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WORKOVER PROCEDURE

DATE:9/19/91

WELL & JOB: Empire Abo D-44 P&A				DRILLED: 10/61		
LAST WORKOVER: 7/90 Set CIBP			FIELD: EAU		COUNTY: Eddy, NM	
BY: RDR TD: 6325'		TD: 6325'	PBD: 6300'		DATUM: Unknown	
TUBINGHEAD: Unknown			SIZE:		PRESS RATING:	
CASING: SURFACE: INTER: PROD:	<u>SIZE</u> 8-5/8" 5-1/2"	<u>WEIGHT</u> 24 15.5	GRADE J-55 J-55	<u>SET @</u> 740' 6325'	<u>SX CMT</u> 350 150	<u>TOC</u> surf. 3600'
PERFORATIONS: Abo perfs. 6264'-6280'						

 TUBING:
 SIZE:
 2-7/8"
 WEIGHT:
 6.5
 GRADE:
 J-55
 THREAD:
 EUE

 BTM'D @
 5969'
 JOINTS:
 187
 MISC:

PACKER AND MISC: perforated sub, SN

HISTORY AND BACKGROUND: Completed as a rod pump well. This well had several rods failures. 7/90 Pulled completion assembly. Set CIBP at 6217' and tested same. Pressured casing and indicated leak between 3000' and 900'.

SCOPE OF WORK: P&A

PROCEDURE

- 1. Notify NMOCD in Artesia, NM (505) 748-1283 of intent to P&A. Check well for pressure and bled off same. Dig out wellhead and build working pit.
- 2. ND wellhead and NU BOP. POH with production tubing and check suitability for use as work string.
- 3. TIH with tension set packer and isolate casing leaks. POH with packer.
- 4. TIH with open-ended tubing to top of CIBP. Spot 10 sx (88' of fill up) Cl H on top of CIBP. Displace hole with 10 ppg MLF. PUH to 3800'.
- 5. Spot 25 sx balanced plug from 3800' to 3580'. POH. (Squeeze cement using CICR the bad casing).