

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

OCD Hobbs

FORM APPROVED  
OMB NO. 1004-0135  
Expires: July 31, 2010

**SUNDRY NOTICES AND REPORTS ON WELLS**  
*Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.*

**NO BSBS OCD**  
**AUG 18 2014**

**SUBMIT IN TRIPLICATE - Other instructions on reverse side.**

5. Lease Serial No.  
NMLC061936

6. If Indian, Allottee or Tribe Name

7. If Unit or CA/Agreement, Name and/or No.

8. Well Name and No.  
COTTON DRAW UNIT 237H

9. API Well No.  
30-025-41996

10. Field and Pool, or Exploratory  
PADUCA

11. County or Parish, and State  
LEA COUNTY, NM

1. Type of Well  
 Oil Well  Gas Well  Other

2. Name of Operator  
DEVON ENERGY PRODUCTION CO  
Contact: TRINA C COUCH  
Email: trina.couch@dvn.com

3a. Address  
333 WEST SHERIDAN AVE  
OKLAHOMA CITY, OK 73102

3b. Phone No. (include area code)  
Ph: 405-228-7203

4. Location of Well (Footage, Sec., T., R., M., or Survey Description)  
Sec 10 T25S R32E SWSW 200FSL 950FWL  
32.137781 N Lat, 103.662817 W Lon

**RECEIVED**

**12. CHECK APPROPRIATE BOX(ES) TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA**

TYPE OF SUBMISSION	TYPE OF ACTION			
<input checked="" type="checkbox"/> Notice of Intent	<input type="checkbox"/> Acidize	<input type="checkbox"/> Deepen	<input type="checkbox"/> Production (Start/Resume)	<input type="checkbox"/> Water Shut-Off
<input type="checkbox"/> Subsequent Report	<input type="checkbox"/> Alter Casing	<input type="checkbox"/> Fracture Treat	<input type="checkbox"/> Reclamation	<input type="checkbox"/> Well Integrity
<input type="checkbox"/> Final Abandonment Notice	<input type="checkbox"/> Casing Repair	<input type="checkbox"/> New Construction	<input type="checkbox"/> Recomplete	<input checked="" type="checkbox"/> Other
	<input type="checkbox"/> Change Plans	<input type="checkbox"/> Plug and Abandon	<input type="checkbox"/> Temporarily Abandon	Change to Original APD
	<input type="checkbox"/> Convert to Injection	<input type="checkbox"/> Plug Back	<input type="checkbox"/> Water Disposal	

13. Describe Proposed or Completed Operation (clearly state all pertinent details, including estimated starting date of any proposed work and approximate duration thereof. If the proposal is to deepen directionally or recomplete horizontally, give subsurface locations and measured and true vertical depths of all pertinent markers and zones. Attach the Bond under which the work will be performed or provide the Bond No. on file with BLM/BIA. Required subsequent reports shall be filed within 30 days following completion of the involved operations. If the operation results in a multiple completion or recompletion in a new interval, a Form 3160-4 shall be filed once testing has been completed. Final Abandonment Notices shall be filed only after all requirements, including reclamation, have been completed, and the operator has determined that the site is ready for final inspection.)

Devon Energy Production Company, L.P. respectfully proposes using a multi-bowl wellhead assembly (FMC Uni-head). This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi.

Devon Energy would also like to request changing the 9-5/8" 40# J55 LTC intermediate casing to a mixed string consisting of 3400' of 36# J55 LTC and the remaining 1200' of 40# J55 LTC casing. The new safety factors are included in the attachments.

Please see the following attachments:  
\* Revised Drilling Plan  
\* FMC Unihead Schematics

**SEE ATTACHED FOR  
CONDITIONS OF APPROV**

14. I hereby certify that the foregoing is true and correct.

**Electronic Submission #255755 verified by the BLM Well Information System  
For DEVON ENERGY PRODUCTION CO LP, sent to the Hobbs  
Committed to AFMSS for processing by JENNIFER MASON on 08/12/2014 (14JAM0079SE)**

Name (Printed/Typed) TRINA C COUCH Title REGULATORY ANALYST

Signature (Electronic Submission) Date 08/05/2014

**APPROVED**

**THIS SPACE FOR FEDERAL OR STATE OFFICE USE**

Approved By \_\_\_\_\_ Title \_\_\_\_\_ Date \_\_\_\_\_

Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

Office \_\_\_\_\_

BUREAU OF LAND MANAGEMENT  
CARLSBAD FIELD OFFICE

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

**\*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\***

**AUG 20 2014**

**Additional data for EC transaction #255755 that would not fit on the form**

**32. Additional remarks, continued**

\* New Wellhead procedure details

## Cotton Draw Unit 237H – New Wellhead procedure details

- Wellhead will be installed by FMC's representatives.
- If the welding is performed by a third party, the FMC's representative will monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
- FMC representative will install the test plug for the initial BOP test.
- FMC will install a solid steel body pack-off to completely isolate the lower head after cementing intermediate casing. After installation of the pack-off, the pack-off and the lower flange will be tested to 3M, as shown on the attached schematic. Everything above the pack-off will not have been altered whatsoever from the initial nipple up. Therefore the BOP components will not be retested at that time.
- If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head will be cut and top out operations will be conducted.
- Devon will pressure test all seals above and below the mandrel (but still above the casing) to full working pressure rating.
- Devon will test the casing to 70% of burst or 1500 psi, whichever is greater, as per Onshore Order #2.

CDU 237H- APD DRILLING PLAN  
JSP 12.11.13

Casing Program

Hole Size	Hole Interval	OD Csg	Casing Interval	Weight	Collar	Grade
17-1/2"	0 - 750	13-3/8"	0 - 870	48#	STC	H-40
12-1/4"	750 - 4,600	9-5/8"	0 - 3,400	36#	LTC	J-55
12-1/4"	750 - 4,600	9-5/8"	3,400 - 4,600	40#	LTC	J-55
8-3/4"	4,600 - 14,810	5-1/2"	0 - 14,810	17#	BTC	P-110

See COA

Pilot Hole Depth: 10,900 FT TVD <sup>15,237' per directional plan.</sup>

The goal of the surface casing is to protect the water zones, casing will be set a minimum of 25 feet into the Rustler Anhydrite. If Salt is encountered, casing will be set at least 25 feet above the salt.

Design Factors

Casing Size	Collapse Design Factor	Burst Design Factor	Tension Design Factor
13 3/8" 48# H-40 STC	1.77	3.98	7.71
9-5/8" 36# J-55 LTC	1.15	1.66	1.97
9 5/8" 40# J-55 LTC	1.12	1.65	5.03
5-1/2" 17# HCP-110 BTC	1.56	1.93	2.26

Mud Program

Depth	Mud Wt.	Visc.	Fluid Loss	Type System
0 - 775	8.4 - 9.0	30 - 34	N/C	FW
775 - 4,675	9.8 - 10.0	28 - 32	N/C	Brine
4,675 - 15,237	8.5 - 9.0	28 - 32	N/C	FW

Pressure Control Equipment

Devon proposes using a multi-bowl wellhead assembly (FMC Uni-head). This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.

See COA

- Wellhead will be installed by FMC's representatives.
- If the welding is performed by a third party, the FMC's representative will monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
- FMC representative will install the test plug for the initial BOP test.
- FMC will install a solid steel body pack-off to completely isolate the lower head after cementing intermediate casing. After installation of the pack-off, the pack-off and the lower flange will be tested to 5M, as shown on the attached schematic. Everything above the pack-off will not have been altered whatsoever from the initial nipple up. Therefore the BOP components will not be retested at that time.
- If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head will be cut and top out operations will be conducted.
- Devon will pressure test all seals above and below the mandrel (but still above the casing) to full working pressure rating.
- Devon will test the casing to 70% of burst or 1500 psi, whichever is greater, as per Onshore Order #2.

After running the 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 5M will be installed on the FMC Uni-head wellhead system and will undergo a 250 psi low pressure test followed by a 5,000 psi high pressure test. The 5,000 psi high and 250 psi low test will cover testing requirements a maximum of 30 days, as per Onshore Order #2. If the well is not complete within 30 days of this BOP test, another full BOP test will be conducted, as per Onshore Order #2.

After running the 9-5/8' intermediate casing with a mandrel hanger, the 13-5/8" BOP/BOPE system with a minimum rating of 5M will already be installed on the FMC Uni-head. Please find attached the wellhead schematic.

The pipe rams will be operated and checked as per Onshore Order #2. A 2" kill line and 3" choke line will be incorporated into the drilling spool below the ram BOP. In addition to the rams and annular preventer, additional BOP accessories include a kelly cock, floor safety valve, choke lines, and choke manifold rated at **5,000 psi WP**.

See  
COA

Devon requests a variance to use a flexible line with flanged ends between the BOP and the choke manifold (choke line). The line will be kept as straight as possible with minimal turns.

**Chincoteague 10 FED 1H**

**Cementing Program (cement volumes based on at least Surface 100% excess, Intermediate 75% excess, Pilot Hole Plug 10% excess and Production is 25% excess)**

**13-3/8" Surface**

**Tail: 840 sacks** Class C Cement + 0.125 lbs/sack Poly-E-Flake + 63.5% Fresh Water, 14.8 ppg

**Yield: 1.33 cf/sk**  
**Water Requirement: 6.32 gal/sk**  
**Mix Water Volume: 127 bbls**

**TOC @ surface**

**9-5/8" Intermediate**

**Lead: 1020 sacks (65:35)** Class C Cement: Poz (Fly Ash): 6% BWOC Bentonite + 5% BWOW Sodium Chloride + 0.125 lbs/sack Poly-E-Flake + 70.9 % Fresh Water, 12.9 ppg

**Yield: 1.85 cf/sk**  
**Water Requirement: 9.81 gal/sk**  
**Mix Water Volume: 239 bbls**

**TOC @ surface**

**Tail: 430 sacks** Class C Cement + 0.125 lbs/sack Poly-E-Flake + 63.5% Fresh Water, 14.8 ppg

**Yield: 1.33 cf/sk**  
**Water Requirement: 6.32 gal/sk**  
**Mix Water Volume: 65 bbls**

**Pilot Hole Plug Back**

**Plug: 420 sacks** Class H Cement + 0.2% BWOC Halad-9 + 0.2% BWOC HR-601 + 60.5% Fresh Water, 15.6ppg

**Yield: 1.19 cf/sk**  
**Water Requirement: 5.39 gal/sk**  
**Mix Water Volume: 54bbls**

**TOC @ 9814ft**

**5-1/2" Production - 2 Stage**

**1<sup>st</sup> Stage**

**Lead: 670 sacks (65:35)** Class H Cement: Poz (Fly Ash) + 6% BWOC Bentonite + 0.25% BWOC HR-601 + 0.125 lbs/sack Poly-E-Flake + 74.1 % Fresh Water, 12.5 ppg

**Yield: 1.96 cf/sk**  
**Water Requirement: 10.86 gal/sk**  
**Mix Water Volume: 174bbls**

**TOC @ 6000ft**

**Tail: 1340 sacks (50:50)** Class H Cement: Poz (Fly Ash) + 1 lb/sk Sodium Chloride + 0.5% bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2% bwoc HR-601 + 2% bwoc Bentonite + 58.8% Fresh Water, 14.5 ppg

**Yield: 1.22 cf/sk**  
**Water Requirement: 5.38 gal/sk**  
**Mix Water Volume: 172 bbls**

**DV Tool @ 6000ft**

**2nd Stage**

**Lead: 180 sacks** (50:50) Class H Cement: Poz (Fly Ash) + 10% BWOC Bentonite + 0.3% BWOC HR-601 + 0.5lb/sk D-Air 5000 + 76.4% Fresh Water, 11.9 ppg

**Yield:** 2.29 cf/sk

**Water Requirement:** 13.30 gal/sk

**Mix Water Volume:** 57bbbls

TOC @ ~~4175ft~~ 4100'

**Tail: 120 sacks** Class C Cement + 0.2% bwoc HR-800+ 0.125 lbs/sack Poly-E-Flake + 63.5% Fresh Water, 14.8 ppg

**Yield:** 1.33 cf/sk

**Water Requirement:** 6.34 gal/sk

**Mix Water Volume:** 18 bbbls

String Summary:

Surface: 750ft

Intermediate: 4675ft

Pilot Hole: 10900ft

Production: 15237ft

TOC

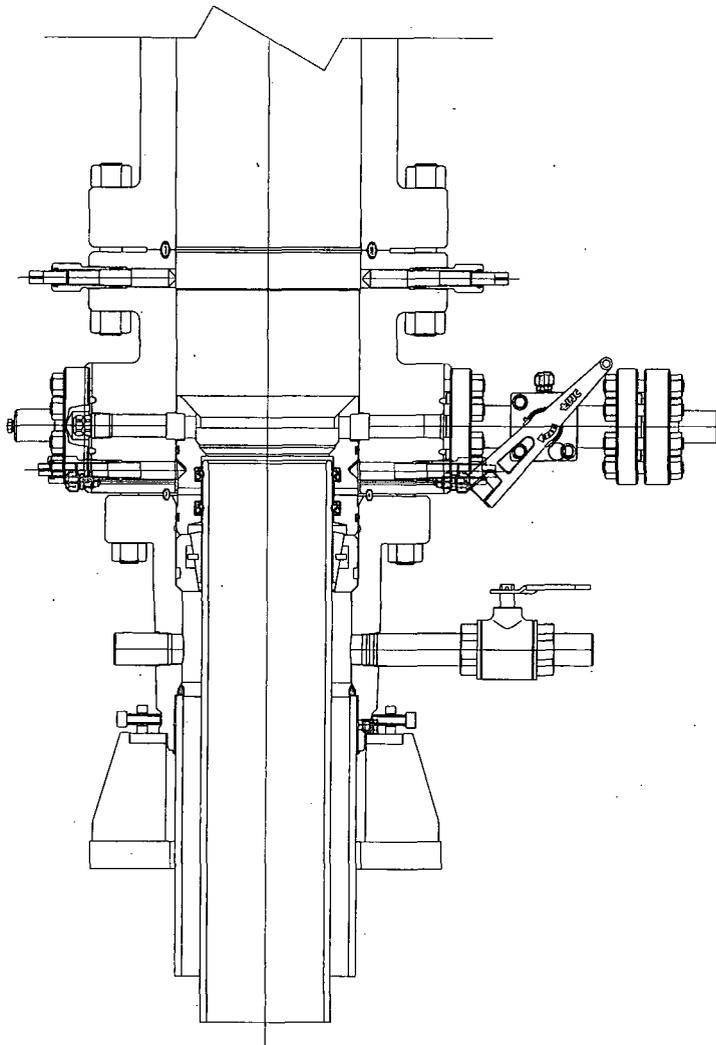
0ft (750ft of fill of Tail)

0ft (3675ft of fill of Lead & 1000 ft of fill of Tail)

9814ft (1086ft of fill of Plug Cement)

4175ft (5939ft of fill of Lead & 5123ft of fill of Tail)

**ACTUAL CEMENT VOLUMES WILL BE ADJUSTED BASED ON FLUID CALIPER AND CALIPER LOG DATA.**



CONTINGENCY MODE

DEVON ENERGY

ARTESIA

S.E.N.M

13 3/8 X 9 5/8

QUOTE LAYOUT  
F18648  
REF: DM100161737  
DM100151315

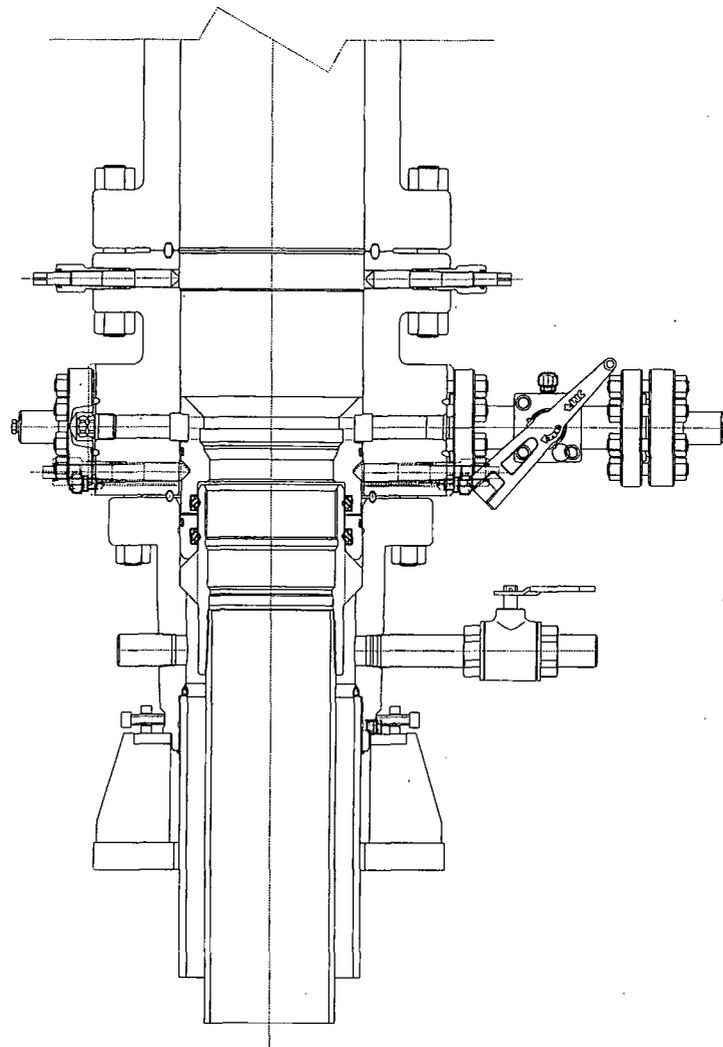
REVISIONS	DESCRIPTION	DATE	BY
A	05-08-13		
B	1-22-14		
C	5-13-14		

DATE	BY	REVISION
05-08-13	K. VU	DRAWING BY
05-08-13	Z. MARQUEZ	DRAFTING REVIEW
05-08-13	K. TAHA	DESIGN REVIEW
05-08-13	R. HAMILTON	APPROVED BY

<p>PRIVATE AND CONFIDENTIAL</p> <p>THIS DOCUMENT AND ALL THE INFORMATION CONTAINED HEREIN ARE THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF FMC TECHNOLOGIES AND MAY NOT BE REPRODUCED, USED, DISCLOSED, OR MADE PUBLIC IN ANY MANNER PRIOR TO EXPRESS WRITTEN AUTHORIZATION BY FMC TECHNOLOGIES. THIS DOCUMENT IS ACCEPTED BY RECIPIENT PURSUANT TO AGREEMENT TO THE FOREGOING, AND MUST BE RETURNED UPON DEMAND.</p> <p>MANUFACTURER AGREES THAT ARTICLES MADE IN ACCORDANCE WITH THIS DOCUMENT SHALL BE CONSIDERED FMC TECHNOLOGIES' DESIGN AND THAT IDENTICAL ARTICLES OR PARTS THEREOF SHALL NOT BE MANUFACTURED FOR THE USE OR SALE BY MANUFACTURER OR ANY OTHER PERSON WITHOUT THE PRIOR EXPRESS WRITTEN AUTHORIZATION BY FMC TECHNOLOGIES</p>	<p>SURFACE WELLHEAD LAYOUT UNIHEAD, UH-1,SOW, DEVON ENERGY, ODESSA</p>	<p><b>FMC Technologies</b></p> <p>DRAWING NUMBER DM100161771-2B</p>
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PRIMARY MODE

DEVON ENERGY

ARTESIA  
S.E.N.M

13 3/8 X 9 5/8

QUOTE LAYOUT  
F18648  
REF: DM100161737  
DM100151315

<p>PRIVATE AND CONFIDENTIAL</p> <p>THIS DOCUMENT AND ALL THE INFORMATION CONTAINED HEREIN ARE THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF FMC TECHNOLOGIES AND MAY NOT BE REPRODUCED, USED, DISCLOSED, OR MADE PUBLIC IN ANY MANNER PRIOR TO EXPRESS WRITTEN AUTHORIZATION BY FMC TECHNOLOGIES. THIS DOCUMENT IS ACCEPTED BY RECIPIENT PURSUANT TO AGREEMENT TO THE FOREGOING, AND MUST BE RETURNED UPON DEMAND.</p> <p>MANUFACTURER AGREES THAT ARTICLES MADE IN ACCORDANCE WITH THIS DOCUMENT SHALL BE CONSIDERED FMC TECHNOLOGIES' DESIGN AND THAT IDENTICAL ARTICLES OR PARTS THEREOF SHALL NOT BE MANUFACTURED FOR THE USE OR SALE BY MANUFACTURER OR ANY OTHER PERSON WITHOUT THE PRIOR EXPRESS WRITTEN AUTHORIZATION BY FMC TECHNOLOGIES</p>	<p>REVISIONS</p> <p>A 05-08-13</p> <p>B 1-22-14</p> <p>C 5-13-14</p>	<p>DESCRIPTION</p> <p>SURFACE WELLHEAD LAYOUT UNIHEAD, UH-1,SOW, DEVON ENERGY, ODESSA</p>	<p>DRAWN BY</p> <p>K. VU 05-08-13</p> <p>DRAFTING REVIEW</p> <p>Z. MARQUEZ 05-08-13</p> <p>DESIGN REVIEW</p> <p>K. TAHA 05-08-13</p> <p>APPROVED BY</p> <p>R. HAMILTON 05-08-13</p>	<p>DRAWING NUMBER</p> <p>DM100161771-2A</p>	
	<p>FMC Technologies</p>				

PECOS DISTRICT  
CONDITIONS OF APPROVAL

HOBBS OCD  
AUG 18 2014

OPERATOR'S NAME:	Devon Energy Production Company, L.P. RECEIVED
LEASE NO.:	NMLC-061936
WELL NAME & NO.:	Cotton Draw Unit 237H
SURFACE HOLE FOOTAGE:	0200' FSL & 0950' FWL
BOTTOM HOLE FOOTAGE:	0330' FNL & 0660' FWL
LOCATION:	Section 10, T. 25 S., R 32 E., NMPM
COUNTY:	Lea County, New Mexico

I. DRILLING

A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Lea County

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240,  
(575) 393-3612

1. A Hydrogen Sulfide (H<sub>2</sub>S) Drilling Plan shall be activated 500 feet prior to drilling into the Delaware formation. **As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. Operator has stated that they will have monitoring equipment in place prior to drilling out of the surface shoe. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.**
2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. **If the drilling rig is removed without approval – an Incident of Non-Compliance will be written and will be a “Major” violation.**
3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.

4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

## B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. IF OPERATOR DOES NOT HAVE THE WELL SPECIFIC CEMENT DETAILS ONSITE PRIOR TO PUMPING THE CEMENT FOR EACH CASING STRING, THE WOC WILL BE 30 HOURS. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Possibility of water flows in the Salado and Castile.

Possibility of lost circulation in the Red Beds, Rustler, and Delaware.

1. The 13-3/8 inch surface casing shall be set at approximately 875 feet (in a competent bed below the Magenta Dolomite, which is a Member of the Rustler, and if salt is encountered, set casing at least 25 feet above the salt) and cemented to the surface. Fresh water mud to be used to setting depth.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

- b. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.**
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

**Intermediate casing shall be kept fluid filled while running into hole to meet BLM minimum collapse requirements.**

- 2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing, which shall be set at approximately 4600 feet, is:

- Cement to surface. If cement does not circulate see B.1.a, c-d above.

**The pilot hole plugging procedure is approved as written. Note plug top on Subsequent Report sundry of drilling activities.**

**Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.**

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:

**Operator has proposed DV tool at depth of 6000'. Operator is to submit sundry if DV tool depth varies by more than 100' from approved depth.**

- a. First stage to DV tool:

- Cement to circulate. If cement does not circulate, contact the appropriate BLM office before proceeding with second stage cement job. Operator should have plans as to how they will achieve approved top of cement on the next stage.

- b. Second stage above DV tool:

- Cement should tie-back at least 500 feet into previous casing string. Operator shall provide method of verification. **Excess calculates to 17% - Additional cement may be required.**

- 4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

## C. PRESSURE CONTROL

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. **Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.** If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).
3. **Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi.**
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Operator shall perform the intermediate casing integrity test to 70% of the casing burst. This will test the multi-bowl seals.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.

4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
  - d. The results of the test shall be reported to the appropriate BLM office.
  - e. All tests are required to be recorded on a calibrated test chart. **A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.**
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

#### **D. DRILL STEM TEST**

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

**E. WASTE MATERIAL AND FLUIDS**

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**JAM 081414**