

District I  
1625 N. French Dr., Hobbs, NM 88240  
District II  
1301 W. Grand Avenue, Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
Energy Minerals and Natural Resources

Form C-101  
May 27, 2004

Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

Submit to appropriate District Office

☐ AMENDED REPORT

APPLICATION FOR PERMIT TO DRILL, RE-ENTER, DEEPEN, PLUGBACK, OR ADD A ZONE

Operator Name and Address POGO PRODUCING COMPANY P.O. BOX 10340 MIDLAND, TEXAS 79702-7340		RECEIVED JUN - 1 2006	2 OGRID Number 017891
Property Code 35768		Property Name HARROUN "9"	API Number 30-015-34997
Proposed Pool 1 PIERCE CROSSING-BONE SPRING, East		Proposed Pool 2	

7 Surface Location									
UL or lot no. P	Section 9	Township 24S	Range 29E	Lot Idn	Feet from the 530'	North/South line SOUTH	Feet from the 330'	East/West line EAST	County EDDY

8 Proposed Bottom Hole Location If Different From Surface									
UL or lot no. N	Section 9	Township 24S	Range 29E	Lot Idn	Feet from the 660'	North/South line SOUTH	Feet from the 1650'	East/West line WEST	County EDDY

Additional Well Information				
1 Work Type Code N	2 Well Type Code O	3 Cable/Rotary ROTARY	4 Lease Type Code P	5 Ground Level Elevation 2939'
6 Multiple NO	7 Proposed Depth MD 10824 TVD 7680'	8 Formation BONE SPRING	9 Contractor PATTERSON # 78	10 Spud Date WHEN APPROVED
Depth to Groundwater GREATER THAN 50' LESS THAN 100'		Distance from nearest fresh water well 3/4 Mile Southwest		Distance from nearest surface water PECOS RIVER .5 MI SOUTHWEST
Pit: Liner: Synthetic <input checked="" type="checkbox"/> 12 mils thick Clay <input type="checkbox"/>		Pit Volume: 18M bbls		Drilling Method: Fresh Water <input checked="" type="checkbox"/> Brine <input checked="" type="checkbox"/> Diesel/Oil-based <input type="checkbox"/> Gas/Air <input type="checkbox"/>
Closed-Loop System <input type="checkbox"/>				

21 Proposed Casing and Cement Program					
Hole Size	Casing Size	Casing weight/foot	Setting Depth	Sacks of Cement	Estimated TOC
26"	20"	Conductor	40'	Redi-mix	Surface
17 1/2"	13 3/8"	48#	550'	350 Sx.	Surface
12 1/2"	9 5/8"	40#	2900'	1000 Sx.	Surface
8 1/2" & 7 7/8"	5 1/2"	17#	10,824'	900 Sx.	Est. TOC 2900'

\*\* Describe the proposed program. If this application is to DEEPEN or PLUG BACK, give the data on the present productive zone and proposed new productive zone. Describe the blowout prevention program, if any. Use additional sheets if necessary.

SEE ATTACHED SHEET FOR DETAIL

Operator to set surface casing above Salado.	
I hereby certify that the information given above is true and complete to the best of my knowledge and belief. I further certify that the drilling pit will be constructed according to NMOCDC guidelines <input checked="" type="checkbox"/> a general permit <input type="checkbox"/> or an (attached) alternative OCD-approved plan <input type="checkbox"/> .	
Printed name: Joe T. Janica	Approved by: BRYAN G. ARANT
Title: Agent	DISTRICT II GEOLOGIST
E-mail Address: joejanica@valornet.com	Approval Date: JUN 05 2006
Date: 05/31/06	Expiration Date: JUN 05 2007
Phone: 505-391-8503	Conditions of Approval Attached <input type="checkbox"/>

Seal T. 20.7

# State of New Mexico

## DISTRICT I

1625 N. FRENCH DR., BOBBS, NM 88240

Energy, Minerals and Natural Resources Department

Form C-102

## DISTRICT II

1301 W. GRAND AVENUE, ARTESIA, NM 88210

## OIL CONSERVATION DIVISION

1220 SOUTH ST. FRANCIS DR.  
Santa Fe, New Mexico 87505

Revised October 12, 2005

Submit to Appropriate District Office

State Lease - 4 Copies

Fee Lease - 3 Copies

## DISTRICT III

1000 Rio Brazos Rd., Aztec, NM 87410

## DISTRICT IV

1220 S. ST. FRANCIS DR., SANTA FE, NM 87505

## WELL LOCATION AND ACREAGE DEDICATION PLAT

☐ AMENDED REPORT

API Number	Pool Code <b>96473</b>	Pool Name <b>PIERCE CROSSING-BONE SPRING</b>
Property Code	Property Name <b>HARROUN 9</b>	Well Number <b>1</b>
OGRID No. <b>017891</b>	Operator Name <b>POGO PRODUCING COMPANY</b>	Elevation <b>2939'</b>

### Surface Location

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
P	9	24-S	29-E		530	SOUTH	330	EAST	EDDY

### Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
N	9	24-S	29-E		660	SOUTH	1650	WEST	EDDY

Dedicated Acres	Joint or Infill	Consolidation Code	Order No.
120			

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED  
OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

	<b>OPERATOR CERTIFICATION</b> I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division. Signature: <i>Joe T. Janica</i> Date: 05/31/06 Printed Name: Joe T. Janica Agent
	<b>SURVEYOR CERTIFICATION</b> I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief. Date Surveyed: MAY 23, 2006 Signature & Seal of Professional Surveyor: <i>GARY EIDSON</i> Certificate No.: GARY EIDSON 12841
	GEODETIC COORDINATES NAD 27 NME Y=446195.2 N X=608795.6 E LAT.=32°13'34.38" N LONG.=104°58'53.43" W
	BOTTOM HOLE Y=446305.9 N X=605484.5 E

HARROUN '9' # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

1. Drill 26" hole to 40'. Set 40' of 20" conductor pipe and cement to surface with Redi-mix.
2. Drill 17½" hole to 550'. Run and set 550' of 13 3/8" 48# H-40 ST&C casing. Cement with 150 Sx. of 65/35/6 Class "C" POZ/GEL, tail in with 200 Sx. of Class "C" cement + 2% CaCl, circulate cement to surface.
3. Drill 12½" hole to 2900'. Run and set 2900' of 9 5/8" 40# J-55 LT&C casing. Cement with 800 Sx. of 65/35/6 Class "C" POZ/GEL + 5% Salt, tail in with 200 Sx. of Class "C" cement + 2% CaCl, circulate cement to surface. Slurry volumes may be adjusted after fluid caliper is run.
4. Drill 8½" hole to 8200' log well and set kickoff plug for kickoff point at 7225'. Drill 8½" hole to 7750' through lateral, change hole size to 7 7/8" and drill to TD. Run and set 10,825' of 5½" 17# N-80 LT&C-BTC casing. Cement with 900 Sx. of Class "H" Premium Plus cement + additives mixed at 15.7#/Gal, estimate top of cement 2900' from surface. Volumes of cement may be altered if required.

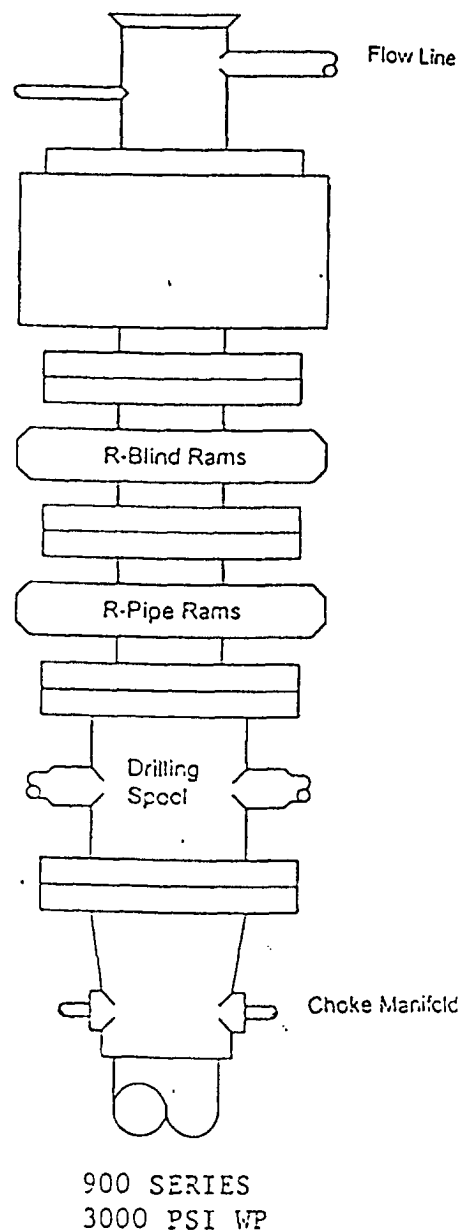
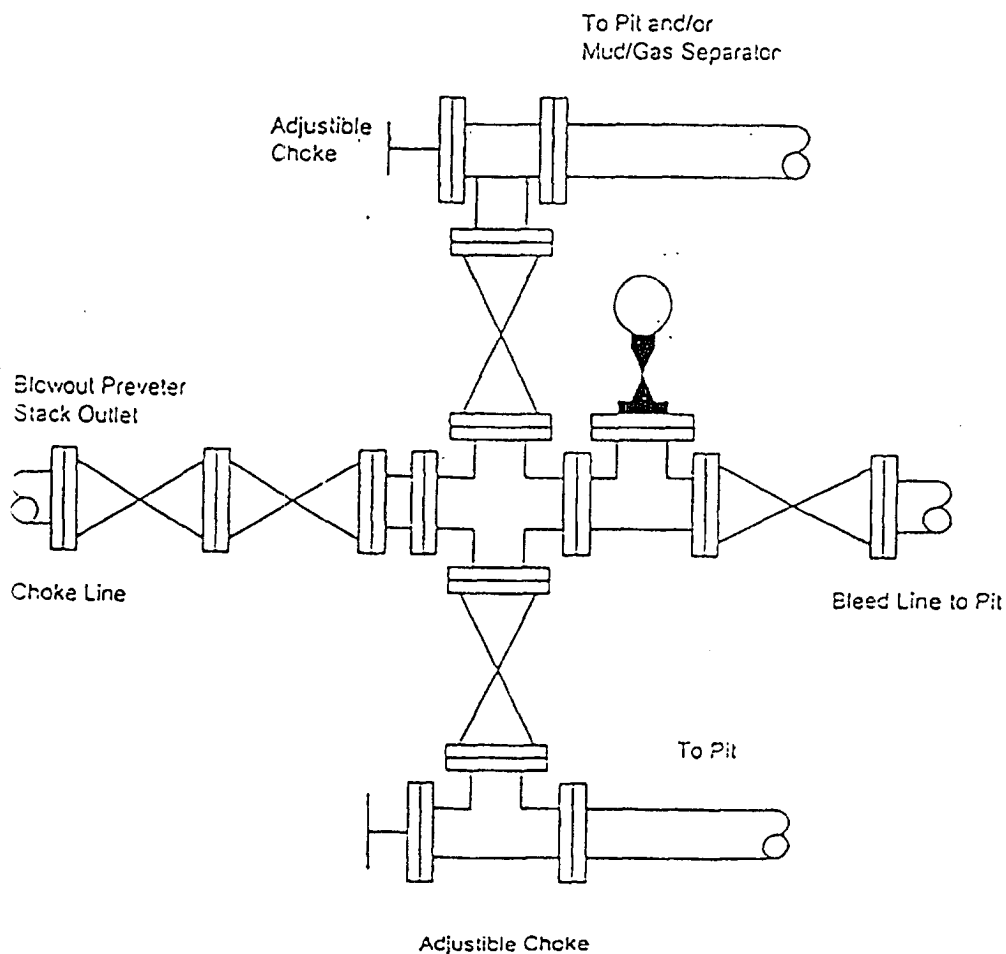
# BLOWOUT PREVENTER SYSTEM

3000 PSI

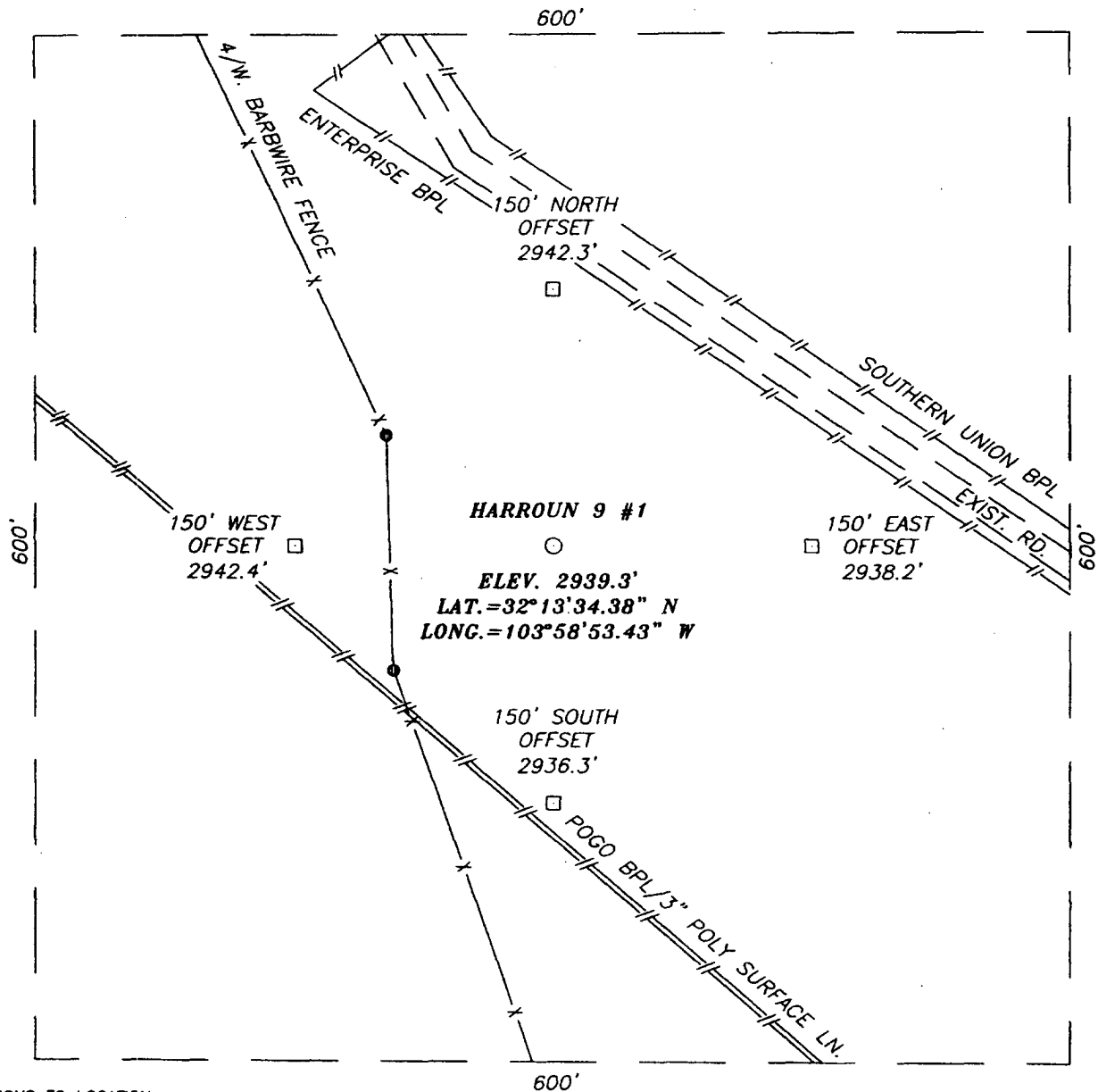
Fill Line

Flow Line

## Choke Manifold Assembly for 5M WP System

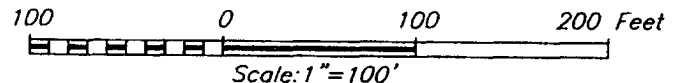


**SECTION 9, TOWNSHIP 24 SOUTH, RANGE 29 EAST, N.M.P.M.,**  
 EDDY COUNTY, NEW MEXICO



**DIRECTIONS TO LOCATION**

FROM THE INTERSECTION OF CO. RD. #720 (DUARTE RD.) AND CO. RD. #746 (MCDONALD RD.), GO SOUTH ON MCDONALD RD. APPROX. 0.75 MILE. VEER LEFT AND GO EAST-SOUTHEAST APPROX. 0.6 MILES. VEER RIGHT AND GO SOUTHEAST APPROX. 0.9 MILES. VEER LEFT AND GO EAST APPROX. 0.8 MILES TO A "Y" INTERSECTION. TURN RIGHT AND GO SOUTHEAST APPROX. 1.5 MILES. VEER LEFT AND GO EAST-SOUTHEAST APPROX. 0.9 MILES. VEER LEFT AND GO NORTH (OVER PECOS RIVER) APPROX. 1.0 MILES. VEER RIGHT AND GO EAST APPROX. 0.7 MILES. VEER LEFT AND GO NORTHEAST APPROX. 0.2 MILES TO A ROAD INTERSECTION. TURN LEFT AND GO NORTHWEST APPROX. 0.1 MILE. TURN RIGHT AND GO NORTH APPROX. 0.1 MILE. TURN RIGHT AND GO EAST APPROX. 0.1 MILE. TURN LEFT AND GO NORTHEAST APPROX. 0.4 MILES. TURN RIGHT AND GO EAST APPROX. 0.6 MILES. TURN LEFT AND GO NORTH APPROX. 160 FEET TO A "Y" INTERSECTION. TURN LEFT AND GO NORTHWEST APPROX. 2.2 MILES. THIS LOCATION IS APPROX. 190 FEET SOUTH.



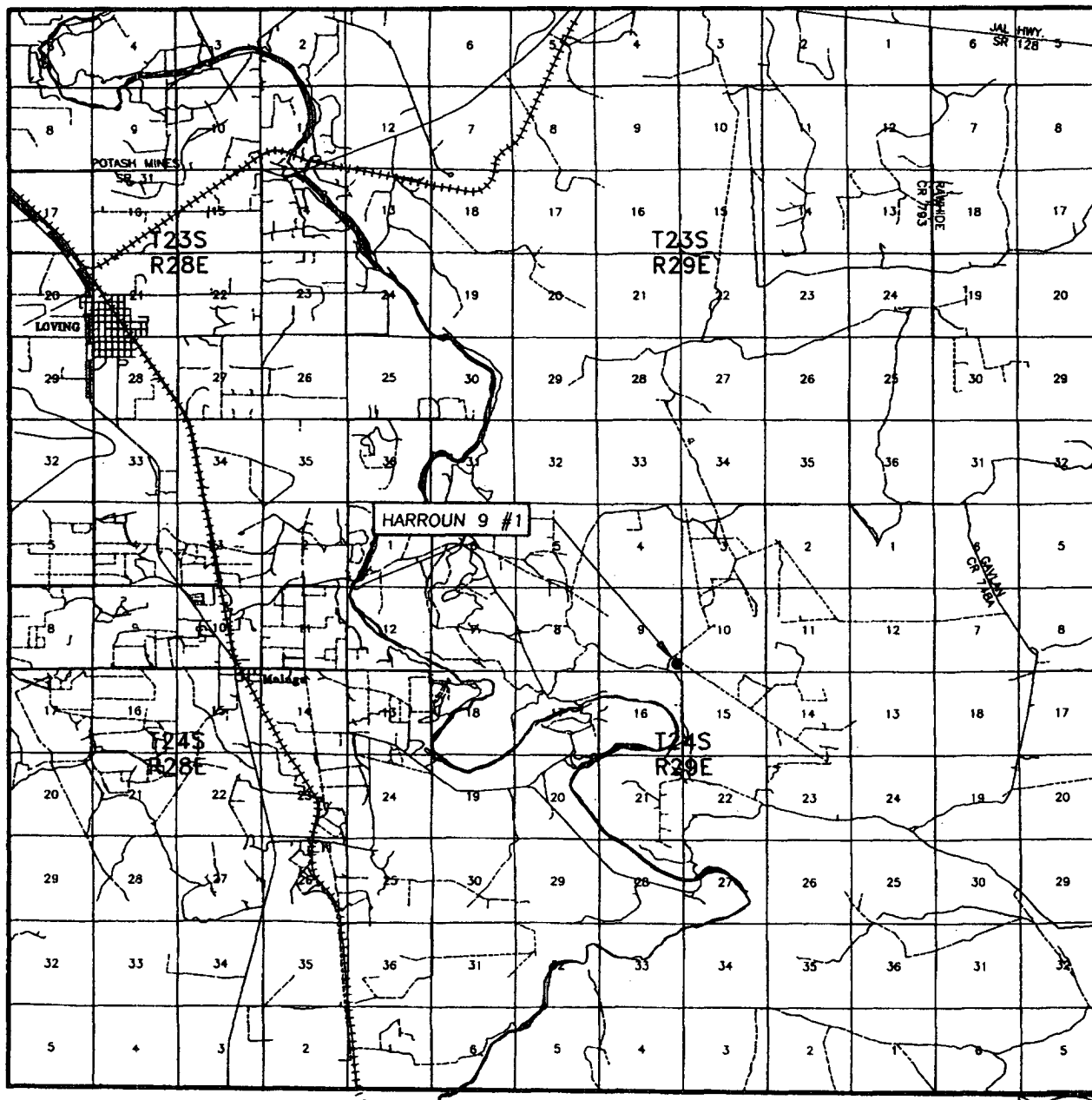
**POGO PRODUCING COMPANY**

**HARROUN 9 #1**  
 LOCATED 530 FEET FROM THE SOUTH LINE  
 AND 330 FEET FROM THE EAST LINE OF SECTION 5,  
 TOWNSHIP 24 SOUTH, RANGE 29 EAST, N.M.P.M.,  
 EDDY COUNTY, NEW MEXICO.

Survey Date: 05/23/06	Sheet 1 of 1 Sheets
W.O. Number: 06.11.0873	Dr By: M.R. Rev 1: N/A
Date: 05/24/06	Disk: CD#6 06.11.0873 Scale: 1"=100'


PROVIDING SURVEYING SERVICES  
 SINCE 1946  
**JOHN WEST SURVEYING COMPANY**  
 412 N. DAL PASO  
 HOBBS, N.M. 88240  
 (505) 383-3117

# VICINITY MAP



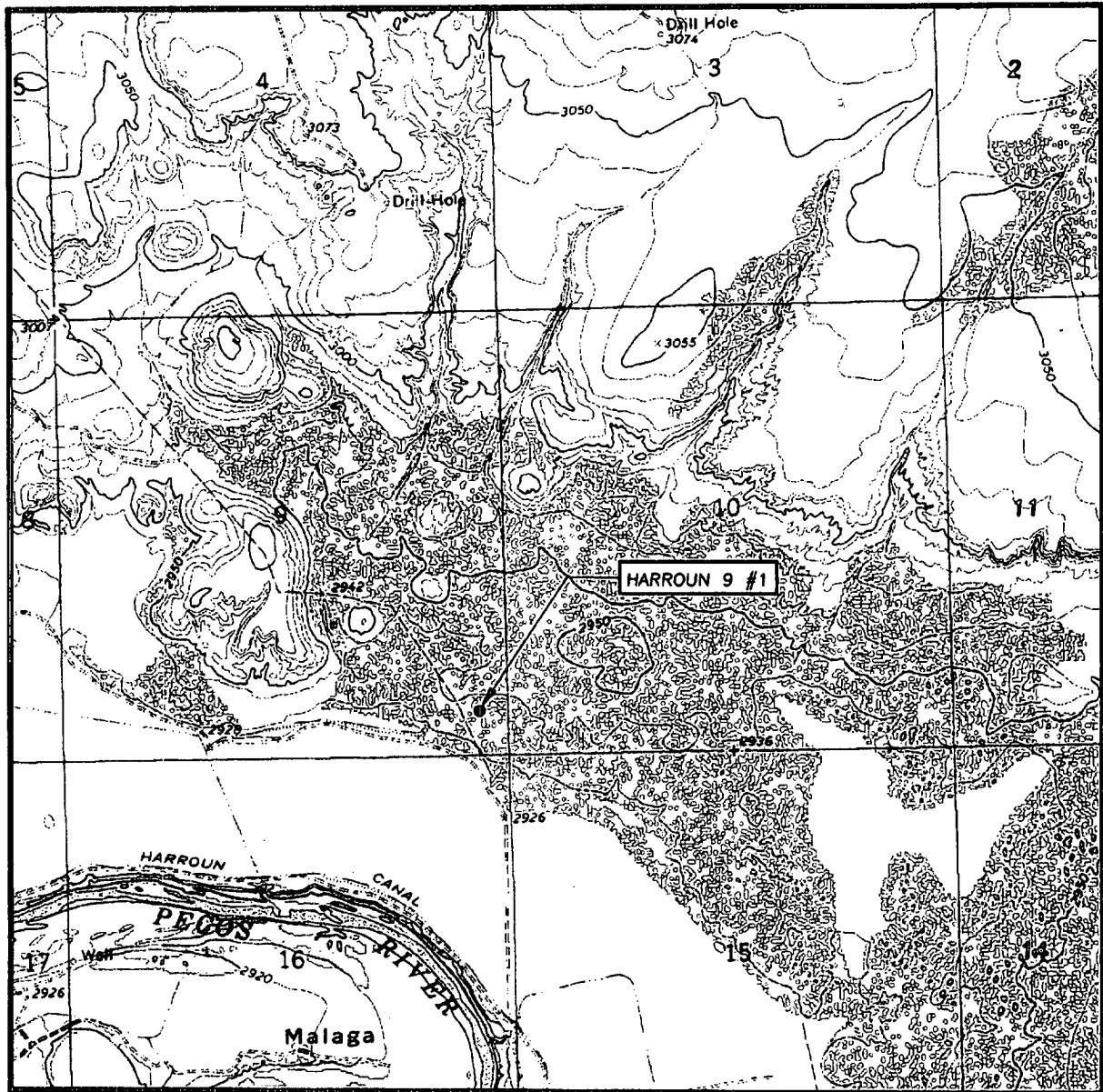
SCALE: 1" = 2 MILES

SEC. 9 TWP. 24-S RGE. 29-E  
 SURVEY N.M.P.M.  
 COUNTY EDDY STATE NEW MEXICO  
 DESCRIPTION 530' FNL & 330' FEL  
 ELEVATION 2939'  
 POGO  
 OPERATOR PRODUCING COMPANY  
 LEASE HARROUN 9



PROVIDING SURVEYING SERVICES  
 SINCE 1946  
**JOHN WEST SURVEYING COMPANY**  
 412 N. DAL PASO  
 HOBBS, N.M. 88240  
 (505) 393-3117

# LOCATION VERIFICATION MAP



SCALE: 1" = 2000'

CONTOUR INTERVAL:  
PIERCE, N.M. - 10'

SEC. 9 TWP. 24-S RGE. 29-E

SURVEY                      N.M.P.M.

COUNTY EDDY STATE NEW MEXICO

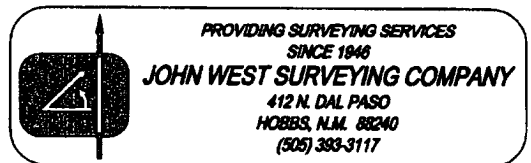
DESCRIPTION 530' FSL & 330' FEL

ELEVATION                      2939'

POGO  
OPERATOR PRODUCING COMPANY

LEASE                      HARROUN 9

U.S.G.S. TOPOGRAPHIC MAP  
PIERCE CANYON, N.M.



## AFE Harroun 9 #1 H.xls

MITCHELL ENGINEERING PROGRAMS

COPYRIGHT 1990 MITCHELL ENGINEERING, PO BOX 1482, GOLDEN, CO. 80402, USA (303) 273 3744

**LONG'S METHOD OF SURVEY COMPUTATION****OBLIQUE CIRCULAR ARC INTERPOLATION**

0	MD OF INTERPOLATION DEPTH (feet)
#N/A	TVD COORDINATE OF THE DEPTH (feet)
#N/A	N/S COORDINATE OF DEPTH (feet)
#N/A	E/W COORDINATE OF DEPTH (feet)

3 D DISTANCE BETWEEN STATION A AND STATION B

**DISTANCE TABLE**

STATION A	STATION B
0.00	R

**TABLE OF SURVEY STATIONS**

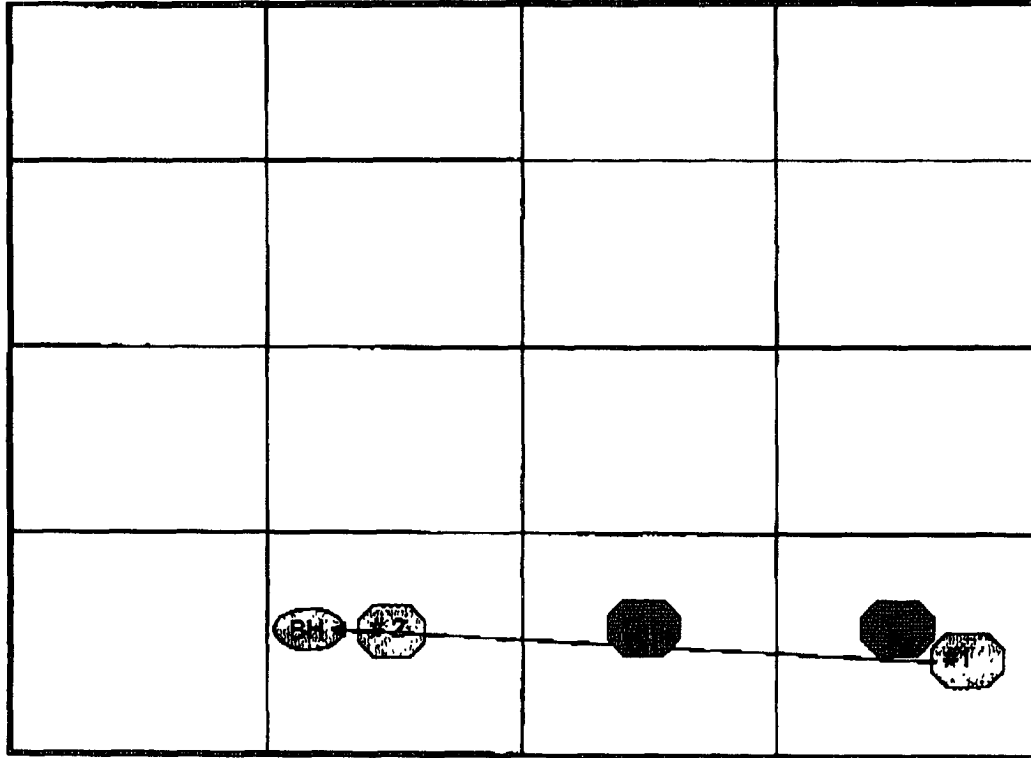
Calculator =

STA #	AMD ft	INCL deg	AZIM deg	MD ft	TVD ft	N/S ft	E/W ft	DLS deg/100FT
1	TIE POINT =>	0	0	7252.00	7252.00	0.00	0.00	-
2	100	12	272.256	7352.00	7351.27	0.41	-10.43	12.00
3	100	24	272.256	7452.00	7448.20	1.62	-41.25	12.00
4	100	36	272.256	7552.00	7532.65	3.58	-91.12	12.00
5	100	48	272.256	7652.00	7606.63	6.22	-157.88	12.00
6	100	60	272.256	7752.00	7685.50	9.40	-236.55	12.00
7	100	72	272.256	7852.00	7708.10	12.99	-329.88	12.00
8	100	84	272.256	7952.00	7726.65	16.63	-427.22	12.00
9	50	91	272.256	8002.00	7729.03	18.80	-477.11	14.00
10	100	91	272.256	8102.00	7727.28	22.73	-577.01	0.00
11	100	91	272.256	8202.00	7725.64	26.67	-676.92	0.00
12	100	91	272.256	8302.00	7723.79	30.60	-776.83	0.00
13	100	91	272.256	8402.00	7722.05	34.54	-876.74	0.00
14	100	91	272.256	8502.00	7720.30	38.47	-976.64	0.00
15	100	91	272.256	8602.00	7718.56	42.41	-1076.56	0.00
16	100	91	272.256	8702.00	7716.81	46.35	-1176.48	0.00
17	100	91	272.256	8802.00	7715.07	50.28	-1276.37	0.00
18	100	91	272.256	8902.00	7713.32	54.22	-1376.27	0.00
19	100	91	272.256	9002.00	7711.58	58.15	-1476.18	0.00
20	100	91	272.256	9102.00	7709.83	62.09	-1576.09	0.00
21	100	91	272.256	9202.00	7708.09	66.02	-1675.99	0.00
22	100	91	272.256	9302.00	7706.34	69.98	-1775.90	0.00
23	100	91	272.256	9402.00	7704.60	73.90	-1875.81	0.00
24	100	91	272.256	9502.00	7702.85	77.83	-1975.72	0.00
25	100	91	272.256	9602.00	7701.10	81.77	-2075.62	0.00
26	100	91	272.256	9702.00	7699.36	85.70	-2175.53	0.00
27	100	91	272.256	9802.00	7697.61	89.64	-2275.44	0.00
28	100	91	272.256	9902.00	7695.87	93.57	-2375.35	0.00
29	100	91	272.256	10002.00	7694.12	97.51	-2475.25	0.00
30	100	91	272.256	10102.00	7692.38	101.45	-2575.16	0.00
31	100	91	272.256	10202.00	7690.63	105.38	-2675.07	0.00
32	100	91	272.256	10302.00	7688.89	109.32	-2774.97	0.00
33	100	91	272.256	10402.00	7687.14	113.25	-2874.88	0.00
34	100	91	272.256	10502.00	7685.40	117.19	-2974.79	0.00
35	100	91	272.256	10602.00	7683.65	121.12	-3074.70	0.00
36	100	91	272.256	10702.00	7681.91	125.06	-3174.60	0.00
37	100	91	272.256	10802.00	7680.16	129.00	-3274.51	0.00
38	22	91	272.256	10824.00	7679.78	129.86	-3296.49	0.00



# HARROUN 9 # 1 WELL GROUPINGS

Sec 9, T-24-S, R-29-E, Eddy County, New Mexico



Well Name	Legal Location In 22	Depth and Strata	Current Prod Zone
HARROUN 9 # 1	530 FSL & 330 FSL	TD= 6200' HORIZONTAL	PROPOSED
HARROUN 9 # 2	530 FSL & 330 FSL	TD= 6200' HORIZONTAL	PROPOSED

POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

**This well and its anticipated facility are not expected to have Hydrogen Sulfide releases. However, there may be Hydrogen Sulfide production in the nearby area. There are no private Residences in the area but a contingency plan has been orchestrated. Pogo Producing Company will have a Company Representative living on location through out the drilling of this well. An un-manned H<sub>2</sub>S safety trailer and monitoring equipment will also be station on location during the drilling operation below the Surface Casing depth of ± 550 FT until the completion of the subject well at ± 10,800 FT**

POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

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**POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY**

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

**General H2S Emergency Actions:**

1. All personnel will immediately evacuate to an up-wind and if possible up-hill "safe area"
2. If for any reason a person must enter the hazardous area, they must wear a SCBA (Self Contained Breathing Apparatus)
3. Always use the "buddy system"
4. Isolate the well/problem if possible
5. Account for all personnel
6. Display the proper colors warning all unsuspection personnel of the danger at hand.
7. Contact the Company personnel as soon as possible if not at the location. ( use the enclosed call list as instructed

**At this point the company representative will evaluate the situation and coordinate the necessary duties to bring the situation under control, and if necessary, the notification of the emergency response agencies and nearby residents.**

**EMERGENCY PROCEDURES FOR AN UNCONTROLLABLE RELEASE OF H2S**

1. All personnel will don the self contained breathing apparatus.
2. Remove all personnel to the "safe area". ( always use the buddy system).
3. Contact company personnel if not on location.
4. Set in motion the steps to protect and or remove the general public to an upwind "safe area". Maintain strict security & safety procedures while dealing with the source.
5. No entry to any unauthorized personnel.
6. Notify the appropriate agencies: City Police-City Street (s)  
State Police- State Rd  
County Sheriff – County Rd.
7. Call the NMOCD

POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

If at this time the supervising person determines the release of H<sub>2</sub>S cannot be contained to the site location and the general public is in harms way he will take the necessary steps to protect the workers and the public.

EMERGENCY CALL LIST: ( Start and continue until ONE of these people have been contacted)

	<u>OFFICE</u>	<u>MOBILE</u>	<u>HOME</u>
POGO Producing Co.	432 685 8100		
Richard Wright	432 685 8140	432 556 7595	432 699 7108
Barrett Smith	432 685 8141	432 425 0149	432 520 7337
Rex Jasper	432 685 8143	432 631 0127	432 694 1839
Donny Davis	pgr 432 563 6944	432 556 5927	432 570 9555
Jerry Cooper	432 685 8101		432 697 4629

**EMERGENCY RESPONSE NUMBERS:**

State Police:	Eddy County		505 748 9718
State Police:	Lea County		505 392 5588
Sheriff	Eddy County		505 746 2701
Sheriff	Lea County		
Emergency Medical Ser (Ambulance)	Eddy County		911 or 505 746 2701
	Lea County	Eunice	911 or 505 394 3258
Emergency Response	Eddy County SERC		505 476 9620
	Lea County		
Artesia Police Dept			505 746 5001
Artesia Fire Dept			505 746 5001

**POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY**

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

Carlsbad Police Dept		505 885 2111
Carlsbad Fire Dept		505 885 3125
Loco Hills Police Dept		505 677 2349
Jal Police Dept		505 395 2501
Jal Fire Dept		505 395 2221
Jal ambulance		505 395 2221
Eunice Police Dept		505 394 0112
Eunice Fire Dept		505 394 3258
Eunice Ambulance		505 394 3258
Hobbs Police Dept		
NMOCD	District 1 (Lea, Roosevelt, Curry)	505 393 6161
	District 2 ( Eddy Chavez)	505 748 1283
Lea County Information		505 393 8203
Callaway Safety	Lea/Eddy County	505 392 2973
BJ Services	Artesia	505 746 3140
	Hobbs	505 392 5556
Halliburton	Artesia	1 800 523 2482
	Hobbs	1 800 523 2482
Wild Well Control	Midland	432 550 6202
	Mobile	432 553 1166

POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

**PROTECTION OF THE GENERAL PUBLIC ( ROE):**

- 100 ppm at any public area ( any place not associated with this site)
- 500 ppm at any public road ( any road which the general public may travel)
- 100 ppm radius of ¼ mile in New Mexico will be assumed if there is insufficient data to do the calculations, and there is a reasonable expectation that H2S could be present in concentrations greater than 100 ppm in the gas mixture

**CALCULATIONS FOR THE 100 PPM (ROE) "Pasquill-Gifford equation"**

**X = [(1.589) ( mole fraction) ( Q- volume in std cu ft)] to the power of (0.6258)**

**CALCULATION FOR THE 500 PPM ROE:**

**X = [(.4546) ( mole fraction) ( Q- volume in std cu ft)] to the power of (0.6258)**

**Example:**

If a well/facility has been determined to have 150 / 500 ppm H2S in the gas mixture and the well/facility is producing at a gas rate of 100 MCFPD then:

150 ppm X= [(1.589) (.00015) ( 100,000 cfd )] to the power of (.6258)  
X= 7 ft

500 ppm X= [(.4546) ( .0005) (100,000 cfd )] to the power of ( .6258)  
X = 3.3 ft.

**( These calculations will be forwarded to the appropriate District NMOCD office when Applicable)**

**PUBLIC EVACUATION PLAN:**

- 1. Notification of the emergency response agencies of the hazardous condition and implement evacuation procedures.
- A trained person in H2S safety, shall monitor with detection equipment the H2S concentration, wind and area exposure (ROE). This person will determine the outer perimeter of the hazardous area. The extent of the evacuation area will be determined from the data being collected. Monitoring shall continue until the situation has been resolved. ( All monitoring equipment shall be UL approved, for use in class 1

**POGO PRODUCING COMPANY  
HYDROGEN SULFIDE CONTINGENCY PLAN  
FOR DRILLING/WORKOVER/FACILITY**

HARROUN "9" # 1  
530' FSL & 330' FEL  
UNIT "P" SECTION 9  
T24S-R29E EDDY CO. NM

**groups A,B,C &D, Division 1, hazardous locations. All monitor will have a minimum capability of measuring H<sub>2</sub>S , oxygen, and flammable values).**

- Law enforcement shall be notified to set up necessary barriers and maintain such for the duration of the situation as well as aid in the evacuation procedure.
- The company supervising personnel shall stay in communication with all agencies through out the duration of the situation and inform such agencies when the situation has been contained and the effected area(s) is safe to enter.

**PROCEDURE FOR IGNITING AN UNCONTROLABLE CONDITION:**

- 1. Human life and/or property are in danger
- 2. There is no hope of bringing the situation under control with the prevailing conditions at the site.

**INSTRUCTION FOR IGNITION:**

- 1. Two people are required. They must be equipped with positive pressure, self contained breathing apparatus and a "D" ring style full body, OSHA approved safety harness. Non flammable rope will be attached.
- 2. One of the people will be qualified safety person who will test the atmosphere for H<sub>2</sub>S, Oxygen & LFL. The other person will be the company supervisor; he is responsible for igniting the well.
- 3. Ignite up wind from a distance no closer than necessary. Make sure that where you ignite from has the maximum escape avenue available. A 25 mm flare gun shall be used, with a  $\pm$  500 ft. range to ignite the gas.
- 4. Prior to ignition, make a final check for combustible gases.
- 5. Following ignition, continue with the emergency actions & procedures as before.



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**REQUIRED EMERGENCY EQUIPMENT:**

- **1. Breathing apparatus:**
  - Rescue Packs (SCBA) – 1 unit shall be placed at each breathing area, 2 shall be stored in the safety trailer.
  - Work/Escapes packs – 4 packs shall be stored on the rig floor with sufficient air hose not to restrict work activity.
  - Emergency Escape Packs – 4 packs shall be stored in the doghouse for emergency evacuation.
- **2. Signage & Flagging:**
  - One color code condition sign will be placed at the entrance to the site reflecting the possible conditions at the site.
  - A colored condition flag will be on display, reflecting the condition at the site at the time.
- **3. Briefing Area:** two perpendicular areas will be designated by signs and readily accessible.
- **4. Wind Socks:** Two wind socks will be placed in strategic locations, visible from all angles.
- **5. H<sub>2</sub>S detectors and alarms:** The stationary detector with three sensors will be placed in the upper dog house if equipped, set to visually alarm @ 10 ppm and audible @ 14 ppm. Calibrate a minimum of every 30 days or as needed. The sensors will be placed in the following places: ( Gas sample tubes will be stored in the safety trailer)
  - Rig Floor
  - Bell Nipple
  - End of Flow line or where well bore fluid are being discharged.
- **6. Auxiliary Rescue Equipment:**
  - Stretcher
  - Two OSHA full body harness
  - 100 ft 5/8 inch OSHA approved rope

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- 1-20# class ABC fire extinguisher
- Communication via cell phones on location and vehicles on location.

**USING SELF CONTAINED BREATHING AIR EQUIPMENT (SCBA):**

- (SCBA) SHOULD BE WORN WHEN ANY OF THE FOLLOWING ARE PERFORMED:
  - Working near the top or on top of a tank
  - Disconnecting any line where H<sub>2</sub>S can reasonably be expected
  - Sampling air in the area to determine if toxic concentrations of H<sub>2</sub>S exist.
  - Working in areas where over 10 ppm on H<sub>2</sub>S has been detected.
  - At any time there is a doubt as the level of H<sub>2</sub>S in the area.
- All personnel shall be trained in the use of SCBA prior to working in a potentially hazardous location.
- Facial hair and standard eyeglasses are not allowed with SCBA.
- Contact lenses are never allowed with SCBA.
- Air quality shall be continuously be checked during the entire operation.
- After each use, the SCBA unit shall be cleaned, disinfected, serviced and inspected
- All SCBA shall be inspected monthly.

**RESCUE AND FIRST AID FOR VICTIMS OF HYDROGEN SULFIDE (H<sub>2</sub>S) POISONING:**

- Do not panic
- Remain Calm & think
- Get on the breathing apparatus

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- Remove the victim to the safe breathing area as quickly as possible. Up wind an uphill from source or cross wind to achieve upwind.
- Notify emergency response personnel.
- Provide artificial respiration and or CPR, as necessary
- Remove all contaminated clothing to avoid further exposure.
- A minimum of two personnel on location shall be trained in CPR and First Aid.

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H<sub>2</sub>S is extremely toxic. The acceptable ceiling for eight hours of exposure is 10 ppm, which is .001% by volume. H<sub>2</sub>S is approximately 20% heavier than air (Sp. Gr= 1.19)(Air = 1) and colorless. It forms an explosive mixture with air between 4.3% and 46%. By volume hydrogen sulfide is almost as toxic as hydrogen cyanide and is 5-6 times more toxic than carbon monoxide.

**Various Gases**

COMMON NAME	CHEMICAL ABBREV.	SPECIFIC GRVTY.	THRESHOLD LIMITS	HAZARDOUS LIMITS	LETHAL CONCENTRATIONS
Hydrogen Sulfide	H <sub>2</sub> S	1.19	10ppm 15 ppm	100 ppm/hr	600 ppm
Hydrogen Cyanide	HCN	0.94	10 ppm	150 ppm/hr	300 ppm
Sulfur Dioxide	SO <sub>2</sub>	2.21	2 ppm	N/A	1000 ppm
Chlorine	CL <sub>2</sub>	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	CO	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	CO <sub>2</sub>	1.52	5000 ppm	5%	10%
Methane	CH <sub>4</sub>	0.55	90,000	Combustible @ 5%	N/A

**Threshold limit:** Concentrations at which it is believed that all workers may be repeatedly exposed, day after day without adverse effects.

**Hazardous Limit:** Concentrations that may cause death

**Lethal**

**Concentrations:** Concentrations that will cause death with short term exposure

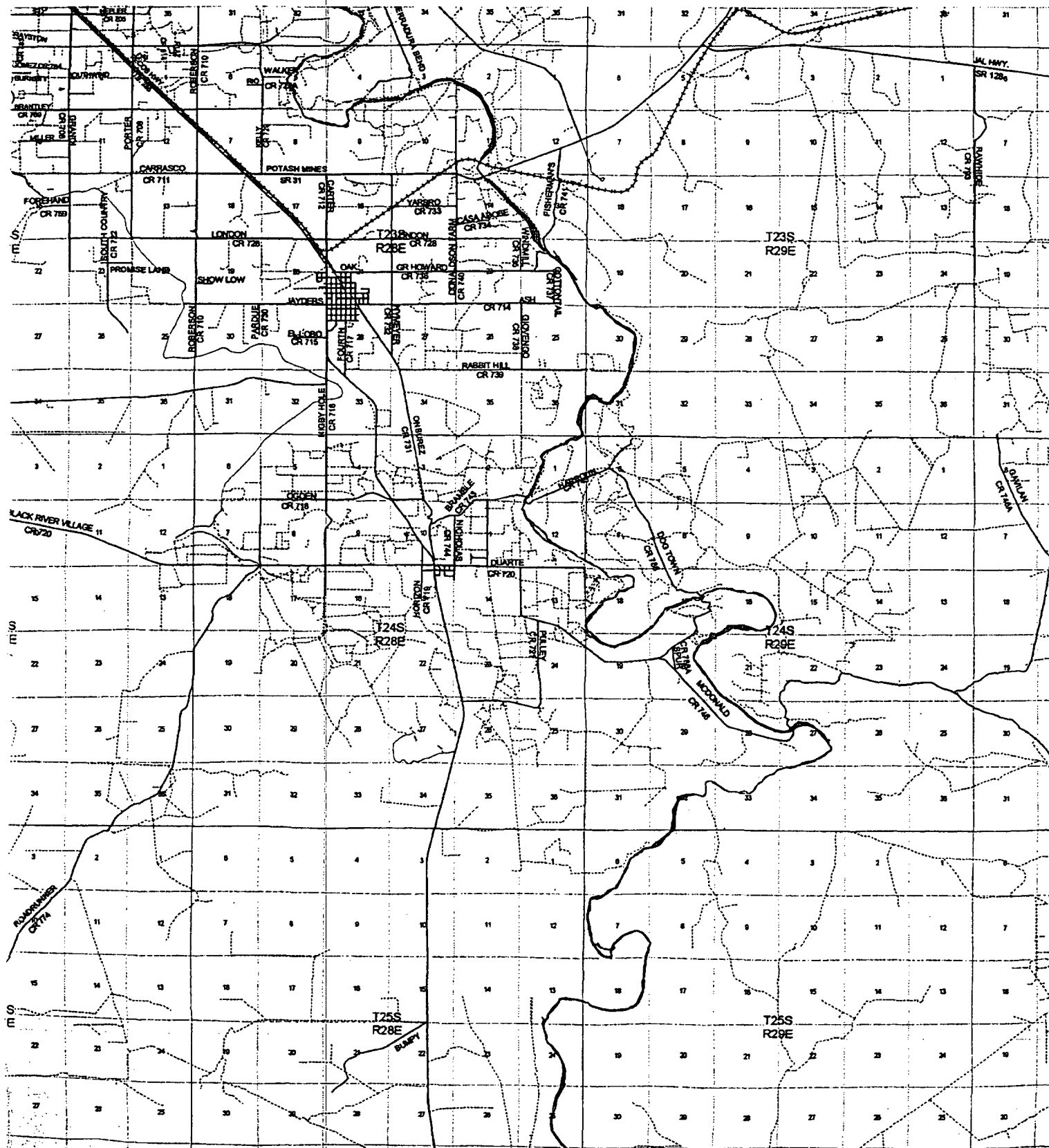
**Threshold limit -**

**10 ppm:** NIOSH guide to chemical hazards

**PHYSICAL EFFECTS OF HYDROGEN SULFIDE:**

CONCENTRATION	PHYSICAL EFFECTS
.001% 10 PPM	Obvious and unpleasant odor. Safe for 8 hr exposure
.005% 50 ppm	Can cause some flu like symptoms and can cause pneumonia
.01% 100 ppm	Kills the sense of smell in 3-15 minutes. May irritate the eyes and throat.
.02% 200 ppm	Kills the sense of smell rapidly. Severly irritates the eyes and throat. Severe flu like symptoms after 4 or more ours. May cause lung damage and or death.
.06% 600 ppm	Loss of consciousness quickly, death will result if not rescued promptly.

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