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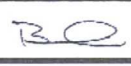
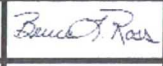
Weatherford®

WFT Casing Head (Slip on Weld with O-Ring) Running Procedure

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 Weatherford 5-2-GL-GL-WES-00052	WFT Casing Head (Slip on Weld with O-Ring) Running Procedure	Approved By:	Reviewed By:	RP-001
				Rev 0
		Date: Oct 21, 2010	Date: Oct 21, 2010	

Install the Casing Head

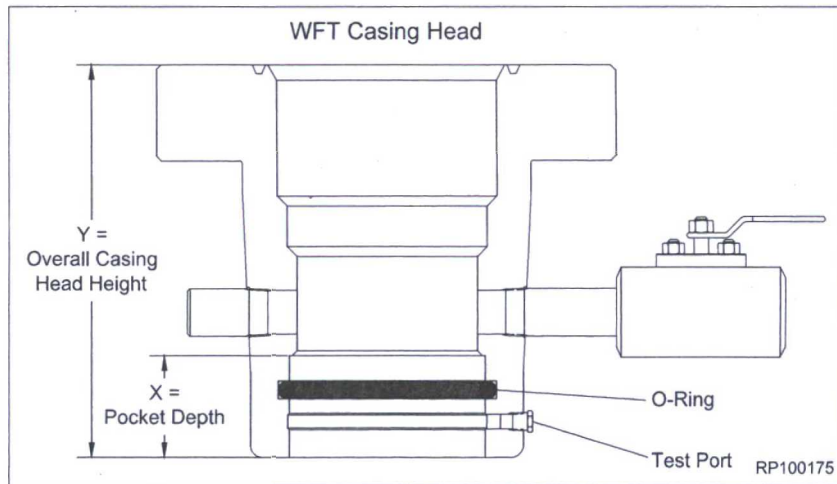
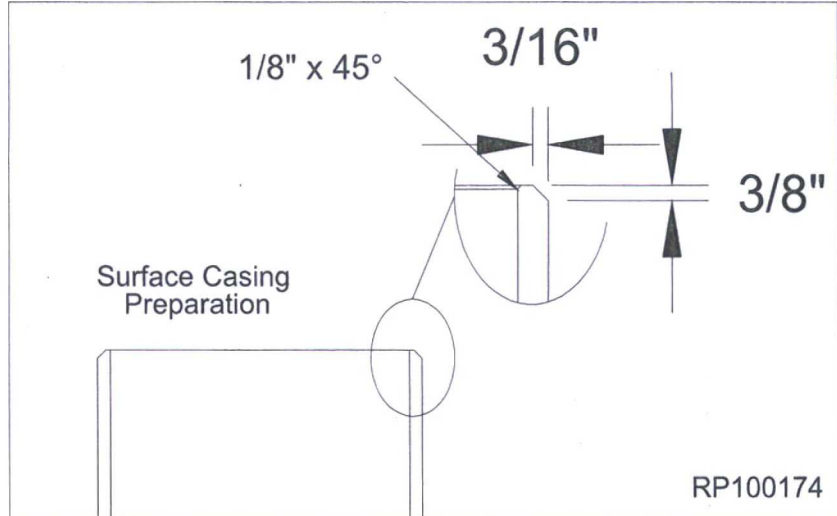
1. Examine the **WFT Casing Head**. Verify the following:
 - bore is clean and free of debris
 - seal areas, threads and ring grooves are clean and undamaged
 - o-ring is properly installed, clean and undamaged
 - all peripheral equipment is intact and undamaged
2. Measure the pocket depth of the Casing Head and record this dimension.
3. Run the surface casing and cement as required.
4. Determine the required elevation of the Casing Head as required by the Drilling Supervisor.
5. Use the following calculation to determine the correct final cut location of the surface casing.

X = Pocket Depth

Y = Overall Casing Head Height

Y - X = Distance from correct elevation point to surface casing cutoff height.

6. Lift the riser assembly high enough to rough cut the surface casing a minimum of 12" above the anticipated final cut location, if applicable.
7. Remove the spent portion of surface casing and the riser assembly and set aside.
8. Determine the correct elevation for the wellhead assembly.
9. Rough cut the surface casing a minimum of 12" above the final cut location.
10. Cut the conductor pipe a comfortable level below the final cut location of the surface casing.



11. Final cut the surface casing at the correct elevation.

NOTE: Ensure the cut on the surface casing is level as this will determine the orientation of the remainder of the wellhead equipment.

12. Bevel the surface casing with a 3/16" x 3/8" bevel and remove any sharp edges from the OD of the casing.
13. Break a 1/8" x 45° bevel on the ID of the surface casing.