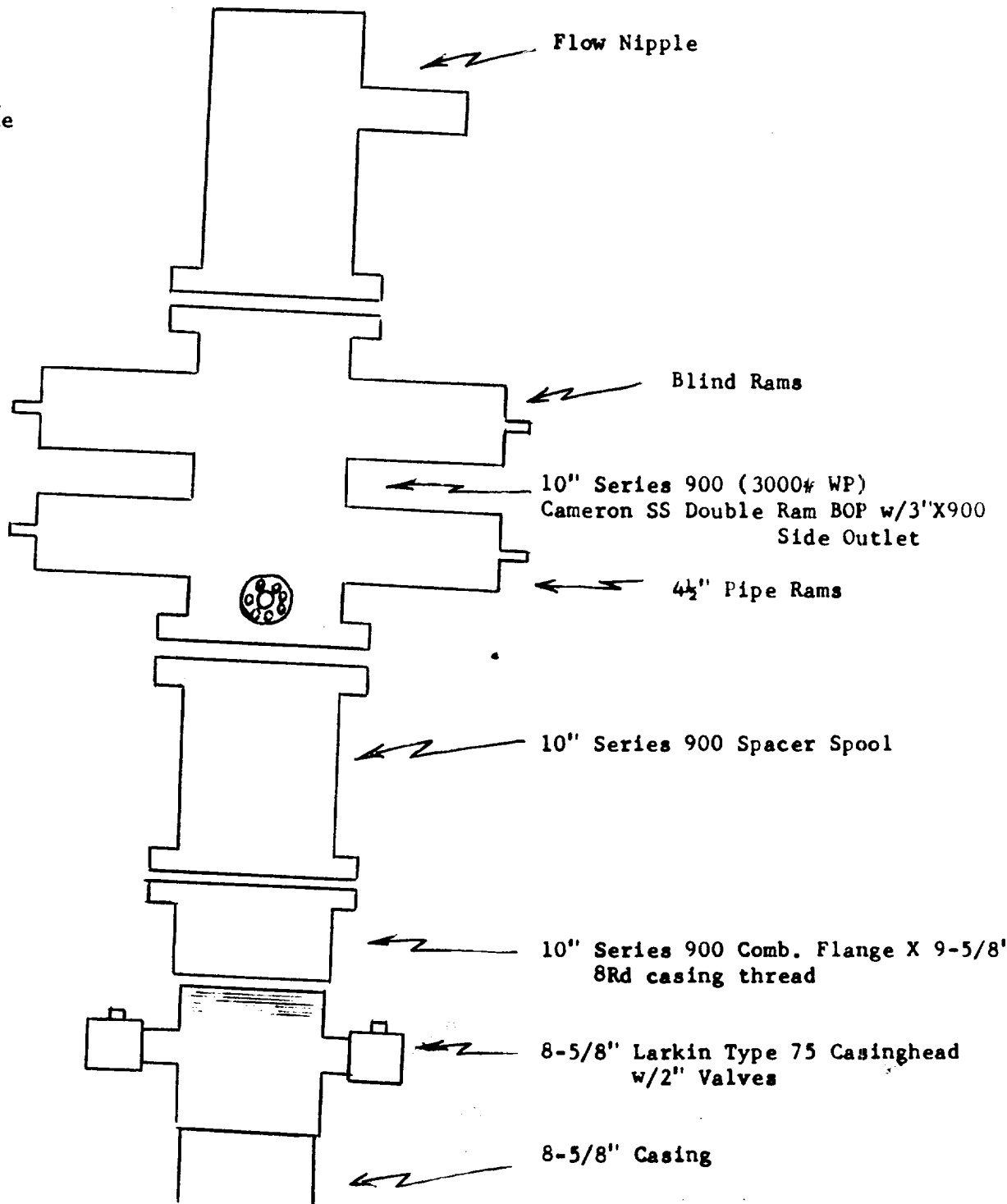


Closing Unit  
4 Stage Payne



B O P Schematic