. 🦘	N	.M. Oil Cons. Division		H-18
Form 3160-3 (August 1999)	UNITED SH	625 N. French Dr. 625 N. French Dr. 655 NM 88240	FORM APP OMB No. 10 Expires Novem	ROVED 004-0136
	LICATION FOR PERMIT	IANAGEMENT	5. Lease Serial No. NMNM19142 6. If Indian, Allottee or Trib	e Name
-	RILL CREENTER	,	<ol> <li>If Unit or CA Agreement</li> <li>Icase Name and Well No.</li> <li>Icase Name and Well No.</li> </ol>	·
		er Single Zone Multiple Zone LINDA GUTHRIE E-Mail: linda.guthrie@dvn.com	RIO BLANCO 3 FEDE	
3a. Address 20 NORTH BROADW OKLAHOMA CITY, C	/AY, SUITE 1500	3b. Phone No. (include area code) Ph: 405.228.8209 Fx: 405.552.1319	30-025-30 Bell Lake, Devonu	an, NE (GAS) 90378
At surface At proposed prod. zor		192021 Hor 12 111 12 12020	11. Sec., T., R., M., or Blk. Sec 3 T23S R34E M SME: BLM	
APPROX 20 MILES	direction from nearest town or post of SWEST OF JAL, NM of location to nearest property or		12. County or Parish LEA	13. State NM
lease line, ft. (Also to	nearest drig. unit line, if any)	16. No. of Acres in Lease 560.12 562.129755	17. Spacing Unit dedicated 320.00	to this well
completed, applied fo		19. Proposed Depth 15000 MD	20. BLM/BIA Bond No. on	file
21. Elevations (Show whe 3387 GL	ther DF, KB, RT, GL, etc.	22. Approximate date work will start 07/01/2004	23. Estimated duration 90 DAYS	
			ntrolled Water Basim	
<ol> <li>Well plat certified by a re</li> <li>A Drilling Plan.</li> <li>A Surface Use Plan (if the</li> </ol>		em Lands, the 5. Operator certification	this form: ons unless covered by an existin formation and/or plans as may	
25. Signature (Electronic Submis	sion)	Name (Printed/Typed) LINDA GUTHRIE		Date 05/20/2004
Title OPERATIONS ASS	SOCIATE			•
Approved by (Signature) × /S/ Title	Joe G. Lara	Name (Printed/Typed) /s/ Joe G. Lara		Date JUL 2004
ACTING FIELD MAI		Office CARLSBAD FIELD O	FFICE	
operations thereon. Conditions of approval, if an		lds legal or equitable title to those rights in the subject I	ease which would entitle the ap	-
GENERAL REQUIRE SPECIAL STIPULAT ATTACKED DECLARED V	Electronic Submiss For DEVON E	nake it a crime for any person knowingly and willfully to ions as to any matter within its jurisdiction. ion #28752 verified by the BLM Well Inform NERGY PRODUCTION CO LP, sent to the processing by ARMANDO LOPEZ on 05/24 CPAPITAN REEF CEMENT BEHIND TH	nation System Hobbs /2004 (04AI 0069AF)	gency of the United
CASING MUS	T BE <u>CIRCULATED</u>	CASING MUST BE	D BACK 200 INTO	138

## **Additional Operator Remarks:**

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Devon Energy proporses to drill to approximately 15,000' to test the Morrow/Devonian for commercial quantities of gas. If deemed non-commercial, the wellbore will be plugged and abandoned as per Federal regulations. Programs to adhere to onshore oil and gas regulations are outlined in the following exhibits and attachments.

Approximately 1804' of new lease road will need to be constructed.

DISTRICT I 1625 N. French Dr., Hobbe, NM 88240 DISTRICT II 811 South First, Artenia, NM 88210

oll South First, Artesia, NM 86210

DISTRICT III 1000 Rio Brazos Rd., Artec, NM 87410

DISTRICT IV 2040 South Pacheco, Senis Fe. NM 57505 State of New Mexico

Energy. Minerals and Natural Resources Department

Form C-102 Revised March 17, 1999

Submit to Appropriate District Office State Lease - 4 Copies Fee Lease - 3 Copies

### OIL CONSERVATION DIVISION 2040 South Pacheco Santa Fe, New Mexico 87504-2088

D AMENDED REPORT





<sup>.</sup> 



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# **DRILLING PROGRAM**

Devon Energy Production Company, LP RIO BLANCO 3 FEDERAL #1 1980' FSL & 660' FWL, Section 3 T23S, R34E Lea County, New Mexico

1. Geologic Name of Surface Formation

Alluvium

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2. Estimated Tops of Important Geologic Markers

Rustler	2375'
Delaware	5125'
Bone Spring	8485'
Wolfcamp	11240'
Strawn	11750'
Atoka	12050'
Morrow	12850'
Devonian	1 <b>4574'</b>
Total Depth	15000'

# 3. Estimated Depths of Anticipated Fresh Water, Oil or Gas

The estimated depths at which water, oil and gas will be encountered are as follows.

- WaterNone expected in areaOilBone Spring @8485'GasUpper Morrow @12850
  - Devonian @14,574'
- 4. <u>Casing Program</u>

Hole Size	Interval	OD Csg	Weight	Collar	Grade
17 1⁄2"	0-2400'	13 3/8"	54.5 & 61#	ST&C	K55
12 1/4:"	0-5150'	9 5/8"	40#	LT&C	N80
8 <sup>3</sup> /4"	0' -12,000'	7"	26#	LT&C	HCP-110
6 1/8"	11,700' – 14,570'	5"	18#	ST-L	HCL-80
4 1/8"	14,570 - 15,000	Open hole			

# 5. CASING CEMENTING & SETTING DEPTH:

13-3/8"	Surface	Run 13-3/8" 54.5# & 61# K55 ST&C casing. Cement with 1027 sx 35:65:6 Poz Class C followed by 300 sx Class C. Cement to surface.
9-5/8"	Intermediate	Run 9-5/8" 40# N80 LT&C casing. Cement Stage I w/ 417 sx 50:50 Poz:Class C followed by 250 sx 60:40 Poz Class C. Cement Stage II w/ 496 sx 50:50 Poz:Class C followed by 200 sx 60:40 Poz:Class C. Cement back to 13-3/8" casing.
7 5/8	Production Interm.	Run 7 ", 26# HCP 110, LT&C casing . Cement with 421 sx Class H. Cement 500' above the top hydrocarbon bearing interval.
5"	Production Liner	Run 5 ", 18# HCL-80 liner. Cement with 225 sx Class H. Cement to top of liner.

Note: Cement volumes may vary based on hole conditions and caliper information.

6. PRESSURE CONTROL EQUIPMENT: Exhibit 1 Prior to intermediate, the blowout preventor equipment will consist of a 2M system. A 2000 psi WP pipe ram and/or a 2000 psi (Hydril) preventor. After Tding intermediate, a Blow-out Preventer (5,000/10,000 PSI working pressure) consisting of double ram type preventer with bag type preventor will be used. Units will be hydraulically operated. Choke Manifold and Closing Unit. Blind rams on top, pipe rams on bottom to correspond with size of drill pipe in use. BOP will be tested as well as choke manifold. BOP will be worked at least once each day while drilling & blind ram will be worked on trips when no drill pipe is in hole. Full opening stabbing valve and upper Kelly cock will be utilized. Anticipated BHP 6300 PSI and 200° BHT.

# 7. PROPOSED MUD CIRCULATION SYSTEM:

DEPTH	MUD. WT.	MUD VISC.	FLUID LOSS	TYPE MUD
0' – 2400'	8.4 - 8.8	29-36	NC	Fresh water spud mud use paper for seepage.
2400' – 5000'	8.5 – 10	29-32	NC	Brine water, use ground paper for seepage control and lime for ph
5000' 11,800'	8.4 – 9	29-34	N/C	Cut Brine use paper for seepage control
11,800' – 14,570'	9-12.5	34-38	10cc for drilling Morrow	Cut Brine. Mud up at 12,000'
14,570' - 15,000'	8.4	28-30	N/C	Fresh Water

Sufficient mud materials to maintain mud properties, meet lost circulation and weight increase requirement will be kept at well site at all times. In order to run casing and log well viscosity may have to be raised and water loss may have to be lowered.

# 8. Auxiliary Well Control and Monitoring Equipment

- A. A kelly cock will be in the drill string at all times.
- B. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor at all times.
- C. Hydrogen Sulfide detection equipment (Compliance Package) will be in operation when drilling out the 9 5/8" casing shoe until the well is TD'd.

# 9. Logging, Testing and Coring Program

- A. Drill stem tests may be run on potential pay interval.
- B. The open hole electrical logging program will be as follows.
  - 1) TD to intermediate casing; Induction/ Gamma Ray/ Neutron/ Density Log.
  - 2) TD to surface: Neutron with Gamma Ray.
- C. No coring program is planned.
- D. Additional testing may be initiated during drilling of the open hole section below 14,570'. Specific intervals will be targeted based on log evaluation, geological sample shows and drill stem tests.

# 11. Abnormal Pressures, Temperatures and Potential Hazards

Abnormally high pressured zones with a bottom hole pressure of approximately 7500 psi could possibly be encountered while drilling the Pennsylvanian interval. Sufficient barite will be on location to enable the weighting up to the estimated 11.5 ppg to control any high-pressure zone encountered. Along with the above mentioned primary control, a Blow Out Preventor System as outlined in Exhibit B will be utilized should the need arise to shut the well in prior to running and cementing the drilling liner. The estimated bottom hole temperature is 200°F. Hydrogen Sulfide has been reported at this depth in this area. No major lost circulation zones have been reported in the offsetting wells.

## 12. Anticipated Starting Date and Duration of Operations

Road and location preparation will not be undertaken until approval has been received from the BLM. If approved, this well will be drilled as part of a development project. The anticipated spud date for the project is in July 01, 2004. The drilling operation should require approximately 70 days. If the well is deemed productive, completion operations will require, at minimum, an additional 30 days of testing to ascertain whether permanent production facilities will be constructed.

# SURFACE USE AND OPERATING PLAN

Devon Energy Production Company, LP RIO BLANCO 3 FEDERAL #1 1980' FSL & 660' FWL, Section 3 T23S, R34E Lea County, New Mexico

## 1. Existing Roads

- A. The well site and elevation plat for the proposed well are reflected on Exhibit #2. This well was staked by Basin Surveys in Hobbs, NM.
- B. All roads into the location are depicted in Exhibit #3. New construction from the existing lease road will be used to access the location. New construction will conform to the specifications outlined in Item #2 below.
- C. Directions to location: From the junction of Co. Rd. E-21 and state Hwy 128, go north on Co. Rd. E-21 for approx. 8.0 miles; then east on E-21 for approx. 2.5 miles to the beginning of the proposed lease road.

# 2. Proposed Access Road

Exhibit #3 shows the existing lease road. Access to this location will require the construction of about 1804' of proposed access road. All new construction will adhere to the following.

- A. The maximum width of the road will be 15'. It will be crowned and made of 6" of rolled and compacted caliche. Water will be deflected, as necessary, to avoid accumulation and prevent surface erosion.
- B. Surface material will be native caliche. This material will be obtained from a BLM approved pit nearest in proximity to the location. The average grade will be approximately 1%.
- C. No cattle guards, grates or fence cuts will be required. No turnouts are planned.
- 3. Location of Existing and/or Proposed Facilities
  - A. In the event the well is found productive, a tank battery would be constructed and the necessary production equipment will be installed at the well site.
    - 1) If necessary, the well will be operated by means of an electric prime mover. Electric power poles will be set along side of the access road.
    - 2) The tank battery, all connections and all lines will adhere to API standards.

## RIO BLANCO 33 FEDERAL #2

SURFACE USE AND OPERATING PLAN PAGE 2

- B. If the well is productive, rehabilitation plans are as follows.
  - 1) The reserve pit will be closed pursuant to OCD rules and guidelines and recleaimed as per BLM specifications.
  - 2) The original topsoil from the well site will be returned to the location. The drill site will then be contoured to the original natural state.

## 4. Methods of Handling Water Disposal

- A. Drill cuttings will be disposed into the reserve pit.
- B. Drilling fluids will be contained in steel mud tanks. The reserve pit will contain excess drilling fluid or fluid from the well during drilling, cementing and completion operations. The reserve pit will be an earthen pit roughly 200' x 150' x 8' in size.
- C. The reserve pit will be fenced on three sides throughout drilling operations and will be totally isolated upon removal of the rotary rig. The pit will be lined using a 20 mil liner to minimize loss of drilling fluids and saturation of the ground with brine water used during drilling.
- D. Water produced from the well during completion operations will be disposed into a steel tank or reserve pit, if volumes prove excessive. After placing the well on production through the production facilities, all water will be collected in tanks. Produced oil will be separated into steel stock tanks until sold.
- E. A portable chemical toilet will be available on the location for human waste during the drilling operations.
- F. Garbage, trash and waste paper produced during drilling operations will be collected in a contained trailer and disposed at an approved landfill. All waste material will be contained to prevent scattering by the wind. All water, fluids, salt or other chemicals will be disposed into the reserve pit. No toxic waste or hazardous chemicals will be generated by this operation.
- G. All waste material will be removed within 30 days after the well is either completed or abandoned. The reserve pit will be completely fenced until it has it is ready to be closed. It will be closed pursuant to OCD rules and guidelines and reclaimed as per BLM specifications. Only the portion of the drilling pad used by the production equipment (pumping unit and tank battery) will remain in use. If the well is deemed non-commercial only a dry hole marker will remain.

## **RIO BLANCO 33 FEDERAL #2**

SURFACE USE AND OPERATING PLAN PAGE 3

# 5. Well Site Layout

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- A. The drilling pad is shown on Exhibit #5. The pad, pits and general location of the rig equipment are displayed. Top soil will be stored adjacent to the pad until reclamation efforts are undertaken. Only modest cuts will be necessary to build the pad, which will be covered with 6" of compacted caliche.
- B. No permanent living facilities are planned, but temporary trailers for the tool pusher, drilling foreman and mud logger may be on location throughout drilling operations.

## 10. Plans for Restoration of Surface

- A. After concluding the drilling and/or completion operations, if the well is found noncommercial, the road will be reclaimed as directed by the BLM.
- B. The pit will be closed pursuant to OCD rules and guidelines and reclaimed as per BLM specifications. The original top soil will be returned to the pad and contoured as closely as possible to the original topography.
- C. The location and road will be rehabilitated as recommended by the BLM.
- D. The reserve pit will be fenced on three sides throughout drilling operations. After the rotary rig is removed, the reserve pit will be fenced on the fourth side to preclude endangering wildlife. The fencing will be in place until the pit is reclaimed.

# 11. Surface Ownership

The well site is owned by the Bureau of Land Management.

The surface location will be restored as directed by the BLM.

## **RIO BLANCO 33 FEDERAL #2**

SURFACE USE AND OPERATING PLAN PAGE 4

12. Other Information

- A. The wellsite and access route are located in a relatively flat area.
- B. The top soil at the wellsite and access route is sandy.
- C. The vegetation cover at the wellsite is moderately sparse, with prairie grasses, some mesquite bushes, and shinnery oak.
- D. No wildlife was observed but it is likely that deer, rabbits, coyotes and rodents traverse the area.
- E. A Cultural Resources Examination will be completed by Southern New Mexico Archaeological Services, Inc. and forwarded to the BLM office in Carlsbad, New Mexico.

## 13. Lessee's and Operator's Representative

The Devon Energy Production Company, L.P. representatives responsible for ensuring compliance of the surface use plan are listed below.

Bill Greenlees	Don Mayberry
Operations Engineer Advisor	Superintendent
Devon Energy Production Company, L.P.	Devon Energy Production Company, L.P.
20 North Broadway, Suite 1500	Post Office Box 250
Oklahoma City, OK 73102-8260	Artesia, NM 88211-0250
(405) 552-8194 (office)	(505) 748-3371 (office)
(405) 203-7778 (Cellular)	(505) 746-4945 (home)

## Certification

I hereby certify that I, or persons under my direct supervision, have inspected the proposed drill site and access road; that I am familiar with the conditions that presently exist; that the statements made in this plan are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed by Devon Energy Production Company, L.P. and its contractors and subcontractors in conformity with this plan and the terms and conditions under which/it is approved.

Signed:

Bill Greenlees

Date: <u>May 20, 2004</u>

Operations Engineer Advisor

Attachment to Exhibit #1 NOTES REGARDING BLOWOUT PREVENTERS Devon Energy Production Company, LP **RIO BLANCO 3 FEDERAL #1** 1980' FSL & 660' FWL, Section 3 T23S, R34E Lea County, New Mexico

- 1. Drilling nipple will be constructed so it can be removed mechanically without the aid of a welder. The minimum internal diameter will equal BOP bore.
- 2. Wear ring will be properly installed in head.
- 3. Blowout preventer and all associated fittings will be in operable condition to withstand a minimum 5000 psi working pressure.
- 4. All fittings will be flanged.

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- 5. A full bore safety valve tested to a minimum 5000 psi WP with proper thread connections will be available on the rotary rig floor at all times.
- 6. All choke lines will be anchored to prevent movement.
- 7. All BOP equipment will be equal to or larger in bore than the internal diameter of the last casing string.
- 8. Will maintain a kelly cock attached to the kelly.
- 9. Hand wheels and wrenches will be properly installed and tested for safe operation.
- 10. All BOP equipment will meet API standards and include a minimum 40 gallon accumulator having two independent means of power to initiate closing operation.

UNITED STATES DEPARTMENT OF THE INTERIOR Bureau of Land Management Roswell Field Office 2909 West Second Street Roswell, New Mexico 88201-1287

Statement Accepting Responsibility for Operations

Operator Name: Street or Box: City, State: Zip Code:

Devon Energy Production Company, LP 20 North Broadway, Suite 1500 Oklahoma City, Oklahoma 73102-8260

The undersigned accepts all applicable terms, conditions, stipulations and restrictions concerning operations conducted on the leased land or portion thereof, as described below.

Lease No.:

NMNM19142 and NMNM19143

Legal Description of Land:

320 acres 3-23S-R34E

Formation(s):

Morrow, Devonian

Bond Coverage:

BLM Bond File No.:

Authorized Signature:

CO-1104

Nationwide

**Bill Greenlees** 

**Operations Engineering Advisor** 

05/20/04

Title: Date:



Hpr 20 04 11:33a devon

202-213-0050

I.q

MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure

3 MWP - 5 MWP - 10 MWP



MINIMUM REQUIREMENTS 5,000 MWP 10,000 MWP 3,000 MWP NOMINAL RATING NOMINAL RATING NOMINAL RATING LD. 1.0 LD. No 3. 5,000 3" 10,000 3\* 3,000 Line from drilling spool 1 5.000 Cross 3"x3"x3"x2" 3,000 2 Cross 3"x3"x3"x3" 10,000 Valves(1) Gate [] Plug [](2) 5,000 3-1/8" 10,000 3,000 3-1/8" 3-1/8\* 3 Gate D 5.000 1-13/16\* 10,000 1-13/16\* 1-13/16\* 3,000 4 Valve Plug (2) 2-1/16\* 5.000 3-1/8" 10,000 2-1/16" 3,000 48 Valves(1) 5,000 10,000 Pressure Gauge 3,000 5 Gate D 3-1/8\* 3,000 3-1/8" 5.000 3-1/8" 10,000 6 Valves Plug (2) Adjustable Choke(3) 2' 3,000 2 5,000 2\* 10.000 7 1" 1\* 5,000 2-10,000 3.000 Adjustable Choke 8 9 Line 3" 3,000 3\* 5,000 3 10,000 2\* 3" 10,000 10 1100 2" 3.000 5.000 Gate 🛛 3-1/8\* 5,000 3-1/8" 10,000 11 Valves 3-1/8" 3.000 Plug ()(2) 3\* 3-1,000 3-2,000 12 (ines 1.000 13 Lines 3\* 1,000 3\* 1,000 3" 2,000 Remote reading compound 14 3,000 5.000 10,000 standpipe pressure gauge 15 **Gas Separator** 2'x5' 2'15' 2'x5' 4\* 1,000 4" 1,000 4\* 2,000 16 Line Gate D 3-1/8" 3.000 3-1/8" 5,000 3-1/8\* 10,000 17 Valves Plug (2)

(1) Only one required in Class 3M.

(2) Gate valves only shall be used for Class 10M.

(3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

#### EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.

2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.

3. All lines shall be securely anchored.

4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.

- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.
- 7. Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as practical from the well.





بعاسم مراجع المحالية أناستها والراجع والالتيان

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#### Well name:

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Operator:	Devon Energy
String type:	Surface

# **Rio Blanco 3 Fed 1**

**New Mexico** Location:

Design parameters: <u>Collapse</u> Mud weight: Internal fluid density:		9.800 ppg 1.100 ppg	<b>Minimur <u>Collapse</u> Design fa</b>		actors: 1.125	Temperatur	lered? nperature: e temperature	1.40 °F/100ft	
	anticipated	surface	1,500 psi	<u>Burst:</u> Design fa	ctor	1.00	Minimum D	rift:	2.250 in
Inte Calc	mal gradient culated BHP backup mud		0.239 psi/ft 2,073 psi	Tension: 8 Round 8 8 Round 1 Buttress: Premium:	TC:	1.80 (J) 1.80 (J) 1.60 (J) 1.50 (J)	Non-directio	onal string.	
				Body yield	d:	1.60 (B)	Re subseq	uent strings:	
				Neutral po		2,079 ft	Next mu Next set	ting depth; id weight: ting BHP: mud wt: depth:	5,150 ft 10.200 ppg 2,729 psi 19.250 ppg 2,400 ft
				Estimated	cost:	33,731 (\$)		pressure	2,400 psi
Run Seq	Segment Length (ft)	Size (in)	Nominal Weight (Ibs/ft)	Grade	End Finish	True Vert Depth (ft)	Measured Depth (ft)	Drift Diameter (in)	Est. Cost (\$)
2 1	1800 600	13.375	•	K-55	ST&C	1800	1800	12.49	(*) 24710
I	600	13.375	61.00	K-55	ST&C	2400	2400	12.39	9021
Run Seq 2 1	Collapse Load (psi) 814 1085	Collapse Strength (psi) 1117 1540		Burst Load (psi) 1929 2073	Burst Strength (psi) 2730 3090	Burst Design Factor 1.41 1.49	Tension Load (kips) 134.7 36.6	Tension Strength (kips) 547 633	Tension Design Factor 4.06 J 17.30 J

Prepared Bill Dougherty by: Devon Energy

Date: May 18,2004 Oklahoma City, Oklahoma

Remarks: Collapse is based on a vertical depth of 2400 ft, a mud weight of 9.8 ppg An internal gradient of .057 psi/ft was used for collapse from TD to Collapse strength is based on the Westcott, Dunlop & Kemler method of biaxial correction for tension.

Burst strength is not adjusted for tension.

Well name:		
Operator:	Devon Energy	Y

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# String type: Intermediate

Location: New Mexico

Collaps Mud	<b>paramete</b> e weight: gn is based		10.100 ppg ted pipe.	<u>Collapse:</u> Design fac <u>Burst:</u>	ctor	1.125	Temperatur	ered? perature: temperature gradient: ction length:	1.40 °F/100ft
	anticipated			Design fac	CIOF	1.00			
Interr Calci	essure: nal gradient: ulated BHP ackup mud :	:	5,103 psi 0.009 psi/ft 5,150 psi	Tension: 8 Round S 8 Round L Buttress: Premium:		1.80 (J) 1.80 (J) 1.60 (J) 1.50 (J)	Non-directio	nal string.	
				Body yield	l;	1.60 (B)		uent strings:	
				Tonsion is	based on air	woight		ting depth:	11,950 ft
				Neutral po		4.376 ft		d weight: ting BHP:	14.300 ppg 8,877 psi
				•		•		mud wt:	19.250 ppg
							Fracture		5,150 ft
							Injection	pressure	5,150 psi
Run Seq	Segment Length (ft)	Size (in)	Nominal Welght (Ibs/ft)	Grade	End Finish	True Vert Depth (ft)	Measured Depth (ft)	Drift Diameter (in)	Est. Cost (\$)
1	5150	9.625	40.00	N-80	LT&C	5150	5150	8.75	65533
Run Seq 1	Collapse Load (psi) 2702	Collapse Strength (psi) 3090	-	Burst Load (psi) 5150	Burst Strength (psi) 5750	Burst Design Factor 1.12	Tension Load (kips) 206	Tension Strength (kips) 737	Tension Design Factor 3.58 J

**Rio Blanco 3 Fed 1** 

Prepared Bill Dougherty by: Devon Energy

Date: May 18,2004 Oklahoma City, Oklahoma

Remarks:

Collapse is based on a vertical depth of 5150 ft, a mud weight of 10.1 ppg The casing is considered to be evacuated for collapse purposes. Collapse strength is based on the Westcott, Dunlop & Kemler method of biaxial correction for tension.

Burst strength is not adjusted for tension.

Well name:			Rio Blanco	3 Fed 1	
Operator:	Devon Ene	ergy			
String type:	Intermedia	te: Prod'n			
Location:	New Mexic	0			
Design para	ameters:		Minimum desigi	n factors:	Environment:
Collapse			Collapse:		H2S considered? No
Mud weigh	t	10.200 ppg	Design factor	1.125	Surface temperature: 75 °F
	based on eval				Bottom hole temperature: 243 °F Temperature gradient: 1.40 °F/1001 Minimum section length: 1,000 ft
			Burst:		Minimum Drift: 8.750 in
			Design factor	1.00	
<u>Burst</u>			•		
Max antici	pated surface				
pressur	e:	4,997 psi			
Internal gra	adient:	0.400 psi/ft	Tension:		Non-directional string.
Calculated	BHP	9,796 psi	8 Round STC:	1.80 (J)	Ū
			8 Round LTC:	1.80 (J)	
No backup	mud specifie	ed.	Buttress:	1.60 (J)	
			Premium:	1.50 (J)	
			Body yield:	1.60 (B)	Re subsequent strings:

Neutral point:

								Injection pressure	
Run Seq	Segment Length (ft)	Size (in)	Nominal Weight (Ibs/ft)	Grade	End Finish	Depth Depth Diame	Drift Diameter (in)	Est. Cost (\$)	
1	12000	7	26.00	HCP-110	LT&C	12000	12000	6.151	124740
Run Seq	Collapse Load (psi)	Collapse Strength (psi)	Collapse Design Factor	Burst Load (psi)	Burst Strength (psi)	Burst Design Factor	Tension Load (kips)	Tension Strength (kips)	Tension Design Factor
1	6358	7800	1.23	9796	9950	1.02	312	693	2.22 J

Tension is based on air weight.

10,154 ft

Prepared **Bill Dougherty** Devon Energy

Date: May 18,2004 Oklahoma City, Oklahoma

**Re subsequent strings:** Next setting depth:

Next mud weight:

Next setting BHP: Fracture mud wt: Fracture depth: Injection pressure 14,570 ft

14,370 ft 14.300 ppg 10,823 psi 30.000 ppg 12,000 ft

by: Remarks:

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Collapse is based on a vertical depth of 12000 ft, a mud weight of 10.2 ppg The casing is considered to be evacuated for collapse purposes. Collapse strength is based on the Westcott, Dunlop & Kemler method of biaxial correction for tension.

Burst strength is not adjusted for tension.

Well name: Operator: **Devon Energy** String type: Drilling Liner

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# Rio Blanco 3 Fed 1

Location: New Mexico

Environment: H2S considered? No Surface temperature: 75 °F Bottom hole temperature: 279 °F Temperature gradient: 1.40 °F/100ft		
th: 1,000 ft 4.125 in		
Liner top: 11,700 ft Non-directional string. Re subsequent strings: Next setting depth: 14,570 ft Next mud weight: 8.600 ppg		
6,509 psi 30.000 ppg 14,570 ft 22,706 psi		
Est. r Cost (\$)		
27163 Tension Design Factor 6.41 J		

Prepared Bill Dougherty by: Devon Energy

Date: May 18,2004 Oklahoma City, Oklahoma

Remarks:

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For this liner string, the top is rounded to the nearest 100 ft. Collapse is based on a vertical depth of 14570 ft, a mud weight of 12.5 ppg The Collapse strength is based on the Westcott, Dunlop & Kemler method of biaxial correction for tension.

Burst strength is not adjusted for tension.



# Devon Energy Corporation 20 North Broadway Oklahoma City, Oklahoma 73102-8260

# Hydrogen Sulfide (H<sub>2</sub>S) Contingency Plan

For

# Rio Blanco 3 Federal #1

1980' FSL & 660' FWL, Sec-3, T-23S R-34E

Lea County NM

Devon Energy Corp. Cont Plan. Page 1



# Escape

Crews shall escape upwind of escaping gas in the event of an emergency release of gas. Escape can be facilitated South on lease road to Deleware Basin road. Drivers in both directions of Deleware Basin road and Adobe road must be flagged and stopped so as to prevent traversing into a hazardous area. <u>There are no homes or other buildings in or near the ROE</u>.

# **Emergency Procedures**

In the case of a release of gas containing  $H_2S$ , the first responder(s) must isolate the area and prevent entry by other persons into the 100 ppm ROE. Additionally the first responder(s) must evacuate any public places encompassed by the 100 ppm ROE. First responder(s) must take care not to injure themselves during this operation. Company and/or local officials must be contacted to aid in this operation. Evacuation of the public should be beyond the 100 ppm ROE.

All responders must have training in the detection of  $H_2S$ , measures for protection against the gas, equipment used for protection and emergency response. Additionally, responders must be equipped with  $H_2S$  monitors and air packs in order to control the release. Use the "buddy system' to ensure no injuries during the response.

# **Ignition of Gas Source**

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO<sub>2</sub>). Intentional ignition must be coordinated with the NMOCD and local officials. Additionally the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever there is an ignition of the gas

Common Name	Chemical Formula	Specific Gravity	Threshold Limit	Hazardous Limit	Lethal Concentr- ation
Hydrogen Sulfide	H₂S	1.189 Air = 1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO2	2.21 Air = 1	2 ppm	N/A	1000 ppm

# Characteristics of H<sub>2</sub>S and SO<sub>2</sub>

# **Contacting Authorities**

Devon Energy Corp. personnel must liaison with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available. The following call list of essential and potential responders has been prepared for use during a release. Devon Energy Corp. Company response must be in coordination with the State of New Mexico's 'Hazardous Materials Emergency Response Plan' (HMER)

# Devon Energy Corp. Company Call List

Artesia (505)	Cellular	Office	Home
P DYA I			
Foreman – BJ Cathey			
Asst. Foreman – Bobby Jones	748-7447	748-0176	746-3194
Cecil Thurmond	748-7180	748-0171	887-1479
David Purdy	(432)631-2969	(432)495-7279 .	(432)683-0735
Engineer – Tom Pepper	(405) 203-2242.	(405) 552-4513	(405) 728-8641

## **Agency Call List**

## Eddy County (505)

### Artesia

1 .

State Police	
City Police	
Sheriff's Office	
Ambulance	
Fire Department	
LEPC (Local Emergency Planning Committee)	
NMOCD	748-1283

## Carlsbad

State Police	885-3137
City Police	
Sheriff's Office	887-7551
Ambulance	
Fire Department	885-2111
LEPC (Local Emergency Planning Committee)	887-3798
US Bureau of Land Management	887-6544

New Mexico Emergency Response Commission (Santa Fe)	(505)476-9600
24 HR	(505) 827-9126
National Emergency Response Center (Washington, DC)	(800) 424-8802

## Other

Boots & Coots IWC .....1-800-256-9688 or (281) 931-8884 Cudd Pressure Control......(915) 699-0139 or (915) 563-3356 Halliburton .....(505) 746-2757 B. J. Services.....(505) 746-3569

Med Flight Air Amb 2301 Yale Blvd SE #D3, Albuq, NM ......(505) 842-4433 

Prepared in conjunction with Wade Rohloff of;

