

**OXY USA Inc. - Mesa Verde 17 Federal Com #43H**

|                                                                                                                            |   |
|----------------------------------------------------------------------------------------------------------------------------|---|
| Is well located in SOPA but not in R-111-P?                                                                                | N |
| If yes, are the first 2 strings cemented to surface and 3 <sup>rd</sup> string cement tied back 500' into previous casing? |   |
| Is well located in R-111-P and SOPA?                                                                                       | N |
| If yes, are the first three strings cemented to surface?                                                                   |   |
| Is 2 <sup>nd</sup> string set 100' to 600' below the base of salt?                                                         |   |
| Is well located in high Cave/Karst?                                                                                        | N |
| If yes, are there two strings cemented to surface?                                                                         |   |
| (For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?                                     |   |
| Is well located in critical Cave/Karst?                                                                                    | N |
| If yes, are there three strings cemented to surface?                                                                       |   |

**3. Cementing Program**

| Casing       | # Sks | Wt. lb/<br>gal | Yld ft3/<br>sack | H2O.gal/sk | 500# Comp.<br>Strength<br>(hours) | Slurry Description                         |
|--------------|-------|----------------|------------------|------------|-----------------------------------|--------------------------------------------|
| Surface      | 738   | 14.8           | 1.35             | 6.53       | 6:50                              | Class C Cement, Accelerator                |
| Intermediate | 1244  | 12.9           | 1.74             | 8.67       | 15:07                             | Pozzolan Cement, Retarder                  |
| Casing       | 156   | 14.8           | 1.326            | 6.34       | 6:31                              | Class C Cement, Accelerator, Retarder      |
| Production   | 545   | 10.2           | 3.057            | 15.65      | 19:09                             | Class C Cement                             |
| Casing       | 1910  | 13.2           | 1.631            | 8.37       | 15:15                             | Class H Cement, Retarder, Dispersant, Salt |

| Casing String          | Top of<br>Lead (ft) | Bottom of<br>Lead (ft) | Top of<br>Tail (ft) | Bottom of<br>Tail (ft) | % Excess<br>Lead | % Excess Tail |
|------------------------|---------------------|------------------------|---------------------|------------------------|------------------|---------------|
| Surface                | N/A                 | N/A                    | 0                   | 920                    | N/A              | 50%           |
| Intermediate<br>Casing | 0                   | 4258                   | 4258                | 4758                   | 75%              | 20%           |
| Production<br>Casing   | 4258                | 8572                   | 8572                | 14604                  | 75%              | 125%          |

**4. Pressure Control Equipment**

| BOP installed and tested before drilling which hole? | Size?   | Min. Required WP | Type       | ✓ | Tested to:              |
|------------------------------------------------------|---------|------------------|------------|---|-------------------------|
| 12.25" Intermediate                                  | 13-5/8" | 5M               | Annular    | ✓ | 70% of working pressure |
|                                                      |         |                  | Blind Ram  | ✓ |                         |
|                                                      |         |                  | Pipe Ram   |   | 250/5000psi             |
|                                                      |         |                  | Double Ram | ✓ |                         |
|                                                      |         |                  | Other*     |   |                         |

\*Specify if additional ram is utilized.

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BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                       |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| Formation integrity test will be performed per Onshore Order #2. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.                                                                                                                                                                                                                                       |                                       |
| A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.                                                                                                                                                                                                                                                                                                                                                                                                  |                                       |
| Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Are anchors required by manufacturer? |
| A multibowl wellhead is being used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015. See attached schematic. |                                       |

**5. Mud Program**

| Depth     |         | Type           | Weight (ppg) | Viscosity | Water Loss |
|-----------|---------|----------------|--------------|-----------|------------|
| From (ft) | To (ft) |                |              |           |            |
| 0         | 920     | EnerSeal (MMH) | 8.4-8.6      | 40-60     | N/C        |
| 920       | 4758    | Brine          | 9.8-10.0     | 35-45     | N/C        |
| 4758      | 8972    | EnerSeal (MMH) | 8.8-9.6      | 38-50     | N/C        |
| 8972      | 14604   | Oil-Based Mud  | 8.8-9.6      | 35-50     | N/C        |

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CaCl<sub>2</sub>. Oxy will use a closed mud system.

|                                                         |                                |
|---------------------------------------------------------|--------------------------------|
| What will be used to monitor the loss or gain of fluid? | PVT/MD Totco/Visual Monitoring |
|---------------------------------------------------------|--------------------------------|

**6. Logging and Testing Procedures**

| <b>Logging, Coring and Testing.</b> |                                                                                                                                                         |
|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| Yes                                 | Will run GR from TD to surface (horizontal well – vertical portion of hole). Stated logs run will be in the Completion Report and submitted to the BLM. |
| No                                  | Logs are planned based on well control or offset log information.                                                                                       |
| No                                  | Drill stem test? If yes, explain                                                                                                                        |
| No                                  | Coring? If yes, explain                                                                                                                                 |

| <b>Additional logs planned</b> | <b>Interval</b>                     |
|--------------------------------|-------------------------------------|
| No                             | Resistivity                         |
| No                             | Density                             |
| No                             | CBL                                 |
| Yes                            | Mud log<br>Surface Casing Shoe - TD |
| No                             | PEX                                 |

**7. Drilling Conditions**

| <b>Condition</b>              | <b>Specify what type and where?</b> |
|-------------------------------|-------------------------------------|
| BH Pressure at deepest TVD    | 4865 psi                            |
| Abnormal Temperature          | No                                  |
| BH Temperature at deepest TVD | 158°F                               |

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

|                                                                                                                                                                                                                                                                                                                                    |                   |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM. |                   |
| N                                                                                                                                                                                                                                                                                                                                  | H2S is present    |
| Y                                                                                                                                                                                                                                                                                                                                  | H2S Plan attached |

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**8. Other facets of operation**

|                                                                                                                                                                                                                                                                                                                                                    | <b>Yes/No</b> |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Will the well be drilled with a walking/skidding operation? If yes, describe. <ul style="list-style-type: none"> <li>• We plan to drill the two well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.</li> </ul> | Yes           |
| Will more than one drilling rig be used for drilling operations? If yes, describe.                                                                                                                                                                                                                                                                 | No            |

**Total estimated cuttings volume:** 1524.3bbls.

**9. Company Personnel**

| <u>Name</u>      | <u>Title</u>                 | <u>Office Phone</u> | <u>Mobile Phone</u> |
|------------------|------------------------------|---------------------|---------------------|
| Philippe Haffner | Drilling Engineer            | 713-985-6379        | 713-302-9290        |
| Diego Tellez     | Drilling Engineer Team Lead  | 713-350-4602        | 713-303-4932        |
| Amrut Athavale   | Drilling Engineer Supervisor | 713-350-4747        | 281-740-4448        |
| Simon Benavides  | Drilling Superintendent      | 713-522-8652        | 281-684-6897        |
| John Willis      | Drilling Manager             | 713-366-5556        | 713-259-1417        |

**OXY USA Inc**  
**APD ATTACHMENT: SPUDDER RIG DATA**

**OPERATOR NAME / NUMBER:** OXY USA Inc

**1. SUMMARY OF REQUEST:**

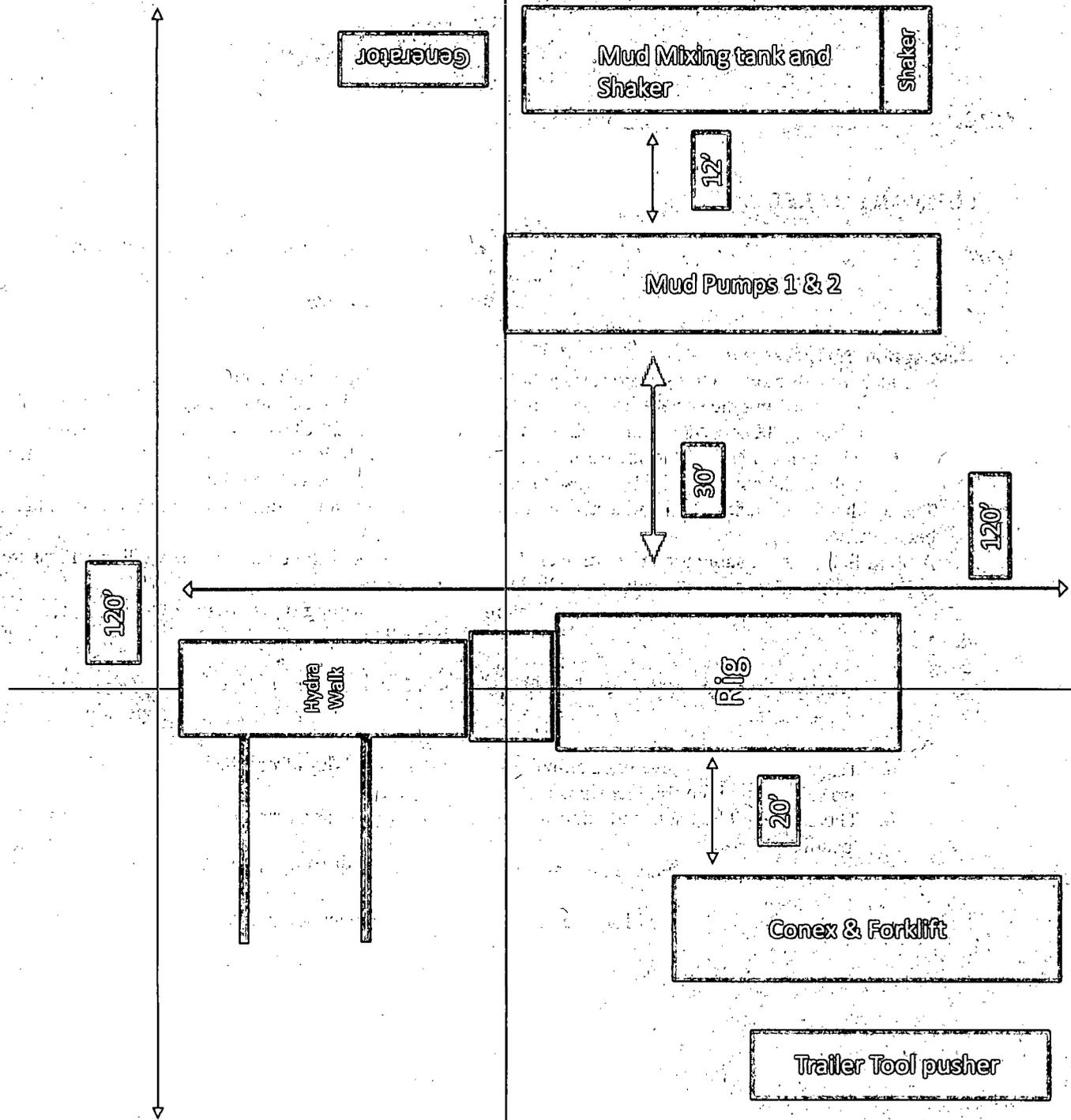
Oxy USA respectfully requests approval for the following operations for the surface hole in the drill plan:

1. Utilize a spudder rig to pre-set surface casing for time and cost savings.

**2. Description of Operations**

1. Spudder rig will move in to drill the surface hole and pre-set surface casing on the well.
  - a. After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
  - b. The spudder rig will utilize fresh water-based mud to drill the surface hole to TD. Solids control will be handled entirely on a closed loop basis. No earth pits will be used.
2. The wellhead will be installed and tested as soon as the surface casing is cut off and the WOC time has been reached.
3. A blind flange at the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
  - a. A means for intervention will be maintained while the drilling rig is not over the well.
4. Spudder rig operations are expected to take 2-3 days per well on the pad.
5. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
6. Drilling operations will begin with a larger rig and a BOP stack equal to or greater than the pressure rating that was permitted will be nipped up and tested on the wellhead before drilling operations resume on each well.
  - a. The larger rig will move back onto the location within 90 days from the point at which the wells are secured and the spudder rig is moved off location.
  - b. The BLM will be contacted / notified 24 hours before the larger rig moves back on the pre-set locations.
7. Oxy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
8. Once the rig is removed, Oxy will secure the wellhead area by placing a guard rail around the cellar area.

# Spudder Rig Layout



**APD ID:** 10400011699

**Submission Date:** 02/22/2017

Highlighted data reflects the most recent changes

**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

[Show Final Text](#)

**Well Type:** OIL WELL

**Well Work Type:** Drill

## Section 1 - Geologic Formations

| Formation ID | Formation Name  | Elevation | True Vertical Depth | Measured Depth | Lithologies                        | Mineral Resources               | Producing Formation |
|--------------|-----------------|-----------|---------------------|----------------|------------------------------------|---------------------------------|---------------------|
| 1            | RUSTLER         | 3558      | 869                 | 869            | SHALE, DOLOMITE, ANHYDRITE         | USEABLE WATER                   | No                  |
| 2            | SALADO          | 2364      | 1194                | 1194           | SHALE, DOLOMITE, HALITE, ANHYDRITE | OTHER : SALT                    | No                  |
| 3            | LAMAR           | -1149     | 4707                | 4707           | LIMESTONE, SANDSTONE, SILTSTONE    | NATURAL GAS, OIL, OTHER : BRINE | No                  |
| 4            | BELL CANYON     | -1193     | 4751                | 4751           | SANDSTONE, SILTSTONE               | NATURAL GAS, OIL, OTHER : BRINE | No                  |
| 5            | CHERRY CANYON   | -1943     | 5501                | 5504           | SANDSTONE, SILTSTONE               | NATURAL GAS, OIL, OTHER : BRINE | No                  |
| 6            | BRUSHY CANYON   | -3333     | 6891                | 6915           | LIMESTONE, SANDSTONE, SILTSTONE    | NATURAL GAS, OIL, OTHER : BRINE | No                  |
| 7            | BONE SPRING     | -5025     | 8583                | 8633           | LIMESTONE, SANDSTONE, SILTSTONE    | NATURAL GAS, OIL                | No                  |
| 8            | BONE SPRING 1ST | -6156     | 9714                | 9904           | LIMESTONE, SANDSTONE, SILTSTONE    | NATURAL GAS, OIL                | Yes                 |

## Section 2 - Blowout Prevention

**Pressure Rating (PSI):** 5M

**Rating Depth:** 9745

**Equipment:** 13-5/8" 5M Annular, Blind Ram, Double Ram

**Requesting Variance?** YES

**Variance request:** Request for the use of a flexible choke line from the BOP to Choke Manifold.

**Testing Procedure:** BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested. Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. A multibowl wellhead or a unionized multibowl wellhead system will be employed. The wellhead and connection to the BOPE will meet all API 6A requirements. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a

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**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

maximum of 30 days. If any seal subject to test pressure is broken the system will be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015.

**Choke Diagram Attachment:**

MesaVerde17FdCom43H\_ChkManifold(5M)\_02-22-2017.pdf

**BOP Diagram Attachment:**

MesaVerde17FdCom43H\_FlexHoseCert\_02-22-2017.pdf

MesaVerde17FdCom43H\_BOP(5M13-58)\_02-22-2017.pdf

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**Section 3 - Casing**

| Casing ID | String Type  | Hole Size | Csg Size | Condition | Standard | Tapered String | Top Set MD | Bottom Set MD | Top Set TVD | Bottom Set TVD | Top Set MSL | Bottom Set MSL | Calculated casing length MD | Grade | Weight | Joint Type  | Collapse SF | Burst SF | Joint SF Type | Joint SF | Body SF Type | Body SF |
|-----------|--------------|-----------|----------|-----------|----------|----------------|------------|---------------|-------------|----------------|-------------|----------------|-----------------------------|-------|--------|-------------|-------------|----------|---------------|----------|--------------|---------|
| 1         | SURFACE      | 17.5      | 13.375   | NEW       | API      | N              | 0          | 920           | 0           | 920            |             |                | 920                         | J-55  | 54.5   | BUTT        | 4.47        | 1.31     | BUOY          | 2.59     | BUOY         | 2.42    |
| 2         | INTERMEDIATE | 12.25     | 9.625    | NEW       | API      | N              | 0          | 4758          | 0           | 4758           |             |                | 4758                        | J-55  | 36     | BUTT        | 3.09        | 1.22     | BUOY          | 1.91     | BUOY         | 1.67    |
| 3         | PRODUCTION   | 8.5       | 5.5      | NEW       | API      | N              | 0          | 14604         | 0           | 9700           |             |                | 14604                       | P-110 | 20     | OTHER - DQX | 1.58        | 1.58     | BUOY          | 2.41     | BUOY         | 2.16    |

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**Casing Attachments**

**Casing ID:** 1      **String Type:** SURFACE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

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Operator Name: OXY USA INCORPORATED

Well Name: MESA VERDE 17 FEDERAL COM

Well Number: 43H

**Casing Attachments**

Casing ID: 2 String Type: INTERMEDIATE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

Casing ID: 3 String Type: PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

MesaVerde17FdCom43H\_5.5-20-P110DQX\_02-22-2017.pdf

**Section 4 - Cement**

| String Type | Lead/Tail | Stage Tool Depth | Top MD | Bottom MD | Quantity(sx) | Yield | Density | Cu Ft | Excess% | Cement type    | Additives   |
|-------------|-----------|------------------|--------|-----------|--------------|-------|---------|-------|---------|----------------|-------------|
| SURFACE     | Lead      |                  | 0      | 920       | 738          | 1.35  | 14.8    | 996   | 50      | Class C Cement | Accelerator |

|              |      |  |      |      |      |      |      |      |    |                |                            |
|--------------|------|--|------|------|------|------|------|------|----|----------------|----------------------------|
| INTERMEDIATE | Lead |  | 0    | 4258 | 1244 | 1.74 | 12.9 | 2165 | 75 | Poz/C Cement   | Retarder                   |
| INTERMEDIATE | Tail |  | 4258 | 4758 | 156  | 1.33 | 14.8 | 207  | 20 | Class C Cement | Retarder, Dispersant, Salt |

**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

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| String Type | Lead/Tail | Stage Tool Depth | Top MD | Bottom MD | Quantity(sx) | Yield | Density | Cu Ft | Excess% | Cement type    | Additives                 |
|-------------|-----------|------------------|--------|-----------|--------------|-------|---------|-------|---------|----------------|---------------------------|
| PRODUCTION  | Lead      |                  | 4258   | 8572      | 545          | 3.06  | 10.2    | 1668  | 75      | Class C Cement | Retarder                  |
| PRODUCTION  | Tail      |                  | 8572   | 1460<br>4 | 978          | 1.63  | 13.2    | 1594  | 15      | Class H Cement | Retarder, Disperant, Salt |

### Section 5 - Circulating Medium

**Mud System Type:** Closed

**Will an air or gas system be Used?** NO

**Description of the equipment for the circulating system in accordance with Onshore Order #2:**

**Diagram of the equipment for the circulating system in accordance with Onshore Order #2:**

**Describe what will be on location to control well or mitigate other conditions:** Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CaCl2.

**Describe the mud monitoring system utilized:** PVT/MD Totco/Visual Monitoring

### Circulating Medium Table

| Top Depth | Bottom Depth | Mud Type        | Min Weight (lbs/gal) | Max Weight (lbs/gal) | Density (lbs/cu ft) | Gel Strength (lbs/100 sqft) | PH | Viscosity (CP) | Salinity (ppm) | Filtration (cc) | Additional Characteristics |
|-----------|--------------|-----------------|----------------------|----------------------|---------------------|-----------------------------|----|----------------|----------------|-----------------|----------------------------|
| 920       | 4758         | OTHER : Brine   | 9.8                  | 10                   |                     |                             |    |                |                |                 |                            |
| 0         | 920          | WATER-BASED MUD | 8.4                  | 8.6                  |                     |                             |    |                |                |                 |                            |
| 4758      | 8972         | WATER-BASED MUD | 8.8                  | 9.6                  |                     |                             |    |                |                |                 |                            |
| 8972      | 1460<br>4    | OIL-BASED MUD   | 8.8                  | 9.6                  |                     |                             |    |                |                |                 |                            |

**Operator Name:** OXY USA INCORPORATED

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## Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

GR from TD to surface (horizontal well – vertical portion of hole). Mud Log from Surface casing shoe to TD.

**List of open and cased hole logs run in the well:**

GR,MUDLOG

**Coring operation description for the well:**

No coring is planned at this time.

## Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 4865

**Anticipated Surface Pressure:** 2721.1

**Anticipated Bottom Hole Temperature(F):** 158

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

MesaVerde17FdCom43H\_H2S1\_02-22-2017.pdf

MesaVerde17FdCom43H\_H2S2\_02-22-2017.pdf

## Section 8 - Other Information

**Proposed horizontal/directional/multi-lateral plan submission:**

MesaVerde17FdCom43H\_DirectPlan\_02-22-2017.pdf

MesaVerde17FdCom43H\_DirectPlot\_02-22-2017.pdf

**Other proposed operations facets description:**

Well will be drilled with a walking/skidding operation. Plan to drill the two well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.

OXY requests the option to set casing shallower yet still below the salts if losses or hole conditions require this. Cement volumes may be adjusted if casing is set shallower and a DV tool will be run in case a contingency second stage is required for cement to reach surface. If cement circulated to surface during first stage we will drop a cancelation cone and not pump the second stage.

OXY requests the option to contract a Surface Rig to drill, set surface casing, and cement for this well. If the timing between rigs is such that OXY would not be able to preset surface, the Primary Rig will MIRU and drill the well in its entirety per the APD. See attached for additional spudder rig information.

**Other proposed operations facets attachment:**

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MesaVerde17FdCom43H\_DrillPlan\_02-22-2017.pdf

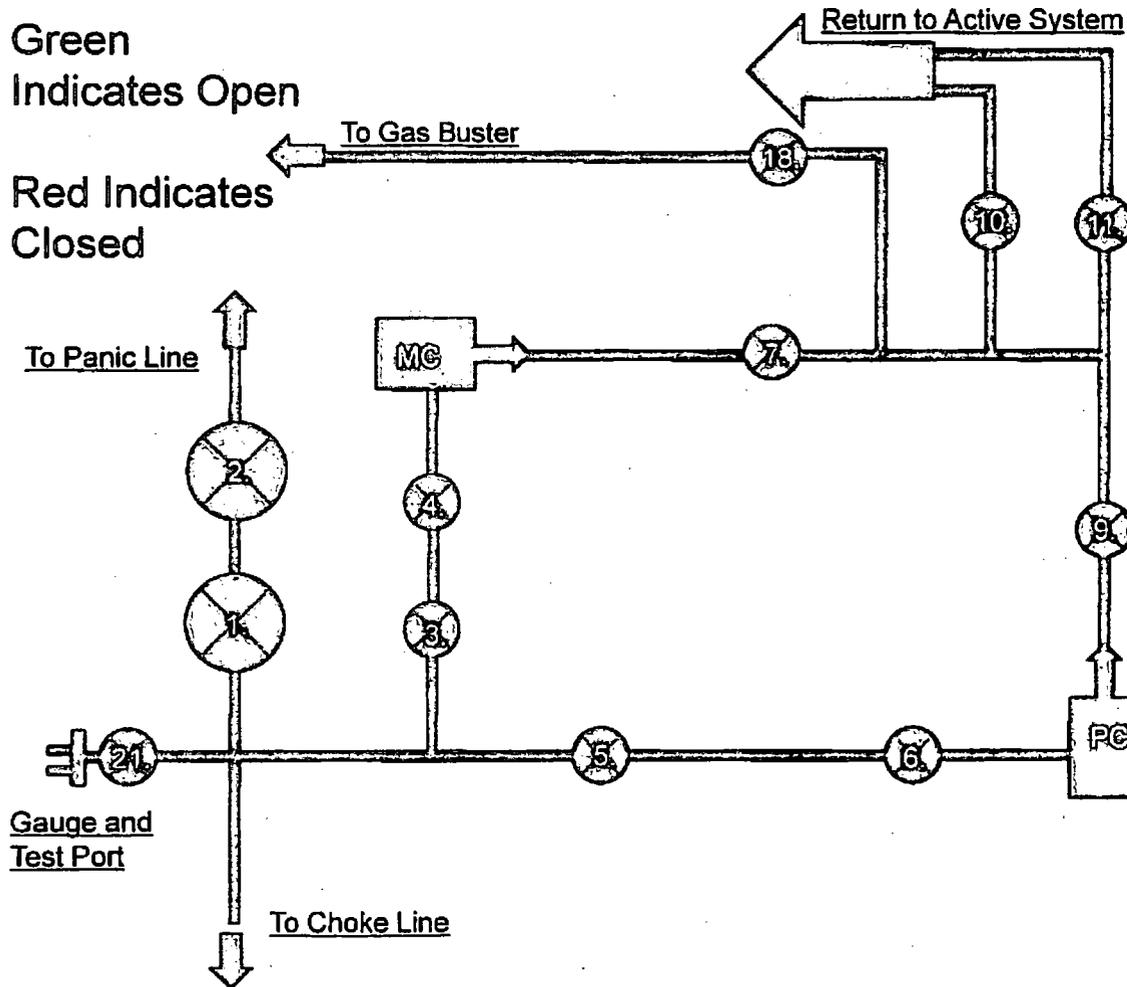
MesaVerde17FdCom43H\_SpudRigData\_07-18-2017.pdf

Other Variance attachment:

# 5M Choke Panel

Green  
Indicates Open

Red Indicates  
Closed

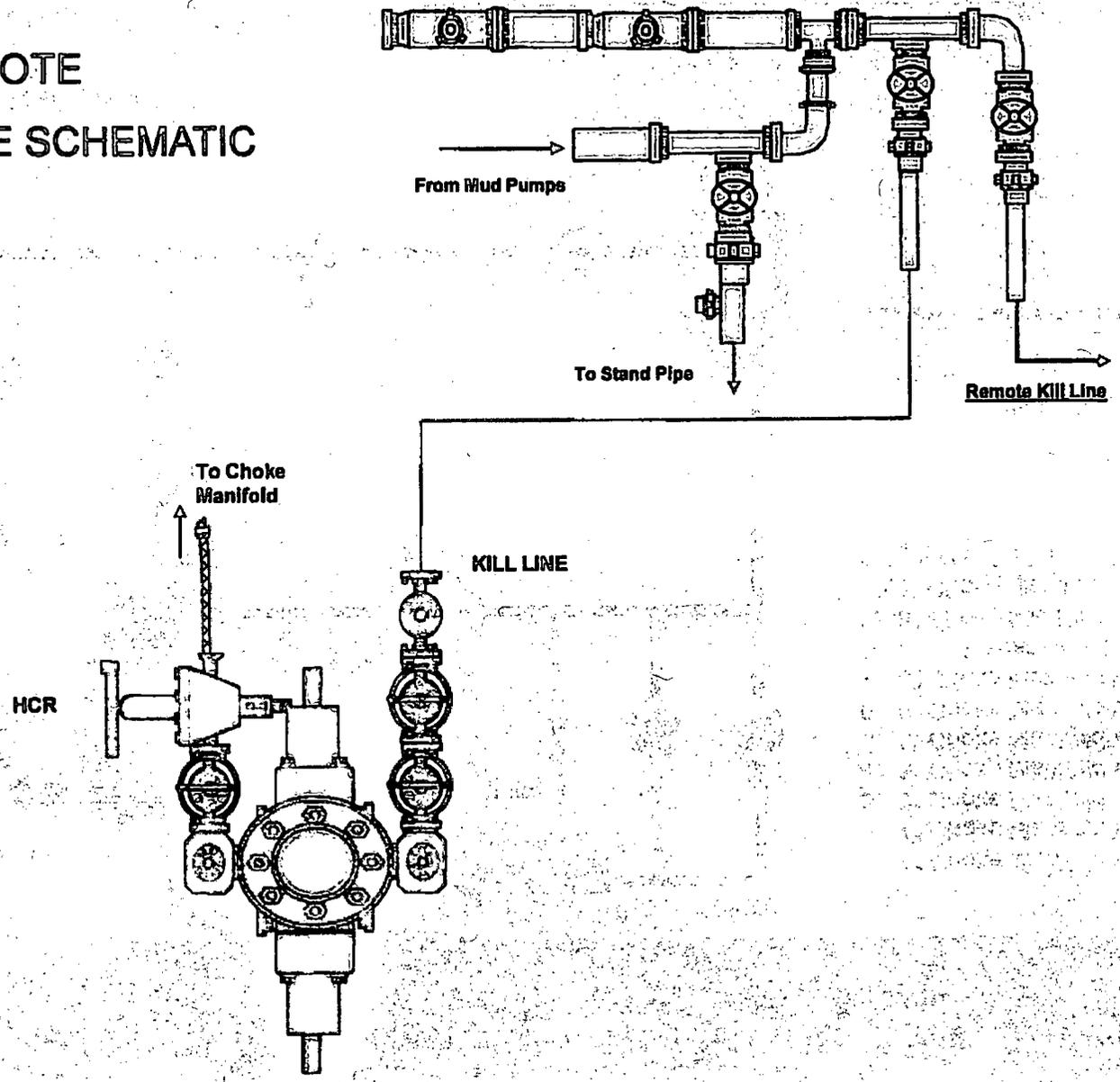


1. 4" Choke Manifold Valve
2. 4" Choke Manifold Valve
3. 3" Choke Manifold Valve
4. 3" Choke Manifold Valve
5. 3" Choke Manifold Valve
6. 3" Choke Manifold Valve
7. 3" Choke Manifold Valve
8. PC – Power Choke
9. 3" Choke Manifold Valve
10. 3" Choke Manifold Valve
11. Choke Manifold Valve
12. MC – Manual Choke
  
18. Choke Manifold Valve
  
21. Vertical Choke Manifold Valve

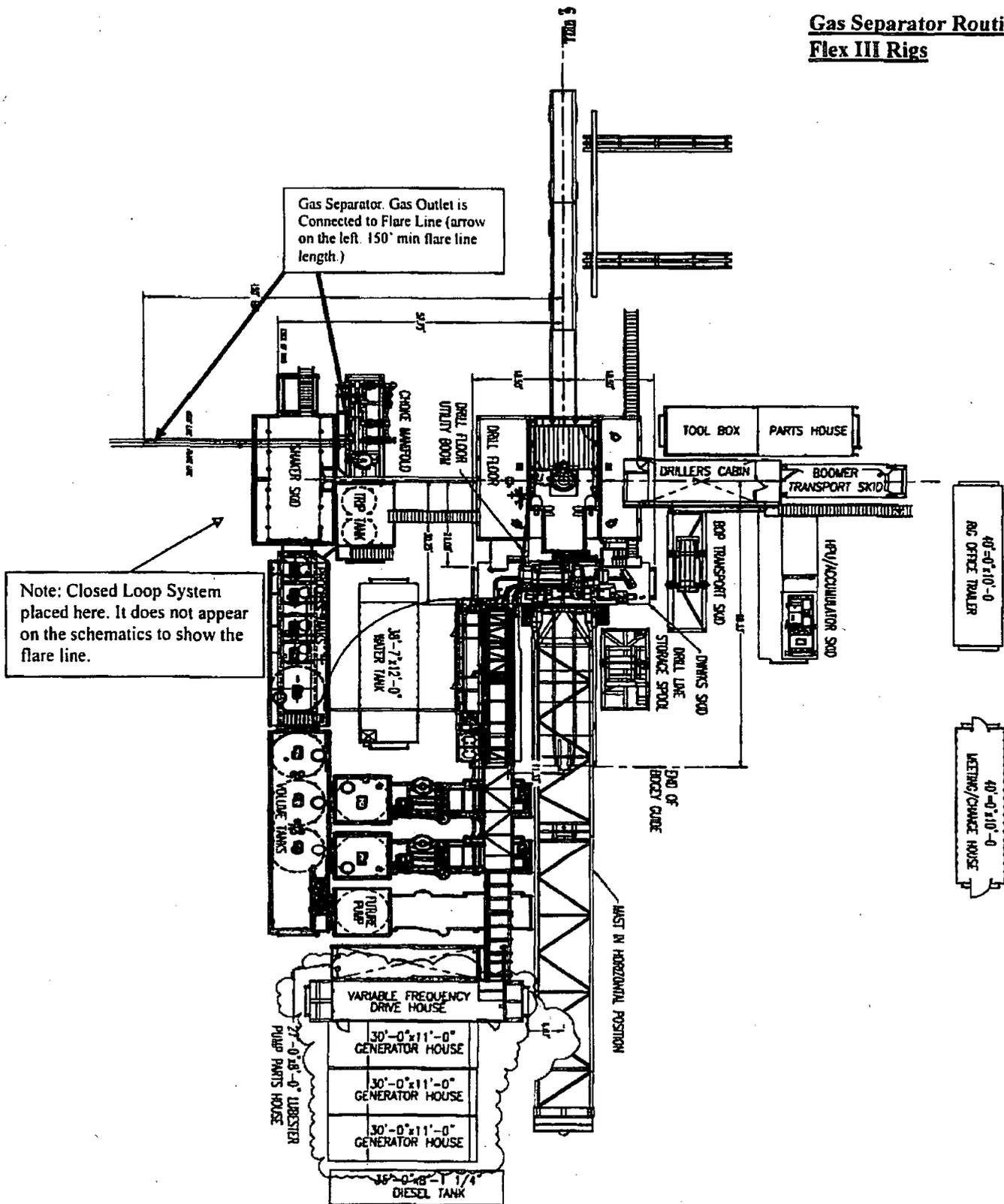
**\*All Valves 3" minimum**



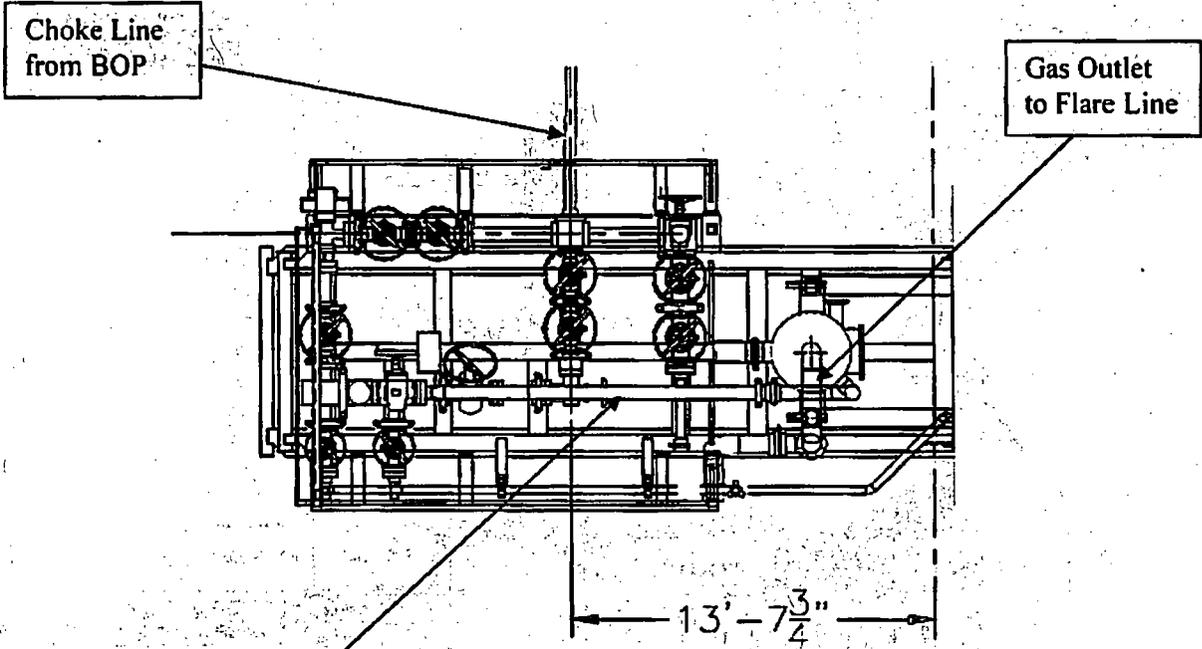
# 10M REMOTE KILL LINE SCHEMATIC



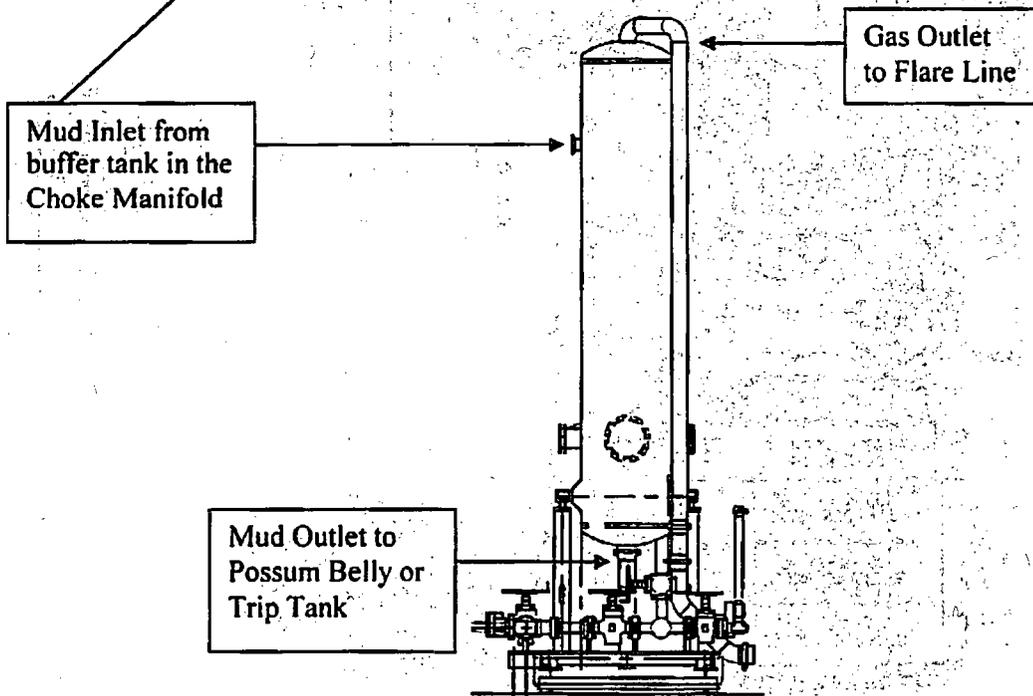
# Gas Separator Routing Flex III Rigs



**Choke Manifold - Gas Separator (Top View)**



**Choke Manifold - Gas Separator (Side View)**



▲ H2S Detectors. At least three detectors will be installed: bell nipple, rig floor and Shakers.

● Briefing Areas. At least two briefing areas will be placed, 90 deg off.

■ Wind direction indicators. Visible from rig floor and from the mud pits area.

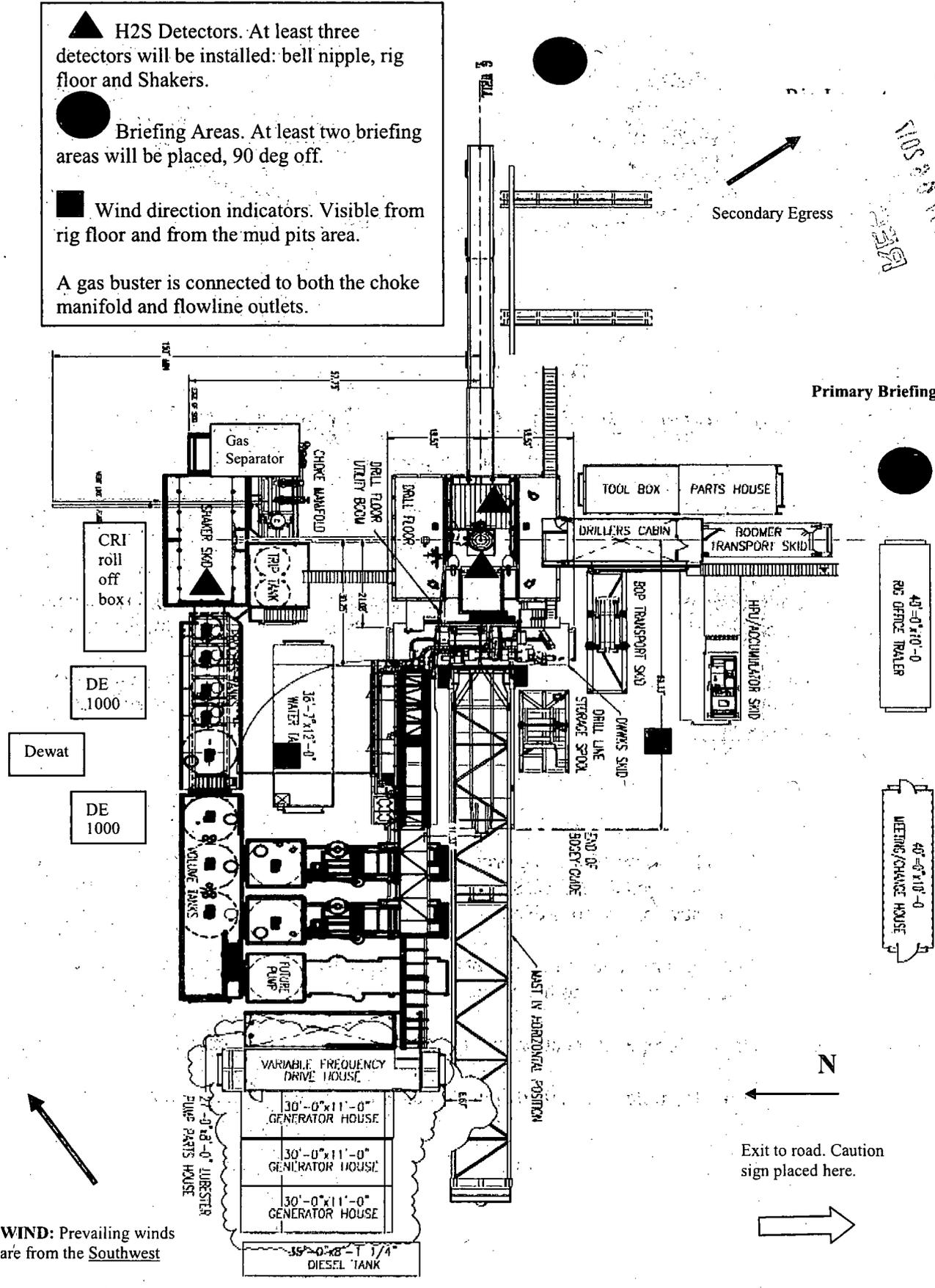
A gas buster is connected to both the choke manifold and flowline outlets.

Secondary Briefing Area

Secondary Egress

Primary Briefing Area

WIND: Prevailing winds are from the Southwest





Fluid Technology

Quality Document

| QUALITY CONTROL<br>INSPECTION AND TEST CERTIFICATE                                                                                                    |                                  |                                                                     | CERT. N°: 746                          |         |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------------------------|----------------------------------------|---------|
| PURCHASER: Phoenix Beattie Co.                                                                                                                        |                                  |                                                                     | P.O. N°: 002491                        |         |
| CONTITECH ORDER N°: 412638                                                                                                                            | HOSE TYPE: 3" ID                 |                                                                     | Choke and Kill Hose                    |         |
| HOSE SERIAL N°: 52777                                                                                                                                 | NOMINAL / ACTUAL LENGTH: 10,67 m |                                                                     |                                        |         |
| W.P. 68,96 MPa 10000 psi                                                                                                                              | T.P. 103,4 MPa 15000 psi         | Duration: 60 ~ min.                                                 |                                        |         |
| Pressure test with water at ambient temperature<br><br>See attachment. (1 page)                                                                       |                                  |                                                                     |                                        |         |
| ↑ 10 mm = 10 Mln.<br>→ 10 mm = 25 MPa                                                                                                                 |                                  |                                                                     |                                        |         |
| COUPLINGS                                                                                                                                             |                                  |                                                                     |                                        |         |
| Type                                                                                                                                                  | Serial N°                        |                                                                     | Quality                                | Heat N° |
| 3" coupling with<br>4 1/16" Flange end                                                                                                                | 917 913                          |                                                                     | AISI 4130                              | T7998A  |
|                                                                                                                                                       |                                  |                                                                     | AISI 4130                              | 26984   |
| INFOCHIP INSTALLED                                                                                                                                    |                                  |                                                                     | API Spec 16 C<br>Temperature rate: "B" |         |
| All metal parts are flawless                                                                                                                          |                                  |                                                                     |                                        |         |
| WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT. |                                  |                                                                     |                                        |         |
| Date:                                                                                                                                                 | Inspector                        | Quality Control                                                     |                                        |         |
| 04. April. 2008                                                                                                                                       |                                  | ContiTech Rubber<br>Industrial Kit.<br>Quality Control Dept.<br>(1) |                                        |         |

Coflex Hose Certification

| Item No. | Part No. | Description                    | QTY | UNIT | PRICE | TOTAL |
|----------|----------|--------------------------------|-----|------|-------|-------|
| 1        | 1000     | 1/2" x 1/2" x 10' Coflex Hose  | 10  | FT   | 1.00  | 10.00 |
| 2        | 1001     | 1/2" x 1/2" x 20' Coflex Hose  | 5   | FT   | 2.00  | 10.00 |
| 3        | 1002     | 1/2" x 1/2" x 30' Coflex Hose  | 3   | FT   | 3.00  | 9.00  |
| 4        | 1003     | 1/2" x 1/2" x 40' Coflex Hose  | 2   | FT   | 4.00  | 8.00  |
| 5        | 1004     | 1/2" x 1/2" x 50' Coflex Hose  | 1   | FT   | 5.00  | 5.00  |
| 6        | 1005     | 1/2" x 1/2" x 60' Coflex Hose  | 1   | FT   | 6.00  | 6.00  |
| 7        | 1006     | 1/2" x 1/2" x 70' Coflex Hose  | 1   | FT   | 7.00  | 7.00  |
| 8        | 1007     | 1/2" x 1/2" x 80' Coflex Hose  | 1   | FT   | 8.00  | 8.00  |
| 9        | 1008     | 1/2" x 1/2" x 90' Coflex Hose  | 1   | FT   | 9.00  | 9.00  |
| 10       | 1009     | 1/2" x 1/2" x 100' Coflex Hose | 1   | FT   | 10.00 | 10.00 |
| 11       | 1010     | 1/2" x 1/2" x 110' Coflex Hose | 1   | FT   | 11.00 | 11.00 |
| 12       | 1011     | 1/2" x 1/2" x 120' Coflex Hose | 1   | FT   | 12.00 | 12.00 |
| 13       | 1012     | 1/2" x 1/2" x 130' Coflex Hose | 1   | FT   | 13.00 | 13.00 |
| 14       | 1013     | 1/2" x 1/2" x 140' Coflex Hose | 1   | FT   | 14.00 | 14.00 |
| 15       | 1014     | 1/2" x 1/2" x 150' Coflex Hose | 1   | FT   | 15.00 | 15.00 |

Cond Tech Rubber  
Industrial Kft.  
Supply Control Dept.



**Coflex Hose Certification**

Form No 100/12



**Phoenix Beattie Corp**

11535 Brittsmore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: mail@phoenixbeattie.com  
www.phoenixbeattie.com

**Delivery Note**

|                                                                                 |             |                             |                                                                                                          |             |   |
|---------------------------------------------------------------------------------|-------------|-----------------------------|----------------------------------------------------------------------------------------------------------|-------------|---|
| <b>Customer Order Number</b>                                                    | 370-369-001 | <b>Delivery Note Number</b> | 003078                                                                                                   | <b>Page</b> | 1 |
| <b>Customer / Invoice Address</b>                                               |             |                             | <b>Delivery / Address</b>                                                                                |             |   |
| HELMERICH & PAYNE INT'L DRILLING CO<br>1437 SOUTH BOULDER<br>TULSA, OK<br>74119 |             |                             | HELMERICH & PAYNE IDC<br>ATTN: JOE STEPHENSON - RIG 370<br>13609 INDUSTRIAL ROAD<br>HOUSTON, TX<br>77015 |             |   |

|                        |                                         |                                  |             |
|------------------------|-----------------------------------------|----------------------------------|-------------|
| <b>Customer Acc No</b> | <b>Phoenix Beattie Contract Manager</b> | <b>Phoenix Beattie Reference</b> | <b>Date</b> |
| H01                    | JJL                                     | 006330                           | 05/23/2008  |

| Item No | Beattie Part Number / Description                                                                                                                                                                                                                                                                                                                                                                                                                                              | Qty Ordered | Qty Sent | Qty To Follow |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------|---------------|
| 1       | HP10CK3A-35-4F1<br>3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/<br>End 1: 4.1/16" 10Kpsi API Spec 6A Type 68X Flange<br>End 2: 4.1/16" 10Kpsi API Spec 6A Type 68X Flange<br>c/w 8X155 Standard ring groove at each end<br>Suitable for H2S Service<br>Working pressure: 10,000psi<br>Test pressure: 15,000psi<br>Standard: API 16C Full specification<br>Armor Guarding: Included<br>Fire Rating: Not Included<br>Temperature rating: -20 Deg C to +100 Deg C | 1           | 1        | 0             |
| 2       | SECK3-HPF3<br>LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1<br>2 x 160mm ID Safety Clamps<br>2 x 244mm ID Lifting Collars & element C's<br>2 x 7ft Stainless Steel wire rope 3/4" OD<br>4 x 7.75t Shackles                                                                                                                                                                                                                                                                  | 1           | 1        | 0             |
| 3       | SC725-200CS<br>SAFETY CLAMP 200MM 7.25T C/S GALVANISED                                                                                                                                                                                                                                                                                                                                                                                                                         | 1           | 1        | 0             |

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.



**Phoenix Beattie Corp**

11535 Brittoncore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: sa@phoenixbeattie.com  
www.phoenixbeattie.com

## Delivery Note

|                                                                                                                      |             |                             |                                                                                                                                       |             |   |
|----------------------------------------------------------------------------------------------------------------------|-------------|-----------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-------------|---|
| <b>Customer Order Number</b>                                                                                         | 370-369-001 | <b>Delivery Note Number</b> | 003078                                                                                                                                | <b>Page</b> | 2 |
| <b>Customer / Invoice Address</b><br>HELMERICH & PAYNE INT'L DRILLING CO<br>1437 SOUTH BOULDER<br>TULSA, OK<br>74119 |             |                             | <b>Delivery / Address</b><br>HELMERICH & PAYNE IDC<br>ATTN: JOE STEPHENSON - RIG 370<br>13609 INDUSTRIAL ROAD<br>HOUSTON, TX<br>77015 |             |   |

|                        |                                         |                                  |             |
|------------------------|-----------------------------------------|----------------------------------|-------------|
| <b>Customer Acc No</b> | <b>Phoenix Beattie Contract Manager</b> | <b>Phoenix Beattie Reference</b> | <b>Date</b> |
| H01                    | JJL                                     | 006330                           | 05/23/2008  |

| Item No | Beattie Part Number / Description                                                                                                                                                                 | Qty Ordered | Qty Sent | Qty To Follow |
|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------|---------------|
| 4       | SC725-132CS<br>SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS                                                                                                                                  | 1           | 1        | 0             |
| 5       | 00CERT-HYDRO<br>HYDROSTATIC PRESSURE TEST CERTIFICATE                                                                                                                                             | 1           | 1        | 0             |
| 6       | 00CERT-LOAD<br>LOAD TEST CERTIFICATES                                                                                                                                                             | 1           | 1        | 0             |
| 7       | 00FREIGHT<br>INBOUND / OUTBOUND FREIGHT<br>PRE-PAY & ADD TO FINAL INVOICE<br>NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING<br>THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT | 1           | 1        | 0             |

Phoenix Beattie Inspection Signature : \_\_\_\_\_

Received In Good Condition : Signature \_\_\_\_\_

Print Name \_\_\_\_\_

Date \_\_\_\_\_

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.



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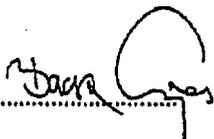
**CERTIFICATE OF CONFORMITY**

**Supplier** : CONTITECH RUBBER INDUSTRIAL KFT.  
**Equipment** : 6 pcs. Choke and Kill Hose with installed couplings  
**Type** : 3" x 10,67 m WP: 10000 psi  
**Supplier File Number** : 412638  
**Date of Shipment** : April. 2008  
**Customer** : Phoenix Beattie Co.  
**Customer P.o.** : 002491  
**Referenced Standards**  
**/ Codes / Specifications** : API Spec 16 C  
**Serial No.:** 52754,52755,52776,52777,52778,52782

**STATEMENT OF CONFORMITY**

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

**COUNTRY OF ORIGIN HUNGARY/EU**

Signed : 

Position: Q.C. Manager

ContiTech Rubber  
Industrial Kft.  
Quality Control Dept.  
01

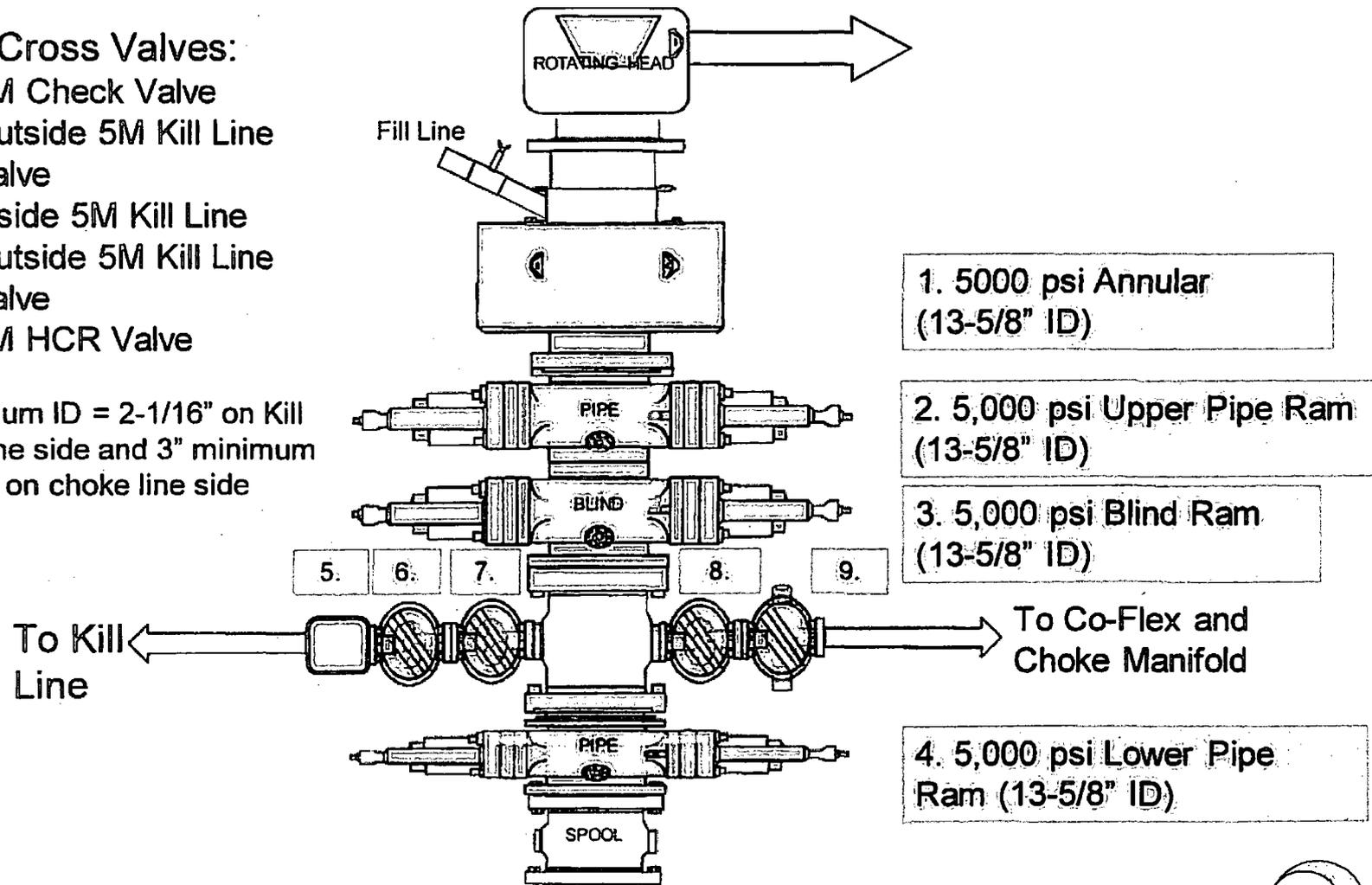
Date: 04. April. 2008

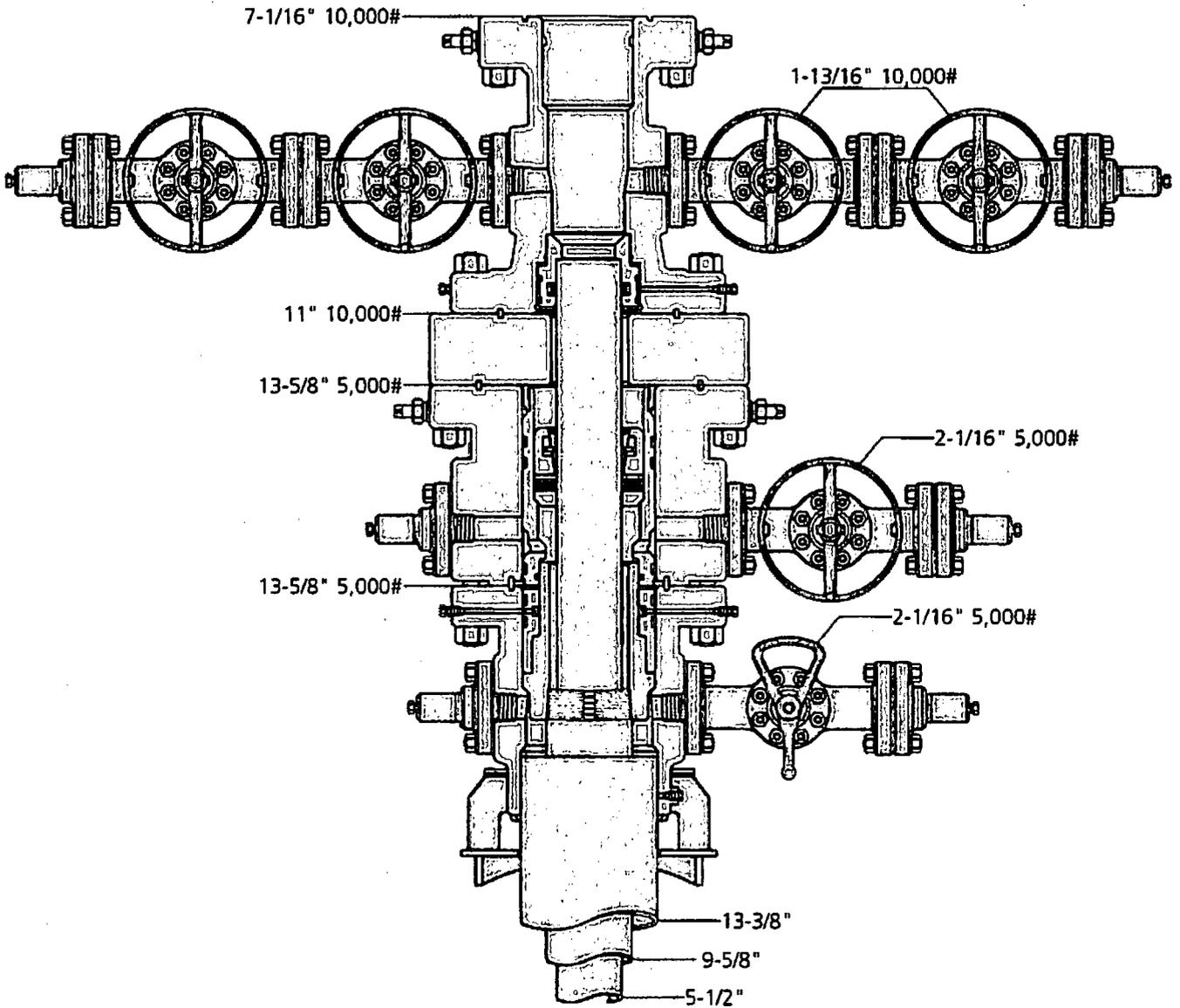
# 5M BOP Stack

## Mud Cross Valves:

5. 5M Check Valve
6. Outside 5M Kill Line Valve
7. Inside 5M Kill Line Valve
8. Outside 5M Kill Line Valve
9. 5M HCR Valve

\*Minimum ID = 2-1/16" on Kill Line side and 3" minimum ID on choke line side





13" 5K MBS SL2 Wellhead



|          |         |               |          |
|----------|---------|---------------|----------|
| NAME     | DATE    | WORKING PARTS | #        |
| Jeanette | 7-12-16 |               | J-9786-4 |

## OXY's Minimum Design Criteria

Burst, Collapse, and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software. A sundry will be requested if any lesser grade or different size casing is substituted.

### 1) Casing Design Assumptions

#### a) Burst Loads

##### CSG Test (Surface)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both Onshore Oil and Gas Order No. 2 and 19.15.16 of the OCD Rules.
- External: Pore pressure in open hole.

##### CSG Test (Intermediate)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both Onshore Oil and Gas Order No. 2 and 19.15.16 of the OCD Rules.
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##### Gas Column (Surface)

- Internal: Assumes a full column of gas in the casing with a Gas/Oil Gradient of 0.1 psi/ft in the absence of better information. It is limited to the controlling pressure based on the fracture pressure at the shoe or the maximum expected pore pressure within the next drilling interval, whichever results in a lower surface pressure.
- External: Fluid gradient below TOC, pore pressure from the TOC to the Intermediate CSG shoe (if applicable), and MW of the drilling mud that was in the hole when the CSG was run from Intermediate CSG shoe to surface.

##### Bullheading (Surface / Intermediate)

- Internal: The string must be designed to withstand a pressure profile based on the fracture pressure at the casing shoe with a column of water above the shoe plus an additional surface pressure (in psi) of  $0.02 \times MD$  of the shoe to account for pumping friction pressure.
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### Tubing Leak Near Surface While Producing (Production)

- Internal: SITP plus a packer fluid gradient to the shoe or top of packer.
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- Axial: Buoyant weight of the string plus the lesser of 100,000 lb or the string weight in air.

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# PERFORMANCE DATA

**TMK UP DQX**  
**Technical Data Sheet**

**5.500 in**

**20.00 lbs/ft**

**P-110**

## Tubular Parameters

|                     |       |                 |                              |         |     |
|---------------------|-------|-----------------|------------------------------|---------|-----|
| Size                | 5.500 | in              | Minimum Yield                | 110,000 | psi |
| Nominal Weight      | 20.00 | lbs/ft          | Minimum Tensile              | 125,000 | psi |
| Grade               | P-110 |                 | Yield Load                   | 641,000 | lbs |
| PE Weight           | 19.81 | lbs/ft          | Tensile Load                 | 729,000 | lbs |
| Wall Thickness      | 0.361 | in              | Min. Internal Yield Pressure | 12,600  | psi |
| Nominal ID          | 4.778 | in              | Collapse Pressure            | 11,100  | psi |
| Drift Diameter      | 4.653 | in              |                              |         |     |
| Nom. Pipe Body Area | 5.828 | in <sup>2</sup> |                              |         |     |

## Connection Parameters

|                              |         |                 |
|------------------------------|---------|-----------------|
| Connection OD                | 6.050   | in              |
| Connection ID                | 4.778   | in              |
| Make-Up Loss                 | 4.122   | in              |
| Critical Section Area        | 5.828   | in <sup>2</sup> |
| Tension Efficiency           | 100.0   | %               |
| Compression Efficiency       | 100.0   | %               |
| Yield Load In Tension        | 641,000 | lbs             |
| Min. Internal Yield Pressure | 12,600  | psi             |
| Collapse Pressure            | 11,100  | psi             |

## Make-Up Torques

|                     |        |        |
|---------------------|--------|--------|
| Min. Make-Up Torque | 11,600 | ft-lbs |
| Opt. Make-Up Torque | 12,900 | ft-lbs |
| Max. Make-Up Torque | 14,100 | ft-lbs |
| Yield Torque        | 20,600 | ft-lbs |

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### NOTE:

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