3160-5 (June 2015)

# **UNITED STATES** DEPARTMENT OF THE INTE BUREAU OF LAND MANAGEM

TERIOR	FORM APPROVED OMB NO. 1004-0137 Expires: January 31, 2018
EMENT	Expires: January 31, 2018

SUNDRY NOTICES AND REPORTS ON WELLS	
Do not use this form for proposals to drill or to re-enter ar	7
handoned well. Use form 3160-3 (APD) for such proposal	le

5. Lease Serial No. NMNM88139

Do not use thi		6. If Indian, Allottee or Tribe Name		
abandoned wel	6. If Indian, Allo	ttee or Tribe Name		
SUBMIT IN 1	RIPLICATE - Other instru	ctions on page 2	7. If Unit or CA/	Agreement, Name and/or No.
Type of Well	er		8. Well Name and Multiple—See	
Name of Operator     OXY USA INCORPORATED	Contact: DA E-Mail: david_stewar	AVID STEWART @oxy.com	9. API Well No MultipleSe	
3a. Address 5 GREENWAY PLAZA SUITE HOUSTON, TX 77046-0521		b. Phone No. (include area code) Ph: 432.685.5717		ol or Exploratory Area AGE-WOLFCAMP (GAS)
4. Location of Well (Footage, Sec., T.	, R., M., or Survey Description)	· II Office	11. County or Pa	arish, State
MultipleSee Attached	Carlsbad F	leia Office	EDDY COL	JNTY, NM
	OCD A	rtesia		
12. CHECK THE AI	PPROPRIATE BOX(ES) To		F NOTICE, REPORT, OR	OTHER DATA
TYPE OF SUBMISSION		TYPE OI	F ACTION	
Motion of Intent	☐ Acidize	□ Deepen	☐ Production (Start/Resum	e) Water Shut-Off
Notice of Intent Notice of Intent	☐ Alter Casing	☐ Hydraulic Fracturing	☐ Reclamation	■ Well Integrity
☐ Subsequent Report	□ Casing Repair	■ New Construction	□ Recomplete	
☐ Final Abandonment Notice .	☐ Change Plans	□ Plug and Abandon	□ Temporarily Abandon	PD
13. Describe Proposed or Completed Op If the proposal is to deepen direction	Convert to Injection	☐ Plug Back	☐ Water Disposal	
Attach the Bond under which the wo following completion of the involved testing has been completed. Final Al determined that the site is ready for f OXY USA Inc. respectfully rechave a similar design. The spithe 31H.	bandonment Notices must be filed in all inspection. The contract of the contract of the second contract of the sec	only after all requirements, include r the following wells. The t	ting reclamation, have been comp hree wells will	RECEIVED
Corral Fly 35-26 Federal Com Corral Fly 35-26 Federal Com Corral Fly 35-26 Federal Com	ı #32H - 30-015-44727 - NN ı #33H - 30-015-44728 - NN	INM88139 / INM88139 /	·	JUL 1 1 2018
Due to lease (NMNM13780 amended C-102 plats.	3) in the NW4/NW4 of Sec	26 T24S R29E being appro	oved, see attached for an Ri	CT II-ARTESIA O.C.D.
2. Amend the surface, interme	ediate, and production casir	gs size, type, and depth, se	ee attached.	
14. I hereby certify that the foregoing is	Electronic Submission #41	0418 verified by the BLM We NCORPORATED, sent to the sing by PRISCILLA PEREZ o	Carlsbad	
Name (Printed/Typed) DAVID S	TEWART	Title REGUL	LATORY ADVISOR	
Signature (Electronic	Submission)	Date 04/05/2	2018	
	THIS SPACE FOR	R FEDERAL OR STATE	OFFICE USE	
_Approved By_ZQTA_STEVENS		TitlePETROLE	EUM ENGINEER	Date 07/09/2018
Conditions of approval, if any, are attache certify that the applicant holds legal or eq which would entitle the applicant to cond	uitable title to those rights in the s		nd	
Title 18 U.S.C. Section 1001 and Title 43	U.S.C. Section 1212, make it a cr	ime for any person knowingly and	d willfully to make to any departm	ent or agency of the United

(Instructions on page 2)
\*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\*

## Additional data for EC transaction #410418 that would not fit on the form

#### Wells/Facilities, continued

Agreement NMNM88139	Lease NMNM88139	Well/Fac Name, Number API Number CORRAL FLY 35-26 FEDERAL CO3030115-44726-00-X1	Location Sec 2 T25S R29E 694FNL 1008FWL 32.164627 N Lat. 103.960434 W Lon
NMNM88139	NMNM88139	CORRAL FLY 35-26 FEDERAL CO80 3215-44727-00-X1	Sec 2 T25S R29E 694FNL 1038FWL 32.164627 N Lat. 103.960335 W Lon
NMNM88139	NMNM88139	CORRAL FLY 35-26 FEDERAL CO80 30815-44728-00-X1	Sec 2 T25S R29E 694FNL 1068FWL 32.164627 N Lat, 103.960243 W Lon

#### 32. Additional remarks, continued

- 3. Amend the surface, intermediate and production casing cementing program, see attached.
- 4. Amend the pressure control equipment due to casing size changes, see attached.
- 5. Amend the mud program, depth and type, see attached.

As per the agreement reached in the Oxy/BLM meeting on Feb 22, 2018.

OXY respectfully requests a variance to allow deviation from the 0.422? annular clearance requirement from Onshore Order #2 under the following conditions:

1. Annular clearance to meet or exceed 0.422? between intermediate casing ID and production casing

coupling only on the first 500? overlap between both casings.

2. Annular clearance less than 0.422? is acceptable for the curve and lateral portions of the production open hole section.

OXY respectfully requests a variance to allow BOP Break Testing under the following conditions:

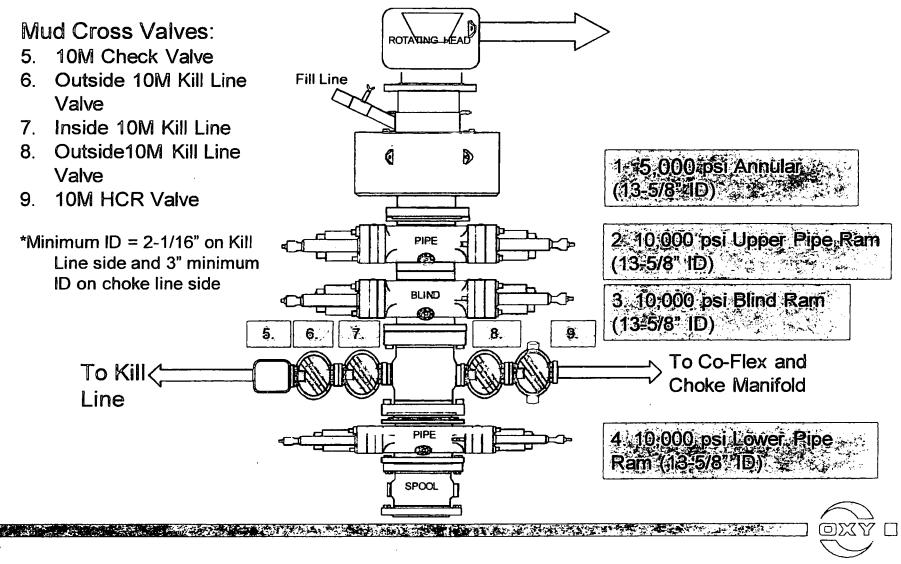
1. After a full BOP test is conducted on the first well on the pad.

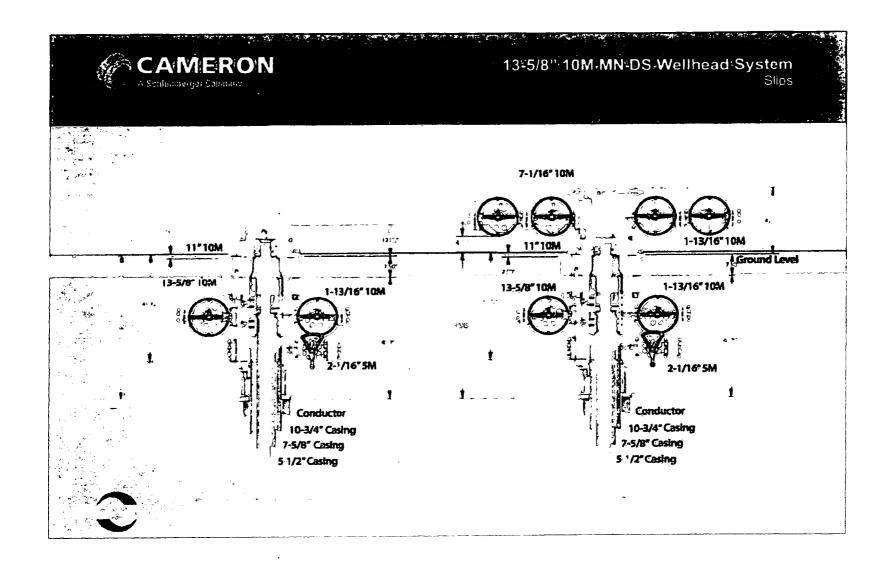
2. When skidding to drill an intermediate section that does not penetrate into the Wolfcamp.

3. Full BOP test will be required prior to drilling any production hole.

OXY respectfully requests to employ a 5M annular with a 10M BOPE stack in the lateral section of the well and will ensure that two barriers to flow are maintained at all times. Please see attached Well Control Plan.

# 5/10M BOP Stack





# OXY USA Inc. - Corral Fly 35-26 Federal Com 31H, 32H, 33H - Amended Drill Plan

This is a bulk sundry request for three wells on a single pad. The wells related to this sundry request are:

API#	Well Name	Lease Serial #
30-015-44726	Corral Fly 35-26 Fed Com 31H	NMNM88139
30-015-44727	Corral Fly 35-26 Fed Com 32H	NMNM88139
30-015-44728	Corral Fly 35-26 Fed Com 33H	NMNM88139

The three wells will share a similar design. However, casing depths and cement volumes will differ slightly from well to well. The specific details shown below belong to the Corral Fly 35-26 Fed Com 31H.

#### 1. Casing Program

Buoyant Buoyant

Hole Size	Casing In	te rval	Csg. Size	Weight	Grade	Conn.	SF	SF Burst	<b>Body SF</b>	Joint SF
(in)	From (ft)	To (ft)	(in)	(lbs)	Grade	Conn.	Collapse	or Duist	Tension	Tension
14.75	0	400	10.75	40.5	J55	BTC	1.125	1.2	1.4	1.4
9.875	. 0	9616	7.625	26.4	L80	BTC	1.125	1.2	1.4	1.4
6.75	0	20405	5.5	20	P110	DQX	1.125	1.2	1.4	1.4
		•					SF V	Values will	meet or Ex	ceed

All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.h

\*OXY requests the option to set casing shallower yet still below the salts if losses or hole conditions require this. Cement volumes may be adjusted if casing is set shallower and a DV tool may be run in case hole conditions merit pumping a second stage cement job to comply with permitted top of cement. If cement circulated to surface during first stage we will drop a cancelation cone and not pump the second stage.

### **Annular Clearance Variance Request**

As per the agreement reached in the OXY/BLM meeting on Feb 22, 2018, Oxy requests permission to allow deviation from the 0.422" annular clearance requirement from Onshore Order #2 under the following conditions:

- 1. Annular clearance to meet or exceed 0.422" between intermediate casing ID and production casing coupling only on the first 500' overlap between both casings.
- 2. Annular clearance less than 0.422" is acceptable for the curve and lateral portions of the production open hole section.

# 2. Cementing Program

Casing String	# Sks	Wt.	Yld	H20	500# Comp. Strength	Slurry Description
		(lb/gal)	(ft3/sack)	(gal/sk)	(hours)	
Surface Lead	N/A	N/A	N/A	N/A	N/A	N/A
Surface Tail	326	14.8	1.33	6.365	5.26	Class C Cement, Accelerator
1st Stage Intermediate Lead	576	10.2	2.58	11.568	6:59	Pozzolan Cement, Retarder
1st Stage Intermediate Tail	167	13.2	1.61	7.804	7:11	Class H Cement, Retarder, Dispersant, Salt
DV/ECP Tool @ 3205 (We re	equest the op	tion to cancel	the second stag operatio		is circulated to	surface during the first stage of cement
2nd Stage Intermediate Lead	N/A	N/A	N/A	N/A_	N/A	N/A
2nd Stage Intermediate Tail	1139	13.6	1.67	8.765	7:32	Class C Cement, Accelerator, Retarder
Production Lead	N/A	N/A	N/A	N/A	N/A	N/A
Production Tail	824	13.2	1.38	6.686	3:39	Class H Cement, Retarder, Dispersant, Salt

Casing String	Top (ft)	Bottom (ft)	% Excess
Surface Lead	N/A	N/A	N/A
Surface Tail	0	400	100%
1st Stage Intermediate Lead	3105	8616	20%
1st Stage Intermediate Tail	8616	9616	20%
2nd Stage Intermediate Lead	N/A	N/A	N/A
2nd Stage Intermediate Tail	0	3205	200%
Production Lead	N/A	N/A	N/A
Production Tail	9116	20405	20%

# 3. Pressure Control Equipment

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Туре		1	Tested to:										
	Annula	ar	<b>✓</b>	70% of working pressure												
0.055877.1	9.875" Hole 13-5/8"	1014	1004	1014	1,014	Blind R	am	<b>✓</b>								
9.875" Hole 13-5/8"		9.875" Hole 13-5/8"	13-3/8   10M	13-3/6	13-3/8	13-5/8	10M	TUM	S I TOM	13-5/8   10WI	IUM	TOM	5/8"   10M	Pipe Ra	ım	
	•		Double F	Ram	<b>*</b>	250/10000										
			Other*													

Per BLM's Memorandum No. NM-2017-008: Decision and Rationale for a Variance Allowing the Use of a 5M Annular Preventer with a 10M BOP Stack, Oxy requests to employ a 5M annular with a 10M BOPE stack in the lateral section of the well and will ensure that two barriers to flow are maintained at all times. Please see attached Well Control Plan.

# OXY USA Inc. - Corral Fly 35-26 Federal Com 31H, 32H, 33H - Amended Drill Plan

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015.

# **BOP Break Testing Request**

See attached schematics.

As per the agreement reached in the OXY/BLM meeting on Feb 22, 2018, Oxy requests permission to allow BOP Break Testing under the following conditions:

- After a full BOP test is conducted on the first well on the pad.
- When skidding to drill an intermediate section that does not penetrate into the Wolfcamp.
- Full BOP test will be required prior to drilling any production hole.

## 4. Mud Program

Depth			Weight		
From (ft)	To (ft)	Туре	(ppg)	Viscosity	Water Loss
0	400	Water-Based Mud	8.6-8.8	40-60	N/C
400	9616	Water-Based Mud or Oil-Based Mud	9.0-9.6	35-45	N/C
9616	20405	Water-Based Mud or Oil-Based Mud	9.5-12.0	38-50	. N/C

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CACL2. Oxy will use a closed mud system.

What will be used to monitor the loss or gain	PVT/MD Totco/Visual Monitoring
of fluid?	

# 5. Drilling Conditions

Condition	Specify what type and where?
BH Pressure at deepest TVD	6385 psi
Abnormal Temperature	No
BH Temperature at deepest TVD	162°F

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM.

N	H2S is present
Y	H2S Plan attached

# OXY USA Inc. - Corral Fly 35-26 Federal Com 31H, 32H, 33H - Amended Drill Plan

# 6. Other facets of operation

	Yes/No
Will the well be drilled with a walking/skidding operation? If yes, describe.  • We plan to drill the three well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.	Yes
<ul> <li>Will more than one drilling rig be used for drilling operations? If yes, describe.</li> <li>Oxy requests the option to contract a Surface Rig to drill, set surface casing, and cement for this well. If the timing between rigs is such that Oxy would not be able to preset surface, the Primary Rig will MIRU and drill the well in its entirety per the APD. Please see the attached document for information on the spudder rig.</li> </ul>	Yes

Total estimated cuttings volume: 1435.1 bbls.

# 7. Company Personnel

Name	Title	Office Phone	Mobile Phone
Edgar Diaz-Aguirre	Drilling Engineer	713-552-8594	713-550-2699
Diego Tellez	Drilling Engineer Supervisor	713-350-4602	713-303-4932
Simon Benavides	Drilling Superintendent	713-522-8652	281-684-6897
John Willis	Drilling Manager	713-366-5556	713-259-1417

## OXY USA Inc. - Corral Fly 35-26 Federal Com #31H, 32H, 33H - Well Control Plan

## A. Component and Preventer Compatibility Table

The table below, which covers the drilling and casing of the >5M MASP portion of the well, outlines the tubulars and the compatible preventers in use. This table, combined with the mud program, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

# 6-3/4" Lateral section, 10M requirement

Component	OD	Preventer	RWP
Drillpipe	4-1/2"-5"	Lower 3-1/2 - 5-1/2" VBR	10M
	_	Upper 3-1/2 - 5-1/2" VBR	
HWDP	4-1/2"-5"	Lower 3-1/2 - 5-1/2" VBR	10M
·	_	Upper 3-1/2 - 5-1/2" VBR	
Drill collars and MWD tools	4-3/4" - 5-1/2"	Lower 3-1/2 - 5-1/2" VBR	10M
	•	Upper 3-1/2 - 5-1/2" VBR	
Mud Motor	4-3/4"	Lower 3-1/2 - 5-1/2" VBR	10M
		Upper 3-1/2 - 5-1/2" VBR	
Production casing	5-1/2"	Lower 3-1/2 - 5-1/2" VBR	10M
		Upper 3-1/2 - 5-1/2" VBR	
ALL	0" - 13-5/8"	Annular	5M
Open-hole	6-3/4"	Blind Rams	10M

VBR = Variable Bore Ram. Compatible range listed in chart.

HWDP = Heavy Weight Drill Pipe

MWD = Measurement While Drilling

#### **B.** Well Control Procedures

Well control procedures are specific to the rig equipment and the operation at the time the kick occurs. Below are the minimal high-level tasks prescribed to assure a proper shut-in while drilling, tripping, running casing, pipe out of the hole (open hole), and moving the Bottom Hole Assembly (BHA) through the Blowout Preventers (BOP). The pressure at which control is swapped from the annular to another compatible ram will occur when the anticipated pressure is approaching or envisioned to exceed 70% of the 5M annular Rated Working Pressure (RWP) or 3500 PSI.

## General Procedure While Drilling

- 1. Sound alarm (alert crew)
- 2. Space out drill string
- 3. Shut down pumps (stop pumps and rotary)
- 4. Shut-in Well (uppermost applicable BOP, typically annular preventer first. The Hydraulic Control Remote (HCR) valve and choke will already be in the closed position).
- 5. Confirm shut-in
- 6. Notify tool pusher/company representative
- 7. Read and record the following:
  - a. SIDPP and SICP
  - b. Pit gain
  - c. Time
- 8. Regroup and identify forward plan
- 9. If pressure has built or expected to reach 70% of the annular RWP during kill operations, crew will reconfirm spacing and swap to the upper pipe ram

#### OXY USA Inc. - Corral Fly 35-26 Federal Com #31H, 32H, 33H - Well Control Plan

#### General Procedure While Tripping

- 1. Sound alarm (alert crew)
- 2. Stab full opening safety valve and close
- 3. Space out drill string
- 4. Shut-in (uppermost applicable BOP, typically annular preventer first. The HCR and choke will already be in the closed position)
- 5. Confirm shut-in
- 6. Notify tool pusher/company representative
- 7. Read and record the following
  - a. SIDPP and SICP
  - b. Pit gain
  - c. Time
  - d. Regroup and identify forward plan
  - e. If pressure has built or is anticipated during the kill to reach the RWP of the annular preventer, confirm spacing and swap to the upper pipe ram

# General Procedure While Running Casing

- 1. Sound alarm (alert crew)
- 2. Stab crossover and full opening safety valve and close
- 3. Space out string
- 4. Shut-in (uppermost applicable BOP, typically annular preventer first. The HCR and choke will already be in the closed position).
- 5. Confirm shut-in
- 6. Notify tool pusher/company representative
- 7. Read and record the following:
  - a. SIDPP and SICP
  - b. Pit gain
  - c. Time
  - d. Regroup and identify forward plan.
  - e. If pressure has built or is anticipated during the kill to reach the RWP of the annular preventer, confirm spacing and swap to compatible pipe ram.

## General Procedure With No Pipe In Hole (Open Hole)

- 1. Sound alarm (alert crew)
- 2. Shut-in with blind rams or BSR. (The HCR and choke will already be in the closed position)
- 3. Confirm shut-in
- 4. Notify tool pusher/company representative
- 5. Read and record the following:
  - a. SICP
  - b. Pit gain
  - c. Time
- 6. Regroup and identify forward plan

# General Procedures While Pulling BHA thru Stack

- 1. PRIOR to pulling last joint of drill pipe thru the stack.
  - a. Perform flow check, if flowing:
  - b. Sound alarm (alert crew)
  - c. Stab full opening safety valve and close

# OXY USA Inc. - Corral Fly 35-26 Federal Com #31H, 32H, 33H - Well Control Plan

- d. Space out drill string with tool joint just beneath the upper pipe ram
- e. Shut-in using upper pipe ram. (The HCR and choke will already be in the closed position)
- f. Confirm shut-in
- g. Notify tool pusher/company representative
- h. Read and record the following:
  - i. SIDPP and SICP
  - ii. Pit gain
  - iii. Time
  - iv. Regroup and identify forward plan
- 2. With BHA in the stack and compatible ram preventer and pipe combo immediately available.
  - a. Sound alarm (alert crew)
  - b. Stab crossover and full opening safety valve and close
  - c. Space out drill string with upset just beneath the compatible pipe ram
  - d. Shut-in using compatible pipe ram. (The HCR and choke will already be in the closed position.)
  - e. Confirm shut-in
  - f. Notify tool pusher/company representative
  - g. Read and record the following:
    - i. SIDPP and SICP
    - ii. Pit gain
    - iii. Time
    - iv. Regroup and identify forward plan
- 3. With BHA in the stack and NO compatible ram preventer and pipe combo immediately available.
  - a. Sound alarm (alert crew)
  - b. If possible to pick up high enough, pull string clear of the stack and follow "Open Hole" scenario
  - c. If impossible to pick up high enough to pull the string clear of the stack
  - d. Stab crossover, make up one joint/stand of drill pipe, and full opening safety valve and close
  - e. Space out drill string with tool joint just beneath the upper pipe ram
  - f. Shut-in using upper pipe ram. (The HCR and choke will already be in the closed position)
  - g. Confirm shut-in
  - h. Notify tool pusher/company representative
  - i. Read and record the following:
    - i. SIDPP and SICP
    - ii. Pit gain
    - iii. Time
- j. Regroup and identify forward plan

# PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

**OPERATOR'S NAME: OXY USA INC.** 

> LEASE NO.: NMNM88139

33H, 31H,32H - CORRAL FLY 35-26 FEDERAL WELL NAME & NO.:

COM

**SURFACE HOLE FOOTAGE:** 

**BOTTOM HOLE FOOTAGE** 

LOCATION: Section 2., T25S., R.29E., NMP **COUNTY:** 

**EDDY County, New Mexico** 

COA

H2S	r Yes	€ No	•
Potash	• None	Secretary	↑ R-111-P
Cave/Karst Potential	C Low	• Medium	C High
Variance	None	• Flex Hose	Other
Wellhead	Conventional	• Multibowl	C Both
Other	☐ 4 String Area	Capitan Reef	□ WIPP

# A. Hydrogen Sulfide

Hydrogen Sulfide (H2S) monitors shall be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the Hydrogen Sulfide area shall meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, provide measured values and formations to the BLM.

#### **B. CASING**

- 1. The 10-3/4 inch surface casing shall be set at approximately 400 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of 8 hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)

- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

# Operator shall filled 50% of the casing with fluid while running intermediate casing to maintain collapse safety factor.

2. The minimum required fill of cement behind the 7-5/8 inch intermediate casing is:

Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
- b. Second stage above DV tool:Cement to surface. If cement does not circulate, contact the appropriate BLM office.
- ❖ In Medium Cave/Karst Areas if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.

## Variance for an annular spacing between 5.5"x 6.75" is approved.

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement should tie-back at least 200 feet into previous casing string. Operator shall provide method of verification. Additional cement maybe required. Excess calculates to 22%.

#### C. PRESSURE CONTROL

- 1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).
- 2. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.

# **GENERAL REQUIREMENTS**

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)
  - Chaves and Roosevelt Counties
    Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.
    During office hours call (575) 627-0272.
    After office hours call (575)
  - Eddy County
    Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822
  - ✓ Lea CountyCall the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575)393-3612
- 1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
- 2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on

- which the draw works are located, this does not include the dog house or stairway area.
- 3. The record of the drilling rate along with the GR/N well log (one log per well pad is acceptable) run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### A. CASING

- 1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
- 2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log. The casing intergrity test can be done (prior to the cement setting up) immediately after bumping the plug.
- 3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing intergrity test can be done (prior to the cement setting up) immediately after bumping the plug.
- 4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
- 5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
- 6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the

- formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
- 7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
- 8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

#### B. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: The flex line must meet the requirements of API 16C. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
- 3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
  - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time, except the casing pressure test can be initiated immediately after bumping the plug (only applies to single stage cement jobs).
  - c. The tests shall be done by an independent service company utilizing a test plug. The results of the test shall be reported to the appropriate BLM office.
  - d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
  - e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes. This test shall be performed prior to the test at full stack pressure.
  - g. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

#### C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

#### D. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

## Waste Minimization Plan (WMP)

In the interest of resource development, submission of additional well gas capture development plan information is deferred but may be required by the BLM Authorized Officer at a later date.

ZS 070918

#### Medium

10 3/4	surface	csg in a	14 3/4	inch hole.		<u>Design</u> I	actors	SURFACE	
Segment	#/ft	Grade		Coupling	Body	Collapse	Burst	Length	Weight
"A"	40.50	j	55	BUTT	38.82	8.64	0.65	400	16,200
"B"	:					•		0	0
	mud, 30min Sf	Csg Test psig	1,500	Tail Cmt	does	circ to sfc.	Totals:	400	16,200
omparison o	f Proposed t	o Minimum	Required Co	ement Volumes	5_				
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	<b>Drilling</b>	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	<b>CuFt Cmt</b>	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
	0.5563	326	434	248	75	8.80	2680	3M	1.50

Burst Frac Gradient	s) for Segment(s) A, B = $,$ b	All > 0.70, OK.
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75/8	casing in	side the	10 3/4			Design	<u>Factors</u>	INTER	MEDIATE
Segment	#/ft	Grade		Coupling	Body	Collapse	Burst	Length	Weight
"A"	26.40	L	80	BUTT	2.37	0.71 ∷	0.94	9,616	253,862
"B"							•	0	0
w/8.4#/g	mud, 30min Sf	c Csg Test psig:					Totals:	9,616	253,862
The c	ement volur	ne(s) are inte	ended to acl	nieve a top of	0	ft from su	urface or a	400	overlap.
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
9 7/8	0.2148	look ъ	0	2084		9.60	4145	5M	0.69
D V Tool(s):			3205				sum of sx	Σ CuFt	Σ%excess
by stage %:		26	173				1882	3657	75
Class 'C' tail cm	nt yld > 1.35								
Burst Frac Grad	dient(s) for Se	egment(s): A,	B, C, D = 0.6	3, b, c, d	ALT. COLLAP	SE SF: 0.71*2:	= 1.42		

Burst Frac Gradient(s) for Segment(s):	A,	В,	C,	D=	0.63,	b,	c,	d
<0.70 a Problem!!								

ALT. COLLAPSE SF: 0.71*2	= 1.42
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51/2	casing in	side the	7 5/8	_	•	Design Fa	<u>ictors</u>	PROD	UCTION
Segment	#/ft	Grade		Coupling	Joint	Collapse	Burst	Length	Weight
"A"	20.00	Р	110	DQX	3.12	1.82	1.97	9,793	195,860
"B"	20.00	P	110	DQX	8.12	1.59	1.97	10,696	213,920
w/8.4#/	g mud, 30min Sfo	Csg Test psig	2,154				Totals:	20,489	409,780
В	would be:				66.49	1.73	if it were a	vertical we	ellbore.
N- D	Wat Hala Dia		MTD	Max VTD	Csg VD	Curve KOP	Dogleg°	Severity®	MEOC
NO P	ilot Hole Plai	inea	20489	10275	10275	9793	90	10	10693
The	cement volum	ne(s) are inte	ended to act	nieve a top of	9416	ft from s	urface or a	200	overlap.
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
6 3/4	0.0835	824	1137	934	22	12.00			0.35
lass 'H' tail c	mt yld > 1.20				•				-

0		5 1/2 _ <u>Desig</u>						an Factors				
Segment	#/ft	Grade	•	Coupling	Joint	Collapse	Burst	Length	Weight			
"A"								0	0			
"B"								0	0			
w/8.4#	/g mud, 30min Sf	c Csg Test psig	:				Totals:	0	0			
•	Cmt vol calc be			OC intended	0	ft from su	ırface or a	20489	overlap.			
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist			
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg			
6 1/8			0	0								
			Capitan Reef	est top XXXX								