

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

OCD Hobbs  
OCD #0555

FORM APPROVED  
OMB NO. 1004-0135  
Expires: July 31, 2010

**SUNDRY NOTICES AND REPORTS ON WELLS**  
*Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.*

**SUBMIT IN TRIPLICATE - Other instructions on reverse side.**

1. Type of Well <input checked="" type="checkbox"/> Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other		8. Well Name and No. RED TANK 33 FEDERAL 1H	
2. Name of Operator OXY USA INCORPORATED		9. API Well No. 30-025-41237	
3a. Address HOUSTON, TX 77210-4294		10. Field and Pool, or Exploratory RED TANK	
3b. Phone No. (include area code) Ph: 432-685-5742 Fx: 432-685-5742		11. County or Parish, and State LEA COUNTY, NM	
4. Location of Well (Footage, Sec., T., R., M., or Survey Description) Sec 33 T2S R32E SESE 330FSL 330FEL 32.341660 N Lat, 103.671669 W Lon			

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12. CHECK APPROPRIATE BOX(ES) TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA

TYPE OF SUBMISSION	TYPE OF ACTION			
<input checked="" type="checkbox"/> Notice of Intent	<input type="checkbox"/> Acidize	<input type="checkbox"/> Deepen	<input type="checkbox"/> Production (Start/Resume)	<input type="checkbox"/> Water Shut-Off
<input type="checkbox"/> Subsequent Report	<input type="checkbox"/> Alter Casing	<input type="checkbox"/> Fracture Treat	<input type="checkbox"/> Reclamation	<input type="checkbox"/> Well Integrity
<input type="checkbox"/> Final Abandonment Notice	<input type="checkbox"/> Casing Repair	<input type="checkbox"/> New Construction	<input type="checkbox"/> Recomplete	<input checked="" type="checkbox"/> Other
	<input type="checkbox"/> Change Plans	<input type="checkbox"/> Plug and Abandon	<input type="checkbox"/> Temporarily Abandon	Change to Original APD
	<input type="checkbox"/> Convert to Injection	<input type="checkbox"/> Plug Back	<input type="checkbox"/> Water Disposal	

13. Describe Proposed or Completed Operation (clearly state all pertinent details, including estimated starting date of any proposed work and approximate duration thereof. If the proposal is to deepen directionally or recomplete horizontally, give subsurface locations and measured and true vertical depths of all pertinent markers and zones. Attach the Bond under which the work will be performed or provide the Bond No. on file with BLM/BIA. Required subsequent reports shall be filed within 30 days following completion of the involved operations. If the operation results in a multiple completion or recompletion in a new interval, a Form 3160-4 shall be filed once testing has been completed. Final Abandonment Notices shall be filed only after all requirements, including reclamation, have been completed, and the operator has determined that the site is ready for final inspection.)

OXY USA Inc. respectfully requests approval for the following changes to the drilling plan:

1. Casing design modification, to drill the well with smaller bit sizes:  
14-3/4" surface hole w/ 11-3/4" csg, 10-5/8" intermediate hole w/ 8-5/8" csg and 7-7/8" production hole w/ 5-1/2" csg. Details are below.

a. Surface Casing-  
11-3/4" 47# J-55 BT&C new csg @ 0-1130', 14-3/4" hole w/ 8.6# mud

Coll Rating (psi)-1510 Burst Rating (psi)-3070  
SF Coll-7.06 SF Burst-1.41 SF Ten-5.43

SEE ATTACHED FOR  
CONDITIONS OF APPROVAL

14. I hereby certify that the foregoing is true and correct.

**Electronic Submission #237843 verified by the BLM Well Information System  
For OXY USA INCORPORATED, sent to the Hobbs.  
Committed to AFMSS for processing by CHRISTOPHER WALLS on 04/29/2014 (14CRW0144SE)**

Name (Printed/Typed) DAVID STEWART	Title SR. REGULATORY ADVISOR
Signature (Electronic Submission)	Date 03/05/2014

THIS SPACE FOR FEDERAL OR STATE OFFICE USE

Approved By _____	Title _____	APPROVED APR 30 2014 BUREAU OF LAND MANAGEMENT LABORATORY FIELD OFFICE
Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.	Office _____	

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

\*\* BLM REVISED \*\*

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## Additional data for EC transaction #237843 that would not fit on the form

### 32. Additional remarks, continued

b. Intermediate Casing-  
8-5/8" 32# J-55 LT&C new csg @ 0-4695', 10-5/8" hole w/ 10.0# mud

Coll Rating (psi)-2530 Burst Rating (psi)-3930  
SF Coll-2.38 SF Burst-1.31 SF Ten-1.84

c. Production Casing  
5-1/2" 17# L-80 BT&C new csg @ 0-12792'M, 7-7/8" hole w/ 9.2# mud

Coll Rating (psi)-6290 Burst Rating (psi)-7740  
SF Coll-1.55 SF Burst-1.25 SF Ten-1.78

Collapse and burst loads calculated using Stress Check with anticipated loads, see attached for design assumptions

2. Cement program adjustment to the new bit/casing sizes. Cement program modifications detailed below.

a. Surface - Circulate cement to surface w/ 530sx PP cmt w/ 2% CaCl<sub>2</sub> + 4% Bentonite + .25#/sx Poly-E-Flake, 13.5ppg 1.75 yield 589# 24hr CS 165% Excess followed by 300sx PP cmt w/ 2% CaCl<sub>2</sub>, 14.8ppg 1.35 yield 1608# 24hr CS 165% excess.

b. Intermediate - Circulate cement to surface w/ 750sx HES light PP cmt w/ 5% Salt + 5#/sx Kol-Seal + .125#/sx Poly-E-Flake + .45% HR-800, 12.9ppg 1.88 yield 633# 24hr CS 105% Excess followed by 350sx PP cmt w/ .5% Welllife 734, 14.8ppg 1.33 yield 1826# 24hr CS 105% Excess.

c. Production - Cement w/ 430sx Tuned Light cmt w/ 14.8#/sx Silicalite 50/50 Blend + 15#/sx Scotchlite HGS-6000 w/ .125#/sx Poly-E-Flake + .2#/sx HR-800 + 3#/sx Kol-Seal, 10.2ppg 2.94 yield 947# 24hr CS 100% Excess followed by 760sx Super H cmt w/ 3#/sx salt + .4% CFR-3 + .5% Halad-344 + 3#/sx Kol-Seal + .125#/sx Poly-E-Flake + .1% HR-601, 13.2ppg 1.63 yield 1275# 24hr CS 40% Excess, Calc TOC @ 3695'

Description of Cement Additives: Calcium Chloride, Salt (Accelerator); Silicalite (Additive Material); WellLife 734 (cement enhancer); CFR-3 (Dispersant); Bentonite, Scotchlite HGS-6000 (Light-Weight Additive); Kol-Seal, Poly-E-Flake (Lost Circulation Additive); Halad-344 (Low Fluid Loss Control); HR-601, HR-800 (Retarder)

The above cement volumes could be revised pending the caliper measurement.

3. Change to a Multibowl wellhead

Intermediate and Production: 1130'MD/TVD ? 12792'MD/8422'TVD.

Intermediate and Production hole will be drilled with a 13-5/8" 10M three ram stack with a 5M annular preventer and a 5M Choke Manifold.

a. All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/5000 psi on rams for 10 minutes each and 250/3500 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the surface casing shoe. A Multibowl wellhead system will be used in this well therefore the BOPE test will cover the test requirements for the Intermediate and Production sections.

b. The Surface and Intermediate casings strings will be tested to 70% of their burst rating for 30 minutes. This will also test the seals of the lock down pins that hold the pack-off in place in the Multibowl wellhead system.

c. Pipe rams will be function tested every 24 hours and blind rams will be tested each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP.

d. The BOPE test will be repeated within 21 days of the original test, on the first trip, if drilling the intermediate or production section takes more time than planned.

**OXY USA Inc.**  
**Red Tank 33 Federal #1H**

**Casing Design Assumptions:**

**Burst Loads**

CSG Test (Surface)

- Internal: Displacement fluid + 70% CSG Burst rating
- External: Pore Pressure from section TD to surface

CSG Test (Production)

- Internal: Displacement fluid + 80% CSG Burst rating
- External: Pore Pressure from the well TD the Intermediate CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

Gas Kick (Surface)

- Internal: Gas Kick based on Pore Pressure or Fracture Gradient @ CSG shoe with a gas 0.115psi/ft Gas gradient to surface while drilling the next hole section (e.g. Gas kick while drilling the production hole section is a burst load used to design the surface CSG)
- External: Pore Pressure from section TD to previous CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

Stimulation (Production)

- Internal: Displacement fluid + Max Frac treating pressure (not to exceed 80% CSG Burst rating)
- External: Pore Pressure from the well TD to the Intermediate CSG shoe and 8.5 ppg MWE to surface

**Collapse Loads**

Lost Circulation (Surface)

- Internal: Losses experienced while drilling the next hole section (e.g. losses while drilling the production hole section are used as a collapse load to design the surface CSG). After losses there will be a column of mud inside the CSG with an equivalent weight to the Pore Pressure of the lost circulation zone
- External: MW of the drilling mud that was in the hole when the CSG was run

Cementing (Surface /Production)

- Internal: Displacement Fluid
- External: Cement Slurries to TOC, MW to surface

Full Evacuation (Production)

- Internal: Atmospheric Pressure
- External: MW of the drilling mud that was in the hole when the CSG was run

**Tension Loads**

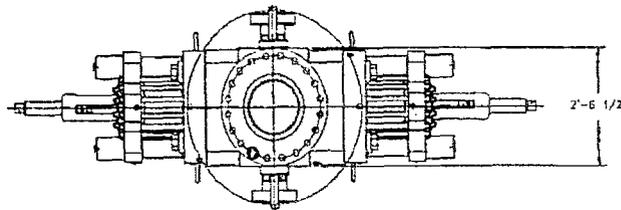
Running CSG (Surface/Production)

- Axial load of the buoyant weight of the string plus either 100 klb over-pull or string weight in air, whichever is less

Green Cement (Surface/Production)

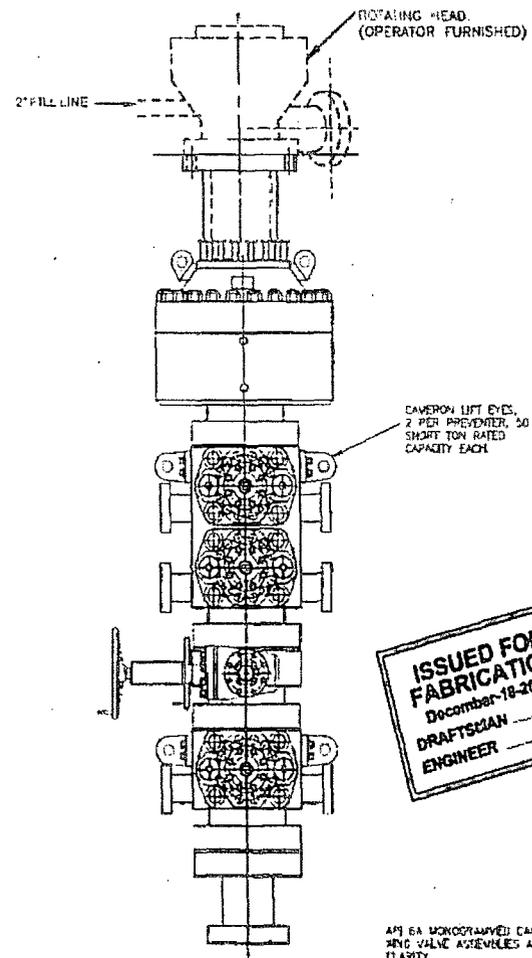
- Axial load of the buoyant weight of the string plus the cement plug bump pressure (Final displacement + 500 psi)

Burst, Collapse and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software.



**LEGEND**

- ① - 4 1/16"-10M FLANGED END GATE VALVE
- ② - 4 1/16"-10M FLANGED END GATE VALVE WITH DOUBLE ACTING HYDRAULIC ACTUATOR
- ③ - 2 1/16"-10M FLANGED END GATE VALVE
- ④ - 2 1/16"-10M FLANGED END CHECK VALVE
- ⑤ - DOUBLE STUDDED ADAPTER



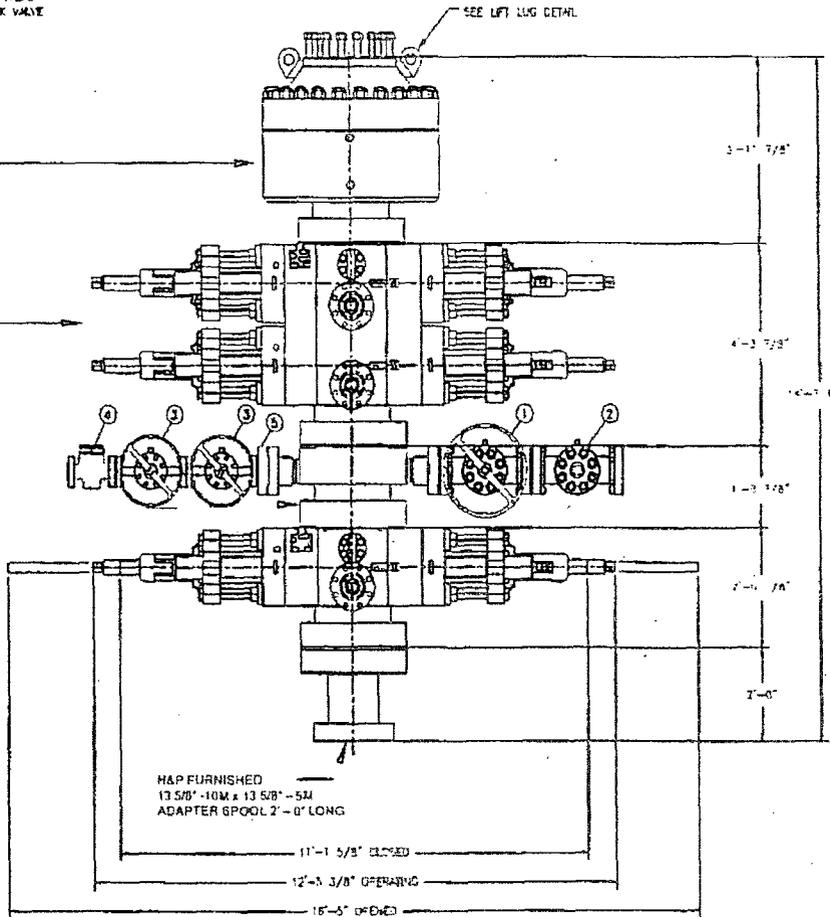
SHAFTER BOLTED-COVER SPHERICAL ANNUAL PREVENTER (API 16A MONOGRAMMED, 13 5/8"-10M RP), 10M BOTTOM FLANGE + 5M STUDDED TOP (WEIGHT = 14,300 LBS WITH SHAFTER API 16A HOT OIL RESISTANT ACRYLONITRILE ELEMENT)

CAMERON UM DOUBLE RAM-TYPE PREVENTER (API 16A MONOGRAMMED, 13 5/8"-10M RP), WITH 5" CAMERON PIPE RAMS (CAMRAM FRONT PACKERS & TOP SEALS) IN TOP CAVITY AND CAMERON DS SHEARING BLIND RAMS IN BOTTOM CAVITY. BOTTOM FLANGE + STUDDED TOP (WEIGHT = 21,100 LBS WITH RAMS)

13 5/8"-10M RP CAMERON DRILLING SPOOL (API 16A MONOGRAMMED), STUDDED TOP + FLANGED BOTTOM WITH 4 1/16"-10M RP FLANGED OUTLETS (WEIGHT APPROXIMATELY 6,000 LBS)

CAMERON UM SINGLE RAM-TYPE PREVENTER (API 16A MONOGRAMMED, 13 5/8"-10M RP), WITH 5" CAMERON PIPE RAMS (CAMRAM FRONT PACKERS & TOP SEALS) BOTTOM FLANGE + STUDDED TOP (WEIGHT = 10,930 LBS)

HAP FURNISHED  
13 5/8"-10M x 13 5/8"-5M  
ADAPTER SPOOL 2'-0" LONG



**13 5/8 - 10M BOP STACK  
WITH 13 5/8 - 5M ANNULAR**

**ISSUED FOR  
FABRICATION**  
December-18-2007  
DRAFTSMAN  
ENGINEER

API 6A MONOGRAMMED CAMERON CHRE AND ALL  
AND VALVE ASSEMBLIES ARE NOT SHOWN FOR  
CLARITY  
WEIGHTS DO NOT INCLUDE HOSES, ADAPTER SPOOLS  
OR QUICK CONNECT FITTINGS

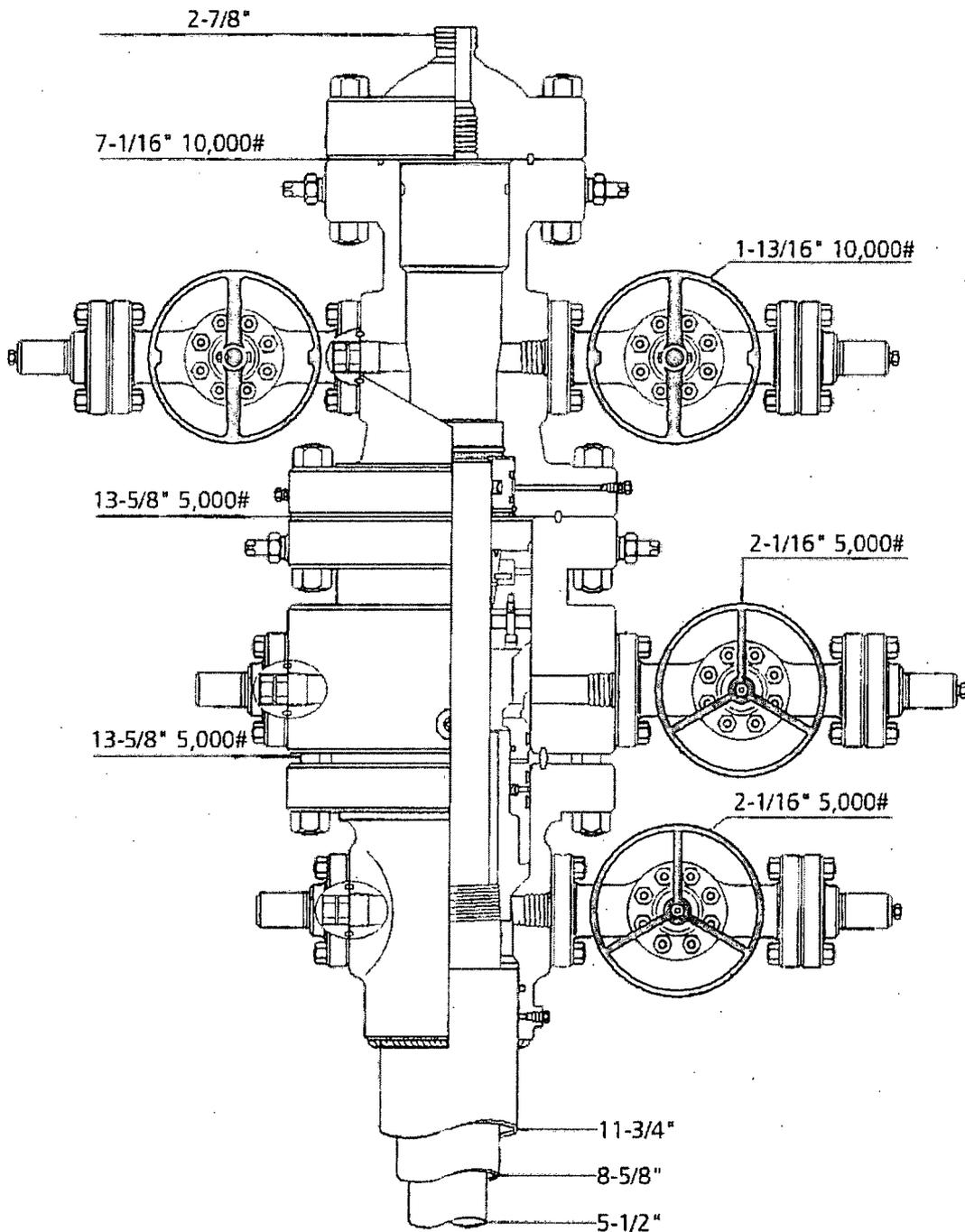
**PROPRIETARY**  
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**HELMERICH & PAYNE  
INTERNATIONAL DRILLING CO.**

13 5/8"-10M BOP 3 RAM STACK  
FLEXRIG3

DATE	12/18/07	BY	ADRIAN SHEET 03	CHK	
DATE	12/18/07	BY	ADRIAN SHEET 03	CHK	
DATE	12/18/07	BY	ADRIAN SHEET 03	CHK	
DATE	12/18/07	BY	ADRIAN SHEET 03	CHK	
DATE	12/18/07	BY	ADRIAN SHEET 03	CHK	

CUSTOMER MAP  
PROJECT FLEXRIG3  
DRAWN BY DATE 8-5-07 DRC NO  
SCALE 2/1"=1' SHEET 1 OF 7 **210-P1-07** REV E



NAME	Jeanette	DATE	1-31-13	WORKING PARTS	#	21073221
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MAY 05 2014

PECOS DISTRICT  
CONDITIONS OF APPROVAL

RECEIVED

OPERATOR'S NAME:	OXY USA Inc
LEASE NO.:	NM77060
WELL NAME & NO.:	1H Red Tank 33 Federal
SURFACE HOLE FOOTAGE:	330' FSL & 330' FEL
BOTTOM HOLE FOOTAGE:	330' FNL & 700' FEL
LOCATION:	Section 33, T.22 S., R.32 E., NMPM
COUNTY:	Lea County, New Mexico

**The original COAs still stand with the following drilling modifications:**

**I. DRILLING**

**A. DRILLING OPERATIONS REQUIREMENTS**

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

**Lea County**

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240,  
(575) 393-3612

1. A Hydrogen Sulfide (H<sub>2</sub>S) Drilling Plan shall be activated 500 feet prior to drilling into the **Delaware** formation. **As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.**
2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. **If the drilling rig is removed without approval – an Incident of Non-Compliance will be written and will be a “Major” violation.**
3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located; this does not include the dog house or stairway area.

4. **The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.**

## **B. CASING**

**Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).**

**Centralizers required on surface casing per Onshore Order 2.III.B.1.f.**

**Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. IF OPERATOR DOES NOT HAVE THE WELL SPECIFIC CEMENT DETAILS ONSITE PRIOR TO PUMPING THE CEMENT FOR EACH CASING STRING, THE WOC WILL BE 30 HOURS. See individual casing strings for details regarding lead cement slurry requirements.**

**No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.**

**Possible water and brine flows in the Salado and Castile groups.  
Possible lost circulation in the Delaware and Bone Springs.**

1. **The 11-3/4 inch surface casing shall be set at approximately 1130 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, set casing at least 25 feet above the salt.**
  - a. **If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.**

- b. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.**
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

**Formation below the 11-3/4" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe and the mud weight for the bottom of the hole. Report results to BLM office.**

**Intermediate casing shall be kept fluid filled while running into hole to meet BLM minimum collapse requirements.**

- 2. The minimum required fill of cement behind the 8-5/8 inch intermediate casing, which shall be set at approximately 4695 feet, is:

Cement to surface. If cement does not circulate see B.1.a, c-d above.

**Formation below the 8-5/8" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe (not the mud weight required to prevent dissolving the salt formation) and the mud weight for the bottom of the hole. Report results to BLM office.**

**Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.**

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:

Cement should tie-back at least 500 feet into previous casing string. Operator shall provide method of verification.

**Operator has proposed a contingency DV tool at 6800'. If operator circulates cement on the first stage, operator is approved to run the DV tool cancellation plug and cancel the second stage of the proposed cement plan. If cement does not circulate, operator will proceed with the second stage.**

- a. Second stage above DV tool:

Cement should tie-back at least 500 feet into previous casing string. Operator shall provide method of verification.

4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

### C. PRESSURE CONTROL

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. **Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.** If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).
3. **Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.**
  - a. **Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.**
  - b. **If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.**
  - c. **Manufacturer representative shall install the test plug for the initial BOP test.**
  - d. **Operator shall perform the intermediate casing integrity test to 70% of the casing burst. This will test the multi-bowl seals.**
  - e. **If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.**

**5M system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.**

4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
  - d. The results of the test shall be reported to the appropriate BLM office.
  - e. All tests are required to be recorded on a calibrated test chart. **A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.**
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

#### **D. DRILL STEM TEST**

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

**E. WASTE MATERIAL AND FLUIDS**

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**JAM 043014**