

APD ID: 10400011528

Submission Date: 03/20/2017

Highlighted data reflects the most recent changes

Operator Name: DEVON ENERGY PRODUCTION COMPANY LP

Well Name: FIGHTING OKRA 18-19 FED

Well Number: 86H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

## Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	UNKNOWN	3368	0	0	OTHER : Surface	NONE	No
2	RUSTLER	2641	727	727	ANHYDRITE	NONE	No
3	TOP OF SALT	2276	1092	1092	SALT	NONE	No
4	BASE OF SALT	-1674	5042	5042	SALT	NONE	No
5	DELAWARE	-1924	5292	5292	SANDSTONE	NATURAL GAS,OIL	No
6	BRUSHY CANYON LOWER	-6019	9387	9387	SANDSTONE	NATURAL GAS,OIL	No
7	BONE SPRING LIME	-6199	9567	9567	LIMESTONE	NATURAL GAS,OIL	No
8	BONE SPRING 1ST	-7129	10497	10497	SANDSTONE	NATURAL GAS,OIL	No
9	BONE SPRING LIME	-7349	10717	10717	LIMESTONE	NATURAL GAS,OIL	No
10	BONE SPRING 2ND	-7699	11067	11067	SANDSTONE	NATURAL GAS,OIL	No
11	BONE SPRING 3RD	-8164	11532	11532	LIMESTONE	NATURAL GAS,OIL	No
12	BONE SPRING 3RD	-8764	12132	12132	SANDSTONE	NATURAL GAS,OIL	No
13	WOLFCAMP	-9209	12577	12577	SHALE	NATURAL GAS,OIL	Yes
14	WOLFCAMP	-9414	12782	12782	SHALE	NATURAL GAS,OIL	Yes

## Section 2 - Blowout Prevention

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 86H

**Pressure Rating (PSI):** 3M

**Rating Depth:** 12544

**Equipment:** BOP/BOPE will be installed per Onshore Oil & Gas Order #2 requirements prior to drilling below 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 3M will be installed on the wellhead system. BOP/BOPE will be tested by an independent service company per Onshore Oil & Gas Order #2 requirements and MASP (Maximum Anticipated Surface Pressure) calculations. If the system is upgraded, all the components installed will be functional and tested.

**Requesting Variance?** YES

**Variance request:** A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

**Testing Procedure:** BOP/BOPE will be installed per Onshore Oil & Gas Order #2 requirements prior to drilling below 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 3M will be installed on the wellhead system. BOP/BOPE will be tested by an independent service company per Onshore Oil & Gas Order #2 requirements and MASP (Maximum Anticipated Surface Pressure) calculations. If the system is upgraded, all the components installed will be functional and tested.

**Choke Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_86H\_3M\_BOPE\_CK\_20171002094222.pdf

**BOP Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_86H\_3M\_BOPE\_CK\_20171002094239.pdf

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**Pressure Rating (PSI):** 3M

**Rating Depth:** 5150

**Equipment:** BOP/BOPE will be installed per Onshore Oil & Gas Order #2 requirements prior to drilling below 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 3M will be installed on the wellhead system. BOP/BOPE will be tested by an independent service company per Onshore Oil & Gas Order #2 requirements and MASP (Maximum Anticipated Surface Pressure) calculations. If the system is upgraded, all the components installed will be functional and tested.

**Requesting Variance?** YES

**Variance request:** A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

**Testing Procedure:** A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested.

**Choke Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_86H\_3M\_BOPE\_CK\_20171002094409.pdf

**BOP Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_86H\_3M\_BOPE\_CK\_20171002094439.pdf

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Operator Name: DEVON ENERGY PRODUCTION COMPANY LP

Well Name: FIGHTING OKRA 18-19 FED

Well Number: 86H

### Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	875	0	875	-9434	-10209	875	H-40	48	STC	1.125	1.25	BUOY	1.6	BUOY	1.6
2	INTERMEDIATE	12.25	9.625	NEW	API	N	0	5150	0	5150	-9434	-21034	5150	J-55	40	LTC	1.125	1.25	BUOY	1.6	BUOY	1.6
3	PRODUCTION	8.75	5.5	NEW	API	N	0	22181	0	12544	-9434	-22221	22181	P-110	17	OTHER - BTC	1.125	1.25	BUOY	1.6	BUOY	1.6

#### Casing Attachments

Casing ID: 1      String Type: SURFACE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Fighting Okra 18-19 Fed 86H\_Surf Csg Ass\_02-16-2017.pdf

Operator Name: DEVON ENERGY PRODUCTION COMPANY LP

Well Name: FIGHTING OKRA 18-19 FED

Well Number: 86H

Casing Attachments

Casing ID: 2 String Type: INTERMEDIATE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Fighting Okra 18-19 Fed 86H\_Int Csg Ass\_02-16-2017.pdf

Casing ID: 3 String Type: PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Fighting Okra 18-19 Fed 86H\_Prod Csg Ass\_02-16-2017.pdf

Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	875	690	1.34	14.8	924	50	C	1% Calcium Chloride

INTERMEDIATE	Lead		0	4150	940	1.85	12.9	1740	30	C	Poz (Fly Ash): 6% BWOC Bentonite + 5% BWOW Sodium Chloride + 0.125 lbs/sks Poly-E-Flake
INTERMEDIATE	Tail		4150	5150	306	1.33	14.8	407	30	C	0.125 lbs/sks Poly-R-Flake

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 86H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
PRODUCTION	Lead		4950	1245 0	700	3.27	9	2289	25	TUNED	Tuned Light
PRODUCTION	Tail		1245 0	2218 1	2485	1.2	14.5	2982	25	H	Poz (Fly Ash) + 0.5% bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2% BWOC HR-601 + 2% bwoc Bentonite

### Section 5 - Circulating Medium

**Mud System Type:** Closed

**Will an air or gas system be Used?** NO

**Description of the equipment for the circulating system in accordance with Onshore Order #2:**

**Diagram of the equipment for the circulating system in accordance with Onshore Order #2:**

**Describe what will be on location to control well or mitigate other conditions:** Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

**Describe the mud monitoring system utilized:** PVT/Pason/Visual Monitoring

### Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	875	WATER-BASED MUD	8.5	9				2			
875	5150	SALT SATURATED	10	11				2			
5150	2218 1	WATER-BASED MUD	8.5	9.3				12			

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 86H

## Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

Will run GRMWD from TD to from KOP. Cement bond logs will be run in vertical to determine top of cement. Stated logs run will be in the Completion Report and submitted to the BLM.

**List of open and cased hole logs run in the well:**

CALIPER,CBL,DS,GR,MUDLOG

**Coring operation description for the well:**

N/A

## Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 4658

**Anticipated Surface Pressure:** 1898.32

**Anticipated Bottom Hole Temperature(F):** 164

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

FO\_18\_19\_Fed\_86H\_H2S\_Plan\_20171003141445.pdf

## Section 8 - Other Information

**Proposed horizontal/directional/multi-lateral plan submission:**

Fighting\_Okra\_18\_19\_Fed\_86H\_Dir\_Plan\_20171002095411.pdf

**Other proposed operations facets description:**

MULTI-BOWL VERBIAGE  
MULTI-BOWL WELLHEAD  
CLOSED-LOOP PLAN  
SPUDDER RIG INFO  
DRILLING CONTINGENCY  
DRILLING PLAN INCL AC REPORT  
GCP FORM

**Other proposed operations facets attachment:**

Fighting Okra 18-19 Fed 86H\_Clsd Loop\_02-16-2017.pdf

Fighting Okra 18-19 Fed 86H\_MB Verb\_02-16-2017.pdf

Fighting Okra 18-19 Fed 86H\_MB Wellhd\_02-16-2017.pdf

Fighting\_Okra\_18\_19\_Fed\_86H\_Drlg\_Contingency\_20171002095030.pdf

Fighting\_Okra\_18\_19\_Fed\_86H\_Spudder\_Rig\_Info\_20171002095120.pdf

Fighting\_Okra\_18\_19\_Fed\_86H\_GCP\_Form\_20171002095851.pdf

All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

<b>Production Casing Burst Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Pressure Test	Formation Pore Pressure	Fluid in hole (water or produced water) + test psi
Tubing Leak	Formation Pore Pressure	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Formation Pore Pressure	Max frac pressure with heaviest frac fluid

<b>Production Casing Collapse Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Full Evacuation	Water gradient in cement, mud above TOC.	None
Cementing	Wet cement weight	Water (8.33ppg)

<b>Production Casing Tension Design</b>	
<b>Load Case</b>	<b>Assumptions</b>
Overpull	100kips
Runing in hole	2 ft/s
Service Loads	N/A

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 86H

**Other Variance attachment:**

Fighting Okra 18-19 Fed 86H\_Co-flex\_02-16-2017.pdf

All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

<b>Intermediate Casing Burst Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Pressure Test	Formation Pore Pressure	Max mud weight of next hole-section plus Test psi
Drill Ahead	Formation Pore Pressure	Max mud weight of next hole section
Fracture @ Shoe	Formation Pore Pressure	Dry gas

<b>Intermediate Casing Collapse Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Full Evacuation	Water gradient in cement, mud above TOC	None
Cementing	Wet cement weight	Water (8.33ppg)

<b>Intermediate Casing Tension Design</b>	
<b>Load Case</b>	<b>Assumptions</b>
Overpull	100kips
Runing in hole	2 ft/s
Service Loads	N/A

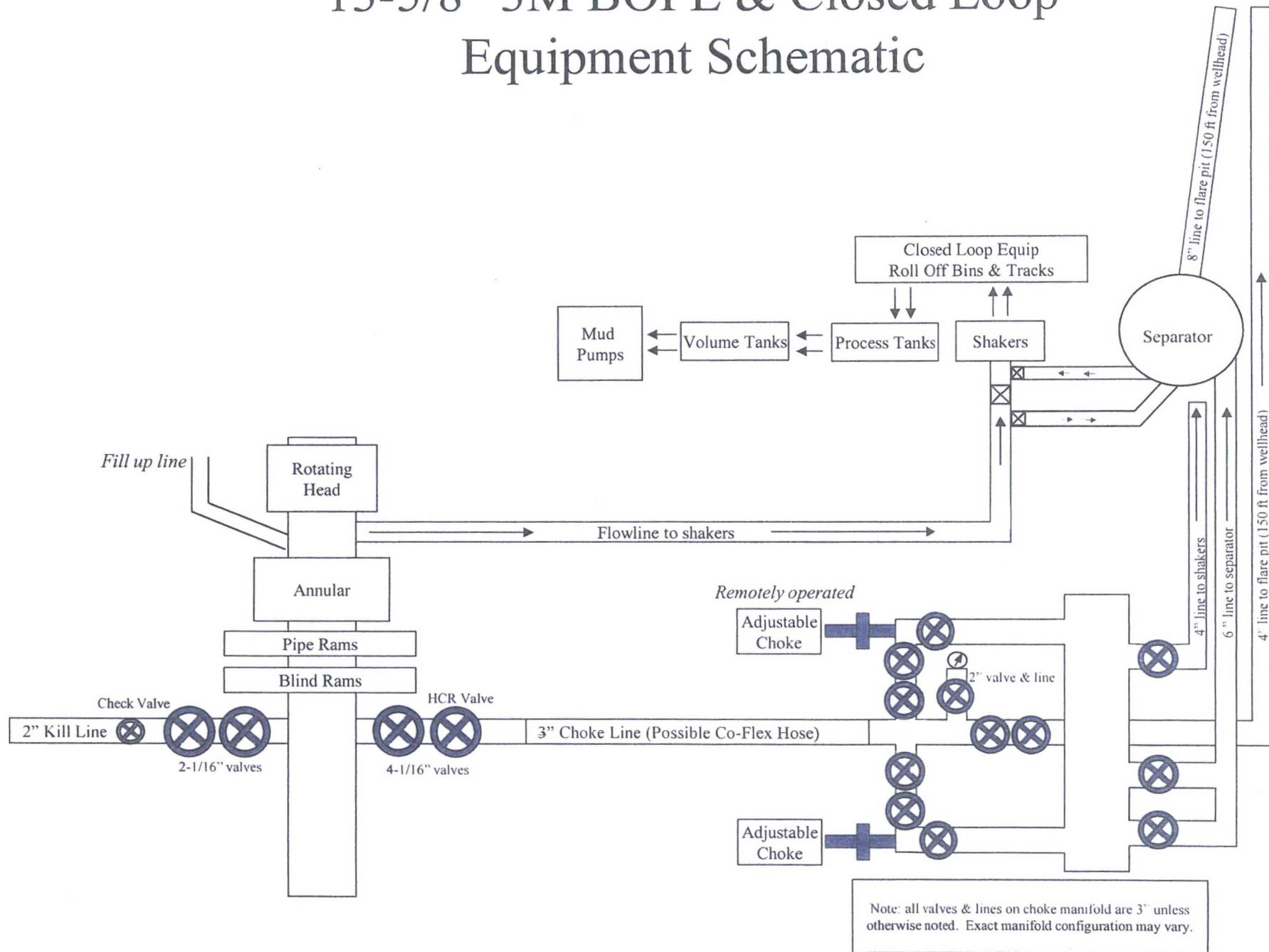
All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

<b>Surface Casing Burst Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Pressure Test	Formation Pore Pressure	Max mud weight of next hole-section plus Test psi
Drill Ahead	Formation Pore Pressure	Max mud weight of next hole section
Displace to Gas	Formation Pore Pressure	Dry gas from next casing point

<b>Surface Casing Collapse Design</b>		
<b>Load Case</b>	<b>External Pressure</b>	<b>Internal Pressure</b>
Full Evacuation	Water gradient in cement, mud above TOC	None
Cementing	Wet cement weight	Water (8.33ppg)

<b>Surface Casing Tension Design</b>	
<b>Load Case</b>	<b>Assumptions</b>
Overpull	100kips
Runing in hole	3 ft/s
Service Loads	N/A

# 13-5/8" 3M BOPE & Closed Loop Equipment Schematic





Fluid Technology

ContiTech Beattie Corp.  
Website: [www.contitechbeattie.com](http://www.contitechbeattie.com)

Monday, June 14, 2010

RE: Drilling & Production Hoses  
Lifting & Safety Equipment

To Helmerich & Payne,

A Continental ContiTech hose assembly can perform as intended and suitable for the application regardless of whether the hose is secured or unsecured in its configuration. As a manufacturer of High Pressure Hose Assemblies for use in Drilling & Production, we do offer the corresponding lifting and safety equipment, this has the added benefit of easing the lifting and handling of each hose assembly whilst affording hose longevity by ensuring correct handling methods and procedures as well as securing the hose in the unlikely event of a failure; but in no way does the lifting and safety equipment affect the performance of the hoses providing the hoses have been handled and installed correctly. It is good practice to use lifting & safety equipment but not mandatory.

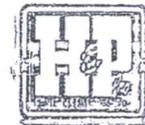
Should you have any questions or require any additional information/clarifications then please do not hesitate to contact us.

ContiTech Beattie is part of the Continental AG Corporation and can offer the full support resources associated with a global organization.

Best regards,

Robin Hodgson  
Sales Manager  
ContiTech Beattie Corp

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RIG 212



**QUALITY DOCUMENT**

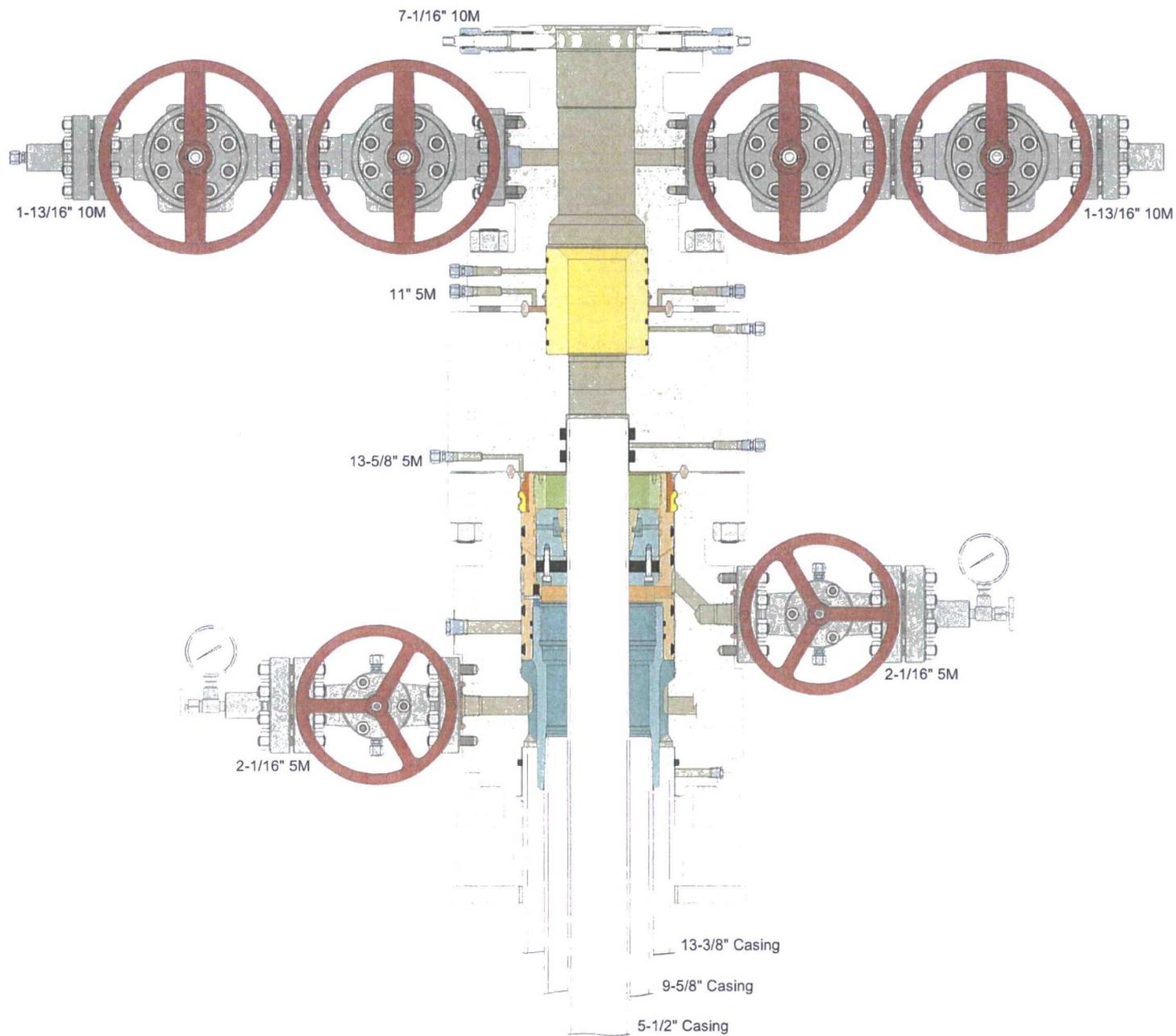
**PHOENIX RUBBER INDUSTRIAL LTD.**

6728 Szeged, Budapesti út 10, Hungary • H-6701 Szeged, P. O. Box 152  
Phone: (3662) 566-737 • Fax: (3662) 566-738

SALES & MARKETING: H-1092 Budapest, Ráday u. 42-44, Hungary • H-1440 Budapest, P. O. Box 26  
Phone: (361) 456-4200 • Fax: (361) 217-2972, 456-4273 • www.taurusemerge.hu

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 552	
PURCHASER: Phoenix Beattie Co.			P.O. N°: 1519FA-871		
PHOENIX RUBBER/order N°: 170466		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 34128		NOMINAL / ACTUAL LENGTH: 11,43 m			
W.P. 68,96 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. (1 page)</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS					
Type	Serial N°		Quality	Heat N°	
3" coupling with 4 1/16" Flange end	720 719		AISI 4130	C7626	
			AISI 4130	47357	
API Spec 16 C Temperature rate: "B"					
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date:  29. April. 2002.	Inspector		Quality Control		
			<p style="text-align: center;">PHOENIX RUBBER Industrial Ltd. Hose Inspection and Pressure Test Dept. PHOENIX RUBBER S.C.</p>		





**Contingency Production Cement**

Additional Info for String

3

Additional String Description

Stage Tool Depth

5200

*Lead*

Top MD of Segment	4850	Btm MD of Segment	4950	Cement Type	C	
Additives	SA-1015 + 0.3% BWOC HR-800 + 0.2% BWOC		Quantity (sks)	20	Yield (cu.ft./sk)	3.31
Density (lbs/gal)	10.9	Volume (cu.ft.)	66	Percent Excess	25	

*Tail*

Top MD of Segment	4950	Top MD of Segment	5200	Cement Type	H	
Additives	0.125 lbs/sack Poly-E-Flake		Quantity (sks)	30	Yield (cu.ft./sk)	1.33
Density (lbs/gal)	14.8	Volume (cu.ft.)	39	Percent Excess	25	

**Contingency Production Cement**

Additional Info for String		Additional String Description	
Stage Tool Depth			
<i>Lead</i>			
Top MD of Segment		Btm MD of Segment	
Additives		Quantity (sks)	
Density (lbs/gal)		Volume (cu.ft.)	
		Percent Excess	
<i>Tail</i>			
Top MD of Segment		Top MD of Segment	
Additives		Quantity (sks)	
Density (lbs/gal)		Volume (cu.ft.)	
		Percent Excess	

**Devon Energy**  
**APD VARIANCE DATA**

**OPERATOR NAME:** Devon Energy

**1. SUMMARY OF Variance:**

Devon Energy respectfully requests approval for the following additions to the drilling plan:

1. Potential utilization of a spudder rig to pre-set surface casing.

**2. Description of Operations**

1. A spudder rig contractor may move in their rig to drill the surface hole section and pre-set surface casing on this well.
  - a. After drilling the surface hole section, the rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
  - b. Rig will utilize fresh water based mud to drill surface hole to TD.
2. The wellhead will be installed and tested once the surface casing is cut off and the WOC time has been reached.
3. A blind flange with the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
  - a. A means for intervention will be maintained while the drilling rig is not over the well.
4. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
5. Drilling operation will be performed with the big rig. At that time an approved BOP stack will be nipped up and tested on the wellhead before drilling operations commences on each well.
  - a. The BLM will be contacted / notified 24 hours before the big rig moves back on to the pad with the pre-set surface casing.
6. Devon Energy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
7. Once the rig is removed, Devon Energy will secure the wellhead area by placing a guard rail around the cellar area.