQUIPMENT

THE WELL SHALL HAVE HYDRAULIC BOP EQUIPMENT WHICH WILL BE TESTED UPON INSTALLATION. TEST PRESSURE SHALL BE 5000 PSI, OR RATING OF ATTACHING FLANGE, OR 70% OF CASING COLLAPSE, WHICHEVER IS LESS.

9. COMBUSTIBLE GAS DETECTOR

THERE SHALL BE ONE COMBUSTIBLE GAS DETECTOR ON LOCATION AT ALL TIMES.

10. AUDIO SYSTEM

RADIO COMMUNICATION WILL BE AVAILABLE AT THE RIG.

- A. RIG FLOOR OR TRAILER
- B. VEHICLE

11. SPECIAL CONTROL EQUIPMENT

- A. HYDRAULIC BOP EQUIPMENT WITH REMOTE CONTROL ON GROUND.
- B. ROTATING HEAD

EMERGENCY EQUIPMENT REQUIREMENTS

12. EVACUATION PLAN

EVACUATION ROUTES SHOULD BE ESTABLISHED PRIOR TO SPUDDING EACH WELL AND DISCUSSED WITH ALL RIG PERSONNEL.

13. DESIGNATED AREA

- A. PARKING AND VISITOR AREA: ALL VEHICLES ARE TO BE PARKED AT A PREDETERMINED SAFE DISTANCE FROM THE WELLHEAD. THIS WILL BE THE DESIGNATED SMOKING AREA.**
- B. TWO BRIEFING AREAS ON EITHER SIDE OF THE LOCATION AT THE MAXIMUM ALLOWABLE DISTANCE FROM THE WELL BORE SO THEY OFFSET PREVAILING WINDS PERPENDICULARLY, OR AT A 45-DEGREE ANGLE IF WIND DIRECTION TENDS TO SHIFT IN THE AREA.**
- C. PROTECTION CENTERS OR IF A MOVABLE TRAILER IS USED, IT SHOULD BE DEPT UPWIND OF EXISTING WINDS. WHEN WIND IS FROM THE PREVAILING DIRECTIONS, BOTH PROTECTION CENTERS SHOULD BE ACCESSIBLE.**

H2S CONTINGENCY PLAN

STATUS CHECK LIST

NOTE: ALL ITEMS ON THIS LIST MUST BE COMPLETED BEFORE DRILLING TO 2,000'.

1. SIGN AT LOCATION ENTRANCE.
2. TWO (2) WIND SOCKS LOCATED AS REQUIRED.
3. TWO (2) 30-MINUTE PRESSURE DEMAND AIR PACKS ON LOCATION FOR ALL RIG PERSONNEL AND MUD LOGGERS.
4. AIR PACK INSPECTED FOR READY USE.
5. CASCADE SYSTEM AND HOSE LINE HOOK-UP.
6. CASCADE SYSTEM FOR REFILLING AIR BOTTLES.
7. SAFE BREATHING AREAS SET UP.
8. CONDITION FLAG ON LOCATION AND READY FOR USE.
9. H2S DETECTION SYSTEM HOOKED UP.
10. H2S ALARM SYSTEM HOOKED UP AND READY.
11. OXYGEN RESUSCITATOR ON LOCATION AND TESTED FOR USE.
12. STRETCHER ON LOCATION AT SAFETY TRAILER.
13. 1 – 100' LENGTH OF NYLON ROPE ON LOCATION.
14. ALL RIG CREW AND SUPERVISORS TRAINED AS REQUIRED.
15. ALL OUTSIDE SERVICE CONTRACTORS ADVISED OF POTENTIAL H2S HAZARD ON WELL.
16. NO SMOKING SIGN POSTED.
17. HAND OPERATED H2S DETECTOR WITH TUBES ON LOCATION.

CHECKED BY: _____ DATE: _____

H2S CONTINGENCY PLAN

PROCEDURAL CHECK LIST

PERFORM EACH TOUR:

1. CHECK FIRE EXTINGUISHERS TO SEE THAT THEY HAVE THE PROPER CHARGE.
2. CHECK BREATHING EQUIPMENT TO ENSURE THAT IT HAS NOT BEEN TAMPERED WITH.
3. MAKE SURE ALL THE H2S DETECTION SYSTEM IS OPERATIVE.

PERFORM EACH WEEK:

1. CHECK EACH PIECE OF BREATHING EQUIPMENT TO MAKE SURE THAT DEMAND REGULATOR IS WORKING. THIS REQUIRES THAT THE BOTTLE BE OPENED AND THE MASK ASSEMBLY BE PUT ON TIGHT ENOUGH SO THAT WHEN YOU INHALE, YOU RECEIVE AIR.
2. BLOW OUT PREVENTER SKILLS.
3. CHECK SUPPLY PRESSURE ON BOP ACCUMULATOR STAND BY SOURCE.
4. CHECK ALL SKA-PAC UNITS FOR OPERATION: DEMAND REGULATOR, ESCAPE BOTTLE AIR VOLUMES, SUPPLY BOTTLE OF AIR VOLUME.
5. CHECK BREATHING EQUIPMENT MASK ASSEMBLY TO SEE THAT STRAPS ARE LOOSENEED AND TURNED BACK, READY TO PUT ON.
6. CHECK PRESSURE ON BREATHING EQUIPMENT AIR BOTTLES TO MAKE SURE THEY ARE CHARGED TO FULL VOLUME.
7. CONFIRM PRESSURE ON ALL SUPPLY AIR BOTTLES.
8. PERFORM BREATHING EQUIPMENT DRILLS WITH ON-SITE PERSONNEL.
9. CHECK THE FOLLOWING SUPPLIES FOR AVAILABILITY.
 - A. EMERGENCY TELEPHONE LIST.
 - B. HAND OPERATED H2S DETECTORS AND TUBES.

H2S CONTINGENCY PLAN

GENERAL EVACUATION PLAN

THE DIRECT LINES OF ACTION PREPARED BY **INDIAN FIRE & SAFETY, INC.** TO PROTECT THE PUBLIC FROM HAZARDOUS GAS SITUATIONS ARE AS FOLLOWS:

1. WHEN THE COMPANY APPROVED SUPERVISOR (DRILLING FOREMAN, CONSULTANT, RIG PUSHER, OR DRILLER) DETERMINES THE H2S GAS CANNOT BE LIMITED TO THE WELL LOCATION AND THE PUBLIC WILL BE INVOLVED, HE WILL ACTIVATE THE EVACUATION PLAN. ESCAPE ROUTES ARE NOTED ON AREA MAP.
2. "COMPANY MAN" OR DESIGNEE WILL NOTIFY LOCAL GOVERNMENT AGENCY THAT A HAZARDOUS CONDITION EXISTS AND EVACUATION NEEDS TO BE IMPLEMENTED.
3. COMPANY SAFETY PERSONNEL THAT HAVE BEEN TRAINED IN THE USE OF H2S DETECTION EQUIPMENT AND SELF-CONTAINED BREATHING EQUIPMENT WILL MONITOR H2S CONCENTRATIONS, WIND DIRECTIONS, AND AREA OF EXPOSURE. THEY WILL DELINEATE THE OUTER PERIMETER OF THE HAZARDOUS GAS AREA. EXTENSION TO THE EVACUATION AREA WILL BE DETERMINED FROM INFORMATION GATHERED.
4. LAW ENFORCEMENT PERSONNEL (STATE POLICE, POLICE DEPT., FIRE DEPT., AND SHERIFF'S DEPT.) WILL BE CALLED TO AID IN SETTING UP AND MAINTAINING ROAD BLOCKS. ALSO, THEY WILL AID IN EVACUATION OF THE PUBLIC IF NECESSARY.

IMPORTANT: LAW ENFORCEMENT PERSONNEL WILL NOT BE ASKED TO COME INTO A CONTAMINATED AREA. THEIR ASSISTANCE WILL BE LIMITED TO UNCONTAMINATED AREAS. CONSTANT RADIO CONTACT WILL BE MAINTAINED WITH THEM.

5. AFTER THE DISCHARGE OF GAS HAS BEEN CONTROLLED, COMPANY SAFETY PERSONNEL WILL DETERMINE WHEN THE AREA IS SAFE FOR RE-ENTRY.

H2S CONTINGENCY PLAN

EMERGENCY ACTIONS

WELL BLOWOUT – IF EMERGENCY

1. EVACUATE ALL PERSONNEL IF POSSIBLE.
2. IF SOUR GAS – EVACUATE RIG PERSONNEL.
3. IF SOUR GAS – EVACUATE PUBLIC WITHIN 1 HOUR RADIUS OF EXPOSURE.
4. DON SCBA AND RESCUE.
5. CALL 911 FOR EMERGENCY HELP (FIRE DEPT AND AMBULANCE) AND NOTIFY SR. DRILLING FOREMAN AND DISTRICT FOREMAN.
6. GIVE FIRST AID.

PERSON DOWN LOCATION/FACILITY

1. IF IMMEDIATELY POSSIBLE, CONTACT 911. GIVE LOCATION AND WAIT FOR CONFIRMATION.
2. DON SCBA AND RESCUE.

EMERGENCY PHONE LIST

GOVERNMENTAL AGENCIES

Eddy County Sheriff's Office 911

Non emergency 505-746-9888

Fire Departments 911

Artesia - Non-emergency 505-746-5050

Atoka – Non-emergency..... 505-746-5050

Carlsbad – Non-emergency..... 505-885-2111

BLM

Carlsbad 505-361-2822

State Police Department 911

Non-emergency 505-437-1313

City of Carlsbad

..... 505-885-2111

Ambulance 911

Artesia – Non Emergency..... 505-746-5050

Atoka – Non-Emergency..... 505-746-5050

Carlsbad – Non Emergency..... 505-885-2111

Hospitals

Artesia 505-748-3333

AEROCARE 806-747-8923

Emergency Contact List

Xeric Oil & Gas Corporation

Carl Brininstool:

Office: 432-683-3171

Fax: 432-683-3152

R.K. Ford & Associates

Randell Ford:

Home: 432-570-7216

Cell: 432-559-2222

Alt. Cell: 432-559-3351

Office: 432-682-0440

Lindsey Truesdell:

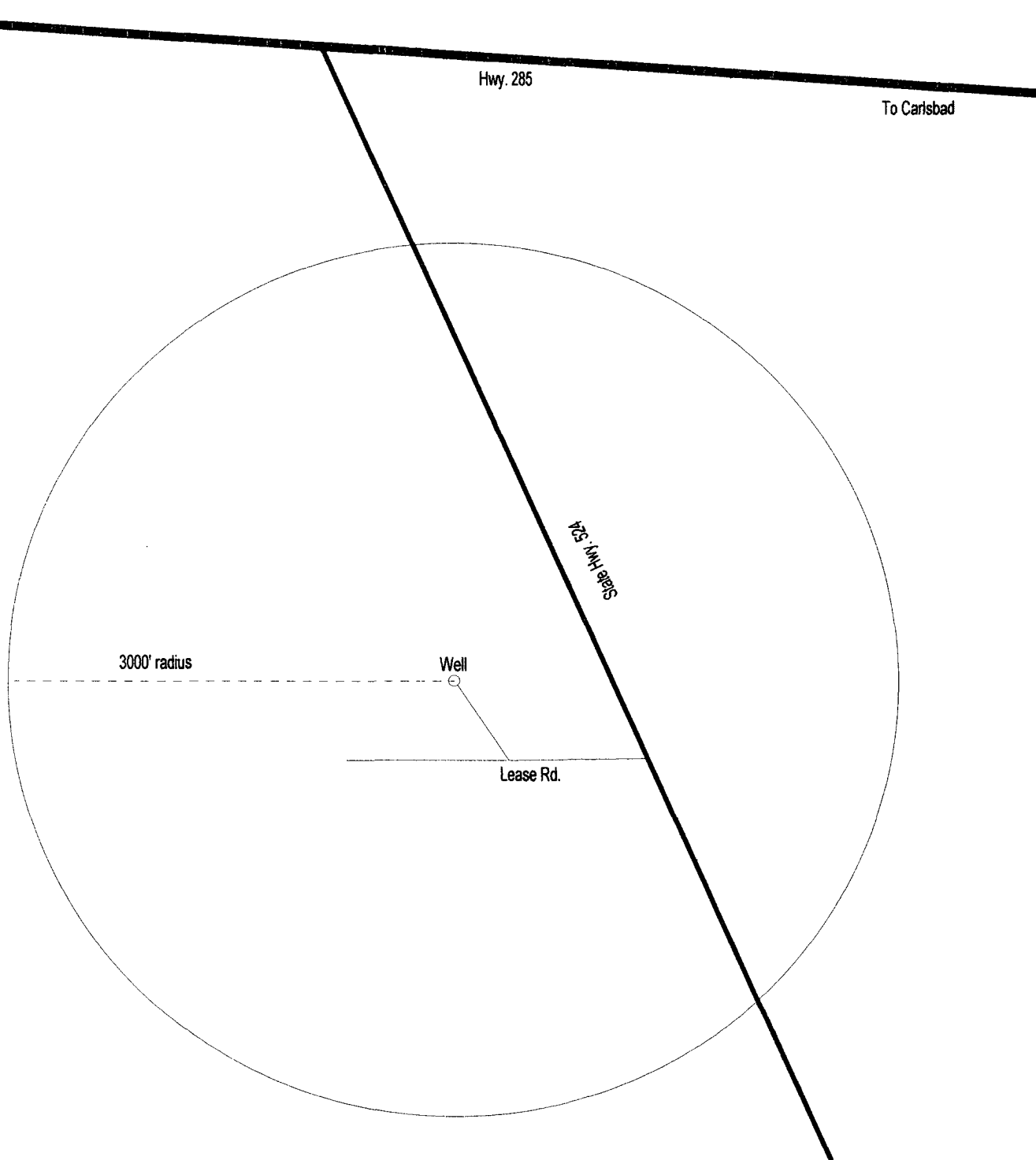
Office: 432-682-0440

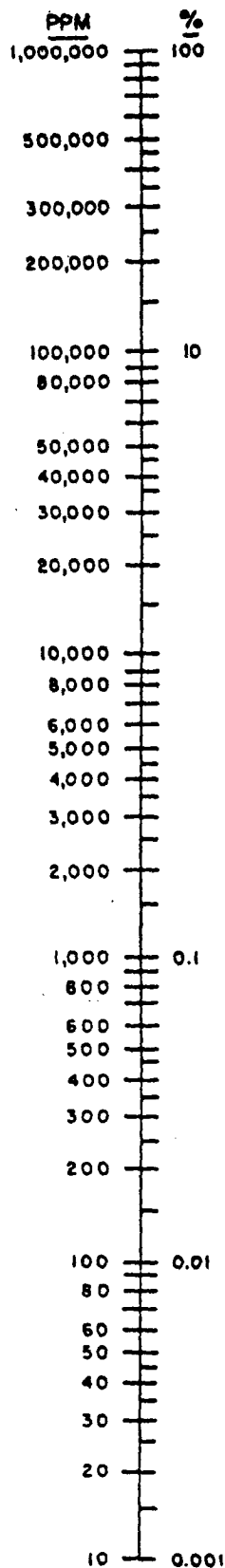
Indian Fire & Safety, Inc.
3317 W. County Road
505-393-3093 - office
800-530-8693 – toll free
505-392-6274 – fax

Personnel Contact List

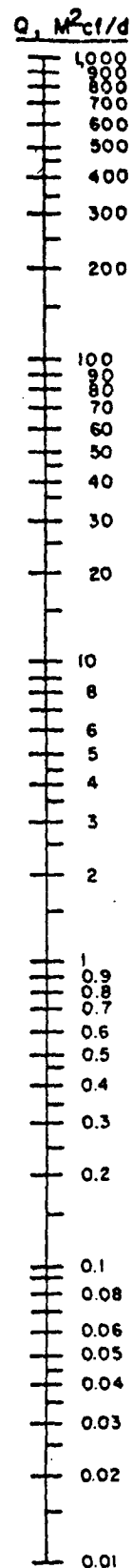
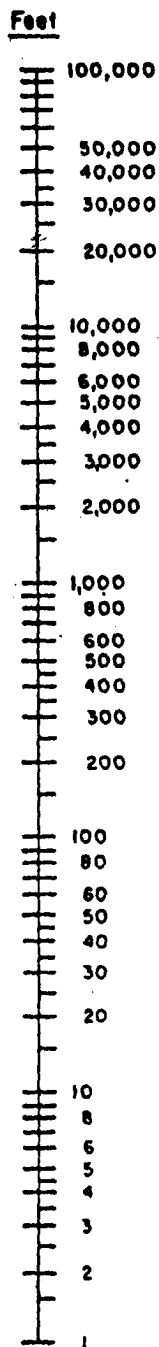
	Truck Phone	Cell Phone	Home Phone
James Spurgeon		390-8582	492-9354
Scott Dudenhoeffer	631-9752	631-9753	392-4833
Steve Henry	631-9715	631-9704	393-8688
Sam Abney	631-9754	631-9712	393-5427
Curtis Newton		631-1255	393-3762
Chris Spurgeon		806-215-1087	806-592-0079

**XERIC OIL & GAS CORP.
CATCLAW "18" # 1
Sec. 18 / T21S / R26E
Eddy County, NM**





HYDROGEN SULFIDE 100 PPM EXPOSURE RADIUS



At $X = 3000$ Ft.
 $Q = 226,547$
PPM

At $X = 50$ Ft.
 $Q = 326.4$
PPM

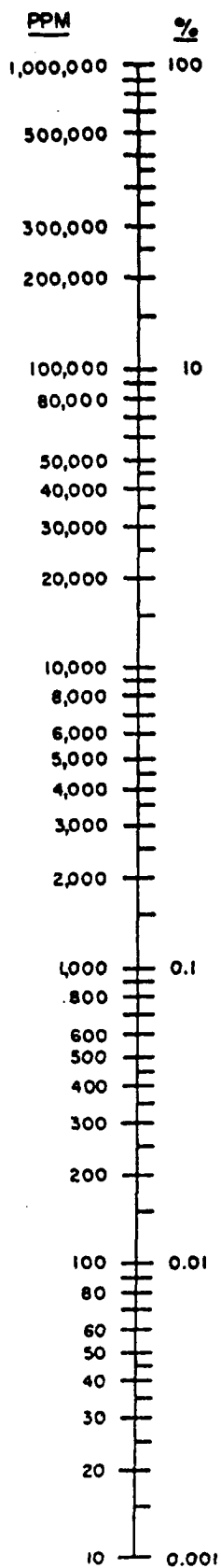
Below 100 PPM
Rule 36 N.A.

$$100 \text{ PPM Radius of Exposure in Feet} = X$$

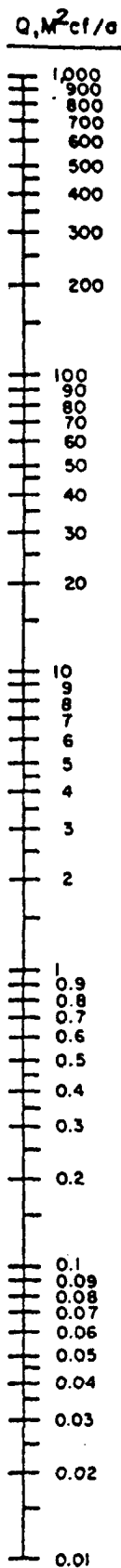
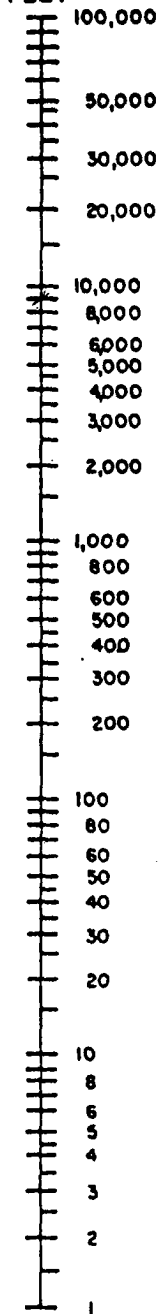
$$X = [(1.589)(\text{Mole Fraction})(\text{Escape Rate})]^{0.6258}$$

$$= [(1.589)(\text{PPM})(Q \text{ in } M^2cf/d)]^{0.6258}$$

$P_b 14.65$ psia $T 60$ °F



HYDROGEN SULFIDE 500 PPM EXPOSURE RADIUS FEET



At $X = 50 \text{ Ft.}$
 $Q = 1140.9$
PPM

$$500 \text{ PPM Radius of Exposure in Feet} = X$$

$$X = [(0.4546)(\text{Mole Fraction})(\text{Escape Rate})]^{0.6258}$$

$$X = [(0.4546)(\text{PPM} \div 10^6)(Q \times 10^6 \text{ cu. ft.})]^{0.6258}$$

Wind velocity = 1 mph; Plume is shape of H_2S dispersion.

Pressure base 14.65 psia, $T_b = 60^\circ F$

H2S CONTINGENCY PLAN

TOXIC EFFECTS OF HYDROGEN SULFIDE

HYDROGEN SULFIDE IS EXTREMELY TOXIC. THE ACCEPTABLE CEILING CONCENTRATION FOR EIGHT-HOUR EXPOSURE IS 10 PPM, WHICH IS .001% BY VOLUME. HYDROGEN SULFIDE IS HEAVIER THAN AIR (SPECIFIC GRAVITY – 1.192) AND COLORLESS. IT FORMS AN EXPLOSIVE MIXTURE WITH AIR BETWEEN 4.3 AND 46.0 PERCENT BY VOLUME. HYDROGEN SULFIDE IS ALMOST AS TOXIC AS HYDROGEN CYANIDE AND IS BETWEEN FIVE AND SIX TIMES MORE TOXIC THAN CARBON MONOXIDE. TOXICITY DATA FOR HYDROGEN SULFIDE AND VARIOUS OTHER GASES ARE COMPARED IN TABLE I. PHYSICAL EFFECTS AT VARIOUS HYDROGEN SULFIDE EXPOSURE LEVELS ARE SHOWN IN TABLE II.

TABLE I
TOXICITY OF VARIOUS GASES

COMMON NAME	CHEMICAL FORMULA	SPECIFIC GRAVITY (SC=1)	THRESHOLD LIMIT (1)	HAZARDOUS LIMIT (2)	LETHAL CONCENTRATION (3)
HYDROGEN CYANIDE	HCN	0.94	10 PPM	150 PPM/HR	300 PPM
HYDROGEN SULFIDE	H ₂ S	1.18	10 PPM	250 PPM/HR	600 PPM
SULFUR DIOXIDE	SO ₂	2.21	5 PPM	-	1000 PPM
CHLORINE	CL ₂	2.45	1 PPM	4 PPM/HR	1000 PPM
CARBON MONOXIDE	CO	0.97	50 PPM	400 PPM/HR	1000 PPM
CARBON DIOXIDE	CO ₂	1.52	5000 PPM	5%	10%
METHANE	CH ₄	0.55	90,000 PPM	COMBUSTIBLE ABOVE 5% IN AIR	

- 1) THRESHOLD LIMIT – CONCENTRATION AT WHICH IT IS BELIEVED THAT ALL WORKERS MAY BE REPEATEDLY EXPOSED DAY AFTER DAY WITHOUT ADVERSE EFFECTS.
- 2) HAZARDOUS LIMIT – CONCENTRATION THAT WILL CAUSE DEATH WITH SHORT-TERM EXPOSURE.
- 3) LETHAL CONCENTRATION – CONCENTRATION THAT WILL CAUSE DEATH WITH SHORT-TERM EXPOSURE.

H2S CONTINGENCY PLAN

TOXIC EFFECTS OF HYDROGEN SULFIDE

TABLE II
PHYSICAL EFFECTS OF HYDROGEN SULFIDE

<u>PERCENT (%)</u>	<u>PPM</u>	<u>CONCENTRATION</u> <u>GRAINS</u> <u>100 STD. FT3*</u>	<u>PHYSICAL EFFECTS</u>
0.001	10	00.65	Obvious and unpleasant odor.
0.002	20	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 – 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; Stings eyes and throat.
0.050	500	32.96	Dizziness; Breathing ceases in a few minutes; Needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; Death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; Followed by death within minutes.

*AT 15.00 PSIA AND 60°F.

H2S CONTINGENCY PLAN

USE OF SELF-CONTAINED BREATHING EQUIPMENT

1. WRITTEN PROCEDURES SHALL BE PREPARED COVERING SAFE USE OF SCBA'S IN DANGEROUS ATMOSPHERE, WHICH MIGHT BE ENCOUNTERED IN NORMAL OPERATIONS OR IN EMERGENCIES. PERSONNEL SHALL BE FAMILIAR WITH THESE PROCEDURES AND THE AVAILABLE SCBA.
2. SCBA'S SHALL BE INSPECTED FREQUENTLY AT RANDOM TO INSURE THAT THEY ARE PROPERLY USED, CLEANED, AND MAINTAINED.
3. ANYONE WHO MAY USE THE SCBA'S SHALL BE TRAINED IN HOW TO INSURE PROPER FACE-PIECE TO FACE SEAL. THEY SHALL WEAR SCBA'S IN NORMAL AIR AND THEN WEAR THEM IN A TEST ATMOSPHERE. (NOTE: SUCH ITEMS AS FACIAL HAIR {BEARD OR SIDEBURNS} AND EYEGLASSES WILL NOT ALLOW PROPER SEAL.) ANYONE THAT MAY BE REASONABLY EXPECTED TO WEAR SCBA'S SHOULD HAVE THESE ITEMS REMOVED BEFORE ENTERING A TOXIC ATMOSPHERE. A SPECIAL MASK MUST BE OBTAINED FOR ANYONE WHO MUST WEAR EYEGLASSES OR CONTACT LENSES.
4. MAINTENANCE AND CARE OF SCBA'S:
 - A. A PROGRAM FOR MAINTENANCE AND CARE OF SCBA'S SHALL INCLUDE THE FOLLOWING:
 1. INSPECTION FOR DEFECTS, INCLUDING LEAK CHECKS.
 2. CLEANING AND DISINFECTING.
 3. REPAIR.
 4. STORAGE.
 - B. INSPECTION; SELF-CONTAINED BREATHING APPARATUS FOR EMERGENCY USE SHALL BE INSPECTED MONTHLY FOR THE FOLLOWING PERMANENT RECORDS KEPT OF THESE INSPECTIONS.
 1. FULLY CHARGED CYLINDERS.
 2. REGULATOR AND WARNING DEVICE OPERATION.
 3. CONDITION OF FACE PIECE AND CONNECTIONS.
 4. ELASTOMER OR RUBBER PARTS SHALL BE STRETCHED OR MASSAGED TO KEEP THEM PLIABLE AND PREVENT DETERIORATION.
 - C. ROUTINELY USED SCBA'S SHALL BE COLLECTED, CLEANED AND DISINFECTED AS FREQUENTLY AS NECESSARY TO INSURE PROPER PROTECTION IS PROVIDED.

H2S CONTINGENCY PLAN

USE OF SELF-CONTAINED BREATHING EQUIPMENT

5. PERSONS ASSIGNED TASKS THAT REQUIRES USE OF SELF-CONTAINED BREATHING EQUIPMENT SHALL BE CERTIFIED PHYSICALLY FIT FOR BREATHING EQUIPMENT USAGE BY THE LOCAL COMPANY PHYSICIAN AT LEAST ANNUALLY.
6. SCBA'S SHOULD BE WORN WHEN:
 - A. ANY EMPLOYEE WORKS NEAR THE TOP OR ON TOP OF ANY TANK UNLESS TEST REVEALS LESS THAN 10 PPM OF H2S.
 - B. WHEN BREAKING OUT ANY LINE WHERE H2S CAN REASONABLY BE EXPECTED.
 - C. WHEN SAMPLING AIR IN AREAS TO DETERMINE IF TOXIC CONCENTRATIONS OF H2S EXISTS.
 - D. WHEN WORKING IN AREAS WHERE OVER 10 PPM H2S HAS BEEN DETECTED.
 - E. AT ANY TIME THERE IS A DOUBT AS TO THE H2S LEVEL IN THE AREA TO BE ENTERED.

H2S CONTINGENCY PLAN

RESCUE **FIRST AID FOR H2S POISONING**

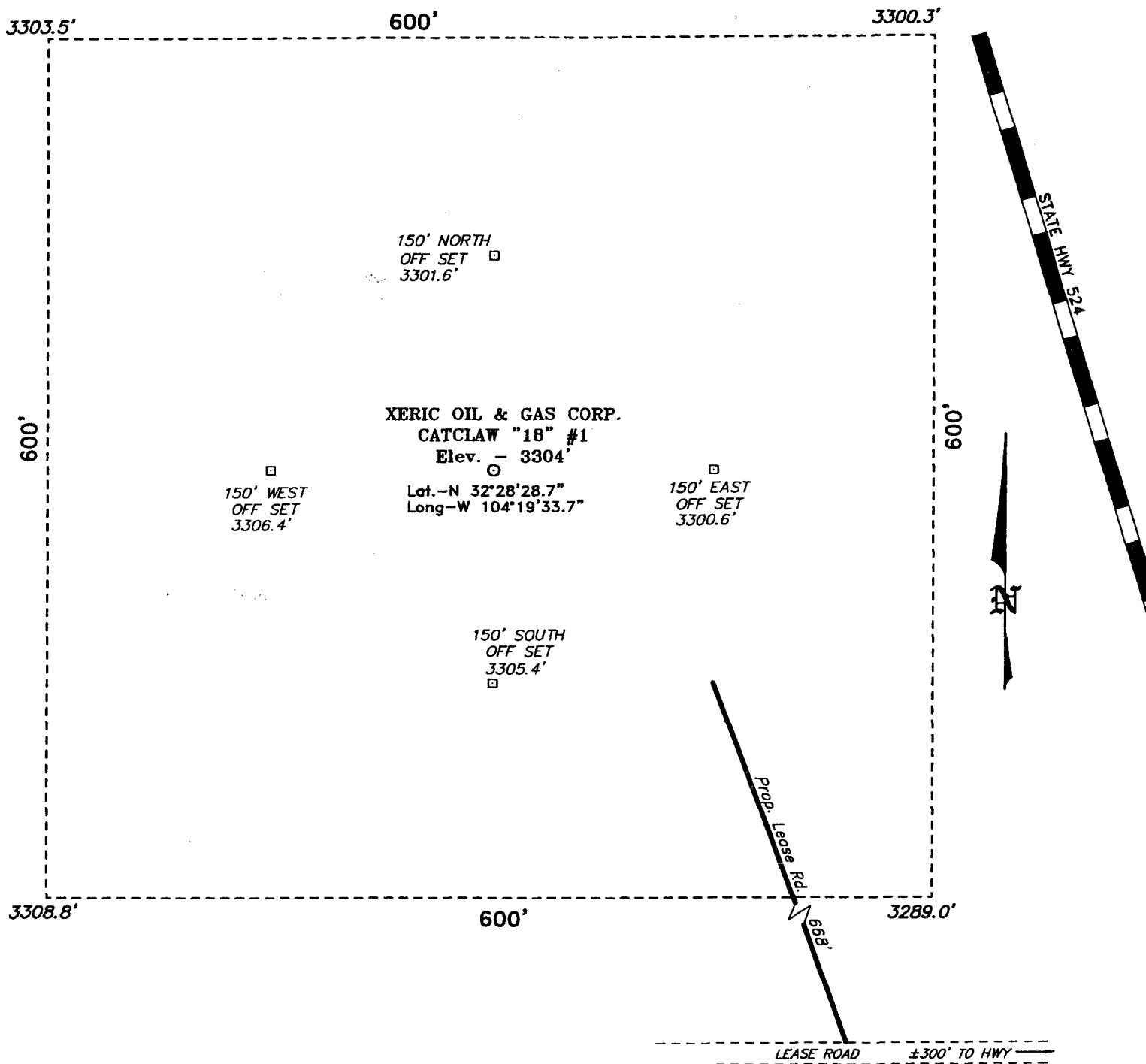
DO NOT PANIC!

REMAIN CALM – THINK!

1. HOLD YOUR BREATH. (DO NOT INHALE FIRST; STOP BREATHING.)
2. PUT ON BREATHING APPARATUS.
3. REMOVE VICTIM(S) TO FRESH AIR AS QUICKLY AS POSSIBLE. (GO UP-WIND FROM SOURCE OR AT RIGHT ANGLE TO THE WIND. NOT DOWN WIND.)
4. BRIEFLY APPLY CHEST PRESSURE – ARM LIFT METHOD OF ARTIFICIAL RESPIRATION TO CLEAN THE VICTIM'S LUNGS AND TO AVOID INHALING ANY TOXIC GAS DIRECTLY FROM THE VICTIM'S LUNGS.
5. PROVIDE FOR PROMPT TRANSPORTATION TO THE HOSPITAL, AND CONTINUE GIVING ARTIFICIAL RESPIRATION IF NEEDED.
6. HOSPITAL(S) OR MEDICAL FACILITIES NEED TO BE INFORMED, BEFORE-HAND, OF THE POSSIBILITY OF H2S GAS POISONING – NO MATTER HOW REMOTE THE POSSIBILITY IS.
7. NOTIFY EMERGENCY ROOM PERSONNEL THAT THE VICTIM(S) HAS BEEN EXPOSED TO H2S GAS.

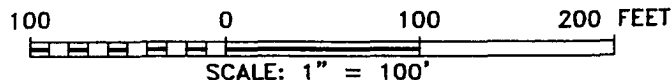
BESIDES BASIC FIRST AID, EVERYONE ON LOCATION SHOULD HAVE A GOOD WORKING KNOWLEDGE OF ARTIFICIAL RESPIRATION, AS WELL AS FIRST AID FOR EYES AND SKIN CONTACT WITH LIQUID H2S. EVERYONE NEEDS TO MASTER THESE NECESSARY SKILLS.

SECTION 18, TOWNSHIP 21 SOUTH, RANGE 26 EAST, N.M.P.M.,
EDDY COUNTY, NEW MEXICO.



Directions to Location:

FROM THE JUNCTION OF STATE HWY 285 AND STATE
HWY 524, GO SOUTHEAST ON HWY 524 FOR 0.8
MILE TO LEASE ROAD; THENCE WEST ON LEASE ROAD
FOR ±300' TO PROPOSED LEASE ROAD.



XERIC OIL & GAS CORP.

REF: CATCLAW "18" No. 1 / Well Pad Topo

THE CATCLAW "18" No. 1 LOCATED 660' FROM
THE SOUTH LINE AND 660' FROM THE EAST LINE OF
SECTION 18, TOWNSHIP 21 SOUTH, RANGE 26 EAST,
N.M.P.M., EDDY COUNTY, NEW MEXICO.

BASIN SURVEYS P.O. BOX 1786 - HOBBS, NEW MEXICO

W.O. Number: 5298

Drawn By: K. GOAD

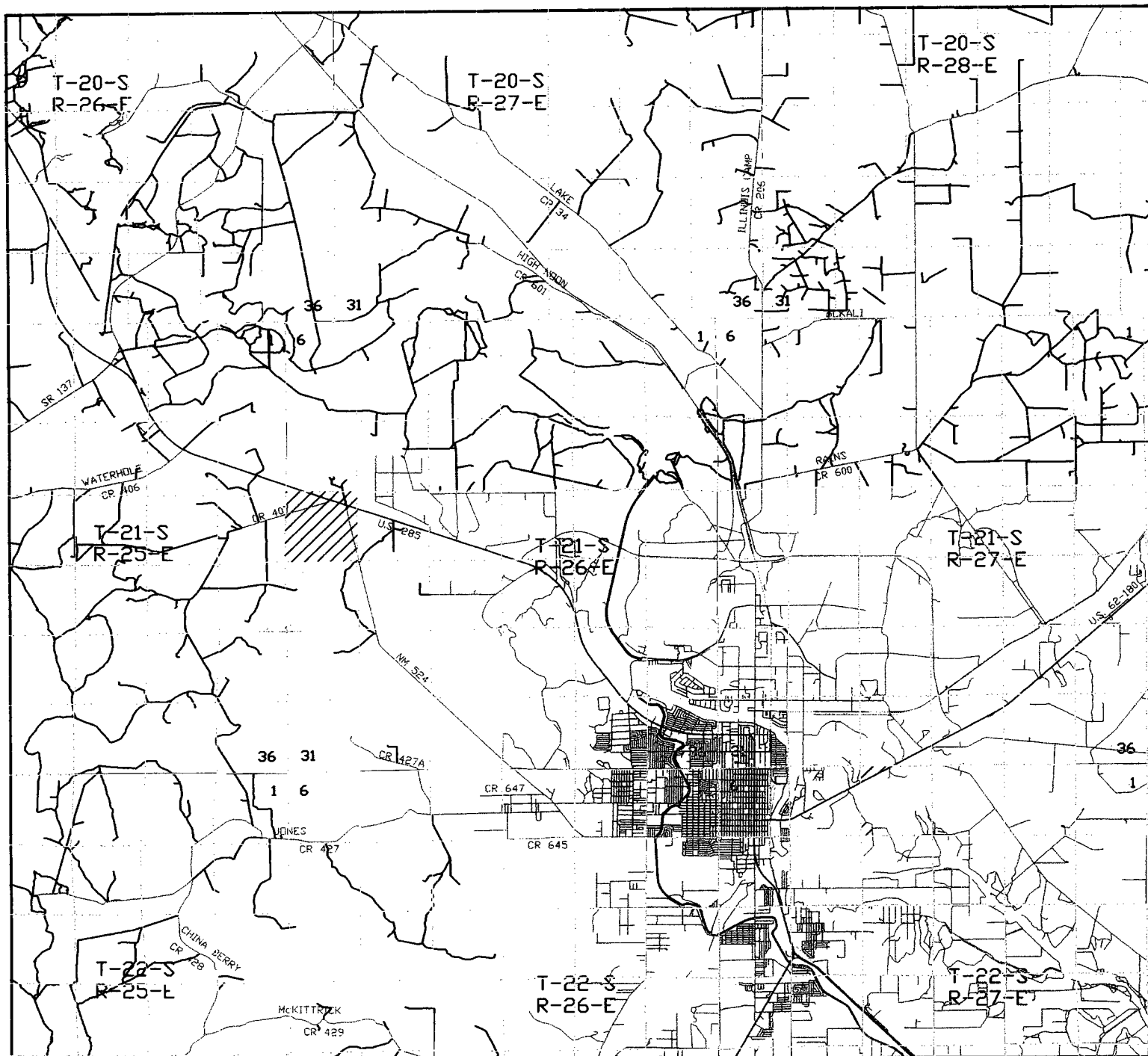
Date: 04-14-2005

Drawn: KIC CD#4

5298A.DWG

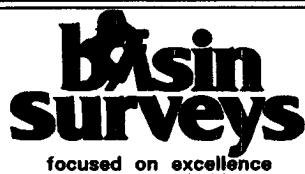
Survey Date: 04-13-2005

Sheet: 1 of 1 Sheets



CATCLAW "18" #1

Located at 660' FSL and 660' FEL
 Section 18, Township 21 South, Range 26 East,
 N.M.P.M., Eddy County, New Mexico.



P.O. Box 1786
 1120 N. West County Rd.
 Hobbs, New Mexico 88241
 (505) 393-7316 - Office
 (505) 392-3074 - Fax
 basinsurveys.com

W.O. Number: 5298AA - KJG #1

Survey Date: 04-13-2005

Scale: 1" = 2000'

Date: 04-14-2005

**XERIC OIL & GAS
 CORPORATION**