					received					
District I 1625 N. French Dr., Hobbs, NM 88240 District II 1301 W. Grand Avenue, Artesia, NM 88210			State of New Mexico Energy Minerals and Natural Resour					0 6 2008	Form C-101 May 27, 2004	
District.III 1000 Rio Brazos Road, Az	Oil Conservation Division									
District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505			1220 South St. Francis Dr. Santa Fe, NM 87505							
APPLICATION FOR PERMIT TO DRILL, RE-ENTER, DEEPEN, PLUGBACK, OR ADD A ZONE										
	η C .				² OGRID Numbe	5380-				
3 Property Code	ne St.St						30- 025-28604 -			
301587			North	Vaci	JUM K	BOU		it 245 /		
North Vacuum Abo										
UL or lot no. Section	UL or lot no. Section Township R		Lot Idn		face Location Feet from the North/		Feet from the	East/West line . County		
UL or lot no. Section 23	17S	175 34E		193	2 5	outh	2155	West Lea		
UL or lot no. Section	Township	Range_	Sed Bottom I Lot Idn	Feet fro	m the Nort	/South line	Feet from the	East/West line	County	
M 23	175	34°E	Addit	ional We	19 <u>S</u> 11 Informa	tion	552	West	Lea	
Work Type Code		¹² Well Type Cod	e		/Rotary		Lease Type Code	¹⁵ Grou	Ind Level Elevation	
¹⁶ Multiple	¹⁶ Multiple ¹⁷ Proposed D 10 4 50		pth ¹⁸ Form		nation		¹⁹ Contractor		²⁰ Spud Date	
Depth to Groundwater 85'			Distance from nearest fresh water well >1000			Forbes Distance from n	earest surface wa	<u>SÍA P</u> ^{uter} >1000		
Pit: Liner: Synthetic 🕅 12 mils thick Clay 🗆 Pit Volume: 2000 bbls Drilling Method:										
Closed-Loop System										
Hole Size	Casing Size		Casing weight/foot Setting D				Sacks of Cement Estimated TOC			
17-1/2"	13-3/8"		48# H40 StC		402		400		Surf	
7-7/8"	<u>8-318</u> 5-1/2"		<u>32# S80 32# K55</u> 17# 15 · 5# K55		5000 8710		3000 L		185	
	2-718"				868					
 ²² Describe the proposed program. If this application is to DEEPEN or PLUG BACK, give the data on the present productive zone and proposed new productive zone. Describe the blowout prevention program, if any. Use additional sheets if necessary. 										
* Please see attached procedure for adding lateral.										
MUD PROGRAM: 8.4-8.9 Aresh water flkickoff point 8428'-8436' to 10450.										
BOP: Case III; 7-1/16" 3000# w/ hydril single pipe ram, blind ram & manifold.										
Permit Expires 2 Years From Approval										
** HORIZONTAL Date Unless Drilling Underwey Horizontal										
²³ I hereby certify that the information given above is true and complete to the best of my knowledge and belief. I further certify that the drilling pit will be constructed according to NMOCD guidelines X, a general permit , or an (attached) alternative OCD-approved plan						OIL CONSERVATION DIVISION Approved by:				
Printed name: Sorina	ine h I	Title: PET	Fitte: PETROLEUM ENGINEER							
Title: Drilling 7		Approval Date: ARN 1 1 2008 Expiration Date:								
E-mail Address: Soring	1_tlores	extoen	ergy. Col	m				· · · · · ·		
Date: 6/5/08 Phone: 432-620-6749 Conditions of Approval Attached										

- 1.

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NVAC #245H Horizontal Sidetrack Procedure North Vacuum Abo Field Lea County, New Mexico AFE #717270 XTO WELL ID #61516

TD: PBTD: 8-5/8" Casing: 5-1/2" Liner:	8711' 8705' 5000' 8711 – 4185' TOL, 5-1/2" 15.5# & 17# J-55 see wellbore diagram for all details
Surface Location: Target BHL: Drilled Date:	1932' FNL & 2155' FWL, Sec 23, T17S, R34E 1079' FSL & 552' FWL, Sec 23, T17S, R34E
Abo Perfs:	8549-8688' OA
Ground Elev:	40'
Original KB Elev:	40'
Key Energy #36:	40' (12'AGL)

- 1. MIRU Key Rig #36. Install BOP. Test to 250# & 1000#. Notify NMOGB permit attached.
- 2. Unload and tally ±6800' 2-7/8" 10.40# AOH & 4000' 3-1/2" 13.30# IF workstring.
- 3. R/U WSI WL. Run gauge ring and junk basket for 5-1/2" 17# (drift ID 4.767") to 8560'. Log up and tie into csg collars @ 8541', 8497', 8453', 8410', 8366' (see attached log). P/U Weatherford Oil Tools wireline set 5-1/2" 17# RBP. Set RBP so that the top will be at 8440' RD WL.
- 4. PU 4-3/4" dummy milling assbly or 4-3/4" flat bottom mill with the 2-7/8" AOH & 3-1/2" IF drill pipe and TIH. Tag up on the RBP @ 8440', set down 20,000# of weight on the RBP. Circulate the hole with fresh water. TOOH with assbly.
- 5. PU Oil Tools Whipstock System (3° face) with metal muncher mills. **Note: Make sure all mills will gauge to 4.75". Minimum DD is 4.767".** Total length of the whipstock assembly in the set position is approximately 12'. Orient the UBHO sub and whipstock face on the surface. Insert the gyro stinger (Scientific Drilling) to ensure compatibility and to check orientation.
- 6. TIH with the whipstock assembly slowly, being careful when picking the string up off of the slips and when setting the slips. Fill DP every 2000'. Tag the RBP at 8440' with 2000# of weight. PU to first tool joint and RU Scientific Drilling gyro truck. Orient the whipstock to the desired azimuth and work the torque out of the drill string.
- 7. When desired orientation is achieved, tag the RBP with 2000# of weight, take a final check shot with gyro, then apply weight and set the anchor with 20,000# compression to shear the running bolt. RD WL truck.
- 8. Obtain values for free torque, PU & SO weights. Install ditch magnets at the surface. Lower milling assembly and make the starting cut through the casing wall at approximately 8428'.

NVAC #245H Horizontal Sidetrack Procedure Page 2

- 9. Mill the remainder of the window, 8428-36', making the necessary rat hole (8440') to ensure that the string mill has fully opened the window, and that the window exit is smooth. Work the mills through the window. When the window is "clean", circulate the hole clean, TOOH and LD the window mills.
- 10. PU 4-3/4" bit ("47-type" the Abo has 'chert' in it), PU 3-1/2" dir assbly w Non-Mag DC & GammaRay, run surface tests, and TIH. *Mud loggers should be rigged up after cutting the window and prior to commencing the curve.* Use Gyro for first few surveys. Follow well plan from Baker. Open hole lateral length is +/- 1800'. Be prepared to drill with an XCD/Xanthum fluid system to keep 'YP' higher for hole cleaning in the 8-5/8" area. For trips out of the hole, circ hole clean with sweep(s). TOH slowly in the curve and lateral, if necessary consider pumping out.
- 11. At TD, circulate the hole clean with polymer sweeps.
- 12. TOOH and LD directional tools.
- 13. TIH with 4-3/4" (4-1/2") swaging tool, single reamer about 7-8 jts behind swaging tool, wash and ream to TD. POH and place 2nd reamer 1 jt behind 1st, wash and ream to TD, pull back up through the window, RIH for push pull test to btm, circ hole clean.
- 14. TOOH & LDDP. RD Re-entry Rig. Prepare to move to the next location.

Chip 4/29/08



PREPARED BY: <u>Richard Lauder</u>dale DATE: <u>3/29/06</u>