(March 2012)	UNITED STATES	OCD Artesia		RM APPROVED MB No. 1004-0137
DE	PARTMENT OF THE INTERIOR REAU OF LAND MANAGEMENT	· .	Exp. 5. Lease Serial No.	res: October 31, 2014
	NOTICES AND REPORTS ON W	FUS	NM91078	C 1. M
Do not use this	form for proposals to drill or to Use Form 3160-3 (APD) for suc	re-enter an	6. If Indian, Allottee or	TIDE Name
	IT IN TRIPLICATE Other instructions on	page 2.	7. If Unit of CA/Agreen	ent, Name and/or No.
. Type of Well	Well Other		8. Well Name and No.	ща
.Name of Operator HEVRON U.S.A. INC.			9. API Well No. 30-015-27533	#1
a. Address 5 SMITH ROAD IIDLAND, TEXAS 79705	3b. Phone No. ( 432-687-7375	(include area code)	10. Field and Pool or Ex HERRADURA BEND;	• • •
Location of Well (Footage, Sec., T IL: D, SECTION 1, T-23S, R-28E, 500 FNL,	, R., M., or Survey Description) & 400 FWL		11. County or Parish, St. EDDY COUNTY, NEV	
12. CHE	CK THE APPROPRIATE BOX(ES) TO INDI	CATE NATURE OF NO	DTICE, REPORT OR OTHER	R DATA
TYPE OF SUBMISSION		TYPE OF A	ACTION	· · · · · · · · · · · · · · · · · · ·
Notice of Intent	Acidize Deepe		Production (Start/Resume) Reclamation	Water Shut-Off Well Integrity
Subsequent Report			Recomplete Femporarily Abandon	Other ADD PAY & FRAC STIMULATE
Final Abandonment Notice	Convert to Injection Plug B	jack 🔲 \	Water Disposal	·
following completion of the invo testing has been completed. Fina determined that the site is ready f	• •	ultiple completion or record r all requirements, incluc	ompletion in a new interval, a ling reclamation, have been c	Form 3160-4 must be filed once ompleted and the operator has
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS	lved operations. If the operation results in a mu I Abandonment Notices must be filed only afte	ultiple completion or reco r all requirements, incluc IN THE BRUSHY CAN	ompletion in a new interval, a ling reclamation, have been c	Form 3160-4 must be filed once ompleted and the operator has
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE DURING THE PROCEDURE WE	lved operations. If the operation results in a mu I Abandonment Notices must be filed only after or final inspection.) TO ADD ADDITIONAL PERFORATIONS	ultiple completion or reco r all requirements, includ IN THE BRUSHY CAN DIAGRAMS.	ompletion in a new interval, a ling reclamation, have been c	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE.
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17.	Ived operations. If the operation results in a multiple operation of the operation results in a multiple of final inspection.) TO ADD ADDITIONAL PERFORATIONS INTENDED PROCEDURE, & WELLBORE PLAN TO USE THE CLOSED LOOP SYST INTERCE AUG 1	ultiple completion or reco r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE DURING THE PROCEDURE WE THE OCD RULE 19.15.17.	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple of final inspection.) TO ADD ADDITIONAL PERFORATIONS INTENDED PROCEDURE, & WELLBORE PLAN TO USE THE CLOSED LOOP SYST FOR RECORD IOT RECORD	ultiple completion or reco r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17. Accepted NMC	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple of final inspection.) TO ADD ADDITIONAL PERFORATIONS INTENDED PROCEDURE, & WELLBORE PLAN TO USE THE CLOSED LOOP SYST FOR RECORD IOT RECORD	ultiple completion or recorrector r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T <b>EIVED</b> 6 2013	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT CONDITI	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17. Accepted NMC	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple operation results in a multiple operation. In the operation of the operation. It is not also be added as the operation of the operation. It is not also be added as the operation of the oper	ultiple completion or record r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T <b>EIVED</b> 6 2013 ARTESIA	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT CONDITI	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17. Accepted NMC	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple operation. It is not structure operation. It is not structure operation results in a multiple operation results in a multiple operation. It is not structure operation results in a multiple operation. It is not structure operation. It is not structure operation results in a multiple operation. It is not structure operating the not structure o	ultiple completion or recorrector r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T <b>EIVED</b> 6 2013 ARTESIA Title REGULATORY Date 07/30/2013	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT CONDITI	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER ACHED FOR ONS OF APPROVA
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17. Accepted NMC	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple operation results in a multiple operation. It is not to be filed only after or final inspection. It is not to be filed only after on the second procedure, & WELLBORE PLAN TO USE THE CLOSED LOOP SYST FOR THE CLOSED LOOP SYST FOR THE CLOSED LOOP SYST AUG 1 NMOCD STRUCT STRUCT AUG 1 NMOCD AUG 1 NMO	ultiple completion or recorrector r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T <b>EIVED</b> 6 2013 ARTESIA Title REGULATORY Date 07/30/2013 RAL OR STATE (	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SEE ATT CONDITI	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER ACHED FOR ONS OF APPROVA
following completion of the invo testing has been completed. Fina determined that the site is ready f CHEVRON U.S.A. INC. INTENDS PLEASE FIND ATTACHED, THE I DURING THE PROCEDURE WE THE OCD RULE 19.15.17. Accepted NMC	Ived operations. If the operation results in a multiple operation. If the operation results in a multiple of final inspection.) TO ADD ADDITIONAL PERFORATIONS INTENDED PROCEDURE, & WELLBORE PLAN TO USE THE CLOSED LOOP SYST FOR RECE AUG 1 NMOCD Strue and correct. Name (Printed/Typed) THIS SPACE FOR FEDEL HIS SPACE FOR FEDEL HIS SPACE FOR FEDEL	ultiple completion or recorrector r all requirements, includ IN THE BRUSHY CAN DIAGRAMS. TEM WITH A STEEL T <b>EIVED</b> 6 2013 ARTESIA Title REGULATORY Date 07/30/2013 RAL OR STATE ( Title ertify	ompletion in a new interval, a ling reclamation, have been c IYON FORMATION AND F TANK AND HAUL TO THE SPECIALIST	Form 3160-4 must be filed once ompleted and the operator has FRACTURE STIMULATE. REQUIRED DISPOSAL, PER ACHED FOR ONS OF APPROVA

•

•

# 5 Workover/Completion

Program

2. .

- 1. Workover / Completion Approval Form
- 2. Workover / Completion Program
- 3. Current/ Proposed Wellbore Diagram
- 5. H2S Radius of Exposure Calculations
- 4. Neutron-Density log dated 7/31/1993



# Workover/ Completion Program

Date: 04/19/2013

Well: Reservoir/Field: Surface Location: GPS (NAD27) – (Long, Lat): API No: Cost Center: Chevron Ref. No.:

Lentini 1 Federal #01 **Reservoir**: Brushy Canyon/ **Field - East** Herradura Bend Sec 01-23S-28E 500 FNL 400 FWL N 32° 20' 25.8", W -104° 2' 50.064" (NAD27) 30-015-27533 UCKF10100 OV7884

WBS #:

**UWDPS-R3087** 

#### Job: Add additional Brushy Canyon (Delaware) perforations and sand frac.

#### **BRIEF BACKGROUND OF THE JOB:**

Currently, the well is only perforated in a small portion of the Brushy Canyon formation. It is proposed to add two additional perforation depths in the Brushy Canyon formation [5,220'-5,254' (new) and 5,700'-5,724' (new)] by isolating the existing perforations of the Lentini 1 Federal #01, followed by sand fracturing the formation (with acid spearhead) to increase the production.

#### CURRENT HOLE CONDITION:

Total Depth: 6,400'	PB: (6,295-6,311) PB - Fill (sand)	GL: 3056'	KB: +12'
	PBTD: (6,311-6,400) PBTD- (Cement)		

In one of the previous LOWIS Job management report (Jan 1997) plug back fill mentioned was 6,295'.

Casing Record:

8<sup>5</sup>/<sub>8</sub>" 24#, K-55, set w/575 sks Class C cement. TOC-Surface (Circ 25 sks)

5 1/2" 15.5# K-55, set w/1300 sks Class C cement. TOC - Surface, Circ 125 sks

**Existing Perforations:** 

Brushy Canyon (Delaware): 5866'-5884' - Sep -93 Brushy Canyon (Delaware): 5888'-5898' - Sep -93 Brushy Canyon (Delaware): 5929'-5934' - Mar -99 Brushy Canyon (Delaware): 5942'-5947' - Mar -99 Brushy Canyon (Delaware): 5962'-5972' - Mar -99 Brushy Canyon (Delaware): 6021'-6028' - Aug -93 Brushy Canyon (Delaware): 6051'-6058' - Dec-03 Brushy Canyon (Delaware): 6117'-6128' - Aug -93 Brushy Canyon (Delaware): 6138'-6158' - Dec-03 Brushy Canyon (Delaware): 6177'-6179' - Dec-03

#### REGULATORY REQUIREMENTS:

Submit C-103 Notice of Intent & Subsequent Reports (to be completed by engineering staff)

Prepared by: Prasanna K Chandran (05/06/13)

Reviewed by: Evan Asire (05/22/13)

#### PREWORK:

- 1. Utilize the rig move check list.
- 2. Check anchors and verify that a pull test has been completed in the last 24 months.
- 3. Ensure location of & distance to power lines is in ac cordance with MCA SWP. Complete an electrical variance and RUMS if necessary.
- 4. Ensure that location is of adequate build and construction.
- 5. Ensure that elevators and other lifting equipment are inspected. Calliper all lifting equipment at the beginning of each day or when sizes change.
- 6. When NU anything over and open wellhead (EPA, etc.) ensure the hole is covered to avoid dropping anything downhole.
- For wells to be worked on or drilled in an H<sub>2</sub>S field/area, include the anticipated maximum amount of H<sub>2</sub>S that an individual could be exposed to along with the ROE calculations for 100 ppm and 500 ppm.
- 8. Ensure well is secure/shut in with blind rams between job stages (nothing in well).

#### PROCEDURE:

This procedure is meant to be followed. It is up to the WSM, Remedial Engineer and Production Engineer to make the decisions necessary to do SAFELY what is best for the well. In the extent that this procedure does not reflect actual operations, please contact RE, PE and Superintendent for MOC.

NOTE: Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

#### RIG UP WO UNIT/ PULL WELL EQUIPMENT OUT OF HOLE

- 1. MI & RU workover unit.
- 2. Verify that well does not have pressure or flow. If the well has pressure, note tubing and casing pressures on WellView report. Bleed down well and kill with cut brine, if necessary.
- 3. Unseat pump, POOH laying down rods and pump. Examine rods for wear/pitting/paraffin. Do not hot water unless necessary.
- 4. Caliper elevators and tubular EACH DAY prior to handling tubing/tools and anytime size changes (Use elevator change out log as well). Note in JSA when and what items are callipered within the task step that includes that work.
- 5. ND wellhead, unset TAC, NU BOP dressed with 2 <sup>7</sup>/<sub>8</sub>" pipe rams on top and blind rams on btm. POOH and LD 1 jt. PU 5 <sup>1</sup>/<sub>2</sub>" 15.5# rated packer along with a joint of 2 <sup>7</sup>/<sub>8</sub>" tubing and set ~ @ 25', test BOP pipe rams to 250 psi/1000 psi. Note testing pressures on WellView report (Time log and safety/inspections). Release and LD packer.
- PU 1-2 joints of 2<sup>-7</sup>/<sub>8</sub>" tubing and tag for fill (TAC (5783'-57 85'), Top Perfs: 5,866', Bottom Perfs 6,179', EOT 6,257', last record ed fill: 6,295'-6,311' (Jan 1997- according to LOWIS) and PBT D: 6,311'-6,400' (Cement). TOH scanning and tallying 2<sup>-7</sup>/<sub>8</sub>" prod tubing; LD all jts. Note in WellView any drag or abnormalities while TOH. Secure well.

#### <u> Stage – 1</u>

# SET CIBP AND ADDING PERFORATIONS: - (5,700'-5,724')

7. MIRU wireline unit. Install 5M lubricator and test against blind rams to 250/1000 psi for 5 minutes each. Bleed off pressure.

- 8. RIH with 4.625" gauge ring to 6000'. Note in WellView and contact RE if ring sets down, drags, or gets hung up inside 5 1/2" casing.
- 9. RIH and set 5 ½" CIBP at 5,845' (approx 20' above top of existing perfs 5866'). Correlate to GR on Neutron-Density log dated 7/31/1993. POOH.
- 10. Dump bail 10' of cement on top of CIBP. POOH.
- 11. Fill up csg and close blind rams. Pressure test 5 ½" csg dow n to CIBP to 250/500 psi for 5 min (Record csg test in WellView under Time Log and safety/inspections). Notify RE if pressure doesn't hold. If casing leaks, PU 5 ½" test packer on 2-7/8" 6. 5# L80 WS tbg [Utilize 2-7/8" production tbg pulled from well if you have at least enough yellow-band to get down to CIBP at 5,834' (~185 jts)] and isolate casing leak (Casing repair procedure to follow).
- 12. Establish radio silence and set up exclusion zone. GIH w/ 3 <sup>3</sup>/<sub>8</sub>" Predator with StimGun<sup>™</sup> 80%, 5 Jspf, 30 deg phasing, 33-23-322T, 23 g charge perforating guns and perforate from 5,700'-5,724'. Correlate to GR on Neutron-Density log dated 7/31/1993.
- 13. POOH w/ perforating guns and verify that all shots were fired. ND Lubricator. RD and release electric line unit.
- 14. MIUL & strap ~165 jts 3 ½" 9.3# L80 tbg as frac string. Change out pipe rams to 3 ½". PU 5 ½" testing packer on one joint 3 ½" tubing and set @ 25'. Test BOP pipe rams to 250/1000 psi. Note testing pressures on WellView report (Time log and safety/inspections). Release and LD packer.
- 15. PU/RIH with 10K 5 ½" AS-1X treating packer, on-off tool w/ 2.25 'F' hardened profile nipple and blast joint on 3½ " 9.3# L-80 workstring. Hydrotest tubing to 8,000 psi while RIH. Set packer at 5,110' (~ 110' above top proposed perfs at 5,220'-5,254'). Pressure test annulus/pkr to 500 psi. Nipple up 10K frac stack to BOP. Test frac valve to 8,000 psi.
- 16. RDMO pulling unit.

# FRAC OPERATION:

#### Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

- 17. Prior to job, verify compatibilit y with Service Company of all frac flui ds to reservoir fluids at temperature of 135 ° F. Send results to Production and Remedial Engineers.
- 18. RU flowback crew if location permits. MIRU frac equipment. Conduct safety meeting and set up an exclusion zone. Install pop-off valves downstream of frac crew check valve with manually operated valve below pop-off. Test all service company pressure shutdowns on each pump truck and surface lines to 8,000 psi. Set pop-off valve to 8,000 psi. Maximum surface pumping pressure of 8,000 psi. Install pop-off on 5 ½" x 3 ½" annulus and set to 500 psi. Pressure annulus to 300 psi and monitor during frac job.
- 19. Establish pump rate into perforations with treated water. Complete sand fracture treatment as per attached frac procedure. Ensure that the frac supervisor, treater, and all frac crew are aware that we want to purposely create a sand plug between the 2 stages of perfs (between 5,254' 5,700'). Top of sand needs to be above 5,700' (between 50'-100' above top perf; approx. 5,650').
- 20. Monitor SIWHP@ 5, 10, 15 psi and make sure the sand plug is holding.

#### <u> Stage – 2</u>

#### ADDING PERFORATIONS: - (5,220'-5,254')

21. MI & RU Baker Atlas electric line unit. Install lubricator and test against blind rams to 250/1,000 psi.

22. GIH w/ 2" gauge ring and tag the top of sand. Notify RE if sand is not between the desired intervals.

- 23. Establish radio silence and set up exclusion zone. GIH w/ 1 <sup>11</sup>/<sub>16</sub>" gun 3 spf, 0 deg phasing, 6.5 g 42" EHD 35.21" TTP charge gun and perforate from 5,220'-5,254'. Correlate to GR on Neutron-Density log dates 7/31/1993.
- 24. GIH and shoot with 2" StimTube™ across new perfs 5,220' 5,254'.
- 25. POOH/LD guns (check to make sure all shots fired). ND Lubricator. RD & release electric line unit.

# FRAC OPERATION:

#### Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

- 26. MIRU frac equipment. Conduct safety meeting and set up an exclusion zone. Install pop-off valves downstream of frac crew check valve with manually operated valve below pop-off. Test all service company pressure shutdowns on each pump truck and surface lines to 8,000 psi. Set pop-off valve to 8,000 psi. Maximum surface pumping pressure of 8,000 psi. Install pop-off on 5 ½" x 3 ½" annulus and set to 500 psi. Pressure annulus to 300 psi and monitor during frac job.
- 27. Establish pump rate into perforations with treated water. Complete sand fracture treatment as per attached frac procedure. <u>DO NOT OVERDISPLACE (EVEN TO TOP PERF) UNDER ANY</u> <u>CIRCUMSTANCES</u>
- 28. Monitor SIWHP@ 5, 10, 15 psi.

#### **RIG DOWN AND MOVE OUT FRAC CREW**

- 29. RDMO frac crew. Shut in at least 24 hours to allow sand to cure and X-linked fluids to break.
- 30. Flow back well through choke manifold until well dies. Bring well on at 20 bbls/hr and bring up to 50 bbls/hr over the first 12 hours. Continue flowing until well is dead or returns can be put into the flowline.
- 31. MIRU pulling unit. Test 3 1/2" pipe rams to 500 psi against packer.
- 32. ND frac valve, release packer, and circulate kill weight fluid. POOH and lay dow n 5 ½" packer and 3½ " WS.

#### CLEAN OUT HOLE

- 33. Close Blind rams. Change 3 ½" to 2 <sup>7</sup>/<sub>8</sub>" pipe rams. Open blind rams. PU/RIH and set 5 ½" 15-17# rated packer @ ~ 25' to test 2 <sup>7</sup>/<sub>8</sub>" pipe rams to 250 psi / 1,000 psi. Release and LD packer.
- 34. MIRU power swivel, reverse unit and form air unit. TIH w/ 4 <sup>3</sup>/<sub>4</sub>" milltooth tri-cone bit and 4 3 <sup>1</sup>/<sub>2</sub>" drill collars on 2 <sup>7</sup>/<sub>8</sub>" 6.5# L-80 worksting. Clean out sand and wellbore to new PB depth at 5,835' (or Minimum 50' below bottom perf at 5724'). Continue to supplemental procedure and in accordance with the attached SOG

#### PREP FOR RIG DOWN AND OVER TO PRODUCTION

- 35. TOOH to 5215' and close the pipe rams.
- 36. Bullhead scale inhibitor into perfs per Chemical rep recommendation. Flush scale inhibitor per Chemical rep recommendation. SI to soak overnight.
- 37. POOH laying down workstring. Secure well.
- 38. PU and RIH with production tubing as per ALNC Planner recommendation.
- 39. ND BOP, set TAC per ALNC Planner recommendation and NU WH.
- 40. RIH with rods, weight bars and pump per ALNC Planner recommendation. RDMO pulling unit
- 41. Turn well over to production (see contacts on first page of procedure).

# FOAM / AIR CLEANOUT PROCEDURE

- This procedure is an addition to the original procedure.
  - 1. Install flowback manifold with two chokes. All components on flowback manifold must be rated to at least 5,000 psi. If possible, flowback manifold components should be hydrotested before delivery. Hardline pipes from 2" casing valve to manifold to half pit with gas buster.
  - 2. Install flowback tank downwind from rig.
  - 3. Position Air unit upwind from Rig next to water tanks. Have vacuum truck on standby to empty halfpit. (if needed)
  - 4. RIH with 4  ${}^{3}/_{4}$  MT bit, four (3  ${}^{1}/_{2}$ ) drill collars on 2  ${}^{7}/_{8}$  6.5# L-80 WS.
  - NU stripper head with <u>NO Outlets</u> (Check stripper cap for thread type course threads preferred). Stripper head to be stump tested to 1,000 psi before being delivered to rig. Check chart or test at rig.
  - 6. RU foam air unit. Make quality foam on surface before going down hole with foam/air. Install flapper float at surface before beginning to pump. Break circulation with foam/air. Evacuate fluid from well.

Pump high quality foam at all times. Do not pump dry air at any time. Fluid injection rates will generally be above 12 gallons per minute

Whenever there is pressure on the stripper head, have a dedicated person continuously monitor pressure at choke manifold and have a dedicated person at accumulator ready to close annular BOP in case stripper leaks. Do not allow pressure on stripper head to exceed 500 psi. If pressure cannot be controlled below 500 psi, stop pumping, close BOP and bleed off pressure.

- 7. Clean out fill to 5835' with low RPM's rotation and circulation, always keep pipe moving. Short trips can be beneficial to hole cleaning. Circulate well clean for at least 1 hour at the end of the day and pull up above the perforations before shut down for night. If the foam/air unit goes down, pull above the perforations.
- 8. When tripping out of hole, have special float bleed off tool available to relieve trapped pressure below float.

Ensure that high quality, stiff foam is pumped while circulating the fill. Stiff foam is required to prevent segregation while circulating. Monitor flow and pressures carefully when cleaning out.

Before rigging up power swivel to rotate, carefully inspect Kelly hose to ensure that it is in good condition. Ensure that swivel packing is in good condition.

Continue on with original procedure for completion.

							APINO 2							and Liner, Data			
	Oil	L	entini 1 F	ederal	#01	30	0-015-27533	Brushy Can	23-00-19/232	ize (in);	tracementations	1.16.00.00.00.00			MD-ft	TVD-ft VD-ft	TOC
6-/ Plug Ba	cmpleted Aug-93 ck-Depth( 1) PB - Fill (	ft)		10100 pth _{f		Prod	vron Ref. No. OV7884 uction Method	Status		8 <sup>5</sup> / <sub>8</sub> 5 <sup>1</sup> / <sub>2</sub>	23 15.5		-50 -55	12 12	514 6,400	1	Surfac Surfac
311-6,400	) PBTD- (C	ement)	6,4 cation 3		1478/400		Rod Pump	Online	858 <b>5</b> 855		CRANCE AS			ibing Data? //	1	Reference in the second	4. T. M.
N State	ield		Cou	inty.			9State	Townshi	P. Size (	in) Wt <sub>i</sub> (Ib/ft)	Grade	Conn	Top (ft)	MD (ft)	im s	Comme	1.5202
	RRADURA ange		Ed Sec				lew Mexico GRS (NAD27)		2 <sup>7</sup> / <sub>8</sub>	6.5	J-55	(2 <b>94</b> 566)	12	5,717	(n) <u>*</u>	T&C External	•
	28E		Wellhe				20' 25.8", W -104		$2^{7}$	6.5 6.5	J-55 J-55		5,717 5,721	5,721 5,783		T&C External I T&C External I	
. Item		Maker	¥7.44	КТУ	je s 👘	Size	(in) Part No	Rating (p	si)霎 2 7/8	6.5	J-55		5,785	6,135		T&C External	
	İ								2 <sup>7</sup> / <sub>8</sub> 2 <sup>7</sup> / <sub>8</sub>	6.5 6.5	J-55 J-55		6,135 6,201	6,200 6,205		T&C Ext Upse T&C External	
BBTSKT	/DBRT/ S	1.00		e 16- X.		1	NI 12:507 14:027	SHORE SHOW ST.	<u>2'/8</u>	6.5	J-55 Max OD	3Dřift?	6,225 Length	6,257	2974 MASS	T&C Ext Upset,	283 L
ft)	\$(ft)		Well Sche	ematic				Description			<b>32</b> (5)		Length	<u> 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -</u>	3. Comm	ents 21, 6 d	din din Madada
-	l									1							
i14	i				K		Hole Size: 12 1/.	.". 8 <sup>5</sup> / <sub>4</sub> " Csg. 2	4# K-55	8.097	9.625	7.972	502	(12-514)		(Surface Casir	na infi
	:							75 sks Class C		1				TOC-Surface, Ci		(Cement Info.)	
											1		continue ation	tragram is based on tion regarding well and equipment that	corde be		
						k T								manperter datal	dland Office well in Long a st of the opd what is in the hele o	ate date	
						ļ						1		wiWTO Forman	Eumina Fiald Offica ar, WO Ray, OS; ALI well regarding Joy is part sining to the	LE FC miin ?	
	:					1							F 10 F				h a 1 m E
717	i		-	-			2 <sup>7</sup> / <sub>8</sub> ", J-55 Tbg.			2,394	3.5	2.347	5705		181, (12-5717) (Production		
721			-	-			2 <sup>7</sup> / <sub>8</sub> ", J-55 Tbg.	6.5#, 1&C Ext	emal Upset	2.394	3.5	2.347	4	Joints: 1, (5717-			
783   785							2 <sup>7</sup> / <sub>8</sub> ", J-55 Tbg, Tubing Anchor		ernal Upset	2.394	2.394 3.5 2.347 62 Joints: 2, (5721- 2 Quantity: 1, (578						
	i.			1 I			Perfo		ep -931	539					,	,	•
			_		<u>M</u>		5866'-5884'	Brushy Car	Stati					2 spf, 120 deg		(Perforatio) Curre	
	1		Ξ	E			5888'-5898'	Brushy Car		er den al 3			10	2 spf, 120 deg			
					A			oration Data N								(Perforation	
			E			[	5929'-5934' 5942'-5947'	Brushy Ca Brushy Ca					5 5	4 spf 4 spf		Curre	nt
	1	18	E	Ŧ	<u></u>		5962'-5972'	Brushy Ca	nyon Ope	<u>n</u>			10	4 spf			
							Perfs: (ft)	ration Data- A									
			=	#	783 993	ļ	6021'-6028'	Brushy Car pration Data	nyon Ope	n			7	2 spf			
	i		_		<u>2</u>		6051'-6058'	Brushy Ca	Stati	15			7			(Perforation) Curre	
	F	No.		1			Perfo	Tation Data: A	ug -93 👾	-		1					
	1		=	=	263 273		6117'- 6128'	Brushy Ca	nyon Ope	<u>n</u>			11	1 spf, 12 holes			
135			-	-			2 <sup>7</sup> / <sub>9</sub> *, J-55 Tbg.	6.5#, T&C Ext	ernal Upset	2.394	3.5	2.347	350	Joints: 11, (5785	5-6135)	(Production Tt	og Inf
	1						Perfs: (ft)	oration Data I						: [		(Perforatio	n info
	1		E	∣≢	Ravis/7. Normal Normal		6138'-6158' 6177'-6179'	Brushy Ca	nyon Open nyon Open			-	20 2			Curre	
	i i			1		1	2 <sup>7</sup> / <sub>8</sub> ", J-55 Tbg.					1					
200	1						internal Plastic Seat Nipple - H	Coating TK-99		2.394	3.5	2.347	65 1	Joints: 2, (6135- Quantity: 1, (620		(Production Tt (Production Tt	
201	ļ			1						8. P		İ	1				
205			800 S				2 <sup>7</sup> /a", J-55 Tbg, 4" tubing sub	6.5#. Г&C Ext	ernal Upset	2.394	3.5	2.347	4	Joints: 1, (6201-	6205)	(Production Th	og Info
	:					1								1			
.225							Cavins Desand	er (Sand Sep) 2	2 7/8"	1		-	20	Quantity: 1, (620	)5-6225)	(Production Th	og Infe
.257	i		1	╷╷			2 <sup>7</sup> / <sub>s</sub> ", J-55 Tbg, w/dump valve	6.5#, T&C Ext	ernal Upset				32	Joints: 1, (6225-	6257)		
,295 ,311			NIL AND	1990.54			PB Fill (6,295-6 Plug Back Tota		ccordn, to LOWIS	)		1		No Latest info av (Cement-6,311-6			
400			AT HAR	104	*6		Hole Size: 7 7/			4.900	5.713	4 975	6,388	Hydril 521		(Production C:	en inf

.

**.** ·

.

	Well'Data			Reservoir			1977 (* 1492) 1930 - Reiser State		Casing	and/Liner/Data Top		ttom y av	8 9 
Oil	Lentini 1 Federal #0	30	-015-27533	Brushy Canyon	Size	(in);;;;;;; <sup>5</sup> / <sub>8</sub>	Wt (Ib/ft) 23		ade 3. -50	MD- ft	MD-ft	SATVD RS	Su Su
6-Aug-9		1	OV7884		5		15.5	ĸ	-55	12	6,400		Su
(6,295-6,311) PB (6,311-6,400) PBT	- Fill (sand) 6,400 D- (Cement)	F	Rod Pump	Online		1000100-0000	100 PDA 164940 XX	1255-125605.0				5 CL4596-007-120	09702098
Field	Location: (500 FNL)				Size (in)	Wt (lb/ft)		1000	Top (ft)	bing Data			
FLD-EAST HERRAL	DURA BEND Eddy Section	C.S. R	GPS (NAD27)			6.5 6.5	J-55 J-55		12 5,717	5,717 5,721	4-5-1 V D (11)-2	T&C Extern T&C Extern	
The states	Wellhead(and)Tr Maker	ee Data 🤤		C	2 7/8	6.5 6.5	J-55 J-55		5,721 5,785	5,783 6,135	-	T&C Extern	nal Up
A CONTRACTOR OF CONTRACTOR	A CONTRACTOR OF THE OWNER OF THE		(11),52,541,510,	All all all all all all all all all all	2 <sup>7</sup> /8 2 <sup>7</sup> /8	6.5 6.5	J-55 J-55		6,135 6,201	6,200 6,205		T&C Ext Up T&C Extern	, pset, T
MDBRT	RTI		17. 16. 16. 16. 16.		2 7/8	6.5 Min& ID	J-55 Max OD	Drift	6,225	6,257		T&C Ext Ups	set, w/d
12 (ft)	Well'Schematic			Description		<b>3</b> (5)23	222(E) D2	S(3)	Length	<u>1940)</u> 19	Comm ≪ aComm	ents:	
								i ;					
514		2		". 8 <sup>5</sup> / <sub>8</sub> " Csg, 24#, 75 sks Class C ce		8.097	9.625	7.972	502	(12-514) TOC-Surface, C	irc 25 sks	(Surface Ci (Cement In	
										- 			
5,220		1		ation Data, Prop Zone Brushy Canyor	Status .							(Perfora	ation i posec
5,254			5254 - Bottom						34			110	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
			Perfor	ation Data Propo	sed And C							(Perfora	ntion i
5,700 5,724		= [	5700 - Top 5724 - Top	Brushy Canyor Brushy Canyor	1 Proposed	]			24				posed
5,834	•									400 I W			
5,844		I.	S	ump 10' of cement et CIBP @ 5,844' pration Data-Sep		1			10 2			Propos Propos	
			5866'-5884'	Brushy Canyo	Status? 1 Open				6	2 spf, 120 deg		(Perfora Cu	ation i urrent
		=	5888'-5898'	Brushy Canyo pration Data Mar	99	-			10	2 spf, 120 deg			
			5929'-5934' 5942'-5947'	Brushy Canyo Brushy Canyo	n Open			1	5	4 spf 4 spf		(Perfora Cເ	ation i urrent
		-	5962'-5972'	Brushy Canyo	n Open					4 spf			
			(C:Perfs: (ft)	Brushy Canyo	Status			:	7	2 sof			
			Rerfs: (ft)	oration Data Dec	Status	12.12	1	1				(Perfora Cu	ation urrent
		-	Perfo Perfs: (ft)	Brushy Canyo pration Data: Aug	-93 Status	3		:	7				
			6117'- 6128'	Brushy Canyo	n Open				11	1 spf, 12 holes			
				oration Data- Dec								/D	otic - '
		= [	6138'-6158' 6177'-6179'	Brushy Canyo Brushy Canyo	n Open			1	20 2	1		(Perfora Cເ	ation i urrent
								-	1	racent inter	are diagram is \$250 provision regarding lion and equipment	wollters :	
								1	i /	competer Belant, Va	ne Mid and Other w dirithasiss at of the with what is in the b the English field O	update date tole with the flate, Discuss	
						* \$		1	-	ta rigging	oginour, WO Rop. 03 up ne woll regardin itaset pertaining bi	a say has a set a	
								•		i			
6,295 6,311			PB Fill (6,295-6 Plug Back Tota	5,311)-Jan 1997(Accor al Depth	dn. to LOWIS)	•		, ,	:	No Latest info a (Cement-6,311-			
6,400	A SEESEN N	1		3", 5 <sup>1</sup> /2" Csg , 15.5 Class C cement	#,K-55	4.900	5.713	4.825	6,388	Hydril 521 TOC-Surface, C	irc 125 sks	(Production (Cement In	-

•

•

• •



# Workover/ Completion Program

Date: 04/19/2013

Well: Reservoir/Field: Surface Location: GPS (NAD27) – (Long, Lat): API No: Cost Center: Chevron Ref. No.: Lentini 1 Federal #01 **Reservoir:** Brushy Canyon/ **Field - East** Herradura Bend Sec 01-23S-28E 500 FNL 400 FWL N 32° 20' 25.8", W -104° 2' 50.064" (NAD27) 30-015-27533 UCKF10100 OV7884

WBS #:

**UWDPS-R3087** 

#### Job: Add additional Brushy Canyon (Delaware) perforations and sand frac.

#### BRIEF BACKGROUND OF THE JOB:

Currently, the well is only perforated in a small portion of the Brushy Canyon formation. It is proposed to add two additional perforation depths in the Brushy Canyon formation [5,220'-5,254' (new) and 5,700'-5,724' (new)] by isolating the existing perforations of the Lentini 1 Federal #01, followed by sand fracturing the formation (with acid spearhead) to increase the production.

#### CURRENT HOLE CONDITION:

Total Depth: 6,400' PB: (6,295-6,311) PB - Fill (sand) GL: 3056' KB: +12' PBTD: (6,311-6,400) PBTD- (Cement)

In one of the previous LOWIS Job management report (Jan 1997) plug back fill mentioned was 6,295'.

Casing Record:

8<sup>5</sup>/<sub>8</sub>" 24#, K-55, set w/575 sks Class C cement. TOC-Surface (Circ 25 sks)

5 1/2" 15.5# K-55, set w/1300 sks Class C cement. TOC - Surface, Circ 125 sks

Existing Perforations:

Brushy Canyon (Delaware): 5866'-5884' - Sep -93 Brushy Canyon (Delaware): 5888'-5898' - Sep -93 Brushy Canyon (Delaware): 5929'-5934' - Mar -99 Brushy Canyon (Delaware): 5942'-5947' - Mar -99 Brushy Canyon (Delaware): 5962'-5972' - Mar -99 Brushy Canyon (Delaware): 6021'-6028' - Aug -93 Brushy Canyon (Delaware): 6051'-6058' - Dec-03 Brushy Canyon (Delaware): 6117'-6128' - Aug -93 Brushy Canyon (Delaware): 6138'-6158' - Dec-03 Brushy Canyon (Delaware): 6177'-6179' - Dec-03

#### **REGULATORY REQUIREMENTS:**

Submit C-103 Notice of Intent & Subsequent Reports (to be completed by engineering staff)

Prepared by: Prasanna K Chandran (05/06/13)

Reviewed by: Evan Asire (05/22/13)

# PREWORK:

- 1. Utilize the rig move check list.
- 2. Check anchors and verify that a pull test has been completed in the last 24 months.
- 3. Ensure location of & distance to power lines is in ac cordance with MCA SWP. Complete an electrical variance and RUMS if necessary.
- 4. Ensure that location is of adequate build and construction.
- 5. Ensure that elevators and other lifting equipment are inspected. Calliper all lifting equipment at the beginning of each day or when sizes change.
- 6. When NU anything over and open wellhead (EPA, etc.) ensure the hole is covered to avoid dropping anything downhole.
- For wells to be worked on or drilled in an H<sub>2</sub>S field/area, include the anticipated maximum amount of H<sub>2</sub>S that an individual could be exposed to along with the ROE calculations for 100 ppm and 500 ppm.
- 8. Ensure well is secure/shut in with blind rams between job stages (nothing in well).

#### PROCEDURE:

This procedure is meant to be followed. It is up to the WSM, Remedial Engineer and Production Engineer to make the decisions necessary to do SAFELY what is best for the well. In the extent that this procedure does not reflect actual operations, please contact RE, PE and Superintendent for MOC.

NOTE: Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

# RIG UP WO UNIT/ PULL WELL EQUIPMENT OUT OF HOLE

- 1. MI & RU workover unit.
- 2. Verify that well does not have pressure or flow. If the well has pressure, note tubing and casing pressures on WellView report. Bleed down well and kill with cut brine, if necessary.
- 3. Unseat pump, POOH laying down rods and pump. Examine rods for wear/pitting/paraffin. Do not hot water unless necessary.
- 4. Caliper elevators and tubular EACH DAY prior to handling tubing/tools and anytime size changes (Use elevator change out log as well). Note in JSA when and what items are callipered within the task step that includes that work.
- 5. ND wellhead, unset TAC, NU BOP dressed with 2 <sup>7</sup>/<sub>8</sub>" pipe rams on top and blind rams on btm. POOH and LD 1 jt. PU 5 <sup>1</sup>/<sub>2</sub>" 15.5# rated packer along with a joint of 2 <sup>7</sup>/<sub>8</sub>" tubing and set ~ @ 25', test BOP pipe rams to 250 psi/1000 psi. Note testing pressures on WellView report (Time log and safety/inspections). Release and LD packer.
- PU 1-2 joints of 2<sup>-7</sup>/<sub>8</sub>" tubing and tag for fill (TAC (5783'-57 85'), Top Perfs: 5,866', Bottom Perfs 6,179', EOT 6,257', last record ed fill: 6,295'-6,311' (Jan 1997- according to LOWIS) and PBT D: 6,311'-6,400' (Cement). TOH scanning and tallying 2<sup>-7</sup>/<sub>8</sub>" prod tubing; LD all jts. Note in WellView any drag or abnormalities while TOH. Secure well.

# <u> Stage – 1</u>

# SET CIBP AND ADDING PERFORATIONS: - (5,700'-5,724')

7. MIRU wireline unit. Install 5M lubricator and test against blind rams to 250/1000 psi for 5 minutes each. Bleed off pressure.

- 8. RIH with 4.625" gauge ring to 6000'. Note in WellView and contact RE if ring sets down, drags, or gets hung up inside 5 1/2" casing.
- 9. RIH and set 5 ½" CIBP at 5,845' (approx 20' above top of existing perfs 5866'). Correlate to GR on Neutron-Density log dated 7/31/1993. POOH.
- 10. Dump bail 10' of cement on top of CIBP. POOH.
- 11. Fill up csg and close blind rams. Pressure test 5 ½" csg dow n to CIBP to 250/500 psi for 5 min (Record csg test in WellView under Time Log and safety/inspections). Notify RE if pressure doesn't hold. If casing leaks, PU 5 ½" test packer on 2-7/8" 6. 5# L80 WS tbg [Utilize 2-7/8" production tbg pulled from well if you have at least enough yellow-band to get down to CIBP at 5,834' (~185 jts)] and isolate casing leak (Casing repair procedure to follow).
- 12. Establish radio silence and set up exclusion zone. GIH w/ 3 <sup>3</sup>/<sub>8</sub>" Predator with StimGun<sup>™</sup> 80%, 5 Jspf, 30 deg phasing, 33-23-322T, 23 g charge perforating guns and perforate from 5,700'-5,724'. Correlate to GR on Neutron-Density log dated 7/31/1993.
- 13. POOH w/ perforating guns and verify that all shots were fired. ND Lubricator. RD and release electric line unit.
- 14. MIUL & strap ~165 jts 3 ½" 9.3# L80 tbg as frac string. Change out pipe rams to 3 ½". PU 5 ½" testing packer on one joint 3 ½" tubing and set @ 25'. Test BOP pipe rams to 250/1000 psi. Note testing pressures on WellView report (Time log and safety/inspections). Release and LD packer.
- 15. PU/RIH with 10K 5 ½" AS-1X treating packer, on-off tool w/ 2.25 'F' hardened profile nipple and blast joint on 3½ " 9.3# L-80 workstring. Hydrotest tubing to 8,000 psi while RIH. Set packer at 5,110' (~ 110' above top proposed perfs at 5,220'-5,254'). Pressure test annulus/pkr to 500 psi. Nipple up 10K frac stack to BOP. Test frac valve to 8,000 psi.
- 16. RDMO pulling unit.

# FRAC OPERATION:

# Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

- 17. Prior to job, verify compatibilit y with Service Company of all frac flui ds to reservoir fluids at temperature of 135 ° F. Send results to Production and Remedial Engineers.
- 18. RU flowback crew if location permits. MIRU frac equipment. Conduct safety meeting and set up an exclusion zone. Install pop-off valves downstream of frac crew check valve with manually operated valve below pop-off. Test all service company pressure shutdowns on each pump truck and surface lines to 8,000 psi. Set pop-off valve to 8,000 psi. Maximum surface pumping pressure of 8,000 psi. Install pop-off on 5 ½" x 3 ½" annulus and set to 500 psi. Pressure annulus to 300 psi and monitor during frac job.
- 19. Establish pump rate into perforations with treated water. Complete sand fracture treatment as per attached frac procedure. Ensure that the frac supervisor, treater, and all frac crew are aware that we want to purposely create a sand plug between the 2 stages of perfs (between 5,254' 5,700'). Top of sand needs to be above 5,700' (between 50'-100' above top perf; approx. 5,650').
- 20. Monitor SIWHP@ 5, 10, 15 psi and make sure the sand plug is holding.

# <u> Stage – 2</u>

# ADDING PERFORATIONS: - (5,220'-5,254')

21. MI & RU Baker Atlas electric line unit. Install lubricator and test against blind rams to 250/1,000 psi.

22. GIH w/ 2" gauge ring and tag the top of sand. Notify RE if sand is not between the desired intervals.

- 23. Establish radio silence and set up exclusion zone. GIH w/ 1 <sup>11</sup>/<sub>16</sub>" gun 3 spf, 0 deg phasing, 6.5 g 42" EHD 35.21" TTP charge gun and perforate from 5,220'-5,254'. Correlate to GR on Neutron-Density log dates 7/31/1993.
- 24. GIH and shoot with 2" StimTube™ across new perfs 5,220' 5,254'.
- 25. POOH/LD guns (check to make sure all shots fired). ND Lubricator. RD & release electric line unit.

# FRAC OPERATION:

# Schedule Dickey Analytical to be present at Frac. (Rita Dickey) 432-553-2526

- 26. MIRU frac equipment. Conduct safety meeting and set up an exclusion zone. Install pop-off valves downstream of frac crew check valve with manually operated valve below pop-off. Test all service company pressure shutdowns on each pump truck and surface lines to 8,000 psi. Set pop-off valve to 8,000 psi. Maximum surface pumping pressure of 8,000 psi. Install pop-off on 5 ½" x 3 ½" annulus and set to 500 psi. Pressure annulus to 300 psi and monitor during frac job.
- 27. Establish pump rate into perforations with treated water. Complete sand fracture treatment as per attached frac procedure. <u>DO NOT OVERDISPLACE (EVEN TO TOP PERF) UNDER ANY</u> <u>CIRCUMSTANCES</u>
- 28. Monitor SIWHP@ 5, 10, 15 psi.

# **RIG DOWN AND MOVE OUT FRAC CREW**

- 29. RDMO frac crew. Shut in at least 24 hours to allow sand to cure and X-linked fluids to break.
- 30. Flow back well through choke manifold until well dies. Bring well on at 20 bbls/hr and bring up to 50 bbls/hr over the first 12 hours. Continue flowing until well is dead or returns can be put into the flowline.
- 31. MIRU pulling unit. Test 3 1/2" pipe rams to 500 psi against packer.
- 32. ND frac valve, release packer, and circulate kill weight fluid. POOH and lay dow n 5  $\frac{1}{2}$ " packer and 3 $\frac{1}{2}$ " WS.

# **CLEAN OUT HOLE**

- 33. Close Blind rams. Change 3 ½" to 2 <sup>7</sup>/<sub>8</sub>" pipe rams. Open blind rams. PU/RIH and set 5 ½" 15-17# rated packer @ ~ 25' to test 2 <sup>7</sup>/<sub>8</sub>" pipe rams to 250 psi / 1,000 psi. Release and LD packer.
- 34. MIRU power swivel, reverse unit and form air unit. TIH w/ 4 <sup>3</sup>/<sub>4</sub>" milltooth tri-cone bit and 4 3 ½" drill collars on 2 <sup>7</sup>/<sub>8</sub>" 6.5# L-80 worksting. Clean out sand and wellbore to new PB depth at 5,835' (or Minimum 50' below bottom perf at 5724'). Continue to supplemental procedure and in accordance with the attached SOG

# PREP FOR RIG DOWN AND OVER TO PRODUCTION

- 35. TOOH to 5215' and close the pipe rams.
- 36. Bullhead scale inhibitor into perfs per Chemical rep recommendation. Flush scale inhibitor per Chemical rep recommendation. SI to soak overnight.
- 37. POOH laying down workstring. Secure well.
- 38. PU and RIH with production tubing as per ALNC Planner recommendation.
- 39. ND BOP, set TAC per ALNC Planner recommendation and NU WH.
- 40. RIH with rods, weight bars and pump per ALNC Planner recommendation. RDMO pulling unit
- 41. Turn well over to production (see contacts on first page of procedure).

# FOAM / AIR CLEANOUT PROCEDURE

- This procedure is an addition to the original procedure.
  - 1. Install flowback manifold with two chokes. All components on flowback manifold must be rated to at least 5,000 psi. If possible, flowback manifold components should be hydrotested before delivery. Hardline pipes from 2" casing valve to manifold to half pit with gas buster.
  - 2. Install flowback tank downwind from rig.
  - 3. Position Air unit upwind from Rig next to water tanks. Have vacuum truck on standby to empty halfpit. (if needed)
  - 4. RIH with 4  $\frac{3}{4}$  MT bit, four (3  $\frac{1}{2}$ ) drill collars on 2  $\frac{7}{8}$  6.5# L-80 WS.
  - NU stripper head with <u>NO Outlets</u> (Check stripper cap for thread type course threads preferred). Stripper head to be stump tested to 1,000 psi before being delivered to rig. Check chart or test at rig.
  - 6. RU foam air unit. Make quality foam on surface before going down hole with foam/air. Install flapper float at surface before beginning to pump. Break circulation with foam/air. Evacuate fluid from well.

Pump high quality foam at all times. Do not pump dry air at any time. Fluid injection rates will generally be above 12 gallons per minute

Whenever there is pressure on the stripper head, have a dedicated person continuously monitor pressure at choke manifold and have a dedicated person at accumulator ready to close annular BOP in case stripper leaks. Do not allow pressure on stripper head to exceed 500 psi. If pressure cannot be controlled below 500 psi, stop pumping, close BOP and bleed off pressure.

- 7. Clean out fill to **5835**' with low RPM's rotation and circulation, always keep pipe moving. Short trips can be beneficial to hole cleaning. Circulate well clean for at least 1 hour at the end of the day and pull up above the perforations before shut down for night. If the foam/air unit goes down, pull above the perforations.
- 8. When tripping out of hole, have special float bleed off tool available to relieve trapped pressure below float.

Ensure that high quality, stiff foam is pumped while circulating the fill. Stiff foam is required to prevent segregation while circulating. Monitor flow and pressures carefully when cleaning out.

Before rigging up power swivel to rotate, carefully inspect Kelly hose to ensure that it is in good condition. Ensure that swivel packing is in good condition.

Continue on with original procedure for completion.

# Lentini 1 Federal 1 30-015-27533 Chevron U.S.A. Inc. August 16 2013 Conditions of Approval

Notify BLM at 575-361-2822 a minimum of 24 hours prior to commencing work.

Work to be completed by November 16, 2013.

- 1. Operator shall tag cement plug at 6,295' and top with an additional 100' of Class C cement.
- 2. Operator shall set a CIBP at 5,845' and place 15' of Class C cement on top. Tag required.
- 3. Must conduct a casing integrity test before perforating and fracturing. Submit results to BLM. The CIT is to be performed on the production casing to max treating pressure. Notify BLM if test fails.
- 4. If CIT passes, work is approved as proposed by operator.
- 5. Before casing or a liner is added or replaced, prior BLM approval of the design is required. Use notice of intent Form 3160-5.
- 6. Surface disturbance beyond the originally approved pad must have prior approval.
- 7. Closed loop system required.
- 8. All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of work over operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area. Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.
- 9. Operator to have H2S monitoring equipment on location.

- 10. A minimum of a 2000 (2M) BOP to be used. All blowout preventer (BOP) and related equipment (BOPE) shall comply with reasonable well control requirements. A two ram system with a blind ram and a pipe ram designed for the size of the work string shall be adequate. Tapered work strings will require an additional pipe ram. The manifold shall comply with Onshore Oil and Gas Order #2 Attachment I (2M Diagrams of Choke Manifold Equipment). The accumulator system shall have an immediately available power source to close the rams and retain 200 psi above pre-charge. The pre-charge test shall follow requirements in Onshore Order #2.
- 11. Subsequent sundry required detailing work done and completion report. Operator to include well bore schematic of current well condition when work is complete.
- 12. See attached general requirements

JAM 081613

# BUREAU OF LAND MANAGEMENT Carlsbad Field Office 620 East Greene Street Carlsbad, New Mexico 88220 575-234-5972

# **General Requirements for Plug back**

Failure to comply with the following Conditions of Approval may result in a Notice of Incidents of Noncompliance (INC) in accordance with 43 CFR 3163.1.

1. Plugging operations shall commence within <u>ninety (90)</u> days from this approval.

γ.,

If you are unable to plug back the well by the 90<sup>th</sup> day provide this office, prior to the 90<sup>th</sup> day, with the reason for not meeting the deadline and a date when we can expect the well to be plugged back. Failure to do so will result in enforcement action.

# 2. <u>Notification:</u> Contact the appropriate BLM office at least 24 hours prior to the commencing of any plug back operations. For wells in Eddy County, call 575-361-2822.

3. <u>Blowout Preventers</u>: A blowout preventer (BOP), as appropriate, shall be installed before commencing any plugging operation. The BOP must be installed and maintained as per API and manufacturer recommendations. The minimum BOP requirement is a 2M system for a well not deeper than 9,090 feet; a 3M system for a well not deeper than 13,636 feet; and a 5M system for a well not deeper than 22,727 feet.

4. <u>Mud Requirement:</u> Mud shall be placed between all plugs. Minimum consistency of plugging mud shall be obtained by mixing at the rate of 25 sacks (50 pounds each) of gel per 100 barrels of **brine** water. Minimum nine (9) pounds per gallon.

5. <u>Cement Requirement</u>: Sufficient cement shall be used to bring any required plug to the specified depth and length. Any given cement volumes on the proposed plugging procedure are merely estimates and are not final. Unless specific approval is received, no plug except the surface plug shall be less than 25 sacks of cement. Any plug that requires a tag will have a minimum WOC time of 4 hours.

In lieu of a cement plug across perforations in a cased hole (not for any other plugs), a bridge plug set within 50 feet to 100 feet above the perforations shall be capped with 25 sacks of cement. **Before pumping cement on top of CIBP, tag will be required to verify depth. Based on depth, a tag of the cement may be deemed necessary.** 

Unless otherwise specified in the approved procedure, the cement plug shall consist of either **Neat Class** "C", for up to 7,500 feet of depth or **Neat Class** "H", for deeper than 7,500 feet plugs.

6. <u>Subsequent Plug back Reporting</u>: Within 30 days after plug back work is completed, file one original and three copies of the Subsequent Report, Form 3160-5 to BLM. The report should give in detail the manner in which the plug back work was carried out, the extent (by depths) of cement plugs placed, and the size and location (by depths) of casing left in the well. <u>Show date work was completed.</u>

7. <u>Trash:</u> All trash, junk and other waste material shall be contained in trash cages or bins to prevent scattering and will be removed and deposited in an approved sanitary landfill. Burial on site is not permitted.

.