TECHNICAL SPECIFICATIONS

These specifications are furnished for general information only and are not intended for design purposes. This information is preliminary and may change subject to a final design by VAM-USA Engineering. This is not a controlled document.

DWC/C-IS MS | **Casing** | **5.500" O.D.** | **20.00 lb./ft.** | **VST P-110EC**

standard

		Material
VST P-110EC		Grade
125,000		Minimum Yield Strength (psi.)
135,000		Minimum Ultimate Strength (psi.)
		Pipe Dimensions
5.500		Nominal Pipe Body OD (in.)
4.778		Nominal Pipe Body ID (in.)
0.361		Nominal Wall Thickness (in.)
20.00		Nominal Weight (lbs./ft.)
19.83		Plain End Weight (lbs./ft.)
5.828		Nominal Pipe Body Area (sq. in.)
		Pipe Body Performance Properties
729,000		Minimum Pipe Body Yield Strength (lbs.)
12,090		Minimum Collapse Pressure (psi.)
14,360		Minimum Internal Yield Pressure (psi.)
13,100		Hydrostatic Test Pressure (psi.)
		Connection Dimensions
6.115		Connection OD (in.)
4.778		Connection ID (in.)
4.653		Connection Drift Diameter (in.)
4.13		Make-up Loss (in.)
5.828		Critical Area (sq. in.)
100.0		Joint Efficiency (%)
		Connection Performance Properties
729,000	(1)	Joint Strength (lbs.)
26,040	(2)	Reference String Length (ft.) 1.4 Design Factor
728,000	(3)	API Joint Strength (lbs.)
729,000		Compression Rating (lbs.)
12,090		API Collapse Pressure Rating (psi.)
14,360	(4)	API Internal Pressure Resistance (psi.)
104.2		Maximum Uniaxial Bend Rating (degrees/100 ft.)
		Approximated Field End Torque Values
16,600	(5)	Minimum Final Torque (ft.-lbs.)
19,100	(5)	Maximum Final Torque (ft.-lbs.)
21,600	(6)	Connection Yield Torque (ft.-lbs.)

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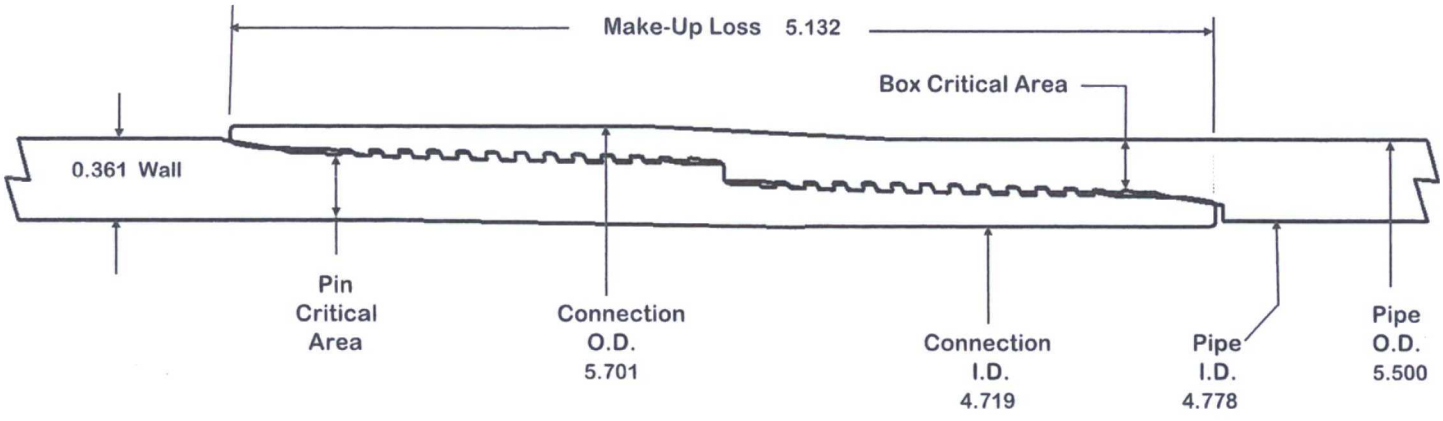
(1) Joint Strength is the minimum pipe body yield strength multiplied by the connection critical area.
(2) Reference String Length is the joint strength divided by both the weight in air and the design factor.
(3) API Joint Strength is for reference only. It is calculated from Formulas 42 and 43 in the API Bulletin 5C3.
(4) API Internal Pressure Resistance is calculated from Formulas 31, 32, and 35 in the API Bulletin 5C3.
(5) Torque values are approximated and may be affected by field conditions.
(6) Connection yield torque is not to be exceeded.

Connection specifications within the control of VAM-USA were correct as of the date printed. Specifications are subject to change without notice. Certain connection specifications are dependent on the mechanical properties of the pipe. Mechanical properties of mill proprietary pipe grades v obtained from mill publications and are subject to change. Properties of mill proprietary grades should be confirmed with the mill. Users are advi to obtain current connection specifications and verify pipe mechanical properties for each application.

VAM® SFC



O.D.	WEIGHT	WALL	GRADE	DRIFT
5.500	20.00	0.361	VST P110EC	4.653

PIPE BODY PROPERTIES

Material Grade	VST P110EC
Min. Yield Strength	125 ksi
Min. Tensile Strength	135 ksi
Outside Diameter	5.500 in
Inside Diameter	4.778 in
Nominal Area	5.828 sq.in.
Yield Strength	729 kips
Ultimate Strength	787 kips
Min Internal Yield	14,360 psi
*High Collapse	12,090 psi

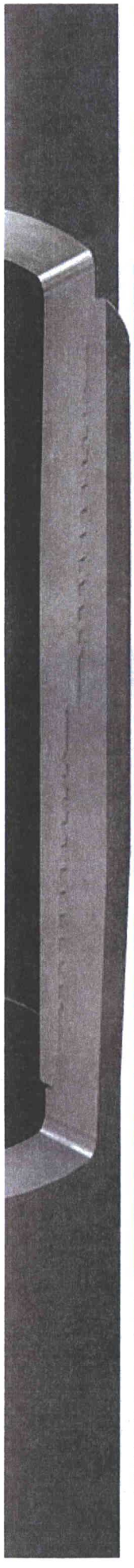
CONNECTION PROPERTIES

Connection OD	5.701 in
Connection ID	4.719 in
Make up Loss	5.132 in
Box Critical Area	4.083 sq.in.
%PB Section Area	70.1%
Pin Critical Area	4.123 sq.in.
%PB Section Area	70.7%
Yield Strength	510 kips
Parting Load	551 kips
Min Internal Yield	14,360 psi
*High Collapse	12,090 psi
Wk Compression	357 kips
Max Pure Bending	20 °/100 ft

TORQUE DATA ft-lb

min	opt	max
8,700	9,700	10,700

Contact: tech.support@vam-usa.com
Ref. Drawing: SI-PD 100414 Rev.B
Date: 14-Jun-16
Time: 2:31 PM



Issued on: 24 Jan. 2017

VAM® SLIJ-II

Connection Data Sheet

OD	Weight	Wall Th.	Grade	API Drift	Connection
7 5/8 in.	29.70 lb/ft	0.375 in.	VM 110 HC	6.750 in.	VAM® SLIJ-II

PIPE PROPERTIES

Nominal OD	7.625 in.
Nominal ID	6.875 in.
Nominal Cross Section Area	8.541 sqin.
Grade Type	High Collapse
Min. Yield Strength	110 ksi
Max. Yield Strength	140 ksi
Min. Ultimate Tensile Strength	125 ksi

CONNECTION PROPERTIES

Connection Type	Premium integral semi-flush
Connection OD (nom)	7.711 in.
Connection ID (nom)	6.820 in.
Make-up Loss	4.822 in.
Critical Cross Section	5.912 sqin.
Tension Efficiency	69.2 % of pipe
Compression Efficiency	48.5 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCES

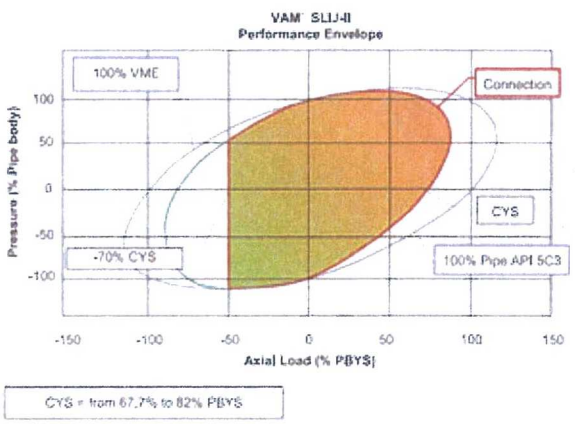
Tensile Yield Strength	651 klb
Compression Resistance	455 klb
Internal Yield Pressure	9470 psi
Uniaxial Collapse Pressure	7890 psi
Max. Bending Capacity	TDB
Max Bending with Sealability	20 °/100 ft

FIELD TORQUE VALUES

Min. Make-up torque	11300 ft.lb
Opti. Make-up torque	12600 ft.lb
Max. Make-up torque	13900 ft.lb

VAM® SLIJ-II is a semi-flush integral premium connection for all casing applications. It combines a near flush design with high performances in tension, compression and gas sealability.

VAM® SLIJ-II has been validated according to the most stringent tests protocols, and has an excellent performance history in the world's most prolific HPHT wells.



CYS = from 67.7% to 82% PBYS

Other Connection Data Sheets are available at www.vamservices.com

Vallourec Group

vallourec

Manufacturer: Midwest Hose & Specialty

Serial Number: SN#90067

Length: 35'

Size: OD = 8" ID = 4"

Ends: Flanges Size: 4-1/16"

WP Rating: 10,000 psi Anchors required by manfacturer: No

MIDWEST

HOSE AND SPECIALTY INC.

INTERNAL HYDROSTATIC TEST REPORT		
Customer: CACTUS		**P.O. Number:** RIG #123
		Asset # M10761
HOSE SPECIFICATIONS		
Type: CHOKE LINE		**Length:** 35'
I.D. 4" *INCHES*		**O.D.** 8" *INCHES*
WORKING PRESSURE 10,000 *PSI*	**TEST PRESSURE** 15,000 *PSI*	**BURST PRESSURE** *PSI*
COUPLINGS		
Type of End Fitting 4 1/16 10K FLANGE		
Type of Coupling: SWEDGED	**MANUFACTURED BY** MIDWEST HOSE & SPECIALTY	
PROCEDURE		
Hose assembly pressure tested with water at ambient temperature.		
TIME HELD AT TEST PRESSURE 1 *MIN.*	**ACTUAL BURST PRESSURE:** 0 *PSI*	
COMMENTS: SN#90067 M10761 Hose is covered with stainless steel armour cover and wraped with fire resistant vermiculite coated fiberglass insulation rated for 1500 degrees complete with lifting eyes		
Date: 6/6/2011	**Tested By:** BOBBY FINK	**Approved:** MENDI JACKSON

Midwest Hose & Specialty, Inc.

Internal Hydrostatic Test Graph

Customer: CACTUS

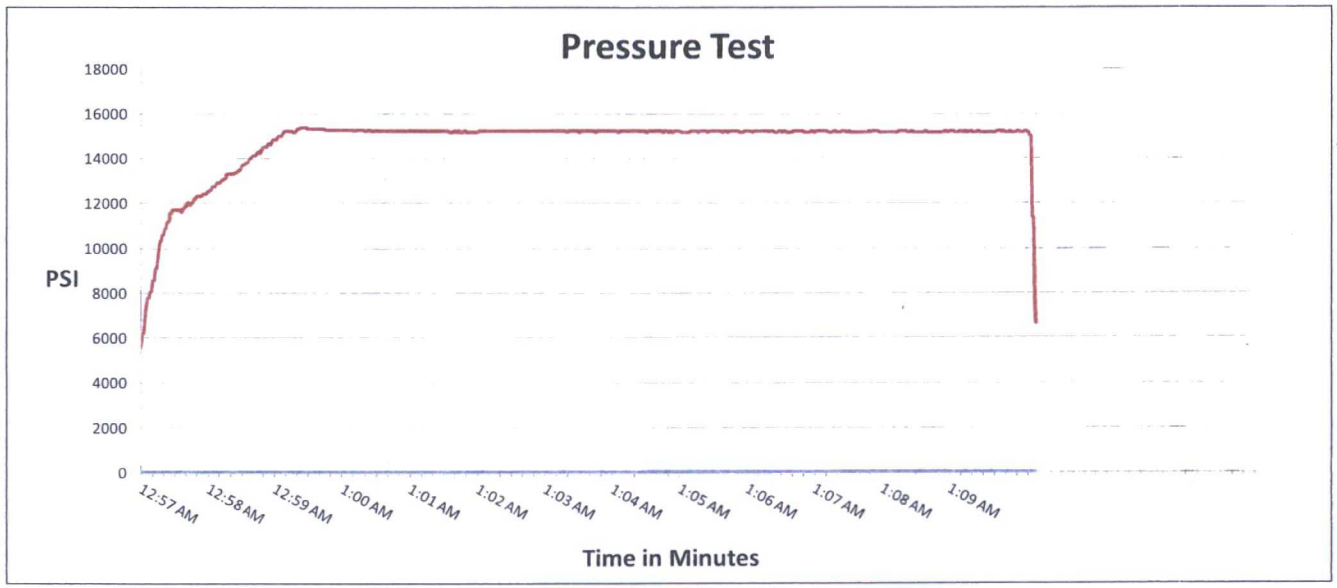
SALES ORDER# 90067

Hose Specifications

Hose Type	Length
C & K	35'
I.D.	**O.D.**
4"	8"
Working Pressure	**Burst Pressure**
10000 PSI	Standard Safety Multiplier Applies

Verification

Type of Fitting	Coupling Method
4 1/16 10K	Swage
Die Size	**Final O.D.**
6.62"	6.68"
Hose Serial #	**Hose Assembly Serial #**
	90067



Test Pressure	Time Held at Test Pressure	Actual Burst Pressure	Peak Pressure
15000 PSI	11 1/4 Minutes		15439 PSI

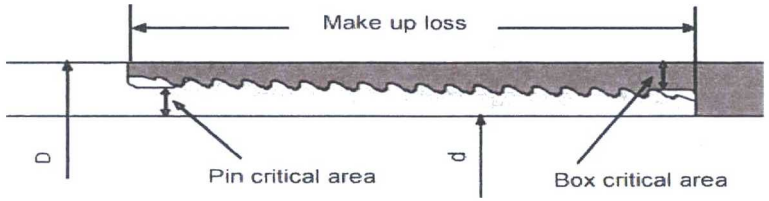
Comments: Hose assembly pressure tested with water at ambient temperature.

Tested By: *Bobby Fink*

Approved By: *Mendi Jackson*

x Mendi Jackson

Metal One Corp	FLUSHMAX-III Connection Data Sheet	Page	44-0
		Date	1-Oct-15
		Rev.	N-0



Pipe Body	**Imperial**		**S.I.**	
Grade	P110		P110	
Pipe OD (D)	7 5/8	in	193.68	mm
Weight	29.7	lb/ft	44.25	kg/m
Actual weight	29.0	lb/ft	43.26	kg/m
Wall thickness (t)	0.375	in	9.53	mm
Pipe ID (d)	6.875	in	174.63	mm
Pipe body cross section	8.537	in^2	5,508	mm^2
Drift Dia.	6.750	in	171.45	mm

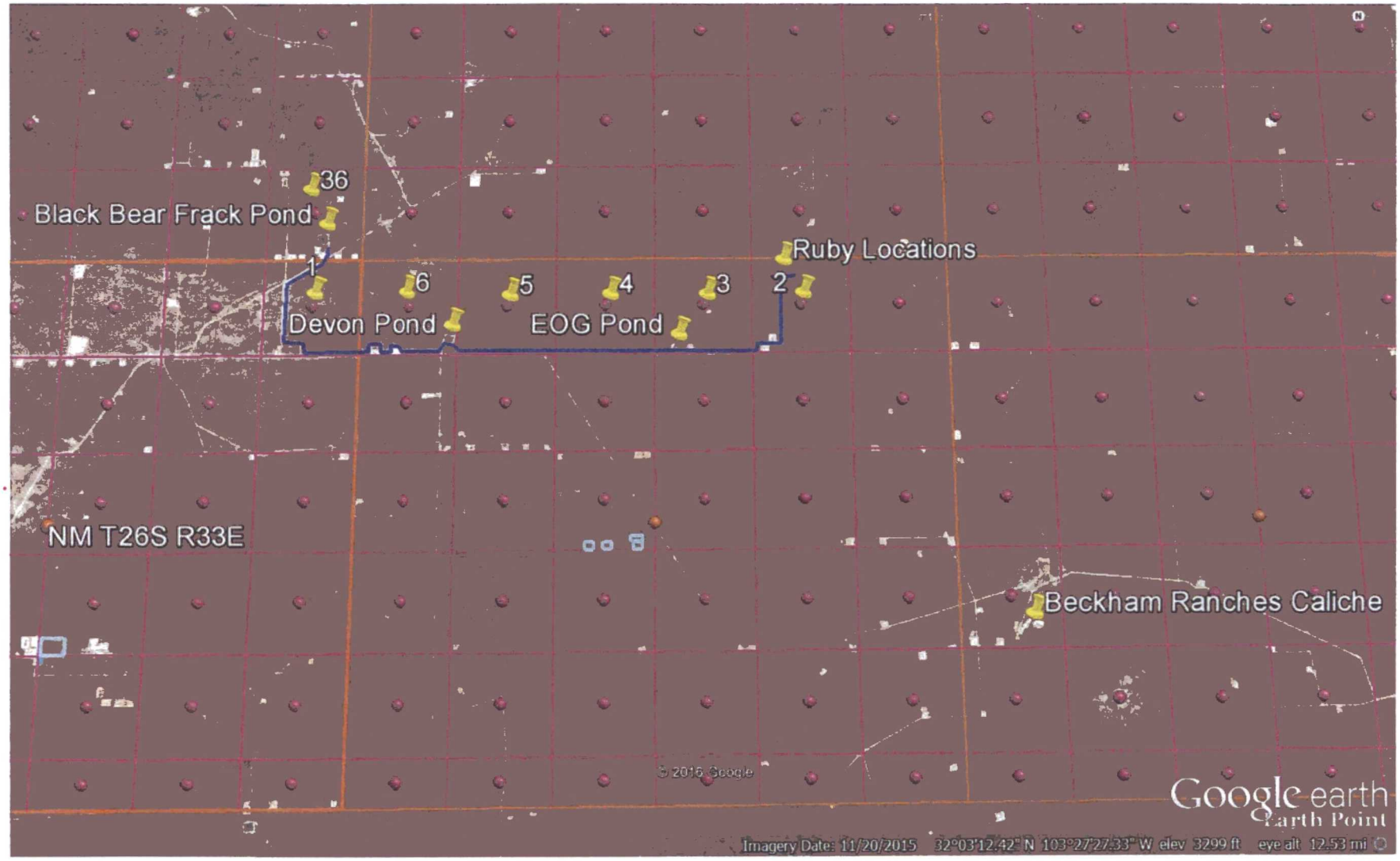
Connection				
Box OD (W)	7.625	in	193.68	mm
PIN ID	6.875	in	174.63	mm
Pin critical area	4.420	in^2	2,852	mm^2
Box critical area	4.424	in^2	2,854	mm^2
Joint load efficiency	60	%	60	%
Make up loss	3.040	in	77.22	mm
Thread taper	1/16 (3/4 in per ft)			
Number of threads	5 thread per in.			

Connection Performance Properties				
Tensile Yield load	563.4	kips	2,506	kN
M.I.Y.P.	7,574	psi	52.2	MPa
Collapse strength	5,350	psi	36.9	MPa

Note
M.I.Y.P. = Minimum Internal Yield Pressure of the connection

Torque Recommended				
Min.	8,700	ft-lb	11,700	N-m
Opti.	9,700	ft-lb	13,100	N-m
Max.	10,700	ft-lb	14,500	N-m
Operational Max.	23,600	ft-lb	32,000	N-m

Note : Operational Max. torque can be applied for high torque application



Ruby 2 Fed Com Water Source and Caliche map

Sec. 2-T26S-R33E, Lea County NM