

**HOBBS OCD**

FORM APPROVED  
OMB No. 1004-0137  
Expires: January 31, 2018

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

SEP 27 2019

**APPLICATION FOR PERMIT TO DRILL**

**RECEIVED**

1a. Type of work: <input checked="" type="checkbox"/> DRILL <input type="checkbox"/> REENTER 1b. Type of Well: <input checked="" type="checkbox"/> Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other 1c. Type of Completion: <input type="checkbox"/> Hydraulic Fracturing <input checked="" type="checkbox"/> Single Zone <input type="checkbox"/> Multiple Zone		5. Lease Serial No. NMLC0066126  6. If Indian, Allottee or Tribe Name  7. If Unit or CA Agreement, Name and No.  8. Lease Name and Well No. LAGUNA 23 FED COM 2BS 5H <b>326098</b>
2. Name of Operator CHISHOLM ENERGY OPERATING LLC <b>(372137)</b>		9. API Well No. <b>30-025-46394</b>
3a. Address 801 Cherry St., Suite 1200 Unit 20 Fort Worth TX 76102	3b. Phone No. (include area code) (817)469-1104	10. Field and Pool, or Exploratory LEA / BONE SPRING, SOUTH <b>(37580)</b>
4. Location of Well (Report location clearly and in accordance with any State requirements. *) At surface LOT N / 225 FSL / 2055 FWL / LAT 32.5517815 / LONG -103.1746 At proposed prod. zone LOT C / 100 FNL / 2140 FWL / LAT 32.565615 / LONG -103.53258		11. Sec., T. R. M. or Blk. and Survey or Area SEC 23 / T20S / R34E / NMP
14. Distance in miles and direction from nearest town or post office* 25 miles		12. County or Parish LEA
15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 100 feet		13. State NM
16. No of acres in lease 800		17. Spacing Unit dedicated to this well 160
18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft. 290 feet		20. BLM/BIA Bond No. in file FED: NMB001468
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 3683 feet		22. Approximate date work will start* 08/01/2019
		23. Estimated duration 30 days

**24. Attachments**

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable)

- |  |   |
|--|---|
| 1. Well plat certified by a registered surveyor.   | 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above). |
| 2. A Drilling Plan.  | 5. Operator certification.  |
| 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office). | 6. Such other site specific information and/or plans as may be requested by the BLM.            |

25. Signature (Electronic Submission)	Name (Printed/Typed) Jennifer Elrod / Ph: (817)953-3728	Date 06/13/2019
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Title  
Senior Regulatory Technician

Approved by (Signature) (Electronic Submission)	Name (Printed/Typed) Cody Layton / Ph: (575)234-5959	Date 09/25/2019
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Title  
Assistant Field Manager Lands & Minerals  
Office  
CARLSBAD

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

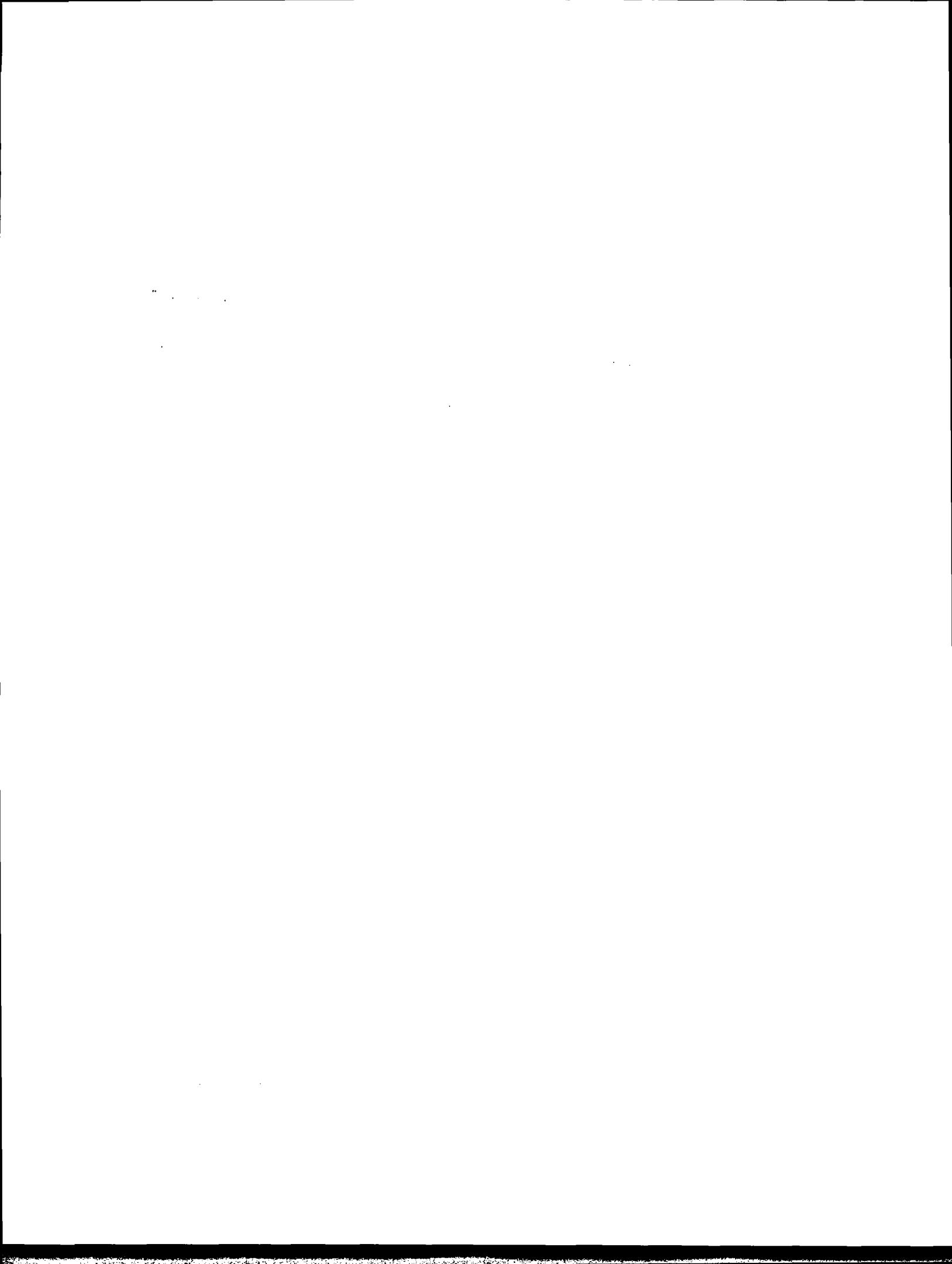
Conditions of approval, if any, are attached.

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

*SCP Rec 09/27/19*

*Rec 09/27/19*

**APPROVED WITH CONDITIONS**  
Approval Date: 09/25/2019



## INSTRUCTIONS

**GENERAL:** This form is designed for submitting proposals to perform certain well operations, as indicated on Federal and Indian lands and leases for action by appropriate Federal agencies, pursuant to applicable Federal laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from local Federal offices.

**ITEM I:** If the proposal is to redrill to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable Federal regulations concerning subsequent work proposals or reports on the well.

**ITEM 4:** Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult local Federal offices for specific instructions.

**ITEM 14:** Needed only when location of well cannot readily be found by road from the land or lease description. A plat, or plats, separate or on the reverse side, showing the roads to, and the surveyed location of, the well, and any other required information, should be furnished when required by Federal agency offices.

**ITEMS 15 AND 18:** If well is to be, or has been directionally drilled, give distances for subsurface location of hole in any present or objective productive zone.

**ITEM 22:** Consult applicable Federal regulations, or appropriate officials, concerning approval of the proposal before operations are started.

**ITEM 24:** If the proposal will involve hydraulic fracturing operations, you must comply with 43 CFR 3162.3-3, including providing information about the protection of usable water. Operators should provide the best available information about all formations containing water and their depths. This information could include data and interpretation of resistivity logs run on nearby wells. Information may also be obtained from state or tribal regulatory agencies and from local BLM offices.

## NOTICES

The Privacy Act of 1974 and regulation in 43 CFR 2.48( d) provide that you be furnished the following information in connection with information required by this application.

**AUTHORITY:** 30 U.S.C. 181 et seq., 25 U.S.C. 396; 43 CFR 3160

**PRINCIPAL PURPOSES:** The information will be used to: (1) process and evaluate your application for a permit to drill a new oil, gas, or service well or to reenter a plugged and abandoned well; and (2) document, for administrative use, information for the management, disposal and use of National Resource Lands and resources including (a) analyzing your proposal to discover and extract the Federal or Indian resources encountered; (b) reviewing procedures and equipment and the projected impact on the land involved; and (c) evaluating the effects of the proposed operation on the surface and subsurface water and other environmental impacts.

**ROUTINE USE:** Information from the record and/or the record will be transferred to appropriate Federal, State, and local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecution, in connection with congressional inquiries and for regulatory responsibilities.

**EFFECT OF NOT PROVIDING INFORMATION:** Filing of this application and disclosure of the information is mandatory only if you elect to initiate a drilling or reentry operation on an oil and gas lease.

The Paperwork Reduction Act of 1995 requires us to inform you that:

The BLM connects this information to a new evaluation of the technical, safety, and environmental factors involved with drilling for oil and/or gas on Federal and Indian oil and gas leases. This information will be used to analyze and approve applications. Response to this request is mandatory only if the operator elects to initiate drilling or reentry operations on an oil and gas lease. The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

**BURDEN HOURS STATEMENT:** Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Connection Clearance Officer (WO-630), 1849 C Street, N.W., Mail Stop 401 LS, Washington, D.C. 20240.

## **Additional Operator Remarks**

### **Location of Well**

1. SHL: LOT N / 225 FSL / 2055 FWL / TWSP: 20S / RANGE: 34E / SECTION: 23 / LAT: 32.5517815 / LONG: -103.1746 ( TVD: 0 feet, MD: 0 feet )  
PPP: LOT N / 330 FSL / 2140 FWL / TWSP: 20S / RANGE: 34E / SECTION: 23 / LAT: 32.552284 / LONG: -103.532566 ( TVD: 10569 feet, MD: 10909 feet )  
PPP: LOT F / 2639 FSL / 2137 FWL / TWSP: 20S / RANGE: 34E / SECTION: 23 / LAT: 32.55861 / LONG: -103.532565 ( TVD: 10549 feet, MD: 13220 feet )  
BHL: LOT C / 100 FNL / 2140 FWL / TWSP: 20S / RANGE: 34E / SECTION: 23 / LAT: 32.565615 / LONG: -103.53258 ( TVD: 10530 feet, MD: 15461 feet )

## **BLM Point of Contact**

Name: Tenille Ortiz

Title: Legal Instruments Examiner

Phone: 5752342224

Email: tortiz@blm.gov

## **Review and Appeal Rights**

A person contesting a decision shall request a State Director review. This request must be filed within 20 working days of receipt of the Notice with the appropriate State Director (see 43 CFR 3165.3). The State Director review decision may be appealed to the Interior Board of Land Appeals, 801 North Quincy Street, Suite 300, Arlington, VA 22203 (see 43 CFR 3165.4). Contact the above listed Bureau of Land Management office for further information.

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**Approval Date: 09/25/2019**

(Form 3160-3, page 4)

**PECOS DISTRICT  
DRILLING CONDITIONS OF APPROVAL**

<b>OPERATOR'S NAME:</b>	CHISHOLM ENERGY OPERATING LLC
<b>LEASE NO.:</b>	NMLC66126
<b>WELL NAME &amp; NO.:</b>	LAGUNA 23 FED COM 2BS 5H
<b>SURFACE HOLE FOOTAGE:</b>	225'/S & 2055'/W
<b>BOTTOM HOLE FOOTAGE:</b>	100'/N & 2140'/W
<b>LOCATION:</b>	SECTION 23, T20S, R34E, NMPM
<b>COUNTY:</b>	LEA

**COA**

H2S	<input checked="" type="radio"/> Yes	<input type="radio"/> No	
Potash	<input type="radio"/> None	<input checked="" type="radio"/> Secretary	<input type="radio"/> R-111-P
Cave/Karst Potential	<input checked="" type="radio"/> Low	<input type="radio"/> Medium	<input type="radio"/> High
Variance	<input type="radio"/> None	<input checked="" type="radio"/> Flex Hose	<input type="radio"/> Other
Wellhead	<input type="radio"/> Conventional	<input type="radio"/> Multibowl	<input checked="" type="radio"/> Both
Other	<input type="checkbox"/> 4 String Area	<input checked="" type="checkbox"/> Capitan Reef	<input type="checkbox"/> WIPP
Other	<input checked="" type="checkbox"/> Fluid Filled	<input type="checkbox"/> Cement Squeeze	<input type="checkbox"/> Pilot Hole
Special Requirements	<input type="checkbox"/> Water Disposal	<input checked="" type="checkbox"/> COM	<input type="checkbox"/> Unit

**A. HYDROGEN SULFIDE**

A Hydrogen Sulfide (H2S) Drilling Plan shall be activated 500 feet prior to drilling into the **Yates-7 Rivers** formation. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.

**B. CASING**

1. The 13-3/8 inch surface casing shall be set at approximately **1650 feet** (a minimum of **25 feet (Lea County)**) into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **24 hours in the Potash Area** or 500 pounds compressive strength, whichever

is greater. (This is to include the lead cement)

- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

**Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.**

2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing shall be set at approximately 5675 feet is:

**Option 1 (Single Stage):**

- Cement to surface. If cement does not circulate see B.1.a, c-d above. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.**

**Option 2:**

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
  - b. Second stage above DV tool:
    - Cement to surface. If cement does not circulate, contact the appropriate BLM office. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.**
- ❖ **Special Capitan Reef requirements.** If lost circulation (50% or greater) occurs below the Base of the Salt, the operator shall do the following:
- Switch to fresh water mud to protect the Capitan Reef and use fresh water mud until setting the intermediate casing. The appropriate BLM office is to be notified for a PET to witness the switch to fresh water.
  - Daily drilling reports from the Base of the Salt to the setting of the intermediate casing are to be submitted to the BLM CFO engineering staff via e-mail by

0800 hours each morning. Any lost circulation encountered is to be recorded on these drilling reports. The daily drilling report should show mud volume per shift/tour. Failure to submit these reports will result in an Incidence of Non-Compliance being issued for failure to comply with the Conditions of Approval. If not already planned, the operator shall run a caliper survey for the intermediate well bore and submit to the appropriate BLM office.

3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement should tie-back at least **50 feet** on top of **Capitan Reef**. Operator shall provide method of verification.  
**Cement excess is less than 25%, more cement might be required. (5%)**

### **C. PRESSURE CONTROL**

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'
- 2.

#### **Option 1:**

- a. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **2000 (2M)** psi.
- b. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the intermediate casing shoe shall be **3000 (3M)** psi.

#### **Option 2:**

1. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **3000 (3M)** psi.
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.

- d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

#### **D. SPECIAL REQUIREMENT (S)**

##### **Communitization Agreement**

- The operator will submit a Communitization Agreement to the Carlsbad Field Office, 620 E Greene St. Carlsbad, New Mexico 88220, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. When the Communitization Agreement number is known, it shall also be on the sign.

## GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Eddy County

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220,  
(575) 361-2822

Lea County

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575)  
393-3612

1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.
3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

A. CASING

1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.
3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.
4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

B. PRESSURE CONTROL

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not

hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).

- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time, except the casing pressure test can be initiated immediately after bumping the plug (only applies to single stage cement jobs).
- c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

**D. WASTE MATERIAL AND FLUIDS**

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**PECOS DISTRICT  
SURFACE USE  
CONDITIONS OF APPROVAL**

OPERATOR'S NAME:	CHISHOLM ENERGY OPERATING LLC
LEASE NO.:	NMLC66126
WELL NAME & NO.:	LAGUNA 23 FED COM 2BS 5H
SURFACE HOLE FOOTAGE:	225'S & 2055'W
BOTTOM HOLE FOOTAGE:	100'N & 2140'W
LOCATION:	SECTION 23, T20S, R34E, NMPM
COUNTY:	LEA

**TABLE OF CONTENTS**

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

- General Provisions**
- Permit Expiration**
- Archaeology, Paleontology, and Historical Sites**
- Noxious Weeds**
- Special Requirements**
  - Watershed
  - Lesser Prairie-Chicken Timing Stipulations
  - Ground-level Abandoned Well Marker
- Construction**
  - Notification
  - Topsoil
  - Closed Loop System
  - Federal Mineral Material Pits
  - Well Pads
  - Roads
- Road Section Diagram**
- Production (Post Drilling)**
  - Well Structures & Facilities
- Interim Reclamation**
- Final Abandonment & Reclamation**

## **I. GENERAL PROVISIONS**

The approval of the Application For Permit To Drill (APD) is in compliance with all applicable laws and regulations: 43 Code of Federal Regulations 3160, the lease terms, Onshore Oil and Gas Orders, Notices To Lessees, New Mexico Oil Conservation Division (NMOCD) Rules, National Historical Preservation Act As Amended, and instructions and orders of the Authorized Officer. Any request for a variance shall be submitted to the Authorized Officer on Form 3160-5, Sundry Notices and Report on Wells.

## **II. PERMIT EXPIRATION**

If the permit terminates prior to drilling and drilling cannot be commenced within 60 days after expiration, an operator is required to submit Form 3160-5, Sundry Notices and Reports on Wells, requesting surface reclamation requirements for any surface disturbance. However, if the operator will be able to initiate drilling within 60 days after the expiration of the permit, the operator must have set the conductor pipe in order to allow for an extension of 60 days beyond the expiration date of the APD. (Filing of a Sundry Notice is required for this 60 day extension.)

## **III. ARCHAEOLOGICAL, PALEONTOLOGY & HISTORICAL SITES**

Any cultural and/or paleontological resource discovered by the operator or by any person working on the operator's behalf shall immediately report such findings to the Authorized Officer. The operator is fully accountable for the actions of their contractors and subcontractors. The operator shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery shall be made by the Authorized Officer to determine the appropriate actions that shall be required to prevent the loss of significant cultural or scientific values of the discovery. The operator shall be held responsible for the cost of the proper mitigation measures that the Authorized Officer assesses after consultation with the operator on the evaluation and decisions of the discovery. Any unauthorized collection or disturbance of cultural or paleontological resources may result in a shutdown order by the Authorized Officer.

## **IV. NOXIOUS WEEDS**

The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes the roads, pads, associated pipeline corridor, and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for

acceptable weed control methods, which include following EPA and BLM requirements and policies.

## **V. SPECIAL REQUIREMENT(S)**

### **Watershed**

Surface disturbance will not be allowed (within x feet of drainage; or describe pad restriction).

The entire well pad will be bermed to prevent oil, salt, and other chemical contaminants from leaving the well pad. Topsoil shall not be used to construct the berm. No water flow from the uphill side(s) of the pad shall be allowed to enter the well pad. The berm shall be maintained through the life of the well and after interim reclamation has been completed.

Any water erosion that may occur due to the construction of the well pad during the life of the well will be quickly corrected and proper measures will be taken to prevent future erosion.

Stockpiling of topsoil is required. The top soil shall be stockpiled in an appropriate location to prevent loss of soil due to water or wind erosion and not used for berming or erosion control.

### **Timing Limitation Stipulation / Condition of Approval for lesser prairie-chicken:**

Oil and gas activities including 3-D geophysical exploration, and drilling will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities, pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal; around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period. Additionally, no new drilling will be allowed within up to 200 meters of leks known at the time of permitting. Normal vehicle use on existing roads will not be restricted. Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 feet from the source of the noise.

**Ground-level Abandoned Well Marker to avoid raptor perching:** Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well. For more installation details, contact the Carlsbad Field Office at 575-234-5972.

## **VI. CONSTRUCTION**

### **A. NOTIFICATION**

The BLM shall administer compliance and monitor construction of the access road and well pad. Notify the Carlsbad Field Office at (575) 234-5909 at least 3 working days prior to commencing construction of the access road and/or well pad.

When construction operations are being conducted on this well, the operator shall have the approved APD and Conditions of Approval (COA) on the well site and they shall be made available upon request by the Authorized Officer.

#### **B. TOPSOIL**

The operator shall strip the top portion of the soil (root zone) from the entire well pad area and stockpile the topsoil along the edge of the well pad as depicted in the APD. The root zone is typically six (6) inches in depth. All the stockpiled topsoil will be redistributed over the interim reclamation areas. Topsoil shall not be used for berming the pad or facilities. For final reclamation, the topsoil shall be spread over the entire pad area for seeding preparation.

Other subsoil (below six inches) stockpiles must be completely segregated from the topsoil stockpile. Large rocks or subsoil clods (not evident in the surrounding terrain) must be buried within the approved area for interim and final reclamation.

#### **C. CLOSED LOOP SYSTEM**

Tanks are required for drilling operations: No Pits.

The operator shall properly dispose of drilling contents at an authorized disposal site.

#### **D. FEDERAL MINERAL MATERIALS PIT**

Payment shall be made to the BLM prior to removal of any federal mineral materials. Call the Carlsbad Field Office at (575) 234-5972.

#### **E. WELL PAD SURFACING**

Surfacing of the well pad is not required.

If the operator elects to surface the well pad, the surfacing material may be required to be removed at the time of reclamation. The well pad shall be constructed in a manner which creates the smallest possible surface disturbance, consistent with safety and operational needs.

#### **F. EXCLOSURE FENCING (CELLARS & PITS)**

##### **Exclosure Fencing**

The operator will install and maintain enclosure fencing for all open well cellars to prevent access to public, livestock, and large forms of wildlife before and after drilling operations until the pit is free of fluids and the operator initiates backfilling. (For examples of enclosure fencing design, refer to BLM's Oil and Gas Gold Book, Enclosure Fence Illustrations, Figure 1, Page 18.)

## **G. ON LEASE ACCESS ROADS**

### **Road Width**

The access road shall have a driving surface that creates the smallest possible surface disturbance and does not exceed fourteen (14) feet in width. The maximum width of surface disturbance, when constructing the access road, shall not exceed twenty-five (25) feet.

### **Surfacing**

Surfacing material is not required on the new access road driving surface. If the operator elects to surface the new access road or pad, the surfacing material may be required to be removed at the time of reclamation.

Where possible, no improvements should be made on the unsurfaced access road other than to remove vegetation as necessary, road irregularities, safety issues, or to fill low areas that may sustain standing water.

The Authorized Officer reserves the right to require surfacing of any portion of the access road at any time deemed necessary. Surfacing may be required in the event the road deteriorates, erodes, road traffic increases, or it is determined to be beneficial for future field development. The surfacing depth and type of material will be determined at the time of notification.

### **Crowning**

Crowning shall be done on the access road driving surface. The road crown shall have a grade of approximately 2% (i.e., a 1" crown on a 14' wide road). The road shall conform to Figure 1; cross section and plans for typical road construction.

### **Ditching**

Ditching shall be required on both sides of the road.

### **Turnouts**

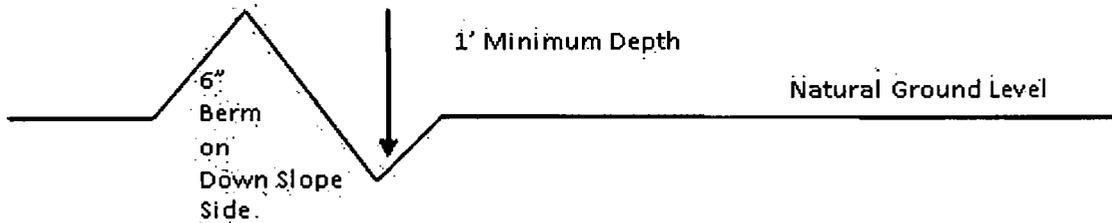
Vehicle turnouts shall be constructed on the road. Turnouts shall be intervisible with interval spacing distance less than 1000 feet. Turnouts shall conform to Figure 1; cross section and plans for typical road construction.

### **Drainage**

Drainage control systems shall be constructed on the entire length of road (e.g. ditches, sidehill outsloping and insloping, lead-off ditches, culvert installation, and low water crossings).

A typical lead-off ditch has a minimum depth of 1 foot below and a berm of 6 inches above natural ground level. The berm shall be on the down-slope side of the lead-off ditch.

### Cross Section of a Typical Lead-off Ditch



All lead-off ditches shall be graded to drain water with a 1 percent minimum to 3 percent maximum ditch slope. The spacing interval are variable for lead-off ditches and shall be determined according to the formula for spacing intervals of lead-off ditches, but may be amended depending upon existing soil types and centerline road slope (in %);

### Formula for Spacing Interval of Lead-off Ditches

Example - On a 4% road slope that is 400 feet long, the water flow shall drain water into a lead-off ditch. Spacing interval shall be determined by the following formula:

$$400 \text{ foot road with } 4\% \text{ road slope: } \frac{400'}{4\%} + 100' = 200' \text{ lead-off ditch interval}$$

### Cattle guards

An appropriately sized cattle guard sufficient to carry out the project shall be installed and maintained at fence/road crossings. Any existing cattle guards on the access road route shall be repaired or replaced if they are damaged or have deteriorated beyond practical use. The operator shall be responsible for the condition of the existing cattle guards that are in place and are utilized during lease operations.

### Fence Requirement

Where entry is granted across a fence line, the fence shall be braced and tied off on both sides of the passageway prior to cutting. The operator shall notify the private surface landowner or the grazing allotment holder prior to crossing any fences.

### Public Access

Public access on this road shall not be restricted by the operator without specific

**Construction Steps**

1. Salvage topsoil
2. Construct road

3. Redistribute topsoil
4. Revegetate slopes

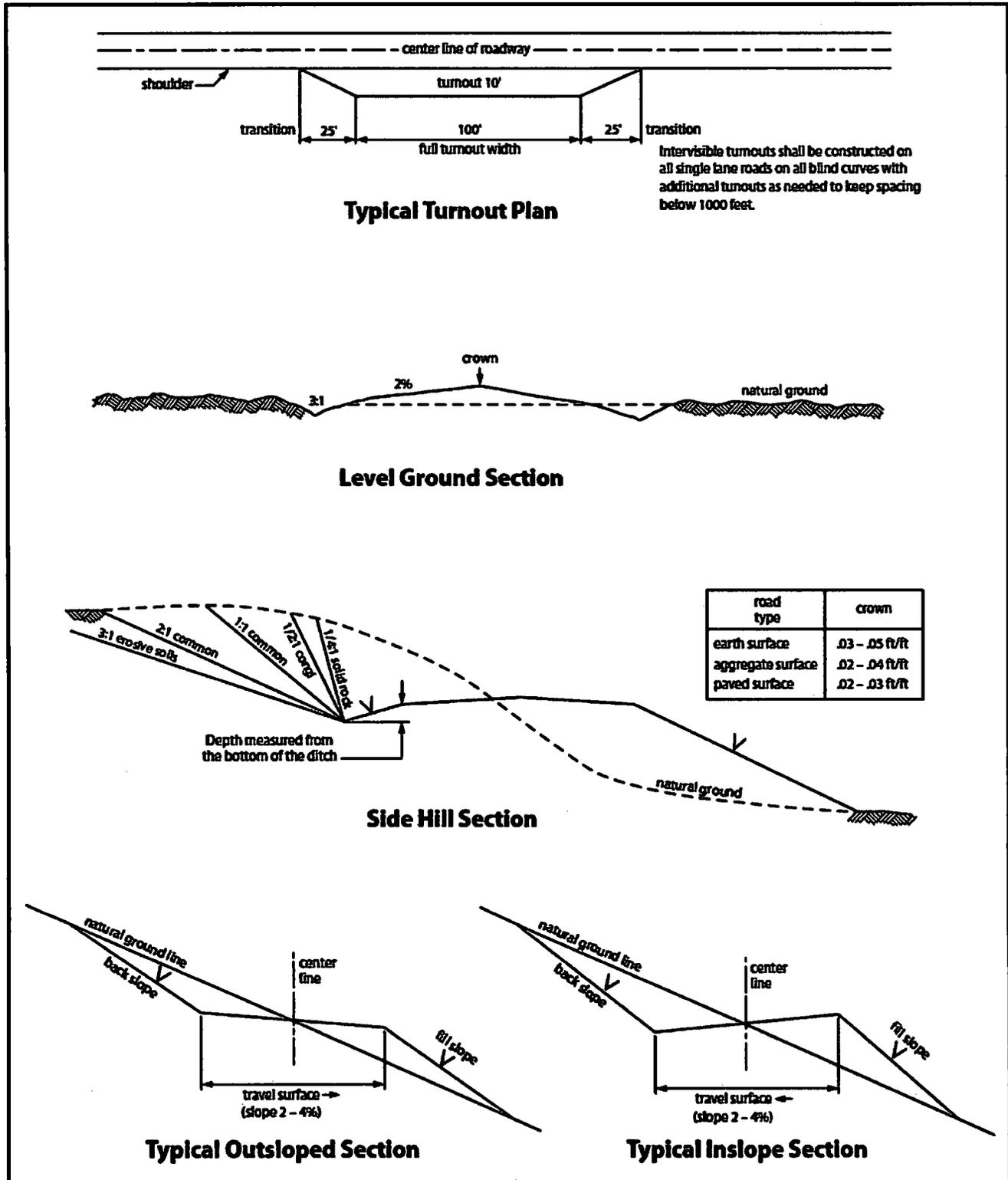


Figure 1. Cross-sections and plans for typical road sections representative of BLM resource or FS local and higher-class roads. written approval granted by the Authorized Officer.

## VII. PRODUCTION (POST DRILLING)

### A. WELL STRUCTURES & FACILITIES

#### **Placement of Production Facilities**

Production facilities should be placed on the well pad to allow for maximum interim recontouring and revegetation of the well location.

#### **Exclosure Netting (Open-top Tanks)**

Immediately following active drilling or completion operations, the operator will take actions necessary to prevent wildlife and livestock access, including avian wildlife, to all open-topped tanks that contain or have the potential to contain salinity sufficient to cause harm to wildlife or livestock, hydrocarbons, or Resource Conservation and Recovery Act of 1976-exempt hazardous substances. At a minimum, the operator will net, screen, or cover open-topped tanks to exclude wildlife and livestock and prevent mortality. If the operator uses netting, the operator will cover and secure the open portion of the tank to prevent wildlife entry. The operator will net, screen, or cover the tanks until the operator removes the tanks from the location or the tanks no longer contain substances that could be harmful to wildlife or livestock. Use a maximum netting mesh size of 1 ½ inches. The netting must not be in contact with fluids and must not have holes or gaps.

#### **Chemical and Fuel Secondary Containment and Exclosure Screening**

The operator will prevent all hazardous, poisonous, flammable, and toxic substances from coming into contact with soil and water. At a minimum, the operator will install and maintain an impervious secondary containment system for any tank or barrel containing hazardous, poisonous, flammable, or toxic substances sufficient to contain the contents of the tank or barrel and any drips, leaks, and anticipated precipitation. The operator will dispose of fluids within the containment system that do not meet applicable state or U. S. Environmental Protection Agency livestock water standards in accordance with state law; the operator must not drain the fluids to the soil or ground. The operator will design, construct, and maintain all secondary containment systems to prevent wildlife and livestock exposure to harmful substances. At a minimum, the operator will install effective wildlife and livestock exclosure systems such as fencing, netting, expanded metal mesh, lids, and grate covers. Use a maximum netting mesh size of 1 ½ inches.

#### **Open-Vent Exhaust Stack Exclosures**

The operator will construct, modify, equip, and maintain all open-vent exhaust stacks on production equipment to prevent birds and bats from entering, and to discourage perching, roosting, and nesting. (*Recommended exclosure structures on open-vent exhaust stacks are in the shape of a cone.*) Production

equipment includes, but may not be limited to, tanks, heater-treaters, separators, dehydrators, flare stacks, in-line units, and compressor mufflers.

#### **Containment Structures**

Proposed production facilities such as storage tanks and other vessels will have a secondary containment structure that is constructed to hold the capacity of 1.5 times the largest tank, plus freeboard to account for precipitation, unless more stringent protective requirements are deemed necessary.

#### **Painting Requirement**

All above-ground structures including meter housing that are not subject to safety requirements shall be painted a flat non-reflective paint color, **Shale Green** from the BLM Standard Environmental Color Chart (CC-001: June 2008).

### **VIII. INTERIM RECLAMATION**

During the life of the development, all disturbed areas not needed for active support of production operations should undergo interim reclamation in order to minimize the environmental impacts of development on other resources and uses.

Within six (6) months of well completion, operators should work with BLM surface management specialists (Jim Amos: 575-234-5909) to devise the best strategies to reduce the size of the location. Interim reclamation should allow for remedial well operations, as well as safe and efficient removal of oil and gas.

During reclamation, the removal of caliche is important to increasing the success of revegetating the site. Removed caliche that is free of contaminants may be used for road repairs, fire walls or for building other roads and locations. In order to operate the well or complete workover operations, it may be necessary to drive, park and operate on restored interim vegetation within the previously disturbed area. Disturbing revegetated areas for production or workover operations will be allowed. If there is significant disturbance and loss of vegetation, the area will need to be revegetated. Communicate with the appropriate BLM office for any exceptions/exemptions if needed.

All disturbed areas after they have been satisfactorily prepared need to be reseeded with the seed mixture provided below.

Upon completion of interim reclamation, the operator shall submit a Sundry Notices and Reports on Wells, Subsequent Report of Reclamation (Form 3160-5).

### **IX. FINAL ABANDONMENT & RECLAMATION**

At final abandonment, well locations, production facilities, and access roads must undergo "final" reclamation so that the character and productivity of the land are restored.

Earthwork for final reclamation must be completed within six (6) months of well plugging. All pads, pits, facility locations and roads must be reclaimed to a satisfactory revegetated, safe, and stable condition, unless an agreement is made with the landowner or BLM to keep the road and/or pad intact.

After all disturbed areas have been satisfactorily prepared, these areas need to be revegetated with the seed mixture provided below. Seeding should be accomplished by drilling on the contour whenever practical or by other approved methods. Seeding may need to be repeated until revegetation is successful, as determined by the BLM.

Operators shall contact a BLM surface protection specialist prior to surface abandonment operations for site specific objectives (Jim Amos: 575-234-5909).

Ground-level Abandoned Well Marker to avoid raptor perching: Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well.

#### **Seed Mixture for LPC Sand/Shinnery Sites**

Holder shall seed all disturbed areas with the seed mixture listed below. The seed mixture shall be planted in the amounts specified in pounds of pure live seed (PLS)\* per acre. There shall be no primary or secondary noxious weeds in the seed mixture. Seed will be tested and the viability testing of seed shall be done in accordance with State law(s) and within nine (9) months prior to purchase. Commercial seed shall be either certified or registered seed. The seed container shall be tagged in accordance with State law(s) and available for inspection by the Authorized Officer.

Seed will be planted using a drill equipped with a depth regulator to ensure proper depth of planting where drilling is possible. The seed mixture will be evenly and uniformly planted over the disturbed area (smaller/heavier seeds have a tendency to drop the bottom of the drill and are planted first). Holder shall take appropriate measures to ensure this does not occur. Where drilling is not possible, seed will be broadcast and the area shall be raked or chained to cover the seed. When broadcasting the seed, the pounds per acre are to be doubled. Seeding shall be repeated until a satisfactory stand is established as determined by the Authorized Officer. Evaluation of growth may not be made before completion of at least one full growing season after seeding.

Species to be planted in pounds of pure live seed\* per acre:

<u>Species</u>	<u>lb/acre</u>
Plains Bristlegrass	5lbs/A
Sand Bluestem	5lbs/A
Little Bluestem	3lbs/A
Big Bluestem	6lbs/A
Plains Coreopsis	2lbs/A
Sand Dropseed	1lbs/A

\*Pounds of pure live seed:

Pounds of seed x percent purity x percent germination = pounds pure live seed



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

# Operator Certification Data Report

09/26/2019

## Operator Certification

*I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions which currently exist; that I have full knowledge of state and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements.*

**NAME:** Jennifer Elrod

**Signed on:** 11/14/2018

**Title:** Senior Regulatory Technician

**Street Address:** 801 CHERRY STREET, SUITE 1200-UNIT 20

**City:** Fort Worth

**State:** TX

**Zip:** 76102

**Phone:** (817)953-3728

**Email address:** jelrod@chisholmenergy.com

## Field Representative

**Representative Name:**

**Street Address:**

**City:**

**State:**

**Zip:**

**Phone:**

**Email address:**



APD ID: 10400042599

Submission Date: 06/13/2019

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

Well Type: OIL WELL

Well Work Type: Drill

Highlighted data  
reflects the most  
recent changes

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### Section 1 - General

APD ID: 10400042599

Tie to previous NOS?

Submission Date: 06/13/2019

BLM Office: CARLSBAD

User: Jennifer Elrod

Title: Senior Regulatory Technician

Federal/Indian APD: FED

Is the first lease penetrated for production Federal or Indian? FED

Lease number: NMLC0066126

Lease Acres: 800

Surface access agreement in place?

Allotted?

Reservation:

Agreement in place? NO

Federal or Indian agreement:

Agreement number:

Agreement name:

Keep application confidential? NO

Permitting Agent? NO

APD Operator: CHISHOLM ENERGY OPERATING LLC

Operator letter of designation:

### Operator Info

Operator Organization Name: CHISHOLM ENERGY OPERATING LLC

Operator Address: 801 Cherry St., Suite 1200 Unit 20

Zip: 76102

Operator PO Box:

Operator City: Fort Worth

State: TX

Operator Phone: (817)469-1104

Operator Internet Address:

### Section 2 - Well Information

Well in Master Development Plan? NO

Master Development Plan name:

Well in Master SUPO? EXISTING

Master SUPO name: Minis West

Well in Master Drilling Plan? EXISTING

Master Drilling Plan name: Minis BS

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

Well API Number:

Field/Pool or Exploratory? Field and Pool

Field Name: LEA

Pool Name: BONE SPRING,  
SOUTH

Is the proposed well in an area containing other mineral resources? USEABLE WATER NATURAL GAS OIL

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Is the proposed well in an area containing other mineral resources? USEABLE WATER,NATURAL GAS,OIL**

**Is the proposed well in a Helium production area? N Use Existing Well Pad? YES New surface disturbance? N**

**Type of Well Pad:** MULTIPLE WELL

**Multiple Well Pad Name:**

**Number:** 1H,3H,5H

**Well Class:** HORIZONTAL

LAGUNA 23 FED

**Number of Legs:** 1

**Well Work Type:** Drill

**Well Type:** OIL WELL

**Describe Well Type:**

**Well sub-Type:** INFILL

**Describe sub-type:**

**Distance to town:** 25 Miles

**Distance to nearest well:** 290 FT

**Distance to lease line:** 100 FT

**Reservoir well spacing assigned acres Measurement:** 160 Acres

**Well plat:** Laguna\_23\_Fed\_Com\_2BS\_5H\_APD\_C102\_06112019\_20190611150749.pdf

**Well work start Date:** 08/01/2019

**Duration:** 30 DAYS

### Section 3 - Well Location Table

**Survey Type:** RECTANGULAR

**Describe Survey Type:**

**Datum:** NAD83

**Vertical Datum:** NAVD88

**Survey number:** 34060

**Reference Datum:**

	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
SHL Leg #1	225	FSL	205 5	FWL	20S	34E	23	Lot N	32.55178 15	- 103.1746	LEA	NEW MEXI CO	NEW MEXI CO	F	NMLC0 066126	368 3	0	0
KOP Leg #1	225	FSL	205 5	FWL	20S	34E	23	Lot N	32.55178 15	- 103.1746	LEA	NEW MEXI CO	NEW MEXI CO	F	NMLC0 066126	- 631 4	100 04	999 7
PPP Leg #1	263 9	FSL	213 7	FWL	20S	34E	23	Lot F	32.55861	- 103.5325 65	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 028880	- 686 6	132 20	105 49

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
PPP Leg #1	330	FSL	214 0	FWL	20S	34E	23	Lot N	32.55228 4	- 103.5325 66	LEA	NEW MEXI CO	NEW MEXI CO	F	NMLC0 066126	- 688 6	109 09	105 69
EXIT Leg #1	100	FNL	214 0	FWL	20S	34E	23	Lot C	32.56561 5	- 103.5325 8	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 078273	- 684 7	154 61	105 30
BHL Leg #1	100	FNL	214 0	FWL	20S	34E	23	Lot C	32.56561 5	- 103.5325 8	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 078273	- 684 7	154 61	105 30



APD ID: 10400042599

Submission Date: 06/13/2019

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

### Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	RUSTLER	3683	1590	1590	ANHYDRITE	USEABLE WATER	N
2	SALADO	1728	1955	1955	SALT	NONE	N
3	YATES	145	3538	3538	SHALE,SANDSTONE	NATURAL GAS,OIL	N
4	CAPITAN REEF	-148	3831	3831	LIMESTONE,DOLOMIT E	USEABLE WATER,POTASH	N
5	DELAWARE	-1944	5627	5627	SILTSTONE,SHALE,SANDSTONE	NATURAL GAS,OIL	N
6	BONE SPRING	-4845	8528	8528	LIMESTONE,SHALE	NATURAL GAS,OIL	N
7	BONE SPRING 1ST	-5973	9656	9656	SILTSTONE,SHALE,SANDSTONE	NATURAL GAS,OIL	N
8	BONE SPRING 2ND	-6478	10161	10161	SILTSTONE,SHALE,SANDSTONE	NATURAL GAS,OIL	Y

### Section 2 - Blowout Prevention

Pressure Rating (PSI): 5M

Rating Depth: 12000

Equipment: Rotating Head, remote kill line, mud-gas separator

Requesting Variance? YES

**Variance request:** WE PROPOSE UTILIZING A CACTUS SPEED HEAD MULTI-BOWL WELLHEAD FOR THIS WELL. PLEASE SEE ATTACHED DIAGRAM AND PRESSURE TESTING STATEMENT. ALSO WE REQUEST TO USE A FLEX CHOKE HOSE; PLEASE SEE ATTACHMENT.

**Testing Procedure:** BOP will be tested by an independent service company to 250 psi low and 5000 psi high, per onshore order 2. Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked each trip out of the hole.

**Choke Diagram Attachment:**

5M\_Choke\_Manifold\_Diagram\_20181031144616.pdf

**BOP Diagram Attachment:**

5m\_BOP\_Diagram\_2\_20190516131721.pdf

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Section 3 - Casing**

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	1650	0	1650	3702	2202	1650	J-55	54.5	BUTT	1.57	3.79	DRY	9.49	DRY	10.11
2	INTERMEDIATE	12.25	9.625	NEW	API	N	0	5675	0	5675	3702	-1698	5675	J-55	40	LT&C	1.71	1.31	DRY	2.78	DRY	2.29
3	PRODUCTION	8.75	5.5	NEW	API	N	0	15431	0	10530	3702	-7823	15431	P-110	20	BUTT	2.19	2.5	DRY	3.03	DRY	3.15

**Casing Attachments**

**Casing ID:** 1      **String Type:** SURFACE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

Casing\_Calculator\_\_Laguna\_23\_Fed\_Com\_2BS\_5H\_20190612084205.xlsx

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

### Casing Attachments

Casing ID: 2 String Type: INTERMEDIATE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Casing\_Calculator\_\_Laguna\_23\_Fed\_Com\_2BS\_5H\_20190612084154.xlsx

Casing ID: 3 String Type: PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Casing\_Calculator\_\_Laguna\_23\_Fed\_Com\_2BS\_5H\_20190612084144.xlsx

### Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	1200	900	1.86	12.3	1674	100	Class C	Sodium Metasilicate, Defoamer, KCL
SURFACE	Tail		1200	1650	455	1.35	14.3	623	100	Class C	None
INTERMEDIATE	Lead	3700	0	3700	1190	2.38	11.5	2332	200	Class C	Sodium Metasilicate, Defoamer, KCL, Kol-Seal, Cellophane Flakes, ROF SealCheck

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
INTERMEDIATE	Lead	3755	3755	225		2.43		330	15		
INTERMEDIATE	Tail		3325	3175	21			335	15		
PRODUCTION	Lead		4855	1855	15	2.62		227	15		
PRODUCTION	Tail		3555	1855	31			250	15		

### Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

Describe the mud monitoring system utilized: Pason PVT system will be in place throughout the well as well as visual checks

### Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	1650	SPUD MUD	8.2	8.4							
5675	1053	OIL-BASED	9	9.5							

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
1650	5675	SALT SATURATED	9.8	10.2							

### Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

None

**List of open and cased hole logs run in the well:**

CBL,DS,GR,MWD

**Coring operation description for the well:**

None

### Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 5265

**Anticipated Surface Pressure:** 2939.82

**Anticipated Bottom Hole Temperature(F):** 163

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

Lea\_County\_H2S\_plan\_20181101131717.pdf

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

## Section 8 - Other Information

### **Proposed horizontal/directional/multi-lateral plan submission:**

3D\_ACSummary\_\_Chisholm\_Laguna\_23\_Fed\_Com\_2BS\_5H\_Rev0\_BT\_12JUN19\_20190613090332.xlsx

Proposal\_\_Chisholm\_Laguna\_23\_Fed\_Com\_2BS\_5H\_Rev0\_BT\_12JUN19\_20190613090333.xlsx

Proposal\_100\_\_Chisholm\_Laguna\_23\_Fed\_Com\_2BS\_5H\_Rev0\_BT\_12JUN19\_20190613090333.xlsx

WP\_\_Chisholm\_Laguna\_23\_Fed\_Com\_2BS\_5H\_Rev0\_BT\_12JUN19\_20190613090334.pdf

### **Other proposed operations facets description:**

### **Other proposed operations facets attachment:**

Chisholm\_Energy\_\_Laguna\_23\_Fed\_Com\_2BS\_5H\_\_WBD\_20190613090313.pdf

### **Other Variance attachment:**

Cactus\_Speed\_Head\_Installation\_Procedure\_20181101132010.pdf

Cactus\_Speedhead\_Diagram\_20181101132011.pdf

Choke\_Hose\_M55\_1\_07102017\_145204\_66\_1225\_04\_14\_2014\_\_20181101132012.pdf

Choke\_Hose\_M55\_2\_07102017\_145421\_66\_1042\_05\_03\_2013\_\_20181101132012.pdf

Cactus\_Speed\_Head\_Pressure\_Testing\_Statement\_20181101132011.pdf

Choke Line:  
SM System: 3" minimum  
OPTIONAL: Flex Hose may be  
used if approved in AFD

Adjustable  
Choke

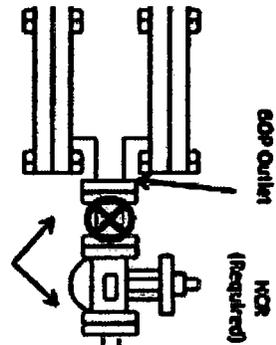
Choke  
Isolation  
Valve

Mud Tanks  
40' - 50' from  
wellbore

Mud Tanks

Shaker

Outlet Tank



SMA: 2 valves Minimum

REMOTE  
OPERATED  
Adjustable  
Choke

Choke  
Isolation  
Valve

To mud gas separator  
3" Nominal

3" Minimum  
Sized line to burn area (1.50")  
(not connected to buffer tank)

To mud gas separator

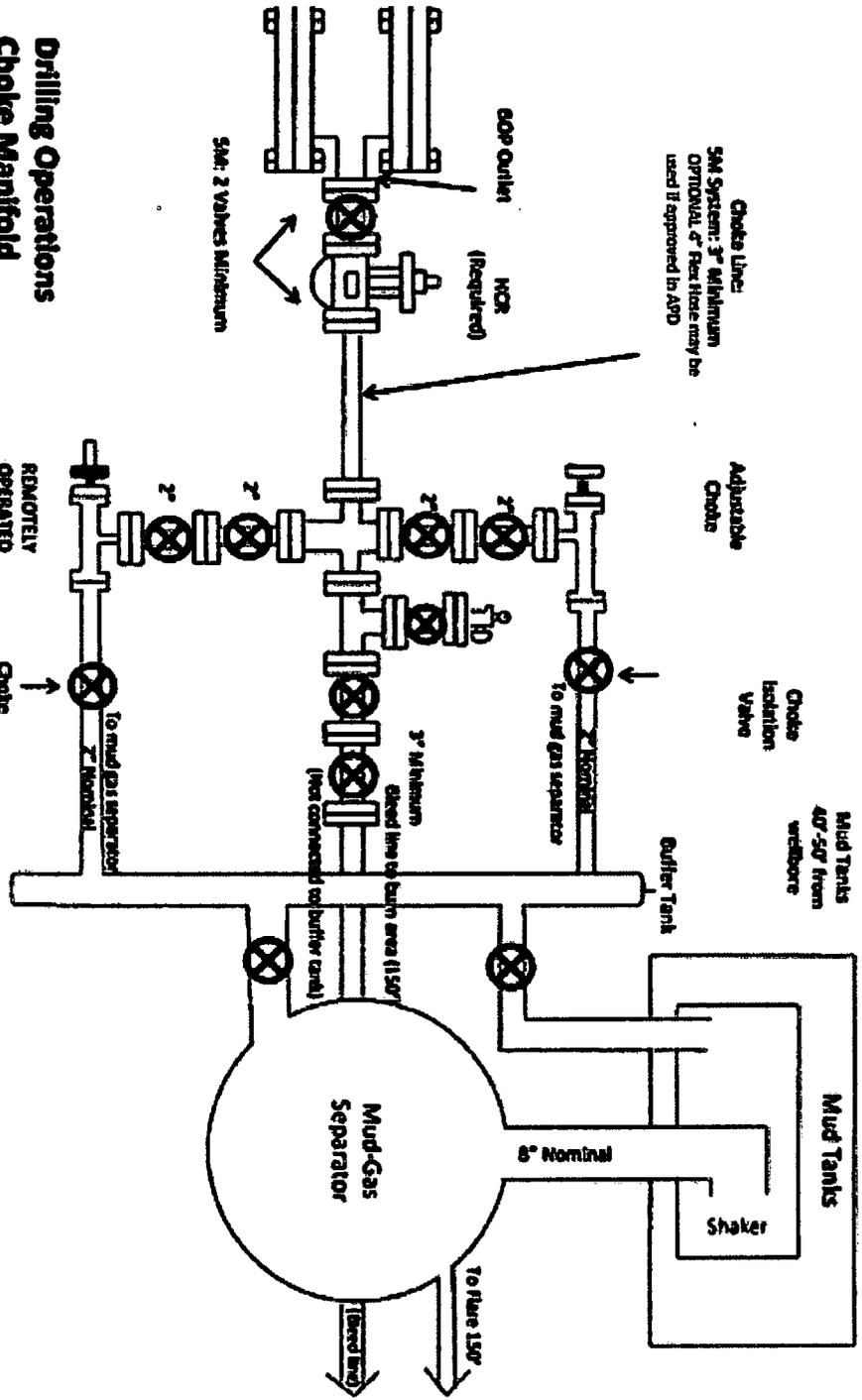
3" Minimum  
Sized line to burn area (1.50")  
(not connected to buffer tank)

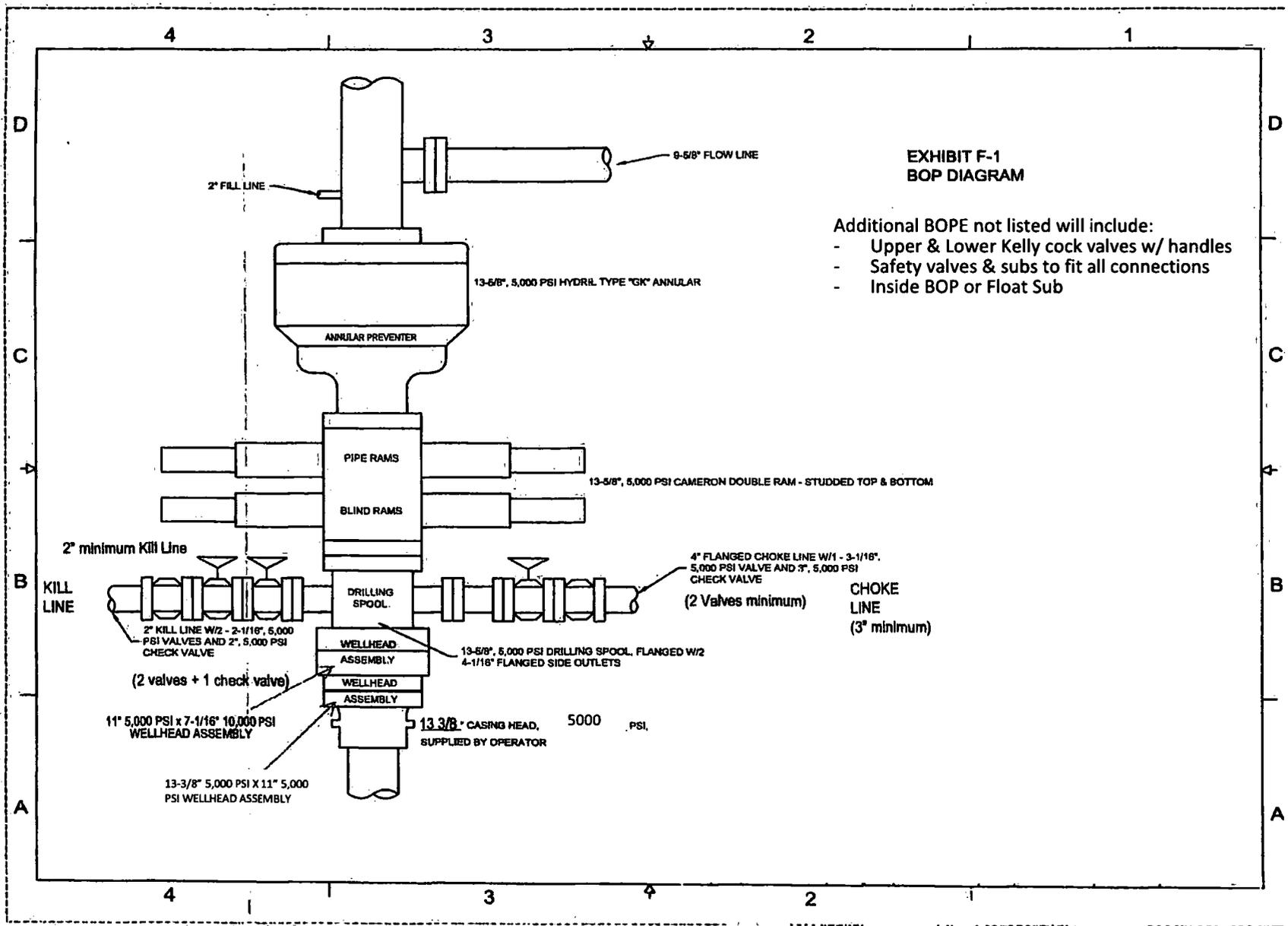
Mud-Gas  
Separator

To Flare 1.50"

To Flare 1.50"  
(lined line)

**Drilling Operators  
Choke Manifold  
SM Service**





**EXHIBIT F-1  
BOP DIAGRAM**

- Additional BOPE not listed will include:
- Upper & Lower Kelly cock valves w/ handles
  - Safety valves & subs to fit all connections
  - Inside BOP or Float Sub

**Casing Program: Laguna Fed Com 23 2BS 5H (13 3/8" x 9 5/8" x 5 1/2")**

Open Hole Size (Inches)	Casing Depth; From (ft)	Casing Setting Depth (ft) MD	Casing Setting Depth (ft) TVD	Casing Size (inches)	Casing Weight (lb/ft)	Casing Grade	Thread	Condition	Anticipated Mud Weight (ppg)	Burst (psi)	Burst SF (1.125)	Collar (psi)
<b>Surface</b>												
17.5"	0'	1,650'	1,650'	13 3/8"	54.5	J-55	BTC	New	8.4	2730	3.79	113
<b>Intermediate</b>												
12.25"	0'	5,675'	5,675'	9 5/8"	40	J-55	LTC	New	10.2	3950	1.31	257
<b>Production</b>												
8.75"	0'	15,528'	10,573'	5 1/2"	20	P-110	BTC	New	9.2	12640	2.50	1108

**Casing Design Criteria and Casing Loading Assumptions:**

Surface

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 8.4 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 8.4 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 8.4 ppg

Intermediate

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 10.2 ppg  
 Collapse A 1.125 design factor with 1/2 TVD internal evacuation and collapse force equal to a mud gradient of: 10.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 10.2 ppg

Production

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 9.2 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 9.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 9.2 ppg

Tension  
Body SF  
(1.8)

9.49

2.78

3.03

**Casing Program: Laguna Fed Com 23 2BS 5H (13 3/8" x 9 5/8" x 5 1/2")**

Open Hole Size (Inches)	Casing Depth; From (ft)	Casing Setting Depth (ft) MD	Casing Setting Depth (ft) TVD	Casing Size (inches)	Casing Weight (lb/ft)	Casing Grade	Thread	Condition	Anticipated Mud Weight (ppg)	Burst (psi)	Burst SF (1.125)	Collap (psi)
<b>Surface</b>												
17.5"	0'	1,650'	1,650'	13 3/8"	54.5	J-55	BTC	New	8.4	2730	3.79	113
<b>Intermediate</b>												
12.25"	0'	5,675'	5,675'	9 5/8"	40	J-55	LTC	New	10.2	3950	1.31	257
<b>Production</b>												
8.75"	0'	15,528'	10,573'	5 1/2"	20	P-110	BTC	New	9.2	12640	2.50	1108

**Casing Design Criteria and Casing Loading Assumptions:**

Surface

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 8.4 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 8.4 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 8.4 ppg

Intermediate

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 10.2 ppg  
 Collapse A 1.125 design factor with 1/2 TVD internal evacuation and collapse force equal to a mud gradient of: 10.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 10.2 ppg

Production

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 9.2 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 9.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 9.2 ppg

Tension  
Body SF  
(1.8)

9.49

2.78

3.03

**Casing Program: Laguna Fed Com 23 2BS 5H (13 3/8" x 9 5/8" x 5 1/2")**

Open Hole Size (Inches)	Casing Depth; From (ft)	Casing Setting Depth (ft) MD	Casing Setting Depth (ft) TVD	Casing Size (inches)	Casing Weight (lb/ft)	Casing Grade	Thread	Condition	Anticipated Mud Weight (ppg)	Burst (psi)	Burst SF (1.125)	Collap (psi)
<b>Surface</b>												
17.5"	0'	1,650'	1,650'	13 3/8"	54.5	J-55	BTC	New	8.4	2730	3.79	113
<b>Intermediate</b>												
12.25"	0'	5,675'	5,675'	9 5/8"	40	J-55	LTC	New	10.2	3950	1.31	257
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8.75"	0'	15,528'	10,573'	5 1/2"	20	P-110	BTC	New	9.2	12640	2.50	1108

**Casing Design Criteria and Casing Loading Assumptions:**

Surface

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 8.4 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 8.4 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 8.4 ppg

Intermediate

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 10.2 ppg  
 Collapse A 1.125 design factor with 1/2 TVD internal evacuation and collapse force equal to a mud gradient of: 10.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 10.2 ppg

Production

Tension A 1.8 design factor with effects of buoyancy with a fluid equal to a mud weight of: 9.2 ppg  
 Collapse A 1.125 design factor with full internal evacuation and collapse force equal to a mud gradient of: 9.2 ppg  
 Burst A 1.125 design factor with full external evacuation and burst force equal to a mud gradient of: 9.2 ppg

Tension  
Body SF  
(1.8)

9.49

2.78

3.03

**Chisholm Energy Operating, LLC**

801 Cherry St., Suite 1200-Unit 20

Fort Worth, TX 76102

**H2S Contingency Plan**

**Lea County, NM**

## Escape

Crews shall escape upwind of escaping gas in the event of an emergency release of gas. Escape can be facilitated from the location entrance road. Crew should then block entrance to the location from the lease road so as not to allow anyone traversing into a hazardous area. The blockade should be at a safe distance outside of the ROE. There are NO homes or buildings in or near the ROE.

Assumed 100 ppm ROE = 3000'  
100 ppm H<sub>2</sub>S concentration shall trigger activation of this plan

## Emergency Procedures

In the event of a release of gas containing H<sub>2</sub>S, the first responder(s) must:

- « Isolate the area and prevent entry by other persons into the 100 ppm ROE.
- « Evacuate any public places encompassed by the 100 ppm ROE.
- « Be equipped with H<sub>2</sub>S monitors and air packs in order to control the release.
- « Use the "buddy system" to ensure no injuries occur during the response.
- « Take precautions to avoid personal injury during this operation.
- « Contact operator and/or local officials to aid in operation. See list of phone numbers attached.
- « Have received training

in the: Detection of

H<sub>2</sub>S, and

Measures for protection against the gas,

Equipment used for protection and emergency response.

## Ignition of Gas Source

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO<sub>2</sub>). Intentional ignition must be coordinated with the NMOCD and local officials. Additionally, the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever there is an ignition of the gas.

## Characteristics of H<sub>2</sub>S and SO<sub>2</sub>

Common Name	Chemical Formula	Specific Gravity	Threshold Limit	Hazardous Limit	Lethal Concentration
Hydrogen Sulfide	H <sub>2</sub> S	1.189 Air=1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO <sub>2</sub>	2.21 Air=1	2 ppm	N/A	1000 ppm

## **Contacting Authorities**

Chisholm Energy Operating personnel must liaise with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available including directions to site. The following call list of essential and potential responders has been prepared for use during a release. Chisholm Energy Operating, LLC response must be in coordination with the State of New Mexico's "Hazardous Materials Emergency Response Plan" (HMERP).

## **Hydrogen Sulfide Drilling Operations Plan**

1. All Company and Contract personnel admitted on location must be trained by a qualified H2S safety instructor to the following:
  - A. Characteristics of H<sub>2</sub>S
  - B. Physical effects and hazards
  - C. Principal and operation of H<sub>2</sub>S detectors, warning system and briefing areas.
  - D. Evacuation procedure, routes and first aid.
  - E. Proper use of safety equipment & life support systems
  - F. Essential personnel meeting Medical Evaluation criteria will receive additional training on the proper use of 30-minute pressure demand air packs.
2. H<sub>2</sub>S Detection and Alarm Systems:
  - a. H<sub>2</sub>S sensors/detectors to be located on the drilling rig floor, in the base of the sub structure/cellar area, on the mud pits in the shale shaker area. Additional H<sub>2</sub>S detectors may be placed as deemed necessary.
  - b. An audio alarm system will be installed on the derrick floor and in the top doghouse.
3. Windsock and/or wind streamers:
  - a. Windsock at mudpit area should be high enough to be visible.
  - b. Windsock on the rig floor and/ or top doghouse should be high enough to be visible.
4. Condition Flags and Signs
  - a. Warning sign on access road to location.
  - b. Flags to be displayed on sign at entrance to location. Green flag indicates normal safe condition. Yellow flag indicates potential pressure and danger. Red flag indicates danger (H<sub>2</sub>S present in dangerous concentration). Only H<sub>2</sub>S trained and certified personnel

admitted to location.

5. Well control equipment:

- a. See exhibit BOP and Choke Diagrams

6. Communication:

- a. While working under masks chalkboards will be used for communication.
- b. Hand signals will be used where chalk board is inappropriate.
- c. Two-way radio will be used to communicate off location in case of emergency help is required. In most cases, cellular telephones will be available at most drilling foreman's trailer or living quarters.

7. Drill stem Testing:

No DSTs are planned at this time.

- 8. Drilling contractor supervisor will be required to be familiar with the effects H2S has on tubular goods and other mechanical equipment.
- 9. If H2S is encountered, mud system will be altered if necessary to maintain control of formation. A mud gas separator will be brought into service along with H2S scavengers if necessary.

**Emergency Assistance Telephone List**

**Chisholm Energy Holdings, LLC**

Chisholm Energy Operating, LLC  
Vice President of Operations-Brad Grandstaff

Office: (817)953-6063

Office: (817)953-3150

Cell: (972)977-9221

Drilling Superintendent-Russell Simons

Cell: (830)285-7501

Production Superintendent-Paul Martinez

Cell: (325)206-1722

**Public Safety:****911 or**

Lea County Sheriff's Department	Number:	(575)396-3611
Lea County Emergency Management-Lorenzo Velasquez	Number:	(575)391-2983
Lea County Fire Marshal		
Lorenzo Velasquez, Director	Number:	(575)391-2983
Jeff Broom, Deputy Fire Marshal	Number:	(575)391-2988
Fire Department:		
Knowles Fire Department	Number:	(505)392-2810
City of Hobbs Fire Department	Number:	(505)397-9308
Jal Volunteer Fire Department	Number:	(505)395-2221
Lovington Fire Department	Number:	(575)396-2359
Maljamar Fire Department	Number:	(505)676-4100
Tatum Volunteer Fire Department	Number:	(505)398-3473
Eunice Fire Department	Number:	(575)394-3258
Hospital: Lea Regional Medical Center	Number:	(575)492-5000
AirMed: Medevac	Number:	(888)303-9112
Dept. of Public Safety	Number:	(505)827-9000
<b>New Mexico OCD-Dist. 1-Hobbs-</b>	Office	Number: (575)393-6161
	Emergency	Number: (575)370-3186
Lea County Road Department	Number:	(575)391-2940
NMDOT	Number:	(505)827-5100

### Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19 Anti-Collision Summary Report

Analysis Date-24hr Time: June 12, 2019 - 13:05  
 Client: Chisholm  
 Field: NM Lea County (NAD 83)  
 Structure: Chisholm Laguna 23 Fed Com 2BS 5H  
 Slot: New Slot  
 Well: Chisholm Laguna 23 Fed Com 2BS 5H  
 Borehole: Original Borehole  
 Scan MD Range: 0.00ft - 15461.16ft

Analysis Method: 3D Least Distance  
 Reference Trajectory: Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19 (Def Plan)  
 Depth Interval: Every 10.00 Measured Depth (ft)  
 Rule Set: NAL Procedure: D&M AntiCollision Standard 5002  
 Min Pts: All local minima indicated.  
 Version / Patch: 2.10.760.0  
 Database / Project: us1153app452.dir.slb.com/drilling-NM Lea County 2.10

Trajectory Error Model: ISCWSA0 3-D 95.000% Confidence 2.7955 sigma, for subject well. For offset wells, error model version is specified with each well respectively.

#### Offset Trajectories Summary

Offset Selection Criteria: Restricted within 56471.66 ft  
 Wellhead distance scan: Definitive Surveys - Definitive Plans - Definitive surveys exclude definitive plans  
 Selection filters: - All Non-Def Surveys when no Def-Survey is set in a borehole - All Non-Def Plans when no Def-Plan is set in a borehole

Offset Trajectory	Separation			Allow Dev. (ft)	Sep. Fact.	Controlling Rule	Reference Trajectory		Risk Level			Alert	Status
	Ct-Ct (ft)	MAS (ft)	EOU (ft)				MD (ft)	TVD (ft)	Alert	Minor	Major		

Results highlighted: Sep-Factor separation < 1.50 ft

2007-0298 MARATHON ROAD (NAD FEDERAL 2011) (Chisholm Laguna 23 Fed Com 2BS 5H) (Def Survey)												
4991.55	32.81	4989.05	4858.74	N/A	MAS = 10.00 (m)	0.00	0.00					Surface
4991.28	32.81	4888.78	4858.47	200628.25	MAS = 10.00 (m)	30.00	30.00					MinPt-O-SF
4991.27	32.81	4888.75	4858.48	202587.85	MAS = 10.00 (m)	32.00	32.00					WRP
4990.47	32.81	4880.37	4858.45	842.57	MAS = 10.00 (m)	1310.00	1310.00					MinPts
4990.51	32.81	4878.15	4858.47	565.18	MAS = 10.00 (m)	2010.00	2010.00					MinPts
4890.15	32.81	4878.98	4857.34	662.34	MAS = 10.00 (m)	2100.00	2099.99					MinPt-O-SF
4908.63	32.81	4898.80	4875.62	663.94	MAS = 10.00 (m)	2500.00	2498.37					MinPt-O-SF
4963.30	32.81	4954.37	4930.45	772.34	MAS = 10.00 (m)	3280.00	3276.40					MinPt-O-SF
5037.47	32.81	5028.85	5004.86	798.35	MAS = 10.00 (m)	4229.39	4222.18					MinPt-O-SF
5051.21	32.81	5042.02	5018.40	794.58	MAS = 10.00 (m)	4700.00	4692.15					MinPt-O-SF
5050.35	32.81	5041.06	5017.84	748.91	MAS = 10.00 (m)	4850.00	4842.15					MinPts
5050.36	32.81	5041.06	5017.55	745.29	MAS = 10.00 (m)	4860.00	4852.15					MINPT-O-EQU
5035.96	35.93	5011.07	4999.93	225.87	OSF1.50	8940.00	8932.15					MinPt-CtCI
5035.96	36.23	5010.87	4999.73	223.83	OSF1.50	8990.00	8982.15					MINPT-O-EQU
5036.06	36.35	5010.98	4998.73	223.08	OSF1.50	9010.00	9002.15					MinPt-O-ADP
5048.02	38.68	5019.40	5007.34	208.09	OSF1.50	9440.00	9432.15					MinPt-O-SF
379.60	121.47	295.65	258.13	4.94	OSF1.50	15020.00	10533.60	OSF<5.00				Enter Alert
201.08	211.06	67.68	-0.98	1.43	OSF1.50	15220.00	10531.85		OSF<1.50			Enter Minor
164.27	254.54	-7.83	-0.27	0.95	OSF1.50	15270.00	10531.42			OSF<1.00		Enter Major
122.20	335.26	-102.14	-213.06	0.84	OSF1.50	15380.00	10530.48					MinPts
148.51	283.07	-43.03	-138.58	0.77	OSF1.50	15461.18	10529.75					TD

Burk Royalty (Marathon Federal) (Chisholm Laguna 23 Fed Com 2BS 5H) (Def Survey)												
132.28	32.81	129.78	99.47	N/A	MAS = 10.00 (m)	0.00	0.00					Surface
130.91	32.81	128.27	98.10	811.64	MAS = 10.00 (m)	10.00	10.00					MinPt-O-SF
130.30	32.81	127.77	97.49	1956.17	MAS = 10.00 (m)	20.00	20.00					MINPT-O-EQU
130.28	32.81	127.78	97.45	N/A	MAS = 10.00 (m)	32.00	32.00					WRP
130.26	41.36	101.85	88.90	4.93	OSF1.50	250.00	250.00	OSF<5.00				Enter Alert
130.26	132.82	41.08	-2.28	1.47	OSF1.50	540.00	540.00		OSF<1.50			Enter Minor
130.26	195.40	-0.84	-45.14	0.89	OSF1.50	740.00	740.00			OSF<1.00		Enter Major
130.26	891.50	-264.91	-481.24	0.33	OSF1.50	2000.00	2000.00					MinPt-CtCI
142.02	710.79	-332.68	-568.78	0.30	OSF1.50	2380.00	2378.72					MinPt-O-SF
254.49	1133.44	-601.87	-878.85	0.33	OSF1.50	3780.00	3774.69					MinPts
458.05	707.15	-14.21	-248.10	0.87	OSF1.50	4090.00	4083.32					Exit Major
579.84	582.85	190.58	-2.81	1.49	OSF1.50	4230.00	4222.78		OSF>1.50			Exit Minor
1094.62	332.18	872.33	782.43	4.97	OSF1.50	4780.00	4772.15			OSF>5.00		Exit Alert
6887.82	137.84	8788.27	8750.18	78.43	OSF1.50	11380.00	10565.33					MINPT-O-EQU
6935.06	194.50	6804.54	6748.68	54.16	OSF1.50	11740.00	10562.19					MinPt-O-ADP
8368.50	668.53	7923.31	7701.97	18.80	OSF1.50	15461.18	10529.75					MinPt-O-SF

2007-0298 PRECONCORD Well (Chisholm Laguna 23 Fed Com 2BS 5H) (Def Survey)												
944.05	32.81	941.55	911.24	N/A	MAS = 10.00 (m)	0.00	0.00					Surface
943.30	32.81	940.73	910.54	12811.13	MAS = 10.00 (m)	20.00	20.00					MinPt-O-SF
943.06	32.81	940.50	910.25	15029.70	MAS = 10.00 (m)	32.00	32.00					WRP
942.97	287.25	750.64	655.72	4.95	OSF1.50	1000.00	1000.00	OSF<5.00				Enter Alert
922.29	924.43	305.17	-2.14	1.50	OSF1.50	3030.00	3027.35			OSF<1.50		Enter Minor
900.01	1118.62	182.38	-208.66	1.22	OSF1.50	3860.00	3858.05					MinPts
908.97	1118.64	182.38	-208.66	1.22	OSF1.50	3870.00	3868.01					MinPt-CtCI
1002.13	1008.98	328.97	-4.88	1.49	OSF1.50	4080.00	4083.32		OSF>1.50			Exit Minor
1821.91	551.90	1453.15	1270.02	4.97	OSF1.50	5240.00	5232.15			OSF>5.00		Exit Alert
6983.29	150.26	6882.28	6833.03	70.87	OSF1.50	10940.00	10569.17					MINPT-O-EQU
7019.37	192.90	6889.94	6828.42	55.28	OSF1.50	11430.00	10564.90					MinPt-O-ADP
8464.89	659.01	8024.72	7805.88	18.13	OSF1.50	15461.18	10529.75					MinPt-O-SF

Nearburg (Chisholm Laguna 23 Fed Com 2BS 5H) (Def Survey)												
129.51	32.81	127.01	96.70	N/A	MAS = 10.00 (m)	0.00	0.00					Surface
129.10	32.81	126.59	96.29	11090.75	MAS = 10.00 (m)	32.00	32.00					WRP
129.09	32.81	111.64	85.08	17.40	MAS = 10.00 (m)	1240.00	1240.00					MinPts
121.24	32.81	131.11	85.43	15.55	MAS = 10.00 (m)	1490.00	1490.00					MINPT-O-EQU
130.37	32.81	107.92	87.42	12.02	MAS = 10.00 (m)	2030.00	2030.00					MinPts
130.22	32.81	107.83	87.42	12.00	MAS = 10.00 (m)	2040.00	2040.00					MINPT-O-EQU
120.73	32.81	108.20	87.82	11.82	MAS = 10.00 (m)	2100.00	2099.99					MinPt-O-SF
140.13	32.81	128.07	107.32	14.38	MAS = 10.00 (m)	2500.00	2498.37					MinPt-O-SF
298.88	32.81	292.03	264.05	23.87	MAS = 10.00 (m)	4580.00	4572.17					MinPt-O-SF
297.72	32.81	292.83	264.91	23.63	MAS = 10.00 (m)	4670.00	4662.15					MinPt-O-SF
295.35	32.81	279.65	262.44	22.34	MAS = 10.00 (m)	5320.00	5312.15					MinPts
295.34	32.81	279.33	262.43	21.82	MAS = 10.00 (m)	5520.00	5512.15					MinPts
295.28	32.81	278.18	262.47	21.54	MAS = 10.00 (m)	5630.00	5622.15					MINPT-O-EQU
282.83	32.81	261.50	248.75	15.12	MAS = 10.00 (m)	6850.00	6842.15					MinPts
282.54	32.81	261.50	249.73	15.10	MAS = 10.00 (m)	6860.00	6852.15					MINPT-O-EQU
286.84	32.83	263.85	253.71	14.01	OSF1.50	7840.00	7832.15					MinPt-CtCI
286.65	33.03	263.85	253.83	13.96	OSF1.50	7660.00	7652.15					MINPT-O-EQU
286.89	33.07	263.85	253.81	13.94	OSF1.50	7670.00	7662.15					MINPT-O-EQU
287.27	33.72	263.96	253.55	13.68	OSF1.50	7840.00	7832.15					MINPT-O-EQU
280.33	42.55	251.10	237.75	10.40	OSF1.50	9120.00	9112.15					MinPt-CtCI
280.38	42.68	251.07	237.68	10.37	OSF1.50	9150.00	9142.15					MINPT-O-EQU
280.40	42.73	251.08	237.62	10.38	OSF1.50	9160.00	9152.15					MinPt-O-ADP
284.96	44.29	254.60	240.67	10.34	OSF1.50	9650.00	9642.15					MinPt-O-SF
183.78	44.65	123.13	109.07	8.30	OSF1.50	10560.00	10469.08					MinPts





## Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19 Proposal Geodetic Report (Def Plan)

**Report Date:** June 12, 2019 - 04:01 PM  
**Client:** Chisholm  
**Field:** NM Lea County (NAD 83)  
**Structure / Slot:** Chisholm Laguna 23 Fed Com 2BS 5H / New Slot  
**Well:** Chisholm Laguna 23 Fed Com 2BS 5H  
**Borehole:** Original Borehole  
**UWI / API#:** Unknown / Unknown  
**Survey Name:** Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19  
**Survey Date:** June 12, 2019  
**Tort / AHD / DDI / ERD Ratio:** 100.499 \* / 5323.911 ft / 5.894 / 0.504  
**Coordinate Reference System:** NAD83 New Mexico State Plane, Eastern Zone, US Feet  
**Location Lat / Long:** N 32° 33' 7.14250", W 103° 31' 58.20387"  
**Location Grid N/E Y/X:** N 565469.600 ftUS, E 787987.900 ftUS  
**CRS Grid Convergence Angle:** 0.4307 \*  
**Grid Scale Factor:** 0.99997876  
**Version / Patch:** 2.10.760.0

**Survey / DLS Computation:** Minimum Curvature / Lubinski  
**Vertical Section Azimuth:** 359.520 \* (Grid North)  
**Vertical Section Origin:** 0.000 ft, 0.000 ft  
**TVD Reference Datum:** RKB  
**TVD Reference Elevation:** 3713.000 ft above MSL  
**Seabed / Ground Elevation:** 3681.000 ft above MSL  
**Magnetic Declination:** 6.557 \*  
**Total Gravity Field Strength:** 998.4970mgn (9.80665 Based)  
**Gravity Model:** GARM  
**Total Magnetic Field Strength:** 48095.067 nT  
**Magnetic Dip Angle:** 60.432 \*  
**Declination Date:** June 12, 2019  
**Magnetic Declination Model:** HDGM 2019  
**North Reference:** Grid North  
**Grid Convergence Used:** 0.4307 \*  
**Total Corr Mag North->Grid North:** 6.1265 \*  
**Local Coord Referenced To:** Well Head

Comments	MD (ft)	Incl (°)	Azlm Grid (°)	TVD (ft)	VSEC (ft)	NS (ft)	EW (ft)	DLS (*100ft)	Northing (ftUS)	Eastng (ftUS)	Latitude (N/S * * *)	Longitude (E/W * * *)
SHL	0.00	0.00	0.50	0.00	0.00	0.00	0.00	N/A	565469.60	787987.90	N 32 33 7.14	W 103 31 58.20
Build 1" DLS	2000.00	0.00	153.57	2000.00	0.00	0.00	0.00	0.00	565469.60	787987.90	N 32 33 7.14	W 103 31 58.20
Hold	2499.96	5.00	153.57	2499.32	-19.60	-19.52	9.70	1.00	565450.08	787997.60	N 32 33 6.95	W 103 31 58.09
Drop 1" DLS	4229.39	5.00	153.57	4222.18	-155.12	-154.48	76.80	0.00	565315.12	788064.69	N 32 33 5.61	W 103 31 57.32
Hold	4729.35	0.00	153.57	4721.50	-174.72	-174.00	86.50	1.00	565295.60	788074.40	N 32 33 5.41	W 103 31 57.21
KOP Build 10" DLS	10004.35	0.00	153.57	9996.50	-174.72	-174.00	86.50	0.00	565295.60	788074.40	N 32 33 5.41	W 103 31 57.21
Landing Point	10909.34	90.50	359.52	10569.44	403.23	403.93	81.84	10.00	565873.52	788069.54	N 32 33 11.13	W 103 31 57.21
Chisholm Laguna 23 Fed Com 2BS 5H - BHL	15461.16	90.50	359.52	10529.75	4954.88	4955.42	43.40	0.00	570424.90	788031.30	N 32 33 56.17	W 103 31 57.26

**Survey Type:** Def Plan

**Survey Error Model:** ISCWSA Rev 0 \*\*\* 3-D 95.000% Confidence 2.7955 sigma  
**Survey Program:**

Description	Part	MD From (ft)	MD To (ft)	EOU Freq (ft)	Hole Size (in)	Casing Diameter (in)	Expected Max Inclination (deg)	Survey Tool Type	Borehole / Survey
	1	0.000	32.000	1/100.000	30.000	30.000		NAL_MWD_1.0_DEG-Depth Only	Original Borehole / Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19
	1	32.000	15461.160	1/100.000	30.000	30.000		NAL_MWD_1.0_DEG	Original Borehole / Chisholm Laguna 23 Fed Com 2BS 5H Rev0 BT 12JUN19







# Schlumberger

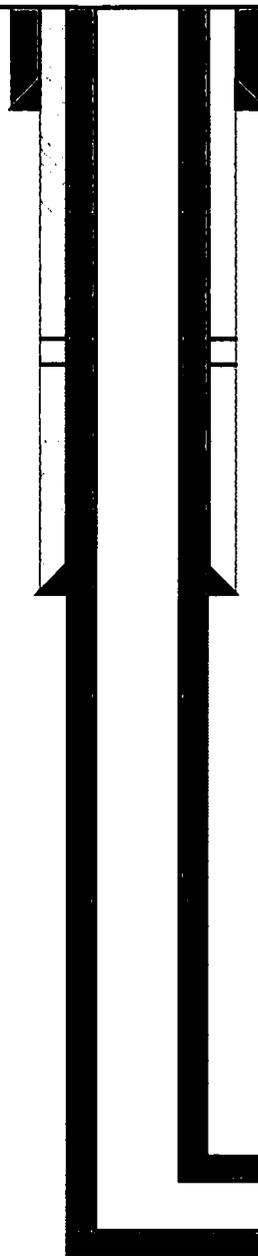
## Borehole:

**Original Borehole**

### Gravity & Magnetic Parameters

<b>Model:</b>	<b>HDGM 2019</b>	<b>Dip:</b>	<b>60.432°</b>	<b>Date:</b>	<b>12-J</b>
<b>MagDec:</b>	<b>6.557°</b>	<b>FS:</b>	<b>48095.067nT</b>	<b>Gravity FS:</b>	<b>998.</b>

	<b>Critical Poi</b>			
<b>Critical Point</b>	<b>MD</b>	<b>INCL</b>	<b>AZIM</b>	<b>TVD</b>
SHL	0.00	0.00	0.50	0.00
Rustler	1590.00	0.00	153.57	1590
Salado	1955.00	0.00	153.57	1955
Build 1° DLS	2000.00	0.00	153.57	2000
Hold	2499.96	5.00	153.57	2499
Yates	3542.60	5.00	153.57	3538

TVD ft-RKB	Geological Tops	Wellbore Sketch	Hole Size	Casing	Drilling Fluids	Cement
2,000'	1,590 Rustler 1,955 Salado		17-1/2"	Surface: 13-3/8" 54.5# J55 BTC	FW Spud Mud	Top of Lead: Surface 12.8 ppg 2.01 cuft/sk 830 sks - 100% XS Top of Tail: 1,200' 14.8 ppg 1.33 cuft/sk 470 sks - 100% XS
3,000	3,538 Yates		12-1/4"	Intermediate: 9-5/8" 40# J55 LTC	Saturated Brine	Stage 1 Top of Lead: 3,700' 11.5 ppg 2.43 cuft/sk 395 sks - 100% XS Top of Tail: 5,225' 14.4 ppg 1.08 cuft/sk 265 sks - 100% XS
4,000	3,831 Capitan Reef	DV Tool & ECP 3,700'				Stage 2 Top of Lead: Surface 11.5 ppg 2.38 cuft/sk 1190 sks 200% XS OH - 50% XS CH
5,000	5,627 Delaware		8-3/4" Curve 8-1/2" Lateral	Production: 5-1/2" 20# P110 BTC	9.0 - 9.5 ppg OBM	Top of Lead: 4,600' 11.3 ppg 2.62 cuft/sk 545 sks - 10% XS Top of Tail: 9,500' 13.2 ppg 1.82 cuft/sk 915 sks - 10% XS
6,000		5,675'				
7,000						
8,000	8,528 Bone Spring					
9,000	9,656 1st Bone Sprg SS					
10,000	10,161 2nd Bone Sprg SS					
11,000	10,944 3rd Bone Sprg SS					



**Installation Procedure Prepared For:**

**Chisholm Energy**  
**13-3/8" x 9-5/8" x 5-1/2" 5/10M**  
**MBU-3T Wellhead System With**  
**CTH-HPS-F MOD Tubing Head**

**Publication # IP0571**

**May, 2017**

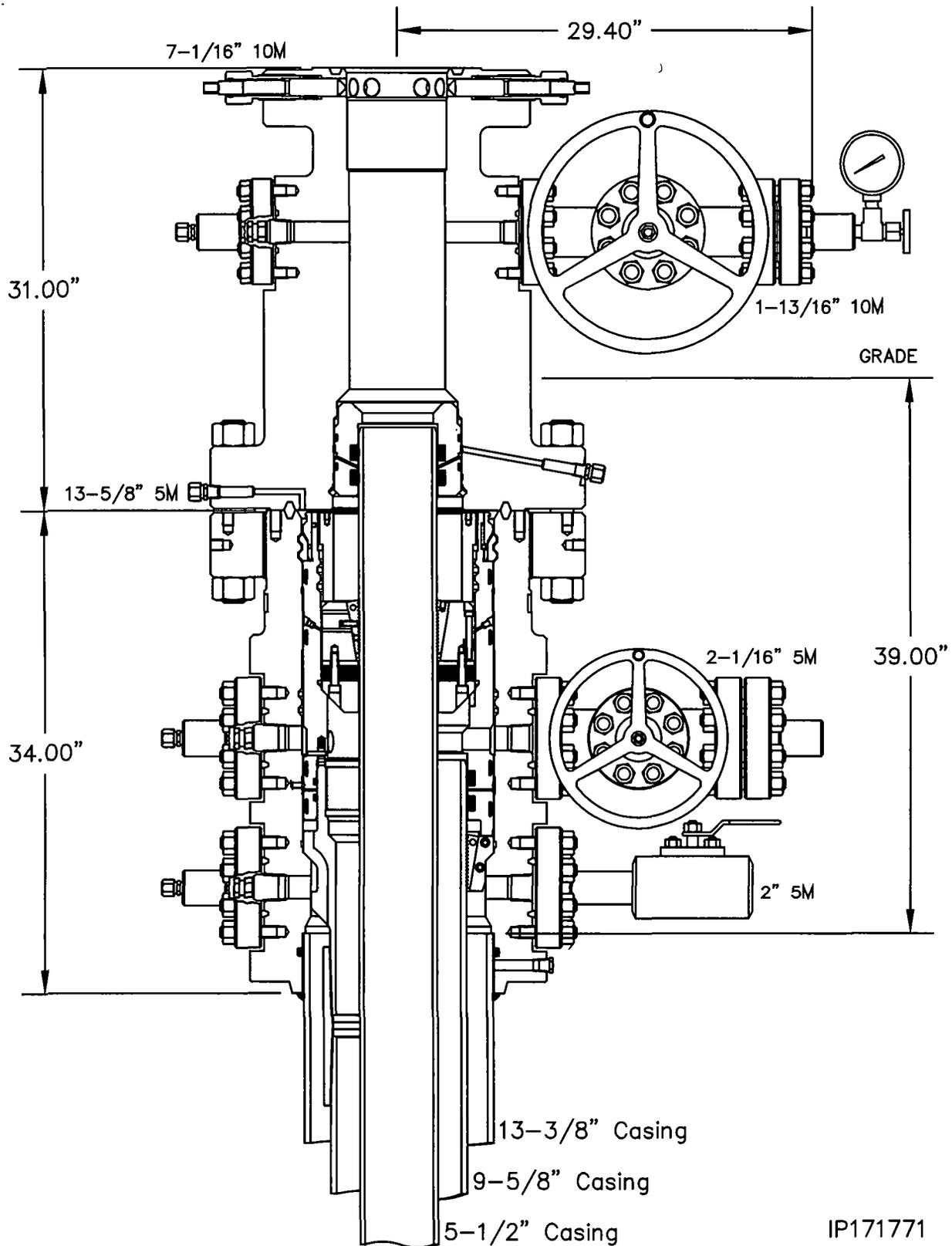
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## Table of Contents

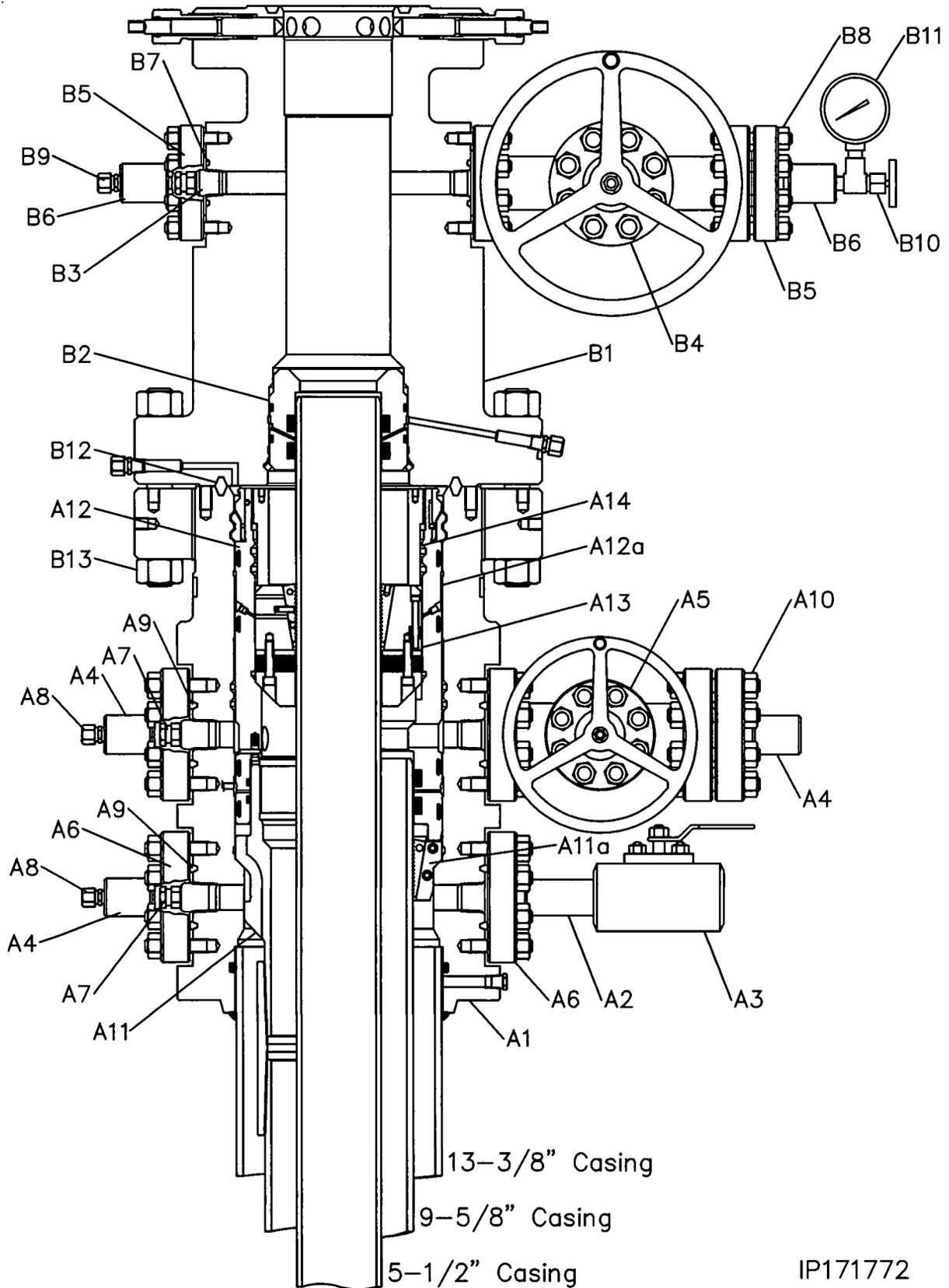
	<b>System Drawing</b> -----	<b>1</b>
	<b>Bill of Materials</b> -----	<b>2</b>
<b>Stage 1</b> —	<b>Install the MBU-3T Housing</b> -----	<b>5</b>
<b>Stage 2</b> —	<b>Nipple Up The BOP Stack</b> -----	<b>6</b>
<b>Stage 3</b> —	<b>Test the BOP Stack</b> -----	<b>7</b>
<b>Stage 4</b> —	<b>Run the Lower Wear Bushing</b> -----	<b>8</b>
	Run the Wear Bushing Before Drilling-----	8
	Retrieve the Wear Bushing After Drilling-----	8
<b>Stage 5</b> —	<b>Hang Off the 9-5/8" Casing</b> -----	<b>9</b>
	Running the 13-5/8" Wash Tool-----	15
<b>Stage 5A</b> —	<b>Hang Off the 9-5/8" Casing (Emergency)</b> -----	<b>16</b>
<b>Stage 6</b> —	<b>Install the MBU-3T Mandrel Hanger Packoff</b> -----	<b>18</b>
	Landing the Packoff-----	20
	Seal Test-----	21
	Engaging the Lockring-----	21
	Retrieving the Packoff-----	22
<b>Stage 6A</b> —	<b>Install the MBU-3T Emergency Packoff</b> -----	<b>23</b>
	Landing the Packoff-----	25
	Seal Test-----	26
	Engaging the Lockring-----	26
<b>Stage 7</b> —	<b>Test the BOP Stack</b> -----	<b>27</b>
<b>Stage 8</b> —	<b>Run the Upper Wear Bushing</b> -----	<b>28</b>
	Run the Wear Bushing Before Drilling-----	28
	Retrieve the Wear Bushing After Drilling-----	28
<b>Stage 9</b> —	<b>Hang Off the 5-1/2" Casing</b> -----	<b>29</b>
<b>Stage 10</b> —	<b>Install the 'Quick Connect' TA Cap Assembly</b> -----	<b>31</b>
	Connection Test-----	32
<b>Stage 11</b> —	<b>Remove the TA Cap Assembly</b> -----	<b>33</b>
<b>Stage 12</b> —	<b>Install the Tubing Head</b> -----	<b>35</b>
	Seal Test-----	36
	Flange Test-----	37
	<b>Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal</b> -----	<b>38</b>

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# System Drawing



# Bill of Materials



MBU-3T HOUSING ASSEMBLY		
Item	Qty	Description
A1	1	Housing, CW, MBU-3T, 13.5/8" 5M x 13-3/8" SOW, with two 2-1/16" 5M studded upper and lower outlets with o-ring, 6A-PU-AA-1-2 Part # 117620
A2	1	Nipple, 2" line pipe x 6" long Part # NP6A
A3	1	Ball Valve, TV, 2" RP, 5M x 2" LP, WCB body SS trim, Delrin seats, HNBR seals, nace with locking handle Part # 115184
A4	3	Bull Plug, 2" line pipe x 1/2" line pipe, 4130 60K Part # BP2T
A5	1	Gate valve, CW1, 2-1/16" 3/5M, flanged end, handwheel operated, AA/DD-NL trim, (6A-LU-AA/DD-NL-1-2) Part # 610003
A6	4	Companion Flange, 2-1/16" 5M x 2" line pipe, 4130 CMS-102, CMS-002 Part # 200002
A7	2	VR Plug, 1-1/2" Sharp Vee x 1-1/4" hex Part # VR2
A8	2	Fitting, grease, vented cap, 1/2" NPT alloy non-nace Part # FTG1
A9	5	Ring Gasket, R-24, 2-1/16" 3/5M Part # R24
A10	8	Studs, all thread with two nuts, black, 7/8" x 6-1/2" long, B7/2H Part # 780067

MBU-3T HOUSING ASSEMBLY		
Item	Qty	Description
A11	1	Casing Hanger, CW, MBU-3T-LWR-TP, fluted, 13-5/8" x 9-5/8" (40#) LC bottom x 10.250" 4 Stub Acme 2G RH box top, with 11-1/2" OD neck, 6A-U-AA-1-2 Part # 120251
A12	1	Packoff, CW, MBU-3T, Mandrel, 13-5/8" nested x 11" with 11.250" 4 Stub Acme 2G LH box top, 1/8" NPT test ports, 6A-U-AA-1-1 Part # 117152
A13	1	Casing Hanger, C2, 11" x 5-1/2" Part # 108067
A14	1	Hold Down Ring, for C2 hanger, 11" x 7 through 4-1/2", arranged for packoff MBU-3T, 13-5/8" with 11.250" 4 Stub Acme 2G LH pin x 9.06" ID x 6.25" long, with 2.12" thread length, 4140 110K Part # 117418

TUBING HEAD ASSEMBLY		
Item	Qty	Description
B1	1	Tubing Head, CW, CTH-HPS-F, 9" (MOD), 13-5/8" 5M x 7-1/16" 10M, with two 1-13/16" 10M studded outlets, round bar, 17-4PH lockscrews, 6A-PU-EE-0,5-2-1 Part #
B2	1	Secondary Seal, CW, HPS-F, 9 MOD x 5-1/2", 6A-PU-DD-NL-1-2 Part # 110503
B3	1	VR Plug, 1-1/4" Sharp Vee x 1-1/4" hex Part # VR1
B4	1	Gate valve, AOZE, 1-13/16" 10M, flanged end, handwheel operated, EE-0,5 trim, (6A-LU-EE-0,5-3-1) Part # 103188
B5	2	Companion Flange, 1-13/16" 10M x 2" LP, 5000 psi max WP, 6A-KU-EE-NL-1 Part # 200010
B6	2	Bull Plug, 2" line pipe x 1/2" line pipe, 4130 60K Part # BP2T
B7	3	Ring Gasket, BX151, 1-13/16" 10M Part # BX-151
B8	8	Studs, all thread with two nuts, black, 3/4" x 5-1/2" long, B7/2H Part # 780080
B9	1	Fitting, grease, vented cap, 1/2" NPT alloy non-nace Part # FTG1
B10	1	Needle Valve, MFA, 1/2" NPT 10M service Part # NVA
B11	1	Pressure Gauge, 5M, 4-1/2" face, liquid filled, 1/2" NPT PG5M
B12	1	Ring Gasket, BX-160, 13-5/8" 15M Part # BX-160
B13	16	Studs, all thread with two nuts, black, 1-5/8" x 12-3/4" long, B7/2H Part # 780087

RECOMMENDED SERVICE TOOLS		
Item	Qty	Description
ST1	1	Test Plug/Retrieving Tool, CW, 13-5/8" x 4-1/2" IF (NC-50), 1-1/4" LP bypass and spring loaded lift dogs Part # 104467
ST2	1	Wear Bushing, CW, MBU-3T-LWR, 13-5/8" x 12.31" ID x 27.0" long with 3/8" o-ring Part # 116974
ST3	1	Casing Hanger Running Tool, CW, MBU-3T-LR-TP, 13-5/8" x 9-5/8" LC box top x 10.250" 4 Stub Acme 2G RH pin bottom, max load capacity 1000K, max torque 18000 ft-lbs. spec for rotating casing Part # 105845
ST4	1	Torque Collar, CW, for use with running tool, TP, 10.250 4 stub Acme 2G RH pin bottom and arranged for 11.50" OD x 5.00" long box hanger neck, maximum torque 18,000 ft-lbs Part # 118906
ST5	1	Wash Tool, CW, Casing Hanger, MBU-LR/MBS2, fluted, 13-5/8" x 4-1/2" IF (NC-50) box top threads, with brushes Part # 106277
ST6	1	Packoff Running Tool, CW, MBU-3T UPR, 13-5/8" nested, with 11.250" 4 Stub Acme 2G LH pin bottom x 4-1/2" IF (NC-50) box top with seal sleeve Part # 117310
ST7	1	Test Plug, CW, MBU-2LR Inner, 11" x 4-1/2" IF, 1-1/4" LP bypass Part # 108848
ST8	1	Wear Bushing, MBU-3T-UPR, nested, 13-5/8" x 11" x 9.00" I.D. x 20.0" long, arranged for 13-5/8" tool Part # 117158

RENTAL EQUIPMENT		
Item	Qty	Description
R1	1	Threaded Hub, CW, MBU-3T, 13-5/8" 5M With 19.000" 2 Stub Acme-2G Left Hand Box Thread Part # 117268
R2	1	Drilling Adapter, CW, MBU-3T, 13-5/8" 5M Quick Connect Bottom x 13-5/8" 5M Studded Top, Temp Rating PU Part # 117278
R3	1	TA Cap, CW, MBU-3T-HPS, 13-5/8" 5M quick connect, with one 2" LPO & 1/2" NPT port, with 1/2" NPT needle valve and 2" LP nipple and valve, 6A-U-AA-1-1 Part # 117317
	1	Secondary Seal Bushing, CW, HPS, 9" x 5-1/2" Part # 109026
R4	4	Lift Eyes, 3/4", side pull hoist ring Part # 115542

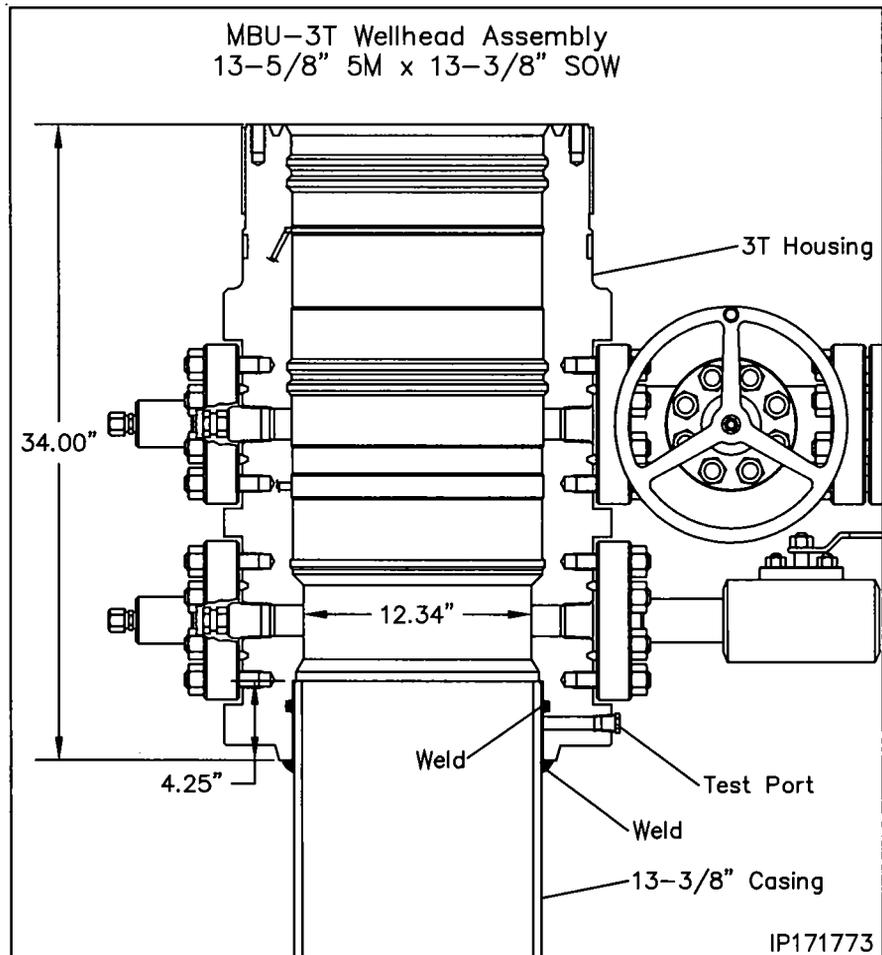
EMERGENCY EQUIPMENT		
Item	Qty	Description
A11a	1	Casing Hanger, CW, MBU-3T, 13-5/8" x 9-5/8" 6A-PU-DD-3-1 Part # 116998
A12a	1	Packoff, CW, MBU-3T, Emergency, 13-5/8" nested x 11" with 11.250" 4 Stub Acme 2G LH box top, 1/8" NPT test ports, 6A-U-AA-1-1 Part # 117184

## Stage 1 — Install the MBU-3T Housing

1. Run the conductor and 13-3/8" surface casing to the required depth and cement as required.
2. Cut the conductor pipe off level with the cellar floor.
3. Final cut the 13-3/8" surface casing at 39.00" below ground level (grade). Ensure the cut is level and square with the horizon.
4. Place an 3/16" x 3/8" bevel on the OD of the stub.

**Note:** The slip on and weld preparation is 4.25" in depth.

5. Examine the 13-5/8" 5M x 13-3/8" SOW x 19.00" 2 Stub Acme LH (Left Hand Thread) MBU-3T Wellhead Housing (Item A1). Verify the following:
  - internal bore is clean and in good condition
  - external Acme thread is clean and in good condition
  - thread flange is in place and rotates freely
 valves are intact and in good condition
  - weld socket is clean and free of grease and debris and o-ring is in place and in good condition



6. Align and level the Wellhead Assembly over the casing stub, orienting the outlets so they will be compatible with the drilling equipment.
7. Remove the pipe plug from the port on the bottom of the Head.
8. Slowly and carefully lower the assembly over the casing stub, weld and test the MBU-3T wellhead to the surface casing.
9. Replace the pipe plug in the port on the bottom of the wellhead.

**Note:** The weld should be a fillet-type weld with legs no less than the wall thickness of the casing. Legs of 1/2" to 5/8" are adequate for most jobs.

Refer to the back of this publication for the **Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal** and for field testing of the weld connection.

IP171773

## Stage 2 — Nipple Up The BOP Stack

1. Examine the **13-5/8" 5M x 19.00" 4 Stub Acme Threaded Hub (Item R1)**. Verify the following:

- Acme thread are clean and in good condition
- remove the (4) retainer set screws an place them in a safe place

2. Thoroughly clean and lightly lubricate the mating threads of the housing and the Thread Hub with Copper Coat or Never Seize.

3. Pick up the Hub and carefully thread it onto the top of the housing with counter clockwise rotation until the top of the ring is approximately a 1/4" below the top of the housing.

4. Position the hub gage ring on top of the housing with the counter bore down as indicated. Ensure the gage ring is level and straight.

5. Rotate the Hub clockwise (UP) until it contacts the gage ring.

**WARNING:** Do not off seat the gage ring.

6. Locate the retainer screw holes in the threaded hub.

7. Rotate the Hub up or down to align the holes in the hub with the notches in the housing.

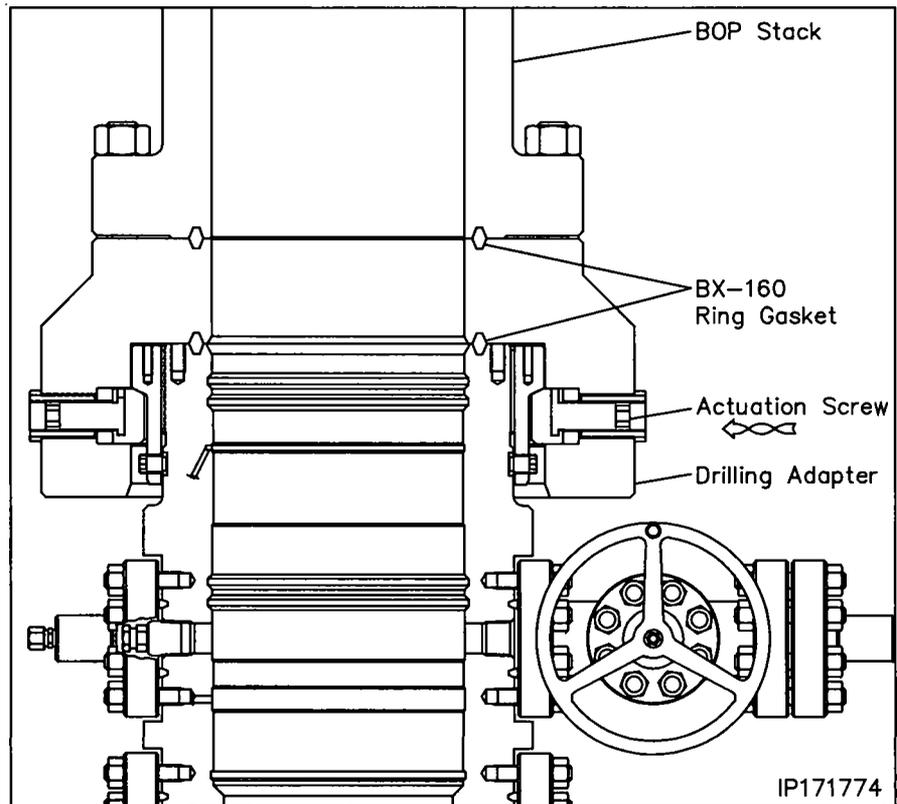
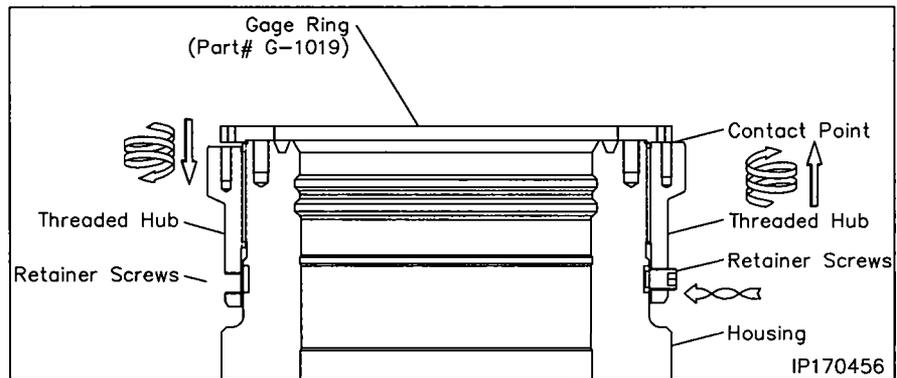
8. Install the set screws and tighten securely. Remove gage ring.

9. Make up the **13-5/8" 5M Quick Connect x 13-5/8" 5M Studded Adapter (Item R2)** to the bottom of the BOP stack using a new **BX-160 Ring Gasket**.

10. Thoroughly clean the MBU-3T hub, ring groove and the mating clamp segments and ring groove of the Adapter attached to the BOP stack.

11. Install a new **BX-160 Ring Gasket** into the ring groove of the housing.

12. Pick up the BOP stack and carefully lower it over the top of the housing and land it on the ring gasket.



13. Ensure the BOP is level and then carefully run in all of the drive screws of the upper adapter to contact point.

14. Ensure the assembly remains level, run in one actuation and torque to 100 ft lbs.

15. Locate the screw 180° from the first and torque it to 100 ft lbs.

16. Locate the screws 90° to the right and left and torque them to 100 ft lbs.

17. Position the second 4 point sequence 90° from the first and torque each screw to 200 ft lbs.

18. Run in all remaining screws to contact and then torque each screw to 400 ft lbs.

19. Make one additional round until a stable torque of 400 ft lbs on all (16) screws is achieved.

## Stage 3 — Test the BOP Stack

Immediately after making up the BOP stack and periodically during the drilling of the well for the next casing string the BOP stack (connections and rams) must be tested.

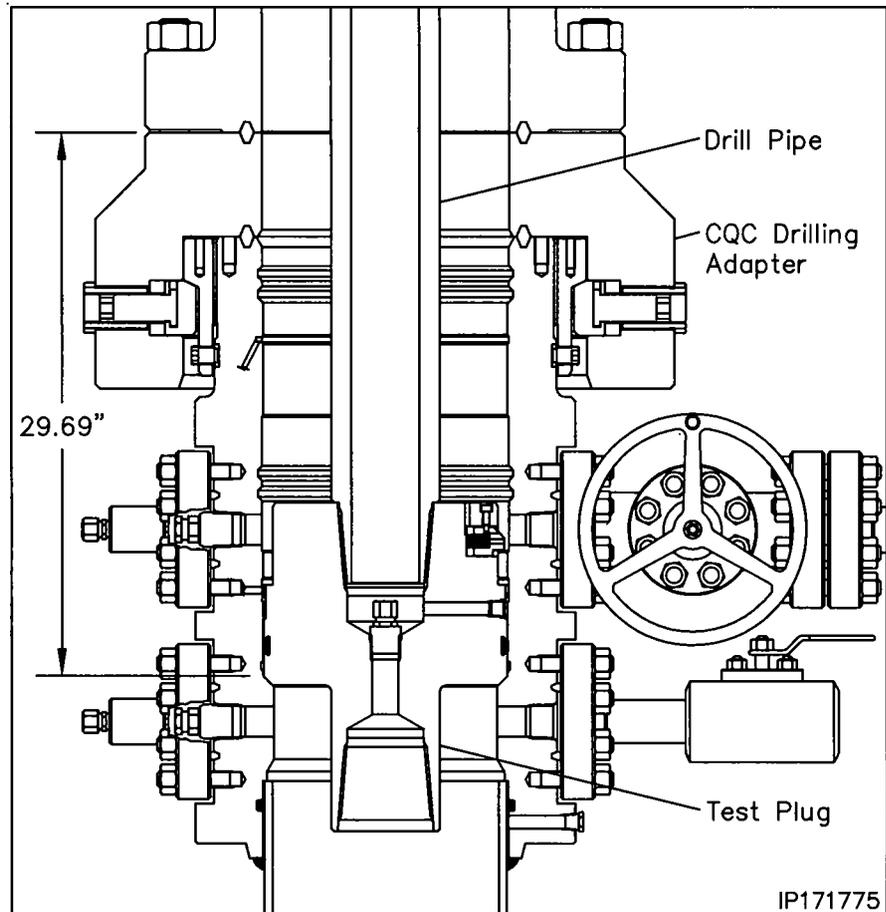
1. Examine the **13-5/8" Nominal x 4-1/2" IF (NC-50) CW Test Plug/Retrieving Tool (Item ST1)**. Verify the following:
  - 1-1/4" VR plug and weep hole plug are in place and tightened securely
  - elastomer seal is in place and in good condition
  - retractable lift lugs are in place, clean, and free to move
  - drill pipe threads are clean and in good condition
2. Position the test plug with the elastomer seal down and the lift lugs up and make up the tool to a joint of drill pipe.

**WARNING:** Ensure that the lift lugs are up and the elastomer seal is down

3. Remove the 1/2" NPT pipe plug from the weep hole if pressure is to be supplied through the drill pipe.
4. Open the housing lower side outlet valve.
5. Lightly lubricate the test plug seal with oil or light grease.
6. Carefully lower the test plug through the BOP and land it on the load shoulder in the housing, 29.69" below the top of the drilling adapter.
7. Close the BOP rams on the pipe and test the BOP to 5000 psi or as required by site supervisor.

**Note:** Any leakage past the test plug will be clearly visible at the open side outlet valve.

8. After a satisfactory test is achieved, release the pressure and open the rams.



9. Remove as much fluid as possible from the BOP stack and then retrieve the test plug with a straight vertical lift.

**Note:** When performing the BOP blind ram test it is highly recommended to suspend a stand of drill pipe below the test plug to ensure the plug stays in place while disconnecting it from the drill pipe.

10. Repeat this procedure as required during the drilling of the hole section.

## Stage 4 — Run the Lower Wear Bushing

**Note:** Always use a Wear Bushing while drilling to protect the load shoulders from damage by the drill bit or rotating drill pipe. The Wear Bushing must be retrieved prior to running the casing.

1. Examine the **13-5/8" Nominal MBU-3T-LWR Wear Bushing (Item ST2)**. Verify the following
  - internal bore is clean and in good condition
  - upper trash o-ring is in place and in good condition
  - shear o-ring cord is in place and in good condition
  - paint anti-rotation lugs white and allow paint to dry

### Run the Wear Bushing Before Drilling

2. Orient the **13-5/8" Nominal x 4-1/2" IF (NC-50) CW Test Plug/Retrieving Tool (Item ST1)** with drill pipe connection up.
3. Attach the Retrieving Tool to a joint of drill pipe.

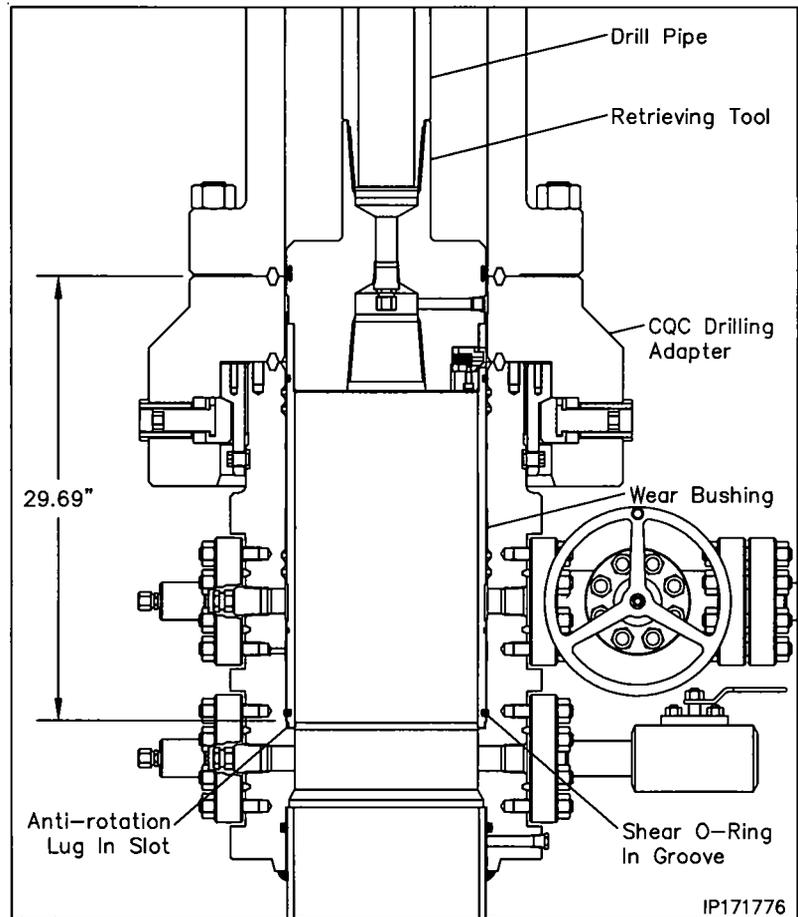
**WARNING:** Ensure that the lift lugs are down and the elastomer seal is up

4. Align the retractable lift lugs of the tool with the retrieval holes of the bushing and carefully lower the tool into the Wear Bushing until the lugs snap into place.

**Note:** If the lugs did not align with the holes, rotate the tool in either direction until they snap into place.

5. Apply a heavy coat of grease, not dope, to the OD of the bushing.
6. Ensure the BOP stack is drained and free of any debris from previous test.
7. Slowly lower the Tool/Bushing Assembly through the BOP stack and land it on the load shoulder in the housing, 29.69" below the top of the drilling adapter.
8. Rotate the drill pipe clockwise (right) to locate the stop lugs in their mating notches in the head. When properly aligned the bushing will drop an additional 1/2".

**Note:** The Shear O-Ring on bottom of the bushing will locate in a groove above the load shoulder in the head to act as a retaining device for the bushing.



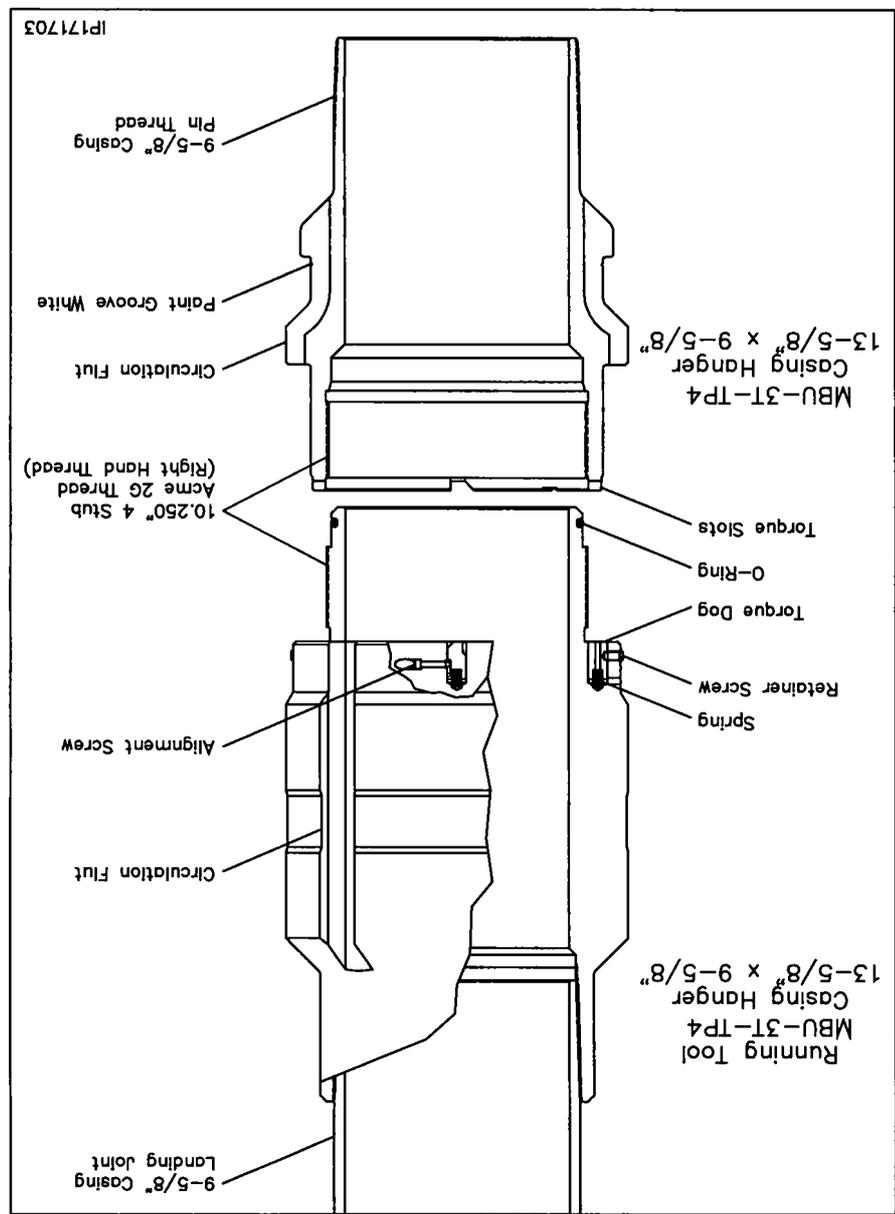
9. Remove the tool from the Wear Bushing by rotating the drill pipe counter clockwise (left) 1/4 turn and lifting straight up.
10. Drill as required.

**Note:** It is highly recommended to retrieve, clean, inspect, grease, and reset the wear bushing each time the hole is tripped during the drilling of the hole section.

### Retrieve the Wear Bushing After Drilling

11. Make up the Retrieving Tool to the drill pipe.
12. Drain BOP stack and wash out if necessary.
13. Slowly lower the tool into the Wear Bushing.
14. Rotate the Retrieving Tool clockwise until a positive stop is felt. This indicates the lugs have snapped into the holes in the bushing.
15. Using the top drive, slowly pick up on the landing joint in 1000 lbs increments until the bushing starts to rise. This action should take a minimum of 3000 lbs pull. Do Not Exceed 60,000 lbs.
16. Retrieve the Wear Bushing, and remove it and the Retrieving Tool from the drill string.

## Stage 5 — Hang Off the 9-5/8" Casing



1. Examine the 13-5/8" x 9-5/8" CW-MBU-3T-TP4 Casing Hanger (Item ST3). Verify the following:  
  - internal bore and threads are clean and in good condition
  - o-ring seal is clean and in good condition
  - torque dogs are in place, in upper most position and retainer set screws are tightened securely

2. Make up a landing joint to the top of the Running Tool and torque connection to thread manufacturer's maximum make up torque.

3. Lay down the landing joint on the pipe rack.

4. On the pipe rack, examine the 13-5/8" x 9-5/8" CW-MBU-3T-TP4 Mandrel Casing Hanger (Item A11). Verify the following:  
  - internal bore and threads are clean and in good condition
  - neck seal area is clean and undamaged
  - torque slots are clean and in good condition
  - pin threads are clean and in good condition
  - threads, seal areas and o-ring of the hanger and running tool with a oil or light grease.

5. Liberally lubricate the mating threads, seal areas and o-ring of the hanger and running tool with a oil or light grease.

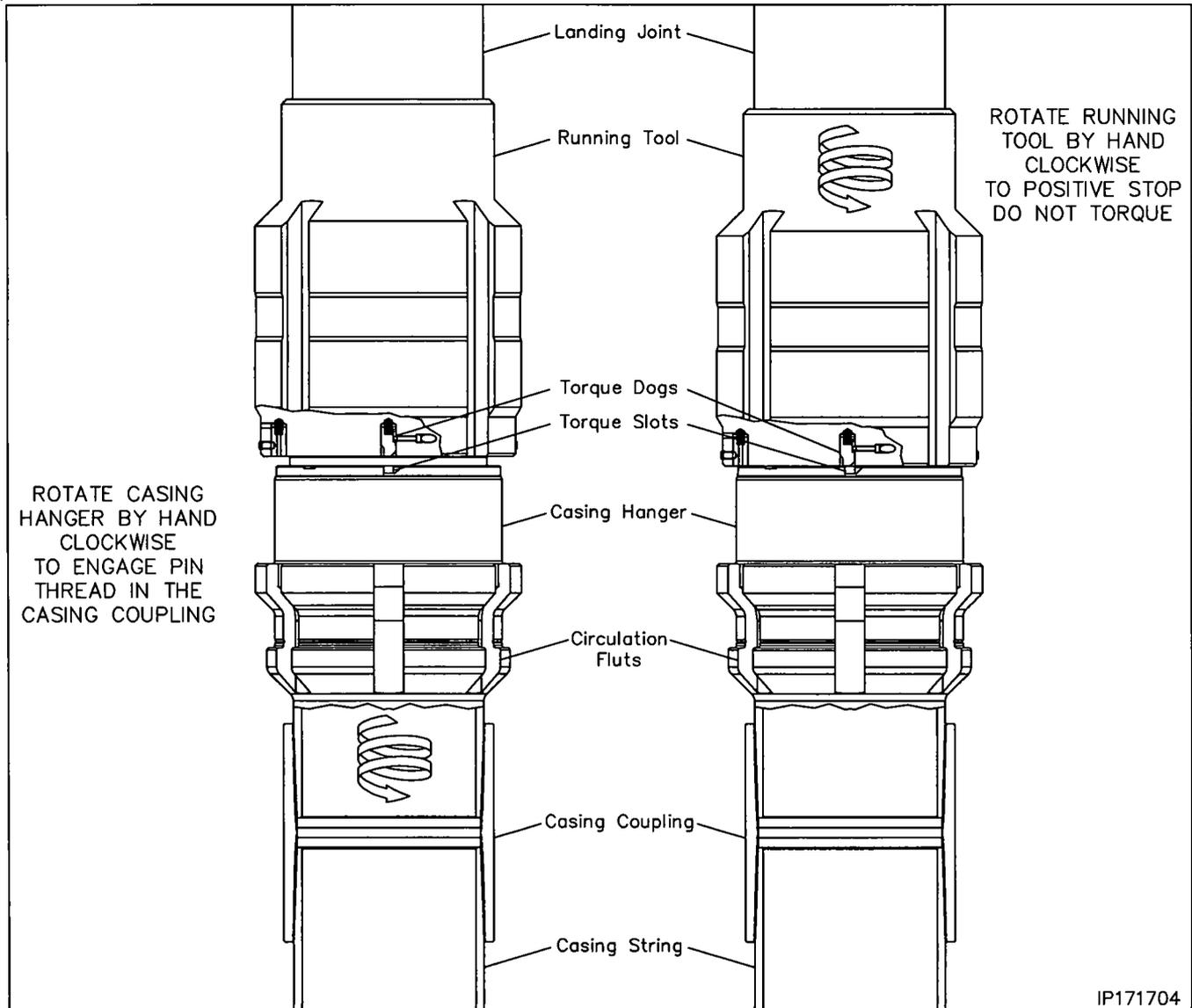
6. Using chain tongs only, thread the Running Tool into the hanger, with right hand rotation, until it shoulders out on the Hanger body.

**WARNING: Do Not apply torque to the Hanger/Tool connection.**

Note: If steps 1 through 6 were done prior to being shipped to location, the running tool should be backed off 1 turn and made back up to ensure it will back off freely.

7. Calculate the total landing dimension by adding the previously determined RKB dimension and 29.69", the depth of the wellhead.
8. Starting at the top of the 45° angle load shoulder of the casing hanger measure up the landing joint and place a paint mark on the joint. Mark **HANGER LANDED**.
9. Place a second mark 30" below the first and mark **STOP ROTATING**.
10. Run the 9-5/8" casing as required and space out appropriately for the mandrel casing hanger.

## Stage 5 — Hang Off the 9-5/8" Casing



**Note:** If the 9-5/8" casing becomes stuck and the mandrel casing hanger cannot be landed, Refer to **Stage 5A** for the emergency slip casing hanger procedure.

11. Pick up the casing hanger/running tool joint assembly.
12. Remove the casing hanger thread protector and carefully thread the hanger into the last joint of casing ran. Rotate the hanger clockwise, by hand, to a positive stop.
13. Rotate the running tool clockwise by hand to a positive stop.

## Stage 5 — Hang Off the 9-5/8" Casing

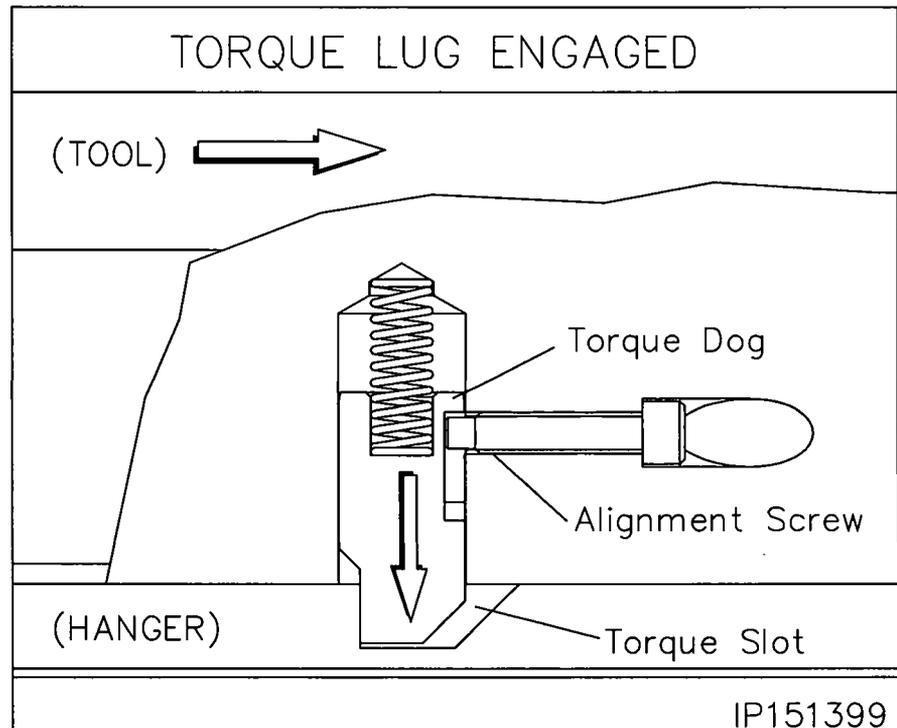
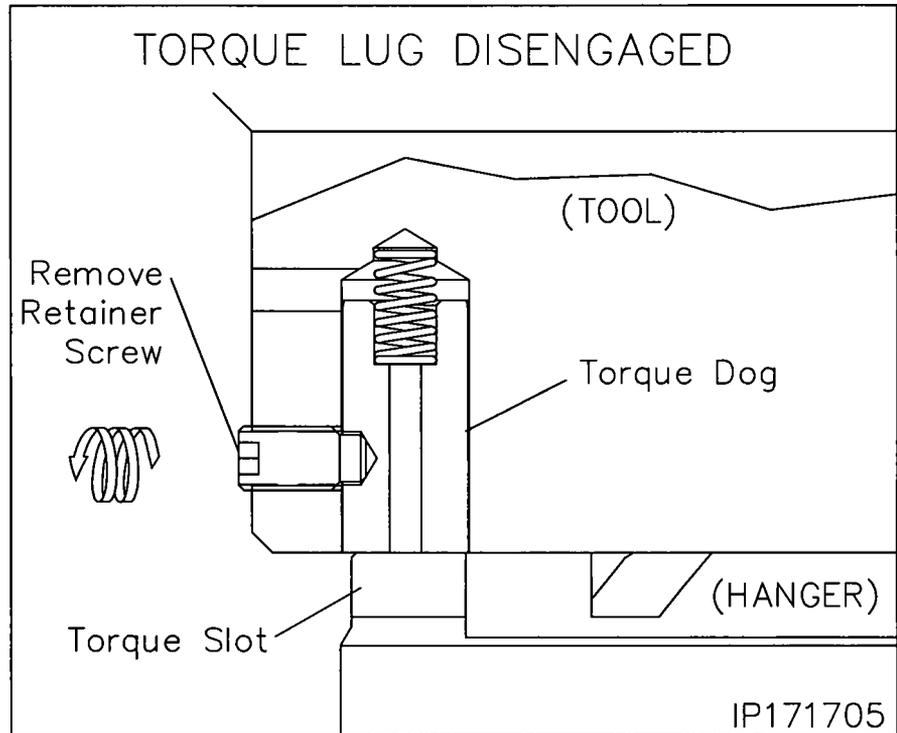
14. Locate the (4) 3/8" socket head set screws in the side of the hanger running tool and remove the screws.

**WARNING:** Place the screws in a safe place to reinstall in the tool when the job is completed.

**Note:** This will release the running tool torque dogs allowing them to move downward.

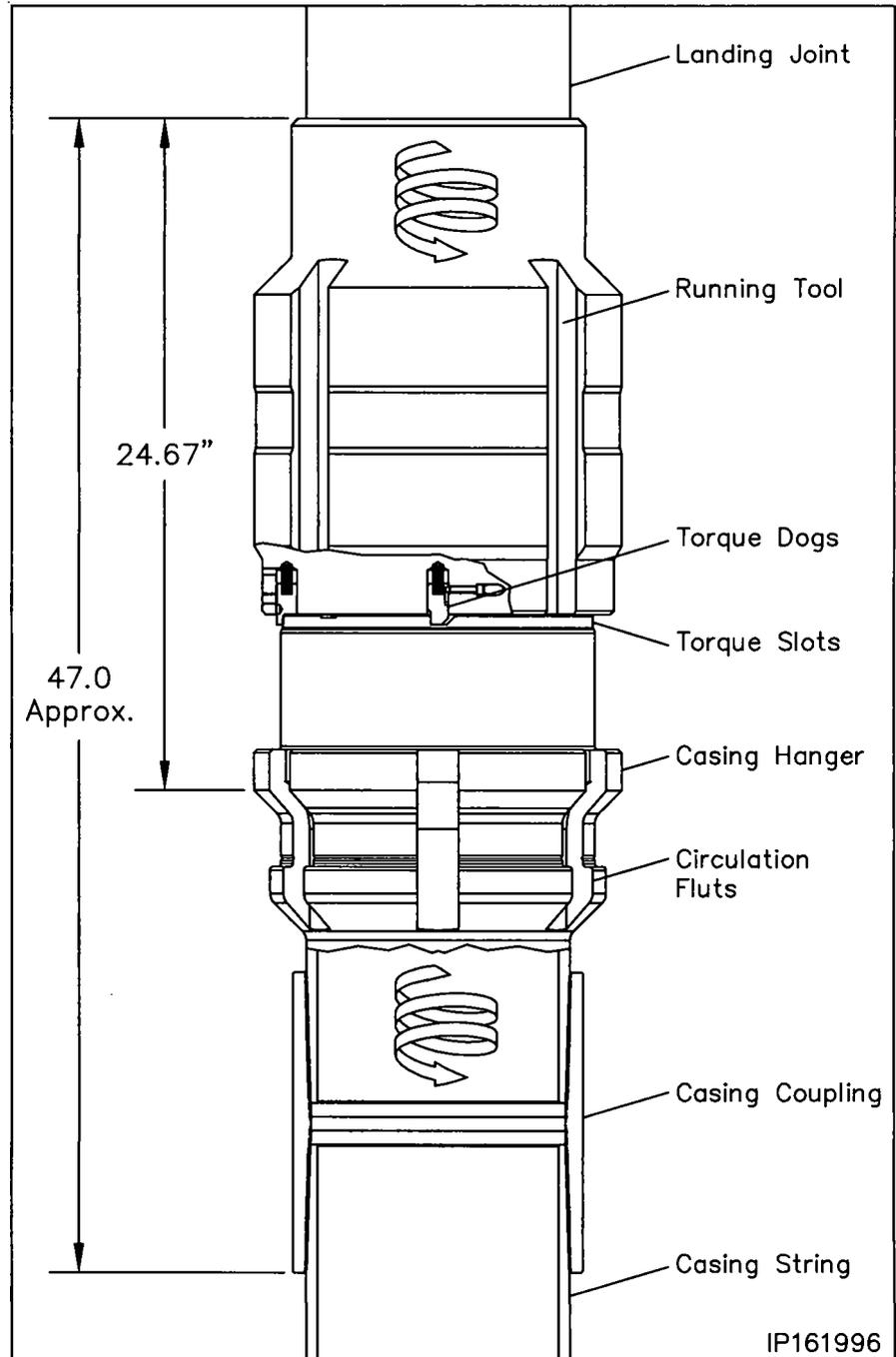
15. Using only chain tongs, rotate the running tool to the left to allow the torque dogs to engage the torque slots in the top of the hanger.

**WARNING:** Do not rotate the running tool more than 1/4 turn to the left. Doing so will decrease the torque dog engagement



## Stage 5 — Hang Off the 9-5/8" Casing

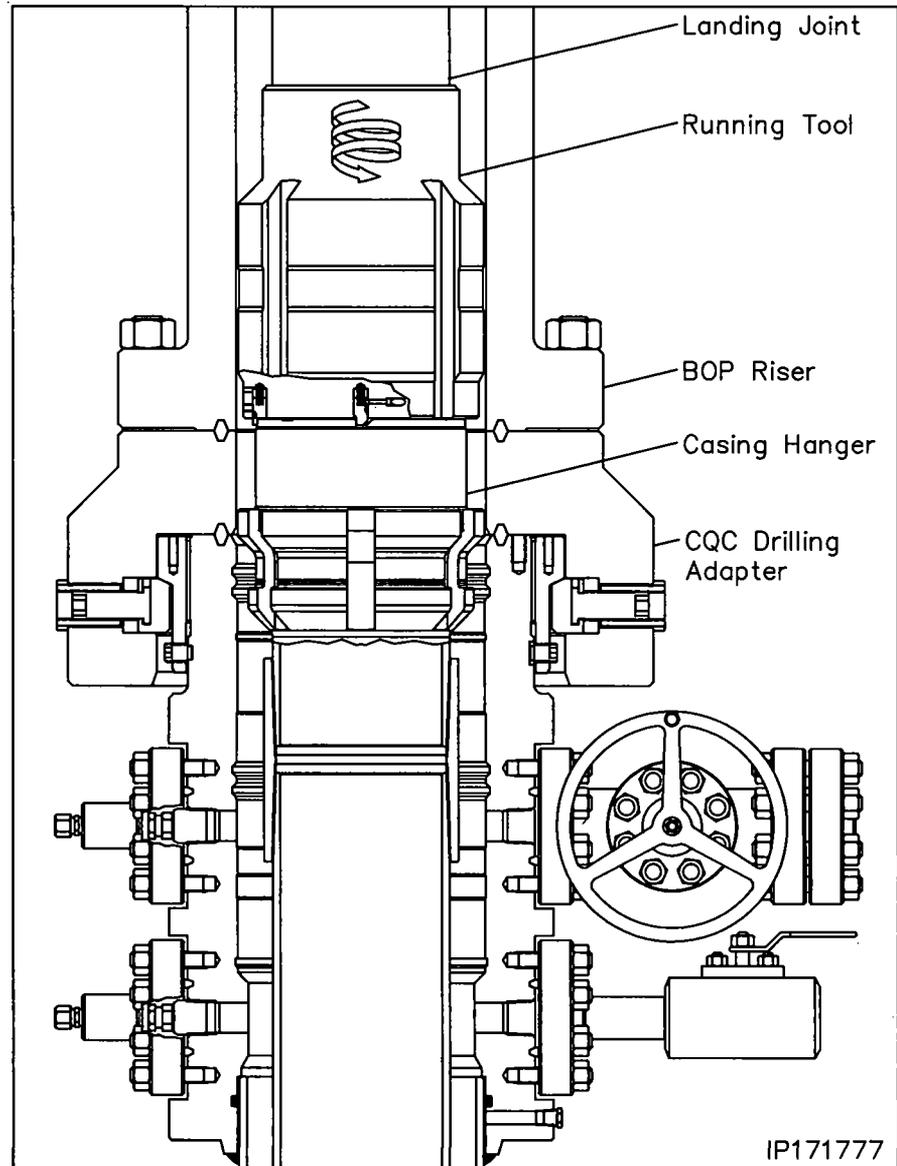
16. Engage the CRT tool on the landing joint and torque the casing hanger in the casing string to thread manufacturer's maximum make up torque.



## Stage 5 — Hang Off the 9-5/8" Casing

17. Pick up the casing string and remove the floor slips and rotary bushings.
18. Carefully lower the hanger completely through the BOP annular and then engage the top drive to allow the casing to be rotated clockwise.
19. While rotating the casing clockwise, carefully lower the casing string until the **STOP ROTATING** mark on the landing joint is level with the rig floor.

**Note:** The torque dogs have a maximum rated capacity of 18,000 ft lbs.



## Stage 5 — Hang Off the 9-5/8" Casing

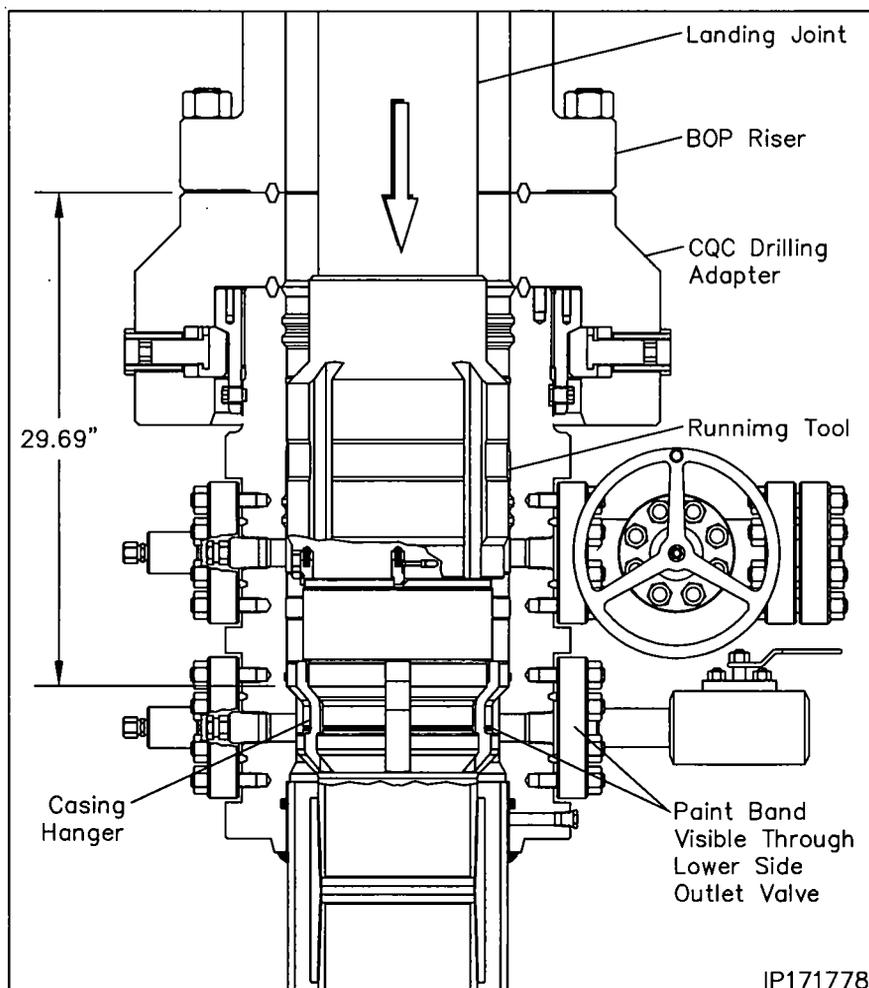
**WARNING:** Torque wrap can build in the casing string as it is rotated. Ensure the string comes to a neutral position, by allowing it to back off slowly counter clockwise, before the casing hanger is fully landed.

20. Cease rotation and continue carefully lowering the hanger through the wellhead and land it on the load shoulder in the MBU-3T housing, 29.69" below the top of the drilling adapter.
21. Slack off all weight on the casing and verify that the **HANGER LANDED** paint mark has aligned with the rig floor.
22. Open the MBU-3T housing lower outlet valve and drain the BOP stack.
23. Sight through the valve bore to confirm the hanger is properly landed. The white painted indicator groove will be clearly visible in the center of the open outlet valve.
24. Close the open valve and place a vertical paint mark on the landing joint to verify if the casing string rotates during the cementing process.
25. Cement the casing as required.

**Note:** Returns may be taken through the circulation slots and out the BOP or out the side outlets on the housing.

26. With cement in place, bleed off all pressure and remove the cementing head.
27. Using Chain Tongs Only located 180° apart, retrieve the Running Tool and landing joint by rotating the landing joint counter clockwise (left) approximately 13 turns or until the tool comes free of the hanger.

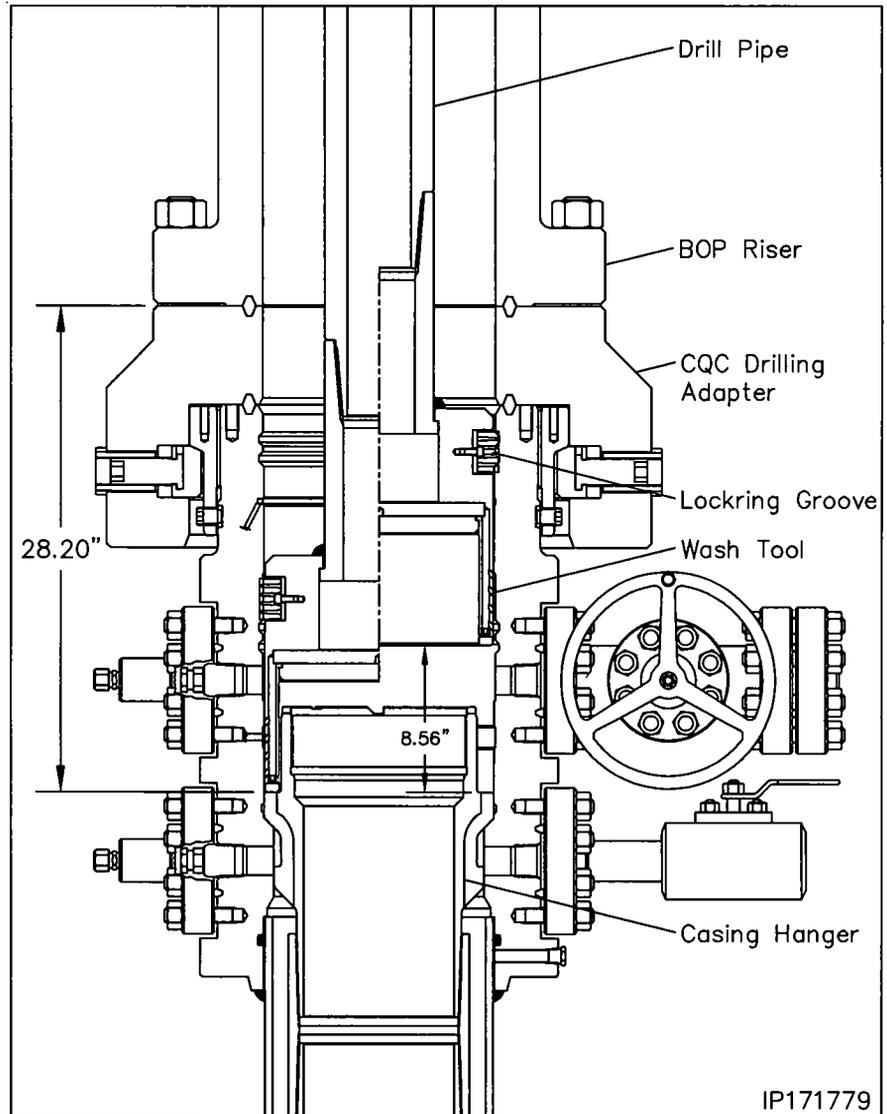
**WARNING:** The rig floor tong may be used to break the connection but **under no circumstances is the top drive to be used to rotate or remove the casing hanger running tool.**



## Stage 5 — Hang Off the 9-5/8" Casing

### Running the 13-5/8" Wash Tool

1. Examine the 13-5/8" x 4-1/2" IF Wash Tool (Item ST5). Verify the following:
  - drill pipe threads and bore are clean and in good condition
  - all ports are open and free of debris
2. Orient the Wash Tool with drill pipe box up. Make up a joint of drill pipe to the tool.
3. Carefully lower the Wash Tool through the BOP and land it on top of the 9-5/8" casing hanger, 28.20" below the top flange of the wellhead housing.
4. Place a paint mark on the drill pipe level with the rig floor.
5. Open the housing lower side outlet valve and drain the BOP stack.
6. Using chain tongs, rotate the tool clockwise approximately 6 turns to loosen any debris that may be on top of the hanger flutes.
7. Pick up on the tool approximately 1" and attach a high pressure water line or the top drive to the end of the drill pipe and pump water (at approximately 200 to 300 PSI on the rig pump) through the tool and up the BOP stack.
8. While flushing, raise and lower the tool the full length of the wellhead and BOP stack. The drill pipe should be slowly rotated (approximately 20 RPM) while raising and lowering to wash the inside of the housing and BOP stack to remove all caked on debris.
9. Once washing is complete, land the wash tool on the hanger flutes.
10. Shut down pumps and allow the BOP stack to drain.



11. Reengage the pump and fully wash the inside of the wellhead and the entire BOP one additional cycle ensuring the stopping point is with the was tool resting on top of the hanger flutes.

**Note:** Observe the returns at the open outlet valve. If returns are not clean, continue flushing until they are.

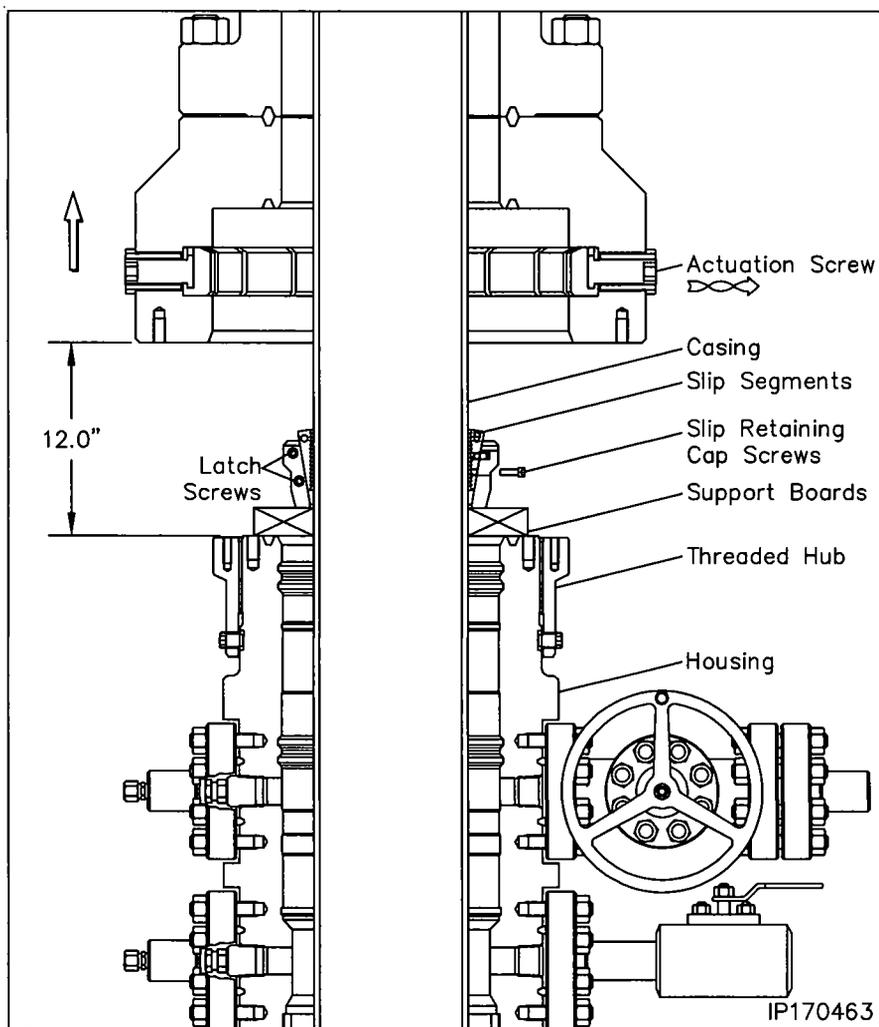
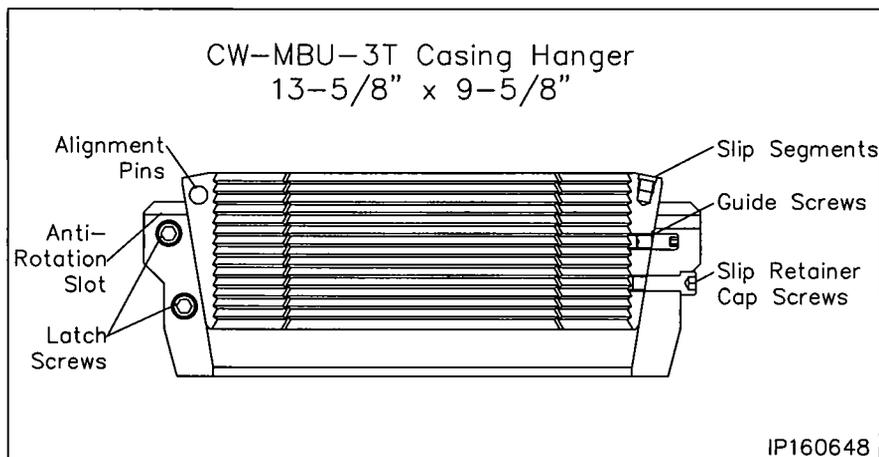
12. Once the returns are clean and free of debris, retrieve the tool to the rig floor.

13. Using a bright light, sight through the bore of the BOP stack and observe the top of the hanger neck and flutes. Ensure that there are no dark areas on top of the flutes of the hanger.

**WARNING:** Continue washing until all debris is removed.

## Stage 5A — Hang Off the 9-5/8" Casing (Emergency)

1. Cement the hole as required.
2. Drain the BOP stack through the housing side outlet valve.
3. Locate the actuation screw on the OD of the drilling adapter.
4. Using a hex drive, fully retract the actuation screws until they are slightly over flush with the glandnuts.
5. Pick up on the BOP stack a minimum of 12" above the housing hub and secure with safety slings.
6. Washout as required.
7. Examine the 13-5/8" x 9-5/8" MBU-3T Slip Casing Hanger (Item A11a). Verify the following:
  - slips and internal bore are clean and in good condition
  - all screws are in place
8. There are two latch screws located in the top of the casing hanger. Using a 5/16" Allen wrench, remove the two latch screws located 180° apart and separate the hanger into two halves.
9. Place two boards on the lower adapter against the casing to support the Hanger.
10. Pick up one half of the hanger and place it around the casing and on top of the boards.
11. Pick up the second hanger half and place it around the casing adjacent the first half.
12. Slide the two hanger halves together ensuring the slip alignment pins properly engage the opposing hanger half.
13. Reinstall the latch screws and tighten securely.
14. Prepare to lower the hanger into the housing bowl.



## Stage 5A — Hang Off the 9-5/8" Casing (Emergency)

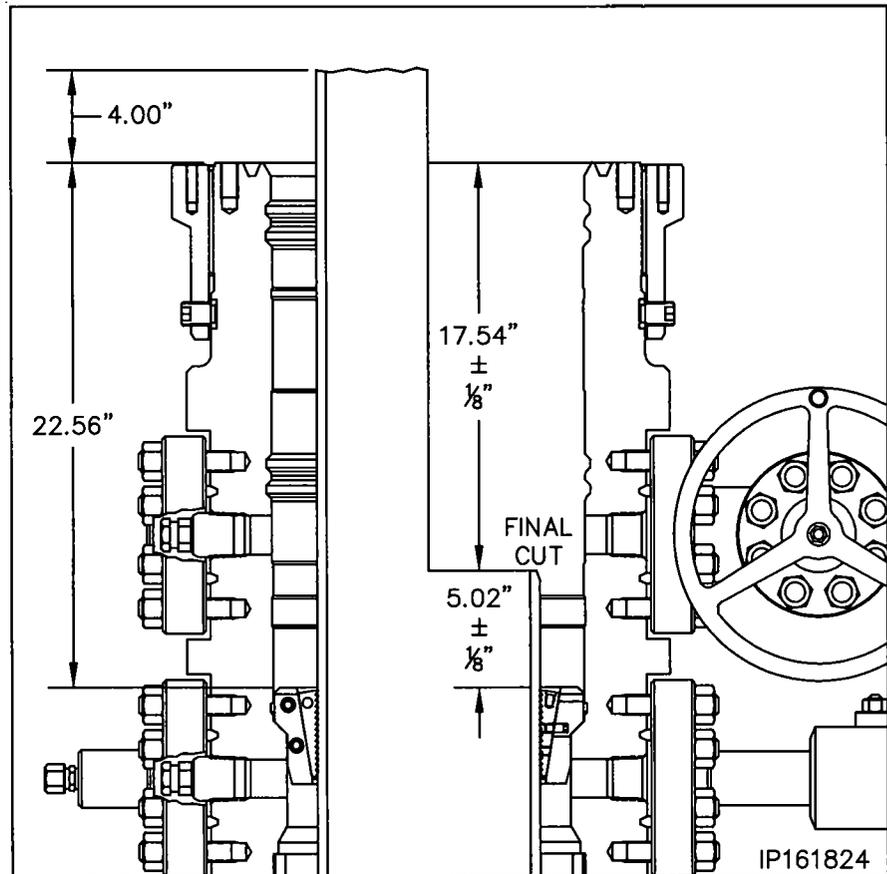
**WARNING:** Do Not Drop the Casing Hanger!

15. Grease the Casing Hanger's body and remove the slip retaining screws.
16. Remove the boards and allow the hanger to slide into the housing bowl. When properly positioned the top of the hanger will be approximately 22.56" below the top of the housing.
17. Pull tension on the casing to the desired hanging weight and then slack off.

**Note:** A sharp decrease on the weight indicator will signify that the hanger has taken weight and at what point, if this does not occur, pull tension again and slack off once more.

**WARNING:** Because of the potential fire hazard and the risk of loss of life and property, it is highly recommended to check the casing annulus and pipe bore for gas with an approved sensing device prior to cutting off the casing. If gas is present, do not use an open flame torch to cut the casing. It will be necessary to use a air driven mechanical cutter which is spark free.

18. Rough cut the casing approximately 4" above the top of the housing and move the excess casing out of the way.
19. Using the Wach's internal casing cutter, final cut the casing at 17.54"  $\pm$  1/8" below the top of the lower adapter or 5.02"  $\pm$  1/8" above the hanger body.
20. Remove the internal casing cutter assembly and reconfigure the assembly to bevel the casing. Reinstall the cutter assembly and then place a 3/16" x 3/8" bevel on the O.D. and a I.D. chamfer to match the minimum bore of the packoff to be installed.



**Note:** There must not be any rough edges on the casing or the seals of the Packoff will be damaged.

21. Thoroughly clean the housing bowl, removing all **CEMENT AND CUTTING DEBRIS**.
22. Locate the two anti-rotation notches in the top of the slip bowl.
23. Place a straight edge on top of the slip bowl and in line with the center of one of the notches.
24. Ensure the straight edge is vertical and then place a paint mark on top of the housing in line with the notch in the slip bowl.

## Stage 6 — Install the MBU-3T Mandrel Hanger Packoff

The following steps detail the installation of the MBU-3T Nested Packoff Assembly for the mandrel hanger. If the casing was landed using the emergency slip hanger, skip this step and proceed with Stage 6A for installing the emergency MBU-3T Nested packoff.

1. Examine the **13-5/8" x 11.250" 4 Stub Acme 2G LH box top MBU-3T Mandrel Hanger Nested Packoff Assembly (Item A12)**. Verify the following:

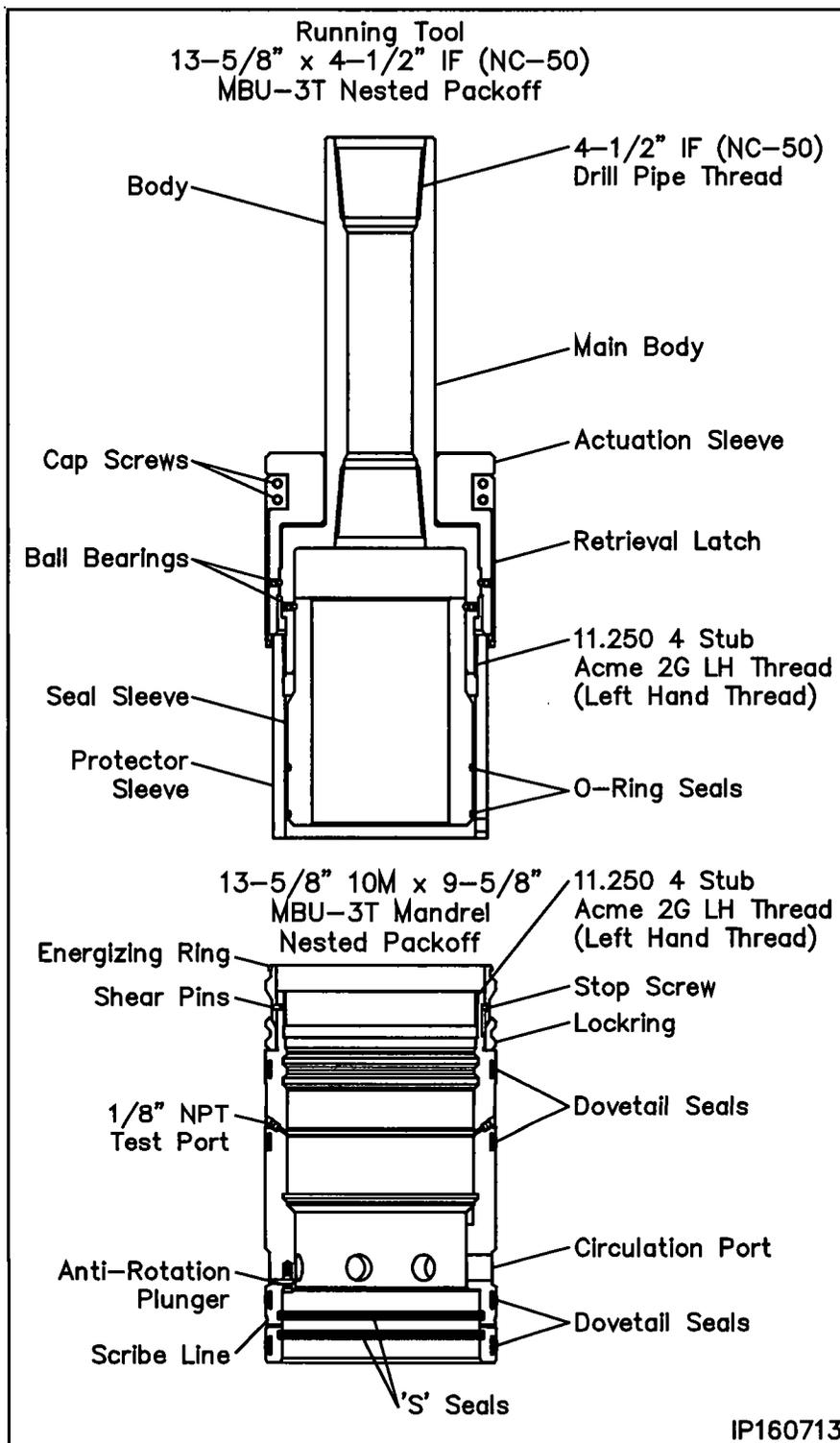
- all elastomer seals are in place and undamaged
- internal bore, and ports, are clean and in good condition
- lockring is fully retracted
- energizer ring is in its upper most position and retained with shear pins and stop screws are loose
- anti-rotation plungers are in place, free to move

2. Inspect the ID and OD seals for any damage and replace as necessary.

3. Examine the **13-5/8" Nominal x 11.250" 4 Stub Acme 2G LH, MBU-3T Nested Packoff Running Tool (Item ST6)**. Verify the following:

- Acme threads are clean and in good condition
- retrieval latch is in position and retained with cap screws
- Remove seal sleeve protector sleeve
- seal sleeve is in position and rotates freely
- seal sleeve o-rings are in place and in good condition
- reinstall seal sleeve protector

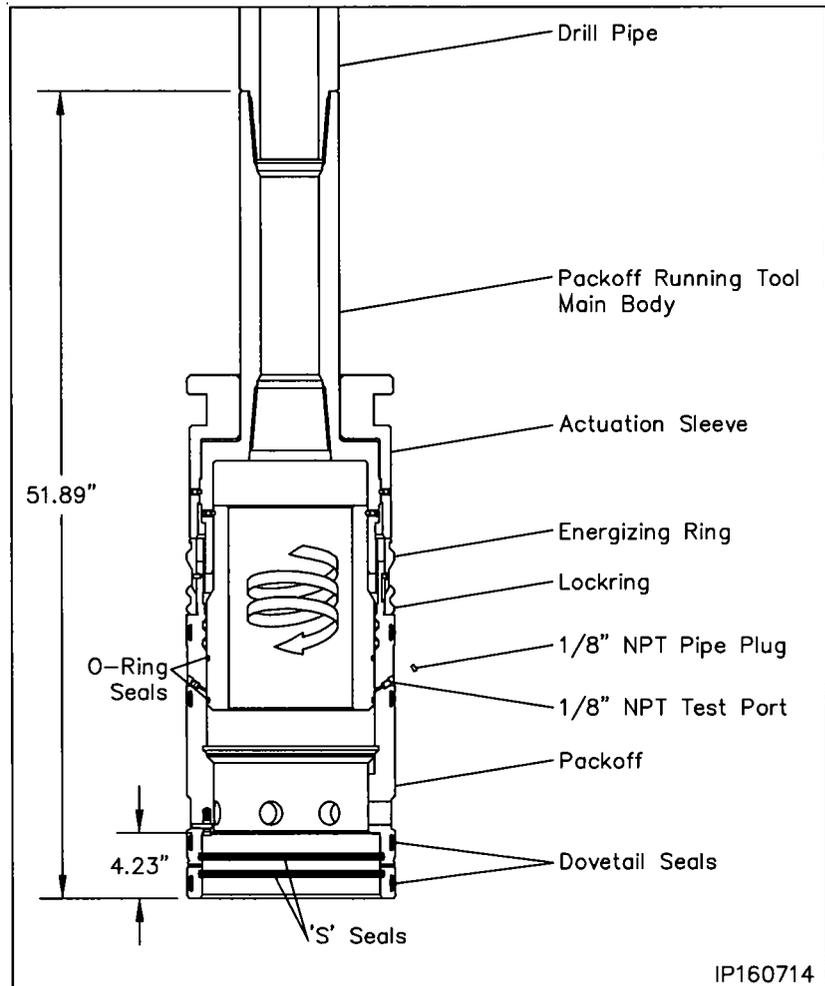
4. Remove the retrieval latch and set aside.



IP160713

## Stage 6 — Install the MBU-3T Mandrel Hanger Packoff

5. Make up the running tool to 4-1/2" IF (NC-50) drill pipe and torque the connection to optimum make up torque.
6. Pick up the Running Tool with landing joint and suspend it above the packoff.
7. Remove the tool protector sleeve with counter clockwise rotation and set the sleeve aside.
8. Thoroughly clean and lightly lubricate the mating Acme threads of the running tool and packoff with oil or light grease.
9. Lightly lubricate the seal sleeve o-rings with oil or a light grease.
10. Carefully lower the tool into the packoff and thread them together by first rotating the tool clockwise (RIGHT) to locate the thread start and then counter clockwise (LEFT) until the tool upper body makes contact with the packoff Energizing Ring. Approximately 4 turns.
11. Install (1) 1/8" NPT pipe plug in the OD test port of the packoff and tighten securely.
12. Attach a test pump to the remaining open port and inject test fluid between the seal sleeve o-rings until a stable test pressure of 5000 psi is achieved.
13. If the test fails, remove the tool and replace the leaking o-rings.
14. After a satisfactory test is achieved remove the test pump and the 1/8" pipe plug from the opposite test port.



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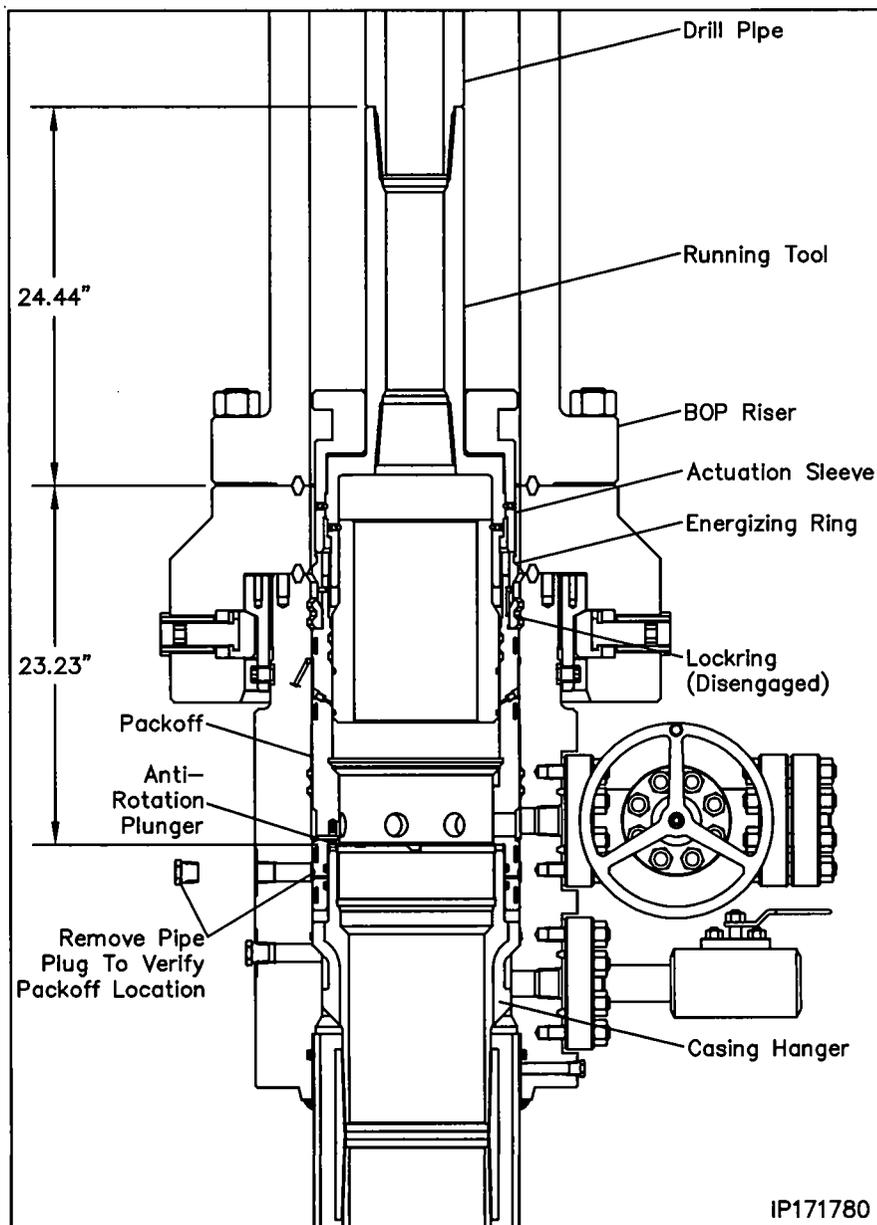
**WARNING:** All 1/8" pipe plugs must be removed prior to installing the packoff

15. Pick up the assembly and thoroughly clean and lightly lubricate the packoff ID 'S' seals and the OD dovetail seals with oil or light grease.

## Stage 6 — Install the MBU-3T Mandrel Hanger Packoff

### Landing the Packoff

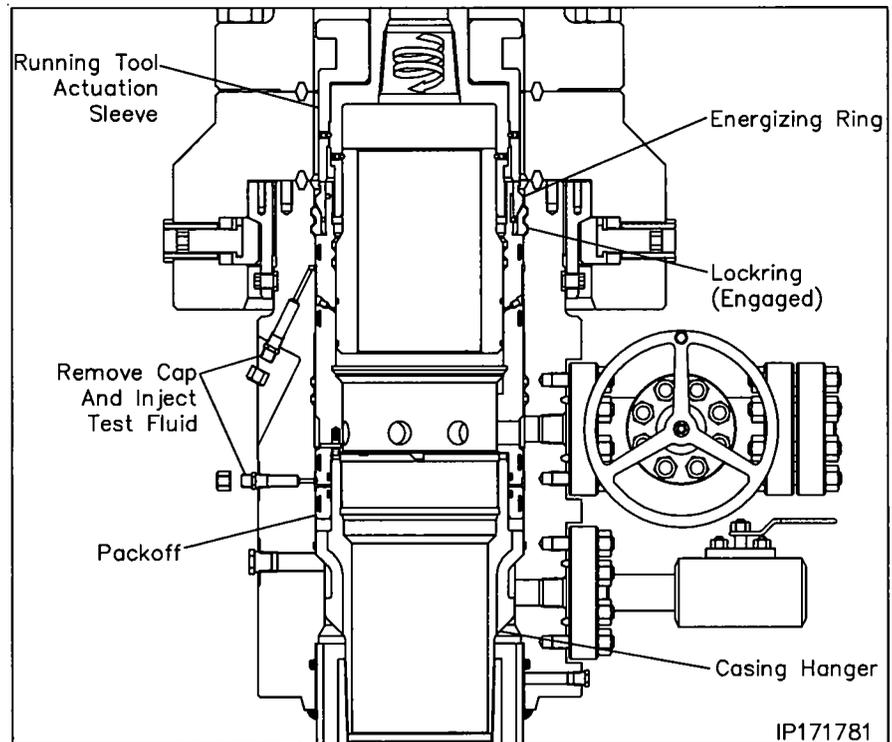
16. Remove the hole cover.
17. Measure up 5 foot from the paint mark on the OD of the packoff and place a paint mark on the drill pipe.
18. Pick up the packoff/running tool assembly and carefully lower the assembly through the BOP marking the landing joint every five feet until the calculated dimension is reached.
19. Place a paint mark on the landing joint at that dimension and mark land off. Place an additional mark 1-1/2" above the first one and mark engaged.
20. Continue lowering the packoff until it passes over the neck of the hanger and lands on the casing hanger neck, 23.23" below the top of the drilling adapter.
21. Locate the upper 1" sight port pipe plug and remove the plug
22. Look through the port to verify that the packoff is properly landed. The white paint scribe line will be clearly visible in the center of the open port.
23. Reinstall the pipe plug and tighten securely.



## Stage 6 — Install the MBU-3T Mandrel Hanger Packoff

### Seal Test

24. Locate the upper and lower seal test fittings on the O.D. of the housing and remove the dust cap from the fittings.
25. Attach a test pump to the open lower fitting and pump clean test fluid between the seals until a stable test pressure of 5,000 psi is achieved.
26. Hold test pressure for 5 minutes.
27. If a leak develops, bleed off test pressure, remove the packoff from the wellhead and replace the leaking seals.
28. Repeat steps 24 through 27 for the remaining seal test.
29. After satisfactory tests are achieved, bleed off the test pressure but leave the test manifolds in place.



### Engaging the Lockring

30. Using chain tongs only located 180° apart, slowly rotate the drill pipe counter clockwise until the anti-rotation plungers align with the slots in the top of the hanger. Expect torque of approximately 400 ft lbs. to rotate the packoff.
31. Using only chain tongs, rotate the landing joint approximately 6 to 6-1/2 turns counter clockwise to engage the packoff lockring in its mating groove in the bore of the MBU-LR housing.

**Note:** Approximately 800 to 900 ft. lbs. of torque will be required to break over the shear pins in the packoff. The torque will drop off and then increase slightly when the energizing ring pushes the lockring out. A positive stop will be encountered when the lockring is fully engaged.

**Note:** When properly engaged the second paint mark on the landing joint will align with the rig floor. VERIFY PAINT MARKS.

**WARNING:** It is imperative that the landing joint remain concentric with the well bore when rotating to engage the lockring. This can be accomplished with the use of the air hoist.

**WARNING:** If the required turns to engage the lockring are not achieved or excessive torque is encountered, remove the packoff and first call local branch and then Houston Engineering.

32. Back off the landing joint/running tool approximately three turns. Using the top drive, exert a 40,000 lbs. pull on the landing joint.
33. Reattach the test pump to the open test manifolds and retest the packoff seals to 5,000 psi for 15 minutes. This will also verify that the packoff is in place.
34. After satisfactory test is achieved, bleed off all test pressure, remove test pump and reinstall the dust cap on the open fittings.
35. Using only chain tongs, rotate the landing joint clockwise until the tool comes free of the packoff (approximately 9 to 9-1/2 turns) and then retrieve the tool with a straight vertical lift.

## Stage 6 — Install the MBU-3T Mandrel Hanger Packoff

In the event the packoff is required to be removed after the locking is engaged the following procedure is to be followed.

### Retrieving the Packoff

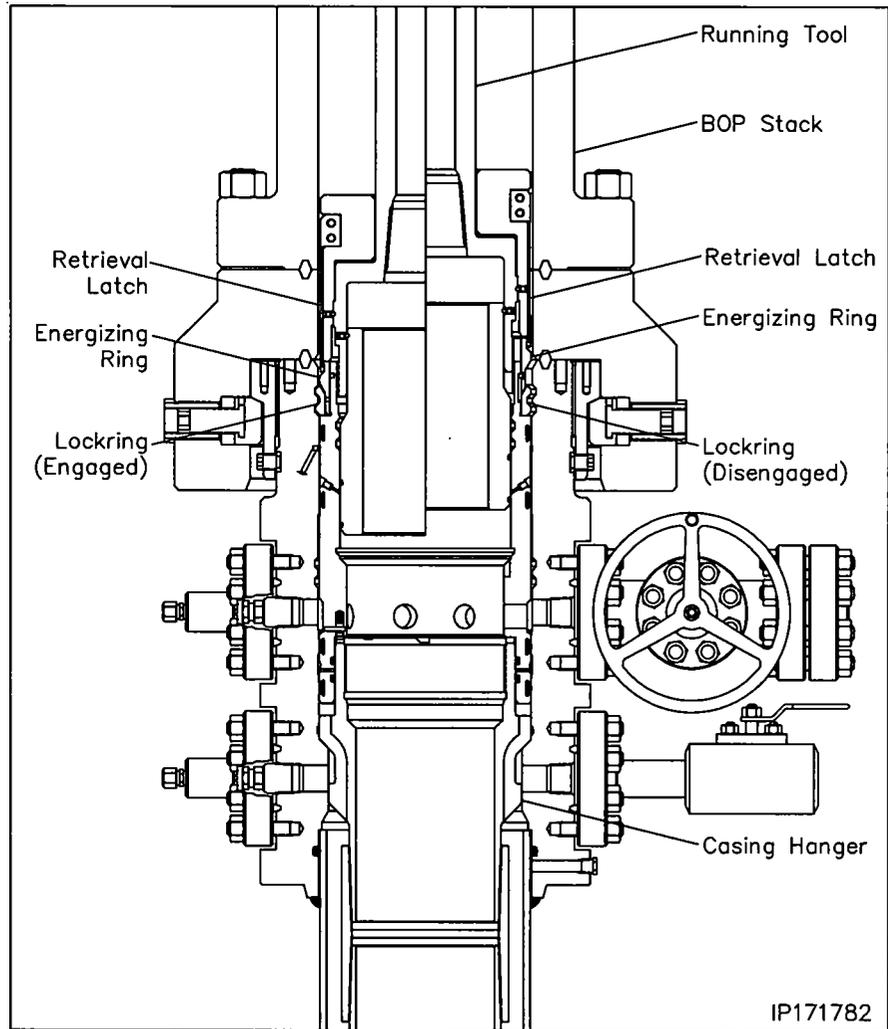
1. Position the retrieval latch so the latch finger extend from the bottom of the running tool body.
2. Reinstall the cap screws and tighten them securely.
3. Ensure the retrieval latch freely rotates on the running tool body.
4. Carefully lower the running tool through the BOP stack and into the packoff.
5. Rotate the drill pipe clockwise (Right) to locate the thread start and then counter clockwise (Left) (approximately 9 to 9-1/2 turns) to a positive stop.

**Note:** At this point the retrieval latches will have passed over the energizing ring and snapped into place.

6. Rotate the drill pipe clockwise (right) approximately 6 turns to a positive stop. The drill pipe should rise approximately 1-1/2".

**Warning:** Do not exceed the 6 turns or the packoff may be seriously damaged.

7. Carefully pick up on the drill pipe and remove the packoff from the MBU-3T wellhead with a straight vertical lift.
8. Rotate the packoff 1 turn clockwise to relax the retrieval latch.
9. Remove the (4) 1/2" cap screws and remove the latch assembly.
10. Redress the Packoff and reset as previously outlined.
11. Once the packoff is properly set, reinstall the retrieval latch on the tool.



## Stage 6A — Install the MBU-3T Emergency Packoff

1. Examine the **13-5/8" 10M x 9-5/8" x 11.250" 4 Stub Acme 2G LH box top MBU-3T Emergency Nested Packoff Assembly (Item A12a)**. Verify the following:

Verify the following:

- all elastomer seals are in place and undamaged
- internal bore, and ports, are clean and in good condition
- locking is fully retracted
- energizer ring is in its upper most position and retained with shear pins

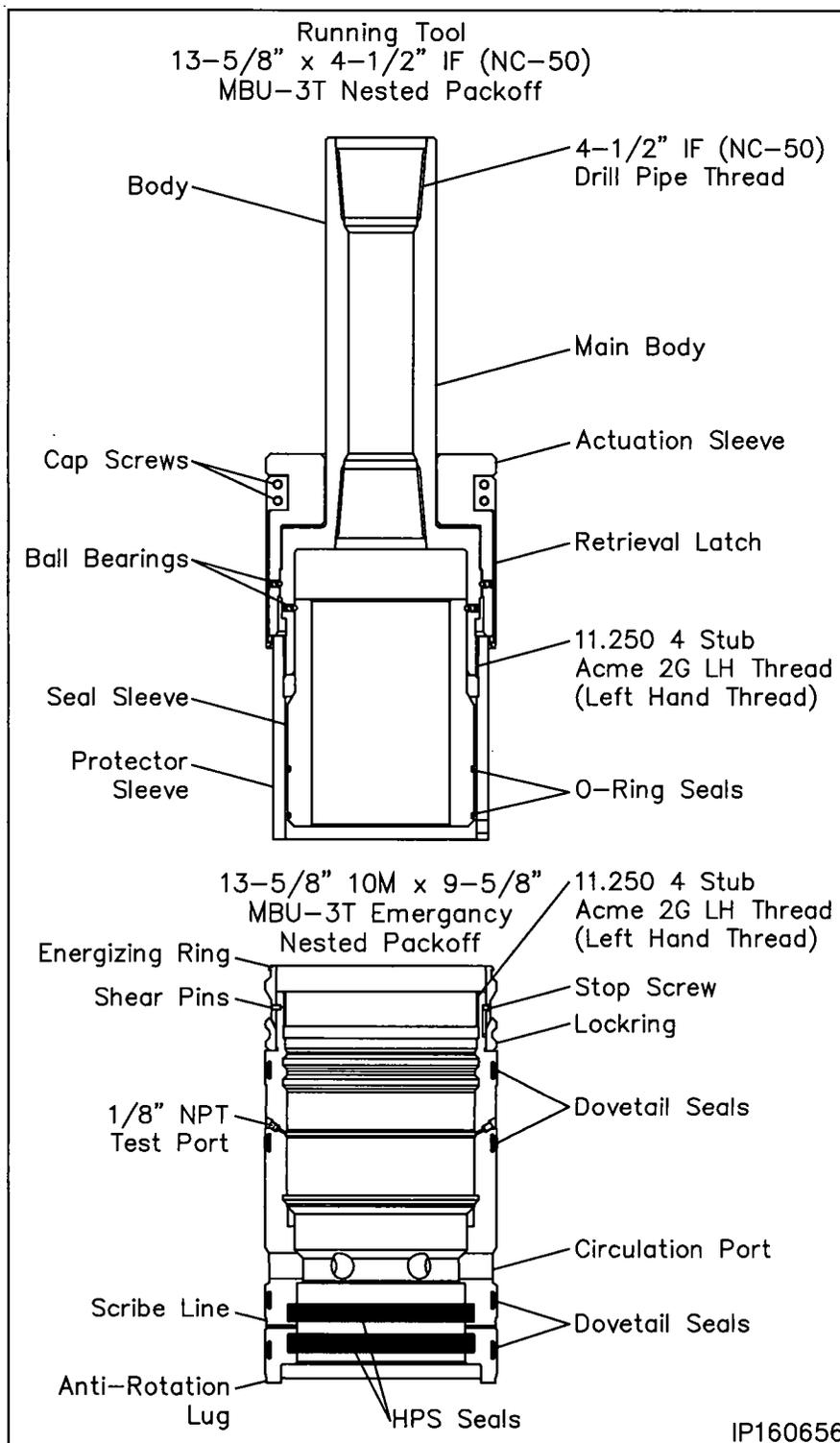
2. Inspect the ID and OD seals for any damage and replace as necessary.

3. Examine the **13-5/8" Nominal x 11.250" 4 Stub Acme 2G LH, MBU-3T Nested Packoff Running Tool (Item ST6)**. Verify the following:

- Acme threads are clean and in good condition
- retrieval latch is in position and retained with cap screws
- seal sleeve is in position and rotates freely
- seal sleeve o-rings are in place and in good condition
- reinstall seal sleeve protector

4. Make up a joint 4-1/2" IF (NC-50) drill pipe to the top of the Running Tool and tighten connection to thread manufacturer's maximum make up torque.

5. Run in the hole with two stands of drill pipe and set in floor slips.

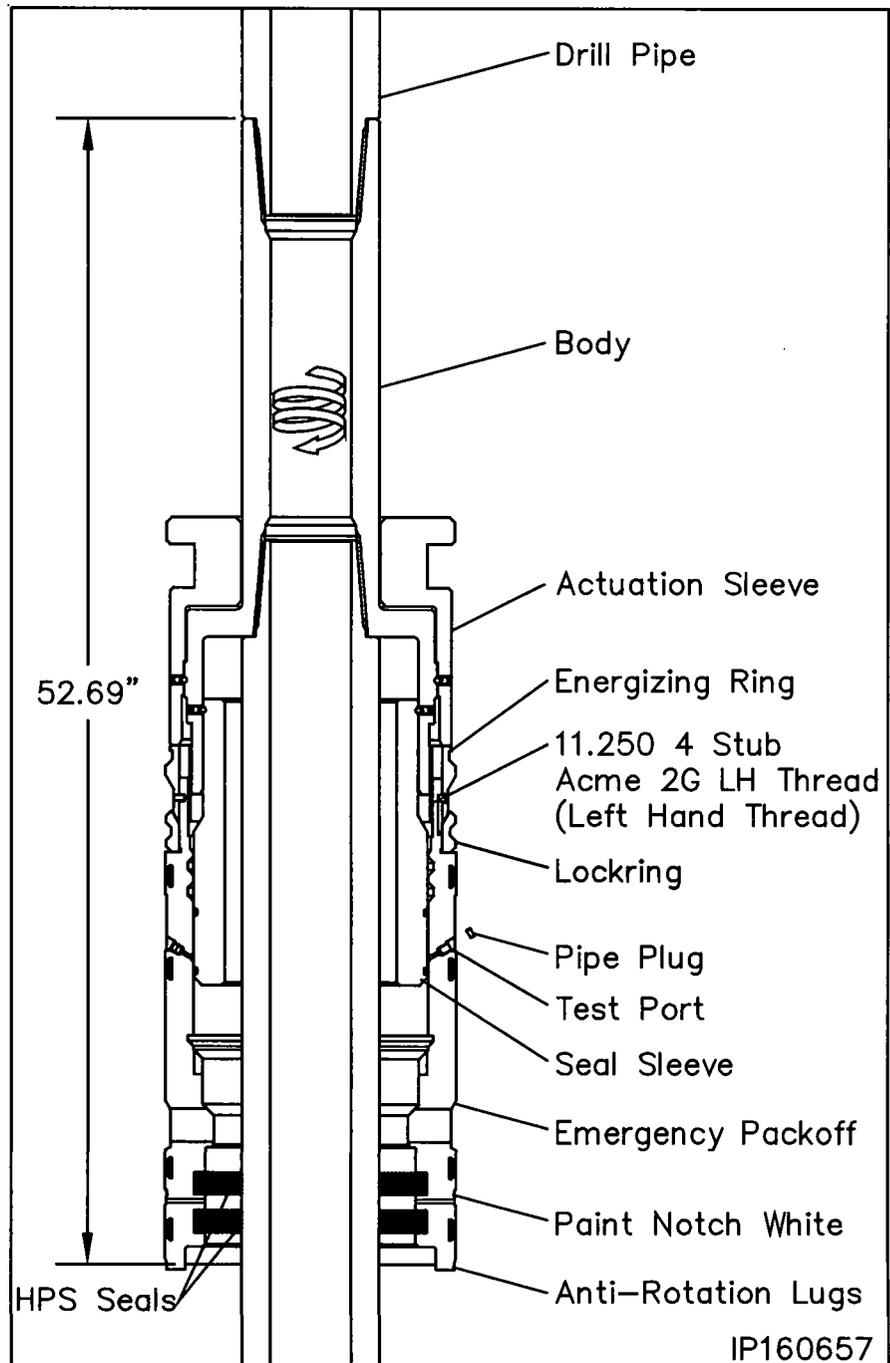


## Stage 6A — Install the MBU-2LR Emergency Packoff

6. Pick up the packoff and carefully pass it over the drill pipe and set it on top of the floor slips.
7. Pick up the running tool with landing joint and remove the tool protector sleeve with counter clockwise rotation and set the sleeve aside.
8. Thoroughly clean and lightly lubricate the mating acme threads of the running tool and packoff with oil or light grease.
9. Lightly lubricate the seal sleeve o-rings with oil or a light grease.
10. Make up the running tool to the drill pipe in the floor slips using the appropriate length pip x pin sub.
11. Pick up the packoff and thread it onto the running tool with clockwise (Right) rotation until the Energizing Ring makes contact with the lower body of the tool. (Approximately 4 turns).
12. Install (1) 1/8" NPT pipe plug in the OD test port of the packoff and tighten securely
13. Attach a test pump to the remaining open port and inject test fluid between the seal sleeve o-rings until a stable test pressure of 5,000 psi is achieved.
14. If the test fails, remove the tool and replace the leaking o-rings.
15. After a satisfactory test is achieved remove the test pump and the 1/8" pipe plug from the opposite test port.

**WARNING:** All 1/8" pipe plugs must be removed prior to installing the packoff

16. Thoroughly clean and lightly lubricate the packoff ID 'HPS' seals and the OD dovetail seals with oil or light grease.



17. Using a straight edge positioned vertically and centered on the anti-rotation lug on the bottom of the packoff, place a white paint mark up the side of the packoff in line with the lug.

**Note:** The line will be used to guide the packoff anti-rotation lug into its mating notch in the slip bowl.

## Stage 6A — Install the MBU-2LR Emergency Packoff

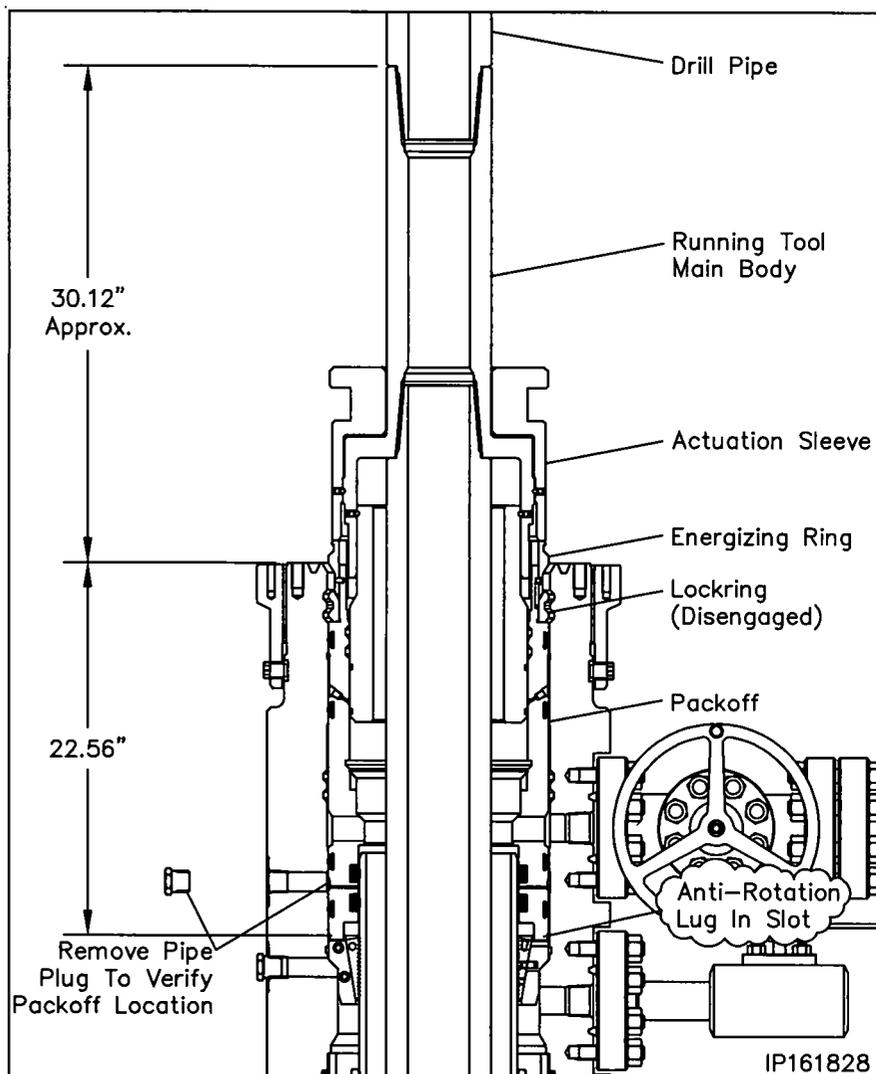
### Landing the Packoff

18. Pick up the drill string and remove the floor slips.
19. Carefully lower the packoff through the rig floor and position it just above the housing.
20. Align the white paint line with the existing paint mark on top of the housing.
21. While holding the packoff to maintain alignment, carefully lower the packoff into the housing until it lands on top of the slip hanger.

**Note:** When properly positioned the top of the running tool will be approximately 30.12" above the top of the MBU-3T Housing.

22. Remove the upper 1" LP pipe plug from the sight port to verify the packoff is properly landed. The 5/16" scribe line should be clearly visible in the center of the port.

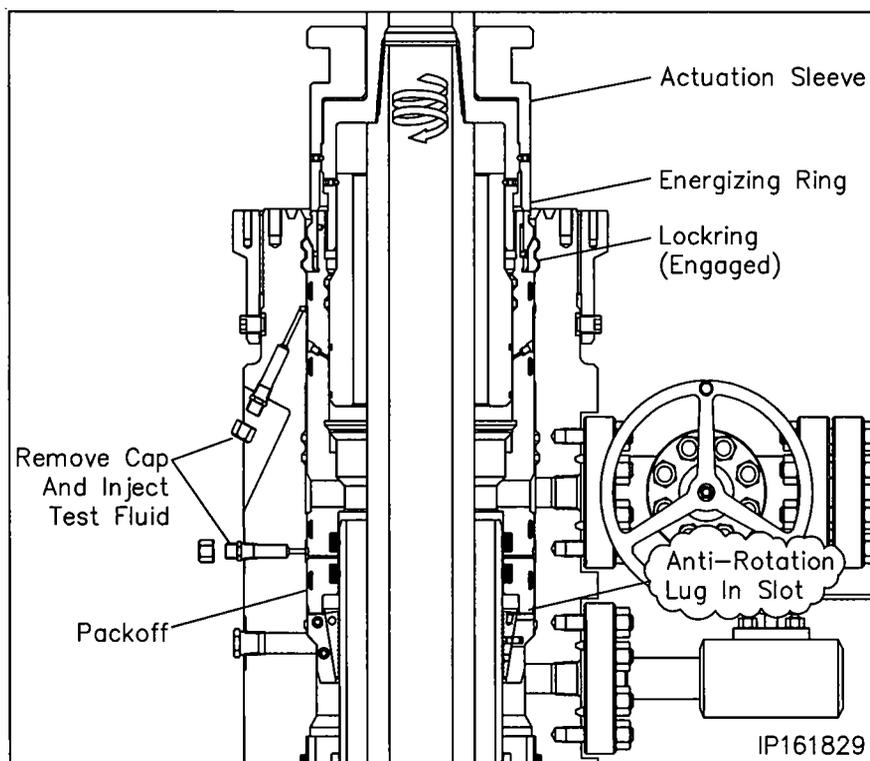
With landing verified, reinstall the pipe plug and tighten securely.



## Stage 6A — Install the MBU-2LR Emergency Packoff

### Seal Test

1. Locate the upper and lower seal test fittings on the O.D. of the housing and remove the dust cap from the fittings.
2. Attach a test pump to the open lower fitting and pump clean test fluid between the seals until a stable test pressure of 5,000 psi is achieved.
3. Hold test pressure for 5 minutes.
4. If a leak develops, bleed off test pressure, remove the packoff from the wellhead and replace the leaking seals.
5. After satisfactory test is achieved, bleed off the test pressure but leave the test manifold in place.
6. Repeat steps 1 through 5 for the upper seal test port.



### Engaging the Lockring

7. Using only chain tongs, rotate the landing joint approximately 6 to 6-1/2 turns counter clockwise (Left) to engage the packoff lockring in its mating groove in the bore of the MBU-3T housing.

**Note:** Approximately 800 to 900 ft. lbs. of torque will be required to break over the shear pins in the packoff. The torque will drop off and then increase slightly when the energizing ring pushes the lockring out. A positive stop will be encountered when the lockring is fully engaged.

**WARNING:** It is imperative that the drill pipe landing joint remain concentric with the well bore when rotating to engage the lockring. This can be accomplished with the use of the air hoist.

**WARNING:** If the required turns to engage the lockring are not achieved or excessive torque is encountered, remove the packoff and first call local branch and then Houston Engineering.

8. Back off the landing joint/running tool approximately three turns. Using the top drive, exert a 40,000 lbs. pull on the landing joint.

9. Reattach the test pump to the open test manifolds and retest the packoff seals to 5,000 psi for 15 minutes. This will also verify that the packoff is in place.

10. After satisfactory test is achieved, bleed off all test pressure, remove test pump and reinstall the dust cap on the open fittings.

11. Using only chain tongs, rotate the landing joint clockwise until the tool comes free of the packoff (approximately 9 to 9-1/2 turns) and then retrieve the tool with a straight vertical lift.

12. Reinstall and nipple up the BOP stack.

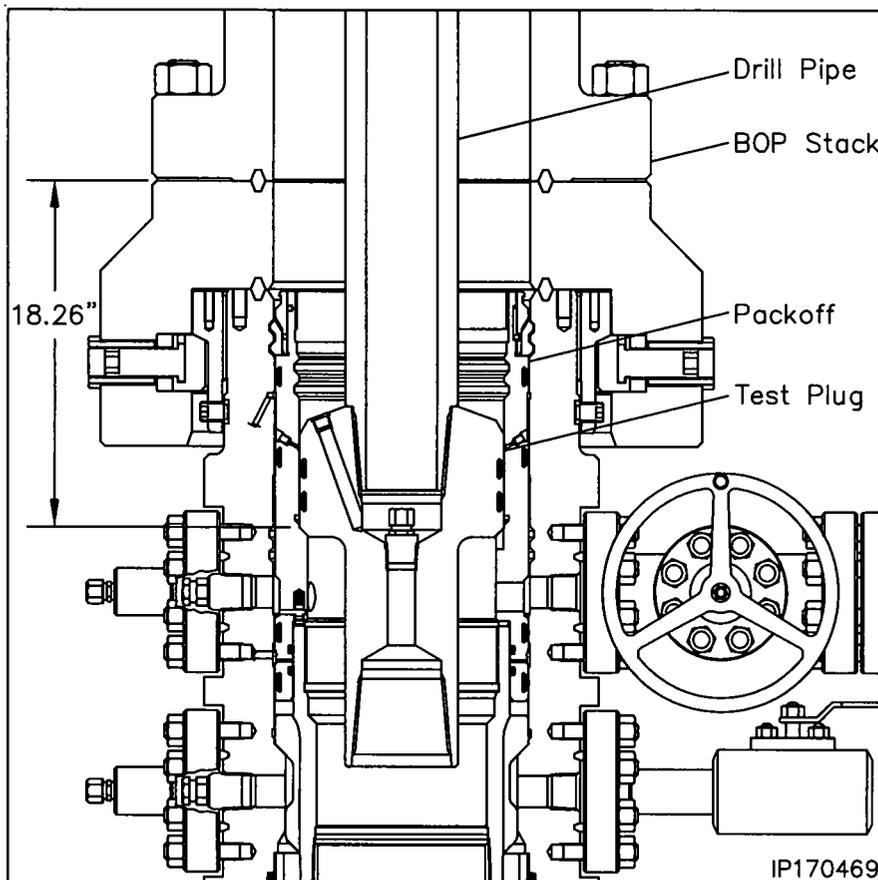
## Stage 7 — Test the BOP Stack

Immediately after making up the BOP stack and periodically during the drilling of the well for the next casing string the BOP stack (connections and rams) must be tested.

1. Examine the **11" Nominal x 4-1/2" IF (NC-50) CW Test Plug/Retrieving Tool (Item ST7)**. Verify the following:
  - 1-1/4" VR plug and weep hole plug are in place and tightened securely
  - elastomer seal is in place and in good condition
  - retractable lift lugs are in place, clean, and free to move
  - drill pipe threads are clean and in good condition
2. Position the test plug with the elastomer seal down and the lift lugs up and make up the tool to a joint of drill pipe.

**WARNING:** Ensure that the lift lugs are up and the elastomer seal is down

3. Remove the 1/2" NPT pipe plug from the weep hole if pressure is to be supplied through the drill pipe.
4. Open the housing upper side outlet valve.
5. Lightly lubricate the test plug seal with oil or light grease.
6. Carefully lower the test plug through the BOP and land it on the load shoulder in the packoff, 18.26" below the top of the drilling adapter.
7. Close the BOP rams on the pipe and test the BOP to 5,000 psi.



**Note:** Any leakage past the test plug will be clearly visible at the open side outlet valve.

8. After a satisfactory test is achieved, release the pressure and open the rams.
9. Remove as much fluid as possible from the BOP stack and the retrieve the test plug with a straight vertical lift.

**Note:** When performing the BOP blind ram test it is highly recommended to suspend a stand of drill pipe below the test plug to ensure the plug stays in place while disconnecting from it with the drill pipe.

10. Repeat this procedure as required during the drilling of the hole section.

## Stage 8 — Run the Upper Wear Bushing

**Note:** Always use a Wear Bushing while drilling to protect the load shoulders from damage by the drill bit or rotating drill pipe. The Wear Bushing must be retrieved prior to running the casing.

1. Examine the **13-5/8" x 11" x 9.00" ID MBU-3T-UPR Wear Bushing (Item ST8)**. Verify the following
  - internal bore is clean and in good condition
  - o-ring is in place and in good condition
  - shear o-ring cord is in place and in good condition
  - paint anti-rotation lugs white and allow paint to dry

### Run the Wear Bushing Before Drilling

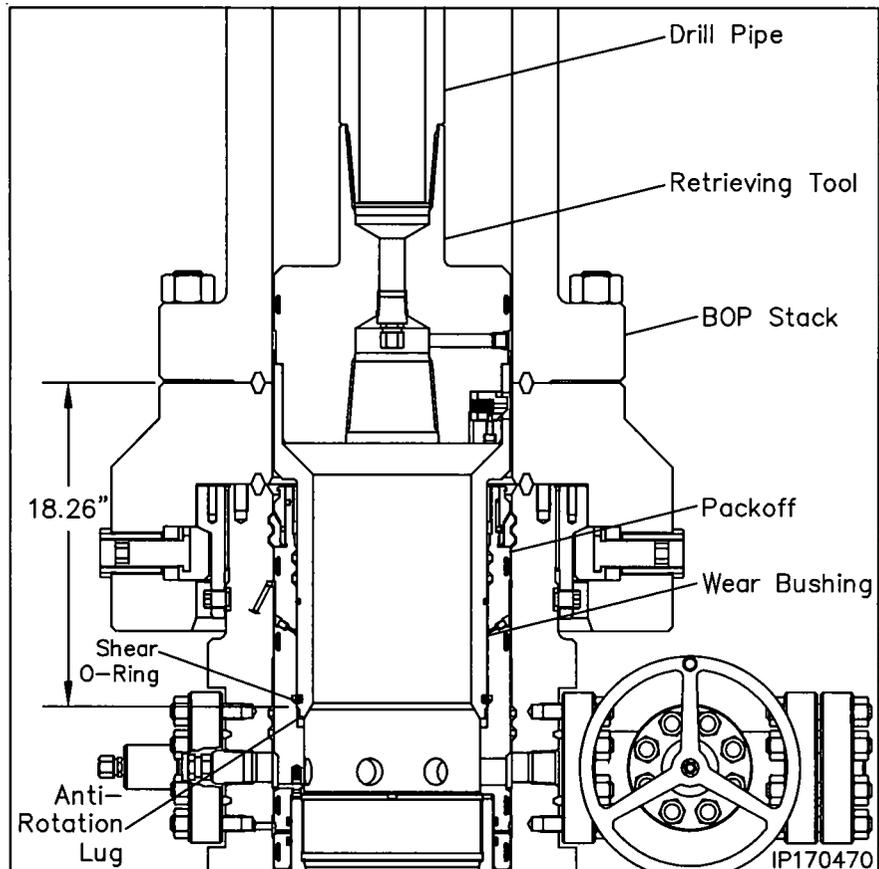
2. Orient the **13-5/8" Nominal x 4-1/2" IF (NC-50) CW Test Plug/Retrieving Tool (Item ST1)** with drill pipe connection up.
3. Attach the Retrieving Tool to a joint of drill pipe.

**WARNING:** Ensure that the lift lugs are down and the elastomer seal is up

4. Align the retractable lift lugs of the tool with the retrieval holes of the bushing and carefully lower the tool into the Wear Bushing until the lugs snap into place.

**Note:** If the lugs did not align with the holes, rotate the tool in either direction until they snap into place.

5. Apply a heavy coat of grease, not dope, to the OD of the bushing.
6. Ensure the BOP stack is drained and free of any debris from previous test.
7. Slowly lower the Tool/Bushing Assembly through the BOP stack and land it on the load shoulder in the housing, 18.26" below the top of the drilling adapter.
8. Rotate the drill pipe clockwise (right) to locate the stop lugs in their mating notches in the head. When properly aligned the bushing will drop an additional 1/2".



**Note:** The Shear O-Ring on bottom of the bushing will locate in a groove above the load shoulder in the head to act as a retaining device for the bushing.

9. Remove the tool from the Wear Bushing by rotating the drill pipe counter clockwise (left) 1/4 turn and lifting straight up.
10. Drill as required.

**Note:** It is highly recommended to retrieve, clean, inspect, grease, and reset the wear bushing each time the hole is tripped during the drilling of the hole section.

### Retrieve the Wear Bushing After Drilling

11. Make up the Retrieving Tool to the drill pipe.
12. Drain BOP stack and wash out if necessary.
13. Slowly lower the tool into the Wear Bushing.
14. Rotate the Retrieving Tool clockwise until a positive stop is felt. This indicates the lugs have snapped into the holes in the bushing.
15. Using the top drive, slowly pick up on the landing joint in 1000 lbs increments until the bushing starts to rise. This action should take a minimum of 3000 lbs pull. Do Not Exceed 60,000 lbs.
16. Retrieve the Wear Bushing, and remove it and the Retrieving Tool from the drill string.

## Stage 9 — Hang Off the 5-1/2" Casing

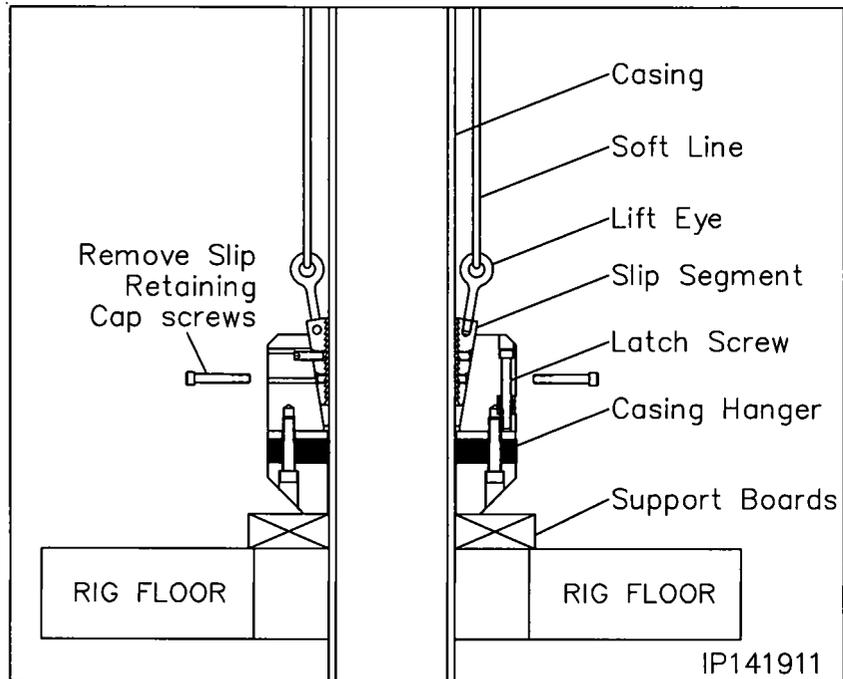
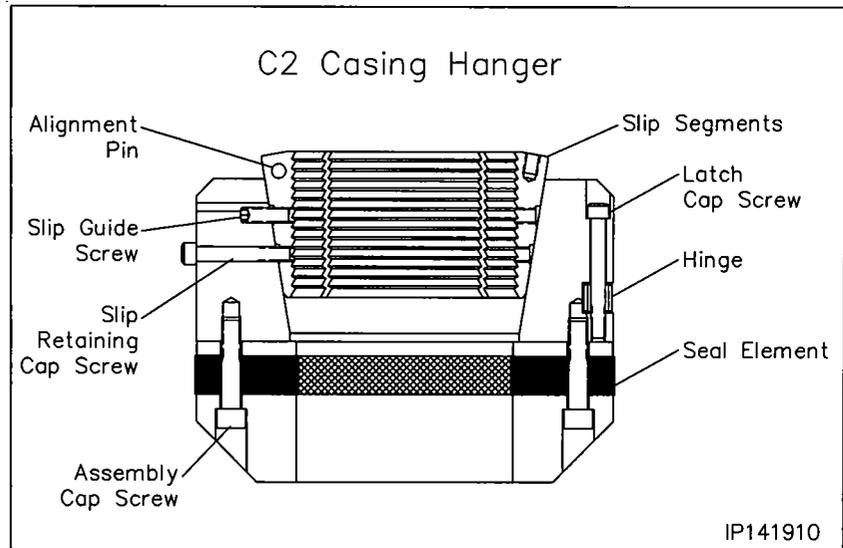
1. Run and cement the 5-1/2" casing string as required.
2. Open the housing upper side outlet valve to drain the BOP stack.
3. Clean the ID of the BOP stack and OD of the casing with a high pressure water hose until returns through the open side outlet valve are clean and free of debris.
4. Thoroughly inspect the BOP stack to ensure all rams are fully retracted into their respective ram bores, the annular rubber is fully relaxed, all drilling adapters/spools are full opening and there are no casing collars between the rig floor and the wellhead.

**Note:** Side outlet valve to remain open while setting the casing hanger.

5. Examine the 11" x 5-1/2" C2 Slip Casing Hanger (Item A13). Verify the following:
  - slips and internal bore are clean and in good condition
  - all screws are in place
  - packoff rubber is in good condition

**Note:** Ensure that the packoff rubber does not protrude beyond the O.D. of the casing hanger body. If it does, loosen the cap screws in the bottom of the hanger.

6. Measure the distance from the rig floor to the top of the wellhead flange and record this measurement.
7. Pour a light oil through the BOP stack to thoroughly coat the OD of the casing.
8. Using a 5/16" Allen wrench, remove the two latch screws located 180° apart on top of the hanger and separate the hanger into two halves.
9. Place two boards on the housing flange against the casing to support the hanger.
10. Pick up one half of the hanger and place it around the casing and on top of the boards.
11. Pick up the second hanger half and place it around the casing adjacent the first half.



12. Slide the two hanger halves together ensuring the slip guide pins properly engage the opposing hanger half.
13. Reinstall the latch screws and tighten securely.
14. Using a 5/16" allen wrench, remove the slip retainer cap screws and discard them.
15. Lubricate the OD of the Casing Hanger liberally with a light grease or oil.
16. Prepare to lower the hanger through the BOP stack.

## Stage 9 — Hang Off the 5-1/2" Casing

**WARNING:** Do not drop or allow the hanger to fall through the BOP stack.

One method commonly used is to loop or tie four lengths of soft line through the hanger eye bolts as shown. Tie a knot in the soft line at the measurement noted in step six (6).

**Note:** The soft line may stretch and give an imprecise indication of the Casing Hanger's location.

17. Remove the boards and allow the Casing Hanger to slide through the BOP and into the MBU-3T packoff bowl using the cat line to center that casing if necessary.

18. When the Casing Hanger is down as indicated by the knots in the soft line, pull tension to the desired hanging weight and slack off.

**Note:** A sharp decrease on the weight indicator will signify that the Hanger has taken weight and at what point.

19. Untie the soft lines and pull them back through the lift eyes or drop them inside the BOP stack.

20. Prior to nipping down the BOP the integrity of the slip hanger seal can be verified by closing the BOP annular on the casing string and applying customer specific pressure through the kill line.

21. Once a satisfactory test is achieved, bleed off all test pressure, and drain the BOP stack.

22. Locate the actuation screws on the OD of the lower drilling adapter.

23. Using a hex drive, fully retract the (16) actuation screws until they are slightly over flush with the glandnuts.

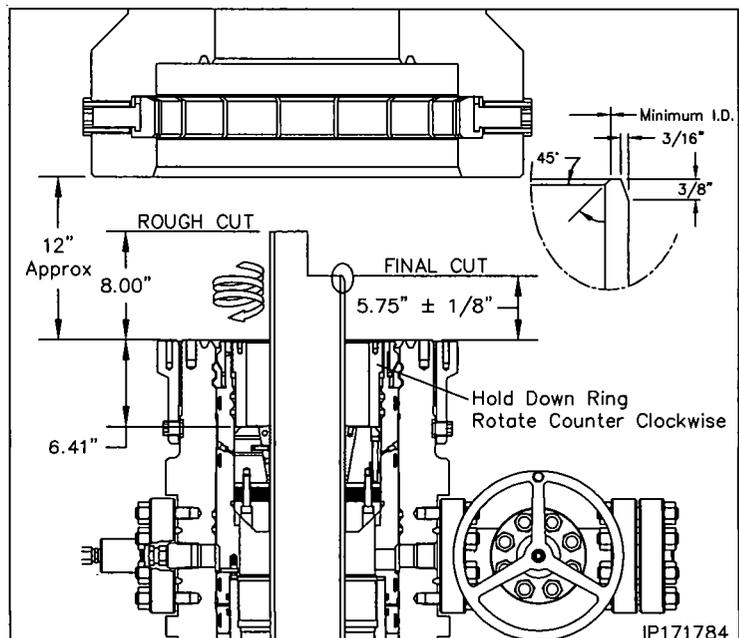
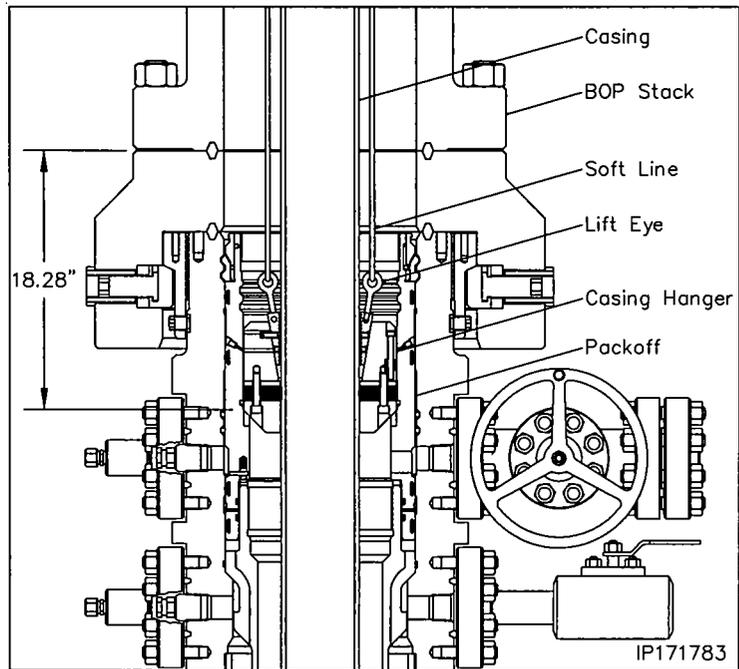
24. Pick up on the BOP stack a minimum of 12" above the housing and secure with safety slings.

25. Remove the four lift eyes.

26. Rough cut the casing approximately 8" above the top of the housing and move the excess casing out of the way.

27. Final cut the casing at  $5\text{-}3/4" \pm 1/8"$  above the top flange of the housing.

28. Grind the casing stub level and then place a  $3/16" \times 3/8"$  bevel on the O.D. and a I.D. chamfer to match the minimum bore of the tubing head to be installed.



29. Thoroughly clean the top of the housing and Casing Hanger. Ensure all cutting debris are removed.

30. Thoroughly clean and lightly lubricate the mating acme threads of the MBU-3T packoff and the slip *Hold Down Ring (Item A14)*.

31. Thread the ring into the packoff with counter clockwise rotation to a positive stop on top of the slip hanger.

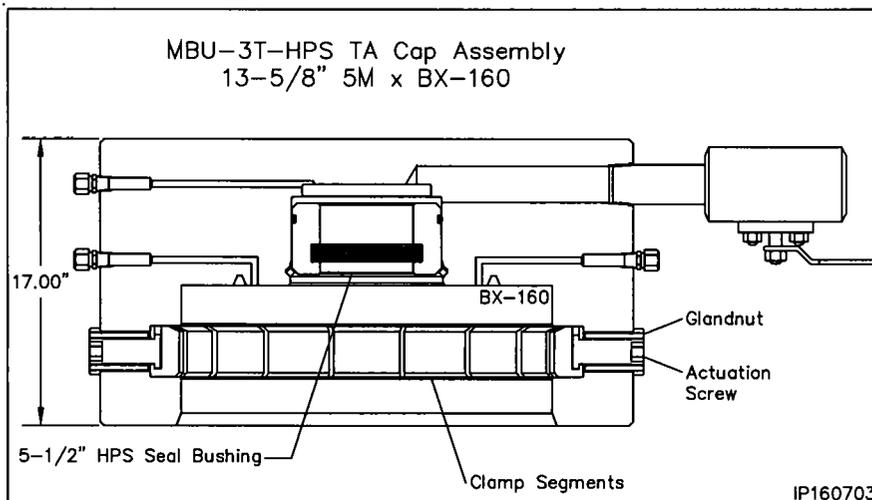
32. Re-land the BOP stack and prepare to remove the upper adapter with the BOP stack

## Stage 10 — Install the 'Quick Connect' TA Cap Assembly

1. Examine the **13-5/8" 5M 'Quick Connect' TA Cap Assembly (Item R3)**. Verify the following:

- bore is clean and free of debris
- ring groove is clean and undamaged
- (16) drive screws and clamp segments are properly installed and fully retracted
- 5-1/2" HPS seal bushing is in place and properly retained with the square snap wire

2. Thoroughly clean the top of the MBU-3T housing, thread hub, and the mating seal surfaces of the TA Cap.



3. Install a new **BX-160 Ring Gasket** into the ring groove of the housing.

4. Using a suitable lifting device with weight rated slings, pick up the TA Cap assembly and carefully lower it over the casing stub and land it on the ring gasket.

5. Ensure the TA Cap is level and then carefully run in all of the drive screws of the TA Cap to contact point.

6. Ensure the assembly remains level, run in one actuation and torque to 100 ft lbs.

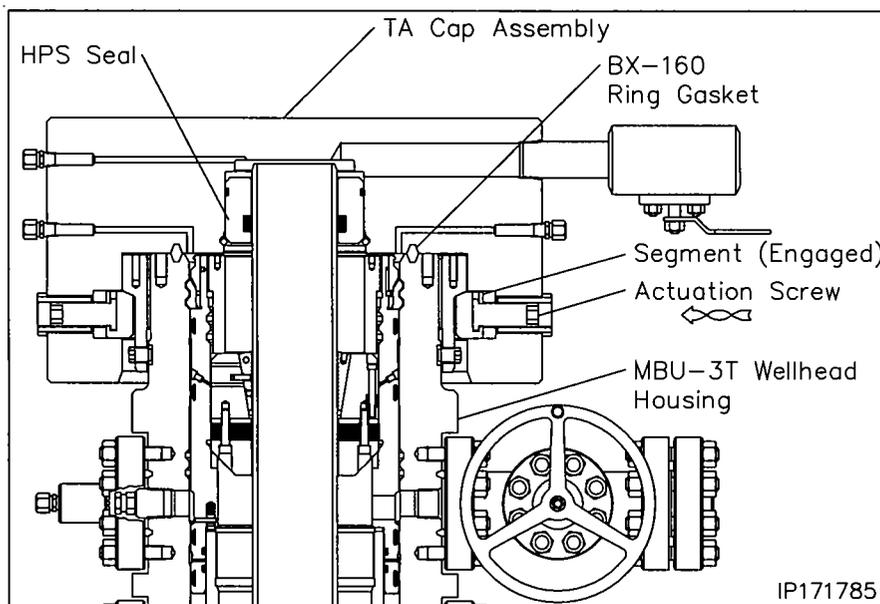
7. Locate the screw 180° from the first and torque to 100 ft lbs.

8. Locate the screws 90° to the right and left and torque to 100 ft lbs.

9. Position the second 4 point sequence 90° from the first and torque each screw to 200 ft lbs

10. Run in all remaining screws to contact and then torque each screw to 400 ft lbs.

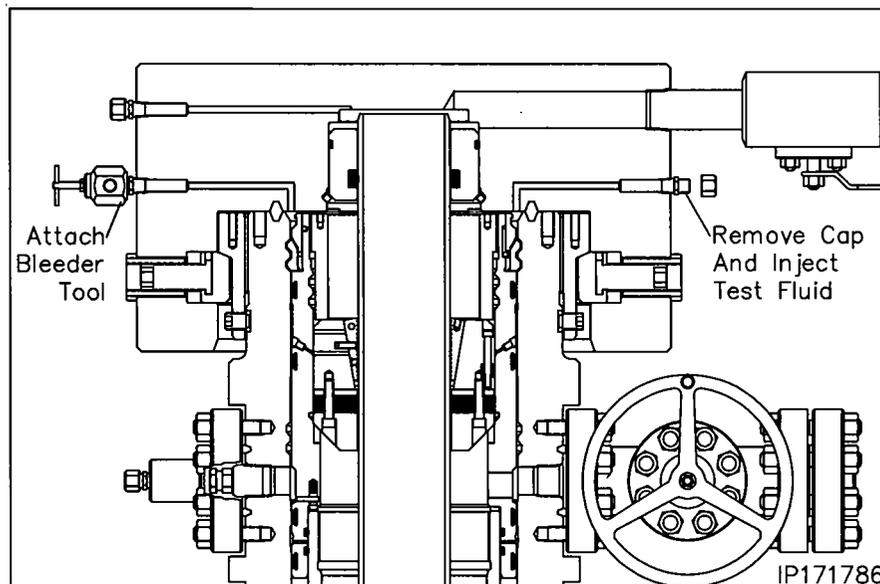
11. Make one additional round until a stable torque of 400 ft lbs on all (16) screws is achieved.



## Stage 10 — Install the 'Quick Connect' TA Cap Assembly

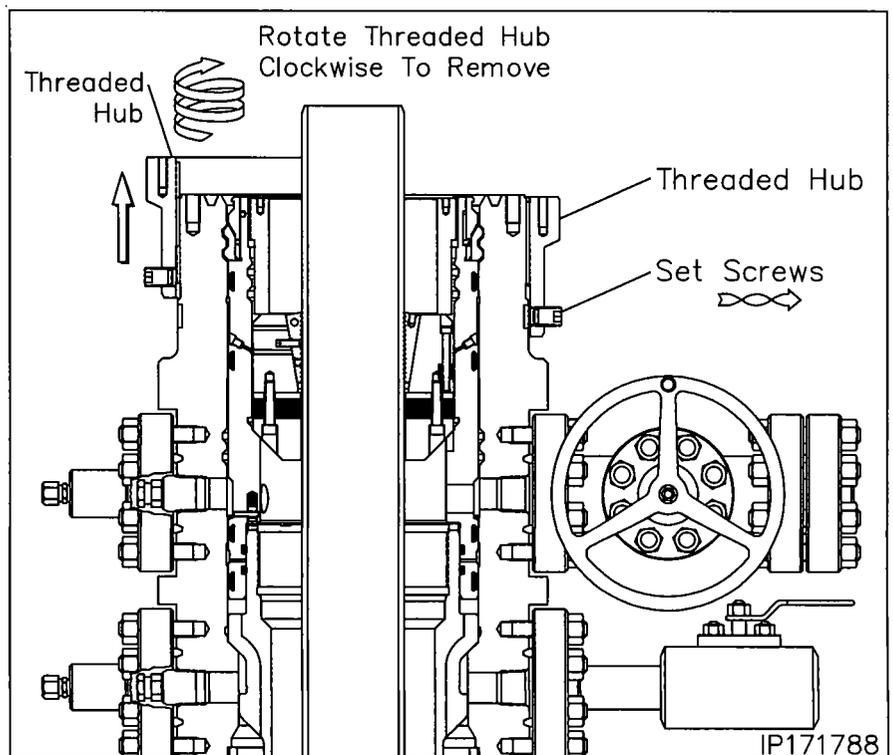
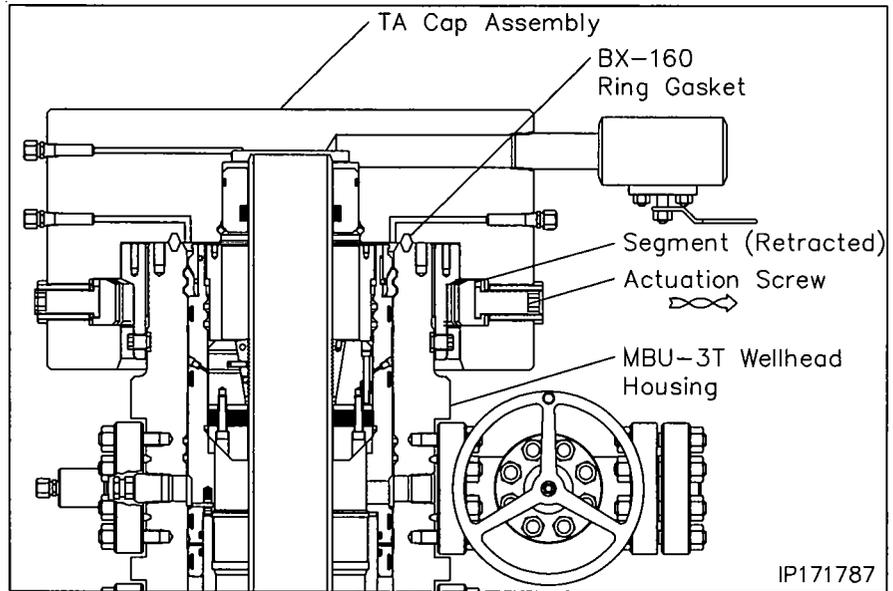
### Connection Test

1. Open the TA Cap ball valve and the housing upper side outlet valve to monitor leakage.
2. Locate the two test fittings marked flange test and remove the dust caps from the fittings.
3. Attach a bleeder tool to one of the open fittings and open the tool.
4. Attach a test pump to the remaining open fitting and pump clean test fluid into the void area until a continuous stream flows from the open bleeder tool.
5. Close the tool and continue pumping fluid until a stable test pressure of 5,000 psi or 80% of casing collapse is achieved, whichever is less.
6. Hold test pressure for 15 minutes.
7. After a satisfactory test is achieved, bleed off the test pressure, drain the fluid, remove the bleeder tool and re install the dust cap on the open fittings.
8. Close all open valves.



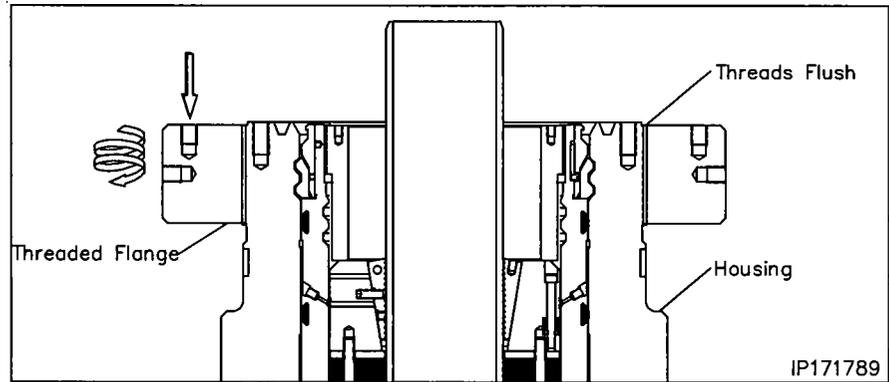
## Stage 11 — Remove the TA Cap Assembly

1. Open the ball valve on the TA cap to check for trapped pressure above the casing hanger.
2. Locate the actuation screws on the OD of the TA Cap Assembly.
3. Using a hex drive, fully retract the actuation screws until they are slightly over flush with the glandnuts.
4. Install a lift eye with pick up sling to the top of the TA Cap and lift the cap free of the wellhead.
5. Remove the thread hub set screws.
6. Remove the thread hub from the top of the housing with clockwise rotation.



## Stage 11 — Remove the TA Cap Assembly

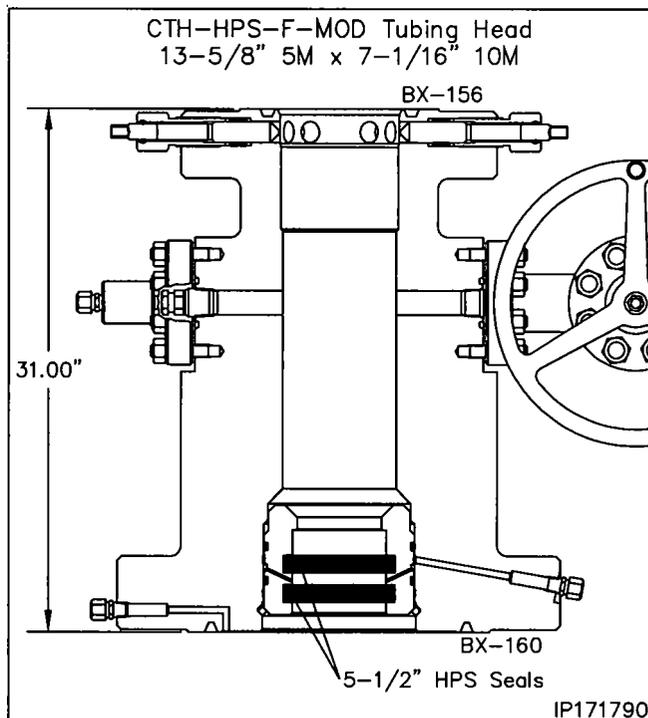
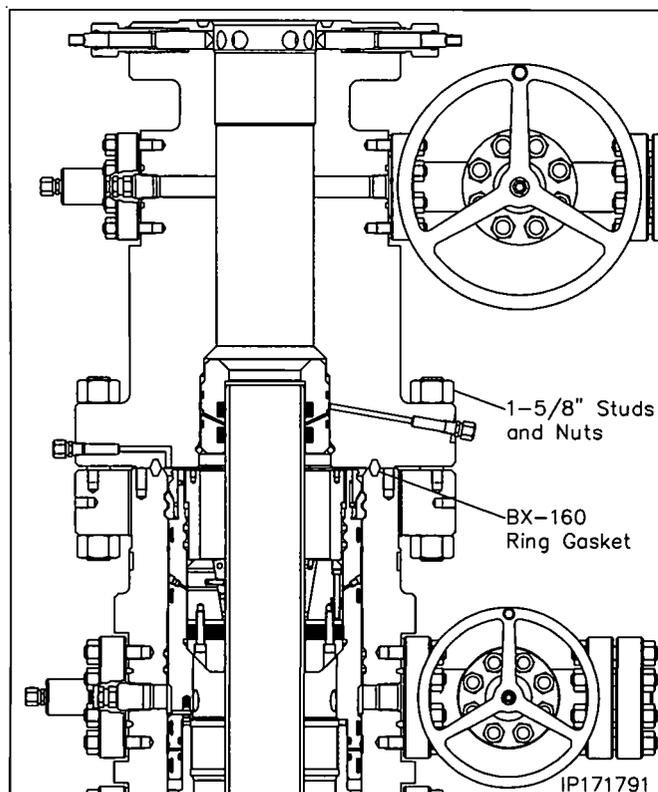
7. Examine the 13-5/8" 5M Thread Flange. Verify the following:
  - Acme thread are clean and in good condition
8. Thoroughly clean and lightly lubricate the mating threads of the housing and the Thread Flange with Copper Coat or Never Seize.
9. Pick up the flange and carefully thread it onto the top of the housing with counter clockwise rotation until the top of the flange is level with the top of the Acme thread of the housing.
10. Rotate the flange in either direction to two hole.
11. Prepare to install the tubing head.



## Stage 12 — Install the Tubing Head

**Note:** The tubing head may be shipped to location with the lower frac valve pre installed and tested.

1. Examine the **13-5/8" 5M x 7-1/16" 10M CW, CTH-HPS-F MOD Tubing Head With 5-1/2" DBLHPS Bottom (Item B1)** Verify the following:
  - seal area and bore are clean and in good condition
  - **HPS-F MOD Secondary Seal Bushing** is in place and properly retained with a square snap wire
  - all peripheral equipment is intact and undamaged
2. Clean the mating ring grooves of the MBU-3T Housing and tubing head.
3. Lightly lubricate the I.D. of the tubing head 'HPS' seals and the casing stub with a light oil or grease.



**Note:** Excessive oil or grease may prevent a good seal from forming!

4. Install a new **BX-160 Ring Gasket (Item B12)** in the ring groove of the housing.
5. Pick up the tubing head and suspend it above the housing.
6. Orient the head so that the outlets properly align with the housing upper outlets and then carefully lower the head over the casing stub and then land it on the ring gasket.

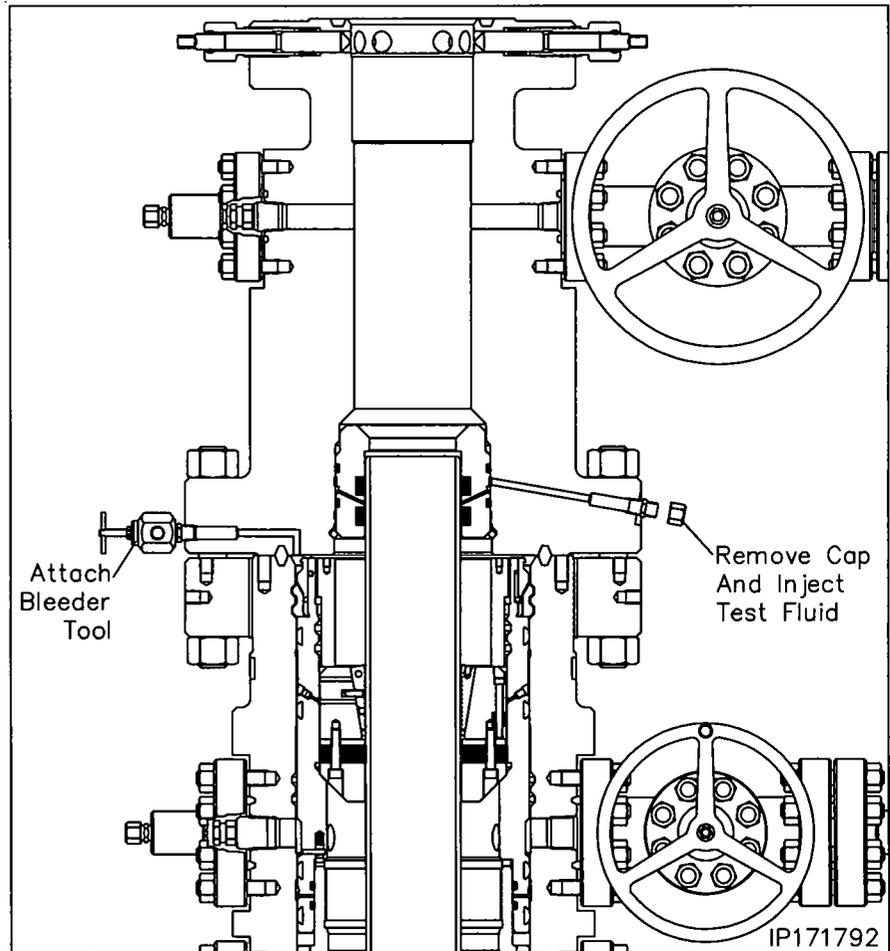
**Warning:** Do Not damage the 'HPS' seals or their sealing ability will be impaired!

7. Make up the flange connection using the appropriate size **studs and nuts (Item B13)**, tightening them in an alternating cross pattern.

## Stage 12 — Install the Tubing Head

### Seal Test

1. Locate the seal test fitting and one flange test fitting on the Tubing Head lower flange and remove the dust cap from both fittings.
2. Attach a Bleeder Tool to one of the open flange test fittings and open the Tool.
3. Attach a test pump to the seal test fitting and pump clean test fluid between the HPS Seals until a test pressure of **10,000 psi or 80% of casing collapse - Whichever is less.**
4. Hold test pressure for 15 minutes.
5. If pressure drops, a leak has developed. Bleed off test pressure and take the appropriate action in the adjacent table.
6. After a satisfactory test is achieved, remove the Test Pump, drain test fluid and reinstall the dust cap on the open seal test fitting.

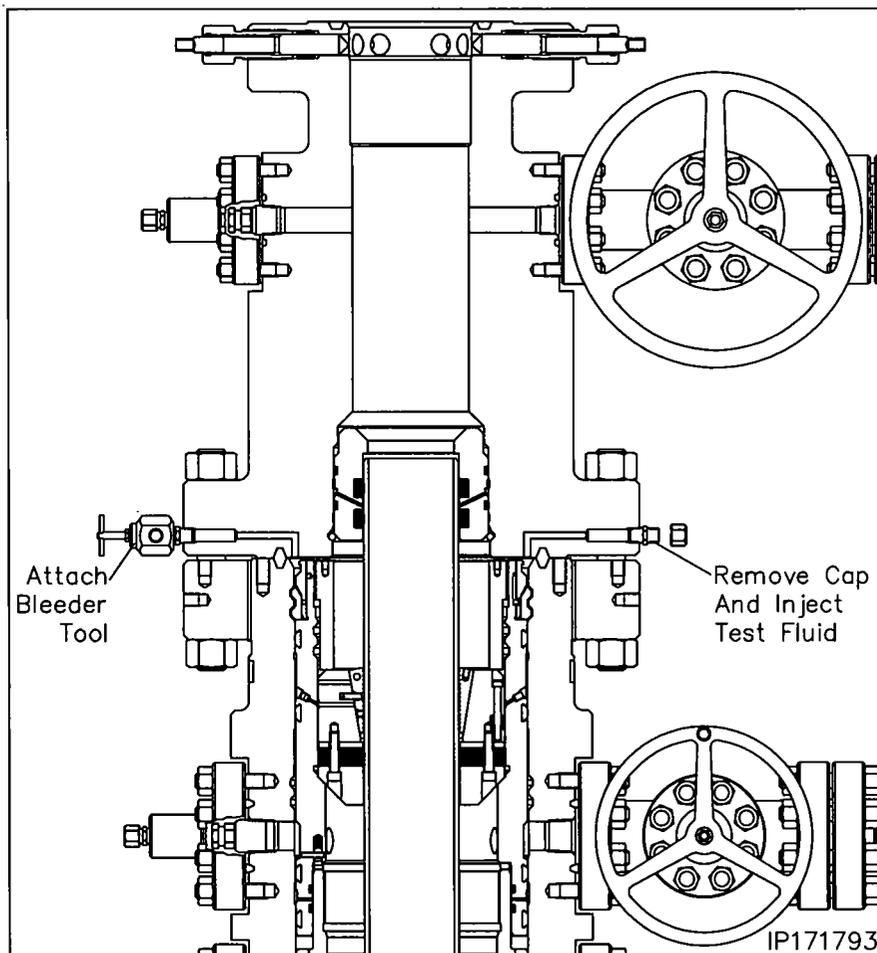


Seal Test	
Leak Location	Appropriate Action
Open bleeder tool - Lower HPS seal is leaking	Remove Tubing Head and replace leaking seals. Re land and retest seals
Into the tubing head bore - Upper HPS seal is leaking	

## Stage 12 — Install the Tubing Head

### Flange Test

1. Locate the remaining flange test fitting on the Tubing Head lower flange and remove the dust cap from the fitting.
2. Attach a test pump to the open flange test fitting and inject test fluid into the flange connection until a continuous stream flows from the opposite flange test bleeder tool.
3. Close the bleeder tool and continue to pumping test fluid to **5,000 psi or 80% of casing collapse - Whichever is less..**
4. Hold test pressure for 15 minutes.
5. If pressure drops a leak has developed. Take the appropriate action from the adjacent chart.
6. Repeat this procedure until a satisfactory test is achieved.
7. Once a satisfactory test is achieved, remove the test pump and bleeder tool, drain all test fluid, and reinstall the dust caps.



Flange Test	
Leak Location	Appropriate Action
Between flanges - Ring gasket is leaking	Verify flange bolt torque. If correct, remove tubing head to clean, inspect and possibly replace damaged ring gasket.

## Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal

1. **Introduction and Scope.** The following recommended procedure has been prepared with particular regard to attaining pressure-tight weld when attaching casing heads, flanges, etc., to casing. Although most of the high strength casing used (such as N-80) is not normally considered field weldable, some success may be obtained by using the following or similar procedures.  

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**Caution:** In some wellheads, the seal weld is also a structural weld and can be subjected to high tensile stresses. Consideration must therefore be given by competent authority to the mechanical properties of the weld and its heat affected zone.

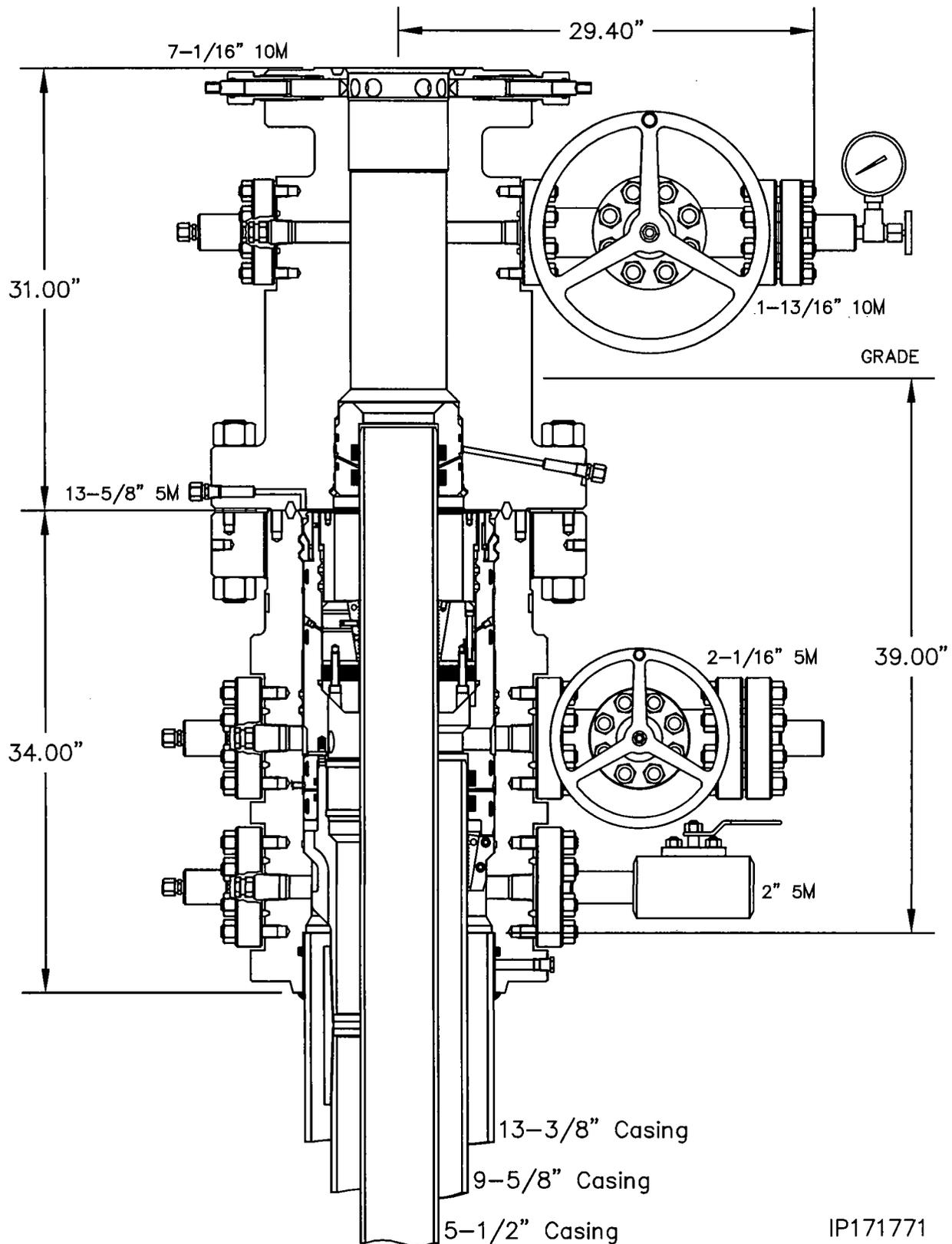
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  - a. The steels used in wellhead parts and in casing are high strength steels that are susceptible to cracking when welded. It is imperative that the finished weld and adjacent metal be free from cracks. The heat from welding also affects the mechanical properties. This is especially serious if the weld is subjected to service tension stresses.
  - b. This procedure is offered only as a recommendation. The responsibility for welding lies with the user and results are largely governed by the welder's skill. Weldability of the several makes and grades of casing varies widely, thus placing added responsibility on the welder. Transporting a qualified welder to the job, rather than using a less-skilled man who may be at hand, will, in most cases, prove economical. The responsible operating representative should ascertain the welder's qualifications and, if necessary, assure himself by instruction or demonstration, that the welder is able to perform the work satisfactorily.
2. **Welding Conditions.** Unfavorable welding conditions must be avoided or minimized in every way possible, as even the most skilled welder cannot successfully weld steels that are susceptible to cracking under adverse working conditions, or when the work is rushed. Work above the welder on the drilling floor should be avoided. The weld should be protected from dripping mud, water, and oil and from wind, rain, or other adverse weather conditions. The drilling mud, water, or other fluids must be lowered in the casing and kept at a low level until the weld has properly cooled. It is the responsibility of the user to provide supervision that will assure favorable working conditions, adequate time, and the necessary cooperation of the rig personnel.
3. **Welding.** The welding should be done by the shielded metal-arc or other approved process.
4. **Filler Metal.** Filler Metals. For root pass, it's recommended to use E6010, E6011 (AC), E6019 or equivalent electrodes. The E7018 or E7018-A1 electrodes may also be used for root pass operations but has the tendency to trap slag in tight grooves. The E6010, E6011 and E6019 offer good penetration and weld deposit ductility with relatively high intrinsic hydrogen content. Since the E7018 and E7018-A1 are less susceptible to hydrogen induced cracking, it is recommended for use as the filler metal for completion of the weld groove after the root pass is completed. The E6010, E6011 (AC), E6019, E7018 and E7018-A1 are classified under one of the following codes AWS A5.1 (latest edition): Mild Steel covered electrodes or the AWS A5.5 (latest edition): Low Alloy Steel Covered Arc-Welding Electrodes. The low hydrogen electrodes, E7018 and E7018-A1, should not be exposed to the atmosphere until ready for use. It's recommended that hydrogen electrodes remain in their sealed containers. When a job arises, the container shall be opened and all unused remaining electrodes to be stored in heat electrode storage ovens. Low hydrogen electrodes exposed to the atmosphere, except water, for more than two hours should be dried 1 to 2 hours at 600°F to 700 °F (316°C to 371 °C) just before use. It's recommended for any low hydrogen electrode containing water on the surface should be scrapped.
5. **Preparation of Base Metal.** The area to be welded should be dry and free of any paint, grease/oil and dirt. All rust and heat-treat surface scale shall be ground to bright metal before welding.

## Recommended Procedure for Field Welding Pipe to Wellhead Parts for Pressure Seal

6. **Preheating.** Prior to any heating, the wellhead member shall be inspected for the presence of any o-rings or other polymeric seals. If any o-rings or seals are identified then preheating requires close monitoring as noted in paragraph 6a. Before applying preheat, the fluid should be bailed out of the casing to a point several inches (>6" or 150 mm) below the weld joint/location. Preheat both the casing and wellhead member for a minimum distance of three (3) inches on each side of the weld joint using a suitable preheating torch in accordance with the temperatures shown below in a and b. The preheat temperature should be checked by the use of heat sensitive crayons. Special attention must be given to preheating the thick sections of wellhead parts to be welded, to insure uniform heating and expansion with respect to the relatively thin casing.
  - a. Wellhead members containing o-rings and other polymeric seals have tight limits on the preheat and interpass temperatures. Those temperatures must be controlled at 200°F to 325°F or 93 °C to 160°C and closely monitored to prevent damage to the o-ring or seals.
  - b. Wellhead members not containing o-rings and other polymeric seals should be maintained at a preheat and interpass temperature of 400°F to 600°F or 200°C to 300°C.
7. **Welding Technique.** Use a 1/8 or 5/32-inch (3.2 or 4.0 mm) E6010 or E7018 electrode and step weld the first bead (root pass); that, weld approximately 2 to 4 inches (50 to 100 mm) and then move diametrically opposite this point and weld 2 to 4 inches (50 to 100 mm) halfway between the first two welds, move diametrically opposite this weld, and so on until the first pass is completed. This second pass should be made with a 5/32-inch (4.0 mm) low hydrogen electrode of the proper strength and may be continuous. The balance of the welding groove may then be filled with continuous passes without back stepping or lacing, using a 3/16-inch (4.8 mm) low hydrogen electrode. All beads should be stringer beads with good penetration. There should be no undercutting and weld shall be workmanlike in appearance.
  - a. Test ports should be open when welding is performed to prevent pressure buildup within the test cavity.
  - b. During welding the temperature of the base metal on either side of the weld should be maintained at 200 to 300°F (93 to 149°C).
  - c. Care should be taken to insure that the welding cable is properly grounded to the casing, but ground wire should not be welded to the casing or the wellhead. Ground wire should be firmly clamped to the casing, the wellhead, or fixed in position between pipe slips. Bad contact may cause sparking, with resultant hard spots beneath which incipient cracks may develop. The welding cable should not be grounded to the steel derrick, nor to the rotary-table base.
8. **Cleaning.** All slag or flux remaining on any welding bead should be removed before laying the next bead. This also applies to the completed weld.
9. **Defects.** Any cracks or blow holes that appear on any bead should be removed to sound metal by chipping or grinding before depositing the next bead.
10. **Postheating.** Post-heating should be performed at the temperatures shown below and held at that temperature for no less than one hour followed by a slow cooling. The post-heating temperature should be in accordance with the following paragraphs.
  - a. Wellhead members containing o-rings and other polymeric seals have tight limits on the post-heating temperatures. Those temperatures must be controlled at 250°F to 300°F or 120 °C to 150°C and closely monitored to prevent damage to the o-ring or seals.
  - b. Wellhead members not containing o-rings and other polymeric seals should be post-heated at a temperature of 400°F to 600°F or 200°C to 300°C.
11. **Cooling. *Rapid cooling must be avoided.*** To assure slow cooling, welds should be protected from extreme weather conditions (cold, rain, high winds, etc.) by the use of suitable insulating material. (Specially designed insulating blankets are available at many welding supply stores.) Particular attention should be given to maintaining uniform cooling of the thick sections of the wellhead parts and the relatively thin casing, as the relatively thin casing will pull away from the head or hanger if allowed to cool more rapidly. The welds should cool in air to less than 200°F (93°C) (measured with a heat sensitive crayon) prior to permitting the mud to rise in the casing.
12. **Test the Weld.** After cooling, test the weld. The weld must be cool otherwise the test media will crack the weld. The test pressure should be no more than 80% of the casing collapse pressure.

# System Drawing





ContiTech

CONTITECH RUBBER Industrial Kft.	No:QC-DB- 247/ 2014
	Page: 5 / 68

<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>		CERT. N°:	702
PURCHASER: ContiTech Oil & Marine Corp.		P.O. N°:	4500421193
CONTITECH ORDER N°: 538448	HOSE TYPE: 3" ID	Choke & Kill Hose	
HOSE SERIAL N°: 67554	NOMINAL / ACTUAL LENGTH: 10,67 m / 10,66 m		
W.P. 68,9 MPa 10000 psi	T.P. 103,4 MPa 15000 psi	Duration:	60 min.

Pressure test with water at ambient temperature

See attachment. ( 1 page )

↑ 10 mm = 10 Min.

→ 10 mm = 20 MPa

COUPLINGS Type	Serial N°	Quality	Heat N°
3" coupling with 4 1/16" 10K API Swivel Flange end Hub	1525	AISI 4130	A0579N
	1519	AISI 4130	035608
		AISI 4130	A1126U

**Not Designed For Well Testing**

**API Spec 16 C**

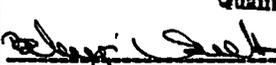
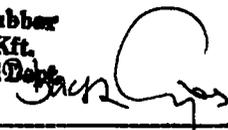
**Tag No.: 66 – 1225**

**Temperature rate:"B"**

All metal parts are flawless

**WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.**

**STATEMENT OF CONFORMITY:** We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

Date:  14. April 2014.	Inspector	Quality Control  ContiTech Rubber Industrial Kft. Quality Control Dept. 	
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CONTITECH RUBBER  
Industrial Kft.

No:QC-DB- 247/ 2014

Page: 6 / 68

ContiTech

### Hose Data Sheet

CRI Order No.	538448
Customer	ContiTech Oil & Marine Corp.
Customer Order No	CBC557116 4500421193
Item No.	1
Hose Type	Flexible Hose
<b>Standard</b>	<b>API SPEC 16 C</b>
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGE SOURC/W BX155 ST/ST INLAID R.GR.
Type of coupling other end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGE SOUR C/W BX155 ST/ST INLAID R.GR.
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St.steel outer wrap
Internal stripwound tube	No
Lining	OIL + GAS RESISTANT SOUR
Safety clamp	Yes
Lifting collar	Yes
Element C	Yes
Safety chain	Yes
Safety wire rope	No
Max.design temperature [°C]	100
Min.design temperature [°C]	-20
Min. Bend Radius operating [m]	0,90
Min. Bend Radius storage [m]	0,90
Electrical continuity	The Hose is electrically continuous
Type of packing	WOODEN CRATE ISPM-15

<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>		CERT. N°:	731
PURCHASER: ContiTech Oil & Marine Corp.		P.O. N°:	4500300249
CONTITECH RUBBER order N°: 536555	HOSE TYPE: 3" ID	Choke and Kill Hose	
HOSE SERIAL N°: 65346	NOMINAL / ACTUAL LENGTH: 7,62 m / 7,66 m		
W.P. 68,9 MPa 10000 psi	T.P. 103,4 MPa 15000 psi	Duration:	60 min.

Pressure test with water at ambient temperature

See attachment. ( 1 page )

↑ 10 mm = 10 Min.  
→ 10 mm = 20 MPa

COUPLINGS Type	Serial N°	Quality	Heat N°
3" coupling with 4 1/16" API 10K Swivel Flange end Hub	3428	AISI 4130	A1031U
	3433	AISI 4130	034435 54961
		AISI 4130	A0462U

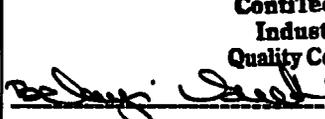
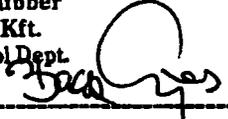
**NOT DESIGNED FOR WELL TESTING**  
**66 - 1042 NBRSN661042**

**API Spec 16 C**  
**Temperature rate:"B"**

All metal parts are flawless

**WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.**

STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

Date:  03. May 2013.	Inspector	Quality Control  ContiTech Rubber Industrial Kft. Quality Control Dept.  (1) 
----------------------------	-----------	---





**Hose Data Sheet**

CRI Order No.	536555
Customer	ContiTech Oil & Marine Corp.
Customer Order No	4500300249 CBC384527
Item No.	1
Hose Type	Flexible Hose
<b>Standard</b>	<b>API SPEC 16 C</b>
Inside dia in inches	3
Length	25 ft
Type of coupling one end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGEC/W BX155 ST/ST INLAID RING GR
Type of coupling other end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGE C/W BX155 ST/ST INLAID RING GR
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St.steel outer wrap
Internal stripwound tube	No
Lining	OIL RESISTANT
Safety clamp	Yes
Lifting collar	Yes
Element C	Yes
Safety chain	Yes
Safety wire rope	No
Max.design temperature [°C]	100
Min.design temperature [°C]	-20
MBR operating [m]	1,60
MBR storage [m]	1,40
Type of packing	WOODEN CRATE ISPM-15

## **Cactus Speed Head Pressure Testing Statement**

Our procedure is to nipple up BOP's to the surface casing, pressure test the BOP's to 5000 psi high and 250 psi low. We do not anticipate breaking any seals on the BOP from that point until rig release, however if we do break any seal, the entire BOP will be retested to 5000 psi high and 250 psi low.



APD ID: 10400042599

Submission Date: 06/13/2019

Highlighted data  
reflects the most  
recent changes

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

### Section 1 - Existing Roads

Will existing roads be used? YES

Existing Road Map:

LAGUNA\_23\_FED\_COM\_2BS\_4H\_route\_map\_10302018\_20181101140857.pdf

Laguna\_23\_Fed\_Com\_2BS\_5H\_LOC\_VERIFCATION\_ACCESS\_ROUTE\_MAP\_06112019\_20190612084304.pdf

Existing Road Purpose: ACCESS,FLUID TRANSPORT

Row(s) Exist? NO

ROW ID(s)

ID:

Do the existing roads need to be improved? NO

Existing Road Improvement Description:

Existing Road Improvement Attachment:

### Section 2 - New or Reconstructed Access Roads

Will new roads be needed? NO

### Section 3 - Location of Existing Wells

Existing Wells Map? YES

Attach Well map:

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

### Section 4 - Location of Existing and/or Proposed Production Facilities

**Submit or defer a Proposed Production Facilities plan?** SUBMIT

**Production Facilities description:** Attached is current facility diagram that was submitted to BLM. If well is productive a revised plan will be submitted via sundry.

**Production Facilities map:**

Laguna\_23\_Model\_5\_20190612095812.pdf

### Section 5 - Location and Types of Water Supply

#### Water Source Table

**Water source type:** GW WELL

**Water source use type:** SURFACE CASING  
INTERMEDIATE/PRODUCTION CASING  
STIMULATION

**Source latitude:**

**Source longitude:**

**Source datum:**

**Water source permit type:** PRIVATE CONTRACT

**Water source transport method:** PIPELINE

**Source land ownership:** PRIVATE

**Source transportation land ownership:** PRIVATE

**Water source volume (barrels):** 120000

**Source volume (acre-feet):** 15.467172

**Source volume (gal):** 5040000

**Water source and transportation map:**

LAGUNA\_23\_FED\_COM\_2BS\_4H\_water\_map\_10302018\_20181101141929.pdf

**Water source comments:** CHISHOLM ENERGY OPERATING, LLC HAS NOT MADE A DECISION AS TO WHERE WE WILL BE GETTING WATER FOR DRILLING/COMPLETION OPERATIONS. ATTACHED IS A MAP WITH VIABLE OPTIONS FOR OBTAINING WATER.

**New water well?** NO

#### New Water Well Info

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Well latitude:**

**Well Longitude:**

**Well datum:**

**Well target aquifer:**

**Est. depth to top of aquifer(ft):**

**Est thickness of aquifer:**

**Aquifer comments:**

**Aquifer documentation:**

**Well depth (ft):**

**Well casing type:**

**Well casing outside diameter (in.):**

**Well casing inside diameter (in.):**

**New water well casing?**

**Used casing source:**

**Drilling method:**

**Drill material:**

**Grout material:**

**Grout depth:**

**Casing length (ft.):**

**Casing top depth (ft.):**

**Well Production type:**

**Completion Method:**

**Water well additional information:**

**State appropriation permit:**

**Additional information attachment:**

### **Section 6 - Construction Materials**

**Using any construction materials:** YES

**Construction Materials description:** Construction materials from the location will be used. No additional needs are anticipated.

**Construction Materials source location attachment:**

### **Section 7 - Methods for Handling Waste**

**Waste type:** DRILLING

**Waste content description:** Drilling Fluids and Cuttings

**Amount of waste:** 6000 barrels

**Waste disposal frequency :** Daily

**Safe containment description:** Steel Tanks

**Safe containmant attachment:**

**Waste disposal type:** HAUL TO COMMERCIAL FACILITY **Disposal location ownership:** COMMERCIAL

**Disposal type description:**

**Disposal location description:** Trucked to approved disposal facility

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Waste type:** COMPLETIONS/STIMULATION

**Waste content description:** Completions Fluids

**Amount of waste:** 2000 barrels

**Waste disposal frequency :** Daily

**Safe containment description:** Steel Tanks

**Safe containmant attachment:**

**Waste disposal type:** HAUL TO COMMERCIAL FACILITY      **Disposal location ownership:** COMMERCIAL

**Disposal type description:**

**Disposal location description:** Trucked to an approved disposal facility

**Waste type:** FLOWBACK

**Waste content description:** Oil

**Amount of waste:** 1000 barrels

**Waste disposal frequency :** One Time Only

**Safe containment description:** Frac Tanks

**Safe containmant attachment:**

**Waste disposal type:** OTHER      **Disposal location ownership:** PRIVATE

**Disposal type description:** Private

**Disposal location description:** Haul to tank battery

**Waste type:** SEWAGE

**Waste content description:** Human Waste

**Amount of waste:** 50 pounds

**Waste disposal frequency :** Weekly

**Safe containment description:** Portable Toilets

**Safe containmant attachment:**

**Waste disposal type:** HAUL TO COMMERCIAL FACILITY      **Disposal location ownership:** COMMERCIAL

**Disposal type description:**

**Disposal location description:** Serviced by toilet rental company

**Waste type:** GARBAGE

**Waste content description:** Trash and Debris

**Amount of waste:** 200 pounds

**Waste disposal frequency :** One Time Only

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Safe containmant attachment:**

**Waste disposal type:** HAUL TO COMMERCIAL FACILITY      **Disposal location ownership:** COMMERCIAL

**Disposal type description:**

**Disposal location description:** Truck to commercial waste facility

**Waste type:** PRODUCED WATER

**Waste content description:** Produced water

**Amount of waste:** 4000                  barrels

**Waste disposal frequency :** One Time Only

**Safe containment description:** Steel Tanks

**Safe containmant attachment:**

**Waste disposal type:** OTHER                                  **Disposal location ownership:** PRIVATE

**Disposal type description:** Private

**Disposal location description:** Trucked to tank battery

**Reserve Pit**

**Reserve Pit being used?** NO

**Temporary disposal of produced water into reserve pit?**

**Reserve pit length (ft.)                  Reserve pit width (ft.)**

**Reserve pit depth (ft.)                                  Reserve pit volume (cu. yd.)**

**Is at least 50% of the reserve pit in cut?**

**Reserve pit liner**

**Reserve pit liner specifications and installation description**

**Cuttings Area**

**Cuttings Area being used?** NO

**Are you storing cuttings on location?** YES

**Description of cuttings location** Stored in steel bin and hauled to disposal site by truck

**Cuttings area length (ft.)                                  Cuttings area width (ft.)**

**Cuttings area depth (ft.)                                  Cuttings area volume (cu. yd.)**

**Is at least 50% of the cuttings area in cut?**

**WCuttings area liner**

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

### Section 8 - Ancillary Facilities

**Are you requesting any Ancillary Facilities?:** NO

**Ancillary Facilities attachment:**

**Comments:**

### Section 9 - Well Site Layout

**Well Site Layout Diagram:**

Laguna\_23\_Fed\_Com\_2BS\_5H\_SITE\_MAP\_1\_06112019\_20190612095935.pdf

Laguna\_23\_Fed\_Com\_2BS\_5H\_SITE\_MAP\_2\_06112019\_20190612095936.pdf

**Comments:**

### Section 10 - Plans for Surface Reclamation

**Type of disturbance:** New Surface Disturbance

**Multiple Well Pad Name:** LAGUNA 23 FED

**Multiple Well Pad Number:** 1H,3H,5H

**Recontouring attachment:**

**Drainage/Erosion control construction:** Drainage systems, if an, will be reshaped to the original configuration with provisions made to alleviate erosion.

**Drainage/Erosion control reclamation:** Any portion of the site that is not needed for future operations will be reclaimed to the original state as much as possible.

**Well pad proposed disturbance (acres):** 0

**Well pad interim reclamation (acres):** 4.78

**Well pad long term disturbance (acres):** 4.78

**Road proposed disturbance (acres):** 0

**Road interim reclamation (acres):** 0.76

**Road long term disturbance (acres):** 0.76

**Powerline proposed disturbance (acres):** 0

**Powerline interim reclamation (acres):** 0

**Powerline long term disturbance (acres):** 0

**Pipeline proposed disturbance (acres):** 0

**Pipeline interim reclamation (acres):** 0

**Pipeline long term disturbance (acres):** 0

**Other proposed disturbance (acres):** 0

**Other interim reclamation (acres):** 0

**Other long term disturbance (acres):** 0

**Total proposed disturbance:** 0

**Total interim reclamation:** 5.54

**Total long term disturbance:** 5.54

**Disturbance Comments:**

**Reconstruction method:** No interim reclamation planned due to future development on this pad, as well as tank battery construction if the well is productive.

**Topsoil redistribution:** After the area has been reshaped and contoured, topsoil from the spoil pile will be placed over the disturbed area to the extent possible.

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Existing Vegetation at the well pad:** mesquite, shinnery oak

**Existing Vegetation at the well pad attachment:**

**Existing Vegetation Community at the road:** mesquite, shinnery oak

**Existing Vegetation Community at the road attachment:**

**Existing Vegetation Community at the pipeline:** mesquite, shinnery oak

**Existing Vegetation Community at the pipeline attachment:**

**Existing Vegetation Community at other disturbances:** no other disturbance

**Existing Vegetation Community at other disturbances attachment:**

**Non native seed used?** NO

**Non native seed description:**

**Seedling transplant description:**

**Will seedlings be transplanted for this project?** NO

**Seedling transplant description attachment:**

**Will seed be harvested for use in site reclamation?** NO

**Seed harvest description:**

**Seed harvest description attachment:**

### Seed Management

#### Seed Table

**Seed type:** PERENNIAL GRASS

**Seed source:** COMMERCIAL

**Seed name:** LPC-Seed Mix 2

**Source name:**

**Source address:**

**Source phone:**

**Seed cultivar:**

**Seed use location:** WELL PAD,WELL PAD

**PLS pounds per acre:** 5

**Proposed seeding season:** SPRING

#### Seed Summary

**Total pounds/Acre:** 5

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

PERENNIAL GRASS 5

**Seed reclamation attachment:**

**Operator Contact/Responsible Official Contact Info**

**First Name:** Tim

**Last Name:** Green

**Phone:** (432)686-8235

**Email:** tgreen@chisholmenergy.com

**Seedbed prep:** Rip and add topsoil

**Seed BMP:**

**Seed method:**

**Existing invasive species?** NO

**Existing invasive species treatment description:**

**Existing invasive species treatment attachment:**

**Weed treatment plan description:** All areas will be monitored, and weeds will be treated

**Weed treatment plan attachment:**

**Monitoring plan description:** Monitoring by lease operators during each visit

**Monitoring plan attachment:**

**Success standards:** N/A

**Pit closure description:** No pit, utilizing closed loop system

**Pit closure attachment:**

**Section 11 - Surface Ownership**

**Disturbance type:** WELL PAD

**Describe:**

**Surface Owner:** BUREAU OF LAND MANAGEMENT

**Other surface owner description:**

**BIA Local Office:**

**BOR Local Office:**

**COE Local Office:**

**DOD Local Office:**

**NPS Local Office:**

**State Local Office:**

**Military Local Office:**

**USFWS Local Office:**

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Other Local Office:**

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

### Section 12 - Other Information

**Right of Way needed?** NO

**Use APD as ROW?**

**ROW Type(s):**

### ROW Applications

**SUPO Additional Information:** I had the wrong well number, the plat that was originally attached is correct. The receipt attached is the correct one.

**Use a previously conducted onsite?** YES

**Previous Onsite information:** 5H well on existing location. Per BLM, no on-site needed.

### Other SUPO Attachment

GCP\_LAGUNA\_23\_FED\_COM\_2BS\_5H\_11012018\_20190612100033.pdf

Laguna\_23\_Fed\_Com\_2BS\_5H\_LOC\_VERIFCATION\_ACCESS\_ROUTE\_MAP\_06112019\_20190612100112.pdf

Laguna\_23\_Fed\_Com\_2BS\_5H\_VICINITY\_MAP\_06112019\_20190612100112.pdf

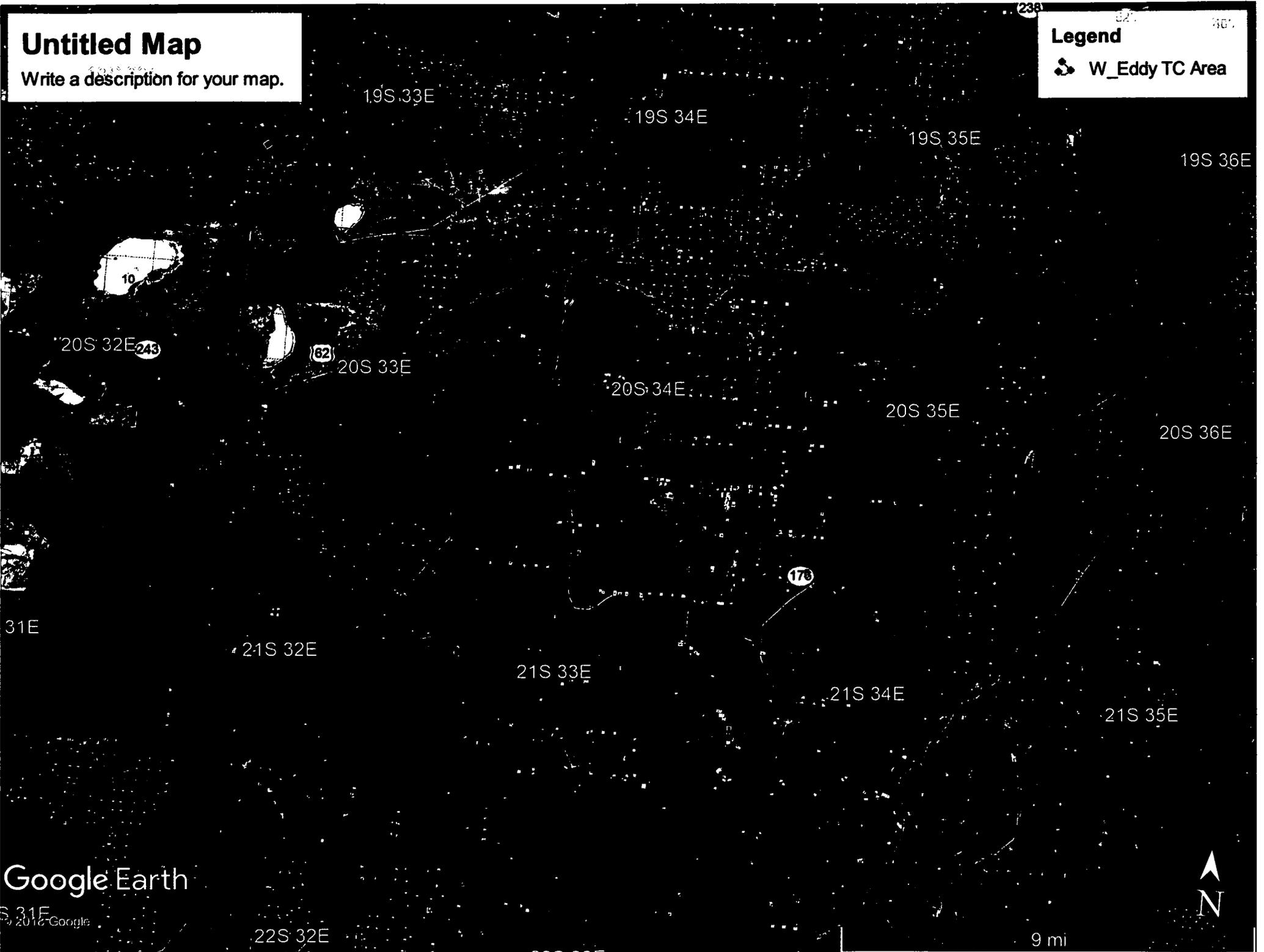
LAGUNA\_paygovform\_20190613090644.pdf

# Untitled Map

Write a description for your map.

## Legend

 W\_Eddy TC Area

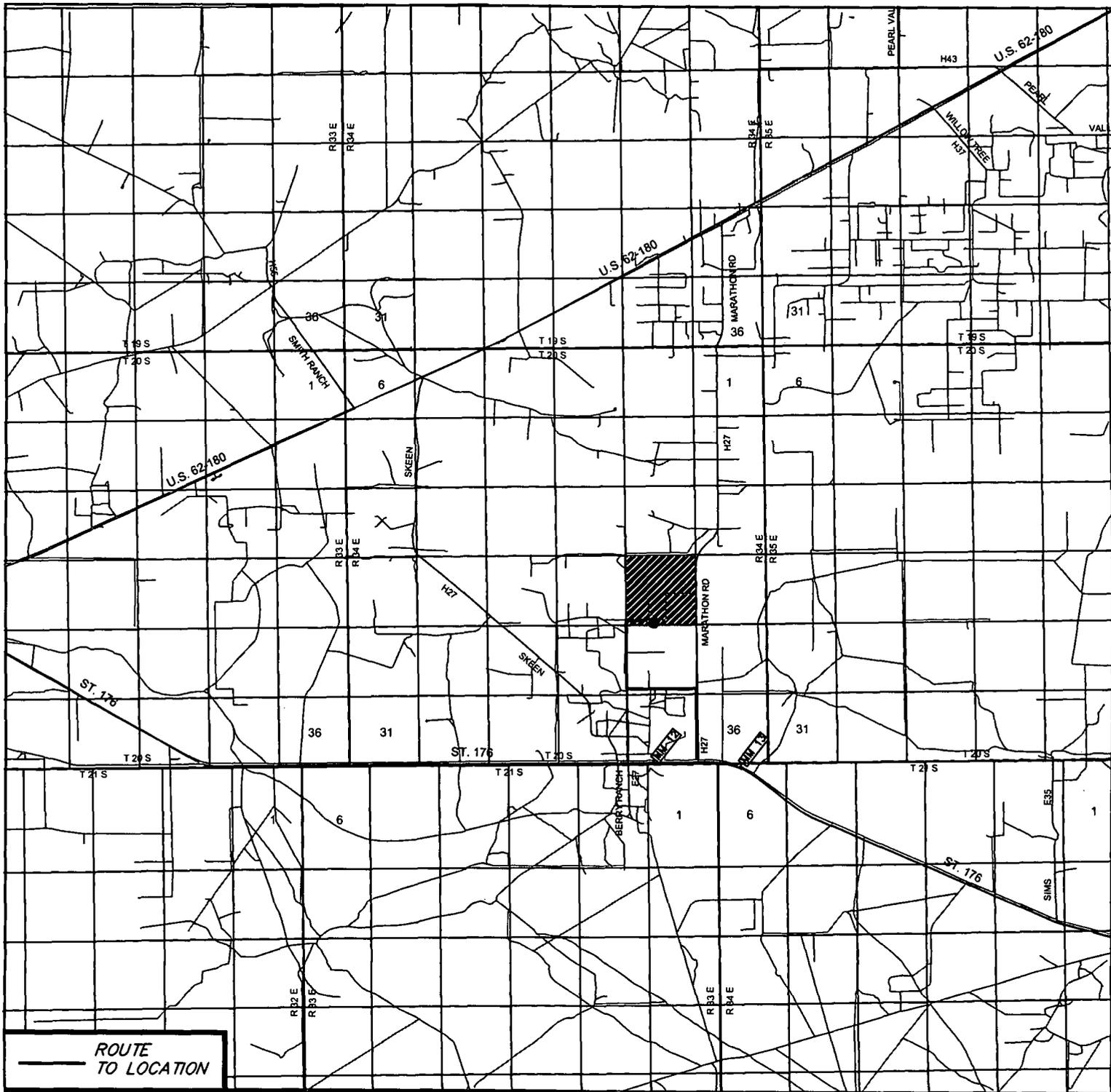


Google Earth

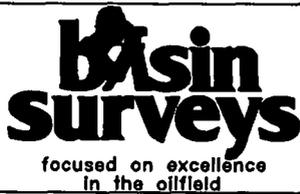
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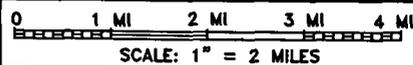
9 mi



**LAGUNA 23 FEDERAL COM 2BS 5H**  
 Located 225' FSL and 2055' FWL  
 Section 23, Township 20 South, Range 34 East,  
 N.M.P.M., Lea County, New Mexico.



P.O. Box 1786  
 1120 N. West County Rd.  
 Hobbs, New Mexico 88241  
 (575) 393-7316 - Office  
 (575) 392-2206 - Fax  
 basinsurveys.com

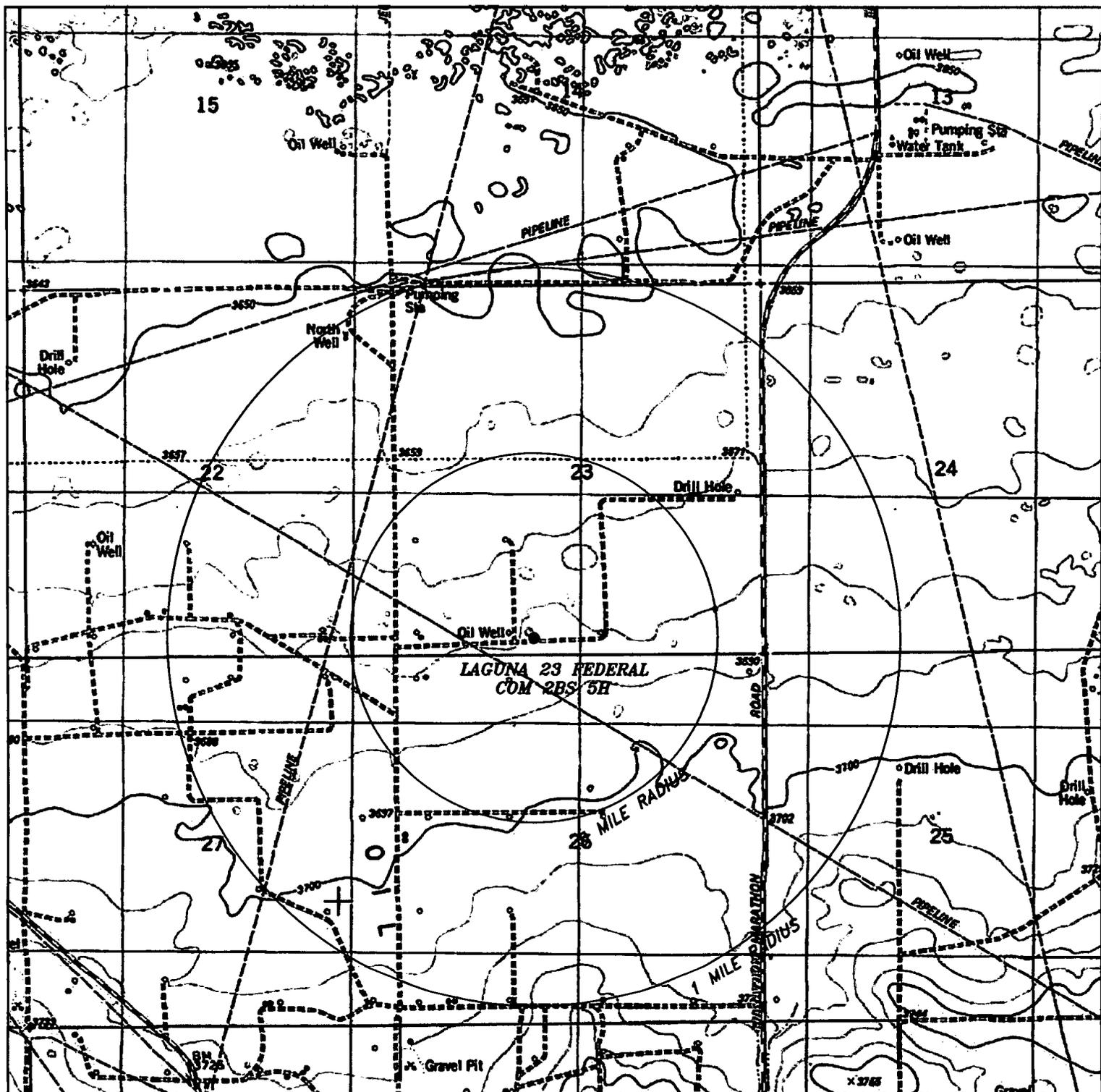


W.O. Number: JG 34620  
 Survey Date: 6-4-2019

YELLOW TINT - USA LAND  
 BLUE TINT - STATE LAND  
 NATURAL COLOR - FEE LAND



**CHISHOLM  
 ENERGY  
 OPERATING,  
 LLC**



**LAGUNA 23 FEDERAL COM 2BS 5H**

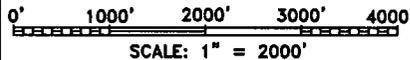
Located 225' FSL and 2055' FWL

Section 23, Township 20 South, Range 34 East,  
N.M.P.M., Lea County, New Mexico.



focused on excellence  
in the oilfield

P.O. Box 1786  
1120 N. West County Rd.  
Hobbs, New Mexico 88241  
(575) 393-7316 - Office  
(575) 392-2206 - Fax  
basinsurveys.com



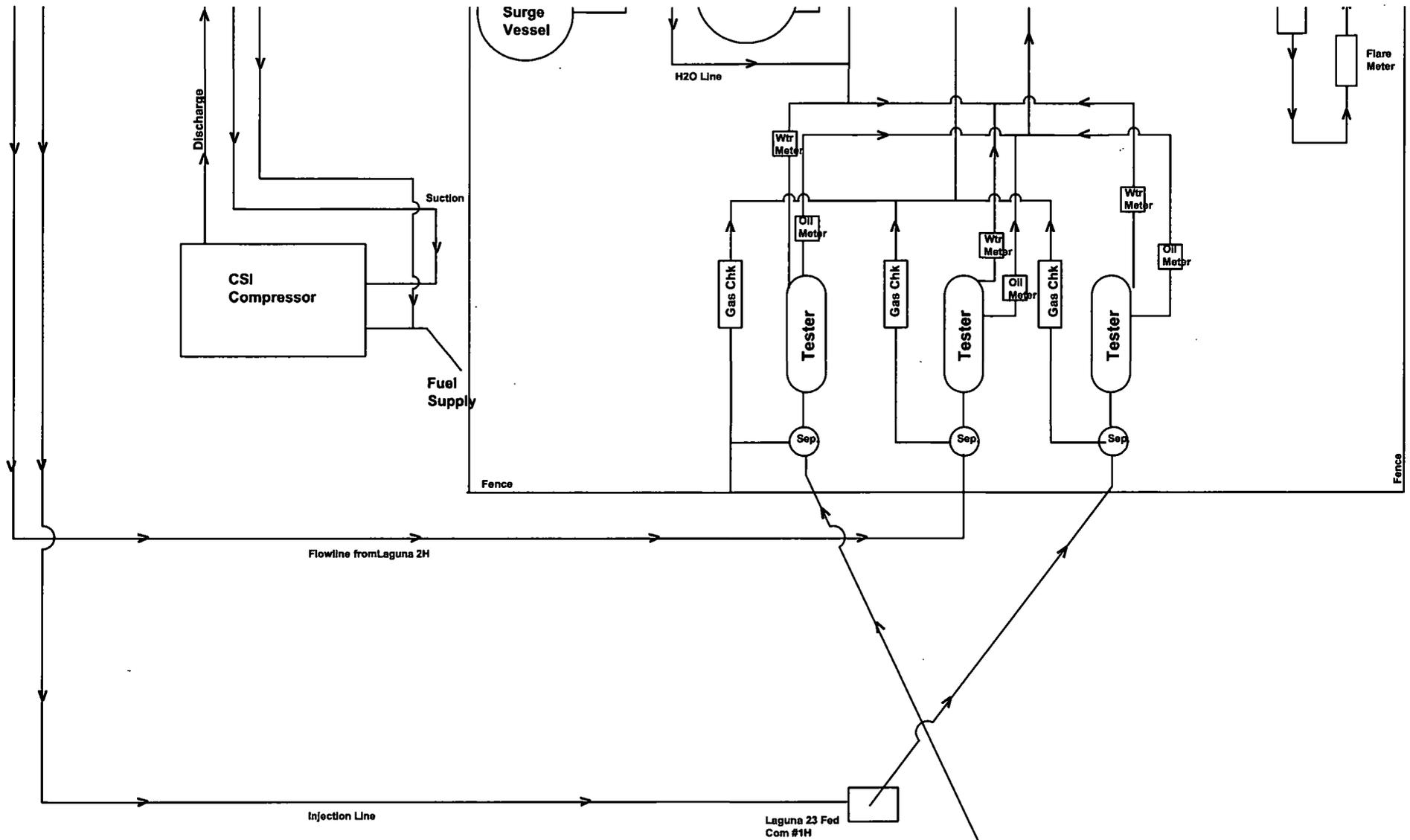
W.O. Number: JG 34620

Survey Date: 6-4-2019

YELLOW TINT - USA LAND  
BLUE TINT - STATE LAND  
NATURAL COLOR - FEE LAND



**CHISHOLM  
ENERGY  
OPERATING,  
LLC**



**PRODUCTION SYSTEM - OPEN**  
 Oil Sales description as: Lact Meter to Pipeline

Seal requirement:

1. Production Phase
  - (1) Valve C0 Open
  - (2) Valve C1 Open
  - (3) Valve C2 Open
  - (4) Valve C3 Open
2. Sales Phase
  - (1) Valve C0, C1, C2, & C3 sealed closed
  - (2) Lact Meter Automated

Location of Site Security Plan  
 (mailing address of where plan is available)

Nearburg Producing Company  
 3300 N "A" St. Bldg 2 Ste 120  
 Midland, Texas 79705

Laguna 23 Fed  
 Com #3H

# Untitled Map

Write a description for your map.

## Legend

 W\_Eddy TC Area



Google Earth

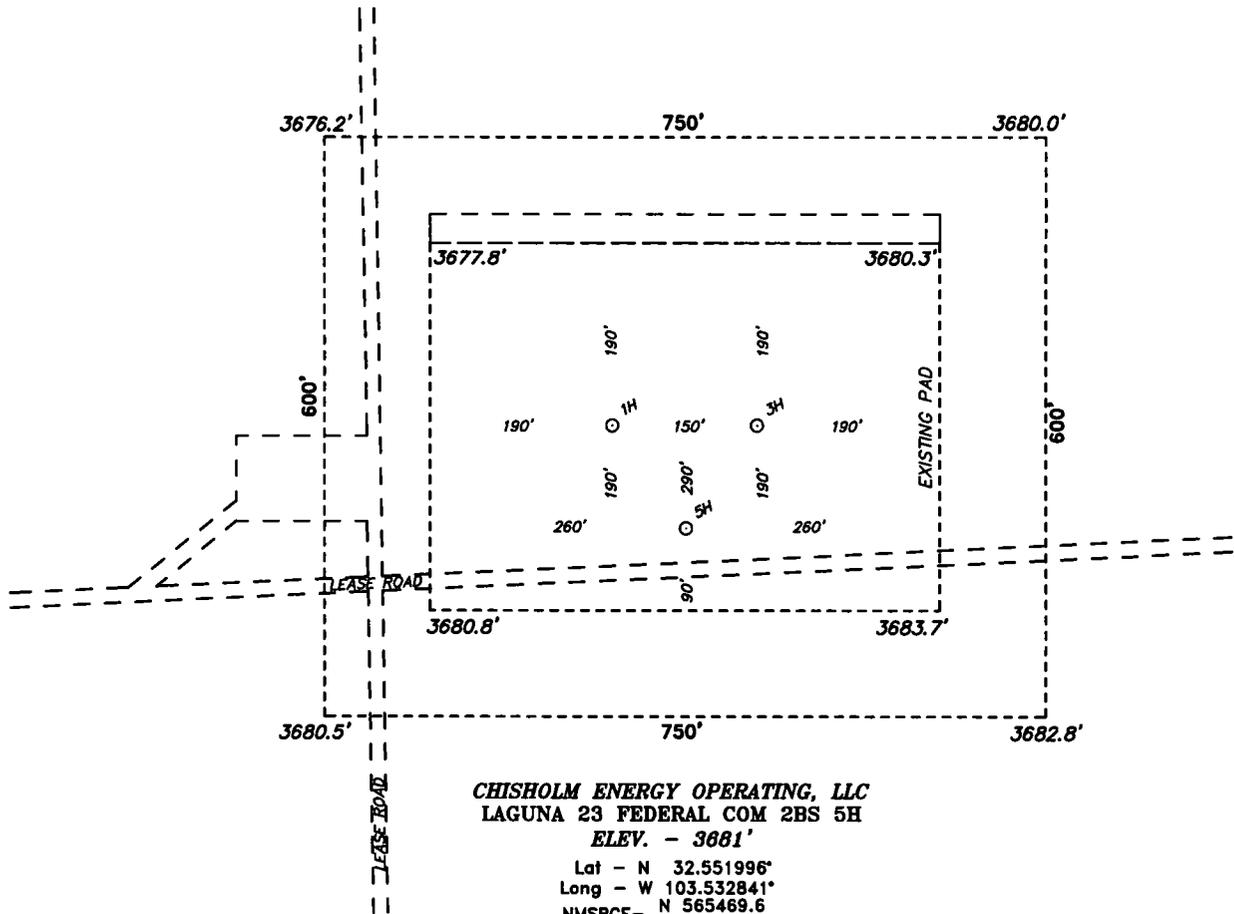
© 2018 Google

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N

SECTION 23, TOWNSHIP 20 SOUTH, RANGE 34 EAST, N.M.P.M.,  
LEA COUNTY, NEW MEXICO.

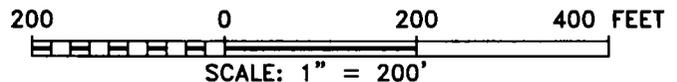


**CHISHOLM ENERGY OPERATING, LLC**  
LAGUNA 23 FEDERAL COM 2BS 5H  
ELEV. - 3881'  
Lat - N 32.551996°  
Long - W 103.532841°  
NMSPCE- N 565469.6  
E 787987.9  
(NAD-83)

NOTE:  
WELL IS LOCATED APPROXIMATELY 25 MILES  
SOUTHWEST OF HOBBS, NEW MEXICO.

**DRIVING DIRECTIONS**

FROM HIGHWAY 176 AND MARATHON ROAD GO NORTH ON  
MARATHON ROAD 1 MILE THEN TURN WEST GO 1 MILE THEN  
TURN NORTH GO 1 MILE THEN TURN EAST GO 1702' TO  
PROPOSED PAD.



**CHISHOLM ENERGY OPERATING, LLC**

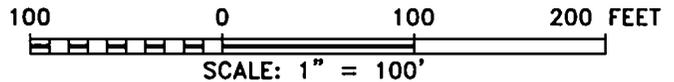
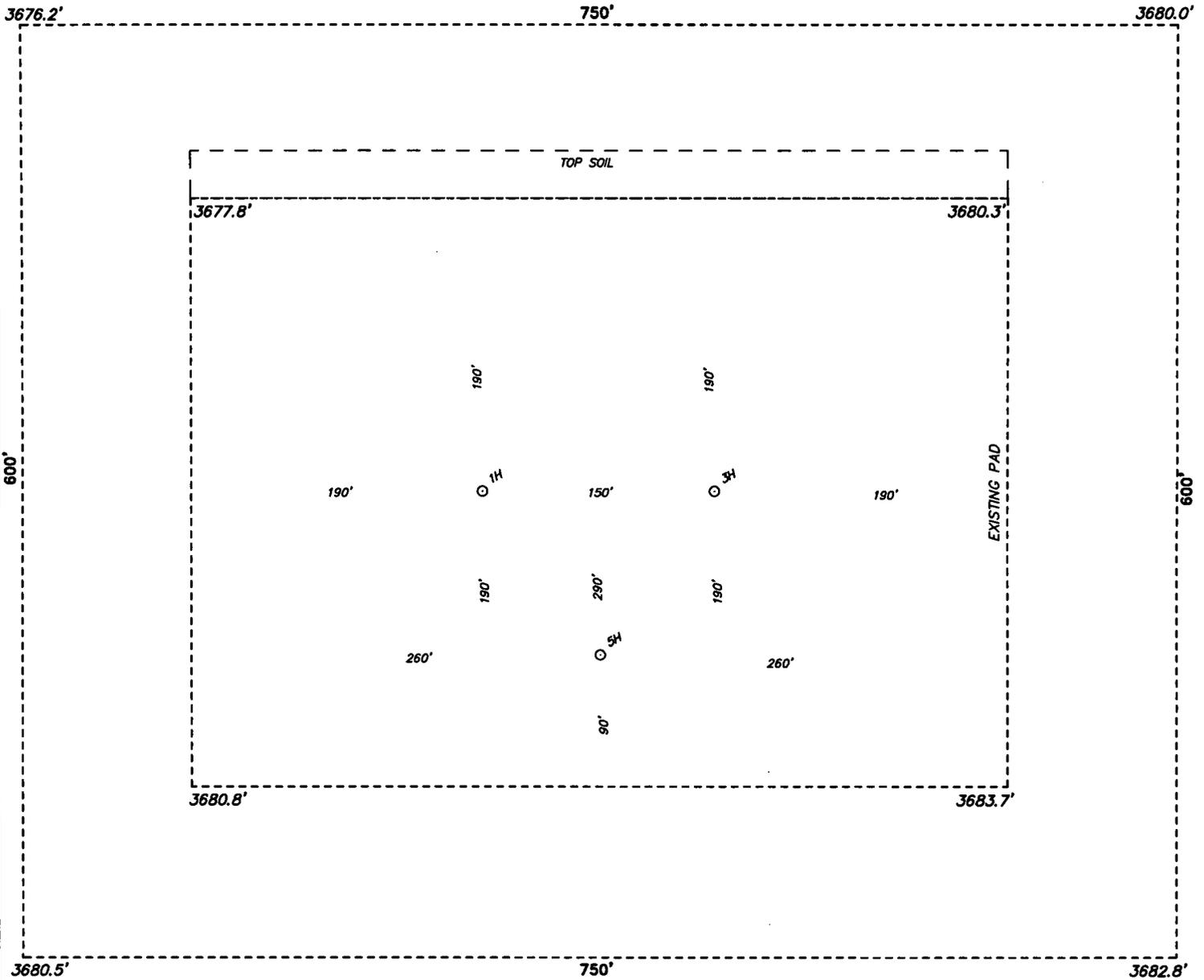
REF: LAGUNA 23 FEDERAL COM 2BS #5H / WELL PAD TOPO

THE LAGUNA 23 FEDERAL COM 2BS #5H LOCATED 225'  
FROM THE SOUTH LINE AND 2055' FROM THE WEST LINE OF  
SECTION 23, TOWNSHIP 20 SOUTH, RANGE 34 EAST,  
N.M.P.M., LEA COUNTY, NEW MEXICO.



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Hobbs, New Mexico 88241 basinsurveys.com

SECTION 23, TOWNSHIP 20 SOUTH, RANGE 34 EAST, N.M.P.M.,  
LEA COUNTY, NEW MEXICO.



**CHISHOLM ENERGY OPERATING, LLC**

REF: LAGUNA 23 FEDERAL COM 2BS #5H / WELL PAD TOPO

THE LAGUNA 23 FEDERAL COM 2BS #5H LOCATED 225'  
FROM THE SOUTH LINE AND 2055' FROM THE WEST LINE OF  
SECTION 23, TOWNSHIP 20 SOUTH, RANGE 34 EAST,  
N.M.P.M., LEA COUNTY, NEW MEXICO.



**basin surveys**

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Hobbs, New Mexico 88241 basin-surveys.com

District I  
1625 N. French Dr., Hobbs, NM 88240  
District II  
811 S. First St., Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
Energy, Minerals and Natural Resources Department  
Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

Submit Original  
to Appropriate  
District Office

**GAS CAPTURE PLAN**

Date: 06/11/2019

Original  
 Amended - Reason for Amendment: \_\_\_\_\_

Operator & OGRID No.: Chisholm Energy Operating, LLC/372137

This Gas Capture Plan outlines actions to be taken by the Operator to reduce well/production facility flaring/venting for new completion (new drill, recomple to new zone, re-frac) activity.

*Note: Form C-129 must be submitted and approved prior to exceeding 60 days allowed by Rule (Subsection A of 19.15.18.12 NMAC).*

**Well(s)/Production Facility – Name of facility**

The well(s) that will be located at the production facility are shown in the table below.

Well Name	API	Well Location (ULSTR)	Footages	Expected MCF/D	Flared or Vented	Comments
LAGUNA 23 FED COM 2BS 5H		N-23-20S-34E	225 FSL 2055 FWL	475	FLARED	PIPELINE IN PLACE; FLARE ONLY WHEN NEEDED

**Gathering System and Pipeline Notification**

Well(s) will be connected to a production facility after flowback operations are complete, if gas transporter system is in place. The gas produced from production facility is dedicated to TARGA and will be connected to TARGA low/high pressure gathering system located in LEA County, New Mexico. It will require FLOWLINES to connect the facility to low/high pressure gathering system. Chisholm Energy Operating, LLC provides (periodically) to TARGA a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, Chisholm Energy Operating, LLC and TARGA have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at TARGA Processing Plant located in Sec. 36, Twn. 19S, Rng. 36E, Lea County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

**Flowback Strategy**

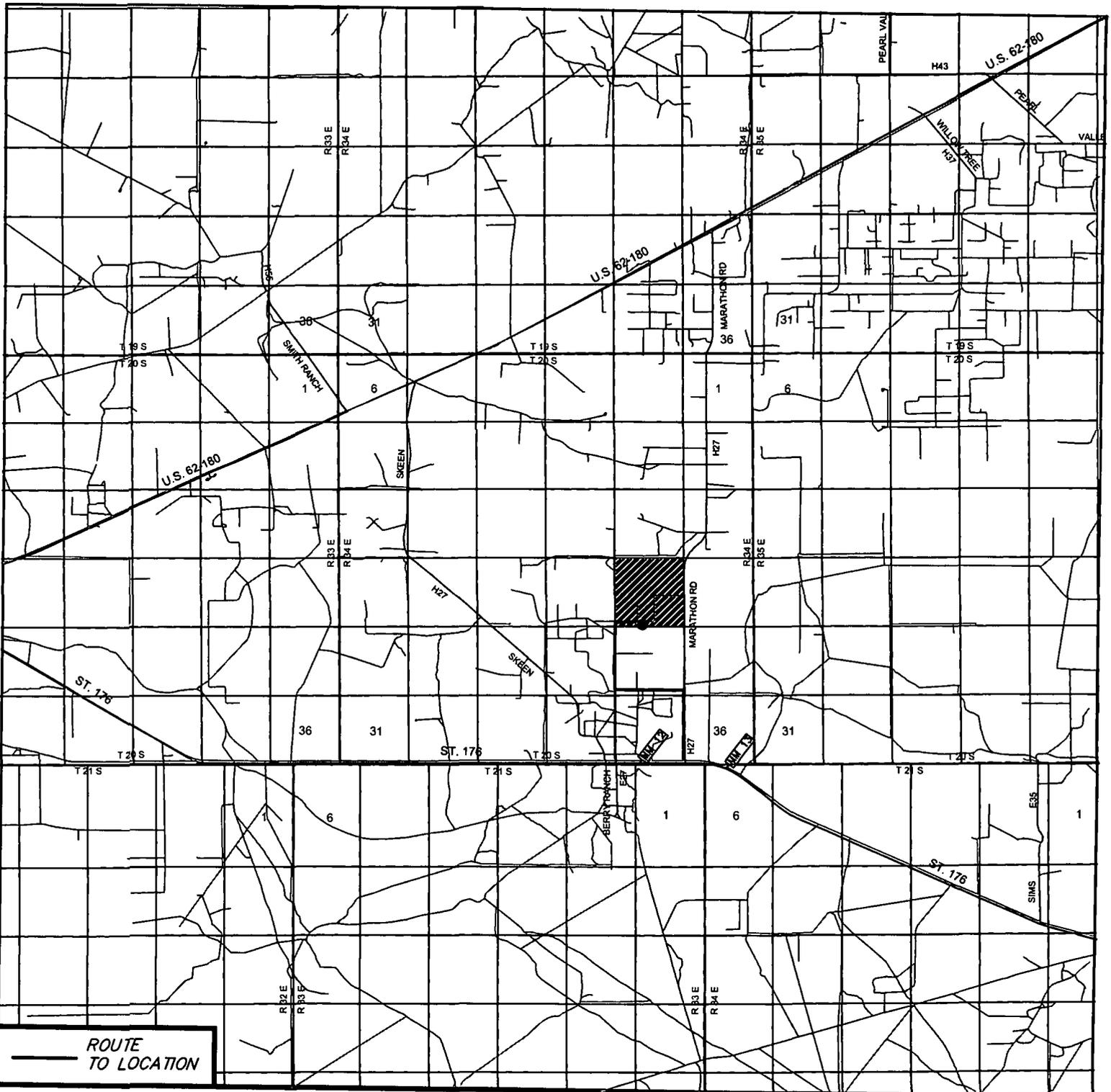
After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on TARGA system at that time. Based on current information, it is Chisholm Energy Operating, LLC belief the system can take this gas upon completion of the well(s).

Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

**Alternatives to Reduce Flaring**

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

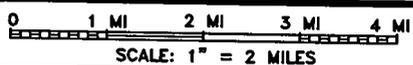
- Power Generation – On lease
  - Only a portion of gas is consumed operating the generator, remainder of gas will be flared
- Compressed Natural Gas – On lease
  - Gas flared would be minimal, but might be uneconomical to operate when gas volume declines
- NGL Removal – On lease
  - Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines



**LAGUNA 23 FEDERAL COM 2BS 5H**  
 Located 225' FSL and 2055' FWL  
 Section 23, Township 20 South, Range 34 East,  
 N.M.P.M., Lea County, New Mexico.

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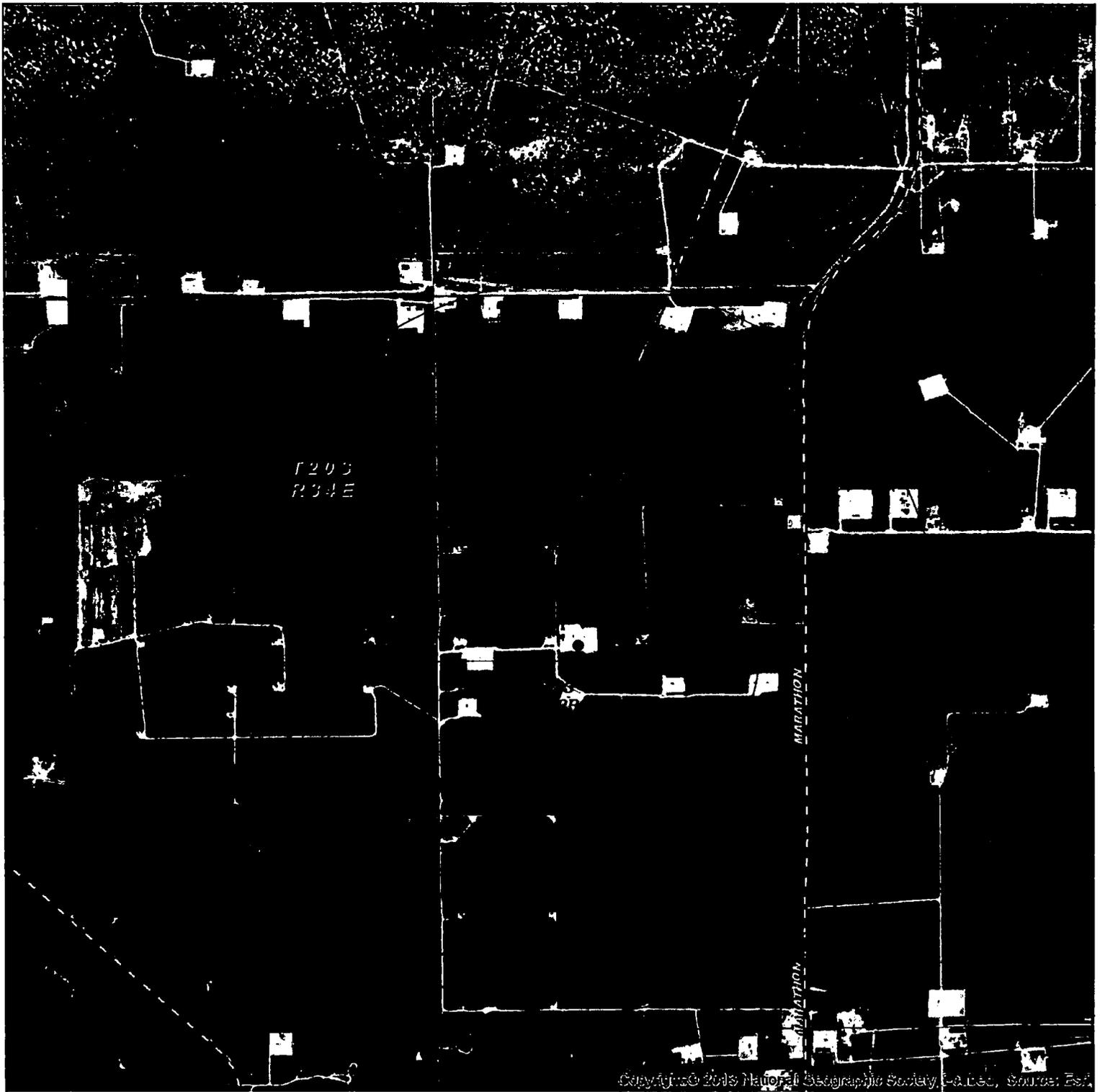


W.O. Number: JG 34620  
 Survey Date: 6-4-2019

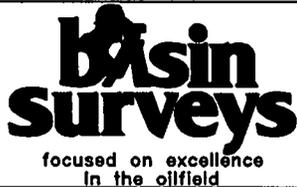
YELLOW TINT - USA LAND  
 BLUE TINT - STATE LAND  
 NATURAL COLOR - FEE LAND



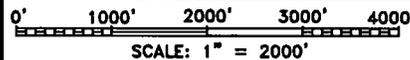
**CHISHOLM**  
**ENERGY**  
**OPERATING,**  
**LLC**



LAGUNA 23 FEDERAL COM 2BS 5H  
 Located 225' FSL and 2055' FWL  
 Section 23, Township 20 South, Range 34 East,  
 N.M.P.M., Lea County, New Mexico.



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W.O. Number: JG 34620  
 Survey Date: 6-4-2019

YELLOW TINT - USA LAND  
 BLUE TINT - STATE LAND  
 NATURAL COLOR - FEE LAND



CHISHOLM  
 ENERGY  
 OPERATING,  
 LLC



Bureau of Land Management  
Application for Permit to Drill (APD) Fee

\* Required Field

Company Information

\* Company: CHISHOLM ENERGY OPERATING, LLC

\* Address: 801 CHERRY ST., SUITE 1200, UNIT-20

\* City: FORT WORTH \* State: Texas \* Postal Code: 76102

\* Country: United States

Well Information

(Note: 24,999.99 is the maximum amount that may be charged to an individual credit card per day)

	BLM Office:	APD ID:	Lease Number:	Well Name:	Well Number:	Amount:
#1)	Carlsbad, NM	10400042599	NMLC0066126	LAGUNA 23 FED COM 2BS	4H	\$10,050.00
#2)						\$10,050.00
#3)						\$10,050.00
#4)						\$10,050.00
#5)						\$10,050.00
#6)						\$10,050.00
#7)						\$10,050.00
#8)						\$10,050.00
#9)						\$10,050.00
#10)						\$10,050.00
#11)						\$10,050.00
#12)						\$10,050.00
#13)						\$10,050.00
#14)						\$10,050.00
#15)						\$10,050.00

Total Payment Amount \$10,050.00



**APD ID:** 10400042599

**Submission Date:** 06/13/2019

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Well Type:** OIL WELL

**Well Work Type:** Drill

### Section 1 - General

**Would you like to address long-term produced water disposal?** NO

### Section 2 - Lined Pits

**Would you like to utilize Lined Pit PWD options?** NO

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Lined pit PWD on or off channel:**

**Lined pit PWD discharge volume (bbl/day):**

**Lined pit specifications:**

**Pit liner description:**

**Pit liner manufacturers information:**

**Precipitated solids disposal:**

**Describe precipitated solids disposal:**

**Precipitated solids disposal permit:**

**Lined pit precipitated solids disposal schedule:**

**Lined pit precipitated solids disposal schedule attachment:**

**Lined pit reclamation description:**

**Lined pit reclamation attachment:**

**Leak detection system description:**

**Leak detection system attachment:**

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Lined pit Monitor description:**

**Lined pit Monitor attachment:**

**Lined pit: do you have a reclamation bond for the pit?**

**Is the reclamation bond a rider under the BLM bond?**

**Lined pit bond number:**

**Lined pit bond amount:**

**Additional bond information attachment:**

### **Section 3 - Unlined Pits**

**Would you like to utilize Unlined Pit PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD disturbance (acres):**

**PWD surface owner:**

**Unlined pit PWD on or off channel:**

**Unlined pit PWD discharge volume (bbl/day):**

**Unlined pit specifications:**

**Precipitated solids disposal:**

**Describe precipitated solids disposal:**

**Precipitated solids disposal permit:**

**Unlined pit precipitated solids disposal schedule:**

**Unlined pit precipitated solids disposal schedule attachment:**

**Unlined pit reclamation description:**

**Unlined pit reclamation attachment:**

**Unlined pit Monitor description:**

**Unlined pit Monitor attachment:**

**Do you propose to put the produced water to beneficial use?**

**Beneficial use user confirmation:**

**Estimated depth of the shallowest aquifer (feet):**

**Does the produced water have an annual average Total Dissolved Solids (TDS) concentration equal to or less than that of the existing water to be protected?**

**TDS lab results:**

**Geologic and hydrologic evidence:**

**State authorization:**

**Unlined Produced Water Pit Estimated percolation:**

**Unlined pit: do you have a reclamation bond for the pit?**

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Is the reclamation bond a rider under the BLM bond?**

**Unlined pit bond number:**

**Unlined pit bond amount:**

**Additional bond information attachment:**

### **Section 4 - Injection**

**Would you like to utilize Injection PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Injection PWD discharge volume (bbl/day):**

**Injection well mineral owner:**

**Injection well type:**

**Injection well number:**

**Injection well name:**

**Assigned injection well API number?**

**Injection well API number:**

**Injection well new surface disturbance (acres):**

**Minerals protection information:**

**Mineral protection attachment:**

**Underground Injection Control (UIC) Permit?**

**UIC Permit attachment:**

### **Section 5 - Surface Discharge**

**Would you like to utilize Surface Discharge PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Surface discharge PWD discharge volume (bbl/day):**

**Surface Discharge NPDES Permit?**

**Surface Discharge NPDES Permit attachment:**

**Surface Discharge site facilities information:**

**Surface discharge site facilities map:**

### **Section 6 - Other**

**Would you like to utilize Other PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Operator Name:** CHISHOLM ENERGY OPERATING LLC

**Well Name:** LAGUNA 23 FED COM 2BS

**Well Number:** 5H

**Other PWD type description:**

**Other PWD type attachment:**

**Have other regulatory requirements been met?**

**Other regulatory requirements attachment:**



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Bond Info Data Report

09/26/2019

APD ID: 10400042599

Submission Date: 06/13/2019

Operator Name: CHISHOLM ENERGY OPERATING LLC

Well Name: LAGUNA 23 FED COM 2BS

Well Number: 5H

Well Type: OIL WELL

Well Work Type: Drill

Highlighted data  
reflects the most  
recent changes

[Show Final Text](#)

### Bond Information

Federal/Indian APD: FED

BLM Bond number: NMB001468

BIA Bond number:

Do you have a reclamation bond? NO

Is the reclamation bond a rider under the BLM bond?

Is the reclamation bond BLM or Forest Service?

BLM reclamation bond number:

Forest Service reclamation bond number:

Forest Service reclamation bond attachment:

Reclamation bond number:

Reclamation bond amount:

Reclamation bond rider amount:

Additional reclamation bond information attachment: