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District 1 1625 N. French Dr., Hobbs, NM 88240 NOV 1 4 20 #r District II 1301 W. Grand Avenue, Artesia, NM 88210 <u>District III</u> 1000 Rio Brazos Road, Aztec, NM 87410 <b>RECEIVED</b> <u>District IV</u> 1220 S. St. Francis Dr., Santa Fe, NM 87505	State of New Mexico bergy Minerals and Natural Resources Department Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505	Form C-144 CLEZ July 21, 2008 For closed-loop systems that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure, submit to the appropriate NMOCD District Office.	
Closed-Loop System Permit or Closure Plan Application			
	anks or haul-off bins and propose to impler	<u>nent waste removal for closure)</u>	
Instructions: Please submit one application (Form C-14- closed-loop system that only use above ground steel tanks Please be advised that approval of this request does not reliev environment. Nor does approval relieve the operator of its re	or haul-off bins and propose to implement waste e the operator of liability should operations result	r removal for closure, please submit a Form C-144. in pollution of surface water, ground water or the	
Operator:Cimarex Energy Co. of Colorado	OGRID #	. 162683	
Address. 600 N. Marienfeld St., Ste 600; Midland, T			
Facility or well name: <u>Adams State Com No. 411</u>	<u>/</u>		
API Number. 30-025- 40353	OCD Permit Number:	Pt-0347D	
U/L or Qtr/Qtr Section6Township2	ISRange33ECountyLea		
Center of Proposed Design: Latitude <u>32° 30' 25.21" N</u> Longitude <u>103° 36` 19.78" W</u> NAD: <b>1927</b> 🛛 1983			
Surface Owner: 🗌 Federal 🛛 State 🗌 Private 🗌 Triba	al Trust or Indian Allotment		
Image: Subsection H of 19.15 17.11 NMAC         Operation:       Image: Drilling a new well       Image: Workover or Drilling (Applies to activities which require prior approval of a permit or notice of intent)       Image: P&A         Image: Above Ground Steel Tanks or       Image: Haul-off Bins         Image: Subsection C of 19.15.17.11 NMAC         Image: Image: Subsection C of 19.15.17.11 NMAC         Image: Imag			
Closed-loop Systems Permit Application Attachment Checklist:       Subsection B of 19.15.17 9 NMAC         Instructions: Each of the following items must be attached to the application. Please indicate, by a check mark in the box, that the documents are attached.         Image: Subsection B of 19.15.17 9 NMAC         Image: Design Plan - based upon the appropriate requirements of 19 15.17.11 NMAC         Image: Operating and Maintenance Plan - based upon the appropriate requirements of 19.15.17 12 NMAC         Image: Operating and Maintenance Plan - based upon the appropriate requirements of Subsection C of 19.15.17.9 NMAC and 19.15 17.13 NMAC         Image: Previously Approved Design (attach copy of design)       API Number:			
Previously Approved Operating and Maintenance Pl	an API Number:		
Waste Removal Closure For Closed-loop Systems Th Instructions: Please indentify the facility or facilities for facilities are required.	òr the disposal of liquids, drilling fluids and dr	ill cuttings. Use attachment if more than two	
Disposal Facility Name. <u>CRI</u>		mit Number: <u>R-9166</u>	
Disposal Facility Name	and associated activities occur on or in areas the	rmit Number:	
Required for impacted areas which will not be used for f         Soil Backfill and Cover Design Specifications         Re-vegetation Plan - based upon the appropriate r         Site Reclamation Plan - based upon the appropriate	based upon the appropriate requirements of Sub equirements of Subsection 1 of 19.15.17.13 NM	AC	
6 Operator Application Certification:			
I hereby certify that the information submitted with this	application is true, accurate and complete to the	best of my knowledge and belief.	
Name (Print):	Title.	cgulatory Analyst	
Signature: TAM TALE	Date: 11.	7.2011	
e-mail address; tstathem@cimarex.com	Telephor		
Form C-144 CLEZ	Oil Conservation Division	Page 1 of 4	

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7. <u>OCD Approva</u> l: Permit Application (including closure plan) Closure Plan (only)		
OCD Representative Signature:	Approval Date: 12/7/1/	
Title:PEHRELEON Externess	OCD Permit Number: <u>P1-03970</u>	
<sup>8</sup> <u>Closure Report (required within 60 days of closure completion)</u> : Subsection K of 19.15.17 13 NMAC Instructions: Operators are required to obtain an approved closure plan prior to implementing any closure activities and submitting the closure report. The closure report is required to be submitted to the division within 60 days of the completion of the closure activities. Please do not complete this section of the form until an approved closure plan has been obtained and the closure activities have been completed.  Closure Completion Date:		
<sup>9</sup> <u>Closure Report Regarding Waste Removal Closure For Closed-loop Systems That Utilize Above Ground Steel Tanks or Haul-off Bins Only:</u> Instructions: Please indentify the facility or facilities for where the liquids, drilling fluids and drill cuttings were disposed. Use attachment if more than two facilities were utilized.		
Disposal Facility Name	Disposal Facility Permit Number.	
Disposal Facility Name	Disposal Facility Permit Number.	
Were the closed-loop system operations and associated activities performed on or in areas that <i>will not</i> be used for future service and operations? Yes (If yes, please demonstrate compliance to the items below) No		
Required for impacted areas which will not be used for future service and operations:         Site Reclamation (Photo Documentation)         Soil Backfilling and Cover Installation         Revegetation Application Rates and Seeding Technique		
<ul> <li><u>Operator Closure Certification</u>:</li> <li><u>I hereby certify that the information and attachments submitted with this closure report is true, accurate and complete to the best of my knowledge and belief.</u> I also certify that the closure complies with all applicable closure requirements and conditions specified in the approved closure plan.</li> </ul>		
Name (Print).	Print) Title	
gnature: Date:		
e-mail address:	Telephone	

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## Equipment List

- Primary Shakers
- Mud Cleaner hydro-cyclones
- 1 or 2 Centrifuges (depending on well depth)
- De-watering system with pH adjustment, coagulant mixing and dosing, and polymer mixing and dosing (may not be necessary for shallower wells)
- Drying Augur
- Sump Drying Augur
- Sump
- Cuttings Boxes
- Reserve Fluids Tank Farm
- Wire Mesh Trash Enclosure (spent motor oils kept in separate containers and later sent to approved landfill)

## **Operation and Maintenance**

The Cimarcy Zero Discharge system is designed to maintain drill solids at or below 5%. The equipment is arranged to progressively remove solids from the largest to the smallest size. Drilling fluids can thus be reused and savings is realized on mud and disposal costs. Dewatering may be required with the centrifuges to insure removal of ultra fine solids.

The drilling location is constructed to allow storm water to flow to a central sump normally the cellar. This ensures no contamination leaves the drilling pad in the event of a spill. Storm water is reused in the mud system or stored in a reserve fluid tank farm until it can be reused. All lubricants, oils, or chemicals are removed immediately from the ground to prevent the contamination of storm water. An oil trap is normally installed on the sump if an oil spill occurs during a storm.

A tank farm is utilized to store drilling fluids including fresh water and brine fluids. The tank farm is constructed on a 20 ml plastic lined, bermed pad to prevent the contamination of the drilling site during a spill. Fluids from other sites may be stored in these tanks for processing by the solids control equipment and reused in the mud system. At the end of the well the fluids are transported from the tank farm to an adjoining well or to the next well for the rig.

These closed loop operations can be monitored by our service technicians. Daily logs are maintained to ensure optimal equipment operation and maintenance. Screen and chemical use is logged to maintain inventory control. Fluid properties are monitored and recorded and drilling mud volumes are accounted for in the mud storage farm. This data is kept for end of well review to insure performance goals are met. Lessons learned are logged and used to help with continuous improvement.

Spill prevention is accomplished by maintaining pump packing, hoses, and pipe fittings to insure no leaks are occurring. During an upset condition the source of the spill is isolated and repaired as soon as it is discovered. Free liquid is removed by a diaphragm pump and returned to the mud system. Loose topsoil may be used to stabilize the spill and the contaminated soil is excavated and placed in the cuttings boxes. After the well is finished and the rig has moved, the entire location is scrapped and tested for all regulated toxic materials. If found they are removed and disposed of per regulatory requirements.

## **Closure Plan**

During drilling operations, all liquids, drilling fluids, and cuttings will be hauled off via CRI (Controlled Recovery Incorporated, Permit R-9166).



## Closed Loop with Drying Auger and Dewatering System

