

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

FORM APPROVED  
OMB NO. 1004-0137  
Expires: January 31, 2018

**SUNDRY NOTICES AND REPORTS ON WELLS**  
*Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.*

**HOBBS OCD**  
**RECEIVED**  
JUN 22 2019

**SUBMIT IN TRIPLICATE - Other instructions on page 2**

1. Type of Well <input checked="" type="checkbox"/> Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other		5. Lease Serial No. NMNM136226
2. Name of Operator MATADOR PRODUCTION COMPANYE-Mail: tink@matadorresources.com		6. If Indian, Allottee or Tribe Name
3a. Address 5400 LBJ FREEWAY SUITE 1500 DALLAS, TX 75240		7. If Unit or CA/Agreement, Name and/or No.
3b. Phone No. (include area code) Ph: 575-627-2465		8. Well Name and No. BIGGERS FED COM 217H
4. Location of Well (Footage, Sec., T., R., M., or Survey Description) Sec 18 T25S R35E SESE 59FSL 1226FEL 32.123322 N Lat, 103.402054 W Lon		9. API Well No. 30-025-44646-00-X1
		10. Field and Pool or Exploratory Area DOGIE DRAW-DELAWARE
		11. County or Parish, State LEA COUNTY, NM

**12. CHECK THE APPROPRIATE BOX(ES) TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA**

TYPE OF SUBMISSION	TYPE OF ACTION			
<input checked="" type="checkbox"/> Notice of Intent	<input type="checkbox"/> Acidize	<input type="checkbox"/> Deepen	<input type="checkbox"/> Production (Start/Resume)	<input type="checkbox"/> Water Shut-Off
<input type="checkbox"/> Subsequent Report	<input checked="" type="checkbox"/> Alter Casing	<input type="checkbox"/> Hydraulic Fracturing	<input type="checkbox"/> Reclamation	<input type="checkbox"/> Well Integrity
<input type="checkbox"/> Final Abandonment Notice	<input type="checkbox"/> Casing Repair	<input type="checkbox"/> New Construction	<input type="checkbox"/> Recomplete	<input type="checkbox"/> Other
	<input type="checkbox"/> Change Plans	<input type="checkbox"/> Plug and Abandon	<input type="checkbox"/> Temporarily Abandon	
	<input type="checkbox"/> Convert to Injection	<input type="checkbox"/> Plug Back	<input type="checkbox"/> Water Disposal	

13. Describe Proposed or Completed Operation: Clearly state all pertinent details, including estimated starting date of any proposed work and approximate duration thereof. If the proposal is to deepen directionally or recomplate horizontally, give subsurface locations and measured and true vertical depths of all pertinent markers and zones. Attach the Bond under which the work will be performed or provide the Bond No. on file with BLM/BIA. Required subsequent reports must be filed within 30 days following completion of the involved operations. If the operation results in a multiple completion or recompletion in a new interval, a Form 3160-4 must be filed once testing has been completed. Final Abandonment Notices must be filed only after all requirements, including reclamation, have been completed and the operator has determined that the site is ready for final inspection.

BLM BOND NO:NMB0001079  
Surety Bond No:RLB0015172

Amended, delete Transaction #468583

**Carlsbad Field Office**  
**Operator Copy**

Please see attached table for change in 2nd Intermediate casing for Intermediate 2 from 7" 29# P-110 BTC to 7 5/8" 29.7# P-110 BTC x 7 5/8" 29.7# P-110 VAM HTF-NR. Change in Production hole size from 6 1/8" to 6 3/4". Change in Production casing for Production from 4 1/2" 13.5# P-110 BTC/TXP to 5 1/2" 20# P-110 Vam DWC/C is MS x 5 1/2" 20# P-110 Vam SF. Spec sheets attached for 7 5/8" 29.7# P-110 VAM HTF-NR, 5 1/2" 20# P-110 Vam DWC/C is MS & 5 1/2" 20# Vam SF.

See Attached Casing Table

14. I hereby certify that the foregoing is true and correct.	
<b>Electronic Submission #468614 verified by the BLM Well Information System</b> <b>For MATADOR PRODUCTION COMPANY, sent to the Hobbs</b> <b>Committed to AFSS for processing by PRISCILLA PEREZ on 06/11/2019 (19PP2151SE)</b>	
Name (Printed/Typed) TAMMY R LINK	Title PRODUCTION ANALYST
Signature (Electronic Submission)	Date 06/11/2019

**THIS SPACE FOR FEDERAL OR STATE OFFICE USE**

Approved By <u>LONG VO</u>	Title <u>PETROLEUM ENGINEER</u>	Date <u>07/12/2019</u>
Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.		Office Hobbs

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

(Instructions on page 2)

**\*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\***

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**Additional data for EC transaction #468614 that would not fit on the form**

**32. Additional remarks, continued**

Please e-mail all questions to James Long, [jlong@matadorresources.com](mailto:jlong@matadorresources.com)

\*A variance is requested to wave the centralizer requirement for the 7 5/8" flush casing in the last 800' of 8 3/4" hole and the 5 1/2" SF/Flush casing in the 6 3/4" hole.

## PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

<b>OPERATOR'S NAME:</b>	<b>Matador Production Company</b>
<b>LEASE NO.:</b>	<b>NMNM136226</b>
<b>WELL NAME &amp; NO.:</b>	<b>Biggers Federal Com 217H</b>
<b>SURFACE HOLE FOOTAGE:</b>	<b>59'/S &amp; 1256'/E</b>
<b>BOTTOM HOLE FOOTAGE:</b>	<b>240'/N &amp; 2250'/E</b>
<b>LOCATION:</b>	<b>Section 18, T.25 S., R.35 E., NMPM</b>
<b>COUNTY:</b>	<b>Lea County, New Mexico</b>

COA

H2S	<input type="radio"/> Yes	<input checked="" type="radio"/> No	
Potash	<input checked="" type="radio"/> None	<input type="radio"/> Secretary	<input type="radio"/> R-111-P
Cave/Karst Potential	<input checked="" type="radio"/> Low	<input type="radio"/> Medium	<input type="radio"/> High
Variance	<input type="radio"/> None	<input checked="" type="radio"/> Flex Hose	<input type="radio"/> Other
Wellhead	<input type="radio"/> Conventional	<input type="radio"/> Multibowl	<input checked="" type="radio"/> Both
Other	<input type="checkbox"/> 4 String Area	<input type="checkbox"/> Capitan Reef	<input type="checkbox"/> WIPP
Other	<input checked="" type="checkbox"/> Fluid Filled	<input type="checkbox"/> Cement Squeeze	<input type="checkbox"/> Pilot Hole
Special Requirements	<input type="checkbox"/> Water Disposal	<input checked="" type="checkbox"/> COM	<input type="checkbox"/> Unit

### All Previous COAs Still Apply

#### A. CASING

1. The 13-3/8 inch surface casing shall be set at approximately **1000 feet** (a minimum of **25 feet (Lea County)** into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8 hours** or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - d. If cement falls back, remedial cementing will be done prior to drilling out that string.

**Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.**

2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing shall be set at approximately 5600 feet is:
  - Cement to surface. If cement does not circulate see B.1.a, c-d above.
3. The minimum required fill of cement behind the 7-5/8 inch intermediate casing is:
  - Cement should tie-back at least 200 feet into previous casing string. Operator shall provide method of verification.
4. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement should tie-back at least 200 feet into previous casing string. Operator shall provide method of verification.

#### **B. PRESSURE CONTROL**

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'
- 2.

##### **Option 1:**

- a. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 2000 (2M) psi.
- b. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 9 5/8 inch intermediate casing shoe shall be 5000 (5M) psi.
- c. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 7 5/8 inch intermediate casing shoe shall be 10,000 (10M) psi. **Variance is approved to use a 5000 (5M) Annular which shall be tested to 5000 (5M) psi.**

## Option 2:

1. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **10,000 (10M) psi**. **Variance is approved to use a 5000 (5M) Annular which shall be tested to 5000 (5M) psi.**
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
  - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

## **C. SPECIAL REQUIREMENT (S)**

### Communitization Agreement

- The operator will submit a Communitization Agreement to the Carlsbad Field Office, 620 E Greene St. Carlsbad, New Mexico 88220, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. When the Communitization Agreement number is known, it shall also be on the sign.

## GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Chaves and Roosevelt Counties  
Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.  
During office hours call (575) 627-0272.  
After office hours call (575)

Eddy County  
Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220,  
(575) 361-2822

Lea County  
Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575)  
393-3612

1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2<sup>nd</sup> Rig is rigged up on well.
2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.

3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

A. CASING

1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log.
3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements.
4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

**B. PRESSURE CONTROL**

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the

plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).

- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
- c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

Old Design

Name	Hole Size	Casing Size	Wt/Grade	Thread Collar	Setting Depth
Surface	17-1/2"	13-3/8" (new)	54.5# J-55	BTC	1000
Intermediate	12-1/4"	9-5/8" (new)	40# J-55	BTC	5600
Intermediate 2	8-3/4"	7" (new)	29# P-110	BTC	12999
Production	6-1/8"	4-1/2" (new)	13.5# P-110	BTC/TXP	17492

1000  
5566  
12699  
12718

New Design

Name	Hole Size	Casing Size	Wt/Grade	Thread Collar	Setting Depth
Surface	17-1/2"	13-3/8" (new)	54.5# J-55	BTC	1000
Intermediate	12-1/4"	9-5/8" (new)	40# J-55	BTC	5600
Intermediate 2 Top	8-3/4"	7-5/8" (new)	29.7# P-110	BTC	5300
Intermediate 2 Bottom	8-3/4"	7-5/8" (new)	29.7# P-110	Vam HTF-NR	12999
Production Top	6-3/4"	5-1/2" (new)	20# P-110	Vam DWC/C IS MS	12800
Production Bottom	6-3/4"	5-1/2" (new)	20# P-110	Vam Edge SF	17492

ok

<b>Top Cement</b>
Surface
Surface
4600
12400

<b>Top Cement</b>
Surface
Surface
4600
4600
12400
12400



# VAM EDGE SF Connection Data Sheet

<b>OD</b> 5 1/2 in.	<b>Weight</b> 20.00 lb/ft	<b>Wall Th.</b> 0.361 in.	<b>Grade</b> P110EC	<b>API Drift</b> 4.653 in.	<b>Connection</b> VAM® EDGE SF
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PIPE PROPERTIES	
Nominal OD	5.500 in.
Nominal ID	4.778 in.
Nominal Cross Section Area	5.828 sqin.
Grade Type	Extended Collapse
Minimum wall	87.5 %RBW
Min. Yield Strength	125 ksi
Max. Yield Strength	140 ksi
Min. Ultimate Tensile Strength	135 ksi
Tensile Yield Strength	729 klb
Internal Yield Pressure	14,360 psi
Collapse pressure	12,090 psi

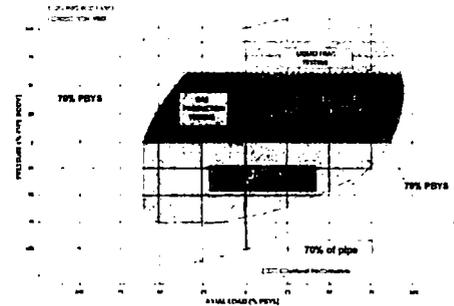
CONNECTION PROPERTIES	
Connection Type	Premium Integral Semi-Flush
Connection OD (nom)	5.765 in.
Connection ID (nom)	4.706 in.
Make-Up Loss	5.236 in.
Critical Cross Section	4.611 in.
Tension Efficiency	79 % of pipe
Compression Efficiency	79 % of pipe
Internal Pressure Efficiency with Water	100 % of pipe
Internal Pressure Efficiency with Gas	70 % of pipe
External Pressure Efficiency	70 % of pipe

CONNECTION PERFORMANCES	
Tensile Yield Strength	576 klb
Compression Resistance, Sealability	576 klb
Compression Resistance, Structural	576 klb
Internal Yield Pressure with Water	14,360 psi
Internal Yield Pressure with Gas	10,050 psi
External Pressure, Sealability	8,460 psi
External Pressure, Structural	12,090 psi
Max. Bending with Sealability	40 °/100ft

TORQUE VALUES	
Min. Make-up torque	16,950 ft.lbs
Opti. Make-up torque	17,950 ft.lbs
Max. Make-up torque	18,950 ft.lbs
Max. Torque with Sealability	29,500 ft.lbs
Max. Torsional Value	32,500 ft.lbs

### The solution for High Torque, High Tension Shale play needs

VAM® EDGE SF™ is a gas-tight expanded box premium connection with increased tension and torque capacity, making it ideal for production casing in the Shale plays. The tapered two-step design technology means that it stabs deep with very low risk of cross-threading. VAM® EDGE SF™'s high tension rating plus extremely high torque capacity make it ideal to run a full string length as production casing in Shale wells with extended horizontal sections.



Do you need help on this product? - Remember no one knows VAM® like VAM

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usa@vamfieldservice.com  
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brazil@vamfieldservice.com

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angola@vamfieldservice.com

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Over 140 VAM® Specialists available worldwide 24/7 for Rig Site Assistance

Other Connection Data Sheets are available at [www.vamservices.com](http://www.vamservices.com)

## Technical Specifications

<b>Connection Type:</b> DWC/C-IS MS Casing standard	<b>Size(O.D.):</b> 5-1/2 in	<b>Weight (Wall):</b> 20.00 lb/ft (0.361 in)	<b>Grade:</b> VST P110 EC
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<b>VST P110 EC</b>	<b>Material</b>
125,000	Grade
135,000	Minimum Yield Strength (psi)
	Minimum Ultimate Strength (psi)

	<b>Pipe Dimensions</b>
5.500	Nominal Pipe Body O.D. (in)
4.778	Nominal Pipe Body I.D.(in)
0.361	Nominal Wall Thickness (in)
20.00	Nominal Weight (lbs/ft)
19.83	Plain End Weight (lbs/ft)
5.828	Nominal Pipe Body Area (sq in)

	<b>Pipe Body Performance Properties</b>
729,000	Minimum Pipe Body Yield Strength (lbs)
12,090	Minimum Collapse Pressure (psi)
14,360	Minimum Internal Yield Pressure (psi)
13,100	Hydrostatic Test Pressure (psi)

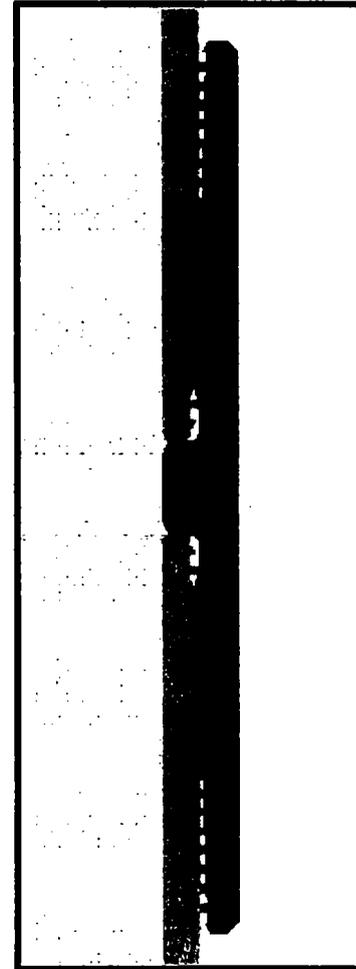
	<b>Connection Dimensions</b>
6.115	Connection O.D. (in)
4.778	Connection I.D. (in)
4.653	Connection Drift Diameter (in)
4.13	Make-up Loss (in)
5.828	Critical Area (sq in)
100.0	Joint Efficiency (%)

	<b>Connection Performance Properties</b>
729,000	Joint Strength (lbs)
26,040	Reference String Length (ft) 1.4 Design Factor
728,000	API Joint Strength (lbs)
729,000	Compression Rating (lbs)
12,090	API Collapse Pressure Rating (psi)
14,360	API Internal Pressure Resistance (psi)
104.2	Maximum Uniaxial Bend Rating [degrees/100 ft]

	<b>Appoximated Field End Torque Values</b>
16,100	Minimum Final Torque (ft-lbs)
18,600	Maximum Final Torque (ft-lbs)
21,100	Connection Yield Torque (ft-lbs)



VAM USA  
4424 W. Sam Houston Pkwy. Suite 150  
Houston, TX 77041  
Phone: 713-479-3200  
Fax: 713-479-3234  
E-mail: [VAMUSAsales@vam-usa.com](mailto:VAMUSAsales@vam-usa.com)



**For detailed information on performance properties, refer to DWC Connection Data Notes on following page(s).**

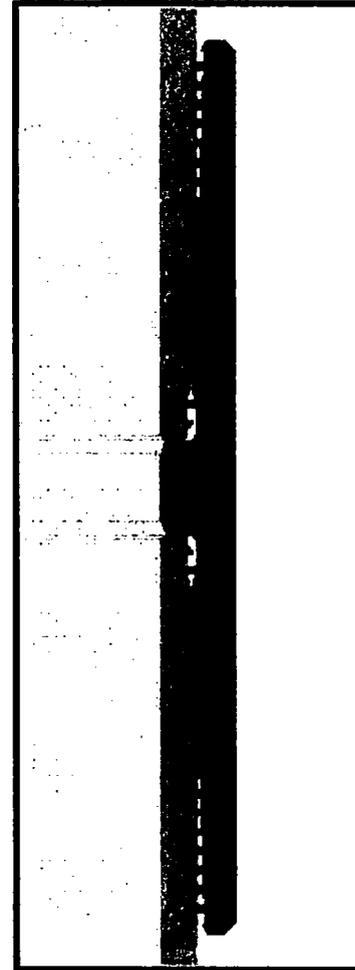
Connection specifications within the control of VAM USA were correct as of the date printed. Specifications are subject to change without notice. Certain connection specifications are dependent on the mechanical properties of the pipe. Mechanical properties of mill proprietary pipe grades were obtained from mill publications and are subject to change. Properties of mill proprietary grades should be confirmed with the mill. Users are advised to obtain current connection specifications and verify pipe mechanical properties for each application.

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**DWC Connection Data Notes:**

1. DWC connections are available with a seal ring (SR) option.
2. All standard DWC/C connections are interchangeable for a give pipe OD. DWC connections are interchangeable with DWC/C-SR connections of the same OD and wall.
3. Connection performance properties are based on nominal pipe body and connection dimensions.
4. DWC connection internal and external pressure resistance is calculated using the API rating for buttress connections. API Internal pressure resistance is calculated from formulas 31, 32, and 35 in the API Bulletin 5C3.
5. DWC joint strength is the minimum pipe body yield strength multiplied by the connection critical area.
6. API joint strength is for reference only. It is calculated from formulas 42 and 43 in the API Bulletin 5C3.
7. Bending efficiency is equal to the compression efficiency.
8. The torque values listed are recommended. The actual torque required may be affected by field conditions such as temperature, thread compound, speed of make-up, weather conditions, etc.
9. Connection yield torque is not to be exceeded.
10. Reference string length is calculated by dividing the joint strength by both the nominal weight in air and a design factor (DF) of 1.4. These values are offered for reference only and do not include load factors such as bending, buoyancy, temperature, load dynamics, etc.
11. DWC connections will accommodate API standard drift diameters.



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**DATA ARE INFORMATIVE ONLY.  
BASED ON SI\_PD-101836 P&B**

**VAM<sup>®</sup> HTF-NR<sup>™</sup>**  
Connection Data Sheet

<b>OD</b>	<b>Weight</b>	<b>Wall Th.</b>	<b>Grade</b>	<b>API Drift</b>	<b>Connection</b>
<b>7 5/8 in.</b>	<b>29.70 lb/ft</b>	<b>0.375 in.</b>	<b>P110 EC</b>	<b>6.750 in.</b>	<b>VAM<sup>®</sup> HTF NR</b>

PIPE PROPERTIES	
Nominal OD	7.625 in.
Nominal ID	6.875 in.
Nominal Cross Section Area	8.541 sqin.
Grade Type	Enhanced API
Min. Yield Strength	125 ksi
Max. Yield Strength	140 ksi
Min. Ultimate Tensile Strength	135 ksi
Tensile Yield Strength	1 068 kib
Internal Yield Pressure	10 760 psi
Collapse pressure	7 360 psi

CONNECTION PROPERTIES	
Connection Type	Premium Integral Flush
Connection OD (nom)	7.701 in.
Connection ID (nom)	6.782 in.
Make-Up Loss	4.657 in.
Critical Cross Section	4.971 sqin.
Tension Efficiency	58 % of pipe
Compression Efficiency	72.7 % of pipe
Compression Efficiency with Sealability	34.8 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCES	
Tensile Yield Strength	619 kib
Compression Resistance	778 kib
Compression with Sealability	372 kib
Internal Yield Pressure	10 760 psi
External Pressure Resistance	7 360 psi
Max. Bending	44 °/100ft
Max. Bending with Sealability	17 °/100ft

TORQUE VALUES	
Min. Make-up torque	9 600 ft.lb
Opti. Make-up torque	11 300 ft.lb
Max. Make-up torque	13 000 ft.lb
Max. Torque with Sealability	58 500 ft.lb
Max. Torsional Value	73 000 ft.lb

VAM<sup>®</sup> HTF<sup>™</sup> (High Torque Flush) is a flush OD integral connection providing maximum clearance along with torque strength for challenging applications such as extended reach and slim hole wells, drilling liner / casing, liner rotation to achieve better cementation in highly deviated and critical High Pressure / High Temperature wells.

Looking ahead on the outcoming testing industry standards, VAM<sup>®</sup> decided to create an upgraded design and launch on the market the VAM<sup>®</sup> HTF-NR as the new standard version of VAM<sup>®</sup> extreme high torque flush connection. The VAM<sup>®</sup> HTF-NR has extensive tests as per API RP 5C5:2015 CAL II which include the gas sealability having load points with bending, internal pressure and high temperature at 135°C.

**Do you need help on this product? - Remember no one knows VAM<sup>®</sup> like VAM<sup>®</sup>**

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**Over 180 VAM<sup>®</sup> Specialists available worldwide 24/7 for Rig Site Assistance**

Other Connection Data Sheets are available at [www.vamservices.com](http://www.vamservices.com)

**Vallourec Group**

