Form 3160-5 (August 2007)

#### **NM OIL CONSERVATION**

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

ARTESIA DISTRICT
OCD Artesia
DEC 3 0 2015

FORM APPROVED OMB NO. 1004-0135 Expires: July 31, 2010

## 5. Lease Serial No.

SUNDRY NOTICES AND REPORTS ON WELLS

NMNM19848

abandoned well. Use form 3160-3 (APD) for such proposal CEIVED				6. If Indian, Allottee or Tribe Name			
SUBMIT IN TRIPLICATE - Other instructions on reverse side.				7. If Unit or CA/Agreement, Name and/or No.			
I. Type of Well				8. Well Name and No. CYPRESS 33 FEDERAL COM 8H			
Oil Well Gas Well Other  2. Name of Operator Contact: DAVID STEWART				9. API Well No.			
OXY USA INCORPORATED	/.com	30-015-43075-00-X1					
3a. Address 5 GREENWAY PLAZA STE 1 HOUSTON, TX 77046-0521	one No. (include area code) 32.685.5717	)	10. Field and Pool, or Exploratory CEDAR CANYON				
4. Location of Well (Footage, Sec., T.			11. County or Parish, and State				
Sec 33 T23S R29E NWNW 15 32.268046 N Lat, 103.995390		-	EDDY COUNTY, NM				
12. CHECK APPR	ROPRIATE BOX(ES) TO INDIC	CATE NATURE OF N	NOTICE, RE	PORT, OR OTHER	R DATA		
TYPE OF SUBMISSION TYPE OF ACTION						_	
Notice of Intent	☐ Acidize [	□ Deepen	☐ Producti	☐ Production (Start/Resume)		☐ Water Shut-Off	
_	☐ Alter Casing [	☐ Fracture Treat	□ Reclama	ntion	■ Well Integrity		
☐ Subsequent Report	☐ Casing Repair [	☐ New Construction	☐ Recomplete		Other		
☐ Final Abandonment Notice	☐ Change Plans	☐ Plug and Abandon	□ Tempora	arily Abandon	Change to Orig	ınal A	
	☐ Convert to Injection [	☐ Plug Back	■ Water D	isposal			
following completion of the involved testing has been completed. Final At determined that the site is ready for final COXY USA INC. respectfully responsed TD - 13367'M 8708'  1. Request casing design models surface hole w/ 13-3/8" cs w/ 5-1/2 & 4-1/2" csg. Details a Surface Casing	quests approval for the following V diffication, to drill the well with smag, 12-1/4" intermediate hole w/ 9 are below. esg @ 0-300', 16" hole w/ 8.4# m ting (psi)-1730	multiple completion or recofter all requirements, included that changes to the drilling aller bit sizes:  -5/8" csg and 8-1/2" properties.	ompletion in a naling reclamation plan: roduction hole ATTAC NDITION	ew interval, a Form 3166, have been completed, a	0-4 shall be filed one and the operator has	ee ·	
14. Thereby certify that the torogonig is	Electronic Submission #325502 v	verified by the BLM We PORATED, sent to the		System			
	nmitted to AFMSS for processing b	y JAMIE RHOADES on	12/09/2015 (1				
Name (Printed/Typed) DAVID ST	Title REGUL	Title REGULATORY ADVISOR					
Signature (Electronic S	<u> </u>	Date 12/04/2		APPRO'	VED		
	THIS SPACE FOR FEI	DERAL OR STATE	OFFICE US	SE		\	
Approved By  Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.		Title ant or lease Office		DEC 2 1 /s/ Chris BURFAU OF LAND	2015 Date VV 2115 MANAGEMENT		
Title 18 U.S.C. Section 1001 and Title 43	•		i willfully to ma	ke to any department or	agency of the Unite	d	
States any false, fictitious or fraudulent s	statements or representations as to any m	atter within its jurisdiction.		<del></del> , ,	÷ •		

#### Additional data for EC transaction #325502 that would not fit on the form

#### 32. Additional remarks, continued

SF Coll-5.64 SF Burst-1.33 SF Ten-2.81

b.Intermediate Casing 9-5/8" 36# J-55 LT&C new csq @ 0-2950', 12-1/4" hole w/ 10.0# mud

Coll Rating (psi)-2020 Burst Rating (psi)-3520 SF Coll-1.73 SF Burst-1.22 SF Ten-2.15

c.Production Casing 5-1/2" 17# L-80 BTC new csg @ 0-13282'M, 8-1/2" hole w/ 9.2# mud Coll Rating (psi)-6290 Burst Rating (psi)-7740 SF Coll-1.51 SF Burst-1.25 SF Ten-1.72

4-1/2" 11.6# L-80 BT&C new csg @ 13282-13367'M, 8-1/2" hole w/ 9.2# mud Coll Rating (psi)-6350 Burst Rating (psi)-7780 SF Coll-1.51 SF Burst-1.2 SF Ten-2.67

Collapse and burst loads calculated using Stress Check with anticipated loads, see attached for design assumptions

- 2. Cement program adjustment to the new bit/casing sizes. Cement program modifications detailed below.
- a. Surface Circulate cement to surface w/ 200sx PP cmt w/ 2% CaCl2 + .125#/sx Poly-E-Flake, 14.8ppg 1.34 yield 1200# 24hr CS 150% Excess. Additional Cement may be need at
- b. Intermediate Circulate cement to surface w/ 1027sx HES light PP cmt w/ 5% Salt + .3% HR-800 + 6% Bentonite, 12.9ppg 1.74 yield 824# 24hs CS 150% Excess followed by 307sx PP cmt, 14.8ppg 1.33 yield 1789# 24hr CS 125% Excess.
- c. Production Cement w/ 800sx Tuned Light (TM) system cmt w/ 1#/sx Kol-Seal + .125#/sx Poly-E-Flake + .35% HR-601, 10.2ppg 3.05 yield 649# 24hr CS 100% Excess followed by 390sx Super H cmt w/ 3#/sx salt + .5% HR-800 + .4% CFR-3 + .5% Halad(R)-344, 13.2ppg 1.63 yield 1162# 24hr CS 40% Excess.

Additional cement

Description of Cement Additives: Calcium Chloride, Salt (Accelerator); CFR-3 (Dispersant); Bentonite (Light Weight Additive; Kol-Seal, Poly-E-Flake (Lost Circulation Additive); Halad-344 (Low Fluid Loss Control); HR-601, HR-800 (Retarder) The above cement volumes could be revised pending the caliper measurement.

3. Mud Program
Depth Mud WT Vis Sec Fluid Loss Type
0-300' 8.5-9.0 40-55 50-75cc/30min EnerSeal Spud Mud (MMH)
300-2950' 9.8-10 28-32 NC NaCl Brine

2950'-TD 8.8-9.6 38-50 50-75cc/30min EnerSeal (MMH)

Please cancel/reject a sundry notice that was filed 7/21/15. EC Transaction 309822, Serial Number

830-6527. The changes proposed on that sundry are no longer being planned.

#### **OXY USA Inc.**

#### Cypress 33 Federal

#### Casing Design Assumptions:

#### **Burst Loads**

#### CSG Test (Surface)

- Internal: Displacement fluid + 70% CSG Burst rating
- External: Pore Pressure from section TD to surface

#### CSG Test (Intermediate)

- Internal: Displacement fluid + 70% CSG Burst rating
- External: Pore Pressure from the Intermediate hole TD to Surface CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

#### CSG Test (Production)

- Internal: Fresh water displacement fluid + 80% CSG Burst rating
- External: Pore Pressure from the well TD the Intermediate CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

#### Gas Kick (Surface/Intermediate)

- Internal: Gas Kick based on Pore Pressure or Fracture Gradient @ CSG shoe with a gas 0.115psi/ft Gas gradient to surface while drilling the next hole section (e.g. Gas Kick while drilling the production hole section is a burst load used to design the intermediate CSG)
- External: Pore Pressure from section TD to previous CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

#### Stimulation (Production)

- Internal: Displacement fluid + Max Frac treating pressure (not to exceed 80% CSG Burst rating)
- External: Pore Pressure from the well TD to the Intermediate CSG shoe and 8.5 ppg MWE to surface

#### Collapse Loads

#### Lost Circulation (Surface/Intermediate)

- Internal: Losses experienced while drilling the next hole section (e.g. losses while drilling the production hole section are used as a collapse load to design the intermediate CSG). After losses there will be a column of mud inside the CSG with an equivalent weight to the Pore Pressure of the lost circulation zone
- External: MW of the drilling mud that was in the hole when the CSG was run

#### Cementing (Surface/Intermediate/Production)

- Internal: Displacement Fluid
- External: Cement Slurries to TOC, MW to surface

#### Full Evacuation (Production)

- Internal: Atmospheric Pressure
- External: MW of the drilling mud that was in the hole when the CSG was run

#### **Tension Loads**

#### Running CSG (Surface/Intermediate/Production)

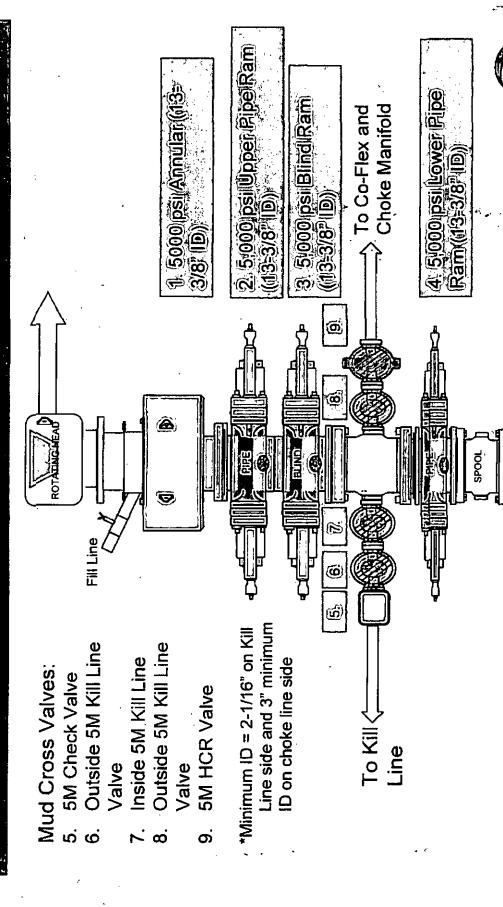
Axial load of the buoyant weight of the string plus either 100 klb over-pull or string weight in air, whichever
is less

#### Green Cement (Surface/Intermediate/Production)

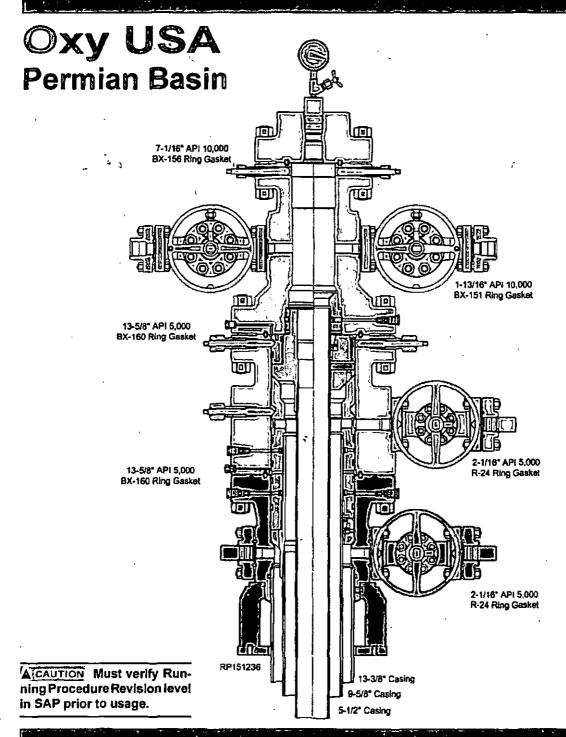
 Axial load of the buoyant weight of the string plus the cement plug bump pressure (Final displacement pressure + 500 psi)

Burst, Collapse and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software.

## 5M BOP Stack



## RUNNING PROCEDURE

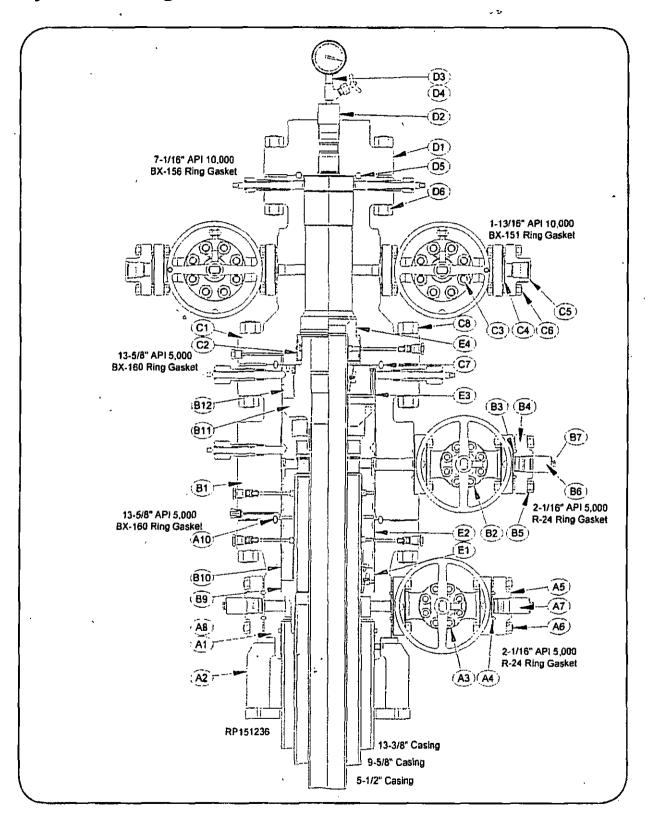


### Surface Systems Publication



13-5/8" 5M MBS System 13-3/8" x 9-5/8" x 5-1/2" Casing Program RP-003328 Rev 01

#### **System Drawing**

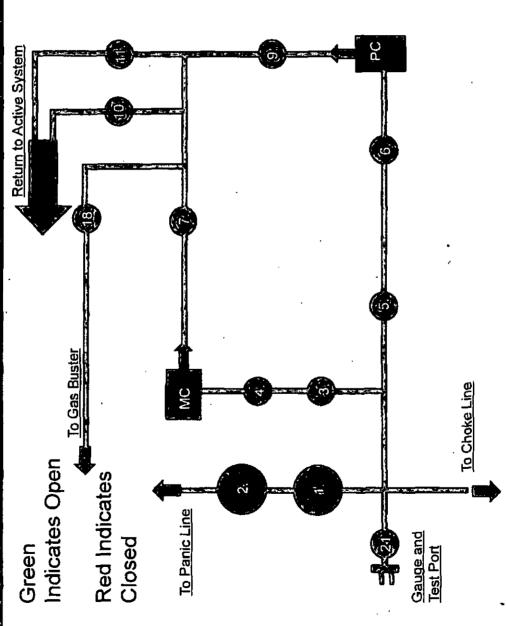


RP-003328

Rev 01 Page 8 13-5/8" 5M MBS System 13-3/8" x 9-5/8" x5-1/2" Casing Program



# 5M Choke Pane



- 4" Choke Manifold Valve
  - 4" Choke Manifold Valve
- 3. 3" Choke Manifold Valve
  4. 3" Choke Manifold Valve
  5. 3" Choke Manifold Valve
  6. 3" Choke Manifold Valve
  7. 3" Choke Manifold Valve
  8. PC Power Choke
- 9. 3" Choke Manifold Valve
  - 10.3" Choke Manifold Valve 11. Choke Manifold Valve 12. MC - Manual Choke
- 18. Choke Manifold Valve
- 21. Vertical Choke Manifold Valve

\*All Valves 3" minimum



#### **NM OIL CONSERVATION**

ARTESIA DISTRICT

DEC 3 0 2015

#### PECOS DISTRICT CONDITIONS OF APPROVAL

RECEIVED

OPERATOR'S NAME:

OXY USA Inc

LEASE NO.:

NM19848

WELL NAME & NO.:

8H-Cypress 33 Federal Com

SURFACE HOLE FOOTAGE:

150'/N & 780'/W 177'/S & 656'/W

BOTTOM HOLE FOOTAGE LOCATION:

Section 33, T. 23 S., R. 29 E., NMPM

f

COUNTY: | Eddy County, New Mexico

#### I. DRILLING

#### A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

#### **Eddy County**

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. Hydrogen Sulfide (H2S) monitors shall be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the Hydrogen Sulfide area shall meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, provide measured values and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.
- 4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If

available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

#### Wait on cement (WOC) for Potash Areas:

After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Secretary's Potash Medium cave/karst Possible water flows in Castile and Salado. Possible lost circulation in Rustler, Salado and Delaware.

- 1. The 13-3/8 inch surface casing shall be set at approximately 300 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, the operator shall set the casing 25' above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.

- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

Formation below the 11-3/4" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe and the mud weight for the bottom of the hole. Report results to BLM office.

- 2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing, which shall be set in the basal anhydrite of the Castile formation at approximately 2950, is:
  - Cement to surface. If cement does not circulate see B.1.a, c-d above.

    Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst and potash.

Formation below the 8-5/8" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe (not the mud weight required to prevent dissolving the salt formation) and the mud weight for the bottom of the hole. Report results to BLM office.

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office. Additional cement may be required excess calculates to negative 4%.
- 4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

#### C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line

fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor. If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).

- 3. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi. 5M system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- 4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
  - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.

- d. The results of the test shall be reported to the appropriate BLM office.
- e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

#### D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

#### E. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**CRW 122115**