District IState of1625 N. French Dr., Hobbs, NM 88240Energy MineralsDistrict IIEnergy Minerals								irces			Form C-101 May 27, 2004	
1301 W. Grand Avenue, Artesia, NM 88210 District III Oil Conset 1000 Rio Brazos Road, Aztec, NM 87410 1220 Sout District IV 1220 Sout						S	Submi		riate District Office			
1220 S. St. Fr	ancis Dr., S	anta Fe, NM	87505		Santa	Fe, NI	M 875	05				
APPI	LICATI	ON FO	PERMIT			ENTE	R, DI	EEPEN	, PLUGBA	200	OR AD	
KAISCA F	PANNER	ni out	•		168, Tursa	~~~	144.04		01236			r
	rty Code		,		⁵ Property N	Vame		001700	30-025	- <i>36</i> T	PI Number 9 52 ⁶ We	ll No.
54	137			÷	BELL LA	re li	rit			:	5-21	
So	uth B	en LA	Proposed Pool 1 CEDELA	WAR					¹⁰ Prop	osed P	ool 2	
				r	⁷ Surface							
UL or lot no.	Section	Township 245	Range 34 E	Lot	Idn Feet fro 231		North/S	rud	Feet from the 2310		West line	LEA
		•	⁸ Propo	sed Bott	om Hole Locat	ion If D	Differen	t From S	urface			
UL or lot no.	Section	Township	Range	Lot				outh line	Feet from the	Eas	t/West line	County
	I			Ad	Iditional We	ll Info	rmatio			L		J
1	Type Code J		¹² Well Type Cod	e	¹³ Cable R	/Rotary				~	36	
	lultiple		¹⁷ Proposed Dept	h	"Form			GREY	¹⁹ Contractor		DECEN	²⁰ Spud Date ABER 2004
Depth to Grou	indwater (o	ULO NOT		Distance	e from nearest fresh	n water w	ell s 34		Distance from	n neare	st surface wa	ater
Pit: Liner:	Synthetic	X 12 mi l	s thick Clay	Pit Vol	ume. <mark>12.000</mark> bbls		Drillir	g Method:				-
Close	d-Loop Syst	em 🔲							Brine 🔀 Diesel/O)il-base	ad 🗌 Gas/A	<u>Air 🗌</u>
		r	21	Propos	sed Casing a	nd Cer	ment	Progran	<u>1</u>			
Hole S			ing Size	Casing 24	g weight/foot		etting D	A	Sacks of Ce			Estimated TOC
12/1	<u>.</u>	8 5 7 51/1			<u>1</u>		<u>300 '</u>		540 5 260 5			EFACE
				DYT			1200'		270 51	_		50'
²² Describe t	he proposed	program. If	this application is	to DEEP	EN or PLUG BAC	K, give t	he data c	on the prese	nt productive zone	e and p	proposed nev	v productive zone.
					sheets if necessary	-		•		•	•	
SEE A	TTACHE	D INFOR	MATION.						,	6	89102	172
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						14			62		0	6
									0			1.07
			given above is tru certify that the					OIL C	ONSERVAT	<u>IOI1</u>	Ú DIVIS	ION
constructed	according	to NMOCD	guidelines 🔼 a roved plan 🗌.			Approv	ed by:		Tra	~		
				-			PET	ROLEU	MENGINF	AL A	/	
Printed name	: DREL Engine		•			Title:						
Title: t E-mail Addre		UT@KI	soc wat			Approv	val Date:			xpirat	ion Date:	
	35											1
Date: 🚺	9/04		Phone: 918	-491-	4343	Conditi	ions of A	pproval Att	tached			

DISTRICT I 1625 N. French Dr., Hobbs, NM 88240

.

DISTRICT II P.O. Drawer DD, Artesia, NM 88211-0719

DISTRICT III 1000 Rio Brazos Rd., Astec, NM 87410

.

DISTRICT IV

2040 South Pacheco, Santa Fe, NM 87505

Energy, Minerals & Natural Resources Department

Form C-102 Revised August 15, 2000 Submit to Appropriate District Office State Lease - 4 Copies Fee Lease - 3 Copies

OIL CONSERVATION DIVISION 2040 South Pacheco Santa Fe, NM 87505

□ AMENDED REPORT

WELL LOCATION AND ACDEACE DEDICATION DIAT

		W L	ELL LOC						
API Number 30-025-36952			Pool Code 1705/	′ 5	Pool Name South Bell LAKE DELAWARE				
Property (543		<u> </u>	501	Property Nam FI BELL LA	KE UNIT			Well Number	
OGRID No 1230			KAISEI	Operator Nam R-FRANCIS	OIL COMPANY		Elevatio 3609		
		ļ.,.			Surface Loca	ation		•	
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
F	6	24 S	34 E		2310	NORTH	2310	WEST	LEA
Bottom Hole Location If Different From Surface									
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
Dedicated Acres Joint or Infill Consolidation Code Order No. HO NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A									
		NOI	N-STANDA	RD UNIT	HAS BEEN AF	PROVED BY THI	E DIVISION		
r	r								

	OPERATOR CERTIFICATION I hereby certify the the information contained herein is true and complete to the best of my knowledge and belief.
DEDICATED	
2310'	ENGINGE Title II 9104 Date SURVEYOR CERTIFICATION
	I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my upervison and that the same is true and orrect to the best of my belief.
	PROJECCENTIFICATE No. MACON McDONALD 12185

District I 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Avenue, Artesia, NM 88210 District III 1000 Rio Brazos Road, Aztec, NM 87410 District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico **Energy Minerals and Natural Resources**

> **Oil Conservation Division** 1220 South St. Francis Dr. Santa Fe, NM 87505

For drilling and production facilities, submit to appropriate NMOCD District Office. For downstream facilities, submit to Santa Fe office

Pit or Below-Grade Tank Registration or Closure

Is pit or below-grade tank covered by a "general plan"? Yes \square No \square Type of action: Registration of a pit or below-grade tank \blacksquare Closure of a pit or below-grade tank \square

Operator: KAISER - FRANCIS OIL COMPANY Telephone: 918494-0000 e-mail address: Address: P.O.BOX 21468, TULSA, OK. 74121 - 1468 Facility or well name: BELL LAKE 6-21 API #: 30.025.36952 U/L or Qtr/Qtr F Sec 6 T245 R 34E County: LEA Latitude Longitude NAD: 1927] 1983] Surface Owner Federal] State] Private] Indian]						
Pit Type: Drilling 🛱 Production 🗌 Disposal 🗍 Workover 🗋 Emergency 🗍 Lined 🛱 Unlined 📮 Liner type: Synthetic 🛱 Thickness <u>12</u> mil Clay 🗌	Below-grade tank Volume: bbl Type of fluid: Construction material: Double-walled, with leak detection? Yes If not,					
Pit Volume 12060 bbl Depth to ground water (vertical distance from bottom of pit to seasonal high Afficient So' LESS THAN SO' COULD NOT FIND ANY INFOLMATION ON BEATH	Less than 50 feet 50 feet or more, but less than 100 feet 100 feet or more	(20 points) (10 points) (0 points) ZO				
Wellhead protection area: (Less than 200 feet from a private domestic water source, or less than 1000 feet from all other water sources.)	Yes ♠ 3453'	(20 points) (0 points) O				
Distance to surface water: (horizontal distance to all wetlands, playas, irrigation canals, ditches, and perennial and ephemeral watercourses.) NONE within Imle	Less than 200 feet 200 feet or more, but less than 1000 feet 1000 feet or more	(20 points) (10 points) (0 points)				
If this is a pit closure: (1) attach a diagram of the facility showing the nit's	Ranking Score (Total Points)	a disposal location. (about the ansite has if				

e pit's relationship to other equipm te disposal location: (check the onsite box if 5. (2) Indic your are burying in place) onsite 🔲 offsite 🗌 If offsite, name of facility___ . (3) Attach a general description of remedial action taken including remediation start date and end date. (4) Groundwater encountered: No 🗌 Yes 🗋 If yes, show depth below ground surface__ _ft. and attach sample results. (5)

Attach soil sample results and a diagram of sample locations and excavations.

Additional Comments:

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that the above-described pit or below-grade tank has been/will be constructed or closed according to NMOCD guidelines 🛱, a general permit 🗔, or an (attached) alternative OCD-approved plan 🗔. Date: 11/9/04 Signature Drew Ty Printed Name/Title DAEW TYLER / ENGINEER L Your certification and NMOCD approval of this application/closure does not relieve the operator of liability should the contents of the pit or tank contaminate ground water or otherwise endanger public health or the environment. Nor does it relieve the operator of its responsibility for compliance with any other federal, state, or local laws and/or regulations

Approval:	ÜKIGINAL SIGNLU D	
Printed Name/Title	Signature L F KAUTZ	Date:
)		Dute
	PETROLEUM ENGINEER	

NOV 1 7 2004

Form C-144 June 1, 2004

VICINITY MAP



SCALE: 1" = 2 MILES

SEC. <u>6</u> TWP. <u>24–S</u> RGE. <u>34–E</u>					
SURVEY N.M.P.M.					
COUNTY LEA					
DESCRIPTION 2310' FNL & 2310' FWL					
ELEVATION 3609'					
OPERATOR KAISER-FRANCIS OIL COMPANY					
LEASE SOUTH BELL LAKE UNIT					

WEST COMPANY 110 W. LOUISIANA, STE. 110 MIDLAND TEXAS, 79701 of Midland, Inc. (432) 687–0865 – (432) 687–0868 FAX

LOCATION VERIFICATION MAP



Kaiser-Francis Oil Company Drilling Procedure Summary

South Bell Lake #6-21 6-24S-34E Lea Co., NM.

DRILLING CONTRACTOR:

. ister

Grey Wolf – Rig 714 – See attached specifications.

ESTIMATED FORMATION TOPS:

Delaware	5145'
Bone Springs	8675'

CASING PROGRAM:

Hole Size	Casing	Depth	Cement	TOC
12 ¼"	8 5/8"	1300'	540 sxs	Surface
7 7/8"	5 1⁄2"	9000'	260 sxs	7200'
	DV Tool	7200'	270 sxs	4650'

Proposed cementing program attached. Will use Halliburton or equivalent.

MUD PROGRAM: (SUBJECT TO CHANGES PENDING ON HOLE CONDITIONS)DepthMud TypeWeightPlease refer to attached mud program designed by Horizon Mud Company

HYDROGEN SULFIDE CONTINGENCY PLAN:

This well/facility is not expected to have hydrogen sulfide in excess of 100 PPM.

BLOWOUT PREVENTION PROGRAM:

See attached.

Grey Wolf **RIG 714**

CLASSIFICATION: Skytop Brewster N-46 Mechanical

DRILLING DEPTH CAPACITY: 12,500'

POWER SYSTEM:

Two (2) Caterpillar D3408TA engines each with Allison TC-945 torque converters driving a Two (2) engine inline compound, and Two (2) Caterpillar D3406TA engines with 210 KW AC generators

DRAWWORKS:

Skytop Brewster N-46 with Parmac 342 hydromatic brake

MAST:

Dreco 133' x 21' base, 428,000# static hook load

DRILL LINE:

1-1/8" EIPS

SUBSTRUCTURE:

Dreco Slingshot 18' high, 428,000# rotary capacity with 300,000# setback capacity, 14' clear height from rotary beam to ground level

MUD PUMPS:

Two (2) Gardner Denver PZ-9 triplex pumps rated at 1,000 HP, driven by Caterpillar D398TA diesel engines

ROTARY:

Oilwell 27-1/2"

CROWN BLOCK:

Dreco six (6) sheave

TRAVELING BLOCK AND HOOK:

Gardner Denver 300 ton block with Web Wilson 250 ton block-hook combination

SWIVEL:

Oilwell PC-300, 300 ton

DRILL PIPE: 4-1/2" OD

DRILL COLLARS:

Various sizes and configurations available upon request.

KELLY:

5-1/4" Hex x 45'

ANNULAR PREVENTER:

Hydril GK 13-5/8" x 5,000 psi WP

RAM PREVENTERS:

Cameron 13-5/8" double x 5,000 psi WP

CHOKE MANIFOLD:

4-1/16" x 2-1/16" 5,000 psi WP dual choke

ACCUMULATOR SYSTEM:

Valvcon five (5) station, 130 gallon capacity with dual air pumps and one (1) electric pump

MUD TANK SYSTEM:

Two (2) tank 600 BBL total Derrek Flowline shaker Mud agitators Sweco two (2) cone desander Swaco eight (8) cone desilter

MUD MIXING PUMPS:

Two (2) 5 x 6 centrifugal pumps, each driven by 75 HP electric motors

AUXILIARY EQUIPMENT

Tool Pusher and crew quarters One (1) 500 BBL water tank One (1) 8,000 gal. fuel tank Automatic driller Kelly spinner Pipe spinner Two (2) air hoists Electronic drilling recorder 0 – 7 degree drift indicator





REV 05/28/04

Kaiser-Francis Oil Company

South Bell Lake 6-21 Sec 21-24S-34E Lea County, NM

Blowout prevention equipment:

The drilling contractor for this project is Grey Wolf Drilling and the rig utilized will be Grey Wolf Rig #714. This rig is equipped with the following BOP Equipment:

Annular Preventer Ram Preventer Choke Manifold

- Hydril GK 13 5/8" x 5000 psi WP
- Cameron 13 5/8" double x 5000 psi WP
- 4 1/16" x 2 1/16" 5000 psi WP dual choke

Accumulator

Valvcon five station, 130 gal capacity w/dual air pumps & one electric pump



Standard 5000 psi WP BOP stack

EXHIBIT A KAISER-FRANCIS OIL COMPANY BELL LAKE #6-21 LEA COUNTY, NM

SUMMARY

Drilling, Casing, and Cementing Procedure

- 1. Drill 12 ¼" hole to 1300'. Run 8 5/8" 24# casing. Use guide shoe on bottom joints with a float insert 1 joint above the guide shoe. Run 1 centralizer per joint on the bottom three (3) joints. Cement to surface with 540 sxs cement.
- 2. Nipple up and install BOP's. Cement shall be allowed to stand 12 hours under pressure. After 18 hours, test casing to 600 psi for 30 minutes. Drill out cement. After drilling the plug and below the casing seat, test the casing shoe to 600 psi for 30 minutes.
- 3. Drill 7 7/8" hole to 9000'. Log well
- 4. Run 5 ½" 17# casing. Use guide shoe on bottom and a float collar 1 joint above the shoe. Use centralizers on every 3 rd joint over the bottom 500' and across any zones of interest as determined by log analysis. A DV Tool will be installed at 7200' for two stage cementing. Cement lower (first stage) using 260 sxs cement to bring cement to 7200'. Cement through DV tool (second stage) with 270 sxs to bring cement to 4650'. Cement weight and mix may vary depending on hole conditions encountered at the time the well is drilled and the casing is run. Proposed top of cement will be 4650' or as determined by log analysis.



November 10, 2004

PROGRAM PREPARED FOR:

Mr. Ted Jacobson Kaiser-Francis Oil Company P.O. Box 21468 Tulsa, Oklahoma 74121

WELL NAME AND LOCATION:

Belle Lake #621 Sec 6, T-24-S, R-34-E Lea County, New Mexico

PROGRAM PREPARED BY:

We appreciate the opportunity to prepare and submit the following mud program for your upcoming well. In addition to the recommendations and information within this program, if we can further serve you in any way, please do not hesitate to call.

Sincerely,

Tony Farish, President.



PROPOSED MUD PROGRAM

CASING DESIGN

8 5/8"	Surface Casing	at	1,300'
7 7/8"	Open Hole	to	8,900'

RECOMMENDED MUD PROPERTIES

<u>DEPTH</u>	MUD WEIGHT	VISCOSITY	FLUID LOSS
Spud	8.6- 8.7	32-34	No Control
700'	9.0-9.3	32-34	No Control
1,300'	9.0-9.3	32-34	No Control

Set 8 5/8" Surface Casing at 1,300'. Drill out with Brine Water.

1,400'	10.0-10.1	28-29	No Control
3,000'	10.0-10.1	28-29	No Control
4,000'	10.0-10.1	28-29	No Control
5,000'	10.0-10.1	28-29	No Control
6,000'	10.0-10.1	28-29	No Control
7,500'	10.0-10.1	30-32	<12
8,000'	10.0-10.1	30-32	<12
8,900'	10.1-10.2	30-34	<12

RECOMMENDED MUD PROGRAM BY CASING INTERVAL

Surface Hole 0-1,300'

Spud with a Gel/Lime slurry mixing one Lime per ten Gel to achieve a 32-34 viscosity. After approximately 300', allow the native solids and constant additions of fresh water at the floline to maintain a 32-34 viscosity. It is important to maintain a stable viscosity while drilling the **Red** Bed section. This should be provide good hole conditions for running casing.



Open Hole 1,300'-8,900'

Drill out from under the surface casing with brine water, circulating through the reserve pit to allow maximum time for settling drilled-solids.

We recommend maintaining a 9.5-10.0 Ph with Caustic.

Utilize Paper to sweep the hole periodically while drilling this interval.

As drilling progresses past 4,000', lost circulation may occur. Note: Drilling with 10.0 ppg brine during this interval may cause losses to be more severe. Minor seepage can be controlled with additions of **Paper**. Should complete loss of returns occur while drilling, we recommend pulling a few stands off bottom to avoid differential sticking and spotting a 100 – 200 barrel pill containing fibrous-type **LCM**. Spot the pill from above at a reduced pump rate before returning to bottom to commence drilling.

Severe seepage in the **Bone Springs** may require alternative methods of combating losses, such as:

 \Rightarrow Heavy bentonite pills

 \Rightarrow Diesel/Loloss pills

 \Rightarrow Drill-out pills spotted or squeezed

Crooked hole is a problem in this area.

By **7,500' or the top of the Brushy Canyon**, we recommend mudding up through the working pits with a **Starch/DCS** system to achieve the following properties:

Mud Weight	10.1-10.2
Viscosity	30-32
Fluid Loss	<12

This should provide good samples for proper evaluation.

While using **Starch** for fluid loss control, it is important that the Ph of the fluid remain below 11.0 to avoid burning the **Starch**.

Lost circulation will be a possibility after mud-up. Follow the same procedure described earlier.



We recommend using **DCS Surfactant** as a mud additive to provide the following benefits:

 \Rightarrow minimize the usage of Mud Products

 \Rightarrow help drop solids providing a cleaner mud, lower mud weight and a thinner filter cake

 \Rightarrow improve clean-up of the pay zone when whole mud invasion occurs

Allow hole conditions to dictate the need for additional viscosity or hole sweeps prior to total depth.

This fluid, adjusted a shown in the **"Recommended Mud Properties"** section, or as hole conditions dictate, should provide good hole conditions for any testing, logging and casing operations.



ESTIMATED COST

Surface Hole 0-1,300'	Gel	20	
(1 days)	Lime	2	
	Paper	15	\$ 246.00
0			
<u>Open Hole 1,300'-7,500'</u>	Paper	60	
(13 days)	Caustic	50	1,728.80
	Possible LCM		5,000.00
<u>Mud-up at 7,500'</u>	Starch	75	
(1,100 barrels)	DCS	6	1 (2(90
(1,100 0011013)	DCS	0	1,626.80
<u>Open Hole 7,500'-8,900'</u>	Starch	150	
(6 days)	DCS	6	
	XC-102	4	3,558.00
	Possible LCM		5,000.00
20 days			,
•	Total Estimated	Material	17,159.60
	Tax		1,009.90
	Drayage		2,000.00
	Total Estimate	d Cost	<u>\$ 20,169.50</u>

VARIABLES EFFECTING ESTIMATED COST

- 1. 6 days on mud, 20 days total
- 2. 1,100 barrels volume at mud-up
- 3. \$10,000.00 added for possible lost circulation
- 4. no additional viscosity at total depth
- 5. 15% discount on Gel, Salt Gel, 25% on all other products, *Barite currently priced by load

Kaiser-Francis Oil Co P. O. Box 21468 Tulsa, Oklahoma 74121

Bell Lake Unit #6-21

Lea County, New Mexico United States of America S:6 T:24S R:34E

Cementing Recommendation

Prepared for: Drew Tyler November 10, 2004 Version: 1

Submitted by: Dick Mocksfield

Halliburton Energy Services 4000 N. Big Spring, Ste. 400 Midland, Texas 79705 +800.844.8451

HALLIBURTON

Halliburton appreciates the opportunity to present this proposal and looks forward to being of service to you.

Foreword

Halliburton Energy Services is pleased to have this opportunity to present this proposal for your consideration. We earnestly request the service work to be performed on this well.

These Service Coordinators can be reached in our Customer Service Center, at the following phone numbers :

CEMENTING:	Mike Pilgrim Basil Hacker Steve Luscombe Scott Kerby
STIMULATION:	Mel Holt Larry Staples Larry Roberts
LOGGING &	
PERFORATING:	Allen Avera
COILED TUBING	
& NITROGEN:	David Brune
TOOLS & TESTING,	
PROD. SVCS., TCP,	
COMPL. PRODUCTS:	Steve Engleman
DRILL BITS,	Bill Stark
SECURITY DBS:	Mike McElreath
PREPARED BY:	Larry Foster

432-682-4305 or 1-800-844-8451

We look forward to working with you to provide the very best quality services available in the Permian Basin.

Dick Mocksfield, Technical Advisor

Job Information

Surface Casing

Bell Lake Unit	#6-21
Open Hole Section	0 - 1300 ft (MD)
Inner Diameter	12.250 in
Job Excess	100 %
Surface Casing	0 - 1300 ft (MD)
Outer Diameter	8.625 in
Inner Diameter	8.097 in
Linear Weight	24 lbm/ft

Calculations

Cement : (1000.00 ft fill)			
1000.00 ft * 0.4127 ft ³ /ft * 100 %	$= 825.45 \text{ ft}^3$		
Total Lead Cement	$= 825.45 \text{ ft}^3$		
	= 147.02 bbl		
Sacks of Cement	= 337 sks		
Cement : (300.00 ft fill)			
300.00 ft * 0.4127 ft ³ /ft * 100 %	$= 247.64 \text{ ft}^3$		
Tail Cement	$= 247.64 \text{ ft}^3$		
	= 44.11 bbl		
Shoe Joint Volume: (40.00 ft fill)			
40.00 ft * 0.3576 ft ³ /ft	$= 14.30 \text{ft}^3$		
	= 2.55 bbl		
Tail plus shoe joint	$= 261.94 \text{ ft}^3$		
	= 46.65 bbl		
Total Tail	= 195 sks		

Job Recommendation

Install floating equipment, run casing to bottom, and circulate minimum of 2-3 hole volumes prior to cementing as follows:

Fluid Instructions

Fluid 1: Precede cement with 20 bbls Fresh Water

Fluid 2: Lead with 340 sks Interfill "C" Cement

Fluid Volume: 20 bbl

Fluid Weight 11.90 lbm/gal Slurry Yield: $2.45 \text{ ft}^3/\text{sk}$ **Total Mixing Fluid:** Top of Fluid: 0 ft Calculated Fill: 1000 ft Volume: Calculated Sacks: Proposed Sacks: 340 sks

14.12 Gal/sk 147.02 bbl 337.06 sks

Fluid 3: Tail-in with 200 sks Premium Plus Cement

	lineite	
94 lbm/sk	Premium Plus Cement (Cement)	
2 %	Calcium Chloride (Accelerator)	Г

Fluid Weight 14.80 lbm/gal Slurry Yield: 1.34 ft³/sk Total Mixing Fluid: 6.34 Gal/sk Top of Fluid: 1000 ft Calculated Fill: 300 ft Volume: 46.65 bbl Calculated Sacks: 195.04 sks Proposed Sacks: 200 sks

KAISER-FRANCIS OIL CO

Job Information

Production Casing

Bell Lake Unit	#6-21
Surface Casing	0 - 1300 ft (MD)
Outer Diameter	8.625 in
Inner Diameter	8.097 in
Linear Weight	24 lbm/ft
Open Hole Section	1300 - 9000 ft (MD)
Inner Diameter	7.875 in
Job Excess	50 %
Production Casing	0 - 9000 ft (MD)
Outer Diameter	5.500 in
Inner Diameter	4.892 in
Linear Weight	17 lbm/ft
Multiple Stage Cementer	7200 ft (MD)

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Calculations

Production Casing

Stage 1

Comont	:: (1000.00 ft fill)		
Cement	$1000.00 \text{ ft} * 0.1733 \text{ ft}^3/\text{ft} * 50 \%$	_	259.88 ft ³
	Total First Stage Lead Cement		259.88 ft ³
		=	46.29 bbl
	Sacks of Cement	=	94 sks
Cement	: (800.00 ft fill)		
	$800.00 \text{ ft} * 0.1733 \text{ ft}^3/\text{ft} * 50\%$	=	207.91 ft ³
	First Stage Tail Cement	=	207.91 ft ³
	This suge fun comon		37.03 bbl
			57.05 001
Chao Io			
Shoe Jo	int Volume: (40.00 ft fill) 40.00 ft * 0.1305 ft ³ /ft		$c \rightarrow c^3$
	$40.00 \mathrm{m} + 0.1305 \mathrm{m/m}$		5.22 ft^3
			0.93 bbl
	Tail plus shoe joint		213.13 ft^3
		=	37.96 bbl
	Total Tail	=	163 sks
Stage 2			
	: (2295.00 ft fill)		
Comon	$2295.00 \text{ ft} * 0.1733 \text{ ft}^3/\text{ft} * 50 \%$	=	596.43 ft ³
	Total Second Stage Lead Cement		596.43 ft^3
	Total Second Stage Lead Cement		106.23 bbl
	Sacks of Cement	<u></u>	216 sks
Cement	:: (255.00 ft fill)		
	255.00 ft * 0.1733 ft ³ /ft * 50 %		66.27 ft^3
	Second Stage Tail Cement	=	66.27 ft ³
	č	=	11.80 bbl
	Total Tail		50 sks

Job Recommendation

Install floating equipment, run casing to bottom, and circulate minimum of 2-3 hole volumes prior to cementing as follows:

Fluid Instructions

Stage 1 Fluid 1: First Sta Fresh Water	ge: Precede cement with 20 bbls	Fluid Volume:	20 bbl
Fluid 2: First Sta Interfill "C" Cen	ge: Lead with 95 sks nent	Fluid Weight Slurry Yield: Total Mixing Fluid: Top of Fluid: Calculated Fill: Volume: Calculated Sacks: Proposed Sacks:	11.50 lbm/gal 2.76 ft ³ /sk 16.43 Gal/sk 7200 ft 1000 ft 46.29 bbl 94.23 sks 95 sks
	ge: Tail-in with 165 sks um Cement (2% Gel) Halad(R)-9 (Low Fluid Loss Control) Potassium Chloride (Cement Material)	Fluid Weight Slurry Yield: Total Mixing Fluid: Top of Fluid: Calculated Fill: Volume: Calculated Sacks: Proposed Sacks:	14.20 lbm/gal 1.31 ft ³ /sk 5.96 Gal/sk 8200 ft 800 ft 37.96 bbl 163.07 sks 165 sks

Multiple Stage Cementer @ 7200 ft (MD)

Production Casing

Job Recommendation (Continued)

Production Casing

20 bbl

Stage 2

Fluid 1: Second Stage: Precede cement with 20 bbls Fresh Water

Fluid 2: Second Stage: Lead with 220 sks Interfill "C" Cement

Fluid Volume:

Fluid Weight Slurry Yield: **Total Mixing Fluid:** Top of Fluid: Calculated Fill: Volume: Calculated Sacks: Proposed Sacks:

11.50 lbm/gal 2.76 ft³/sk 16.43 Gal/sk 4650 ft 2295 ft 106.24 bbl 216.28 sks 220 sks

Fluid 3: Second Stage: Tail-in with 50 sks Premium Plus "Neat" Cement 94 lbm/sk Premium Plus Cement (Cement)

Fluid Weight Slurry Yield: **Total Mixing Fluid:** Top of Fluid: 6945 ft Calculated Fill: 255 ft Volume: Calculated Sacks: 50 sks Proposed Sacks: 50 sks

14.80 lbm/gal $1.32 \text{ ft}^3/\text{sk}$ 6.32 Gal/sk 11.79 bbl