Form <b>9-331 C</b> (May 1963)	Drawer Artesia, UNITE DEPARTMENT	DSIALES	rerior	SUBMIT IN TRI (Other instruct) reverse sid	ions on	Budget Bureau 30 - 005 - b. LEANE DEMIGNATION A NM 16316	No 42 R1425 6/662 ND BERIAL NO.
APPLICATION	FOR PERMIT TO	ACK	6. IF INDIAN, ALLOTTER	OR THINK NAME			
1a. TYPE OF WORK	.L K	DEEPEN 🖂		PINED BAC		7. UNIT AGREEMENT NA	ME
b. TYPE OF WELL OIL CAN WELL WE 2. NAME OF OPERATOR	OTHER	· · · · · · · · · · · · · · · · · · ·	JUN 1	8 <b>1982</b>	•                 • • •	8. FARM OR LEASE NAM Bitterlake 9. WELL NO.	ω Federal <del>(W</del>
3. ADDRESS OF OPERATOR	& Gas Compan		0.	C. D.	. <u>1</u> t	10. FILLD AND POOL, OF	
4. LOCATION OF WELL (Re	y Rd., Suite port location clearly and b FEL & 1980' F	h accordance with t	as , ANIES any State requ	b OF 5234 irements.*)	<u>.</u>	Wildcat-Ab	D I.K.
At proposed prod. zone 660' 14. DISTANCE IN MILES A	FEL & 1980' H	NL	)FF1CE*		ut. it	Sec. 24 T8S	
12 miles NO 16. DISTANCE FROM PROPU- LOCATION TO NEAREST PROPERTY OR LEASE L. (Albo to bearest drig 18. DISTANCE FROM PROPU TO NEAREST WELL, DI	rth_from_ROSV SED* (NE, FT(i any)(i) UNED LOCATION* (ILLING, COMPLETED,	<u>vell</u> 560'	6. NO. OF ACR 160 9. PROPOSED F		то т 16 20. вота	OF ACTER ANNIGNED HIN WELL () ANY OR CARLE THOLE	New Mexico
OR APPLIED FOR, ON THIS LEASE, FT. NOTICE 0500 1000011 21. ELEVATIONS (Show whether DF, RT, GR, etc.)						22. APPROL. DATE WO	
3590'6R July 25, 1982 23. PROPOSED CASING AND CEMENTING PROGRAM							
OUANTITY OF CRAFT							
SIZE OF HOLE	SIZE OF CASING	MEIGHT PER FOO	T	850'	Circ	ulate to sur	
$\frac{17 \ 1/2}{12 \ 1/4}$	<u>13 3/8</u> 8 5/8	<u>48</u> # 24#	1	600'		ulate to sur	
7 7/8	4 1/2	10.5#		200'		SXS.	

We propose to drill the Bitterlake Federal to test the Abo Formation. Casing will be set as above or if dry will be plugged and abandoned as instructed by M.M.S.

Gas has not been dedicated.

MAY 03 1982 U.S. GEOLOGICAL SURVEY ROSWELL, NEW MEXICO

IN ABOVE SPACE DESCRIBE PROPOSED PROGRAM : If proposal is to deepen or plug back, give data on present productive some and proposed new productive zone. If proposal is to drill or deepen directionally, give pertinent data on subsurface locations and measured and true vertical depths. Give blowout preventer program, if any.

24. SIGNED	len 1x hitterke	ТІТЬК _	Exploration Manager
	ce for Pederal or State office use)		APPROVAL DATE
PERMIT NO	JU11 9 1982	TITI.K	DATE
CONDITION	DISTRICT SUPERVISOR		

STATE OF NEW MEXICO

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## OIL CONSERVATION DIVISION P. O. BOX 2088

NTA FE NEW MEXICO 87501

Form C-102 Revised 10-1-78

Sanders	Oil & Gas	Company	L	····P	Mr.	- cl the Sect - Ch 63/6	l toolg	ake Fed: 1	⊭1 €.
	Section	Township		Hange		County	Chaves		
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Level Clay.	The trian the	Formation	P	oul				Dedicated Acreage:	
3590.0	AB	0		1AM	DCA	FT-11		160	Acte
Outline the	acreage ded	licated to the s	ubject well	by col	ored pend	il or hach	ure marks on	the plat below.	
interest and	f royalty).							thereof (both as to w of all owners been c	
dated by co	mmunitizatio	n, unitization, lo	orce-pooling	g. elc?					
Yes Yes		If answer is "ye							
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forced-pooli	ing, or otherw	ise) or until a no	on-standard	unit, el	iminating	SUCH INTE	icaia, nas bei	en approved by the D	
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CLIENT: Sanders Oil and Gas Company April 20, 1982 DATE:

A tract of land lying in the NE¼ of Section 24, Township 8 South, Range 24 East, Chaves County, New Mexico, N.M.P.M., being a 20.0 foot wide easement, 10.0 feet each side of, parallel and adjacent to the following described centerline;

Beginning at a point from which the northeast corner of Section 24, T8S, R24E, bears N 18°26'05" E, 2087.1033 feet, said point being the location of the Bitter Lake Federal No. 1, C.W. oil well; thence, N 17°02'18" W, 699.34 feet; thence, S 79°50'59" W, 314.04 feet to the intersection of the east line of existing county road.



## APPLICATION FOR DRILLING

Sanders Oil & Gas Company Bitterlake Federal Well No. 1-CW 660' FEL and 1980' FNL Section 24-T.8S. R24E. Chaves County, New Mexico

In conjunction with Form 9-331C, Application for Permit to Drill subject well, Sanders Oil & Gas Company submits the following ten items of pertinent information in accordance with U.S.G.S. requirements:

1. The geologic surface formation is Permian.

2. The estimated tops of geologic markers are as follows:

Seven Rivers	Surface
San Andres	700'
Glorieta	1700'
Tubb	3200'
Abo	3350 '

3. The estimated depths at which water, or gas formations are expected to be encountered:

Water - Approximately 250' Gas - Abo - 3350'to 4000'

4. Proposed Casing Program: See Form 9-331C and Exhibit F.

5. Pressure Control Equipment: See Exhibit E.

6. Mud Program: See Exhibit G.

7. Auxiliary Equipment: See Exhibit H.

8. Testing, Logging and Coring Programs:

Testing - No drill stem tests to be run Coring - No coring will be done Logging - Electric Log program: Dual Induction Laterolog Audio Log Compensated Formation Density Log Compensated Neutron Log

9. No abnormal pressures or temperatures are anticipated.

10. Anticipated starting date: July 25, 1982.





EXHIBIT F Summary Sanders Oil & Gas Company Bitterlake Federal Well No. 1-CW 660' FEL and 1980' FNL Section 24-T.8S. R24E. Chaves County, New Mexico

13-3/8" Casing in 17-1/2" Hole Drilled to 850'; SURFACE PIPE: Cement to Circulate. 1 -- 13-3/8" Cement Guide Shoe CASING HARDWARE: 1 -- 13-3/8" Insert Flapper Float 1 -- 13-3/8" Top Rubber Plug 2 -- Thread Locking Kit 2 -- Centralizers 550 Sacks Class "C" Cement FILLER CEMENT: 4% D20 Gel 5 Pounds D24 Gilsonite .25 Pounds D29 Cellophane Flakes 2% S1 Calcium Chloride TAIL-IN CEMENT: 150 Sacks Class "C" Cement 2% Sl Calcium Chloride \$9875 (Includes casing hardware) COST ESTIMATE: II Ι CEMENT PROPERTIES: 13.5 PPG 14.8 PPG Weight: 1.32' 3/sx 1.76' 3/sk Yield: 8.92 GPS 6.32 GPS Mix Water:

NOTICE: This recommendation is presented in good faith based upon present day technology and information provided, but no express or implied warranty is intended or given. Dowell assumes no hability for any use made of this recommendation nor for any results obtained from the use of Dowell actives, and products based therein.

EXHIBIT F SUMMARY Sanders Oil & Gas Company Bitterlake Federal Well No. 1-CW 660' FEL and 1980' FNL Section 24-T.8S. R24E. Chaves County, New Mexico

Cement volumes based on bit size less pipe size plus 100% excess. Should cement not circulate or be close enough to fill up with ready mix cement, it will be required to 1-inch cement to surface.

Additional equipment and material charges will apply.

Should lost circulation be a major problem, an additional 1500 sacks of the cement system should be planned for. The 1500 sacks will be used to top out if needed.

Estimated cost for the additional 1500 sacks system -- \$17,859.58.

INTERMEDIATE PIPE: 8-5/8" Casing in 12-1/4" Hole Drilled to 1600' Cement to Circulate.

CASING HARDWARE:

1 -- 8-5/8" Cement or Swirl Guide Shoe
1 -- 8-5/8" Insert Flapper Float
4 -- 8-5/8" Centralizers
1 -- 8-5/8" Top Rubber Wiper Plug
1 -- Thread Locking Kit

CEMENT SYSTEMS:

FILLER CEMENT: 550 Sacks Class "C" Cement

4% D20 Gel 10 lbs D24 Gilsonite .25 lbs D29 Cellophane Flakes 2% Sl Calcium Chloride

TAIL-in-CEMENT: 200 Sacks Class "C" Cement

2% Sl Calcium Chloride

COST ESTIMATE: \$14,550.00

CEMENT PROPERTIES:

Weight: Yield: Mix Water:	13.3 PPG 1.84' 3/sx 9.12 GPS	14.8 PPG 1.54' 3/sx 7.23 GPS

I

II

EXHIBIT F SUMMARY Sanders Oil & Gas Company Bitterlake Federal Well No. 1-CW 660' FEL and 1980' FNL Section 24-T.8S. R24E. Chaves County, New Mexico

Cement volumes based on bit size less pipe size plus 100% excess. Should cement not circulate or be close enough to fill up with ready mix cement, it will be required to 1-inch cement to surface. Additional equipment and material charges will apply.

PRODUCTION PIPE: 4-1/2" Casing in 7-7/8" Hole Drilled to 4500' Tail-in Cement to cover ABO Formation and Filler Cement to Cover 600' above.

CASING HARDWARE:

1 -- 4-1/2" Flapper Float Shoe 1 -- 4-1/2" Flapper Float Collar 6 -- 4-1/2" Centralizers 1 -- 4-1/2" Top Rubber Wiper Plug 1 -- Thread Locking Kit

Pump 20 Barrels CW100 Chemcial Wash Ahead of Cement. CEMENT SYSTEMS:

120 Sacks Class "C" Cement FILLER CEMENT: 4% D20 Gel 10 lbs D24 Gilsonite .25 lbs D29 Cellophane Flakes 2% Sl Calcium Chloride

135 Sacks Dowell 10/8 Self-Stress Expanding Cement TAIL-in-CEMENT: 1.0% D60 Fluid Loss Additive 2.0% Sl Calcium Chloride

Cost Estimate: \$6,500.00

CEMENT PROPERTIES:

Ι 14.8 PPG 13.3 PPG Weight: 1.84' 3/sx 1.54' 3/sx Yield: 7.23 GPS 9.12 GPS Mix Water:

II

Cement volumes based on bit size less pipe size plus 50% excess. Actual cement volumes should be based on caliper survey plus 20% excess. Displace cement with 2% KCl to have recommended completion fluid in hole.



THE ARTESIA LUMBER CO.

ARTESIA OFFICE PHONE 505 746 2312 (24 HRS ) P O BOX 1325 ARTESIA NEW MEXICO 66210

GEORGE R. LOCKER, PRES. I. C. STROMBERG, V. PRES. MIDLAND OFFICE

PRONE 915 6 - 147, 7, 4 966 64 P. O. BOX 5 664 MIDLAND - 11XA - 29704

REPENDED FORM OF MANDAGE

EXHIBIT G Mud Program Sanders Oil & Gas Company Bitterlake Federal Well No. 1-CW 660' FEL and 1980' FNL Section 24-T.8S. R24E. Chaves County, New Mexico

ESTIMATED FORMATION TOPS.

San Andres	7001
Glorietta	17501
Tubb	32251
Abo	4000'

CASING PROGRAM

8 5/8" or 9 5/8" Surface casing at 950' 45" Production casing at 4500'

(\*Note: Loss of circulation from 1400'-1600' may require addtional casing string at 1750')

MUD PROGRAM

0-950': Fresh Water Gel Mud

Spud with a fresh water gel mud using soda ash to treat calcium contamination. and caustic soda for a 10-11 ph. Paper additions will help control seepage losses, and cotton seed hulls and/or other coarse, fibrous LCM may be required for more severe losses. (especially from 300'-600').

950'-3800': Brine water

Drill out with brine water circulating reserve pit to control solids build up. Use salt water gel/paper sweeps for additional hole cleaning. For drill pipe and casing corrosion control, suggest 600-800 ppm Chromate residual. Be alert for loss of circulation.

## 3800'-4500': Salt Gel/ Starch

At 3800' limit surface volume to approximately 400-500 bbls. and increase viscosity to 34-36 sec/1000 cc with salt water gel. Use fresh water and/or oil additions to keep mud weight below 10.2 ppg. 18-24 hours prior to T.D., increase viscosity to 45 sec/1000 cc and lower water loss to 20cc<sup>±</sup> with starch additions to prepare hole for logging and running casing.

\*Note: In case of loss of circulation, from 1400'-1600' or below suggest spotting 75-100 bbls of a 50-60 viscosity mud on bottom and pulling drill bit well above loss zone. Allow this slurry to set 2-3 hours and attempt to fill hole through the fill up line. If unsuccessful wait another 2-3 hours before trying to fill hole again. If this method is unsuccessful, cementing may be the most economical approach.

Estimated cost for this type drilling mud program will be \$15,000-\$18,000 without severe loss of circulation problems.

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