Form 3160-3 (December 1990)	DEPARTMENT J	STATES F THE INTERIO ID MANAGEMENT	SUBMIT IN TRU A		Form approved.	-1 <i>51</i>
511			·			
AP	PLICATION FOR PERM	AIT TO DRILL OR DE	EPEN	6.IF INDIA	N, ALLOTTEE OR TRIBE NAME	
la TYPE OF WORK:	DRILL	DEEPEN				
b. TYPE OF WELL:				7.UNIT AG	REEMENT NAME	
	WELL Other	ZONE	MULTIPLE ZONE	* Ex BM (O)	R LEASE NAME, WELL NO.	
2 NAME OF OPERAT	OR	0 20 20			at "29" Fed Com #1	
	DEVON SFS OPERATING	, INC. 20305	· · · · · · · · · · · · · · · · · · ·	9.API WEL		
3. ADDRESS AND TE	LEPHONE NO. 20 N. BROADWAY, SUITE	1500 OKC OK 73102 (44	51-235-3611	30.	C15-31724	
4 LOCATION OF WEI	L (Report location clearly and in ac				ND POOL, OR WILDCAT	
	80' FSL & 1830' FWL	(1 <sup>10</sup>	TST		at (Morrow) R.M., OR BLOCK AND SURVEY OR	AREA
At top proposed prod.	zone	41516,	1021 201		Г-16-S, R-28-Е	
14.DISTANCE IN MILES ANI	DIRECTION FROM NEAREST TOWN OR	POST OFFICE*	CEIVED N	12. COUN	TY OR PARISH 13. ST	ATE
12 miles NE of Artesia, 15.DISTANCE FROM PROPO		16.NO. OF ACRES IN LETSE 960	ARTESIA	Eddy	New 17.NO. OF ACRES ASSIGNED	Mexico
LOCATION TO NEARES	Г 	960	<u>, 7</u> /		TO THIS WELL	
PROPERTY OR LEASE L (Also to nearest drig, unit lin	if any)	×**	994221		320 20.ROTARY OR CABLE TOOL	C+
18.DISTANCE FROM PROPO TO NEAREST WELL, DR	ILLING, COMPLETED,	19.PROPOSED DEPTR				L3*
OR APPLIED FOR, ON T		9800'		22. A	Rotary PPROX. DATE WORK WILL START	•
21.ELEVATIONS (Show wheth 3589' GR	ler DF, K I, GK, etc.)					
23.		PROPOSED CASING AND CI	EMENTING PROGRAM	ł		
SIZE OF HOLE	GRADE, SIZE OF CASING	WEIGHT PER FOOT	SETTING DEPTH		QUANTITY OF CEMEN	Т
17 1/2"	H-40 13 3/8"	48#	500'		450 sx to circulate	
12 1/4"	J-55 8 5/8"	32#	2000'		550 sx to circulate	
7 7/8"	L-80, J-55, L-80 5 1/2" Inc. proposes to drill to a depth suf	17#, 15.5#, 17#	9800'	ļ	640 sx, TOC @7000'	
Exhibit #2 = Location Exhibits #3 = Road M Exhibit #4 = Wells W Exhibit #5 = Rotary B	nt Prevention Equipment 1 and Elevation Plat 1 fap and Topo Map	and res portion Lease # Bond C	dersigned accepts all applicab trictions concerning operation s thereof, as described above. : NM-54856 overage: Nation Wide BLM data on present productive zo d measured and true vertical	s conducted 1 Bond # U one and pro	d on the leased land or: /T-1195 posed new productive zone. 1	lf n, if any.
	. J. Fattros, J	<u>L.</u> TITLE Distric	uttross, Jr. t <u>Engineer</u> Da	ATE <u>Mai</u>	rch 3, 2001	
	eral or State office use)					
*(This space for Fede			APPROVAL DATE			
*(This space for Feder PERMIT NO	not warrant or certify that the applicar	t holds legal or equitable title to tho	se rights in the subject lease whicl	h would entit	le the applicant to conduct operat	ions
*(This space for Fede PERMIT NO Application approval does thereon. CONDITIONS OF AP	not warrant or certify that the applicar	t holds legal or equitable title to tho		h would entit	le the applicant to conduct operat	ions



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## **DRILLING PROGRAM**

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Attached to Form 3160-3 Devon SFS Operating, Inc. **CROW FLAT 29 FEDERAL COM #1** (K) 1980' FSL & 1830' FWL, Section 29, T-16-S, R-28-E Eddy County, New Mexico

## 1. Geologic Name of Surface Formation

Alluvium

## 2. Estimated Tops of Important Geologic Markers

Premier	1800'
Abo	5300'
Wolfcamp	6500'
Atoka	8900'
Morrow	9200'
Mississippian	9600'
TD	±9,800'

### 3. Estimated Depths of Anticipated Fresh Water, Oil or Gas

The estimated depths at which water, oil and gas will be encountered are as follows.

Water:	None expected in area
Gas:	Morrow @ 9200' – 9,600'

No other formations are expected to yield oil, gas or fresh water in measurable volumes. The surface fresh water sands will be protected by setting 8 5/8" casing at 2000' and circulating cement back to surface. The oil and gas intervals will be isolated by setting 5 1/2" casing at TD and bringing cement top to approximately 7000'.

## **CROW FLAT 29 FEDERAL COM #1** DRILLING PLAN PAGE 2

## 4. Casing Program

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INTERVALS	<u>LENGTH</u>	<u>CASING</u>	BURST PSI <u>(DF)</u>	COLLAPSE PSI <u>(DF)</u>	TENSION LBS <u>(DF)</u>	TORQUE FT-LBS <u>(DF)</u>
<u>Surface</u> 0 - 500'	500'	13 3/8" 48# H-40 STC	1730	740 (2.96)	322M (13.4)	3220
<u>Intermediate</u> 0 – 2000'	2000'	8 5/8" 32# J-55 STC	3930 (1.85)	2530 (2.53)	372M (5.81)	4020
<u>Production</u> 0 - 1000'	1000'	5 1/2" 17# L-80 LTC	(1.85) 7740 (1.71)	(2.53) 5673 (12)	(5.81) 338M (2.54)	3410
1000' - 6900'	5900'	5 1/2" 15.5# J-55 LTC	4810 (1.18)	3926 (1.2)	217M (1.87)	2390
6900' - 9800'	2900'	5 1/2" 17# L-80 LTC	7740 (6.06)	6290 (1.39)	338M (13.72)	3410

## **Cementing Program**

<u>Cementing 110</u>	<u>gram</u>		YIELD			WOC
HOLE SIZE	<b>DEPTH</b>	<u>CEMENT</u>	<u>CF/SX</u>	<u>% EXCESS</u>	TOC	<u>HRS</u>
Surface						
17 1/2"	500'	Lead: 250 sxs lite + 2% CACL2 +1/4#/sx celloflk (12.7#/gal)	1.88	100	Surf.	18
		<b>Tail:</b> 200 sxs Cl "C" + 2% CaCl2 + 1/4#/sx celloflk (14.8#/gal)	1.35			
Intermediate						
12 ¼"	2000'	Lead: 350 sxs lite + 5% +1/4#/sx celloflk (12.7#/gal)	2.1	100	Surf.	12
		<b>Tail:</b> 200 sxs Cl "C" + 2% CaCl2 + 1/4#/sx celloflk (14.8#/gal)	1.35			
<b>Production</b>						
7 7/8"	9800'	Lead: 650 sx Class H w/3% KCl + 1% FL-25 + .1% sodium metasillicate + 5#/sx gilsonite + ¼#/sx celloflake + .003 gal/sx FP-13L	1.6	30	7000'	24

The cement volumes for the 5 1/2" casing will be revised pending the caliper measurement from the open hole logs.

# 5. Minimum Specifications for Pressure Control

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## **CROW FLAT 29 FEDERAL COM #1** DRILLING PLAN PAGE 3

The blowout preventer equipment (BOP) shown in Exhibit #1 will consist of a (3M system) double ram type (3000 psi WP) preventer and a bag-type (Hydril) preventer (3000 psi WP). Both units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 5 1/2" drill pipe rams on bottom. Both BOP's will be installed on the 8 5/8" surface casing and utilized continuously until total depth is reached. As per BLM Drilling Operations Order #2, prior to drilling out the 8 5/8" casing shoe, the BOP's and Hydril will be function tested.

Pipe rams will be operated and checked each 24 hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily drillers log. A 2" kill line and 3" choke line will be incorporated in the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a kelly cock, floor safety valve, choke lines and choke manifold having 3000 psi WP rating.

## 6. Types and Characteristics of the Proposed Mud System

The well will be drilled to total depth brine with starch mud systems. Depths of systems are as follows.

Depth	Type	Weight (ppg)	Viscosity (1/sec)	Water Loss (cc)
$\overline{0'-2000'}$	Fresh Water	8.5	40	No control
2000' - 5200'	Fresh Water	8.5	40	No control
5200' - 8800'	Cut Brine	9.0	35-40	No control
8800' – TD	CutBrine/Starch	9.2 - 9.8	38-40	6 - 10

The necessary mud products for weight addition and fluid loss control will be on location at all times.

## 7. Auxiliary Well Control and Monitoring Equipment

- A. A kelly cock will be in the drill string at all times.
- B. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor at all times.

## **CROW FLAT 29 FEDERAL COM #1** DRILLING PLAN PAGE 4

- 8. Logging, Testing and Coring Program
  - A. Drill stem tests may be run on potential pay interval.
  - B. The open hole electrical logging program will be as follows.
    - 1) DLL/MSFL/GR from total depth to base of intermediate casing.
    - 2) CNL/LDT/GR from total depth to base of intermediate casing with CNL/GR to surface.
  - C. No coring program is planned.
  - D. Additional testing will be initiated subsequent to setting the 5 1/2" production casing. Specific intervals will be targeted based on log evaluation, geological sample shows and drill stem tests.

### 9. Abnormal Pressures, Temperatures and Potential Hazards

No abnormal pressures or temperatures are foreseen. The anticipated bottom hole temperature at total depth is 138 degrees and maximum bottom hole pressure is 4015 psi. No Hydrogen sulfide or other hazardous gases or fluids have been encountered, reported or are known to exist at this depth in this area. No major loss circulation intervals have been encountered in adjacent wells.

### 10. Anticipated Starting Date and Duration of Operations

Road and location preparation will not be undertaken until approval has been received from the BLM. If approved, this well will be drilled as part of a development project. The anticipated spud date for the project is in May 2001. The drilling operation should require approximately 45 days. If the well is deemed productive, completion operations will require, at minimum, an additional 30 days of testing to ascertain whether permanent production facilities will be constructed.

## SURFACE USE AND OPERATING PLAN

Attached to Form 3160-3 CROW FLAT 29 FEDERAL COM #1 (K) 1980' FSL & 1830' FWL, Section 29, T-16-S, R-28-E

Eddy County, New Mexico

### 1. Existing Roads

- A. The well site and elevation plat for the proposed CROW FLAT 29 FEDERAL COM #1 are reflected on Exhibit #2. This well was staked by Basin Surveys in Hobbs, NM.
- B. All roads into the location are depicted in Exhibit #3. New construction from the existing lease road will be used to access the location. New construction will conform to the specifications outlined in Item #2 below.
- C. Directions to location: From Jct. Hwy 82 & Co. Road 202, go North on CO. Rd. 202 4.8 miles; thence NE 1.3 mile; thence N 0.1 mile; thence NE 1.6 mile to a trail road; thence NW 1599 feet to lease road; thence SW 1546 feet; thence SW 1546 feet to section line fence and beginning of proposed lease road.

## 2. Proposed Access Road

Exhibit #3 shows the existing lease road. Access to this location will require the construction of about 1178' of proposed access road. All new construction will adhere to the following.

- A. The maximum width of the road will be 15'. It will be crowned and made of 6" of rolled and compacted caliche. Water will be deflected, as necessary, to avoid accumulation and prevent surface erosion.
- B. Surface material will be native caliche. This material will be obtained from a BLM approved pit nearest in proximity to the location. The average grade will be approximately 1%.
- C. No cattle guards, grates or fence cuts will be required. No turnouts are planned.

## 3. Location of Existing Wells

Exhibit #4 shows all existing wells within a one-mile radius of the proposed CROW FLAT 29 FEDERAL COM #1.

## 4. Location of Existing and/or Proposed Facilities

- A. In the event the well is found productive, the necessary production equipment will be installed at the well site.
- B. If the well is productive, rehabilitation plans are as follows.
  - 1) The reserve pit will be back-filled after the contents of the pit are dry (within 120 days after completion, weather permitting).
  - 2) Caliche from unused portions of the drilling pad will be removed. The original topsoil from the well site will be returned to the location. The drill site will then be contoured to the original natural state.

## 5. Location and Type of Water Supply

The CROW FLAT 29 FEDERAL COM #1 will be drilled using a combination of brine and fresh water mud systems (outlined in Drilling Program). The water will be obtained from commercial sources and will be transported over the existing and proposed roads. No water well will be drilled on the location.

## 6. Source of Construction Materials

All caliche utilized for the drilling pad and proposed access road will be obtained from an existing BLM approved pit. All roads will be constructed of 6" rolled and compacted caliche.

### 7. Methods of Handling Water Disposal

- A. Drill cuttings will be disposed into the reserve pit.
- B. Drilling fluids will be contained in steel mud tanks. The reserve pit will contain excess drilling fluid or fluid from the well during drilling, cementing and completion operations. The reserve pit will be an earthen pit roughly 125' x 125' x 6', or smaller, in size.
- C. The reserve pit will be fenced on three sides throughout drilling operations and will be totally isolated upon removal of the rotary rig. The pit will be lined using a 5-7 mil plastic to minimize loss of drilling fluids and saturation of the ground with brine water used during drilling.
- D. Water produced from the well during completion operations will be disposed into a steel tank or reserve pit, if volumes prove excessive. After placing the well on production through the production facilities, all water will be collected in tanks. Produced oil will be separated into steel stock tanks until sold.
- E. A portable chemical toilet will be available on the location for human waste during the drilling operations.
- F. Garbage, trash and waste paper produced during drilling operations will be collected in a contained trailer and disposed at an approved landfill. All waste material will be contained to prevent scattering by the wind. All water, fluids, salt or other chemicals will be disposed into the reserve pit. No toxic waste or hazardous chemicals will be generated by this operation.
- G. All waste material will be removed within 30 days after the well is either completed or abandoned. The reserve pit will be completely fenced until it has dried. At the point the reserve pit is found sufficiently dry, it will be backfilled and reclaimed as per BLM specifications. Only the portion of the drilling pad used by the production equipment (pumping unit and tank battery) will remain in use. If the well is deemed non-commercial only a dry hole marker will remain.

## 8. Ancillary Facilities

No permanent campsite or other facilities will be constructed as a result of this well.

## 9. Well Site Layout

- A. The drilling pad is shown on Exhibit #6. The pad, pits and general location of the rig equipment are displayed. Top soil will be stored adjacent to the pad until reclamation efforts are undertaken. Only modest cuts will be necessary to build the pad which will be covered with 6" of compacted caliche.
- B. No permanent living facilities are planned, but temporary trailers for the tool pusher, drilling foreman and mud logger may be on location throughout drilling operations.
- C. The reserve pit will be lined using plastic sheeting of 5-7 mil thickness.

## 10. Plans for Restoration of Surface

- A. After concluding the drilling and/or completion operations, if the well is found noncommercial, the caliche will be removed from the pad and transported to the original caliche pit or used for other drilling locations. The road will be reclaimed as directed by the BLM. The reserve pit area will be broken out and leveled after drying to a condition where these efforts are feasible. The original top soil will be returned to the pad and contoured, as close as possible, to the original topography.
- B. The pit lining will be buried or hauled away in order to return the location and road to their pristine nature. All pits will be filled and location leveled, weather permitting, within 120 days after abandonment.
- C. The location and road will be rehabilitated as recommended by the BLM.
- D. The reserve pit will be fenced on three sides throughout drilling operations. After the rotary rig is removed, the reserve pit will be fenced on the fourth side to preclude endangering wildlife. The fencing will be in place until the pit is reclaimed.

E. If the well is deemed commercially productive, the reserve pit will be restored as described in 10 (A) within 120 days subsequent to the completion date. Caliche from areas of the pad site not required for operations will be reclaimed. The original top soil will be returned to the area of the drilling pad not necessary to operate the well. These unused areas of the drilling pad will be contoured, as close as possible, to match the original topography.

### 11. Surface Ownership

The well site is owned by the Bureau of Land Management.

Road routes have been approved by the BLM.

The surface location will be restored as directed by the BLM.

#### 12. Other Information

- A. The project area is located in shallow sandy loams with Ogallala gravels and exposure of limestone caliche. Vegetation in the area consists of little leaf sumac, acacia, grass, and creosote..
- B. There is no permanent water in the immediate area.
- C. Land use is for oil and gas production, grazing and hunting.
- D. A Cultural Resources Examination will be completed by Southern New Mexico Archaeological Services, Inc. and forwarded to the BLM office in Carlsbad, New Mexico.

### 13. Lessee's and Operator's Representative

The Devon Energy Production Company, L.P. representatives responsible for ensuring compliance of the surface use plan are listed below.

E.L. Buttross, Jr.	Don Mayberry
Operations Engineering Advisor	Superintendent
Devon Energy Production Company, L.P.	Devon Energy Production Company, L.P.
20 North Broadway, Suite 1500	Post Office Box 250
Oklahoma City, OK 73102-8260	Artesia, NM 88211-0250
(405) 552-4509 (office)	(505) 748-3371 (office)
(405) 478-0754 (home)	(505) 746-4945 (home)

## Certification

I hereby certify that I, or persons under my direct supervision, have inspected the proposed drill site and access road; that I am familiar with the conditions that presently exist; that the statements made in this plan are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed by Devon Energy Production Company, L.P. and its contractors and subcontractors in conformity with this plan and the terms and conditions under which it is approved.

Signed: E.Z. Ruttons, J. Date: March 3, 2001 E.L. Buttross, Jr.

E.L. Buttross, Jr. Operations Engineering Advisor

## Attachment to Exhibit #1 NOTES REGARDING BLOWOUT PREVENTERS Devon SFS Operating, Inc. CROW FLAT 29 FEDERAL COM #1 (K) 1980' FSL & 1830' FWL, Section 29, T-16-S, R-28-E Eddy County, New Mexico

- 1. Drilling nipple will be constructed so it can be removed mechanically without the aid of a welder. The minimum internal diameter will equal BOP bore.
- 2. Wear ring will be properly installed in head.
- 3. Blowout preventer and all associated fittings will be in operable condition to withstand a minimum 3000 psi working pressure.
- 4. All fittings will be flanged.
- 5. A full bore safety valve tested to a minimum 3000 psi WP with proper thread connections will be available on the rotary rig floor at all times.
- 6. All choke lines will be anchored to prevent movement.
- 7. All BOP equipment will be equal to or larger in bore than the internal diameter of the last casing string.
- 8. Will maintain a kelly cock attached to the kelly.
- 9. Hand wheels and wrenches will be properly installed and tested for safe operation.
- 10. Hydraulic floor control for blowout preventer will be located as near in proximity to driller's controls as possible.
- 11. All BOP equipment will meet API standards and include a minimum 40 gallon accumulator having two independent means of power to initiate closing operation.

DISTRICT I

1825 N. French Dr., Hobbs, NM 88240

DISTRICT II 311 South First, Artesia, NM 88210

DISTRICT III 1000 Rio Brazos Rd., Aztec, NM 87410

DISTRICT IV 2040 South Pacheco, Santa Fe, NM 87505

#### State of New Mexico

Energy, Minerals and Natural Resources Department

Form C-102 Revised March 17, 1999

Submit to Appropriate District Office State Lease - 4 Copies Fee Lease - 3 Copies

BASIN EVENEYS

## OIL CONSERVATION DIVISION

2040 South Pacheco Santa Fe, New Mexico 87504-2088

WELL LOCATION AND ACREAGE DEDICATION PLAT

□ AMENDED REPORT

#### Pool Code Pool Name **API** Number Property Name Well Number **Property** Code CROW FLAT "29" FEDERAL 1 Elevation **Operator** Name OGRID No. 20305 3589' DEVON SFS OPERATING, INC. Surface Location East/West line County Feet from the North/South line Feet from the Lot Idn UL or lot No. Section Township Range WEST EDDY 28 E SOUTH 1830 16 S 1980 κ 29 Bottom Hole Location If Different From Surface Feet from the North/South line Feet from the East/West line County Lot Idn Township Range UL or lot No. Section Joint or Infill Consolidation Code Order No. Dedicated Acres 320 NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION OPERATOR CERTIFICATION I hereby certify the the information contained herein is true and complete to the best of my knowledge and belief. E. I. BI Signature E. L. Buttross, Jr. Printed Name per. Engineering Advisor Title March 3, 2001 Date Lat - N32'53'27.1" Lon - W104'12'02.0" SURVEYOR CERTIFICATION I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my 3591.0 3591.4 supervison, and that the same is true and correct to the best of my belief. 1830 3596.3 13584.4 December 8, 2000 Date Surveyor Aseal of ONES Signaty Professional Surreson 980 5 No. 06 '9A 7977 Certif 60 ROFESSIONAL





CROW FLAT "29" FEDERAL #1 Located at 1980' FSL and 1830' FWL Section 29, Township 16 South, Range 28 East, N.M.P.M., Eddy County, New Mexico.

P.O. Box 1786	W.O. Number: 0672AA - KJG #122	DEVON
1120 N. West County Rd. Hobbs, New Mexico 88241	Survey Date: 12-08-2000	SFS OPERATING.
<b>Surveys</b> (505) 393-7316 - Office (505) 392-3074 - Fax	Scale: 1" = 2000'	INC
focused on excellence in the olifieid basinsurveys.com	Date: 12-12-2000	



basin
Surveys
focused on excellence in the oilfield

Hobbs, New Mexico 88241

(505) 393-7316 - Office

(505) 392-3074 - Fox

basinsurveys.com

W.O. Number: 0672AA - KJG #12 Survey Date: 12-08-2000 Scale: 1" = 2 MILES Date: 12-12-2000 DEVON SFS OPERATING, INC.





#### 3,000 psi Working Pressure

3 MWP

STACK REQUIREMENTS

No.	llem		Min. 1.D.	Min. Nominal
1	Flowline			
2	Fill up line			2*
3	Drilling nipple			
4	Annular preventer			
5	Two single or one dual hyd operated rams	fraulically		
6a	Drilling spool with 2" min. 3" min choke line outlets			
6b	2" min. kill line and 3" mlr outlets in ram. (Alternate t	n, choke line o 62 above.)		
7	Valve	Gale 🗆 Plug 🗅	3-1/8*	
8	Gale valve-power operat	ed	3-1/8*	
9	Line to choke manifold			3.
10	Valves	Gate D Plug D	2-1/16"	
11	Check valve		2.1/16"	
12	Casing head			
13	Valve	Gate D Plug D	1-13/16*	
14	Pressure gauge with need	lle valve		
15	Kill line to rig mud pump r			2"



OPTIONAL					
16 Flanged valve	1-13/16"				

#### CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 3,000 psi, minimum.
- 2. Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.BOP controls, to be located near drillers position.
- 4.Kelly equipped with Kelly cock.
- 5-inside blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 5.Kally saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- 8.Extra set pipe rams to fit drill pipe in use
- on location at all times.
- 9. Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

- 1.Bradenhead or casinghead and side valves.
- 2.Wear bushing, If required.

#### **GENERAL NOTES:**

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2.All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chore. Valves must be full opening and suitable for high pressure mud service.
- 3. Controls to be of standard design and each marked, showing opening and closing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans. Replaceable parts for adjustable choke, other bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- All values to be equipped with handwheels or handles ready for immediate use.
- 6.Choke lines-must be suitably anchored.

- 7.Handwheels and extensions to be connected and ready for use.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (3000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- 10.Casinghead connections shall not be used except in case of emergency.
- Do not use kill line for routine Illi-up operations.

## EXHIBIT# 1 ..

#### MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure

3 MWP - 5 MWP - 10 MWP

Τ#

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			MINI	MUM REQL	HREMENT!	S				
		3,000 MWP 5,000 MWP				10,000 MWP		,		
No.		I,D.	NOMINAL	RATING	1.D.	NOMINAL	RATING	I.D.	NOMINAL	RATING
1	Line from drilling spool		3.	3,000		3-	5,000		3-	10,000
. 2	Cross 3"x3"x3"x2"			3,000			5,000		1	
	Cross 3"x3"x3"									10,000
3	Valves(1) Gate D Plug D(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8-		10,000
4	Gate 🖸 Valve Plug 🗗 (2)	1-13/16"		3,000	1-13/16*		5,000	1-13/16*		10,000
4a	Valves(1)	2-1/16*		3,000	2-1/16*		5,000	3-1/8*		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Gate C Valves Plug C(2)	3-1/8=		3,000	3-1/8-		5,000	3-1/8*		10,000
7	Adjustable Choke(3)	2*		3,000	2*		5,000	2-		10.000
8	Adjustable Choke	1*		3,000	1*		5,000	Z"		10,000
9	Line		י פי	3,000		3-	5,000		3-	10,000
10	Line		2*	3,000		2-	5,000		3-	10,000
11	Gale C Valves Plug C(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8-		10,000
12	Lines		3-	1,000		3-	1,000		3"	2.000
13	Lines		3-	1,000		3"	1,000	•	3*	2,000
14	Remote reading compound standpipe pressure gauge			3,000			5,000	•		10,000
15	Gas Separator		2'x5'			2'x5'			2'x5'	
16	Line		4*	1,000		4*	1,000		4*	2,000
17	Gale [] Valves Plug [](2)	3-1/8-		3,000	3-1/8*		5,000	J-1/8*		10,000

(1) Only one required in Class 3M,

(2) Gate valves only shall be used for Class 10M.

(3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

#### EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 58 or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.

4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.

- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- 6. Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.

7. Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as practical from the well.