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Form 3160-3
(March 2012)

FORM APPROVED
OMB No. 1004-0137
Expires October 31, 2014

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

APPLICATION FOR PERMIT TO DRILL OR REENTER

5. Lease Serial No.: NMNM136233

6. If Indian, Allotee or Tribe Name:

7. If Unit or CA Agreement, Name and No.:

1a. Type of work: ☑ DRILL ☐ REENTER

1b. Type of Well: ☑ Oil Well ☐ Gas Well ☐ Other ☑ Single Zone ☐ Multiple Zone

8. Lease Name and Well No.: (321646) FIRETHORN FED COM 26 36 113H

2. Name of Operator: AMEREDEV OPERATING LLC (372224)

9. API Well No.: 30-025-44961

3a. Address: 5707 Southwest Parkway, Building 1, Suite 27

3b. Phone No. *(include area code)*: (737)300-4700

10. Field and Pool, or Exploratory: (98234) WC-025 G-09 S263620C / WOLFCAMP

4. Location of Well *(Report location clearly and in accordance with any State requirements.*)*

At surface: SESW / 200 FSL / 1700 FWL / LAT 32.0801291 / LONG -103.2731308

At proposed prod. zone: SESW / 330 FSL / 1700 FWL / LAT 32.0514554 / LONG -103.2731201

11. Sec., T. R. M. or Blk. and Survey or Area: SEC 33 / T25S / R36E / NMP

14. Distance in miles and direction from nearest town or post office*: 5 miles

12. County or Parish: LEA

13. State: NM

15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any): 200 feet

16. No. of acres in lease: 1280

17. Spacing Unit dedicated to this well: 320

18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft.: 3364 feet

19. Proposed Depth: 11880 feet / 21889 feet

20. BLM/BIA Bond No. on file: FED: NMB001478

21. Elevations (Show whether DF, KDB, RT, GL, etc.): 2998 feet

22. Approximate date work will start*: 02/01/2018

23. Estimated duration: 90 days

24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No.1, must be attached to this form:

1. Well plat certified by a registered surveyor.
2. A Drilling Plan.
3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office).
4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above).
5. Operator certification
6. Such other site specific information and/or plans as may be required by the BLM.

25. Signature	Name *(Printed/Typed)*	Date
(Electronic Submission)	Brian Wood / Ph: (505)466-8120	12/26/2017

Title: President

Approved by *(Signature)*	Name *(Printed/Typed)*	Date
(Electronic Submission)	Cody Layton / Ph: (575)234-5959	05/01/2018
Title: Supervisor Multiple Resources	Office: CARLSBAD	

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.
Conditions of approval, if any, are attached.

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

(Continued on page 2)

*(Instructions on page 2)

GCP Rec 07/11/18

APPROVED WITH CONDITIONS

KZ 07/11/18

Approval Date: 05/01/2018

INSTRUCTIONS

GENERAL: This form is designed for submitting proposals to perform certain well operations, as indicated on Federal and Indian lands and leases for action by appropriate Federal agencies, pursuant to applicable Federal laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from local Federal offices.

ITEM 1: If the proposal is to redrill to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable Federal regulations concerning subsequent work proposals or reports on the well.

ITEM 4: Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult local Federal offices for specific instructions.

ITEM 14: Needed only when location of well cannot readily be found by road from the land or lease description. A plat, or plats, separate or on the reverse side, showing the roads to, and the surveyed location of, the well, and any other required information, should be furnished when required by Federal agency offices.

ITEMS 15 AND 18: If well is to be, or has been directionally drilled, give distances for subsurface location of hole in any present or objective productive zone.

ITEM 22: Consult applicable Federal regulations, or appropriate officials, concerning approval of the proposal before operations are started.

NOTICES

The Privacy Act of 1974 and regulation in 43 CFR 2.48(d) provide that you be furnished the following information in connection with information required by this application.
AUTHORITY: 30 U.S.C. 181 et seq., 25 U.S.C. 396; 43 CFR 3160
PRINCIPAL PURPOSES: The information will be used to: (1) process and evaluate your application for a permit to drill a new oil, gas, or service well or to reenter a plugged and abandoned well; and (2) document, for administrative use, information for the management, disposal and use of National Resource Lands and resources including (a) analyzing your proposal to discover and extract the Federal or Indian resources encountered; (b) reviewing procedures and equipment and the projected impact on the land involved; and (c) evaluating the effects of the proposed operation on the surface and subsurface water and other environmental impacts.
ROUTINE USE: Information from the record and/or the record will be transferred to appropriate Federal, State, and local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecution, in connection with congressional inquiries and for regulatory responsibilities.
EFFECT OF NOT PROVIDING INFORMATION: Filing of this application and disclosure of the information is mandatory only if you elect to initiate a drilling or reentry operation on an oil and gas lease.

The Paperwork Reduction Act of 1995 requires us to inform you that:
The BLM collects this information to allow evaluation of the technical, safety, and environmental factors involved with drilling for oil and/or gas on Federal and Indian oil and gas leases. This information will be used to analyze and approve applications. Response to this request is mandatory only if the operator elects to initiate drilling or reentry operations on an oil and gas lease. The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

BURDEN HOURS STATEMENT: Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Collection Clearance Officer (WO-630), 1849 C Street, N.W., Mail Stop 401 LS, Washington, D.C. 20240.

(Continued on page 3)

Additional Operator Remarks

Location of Well

1. SHL: SESW / 200 FSL / 1700 FWL / TWSP: 25S / RANGE: 36E / SECTION: 33 / LAT: 32.0801291 / LONG: -103.2731308 (TVD: 0 feet, MD: 0 feet)
   PPP: SENW / 2640 FSL / 1700 FWL / TWSP: 26S / RANGE: 36E / SECTION: 9 / LAT: 32.0578 / LONG: -103.27312 (TVD: 11835 feet, MD: 19588 feet)
   PPP: NENW / 0 FSL / 1700 FWL / TWSP: 26S / RANGE: 36E / SECTION: 4 / LAT: 32.079574 / LONG: -103.27313 (TVD: 11563 feet, MD: 11621 feet)
   PPP: SESW / 200 FSL / 1700 FWL / TWSP: 25S / RANGE: 36E / SECTION: 33 / LAT: 32.0801291 / LONG: -103.2731308 (TVD: 0 feet, MD: 0 feet)
   BHL: SESW / 330 FSL / 1700 FWL / TWSP: 26S / RANGE: 36E / SECTION: 9 / LAT: 32.0514554 / LONG: -103.2731201 (TVD: 11880 feet, MD: 21889 feet)

BLM Point of Contact

Name: Judith Yeager
Title: Legal Instruments Examiner
Phone: 5752345936
Email: jyeager@blm.gov

Approval Date: 05/01/2018

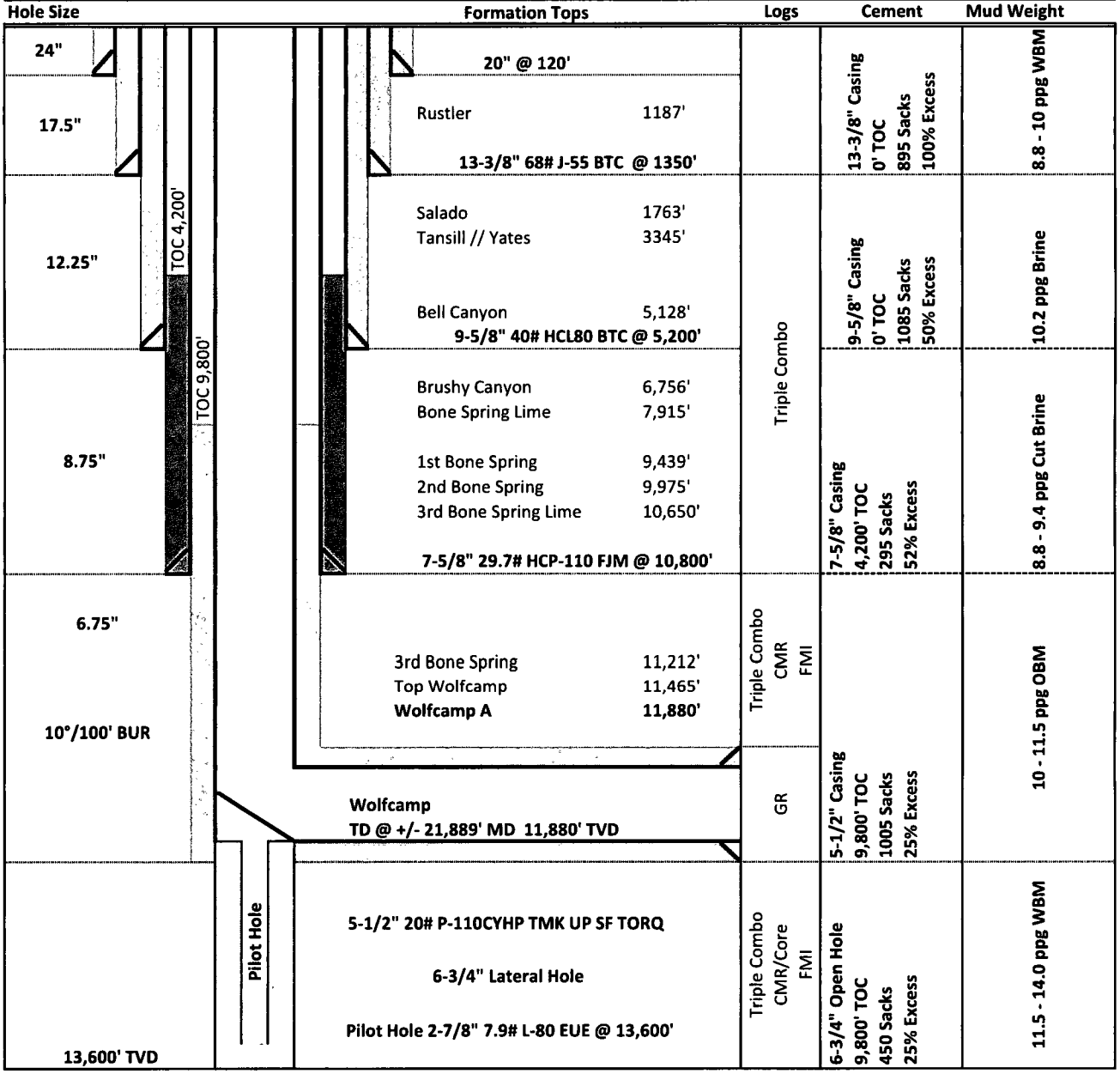
Review and Appeal Rights

A person contesting a decision shall request a State Director review. This request must be filed within 20 working days of receipt of the Notice with the appropriate State Director (see 43 CFR 3165.3). The State Director review decision may be appealed to the Interior Board of Land Appeals, 801 North Quincy Street, Suite 300, Arlington, VA 22203 (see 43 CFR 3165.4). Contact the above listed Bureau of Land Management office for further information.

AMEREDEV

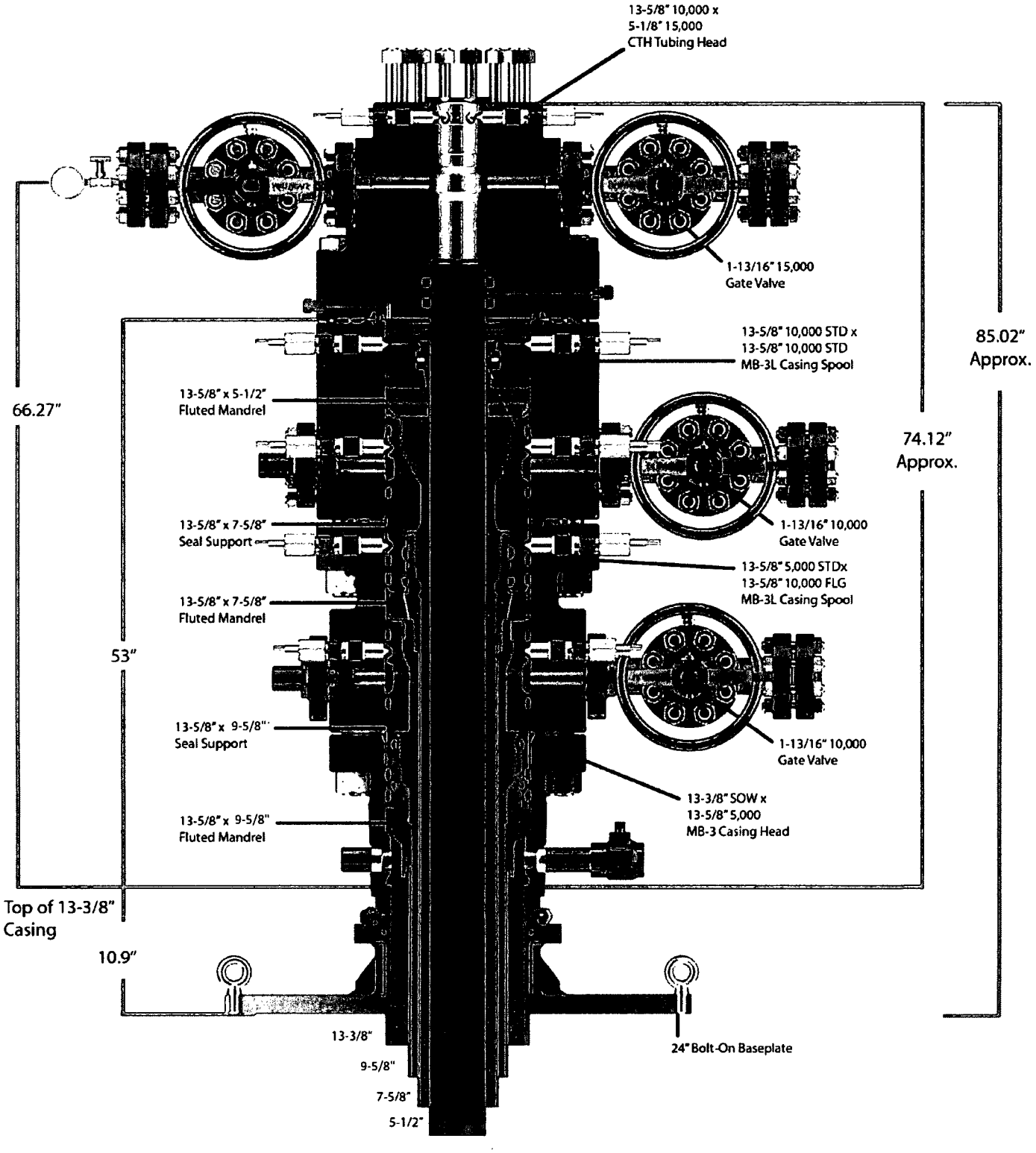
Wellbore Schematic

Well:	Firethorn Fed Com 26-36-04 113H (Pilot Hole)	**Co. Well ID:**	40120
SHL:	Sec 33 (25S-36E) 200ft FSL, 1700ft FWL	**AFE No.:**	2017-001
County, State:	Lea, NM	**API No.:**	
BHL:	Sec 9 (26S-36E) 200ft FSL, 1700ft FWL	**GL-ELEV:**	2,996'
E-Mail:	Wellsite2@ameredev.com	**Field:**	Delaware_WCB
Wellhead:	A - 13-5/8" 5M x 13-5/8" SOW	**Objective:**	Wolfcamp
	B - 13-5/8" 10M x 13-5/8" 10M	**TVD/MD:**	11,880' // 21,889'
	C - 13-5/8" 10M x 13-5/8" 10M	**Cement:**	
	Tubing Spool - 5-1/8" 15M x 13-3/8" 10M	**Mud:**	
Xmas Tree:	2-9/16" 10M	**Directional:**	
Tubing:	2-7/8" L-80 6.5# 8rd EUE	**OH Logs:**	
		Rig:	H&P 616



4/20/2018

Approval Date: 05/01/2018



Quotation

Downing Wellhead Equipment

Oklahoma City, Oklahoma - USA

Reference Data:

16925 AMEREDEV

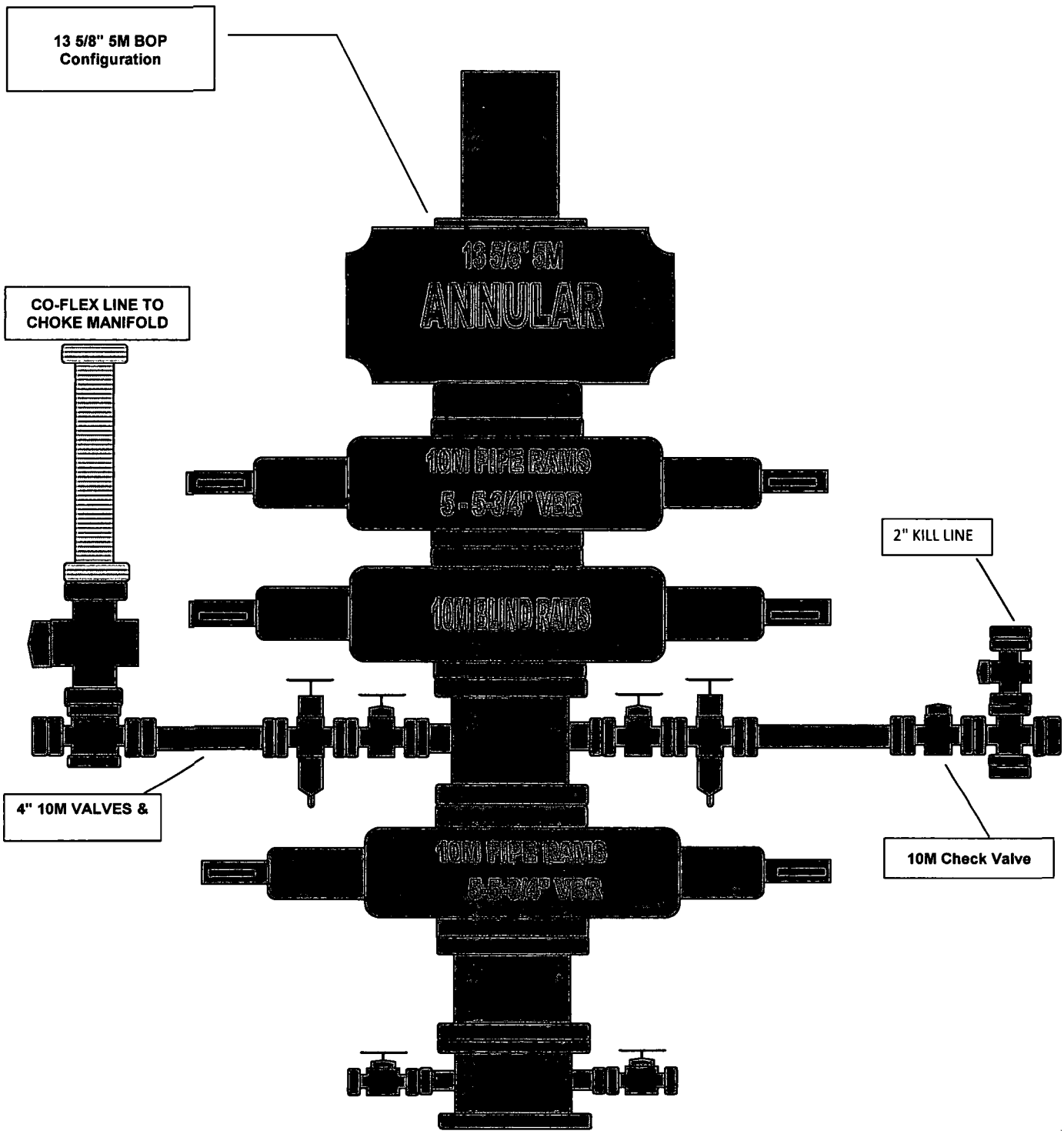
Proprietary and Confidential

TITLE:

AMEREDEV OPERATING, LLC, MB-3 4-STRING,
LEA COUNTY, NM

DRAWN			SIZE	DWG. NO.		REV.
CHECKED			A			
APPROVED			Scale:	Weight:	Sheet:	

Approval Date: 05/01/2018



Approval Date: 05/01/2018

AMEREDEV

10M Well Control Plan

Dual Isolation Design for 5M BOPE Exception

Ameredev will utilize 13-5/8" 5M BOPE System consisting of:

- 13-5/8" 5M Annular
- 13-5/8" 10M Upper Pipe Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram
- 13-5/8" 10M Blind Rams
- 13-5/8" 10M Drilling Spool /w 2 - 4" 10M Outlets Double 10M Isolation Valves
- 13-5/8" 10M Lower Blind Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram

All drilling components and casing associated to exposure > 5000 psi BHP requiring a 10M system will have a double isolation (secondary barrier) below the 5M Annular that would provide a barrier to flow. The mud system will always be primary barrier, it will be maintained by adjusting values based on tourly mud tests and monitoring a PVT System to maintain static wellbore conditions, displacement procedures will be followed and recorded on daily drilling reports during tripping operations. Surge and swab pressure values will be calculated and maintained and static flow check will be monitored at previous casing shoe and verified static well conditions prior to tripping out of hole and again prior to pulling last joint of drill pipe through BOPE. The below table, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

Drill Components	Size	Primary Barrier	Secondary Barrier	Third Barrier
Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
HWDP Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Drill Collars	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Production Casing	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Open Hole	13-5/8	Drilling Fluid	Blind Rams	
All Drilling Components in 10M Environment will have OD that will allow full Operational RATED WORKING PRESSURE for system design. Kill line with minimum 2" ID will be available outside substructure with 10M Check Valve for OOH Kill Operations				

Well Control Procedures

Proper well control procedures are dependent to differentiating well conditions, to cover the basic well control operations there are will be standard drilling ahead, tripping pipe, tripping BHA, running casing, and pipe out of the hole/open hole scenarios that will be defined by procedures below. Initial Shut In Pressure can be taken against the Uppermost BOPE component the 5M Annular, pressure control can be transferred from the lesser 5M Annular to the 10M Upper Pipe Rams if needed. Shut In Pressures may be equal to or less than the Rated Working Pressure but at no time will the pressure on the annular

preventer exceed the Rated Working Pressure of the annular. The annular will be tested to 5,000 psi. This will be the Rated Working Pressure of the annular preventer. All scenarios will be written such as shut in will be performed by closing the 10,000 psi Upper Pipe Rams for faster Accumulator pressure recovery to allow safer reaction to controlling wellbore pressure.

Shutting In While Drilling

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut down pumps
4. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves Open to working pressure gauge
5. Install open, full open safety valve and close valve, Close Chokes
6. Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

Shutting In While Tripping

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

Shutting in prior to pulling BHA through stack

Prior to pulling last joint of drill pipe thru the stack space out and check flow
If flowing see steps below.

1. Sound alarm signaling well control event to Rig Crew
2. Shut in upper pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
3. Install open, full open safety valve and close valve, Close Chokes
4. Verify well is shut-in and flow has stopped
5. Notify supervisory personnel
6. Record data (SIDP, SICP, Pit Gain, and Time)
7. Hold pre-job safety meeting and discuss kill procedure

Shutting in while BHA is in the stack and no ram preventer or combo immediately available

1. Sound alarm signaling well control event to Rig Crew
2. If possible pick up high enough, to pull string clear and follow "Open Hole" scenario

If not possible to pick up high enough:

3. Stab Crossover, make up one joint/stand of drill pipe, and install open, full open safety valve (Leave Open)
4. Space out drill string with upset just beneath the compatible pipe ram.
5. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
6. Close FOSV, Close Chokes, Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)

Hold pre-job safety meeting and discuss kill procedure

Shutting In While Running Casing

1. Sound alarm signaling well control event to Rig Crew
2. Space out casing to allow circulating swedge installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install circulating swedge, Close high pressure, low torque valves, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold Pre-job safety meeting and discuss kill procedure

Shutting in while out of hole

1. Sound alarm signaling well control event to Rig Crew
2. Shut-in well: close blind rams and open HCR against Open Chokes and Valves Open to working pressure gauge
3. Close Chokes, Verify well is shut-in and monitor pressures
4. Notify supervisory personnel
5. Record data (SIDP, SICP, Pit Gain, and Time)
6. Hold Pre-job safety meeting and discuss kill procedure

Shutting in while BHA is in the stack and ram preventer and combo immediately available

1. Sound alarm signaling well control event to Rig Crew
2. Space out BHA with upset just beneath the compatible pipe ram
3. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

*FOSV will be on rig floor in open position with operating handle for each type of connection utilized and tested to 10,000 psi

AMEREDEV

Pressure Control Plan

Pressure Control Equipment

- Ameredev will utilize a drilling rig not capable of drilling to TD to preset Surface Casing.

- Following setting of 13-3/8" Surface Casing Ameredev will install 13-5/8 MB4 Multi Bowl Casing Head by welding on a 13-5/8 SOW x 13-5/8" 5M in combination with 13-5/8 5M x 13-5/8 10M B-Sec to Land Intm #1 and a 13-5/8 10M x 13-5/8 10M shouldered to land C-Sec to Land Intm #2 (Installation procedure witnessed and verified by a manufacturer's representative).

  or See Attached Well Head Schematic

- Casing will be tested to 1500psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.

- Ameredev will install Dry Hole Cap and install Pressure gauges to monitor. Ameredev will Suspend Operations to Mob Drilling Rig

- Ameredev will Mobilize Rig capable of drilling to TD.(Rig Capable of Drilling to TD will not Mobilize until all wells on Drilling Pad have reached TD and Tubing Head installed and Tested) Ameredev will install a 5M System Blowout Preventer (BOPE) with a 5M Annular Preventer and related equipment (BOPE). Full testing will be performed utilizing a full isolation test plug and limited to 5,000psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500psi). Casing will be tested to 1500psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.

- Setting of 9-5/8" Intermediate #1 will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative) Casing will be tested to 1500psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.

- Before drilling >20ft of new formation under the 9-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.

- Setting of 7-5/8" Intermediate #2 will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative)

AMEREDEV

Pressure Control Plan

- Full BOPE testing will be performed utilizing a full isolation test plug and limited to 10,000psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500psi). All other components will have 10,000 psi working pressure and will be tested to full MOP. Casing will be tested to 1500psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.

  - See Attached 5M BOPE System Exception

- Before drilling >20ft of new formation under the 7-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.

- Following setting of 5-1/2" Production Casing and adequate WOC time Ameredev will break 5M System Blowout Preventer (BOP) from 10M DOL-2 Casing Head, install annulus casing slips and test same (Installation procedure witnessed and verified by a manufacturer's representative) and install 11" 10M x 5-1/8" 15M Tubing Head (Installation procedure witnessed and verified by a manufacturer's representative). Ameredev will test head to 70% casing design and install Dry Hole cap with needle valve and pressure gauge to monitor well awaiting completion.

- Slow pump speeds will be taken daily by each crew and recorded on Daily Drilling Report after mudding up.

- A choke manifold and accumulator with floor and remote operating stations will be functional and in place after installation of BOPE, as well as full functioning mud gas separator.

- Weekly BOPE pit level drills will be conducted by each crew and recorded on Daily Drilling Report.

- BOP will be fully operated when out of hole and will be documented on the daily drilling log.

- All B.O.P.s and associated equipment will be tested in accordance with Onshore Order #2

- All B.O.P. testing will be done by an independent service company.

- The B.O.P. will be tested within 21 days of the original test if drilling takes more time than planned.

- Ameredev requests a variance to connect the B.O.P. choke outlet to the choke manifold using a co-flex hose with a 10,000 psi working pressure that has been tested to 15,000psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. (certifications will be sent to Carlsbad BLM Office prior to install)

Approval Date: 05/01/2018

AMEREDEV

Pressure Control Plan

- The minimum blowout preventer equipment (BOPE) shown in 5M BOPE System Attachment will consist of annular preventer, pipe ram, blind ram, drilling spool (with two outlets, choke side minimum 3" and kill side minimum 2"), 2 choke line valves, kill line, 2 chokes with one remotely controlled from the rig floor, 2 kill line valves and a check valve, upper kelly cock valve with handle available, lower kelly cock valve with handle available, safety valves to fit all drill string connections, inside BOP, pressure gauge on choke manifold, fill up line above the upper most preventer. All BOPE will be tested in accordance with Onshore Order No. 2.
    - SEE ATTACHED: 5M BOPE SYSTEM

Approval Date: 05/01/2018

AMEREDEV

American Resource Development LLC

Requested Exceptions

- Variance is requested to connect the BOP choke outlet to the choke manifold using a co-flex line (instead of using a 4" OD steel line) with a 10,000 psi working pressure that has been tested to 15,000 psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps.

- Variance is requested to allow Option of rig not capable of reaching TD presetting Surface

- Variance is requested to allow operation below the 7-5/8 casing point through a 5M BOPE System

- Variance is requested to wave any centralizer requirements on the 5-1/2 Casing. Ameredev will utilize cement expansion additives in the cement slurry to maximize cement bond and zonal isolation.

- Variance is requested to wave any centralizer requirements on the 7-5/8 Casing. Ameredev will utilize cement expansion additives in the cement slurry to maximize cement bond and zonal isolation.

- Variance is requested to allow Temporary Postponement of Operations on well to Skid to adjacent well.

- Variance is requested to Allow use of Multi Bowl Well Head System

- Variance is requested to Allow adjustment of Casing Design Safety Factor on conditions that Ameredev keeps minimum of 1/3 casing capacity filled with OMW drilling fluids

Approval Date: 05/01/2018

PERFORMANCE DATA

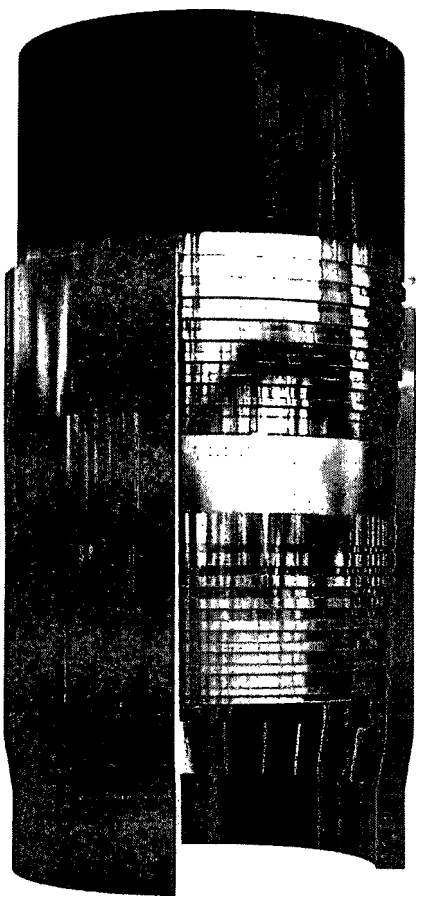
TMK UP SF TORQ™ **5.500 in** **20.00 lbs/ft** **P-110 CYHP**
Technical Data Sheet

Tubular Parameters

Size	5.500	in	Minimum Yield	125,000	psi
Nominal Weight	20.00	lbs/ft	Minimum Tensile	135,000	psi
Grade	P-110 CYHP		Yield Load	728,000	lbs
PE Weight	19.81	lbs/ft	Tensile Load	786,000	lbs
Wall Thickness	0.361	in	Min. Internal Yield Pressure	14,360	psi
Nominal ID	4.778	in	Collapse Pressure	12,780	psi
Drift Diameter	4.653	in			
Nom. Pipe Body Area	5.828	in²			

Connection Parameters

Connection OD	5.777	in
Connection ID	4.734	in
Make-Up Loss	5.823	in
Critical Section Area	5.875	in²
Tension Efficiency	90.0	%
Compression Efficiency	90.0	%
Yield Load In Tension	655,000	lbs
Min. Internal Yield Pressure	14,360	psi
Collapse Pressure	12,780	psi
Uniaxial Bending	93.8	°/ 100 ft



Make-Up Torques

Min. Make-Up Torque	15,700	ft-lbs
Opt. Make-Up Torque	19,600	ft-lbs
Max. Make-Up Torque	21,600	ft-lbs
Operating Torque	29,000	ft-lbs
Yield Torque	37,000	ft-lbs

Printed on: January-10-2018

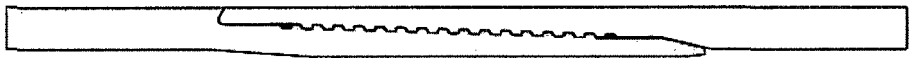
TMK IPSCO

Approval Date: 05/01/2018

U. S. Steel Tubular Products

6/6/2017 6:18:53 PM

7.625" 29.70lbs/ft (0.375" Wall) P110 HC USS-LIBERTY FJM®



MECHANICAL PROPERTIES	Pipe	USS-LIBERTY FJM®	
Minimum Yield Strength	110,000	--	psi
Maximum Yield Strength	140,000	--	psi
Minimum Tensile Strength	125,000	--	psi
DIMENSIONS	**Pipe**	**USS-LIBERTY FJM®**	
Outside Diameter	7.625	7.625	in.
Wall Thickness	0.375	--	in.
Inside Diameter	6.875	6.789	in.
Standard Drift	6.750	6.750	in.
Alternate Drift	--	--	in.
Nominal Linear Weight, T&C	29.70	--	lbs/ft
Plain End Weight	29.06	--	lbs/ft
SECTION AREA	**Pipe**	**USS-LIBERTY FJM®**	
Critical Area	8.541	5.074	sq. in.
Joint Efficiency	--	59.4	%
PERFORMANCE	**Pipe**	**USS-LIBERTY FJM®**	
Minimum Collapse Pressure	6,700	6,700	psi
Minimum Internal Yield Pressure	9,460	9,460	psi
Minimum Pipe Body Yield Strength	940,000	--	lbs
Joint Strength	--	558,000	lbs
Compression Rating	--	558,000	lbs
Reference Length	--	12,810	ft
Maximum Uniaxial Bend Rating	--	39.3	deg/100 ft
MAKE-UP DATA	**Pipe**	**USS-LIBERTY FJM®**	
Make-Up Loss	--	3.92	in.
Minimum Make-Up Torque	--	10,800	ft-lbs
Maximum Make-Up Torque	--	15,250	ft-lbs

1. Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness and Specified Minimum Yield Strength (SMYS).
2. Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
3. Uniaxial bending rating shown is structural only, and equal to compression efficiency.
4. USS-LIBERTY FJM™ connections are optimized for each combination of OD and wall thickness and cannot be interchanged.
5. Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
6. Reference length is calculated by joint strength divided by nominal plain end weight with 1.5 safety factor.
7. Connection external pressure leak resistance has been verified to 100% API pipe body collapse pressure following the guidelines of API 5C5 Cal III.

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