Form 3160-3 (April 2004)

# Oil Cons. UNITED STATES N.M. DIV-Dist. 2 DEPARTMENT OF THE INTERIO \$301 W. Grand Avenue BUREAU OF LAND MANAGEMENT Artesia, NM 88210

FORM APPROVED OMB NO. 1004-0137 Expires March 31, 2007

APPLICATION FOR PERMIT TO	ORILL OR REENTER		5. Lease Seria NMNM312	
la. Type of Work DRILL	REENTER			llotee or Tribe Name
b. Type of Well Oil Well X Gas Well Othe	Single Zone [	Multiple Zone	7. Unit or CA	Agreement Name and No.
2. Name of Operator			8. Lease Name	and Well No.
Nearburg Producing Company	lai bi N		Werthie	m 34 Federal #1
a. Address		(include area cod	9. API WEI IN	
3300 N A St., Bldg 2, Suite 120, Midland, T	( 79705   432/	686 - 8235	30-015	- 00 117
Location of Well (Report location clearly and in accordance with			10. Field and Po	ool, or Exploratory
At surface 1980 FSL and 660 FEL SU		RECEIVED	Dagger	Draw: Morrow , M., or Blk. and Survey or Ar
At proposed prod. zone AP	PROVAL BY STAT	EIC 0 9 2004		•
		AUU U O ZUU4		19S, 25E
4. Distance in miles and direction from nearest town or post office*	06	PARTES	12. County or I	Parish 13. State
17 miles South			Eddy	NM
5. Distance from proposed*	16. No. of Acres in	lease	17. Spacing Unit dedi	cated to this well
location to nearest				
property or lease line, ft. (Also to nearest drg. unit line, if any)	12	20		320
	100 100		00 DY 14 DY 1	
<ol> <li>Distance from proposed location* to nearest well, drilling, completed,</li> </ol>	19. Proposed Depth	1	20.BLM/BIA Bond	No. on file
applied for on this lease ft				1114007
210'	9700	i		NM1307
1. Elevations (Show whether DF, KDB, RT, GL, etc.	22. Approximate de	ate work will star	* 23. Estima	ated duration
NA		1/04		45 days
11/1		1707	<u></u>	45 uays
	24. Attachments			
The following, completed in accordance with the requirements of Ons	hore Oil and Gas Order No. 1,	shall be attached	to this form:	
. Well plat certified by a registered surveyor.	4 Rond to	cover the operation	ons unless covered by	an existing bond on file (see
. A Drilling Plan	Item 20 a		ons unless covered by	an existing bond on the (see
3. A Surface Use Plan (if the location is on National Forest System)		•		
SUPO shall be filed with the appropriate Forest Service Office).	6. Such oth	er site specific inf	ormation and/or plans	as may be required by the
	authorize	d officer.		
5. Signuature	Name (Printed/Typed)			Date
/ heda.				107494
MACILI	Sarah Jordan			00109
Title				
Production Analyst				
Approved by (Signautre)	Name (Printed/Typed)			Date
/s/ Joe G. Lara	/s	/ Joe G. La	ara	2 AUG 2004
	0.00			
TING FIELD MANAGER	Office CAF	RLSBAD	FIELD OF	FICE
Application approval does not warrant or certify that the applicant I	olds legal or equitable title to	those rights in t	he subject lease which	h would entitle the applicant t
conduct operations thereon.		A F3-F		<b>35</b> 4 1/=4=
Conditions of approval, if any, are attached.		APT	MUVAL F	OR 1 YEAR
Fitle 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make	it a crime for any nerson know	vlingly and willful	ly to make to any den	artment or agency of the Unite
States any false, fictitious or fraudulent statements or representations			,o, dep	

\*(Instructions on page 2)

Nosvrall Controlled Water Basin

APPROVAL SUBJECT TO GENERAL REQUIREMENTS AND SPECIAL STIPULATIONS ATTACHED District I 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Avenue, Artesia, NM 88210 District III 1000 Rio Brazos Road, Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

#### State of New Mexico Energy, Minerals and Natural Resources

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505 Form C-144 March 12, 2004

For drilling and production facilities, submit to appropriate NMOCD District Office.

For downstream facilities, submit to Santa Fe office.

#### Pit or Below-Grade Tank Registration or Closure

	covered by a "general plan"? Yes No below-grade tank X Closure of a pit or below-grade	
Operator: Nearburg Producing Company Telephone: 68  Address: 3300 N A St., Bldg 2, Ste 120, Midland, TX  Facility or well name: Werthiem 34 Fed #1 API #:  County: Eddy Latitude Longitude	86-8235 e-mail address: <u>sjordan@nearbu</u> 79705 U/L or Otr/Otr I Sec 34 T19	Private Indian
Pit  Type: Drilling X Production Disposal Workover Emergency Lined X Unlimited Liner type: Synthetic X Thickness 12mil Clay Volume bbl	Below-grade tank  Volume:bbl Type of fluid:  Construction material:  Double-walled, with leak detection? Yes If no	t, explain day not. RECEIVED ARTESIA
Depth to ground water (vertical distance from bottom of pit to seasonal high water elevation of ground water.)	Less than 50 feet 50 feet or more, but less than 100 feet 100 feet or more	(20 points) (10 points) (0 points) (10 points)
Wellhead protection area. (Less than 200 feet from a private domestic water source, or less than 1000 feet from all other water sources.)	Yes No	(20 points) ( 0 points) X
Distance to surface water: (horizontal distance to all wetlands, playas, irrigation canals, ditches, and perennial and ephemeral watercourses.)	Less than 200 feet 200 feet or more, but less than 1000 feet 1000 feet or more	(20 points) (10 points) ( 0 points)
	Ranking Score (Total Points)	0
If this is a pit closure: (1) attach a diagram of the facility showing the pit's re onsite offsite If offsite, name of facility (date. (4) Groundwater encountered: No Yes If yes, show depth belo diagram of sample locations and excavations.	3) Attach a general description of remedial action taken	n including remediation start date and end
I hereby certify that the information above is true and complete to the best of m been/will be constructed or closed according to NMOCD guidelines [X], a Date: 6/29/04  Printed Name/Title: Sarah Jordan, Production Analyst  Your certification and NMOCD approval of this application/closure does not re	general permit , or an (attached) alternative OC	D-approved plan .
otherwise endanger public health or the environment. Nor does it relieve the operations.  Approval:	perator of its responsibility for compliance with any oth	•
	Signature: Aleks Brack	

Form 3160-5 (April 2004)

#### N.M. Oil Cons. DIV-Dist. 2

DEPARTMENT OF THE IN 1301 W. Grand Avenue

BUREAU OF LAND MANAGEMANTOSIA, NM 88210

FORM APPROVED OMB NO. 1004-0137 Expires March 31, 2007

#### SUNDRY NOTICES AND REPORTS ON WELLS

Do not use this form for proposals to drill or to re-enter an abandoned well. Use Form 3160-3 (APD) for such proposals.

5. Lease Serial No.NMNM312006. If Indian, Allottee or Tribe Name

	rm 3160-3 (APD) for such proposals.		
SUBMIT IN TRIPLICATE	- Other instructions on reverse side	CEIVED	7. If Unit or CA/Agreement, Name and/or No
1. Type of Well	- · ·- · · · · · · · · · · · · · · ·	IL 2 1 2004	8. Well Name and No.
Oil Well X Gas Well Other			Werthiem 34 Fed #1
2. Name of Operator	<b>9</b> 68	PARTESIA	
Nearburg Producing Company 3a. Address	3b. Phone No. (include	e area code)	9. API Well No.
3300 N A St., Bldg 2, Ste 120, Mid			10. Field and Pool, or Exploratory Area
4. Location of Well (Footage, Sec., T., R., M., or Surve)			Dagger Draw; Morrow
1980 FSL and 660 FEL, Sec 34, 19S,	25E		
			11. County or Parish, State
			Eddy NM
12. CHECK APPROPRIAT	E BOX(ES) TO INDICATE NATURE C	F NOTICE, REP	PORT, OR OTHER DATA
TYPE OF SUBMISSION		TYPE OF ACTION	
X Notice of Intent	Acidize Deepen	Productio	n (Start/Resume) Water Shut-Off
<u> </u>	Alter Casing Fracture Treat	Reclamati	` —
Subsequent Report		呂	][
	Casing Repair New Constructio		<del>Vitaliae Fiel</del> a
Final Abandonment Notice	Change Plans Plug and Abando	n Temporar	ily Abandon
	Convert to Injection Plug Back	Water Dis	sposal
Nearburg Producing Company reque	sts to change the subject well (	permit) from	tne:
to the:		ACCEPT	ED FOR RECORD
Comptonic Manna			
Cematary: Morrow			JL 2 0 2004 LES BABYAK OLEUM ENGINEER
14. I hereby certify that the foregoing is true and correct Name (Printed Typed)  Sarah Jordan	Proc. Date 7/15/		t
Sarah Jordan	Prod	04	Date

Title 18 U.S.C. Section 1001, and Title 43 U.S.C. Section 1212, makes it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

which would entitle the applicant to conduct operations thereon.

# WELL LOCATION SURVEY PLAT OPERATOR STANDLIND OIL AND GAS CO. LAKEWOOD UNIT LEASE S. S. REOLOGICAL SURVEY WELL NO. HOUSE, NEW MERCO

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FROM NOTES TAKEN IN THE FIELD BY ME AND THAT THE SAME IS TRUE AND CORRECT TO BEST OF MY KNOWLEDGE AND BELIEF. U. S. GEOLOGICAL CURVEY
PECETVED

SEP 1 9 1952

ARTESIA, NEW MEXICO

JOHN W. WEST, PE & LS NO.676

AUGUST 28, 1952

Ś., RŚE. <u>25.</u> E., N.M.P.M.

#### STATEMENT ACCEPTING RESPONSIBILITY FOR OPERATIONS

Nearburg Producing Company 3300 North "A" Street, Building 2, Suite 120 Midland, Texas 77905

The undersigned accepts all applicable terms, conditions, stipulations and restrictions covering operations conducted on the leased land or portion thereof, as described below:

Lease No:

NMNM31200

Legal Description of Land:

1980 FSL and 660 FEL

Sec. 34, T19S, R25E

Eddy County, New Mexico

Formation(s) (if applicable): Dagger Draw; Morrow

Bond Coverage:

\$25,000 statewide bond of Nearburg Producing Company

BLM Bond File No:

NM1307

**Drilling Manager** 

#### ATTACHMENT TO FORM 3160-3 WERTHIEM 34 FEDERAL #1 SECTION 34, T19S, R25E EDDY COUNTY, NEW MEXICO

#### **DRILLING PROGRAM**

#### 1. GEOLOGIC NAME OF SURFACE FORMATION

Quaternary Alluvium

#### 2. ESTIMATED TOPS OF IMPORTANT GEOLOGIC MARKERS

Wolfcamp	6610	Barnett	9630
Strawn	8330		
Morrow	9375		

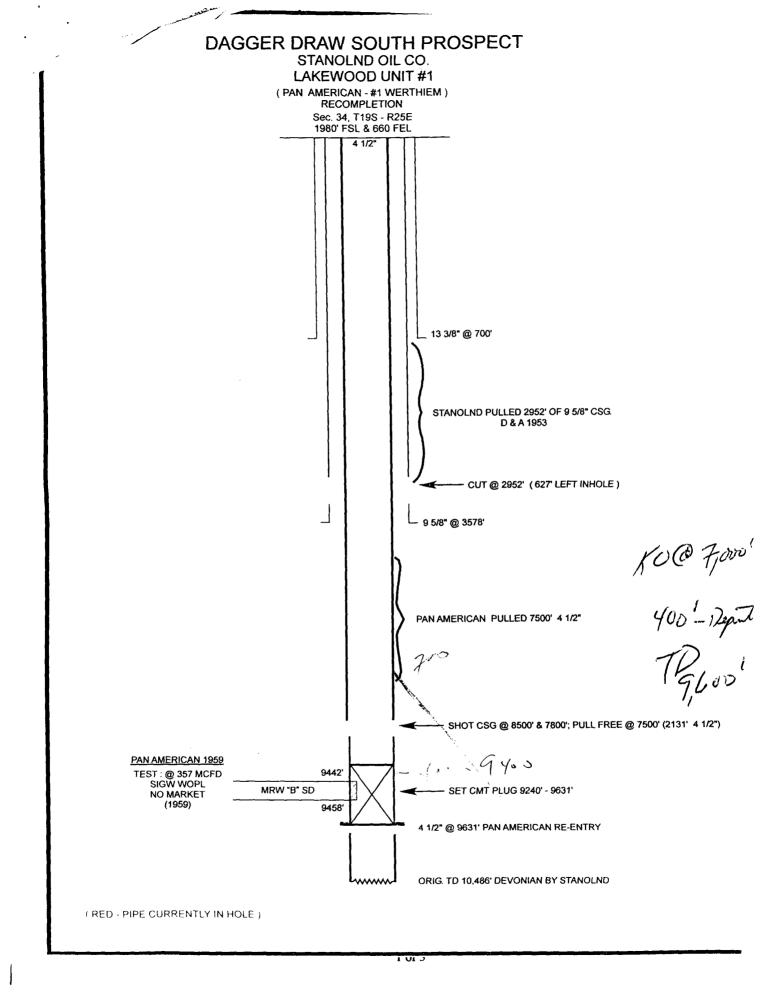
#### 3. ESTIMATED DEPTHS OF ANTICIPATED FRESH WATER, OIL, OR GAS

Morrow Gas

#### 4. CASING AND CEMENTING PROGRAM

Casing Size	<u>From To</u>	<u>Weight</u>	<u>Grade</u>	<u>Joint</u>
13-3/8"	See Attached			
9-5/8"	See Attached			
4-1/2"	See Attached			

We plan to re-enter well. Weld on 13-3/8" head. NU BOPE 's and test to 3000 psi. Drill out plugs to 600'. Test 13-3/8" csg to 500 psi. Drill out w/ 12-1/4" bit to 2950' (top of 9-5/8" cut-off). Switch to 8-3/4" bit and drill to 7500' (top of 4-1/2" cut-off). Reattach 4-1/2" csg w/ Bowen overshot and w/ seal. Test to 1000 psi. TIH w/ 3-3/4" bit. Drill out existing 4-1/2" to 9200'. Test csg to 1000 psi. Cont drilling out to 9600' or top of 4-1/2" float collar. Attempt to completion test in Morrow B sand from 9442' - 9458'. If test is positive, will cement 4-1/2" csg from 9000' - surface. If unable to reattach 4-1/2" csg @ 7500', will set kick-off plug and directionally drill well to a new legal BHL. Run logs and evaluate. If evaluation is positive, run 4-1/2" csg and cmt back to 7500'.



## WERTHIEM 34 FEDERAL #1 Page 2

#### 5. MINIMUM SPECIFICATIONS FOR PRESSURE CONTROL

The BOP stack will consist of a 3,000 psi working pressure, dual ram type preventer and annular.

A BOP sketch is attached.

#### 6. TYPES AND CHARACTERTICS OF THE PROPOSED MUD SYSTEM

Spud and drill to 2952' with 10 ppg cut brine, Visc 32, Fluid loss NC. Drill 8-3/4" from 2952 to 7500' w/ 10 ppg cut brine, Visc 32. Drill 4-3/4" from 7500 to 9600 w/ 10 ppg cut brine, Visc 38, Fluid Loss 12 cc or enough MW for well control if necessary.

#### 7. AUXILLARY WELL CONTROL AND MONITORING EQUIPMENT

None required.

#### 8. LOGGING, TESTING, AND CORING PROGRAM

DLL/CNL/LDT/CAL/GR logging is planned. Drill stem tests, cores and sidewall cores are possible.

# 9. <u>ABNORMAL CONDITIONS</u>, <u>PRESSURES</u>, <u>TEMPERATURES</u> & <u>POTENTIAL</u> <u>HAZARDS</u>

None anticipated.

#### 10. ANTICAPATED STARTING DATE:

Is planned that operations will commence on August 1, 2004 with drilling and completion operation lasting about 45 day.

#### SURFACE USE AND OPERATIONS PLAN FOR

#### **DRILLING, COMPLETION, AND PRODUCING**

#### NEARBURG PRODUCING COMPANY WERTHIEM 34 FEDERAL #1 SECTION 34-T19S-R25E EDDY COUNTY, NEW MEXICO

#### LOCATED

17 miles South of Artesia.

#### OIL & GAS LEASE

NMNM31200

#### RECORD LESSEE

Exxon Corp

#### **BOND COVERAGE**

\$25,000 statewide bond of Nearburg Producing Company

#### **ACRES IN LEASE**

120

#### **GRAZING LEASE**

Peter and Sandra Rowe 203 E El Portal San Clemente, CA 92672

#### **POOL**

Dagger Draw; Morrow

#### **EXHIBITS**

- A. Area Road Map
- B. Drilling Rig Layout
- C. Vicinity Oil & Gas Map
- D. Topographic & Location Verification Map
- E. Well Location & Acreage Dedication Map

This well will be drilled to a depth of approximately 9,631'.

#### **WERTHIEM 34 FEDERAL #1**

#### Page 2

#### 1. EXISTING ROADS

- A. Exhibit A is a portion of a section map showing the location of the proposed well as staked.
- B. Exhibit C is a plat showing existing roads in the vicinity of the proposed well site.

#### 2. ACCESS ROADS

#### A. Length and Width

The access road will be built and is shown on Exhibit D.

#### B. Surface Material

Existing.

#### C. Maximum Grade

Less than five percent

#### D. Turnouts

None necessary.

#### E. Drainage Design

Existing.

#### F. Culverts

None necessary.

#### G. Gates and Cattle Guards

None needed.

#### 3. LOCATION OF EXISTING WELLS

Existing wells in the immediate area are shown in Exhibit C.

#### 4. LOCATION OF EXISTING AND/OR PROPOSED FACILITIES

Necessary production facilities for this well will be located on the well pad.

#### **WERTHIEM 34 FEDERAL #1**

Page 3

#### 5. LOCATION AND TYPE OF WATER SUPPLY

It is not contemplated that a water well will be drilled. Water necessary for drilling will be purchased and hauled to the site over existing roads shown on Exhibit D.

#### 6. METHODS OF HANDLING WASTE DISPOSAL

- A. Drilling fluids will be allowed to evaporate in the drilling pits until the pits are dry.
- B. Water produced during tests will be disposed of in the drilling pits.
- C. Oil produced during tests will be stored in test tanks.
- D. Trash will be contained in a trash trailer and removed from well site.
- E. All trash and debris will be removed from the well site within 30 days after finishing drilling and/or completion operations.

#### 7. ANCILLARY FACILITIES

None required.

#### 8. WELL SITE LAYOUT

Exhibit B shows the relative location and dimensions of the well pad, mud pits, reserve pit, and trash pit, and the location of major rig components.

#### 9. PLANS FOR RESTORATION OF THE SURFACE

- A. After completion of drilling and/or completion operations, all equipment and other material not needed for operations will be removed. The well site will be cleaned of all trash and junk to leave the site in an as aesthetically pleasing condition as possible.
- B. After abandonment, all equipment, trash, and junk will be removed and the site will be clean.

#### 10. OTHER INFORMATION

#### A. Topography

The land surface at the well site is rolling native grass with a regional slope being to the east.

#### B. Soil

Topsoil at the well site is sandy soil.

#### **WERTHIEM 34 FEDERAL #1** Page 4

#### C. Flora and Fauna

The location is in an area sparsely covered with mesquite and range grasses.

#### D. Ponds and Streams

There are no rivers, lakes, ponds, or streams in the area.

#### E. Residences and Other Structures

There are no residences within a mile of the proposed well site.

#### F. Archaeological, Historical, and Cultural Sites

None observed on this area.

#### G. Land Use

Grazing

#### H. Surface Ownership

Bureau of Land Management.

#### 11. **OPERATOR'S REPRESENTATIVE**

H. R. Willis 3300 North "A" Street, Bldg 2, Suite 120 Midland, Texas 79705

Office: (432) 686-8235 Home: (432) 697-2484

#### 12. **CERTIFICATION**

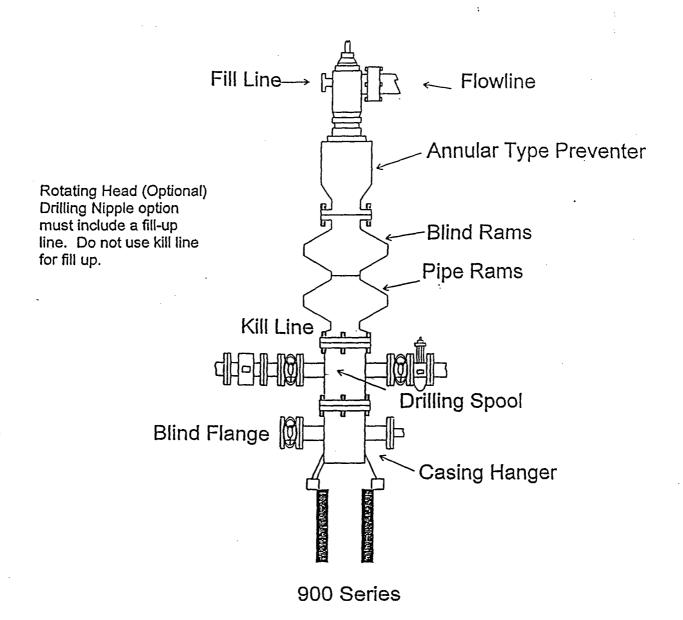
Date

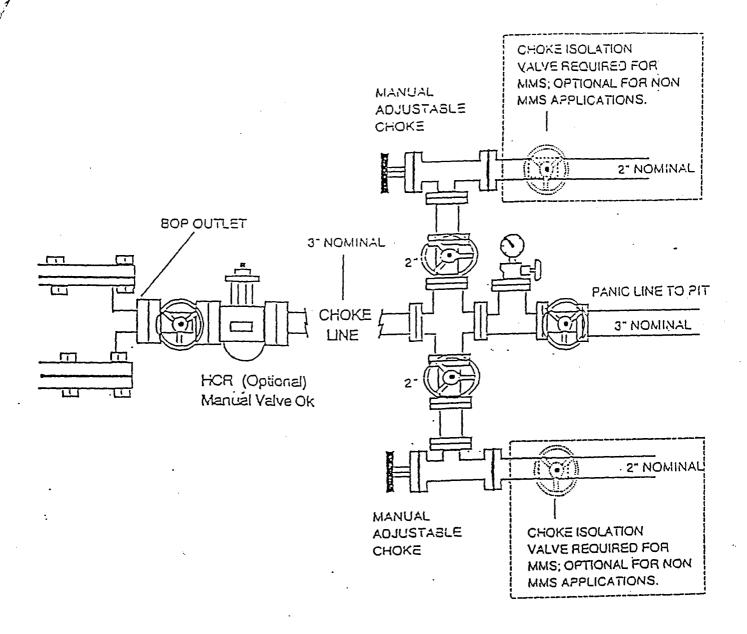
I hereby certify that I, or persons under my direct supervision, have inspected the proposed drill site and access route; that I am familiar with the conditions which presently exist; that the statements made in this plan are, to the best of my knowledge, true and correct; and, that the work associated with the operations proposed herein will be performed by Nearburg Producing Company and its contractors and subcontractors in conformity with this plan and the terms and conditions under which it is approved.

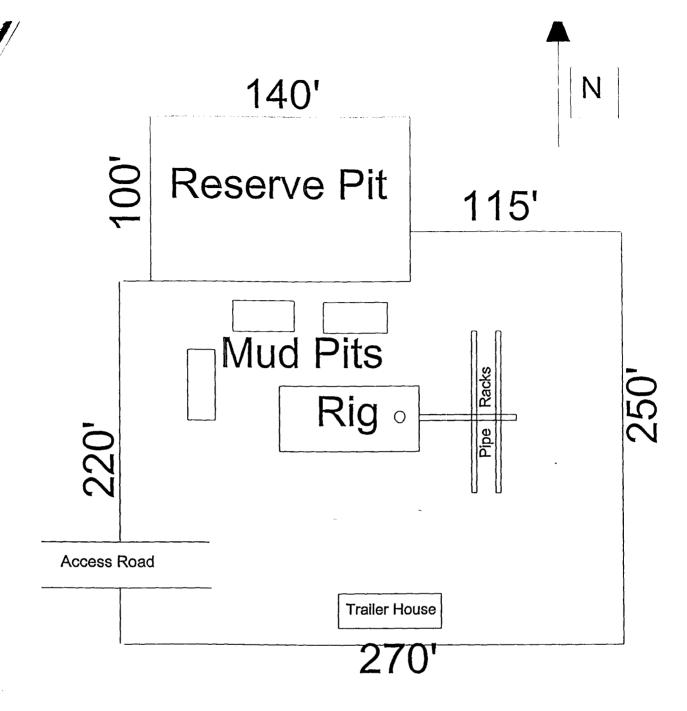
H. R. Willis

**Drilling Manager** 

# BOPE SCHEMATIC NEARBURG PRODUCING COMPANY

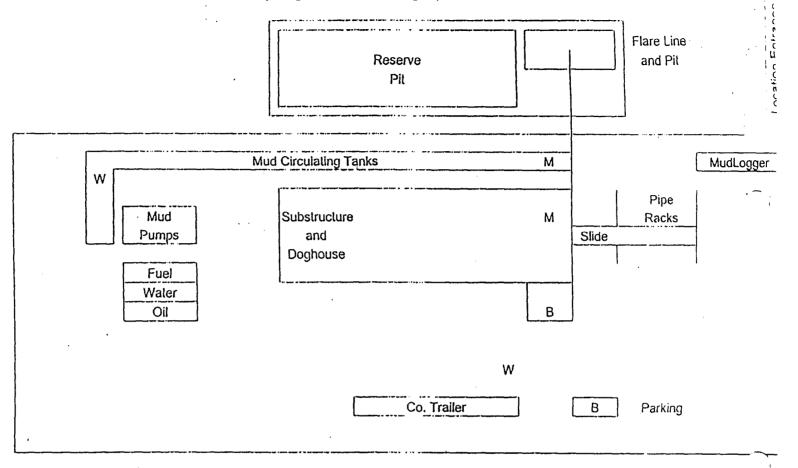






DRILLING RIG LAYOUT NEARBURG PRODUCING COMPANY

# Hydrogen Sulfide Drilling Operations Location Plan



- M H2S Monitors with alarms at bell nipple and shale shaker
- W Wind Direction Indicators
- B Safe Briefing areas with caution signs and protective breathing equipment. Minimum 150' from wellhead,

Prevailing Wind Directions: Summer - South/Southwest Winter - North/Northwest

### WARNING

# YOU ARE ENTERING AN H S AREA AUTHORIZED PERSONNEL ONLY

- 1. BEARDS OR CONTACT LENSES NOT ALLOWED.
- 2. HARD HATS REQUIRED.
- 3. SMOKING IN DESIGNATED AREAS ONLY.
- 4. BE WIND CONSCIOUS AT ALL TIMES.
- 5. CHECK WITH NPC SUPT AT MAIN OFFICE.

Nearburg Producing Company 1-432-686-8235

#### HYDROGEN SULFIDE DRILLING OPERATIONS PLANS NEARBURG PRODUCING COMPANY WERTHIEM 34 FEDERAL #1

#### 1. HYDROGEN SULFIDE TRAINING

- A. All regularly assigned personnel, contracted or employed by Nearburg Producing Company, will receive training from a qualified instructor in the following areas prior to commencing drilling potential hydrogen sulfide bearing formations in this well:
  - 1. The hazards and characteristics of hydrogen sulfide (H2S).
  - 2. The proper use and maintenance of personal protective equipment and life support systems.
  - 3. The proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
  - 4. The proper techniques for first aid and rescue procedures.
- B. In addition, supervisory personnel will be trained in the following areas:
  - 1. The effects of H2S on metal components. If high tensile tubulars are to be used, personnel will be trained in their special maintenance requirements.
  - 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
  - 3. The contents and requirements of the H2S Drilling Operations Plan.
- C. There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

### HYDROGEN SULFIDE DRILLING OPERATIONS PLANS PAGE 2

#### 2. H2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H2S safety equipment and systems will be installed, tested and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonably expected to contain H2S.

#### A. Well Control Equipment:

- 1. Flare line with continuous pilot.
- 2. Choke manifold with a minimum of one remote choke.
- 3. Blind rams and pipe rams to accommodate all sizes with properly sized closing unit.
- 4. Auxiliary equipment to include: annular preventer, mud-gas separator, rotating head and flare gun with flares as needed.

#### B. Protective Equipment for Essential Personnel:

Mark II Surviveair 30-minute units located in the dog house and at briefing areas, as indicated on well site diagram.

#### C. H2S Detection and Monitoring Equipment:

- 1. Two portable H2S monitors positioned and location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 ppm are reached.
- 2. One portable SO2 monitor positioned near flare line.

#### D. Visual Warning systems:

- 1. Wind direction indicators as shown on well site diagram.
- 2. Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used when appropriate. See example attached.

### HYDROGEN SULFIDE DRILLING OPERATIONS PLANS PAGE 3

#### E. Mud Program

- 1. The Mud Program has been designed to minimize the volume of H2S circulated to the surface. Proper mud weights, safe drilling practices and the use of H2S scavengers will minimize hazards when penetrating H2S bearing zones.
- 2. A mud-gas separator will be utilized as needed.

#### F. Metallurgy

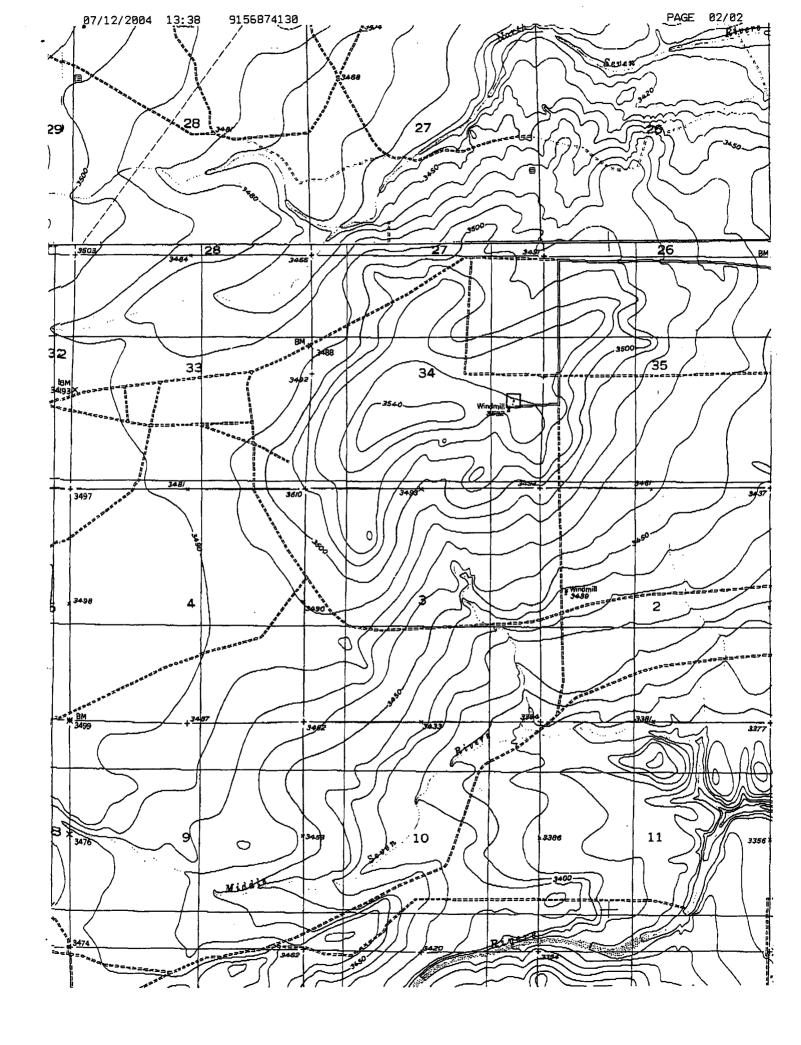
All drill strings, casing, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold and line and valves shall be suitable for H2S service.

#### G. Communication

- 1. Cellular telephone communications in company vehicles and mud logging trailer.
- 2. Land line (telephone) communications at area office.

#### H. Well Testing

Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity, which are necessary to safely and adequately conduct the test. The drill stem testing in an H2S environment will be conducted during the daylight hours.



#### PREPARED FOR:

# Mr. Butch Willis NEARBURG PRODUCING COMPANY Midland, Texas

Werthiem 34 Fed # 1
Section 34
T-19-S
R-25-E
Eddy County, New Mexico

JUL 2 0 2004

OPB-ARTESIA

Prepared by Jason Edwards July 14, 2004

#### **DRILLING FLUID SYNOPSIS**

#### NEARBURG PRODUCING CORPORATION Werthiem 34 Fed # 1

Section 34 T-19-S R-25-E Eddy County, New Mexico

#### **CASING**

13 3/8" at 700' 9 5/8" at 3,578' 4 1/2" at 9,700'

DEPTH	MUD WEIGHT	VISCOSITY	FLUID LOSS	DRILL SOLIDS	COMMENTS
0-700'	8.6 to 9.0	32 to 34	No control	<5%	Spud Mud
700'-3,578'	8.4 to 8.5	28 to 29	No Control	<1%	Fresh water, Paper, Caustic, Star NP-110
3,578'-8,000'	8.4 to 9.2	28 t0 29	No Control	<1%	Fresh/Brine, Paper, Lime, Star NP-110
8,000'-9,700'	9.0 to 9.2	30 to 40	15-8cc	<5%	White Starch, Xanthan Gum

#### RECOMMENDED CASING PROGRAM

13 3/8" at 700' 9 5/8" at 3,578' 4 1/2" at 9.700'

#### RECOMMENDED DRILLING FLUID PROGRAM

DEPTH	WEIGHT	VISCOSITY	FILTRATE
0-700'	8.6-9.0	32-34	No Control

Spud with fresh water gel and lime spud mud, circulating the working pits. Use paper, as needed, for seepage control and hole sweeps. There is a potential for lost returns in this interval. If lost returns are encountered and circulation cannot be regained after pumping several viscous LCM pills, you should consider dry drilling to casing point. While dry drilling, we recommend periodically pumping viscous LCM sweeps, to prevent solid accumulation in annulus.

DEPTH	WEIGHT	VISCOSITY	FILTRATE
700'-3,578'	8.4-8.5	28-29	No Control

Drill out from under surface casing with fresh water, circulating the reserve pit. Paper should be used to control seepage. Use Caustic for a 9.0 to 9.5 pH. Use Star NP-110 to control solids and for sweeps. There is a potential for lost returns in this interval. If lost returns are encountered, please refer to Ambar Lone Star Mud's Lost Circulation Procedure. If abnormal pressures are encountered, we recommend additions of brine to control.

DEPTH	WEIGHT	VISCOSITY	FILTRATE
3.578'-8.000'	8.4-9.2	28-29	No Control

Drill out from under surface casing with fresh water, circulating the reserve pit. Paper should be used to control seepage. Use Caustic for a 9.0 to 9.5 pH. Use Star NP-110 to control solids and for sweeps. At 6,000' begin additions of brine for an 8.8 to 9.0 ppg fluid weight. There is a potential for lost returns in this interval. If lost returns are encountered, please refer to Ambar Lone Star Mud's Lost Circulation Procedure. If abnormal pressures are encountered, we recommend additions of brine to control. If fluid weights in excess of 10.0 ppg are required, we recommend mudding up as discussed in the next interval and utilize Barite to control.

#### RECOMMENDED DRILLING FLUID PROGRAM

DEPTH	WEIGHT	VISCOSITY	FILTRATE
8,000'-9,700'	9.0-9.2	30-40	15-8cc

At **8,000'**, or as hole conditions dictate, return to the working pits and mud up with a **Xanthan Gum/Starch** type system for a 34 to 40 sec/100cc funnel viscosity and API fluid loss of 15cc. Caustic should be used to control the pH at 9.0 to 10.0. Our engineer will monitor for SRB's at the well site and recommend treatments of preservative as needed. If lost circulation is encountered, please refer to Line Star Mud's lost Circulation Procedure. At **8,600'**, or prior to drilling the **Atoka**, increase the funnel viscosity to 36-40 with additions of Xanthan Gum. At **8,950'**, or prior to drilling the **Morrow**, lower the API fluid loss to 8cc.

Estimated Drilling Fluid Cost: \$20,000.00 to \$30,000.00 Estimated Drilling Days: 18 to 22

This cost is based on a 1000 bbl system and does not reflect lost circulation, water flows, abnormal pressures, or multiple DSTs.

#### **ESTIMATED FORMATION TOPS**

GRAYBURG	475'
SAN ANDRES	755'
GLORIETA	2,360'
TUBB	3,125'
ABO	3,740'
WOLFCAMP	6,310'
CANYON	7,695'
STRAWN	8,225'
АТОКА	8,846'
MORROW	9,026'
MISSISSIPPIAN	9,486'
TD	9,700'

# AMBAR LONE STAR FLUID SERVICES LOST CIRCULATION PROCEDURES

Loss of circulation is a possibility on this well. Although each well is different, there are some basic procedures and drilling practices that can aid in reducing the severity or, in some cases, prevent lost circulation. Below is a list, which may prove helpful.

- 1. Maintain viscosities as low as possible and still clean the hole. We recommend a viscosity of 28 to 40 on this well.
- 2. Maintain mud weights as low as possible without jeopardizing safety.
- 3. Use slow trip speeds to prevent swabbing and surging.
- 4. Break circulation in stages with reduced pump strokes while tripping in the hole.
- 5. Rotate pipe prior to and while tripping in the hole.
- 6. Use an optimum hydraulics program.

Severe seepage to total loss of circulation may occur even when the above procedures are followed. For severe seepage, we recommend circulating pills (50-100 bbls. depending on hole size) containing 10-30 ppb of various (fibrous and flake) lost circulation material. It would be helpful to reduce pump rates until full returns are established. Once full returns are regained, normal pump rates should be returned to in stages. The inclusion of lost circulation material in the entire system is recommended only if the above procedures do not adequately seal off the loss zone.

For total loss of circulation, we recommend pulling enough stands to place the bit above the loss zone. A viscous pill containing the appropriate type of loss circulation material should be spotted. Due to the sensitive nature of the Morrow, we recommend the use of acid soluable LCM shuch as Magma Fiber, in the production interval. The size of the pill should be determined by hole size and should contain at <u>least</u> 30 ppb lost circulation material. Several attempts should be made before considering other alternatives. After returns are regained, we recommend staging back to bottom using the procedure outlined above.

If returns are not fully re-established, consideration should be given to dry drilling while pumping periodic sweeps to ensure hole cleaning.