Form 3160-5 (June 2015) DF B	FORM APPROVED OMB NO. 1004-0137 OMB NO. 1004-0137							
SUNDRY Do not use th abandoned we	NOTICES AND REPOI is form for proposals to II. Use form 3160-3 (API	RTS ON W drill or to re D) for such µ	ELISCD / -enter an proposals.	Artes	6. If Indian, Allottee of	or Tribe Na	ime	
SUBMIT IN TRIPLICATE - Other instructions on page 2					7. If Unit or CA/Agreement, Name and/or No. NMNM136117			
1. Type of Well					8. Well Name and No. ADMIRAL FEDERAL COM 2H			
2. Name of Operator Contact: AMANDA AVERY CODERATING LLC E Mail anyon (Contact: AMANDA AVERY					9. API Well No.			
3a Address 3h Phone No. (include area c					10. Field and Pool or Exploratory Area			
600 W ILLINOIS AVENUE MIDLAND, TX 79701	8.6940	6940 PURPLE SAGE-WOLFCAMP (GAS)			CAMP (GAS)			
4. Location of Well (Footage, Sec., 7		11. County or Parish, State						
Sec 28 T25S R29E SWSE 19 32.093948 N Lat, 103.986586			EDDY COUNTY, NM					
12. CHECK THE A	PPROPRIATE BOX(ES)	TO INDICA	TE NATURE O	F NOTICE,	REPORT, OR OTI	HER DA	TA	
TYPE OF SUBMISSION	TYPE OF ACTION							
D Notice of Intent	C Acidize		pen	Product	ion (Start/Resume)	🗖 Wa	UWater Shut-Off	
	Alter Casing	🗖 Нус	lraulic Fracturing	🗖 Reclam	ation	🗖 We	U Well Integrity	
Subsequent Report	Casing Repair	🗖 Nev	v Construction	🗖 Recomp	olete	🔀 Oth Onsho	🛿 Other Onshore Order Varian ce	
Final Abandonment Notice	Change Plans	🗂 Pluj	g and Abandon	Tempor	arily Abandon	ce		
Attach the Bond under which the wo following completion of the involved testing has been completed. Final Al determined that the site is ready for f COG Operating LLC requests Federal Com #2H tank batten operating equipment necessa facility. COG Operating LLC	ally or recomplete horizontally, rk will be performed or provide l operations. If the operation res- bandonment Notices must be file inal inspection. complete permission to install a Va y. This request is due to t iny to capture the gas exce understands that the follow	give subsurface the Bond No. o sults in a multip ed only after all apor Combus he fact that the seds the valu wing conditio	tor Unit (VCU) at he completion or recorrequirements, includ tor Unit (VCU) at he cost of installing e of the gas over ns apply:	the Admiral the Admiral the Admiral	intra depths of all pertur- osequent reports must be new interval, a Form 316 n, have been completed Accepted for the He	thent marke filed with 50-4 must l and the op	rs and zones. in 30 days e filed once erator has	
 CÓG Operating LLČ may I verification to the Authorized (e volume	RECEIVED						
 COG Operating LLC will co If volume being combusted therefore, no royalty obligation Unavoidably Lost production combusted) from low-pressured Essentially all measured co 	mply with 43 CFR 3179 re is less than 50 MCF of ga n shall be accrued and wil on shall mean (1) those ga e storage tanks. ombusted volumes over 5	equirements. as per day, it I not be requ as vapors wh 0 MCF will re	is considered un ired to be reporte ich are released equire payment o	avoidably lo ed. (in this case f royalties a	st, JUN 0	6 2018 Itesia ().C.D.	
14. I hereby certify that the foregoing is	s true and correct. Electronic Submission # For COG O nmitted to AFMSS for proc	420044 verifie PERATING L essing by PR	d by the BLM Wel LC, sent to the Ca SCILLA PEREZ of	II Information arisbad n 05/15/2018) System (18PP1715SE)			
Name (Printed/Typed) AMANDA	Title AUTHO		PRESENTATIVE					
Signature (Electronic Submission)			Date 05/14/2	018				
	THIS SPACE FC	DR FEDER	AL OR STATE	OFFICE U	SE		<u></u>	
Approved By DUNCAN WHITLO		<u></u>	TitleTECHNIC		<u></u>	Ľ	Date 06/01/2018	
Conditions of approval, if any, are attached. Approval of this notice does not warrar certify that the applicant holds legal or equitable title to those rights in the subject le which would entitle the applicant to conduct operations thereon.			Office Carlsbad					
Title 18 U.S.C. Section 1001 and Title 43 States any false, fictitious or fraudulent	U.S.C. Section 1212, make it a statements or representations as	crime for any p to any matter w	erson knowingly and vithin its jurisdiction.	willfully to m	ake to any department of	r agency of	f the United	
(Instructions on page 2)				-				

.*

** BLM REVISED **

·

Additional data for EC transaction #420044 that would not fit on the form

32. Additional remarks, continued

volumes need to be reported on OGOR B reports as disposition code 08. 5. Per 43 CFR 3162.7-5(d)/Onshore Order No.3.III.1.1, site facility diagram must be submitted within 60 days of equipment installation. 6. This approval does not authorize any additional surface disturbance. 7. Subject to like approval from NMOCD.

Attached are the following: Site Security Diagram of the current tank battery, as well as the location of the VCU and the manifold line connecting the tanks to the VCU. Contact name and number to retrieve information on volumes being combusted. Specification sheet(s) for the VCU.

Mike Powell - Construction Foreman

432-254-7619



General Arrangement Drawing

A

5

NOTE This drawing is intended for your review and approval of the general arrangement for an ABUTEC 100 Some dimensions are subject to change during the final engineering phase of this project. "As Built" drawings will be provided at engineering completion.





C









÷

Sequence of Operation

ABUTEC 100 Combustion Flare

- 1. The system is put in "Auto" mode by switching from "OFF" to "ON" on the control panel.
- 2. Once in "Auto" there is a 15-45 second delay while the PLC boots up, the pilot solenoid valve SDV-102 will open, at the same time the ignition transformer TX-101 will be energized, and the ignition electrode IE-101 will start sparking for a period of 10 seconds.
- 3. The pilot gas will be ignited, and proof of pilot lit will be detected by the flame rod (FR-101). Once the PLC has received confirmation that the pilot is lit the ignition transformer is disabled and energy is no longer supplied to the ignition electrode. The pilot will remain lit continuously while the power switch is in the "ON" position. If pilot flame is lost or undetected the PLC will make an infinite number of attempts to relight.
- 4. Once a "Start-up" pressure of 7" H2O is detected by the pressure transmitter (PT-101) on the main gas line for a period of 10 seconds, the process controller will initiate the start sequence.
 - o The solenoid valve (SDV-101) will open and release gas to the main burner.
 - o The main burner is lit.
 - o The stack temperature is monitored by the thermocouple (TE-101).

Shutdown Parameters:

- High Stack Temperature -Temp greater than 2200°F > 10 seconds
- Low Pressure Pressure less than 2" H2O > 5 seconds
- Loss of pilot flame

NOTE: Any shutdown will cause valve SDV-101 to close.

• The system will wait for 10 seconds upon any shutdown for purging process and reinitiate the start sequence.

Thermocouple

- The thermocouple head should be opened for a visual inspection of all wire connections. A simple pull test can be performed to ensure secure connections of the wires on the thermocouple terminal block.
- The thermocouple should be removed from the enclosed flare stack for a visual inspection of its component probe. The probe should be checked for signs of excessive heating and material fatigue. Visual indicators include:
 - cracks or gaps in the continuous probe material
 - > exposure of thermocouple's fully enclosed bi-metal wire
 - droop of the probe tip at an angle greater than 60° from horizontal
- Discoloration of the thermocouple probe is a normal occurrence and does not necessarily indicate excessive heating or material fatigue.

If excessive wear is detected, the thermocouple must be replaced.

 Once a thermocouple has been replaced, its wired connections should be checked to ensure of proper signal transmissions and temperature detection.

Ignition Electrode/ Flame Detector / Boot / Cable

Caution: Electric shocks can be fatal! Before working on live components, confirm that power to the flare has been disconnected and all stored energy has dissipated.

- The ignition electrode, flame detector, and boot are one complete assembly. Each component can be removed, inspected and if found to be faulty, replaced.
- Once removed from ignition assembly, the electrode should be inspected for cracks in the ceramic insulation which would be a potential location for spark to escape.
- The metallic portion (electrode tip and rod of the flame detector) should be inspected for excessive corrosion or overheating.

Visual indication of compromise includes:

- Ignition Electrode
 - scaly build up on electrode tip
 - excessive loss of material at electrode tip
 - fragile state of the metallic tip , this can also be a sign of excessive corrosion
- Flame Detector
 - scaly build up on flame rod
 - excessive loss of material
 - > fragile state of the metallic rod, this can also be a sign of excessive corrosion
- The electrode tip and flame rod can be scrubbed clean with an abrasive material. This process
 can expose virgin metal and possibly restore the component's original performance.
 If cracks in the ceramic portion or excessive corrosion on the metallic portion are detected, the
 compromised component must be replaced.

ABUTEC MTF Inspection and Maintenance Procedures

- The ignition boot should be checked for a solid and reliable connection with the plug of the ignition electrode. There should be a snap when a connection is made between the boot and electrode. If a loose connection is established, this can result in a failure to generate spark at the electrode tip.
- The ignition boot should also have a firm connection with the ignition cable. A simple pull test can be performed to test the strength of the connection between the cable and the plug. If the connection between the plug and the cable is loose, steps to tighten the connection should be taken. Each boot is matched to its mating component and will not fit any other component.
 If a strong and stable connection cannot be accomplished between the boot and either the ignition electrode or the ignition cable, the ignition boot must be replaced.
- The ignition cable should be inspected for any evidence of overheating or excessive dryness. Both conditions increase the risk of ignition wire exposure, which in turn creates the risk of arcing outside of the flare enclosure. Visual indicators of overheating, dryness and arcing:
 - brittle silicone cover material
 - > cracking in silicone cover
 - Burn spots on silicone cover

If any exposure or potential exposure to ignition wire through the outer material covering is noticed, the ignition cable must be replaced.

Flame Arrestor

- Before removal of the flame arrestor, proper isolation or the gas train and enclosed flare system shall be made and confirmed to prevent gas release during maintenance works.
- Once the flame arrestor is removed, the element must be inspected for particulate buildup and other obstructions to gas flow. Obstructions could also be in the form of fused metal due to heating of the flame element. As a general practice, the element should be cleaned with a solvent solution or compressed air to free the part of obstructions.

If at least 50% of the open area is obstructed and unable to be reopened during maintenance, the flame arrestor must be replaced.

- The body of the flame arrestor should be inspected for corrosion or compromise to the housing that could result in a gas leak.
- The flame arrestor should be inspected for wear on the threads that could create a point for gas leakage.

If flame arrestor has warpage or crossed threads, the flame arrestor must be replaced.

Mixing Tube / Burner Nozzle

- The mixing tube and nozzle will be accessed within the enclosure of the flare system. The mixing tube will be first removed and inspected for overheating.
 Visual indication of compromise includes:
 - > splitting/separation of the mixing tube cylinder
 - > warpage of mixing tube cylinder
 - scaling on mixing tube cylinder
- Discoloration of the mixing tube is a normal occurrence and is not necessarily an indicator of overheating.
- Accumulation of debris and other particulates is a natural occurrence during operation of the flare. If this is observed, the mixing tube can be cleaned and returned back to the original state using a wire brush.
- The burner nozzle should be inspected for any obstructions to the orifices that would restrict gas flow. If any are found, the nozzle can be cleaned using a wire brush, or compressed air. If there is any evidence of deterioration of the burner nozzle material, the nozzle or damage to the nozzle threads, the nozzle must be replaced.

Solenoid Valve (Pilot and Process Gas)

- Before removal of the solenoid valve, proper isolation of the gas train and enclosed flare system shall be made and confirmed, this will prevent the release of during system repairs or maintenance.
- Once the solenoid value is removed, visually inspect the value seat for tears, burns, and debris.
 Also, inspect and test the electric solenoid and values for standard functionality and performance.
- Inspection for wear spots within the valve body should also be completed to avoid the risk of gas escape through the valve body.
- The electronic solenoid unit should be inspected for wear on the threads/flange face that could create a point for gas leak. The connection point between the valve shaft and the solenoid should be inspected for excessive wear and possible signs of rounding.
 If there is warpage or crossed threads or compromise to the solenoid valve that restricts normal function, the solenoid and valve component must be replaced.
- Wiring to the valve operator should be inspected to ensure a secure electrical connection for proper operation. A simple pull test can be performed to check connection.

Pneumatic Valve

Standard component on AB200 and optional component on AB20 and AB100 flares

- Before removal of the valve assembly, proper isolation of the factory pressurized air, gas train and enclosed flare system shall be made and confirmed, this will prevent the release of gases while the flare is being repaired or maintenance is being performed.
- Once the valve assembly is removed, visually inspect the valve seat for tears, burns, and debris.
 Also, inspect and test the actuator sub-assembly, which includes a pneumatic actuator and a small electronic solenoid, for standard functionality and performance.
- Inspection for wear spots within the valve body should also be completed to avoid the risk of gas escaping through the valve body.
- The actuator unit should be inspected for wear on the threads/flange face that could create a point for an air leak. The connection point between the valve shaft and the actuator should be inspected for excessive wear and possible signs of rounding. If there is warpage or crossed threads or compromise to the solenoid valve that restricts

normal function, the solenoid and valve component must be replaced.

- Wiring to the valve operator should be inspected to ensure a secure electrical connection for proper operation. A simple pull test can be performed to check connection.
- To ensure peak actuator performance, inspect the compressed air connection and verify a secure and leak free connection.

Pressure Switch / Transmitter

- This component usually only requires an occasional calibration. Frequency of calibrations
 dependent of the component's environment and the composition of the gas being measured.
- The pressure transmitter should be removed from the pipe coupling to ensure no debris accumulation in the sensor opening. If any debris is found, it should be removed using a pin or thin, wire like tool.
- Inspect component for possible damage to the housing and measuring element. After a confirmation of proper function or deemed mechanical sound, reinstall and recalibrate.
- Always use a wrench on the guage socket when installing the pressure guage. Never use force on the guage housing to tighten into position. This could result in a loss of accuracy, excessive friction and mechanical damage to the measuring element and the instrument's housing.
- Electrical connections should be checked for evidence of oxidation and corrosion. A simple pull
 test should be performed on the connection wires to confirm a secure connection at the
 terminals.

ABUTEC MTF Inspection and Maintenance Procedures

Enclosed Flare Shell

- The flare enclosure is constructed from SS304 material, and is resistant to wear.
- Welds and seams of the enclosure should be inspected annually to ensure no cracks have formed or propagated due to thermal cycling. A standard dye penetrant test can be performed to determine the presence of weld defects.

If weld defects are detected, the welds should be repaired. This repair is recommended before the system resumes normal service.

 The shell structure should also be inspected for the presence of hot spots that may have resulted in a breach in the shell material. This event is highly unlikely, but could result in the case of operating the system continuously at overly high temperatures (>2000°F) or instances of liquid carry over.

If penetration of shell material has occurred, patch repair of the enclosure is recommended.

Visually inspection of the flare shell should be standard practice. Hot spots on the flare shell can
eventually damage the structure and cause accelerated metal fatigue and warpage.

Control Panel

In Process