District 1 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Avenue, Artesia, NM 88210 District III 1000 Rio Bruzos Road, Aztec, NM 87410

State of New Mexico Energy Minerals and Natural Resources

Form C-101 May 27, 2004

Oil Conservation Division 1220 South St. Francis Dr.

Submit to appropriate District Office

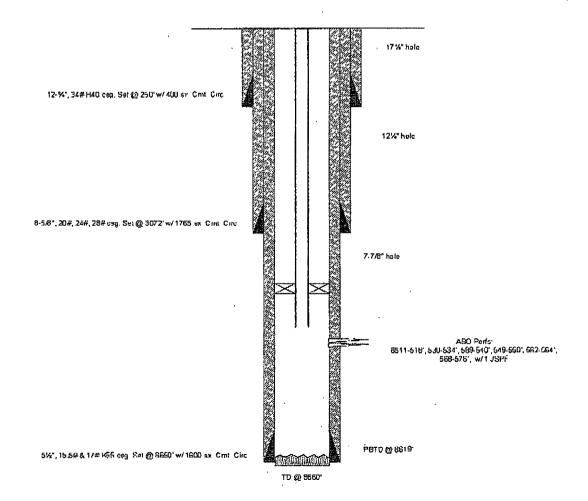
AMENDED REPORT

District TV 1220 S. St. F	rancis Dr., S	anta Fe, NM	87505		Santa	Fe, N	M 8750	5	•	Ц.	AIVENDED KEFORT				
APP	LICAT	ON FO	R PERMIT	TO DE	RILL, RE-E	INTE	R, DE	EPEN	I, PLUGBAC	K, OR A	DD A ZONE				
. 6		Operator Name	and Address	inestust	-80	XO.			OGRID Number 5380						
XID E	me.	/biM	und. I	70 70 1	200 30 - 035- 248 5										
30158		March	h \\a		Name Well No. ABO Unit 923										
-0192		Proceed Pool 1		<u> </u>	¹⁰ Proposed Pool 2										
1	- Nac	ulim	ABO_	7											
	t	·		⁷ Surface											
UL or lot no.	r lot no. Section Township Range 348		Let Ida Foot from			North/South line		Feet from the	Enst/West lim	hea					
		8 Propo	sed Botto	m Hole Locat		Different	From S	Surface							
UL or lot no.			Lot Idu Feet from		m the	the North/South line		Feet from the	East/West line	Lea					
Additional Well Information															
Werk	Type Code		12 Well Type Co	ode	Cable Rotary Rotary			14 Lease Type Co		15,	Ground Level Elevation				
	Horizontal 10 Multiple			870	18 Foru	18 Formation		Key Energy			20 Spud Date				
Depth to Gro	undwater	200		Distance	from nearest fresh	ı water w	vell 1 c	×201		ncarest surfac					
Pit: Lines	r. Synthetic		ilsthick Clay			Drilling Method:									
1	ed-Loop Sys		-				Fresh W	ater 🛚	Brine Diesel/O	O Desert fr	ns/Air 🔲				
			2	¹ Propos	ed Casing a	nd Ce	ment P	rograi	m						
Hole S	Size		sing Size	i	weight/foot	Setting Depth Sacks of Cement Estimated TOC					Estimated TOC				
17-112			13-318"		04H #1E		<u>250'</u>		400 x		Circ to Surf.				
	13-11-1		8-5/g" 5-1/2"		20,24,28# 17,15:5# K-55		3673' 8650'		1765×		Circ to Surf.				
	7- 7/8 "		3- 12		1,12,24, 16,22		A 4.39		1400-		A TO				
											/ 6				
* See	Attack	red brown	edure for	addin	g lateral	-					rety productive supple 2007 Received				
# MND	PROGR	AM S	4-8.9	resh u	soder from	, Kic	tho x	poi nd	£ 83381-1	ta, to,	දියුත්∙ Hobbs				
					3 4 - 3 - 4	. 0	1.1.7.5	22.	and direc	tional d	ri Nima				
*CIBP	will'	ne set	CF 8350	, with	, mybzoc	X 10	A KTC	NOT?	and arec	aro. ext. C	200 67 87 L 97				
* CIBP will be set at 8350' with whipstock for Kickoff and directional drilling of 62821.000 * BOP case III 7-1/16" 3000# with whipstock for Kickoff and directional drilling of 62821.000															
"	CA 51				•		•								
***							· · · · · · · · · · · · · · · · · · ·			V-11/2-1					
of my knowledge and belief. I further certify that the critisy that the critisy that the critisy that the drilling pit will be										TSION					
constructed	to NMOCD	guidelines 🔀 :	a general pe	rmit 🗀, or	Approved by:										
an (attached) alternative OCD-approved plan L.										L WORKACH!					
	Printed name: Spring h Flores Low Low Tiller Drilling Tech								THEC DISTRICT SUPERVISOR OFFICE AND						
ī	lech 0	Inune a I			Approval Date: SEP 2 () ZIMM Expiration Date:										
E-mail Addr		100	loresext	DENEIGN	ירסטי	Constitution of Americal Attached									
Date: 9	14/0	J	Phone:	23-634	D-6749	Conditions of Approval Attached									

Vacuum ABO Unit #222 N. Vacuum ABO Field

Lea County, NM

Elevation NA



NVAC #222H Horizontal Sidetrack Procedure North Vacuum Abo Field Lea County, New Mexico AFE #714257 XTO WELL ID #61492

TD: PBTD: 8660'

FUID.

8619' +/-

8-5/8" Casing:

3072

5-1/2" Casing:

5-1/2" 15.5# & 17# K-55 @ 8650'

see wellbore diagram for all details

Surface Location:

2100' FSL & 660' FEL, Sec 24, T17S, R34E

Target BHL:

1330' FSL & 2133' FEL, Sec 24, T17S, R34E

Drilled Date:

Abo Perfs:

8511-8576' OA

Ground Elev.

4034' 4051'

Original KB Elev. Key Energy #36:

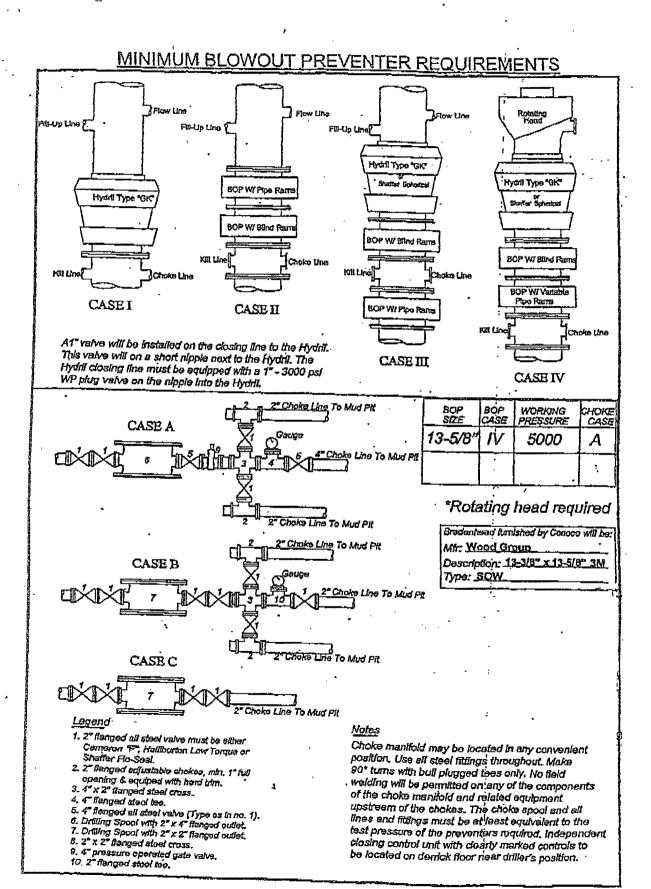
4046' (12'AGL)

- 1. MIRU Key Rig #36. Install BOP. Test to 250# & 1000#. Notify NMOGB permit attached.
- 2. Unload and tally $\pm 10,300^{\circ}$ 2-7/8" 10.40# AOH workstring.
- 3. R/U WSI WL. Run gauge ring and junk basket for 5-1/2" 17# (drift ID 4.767") to 8500'. Log up and tie into csg collars @ 8531', 8492', 8452', 8412', 8373' (see attached log). P/U Weatherford Oil Tools wireline set 5-1/2" 17# RBP. Set RBP so that the top will be at 8350' RD WL.
- 4. PU 4-3/4" dummy milling assbly or 4-3/4" flat bottom mill with the 2-7/8" AOH & 3-1/2" IF drill pipe and TIH. Tag up on the RBP @ 8350', set down 20,000# of weight on the RBP. Circulate the hole with fresh water. TOOH with assbly.
- 5. PU Knight Oil Tools Whipstock System (3° face) with metal muncher mills. **Note: Make sure all mills will gauge to 4.75**". **Minimum DD is 4.767**". Total length of the whipstock assembly in the set position is approximately 12'. Orient the UBHO sub and whipstock face on the surface. Insert the gyro stinger (Scientific Drilling) to ensure compatibility and to check orientation.
- 6. TIH with the whipstock assembly slowly, being careful when picking the string up off of the slips and when setting the slips. Fill DP every 2000'. Tag the RBP at 8350' with 2000# of weight. PU to first tool joint and RU Scientific Drilling gyro truck. Orient the whipstock to the desired azimuth and work the torque out of the drill string.
- 7. When desired orientation is achieved, tag the RBP with 2000# of weight, take a final check shot with gyro, then apply weight and set the anchor with 20,000# compression to shear the running bolt. RD WL truck.
- 8. Obtain values for free torque, PU & SO weights. Install ditch magnets at the surface. Lower milling assembly and make the starting cut through the casing wall at approximately 8338'.

NVAC #222H Horizontal Sidetrack Procedure Page 2

- 9. Mill the remainder of the window, 8338-44', making the necessary rat hole (8350') to ensure that the string mill has fully opened the window, and that the window exit is smooth. Work the mills through the window. When the window is "clean", circulate the hole clean, TOOH and LD the window mills.
- 10. PU 4-3/4" bit ("47-type" the Abo 'has and has not' had 'chert' in it watch drilling samples while landing the curve), PU 3-1/2" dir assbly w Non-Mag DC & GammaRay, run surface tests, and TIH. Mud loggers should be rigged up after cutting the window and prior to commencing the curve. Use Gyro for first few surveys. Follow well plan from Baker. Open hole lateral length is +/-2100'. Be prepared to drill with an XCD/Xanthum fluid system to keep 'YP' higher for hole cleaning in the 8-5/8" area. For trips out of the hole, circ hole clean with sweep(s). TOH slowly in the curve and lateral, if necessary consider pumping out.
- 11. At TD, circulate the hole clean with polymer sweeps.
- 12. TOOH and LD directional tools.
- 13. TIH with 4-3/4" (4-1/2") swaging tool, single reamer about 7-8 jts behind swaging tool, wash and ream to TD. POH and place 2nd reamer 1 jt behind 1st, wash and ream to TD, pull back up through the window, RIH for push pull test to btm, circ hole clean.
- 14. TOOH & LDDP. RD Re-entry Rig. Prepare to move to the next location.

Chip 9/5/07



09/14/07 10:41 FAX 4326849681

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VICINITY MAP

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SCALE: 1" = 2 MILES

SEC. 24 TWP. 17-S RGE. 34-E

SURVEY N.M.P.M.

COUNTY LEA STATE NEW MEXICO

DESCRIPTION 2100' FNL & 660' FEL

ELEVATION 4000'

OPERATOR XTO ENERGY

LEASE NORTH VACUUM ABO UNIT



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