OPER, OGRID NO.

FORM APPROVED

(August 1999) PROPERTY NO.	32507	OMB No.	
	3329	Expires Nover 5. Lease Serial No.	nuer 30, 2000
EFF. DATE 12	11 103	NMNM03428	
APPLIC API NO. 30-0	25-36492	6. If Indian, Allottee or Ti	nbe Name
1a. Type of Work: ☑ DRILL ☐ REENTER		7. If Unit or CA Agreeme	nt, Name and No.
1b. Type of Well: ☑ Oil Well ☐ Gas Well ☐ Oth		8. Lease Name and Well I PANTHER FEDERAL	
MACK ENERGY CORPORATION	ROBER I CHASE E-Mail: jerrys@mackenergycorp.com	9. API Well No. 30 - 02!	5-36492
3a. Address P O BOX 960 ARTESIA, NM 88211-0960	3b. Phone No. (include area code) Ph: 505.748.1288 Fx: 505.746.9539	10. Field and Pool, or Exp MALJAMAR	3/SA
4. Location of Well (Report location clearly and in accordance SWSW Lot 4 990FSL 740F At proposed prod. zone	DIE SN BH.	11. Sec., T., R., M., or Bil Sec 31 T17S R32E SME: BLM	-
14. Distance in miles and direction from nearest town or post 5.5 MILES SOUTHWEST OF MALJAMAR	office*	12. County or Parish LEA	13. State NM
 Distance from proposed location to nearest property or lease line, ft. (Also to nearest drig, unit line, if any) 	16. No. of Acres in Lease	17. Spacing Unit dedicate	d to this well
740'	161.86	40.92	·
18. Distance from proposed location to nearest well, drilling, completed, applied for, on this lease, ft.	19. Proposed Depth 5000 MD	20. BLM/BIA Bond No. c	on file
21. Elevations (Show whether DF, KB, RT, GL, etc. 3848 GL	22. Approximate date work will start 06/16/2003	23. Estimated duration 12 DAYS	
	24. Attachments Accessed C	ontrolled Water Basi	ัก
 Well plat certified by a registered surveyor. A Drilling Plan. A Surface Use Plan (if the location is on National Forest System SUPO shall be filed with the appropriate Forest Service Of 	4. Bond to cover the operation Item 20 above). 5. Operator certification	ons unless covered by an exis	
25. Signature (Electronic Submission)	Name (Printed/Typed) JERRY SHERRELL Ph: 505.748.1288		Date 05/15/2003
PRODUCTION CLERK			
Approved by (Signature)	Name (Printed Typed)		Date 2003

MUA 2 6 2003

CARLSBAD FIELD OFFICE

Application approval does not warrant or ceruity the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct

Office

operations thereon. Conditions of approval, if any, are attached.

CEMENT BEHIND THE 133/8

CASING MUST BE <u>CIRCULATED</u>

Conditions of approval, 11 any, are attached.

Talle/18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United Sections or fraudulent statements or representations as to any matter within its jurisdiction.

Additional Operator Remarks (see next page)

Electronic Submission #21889 verified by the BLM Well Information System

For MACK ENERGY CORPORATION, sent to the Hobbs
DECLARED WATER
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general require**ments a**

SPECIAL STIPULATIONS

ATTACHED BLM REVISED ** BLM REVISED ** ** BLM REVISED ** BLM REVISED ** BLM REVISED

(June 1990) DEPARTMEN	TED STATE 3 IT OF THE INTERIOR LAND MANAGEMEN I	Budg 3 Ex :	PR D TED to 1 10 t- 0135 th 3 (1 t) 3 unc. t er (al No.
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SUBMIT	IN TRIPLI CATE	7. If Unit o	on en the signation
I Type of Well Other Other	nergy Corpor .t on	8. Well Nem Pa (d n al #5
4. Location of Well (Postage, Sec., T. R., M. or Survey De	Artesia, NM 3: 211-0 96 (505)748-1288 Seription) L, Sec. 31 T 75 R32 3, Lot 4	10. Field and M. j. 11. County o c	XIIC alo y Area CI ShA ac:
12. CHECK APPROPRIATE BOX(s) TO INDI ATE NA TURE OF NOTICE, REPO	RT, OR O1	2/674
TYPE OF SUBMISSION	TYPE OF ACTION	-	
Notice of Intent Subsequent Report Fine: Abandonment Notice	Ab indit ament Re om letion Phingging Bach Ca ling Repair Al prin; Casing Location Change	Chang i New C i Non-R i Water c Conve i Dispo	m ir g
give subsurface locations and measured and true verti	pertinent details, 31 give pe tine it date; including estimated date of startin cal depths for all 1 a kers and zoles per inent to this work)*		illi is no nilotion on Well on it to I and Log form.) is discate analty drilled,

Mack Energy Corporation proposes to change footage from 190 FSL & 740 FWL to 990 FSL & 688 FWL.

14. I hereby optify that the foregoing is true of correct		: 		: =====================================
Signed Charle W. Shenell	Title	Production Clerk	Date _	1 / !5/03
(This space for Federal or State office use) Approved by	AN Title FIELD	MANAGER	Date_	NOV 2 6 2003
Title 18 U.S.C. Section 1091, makes it a crime for any person know, or representations as so any matter within its jurisdiction.	ingly and wil filly to m ke	any department or agency of the U	nited States any false,	or read alent statements

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DISTRICT I P.O. Box 1980, Hobbs, NM 48541-1980 Hate of New Mexico

Snergy, I is male on I Ni bural Pescurces Department.

fcrm C-102 fe n 147' 10, 1994 Submit to at . Midriet Office Lac - 4 Copies Lac - 3 Copies

DISTRICT II

DISTRICT III

P.O. Deswer DD, Arteria, 774 88211-0719

OIL CONSERVATION DIVISION

P.O. Bex 2088

1000 Rio Brazon Rd., Jutec, RM 87410

Santa Fr. New Mexico 87504-2088

3239 12641

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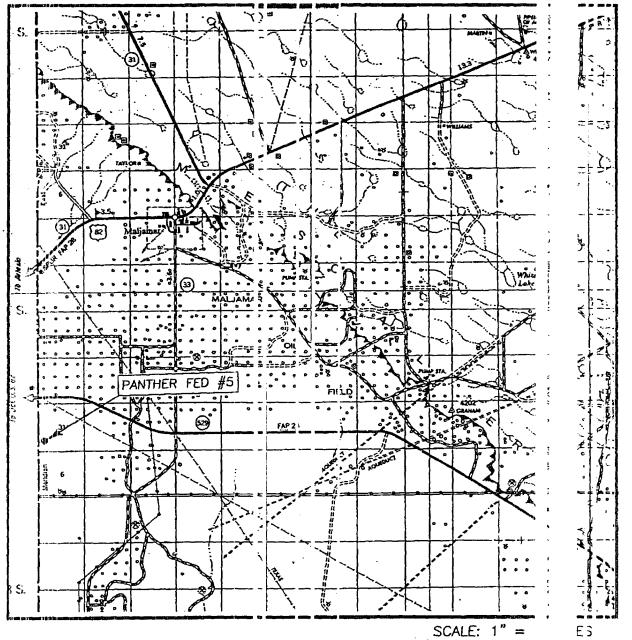
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VICINITY MAP



SEC. 31 TWP. 17-S RGE. 32-E

SURVEY N.M.P.M.

COUNTY LEA

DESCRIPTION 990' FSL & 688' FWL

ELEVATION 3846' JCHN WEST SURV 'N G'

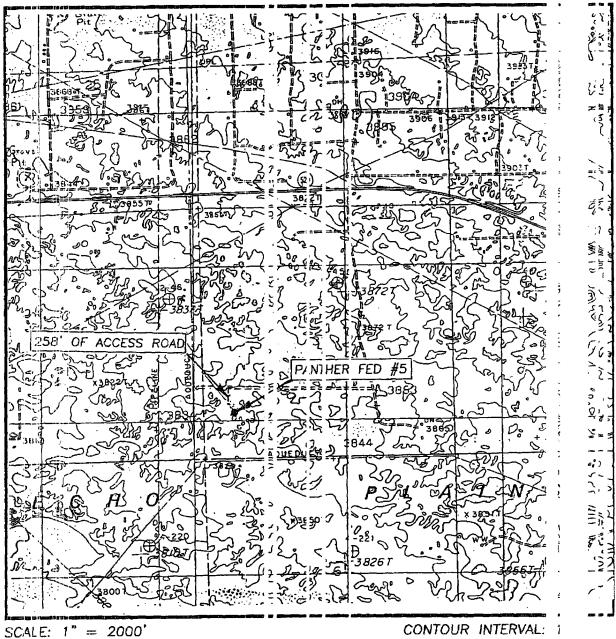
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OPERATOR MACK ENERGY CORPORATION (505) 393-31: 'O

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LOCATION VERIFICATION MAI



MALJAMAR, N.M.

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SEC. 31 TWP. 17-S RGE. 32-E	MALJAMAR, N.M.	
SURVEY N.M.P.M.		
COUNTY LEA	JOHN WEST SURVE	7/1
DESCRIPTION 990' FSL & 688' FWL	•	
ELEVATION 3846	HOBBS, NEW MEX	,
OPERATOR MACK ENERGY CORPORATION	(505) 393-311	
LEASE PANTHER FEDERAL		
U.S.G.S. TOPOGRAPHIC MAP		

United State Department of the Interior

BUREAU OF LAND MANAGEMENT Roswell Resource Area P.O. Druwer 1857 Roswell, New Mexico 88202-1857

Statement Accepting Responsibility for Operations

Operator name:

Mack Energy Corporation

Street or box

P.O. Box 960

City, State Zip Code,

Artesia, NM 88211-0960

The undersigned accepts all applicable terms, conditions, stipulations, and restrictions concerning operations conducted on the leased land or portion thereof, as described below:

Lease No.:

NM-03428

Panther Federal #5

Legal Description of land:

Sec 31-T17S-R32E

SW/4 SW/4

Formation(s) (if applicable):

Maljamar GB SA

Bond Coverage: (State if individually bonded or another's bond)

Individually Bonded

BLM Bond File No.:

58 59 88

Authorized Signature:

Lerry W Sherrell

Title:

Production Clark

Date:

5/15/2003

DRILLING PROGRAM

1. Geologic Name of Surface Formation

Quaternary

2. Estimated Tops of Important Geologic Markers:

Surface
800'
1800'
2080'
3010'
3800'

3. Estimated Depths of Anticipated Fresh Water, Oil and Gas:

Water Sand	150'	Fresh Water
Grayburg	3500'	Oil/Gas
San Andres	3800'	Oil/Gas

No other formations are expected to give up oil, gas or fresh water in measurable quantities. Setting 13 3/8" casing to 800' and circulating cement back to surface will protect the surface fresh water sand. Salt Section will be protected by setting 8 5/8" casing to 2200' and circulating cement back to surface. Any shallower zones above TD, which contain commercial quantities of oil and/or gas, will have cement circulated across them by cementing 5 1/2" production casing, which will be run at TD.

4. Casing Program:

Hole Size	Interval	OD Casing	Weight, Grade, Jt, Cond., Type
17 ½"	0-800'	13 3/8"	48#, J-55, ST&C, New, R-3
12 1/4"	0-2200'	8 <i>5</i> /8"	24#, J-55, ST&C, New, R-3
7 7/8"	0-TD	5 1/2"	17#, J-55, LT&C, New, R-3

Drilling Program Page 1

5. Cement Program:

13 3/8" Surface Casing: Circulate to Surface with Class C w/2% CaCl2.

8 5/8 Intermiate Casing: Circulate to Surface with Class C W/2% CaCl2.

5 1/2" Production Casing: Cement Casing with Class C w/6# Salt & 2/10 of 1% CFR-3 per sack. We will run a hole caliper and run sufficient cement to circulate to surface.

6. Minimum Specifications for Pressure Control:

The blowout preventer equipment (BOP) shown in Exhibit #9 will consist of a double ramtype (2000 psi WP) preventer. This unit will be hydraulically operated and the ram type preventer will be equipped with blind rams on top of 4 1/2" drill pipe rams on bottom. The BOP will be nippled up on the 13 3/8" surface casing and tested to 70% of the internal yield of the 13 3/8" casing. This will be tested with the Drilling Rig Pumps (which can test to 1500 psi). The BOP will then be nippled up on the 8 5/8" intermediate casing and tested by a 3rd party to 2000 psi and used continuously until TD is reached. All BOP's and accessory equipment will be tested to 2000 psi before drilling out of intermediate casing. Pipe rams will be operationally checked each 24-hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment (Exhibit #10) will include a Kelly cock and floor safety valve and choke lines and choke manifold (Exhibit #11) with 2000 psi WP rating.

7. Types and Characteristics of the Proposed Mud System:

The well will be drilled to TD with a combination of brine, cut brine and polymer mud system. The applicable depths and properties of this system are as follows:

DEPTH	TYPE	WEIGHT	VISCOSITY	WATERLOSS
0-800'	Fresh Water	8.5	28	N.C.
800-2200'	Brine	10	30	N.C.
2200'-TD	Cut Brine	9.1	29	N.C.

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept at the well site at all times.

8. Auxiliary Well Control and Monitoring Equipment:

- A. Kelly cock will be kept in the drill string at all times.
- B. A full opening drill pipe-stabbing valve with proper drill pipe connections will be on the rig floor at all times.

9. Logging, Testing and Coring Program:

Drilling Program Page 2

- A. The electric logging program will consist of GR-Dual Laterolog, Spectral Density, Dual Spaced Neutron, CSNG Log and will be ran from T.D. to 8 5/8 casing shoe.
- B. Drill Stem test is not anticipated.
- C. No conventional coring is anticipated.
- D. Further testing procedures will be determined after the 5 1/2" production casing has been cemented at TD based on drill shows and log evaluation.

10. Abnormal Conditions, Pressures, Temperatures and Potential Hazards:

No abnormal pressures or temperatures are anticipated. The estimated bottom hole at TD is 110 degrees and estimated maximum bottom hole pressure is 2300 psig. Low levels of Hydrogen sulfide have been monitors in producing wells in the area, so H2S may be present while drilling of the well a plan is attached to the Drilling program. No major loss of circulation zones has been reported in offsetting wells.

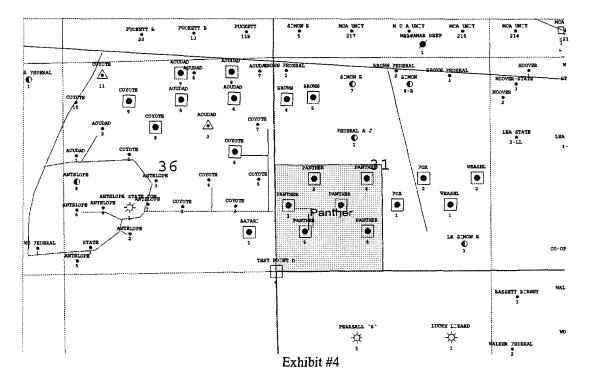
11. Anticipated Starting Date and Duration of Operations:

Road and location work will not begin until approval has been received from the BLM. The anticipated spud date is June 16, 2003. Once commenced, the drilling operation should be finished in approximately 10 days. If the well is productive, an additional 30 days will be required for completion and testing before a decision is made to install permanent facilities.

SURFACE USE AND OPERATING PLAN

1. Existing & Proposed Access Roads

- A. The well site and elevation plat for the proposed well is shown in Exhibit #1. John West Engineering, Hobbs, NM, staked it.
- B. All roads to the location are shown in Exhibit below. The existing lease roads are illustrated in Blue and are adequate for travel during drilling and production operations. Upgrading existing roads prior to drilling well will be done where necessary.
- C. Directions to Location: From Loco Hills, go east on 82, to Junction 529, turn south at mile marker 3, 6/10 mile, turn east 3/10 mile, south 3/10 mile, then east 7/10 mile to location.
- D. Routine grading and maintenance of existing roads will be conducted as necessary to maintain their condition as long as any operations continue on this lease.



2. Proposed Access Road:

Exhibit #3 shows 158' of new access road to be constructed. The road will be constructed as follows:

- A. The Maximum width of the running surface will be 14'. The road will be crowned and ditched and constructed of 6" rolled and compacted caliche. Ditches will be at 3:1 slope and 4 feet wide. Water will be diverted where necessary to avoid ponding, prevent erosion, maintain good drainage, and to be consistent with local drainage patterns.
- B. The average grade will be less than 1%.
- C. No turnouts are planned.
- D. No culverts, cattleguard, gates, low water crossings or fence cuts are necessary.
- E. Surfacing material will consist of native caliche. Caliche will be obtained from the nearest BLM approved caliche pit or reserve pit area.
- F. The proposed access road as shown in Exhibit #3 has been centerline flagged by John West Engineering, Hobbs, New Mexico.

3. Location of Existing Wells & Proposed flow lines for New Wells:

Exhibit #4 shows all existing wells within a one-mile radius of this well. As shown on this plat there are numerous wells producing Grayburg/San Andres formations. Proposed flow lines will follow an archaeologically approved route to the Panther Federal Tank Battery.

4. Location of Existing and/or Proposed Facilities:

- A. Mack Energy Corporation does not operate a production facility on this lease.
- B. If the well is productive, contemplated facilities will be as follows:
 - 1) Grayburg/San Andres Completion: Will be sent to the Panther Federal tank battery. The Facility is shown in Exhibit #5.
 - 2) The tank battery and facilities including all flow lines and piping will be installed according to API specifications.
 - 3) Any additional caliche will be obtained from a BLM approved caliche pit. Any additional construction materials will be purchased from contractors.

4) It will be necessary to run electric power if this well is productive. Power will be run by CVE and they will send in a separate plan for power.

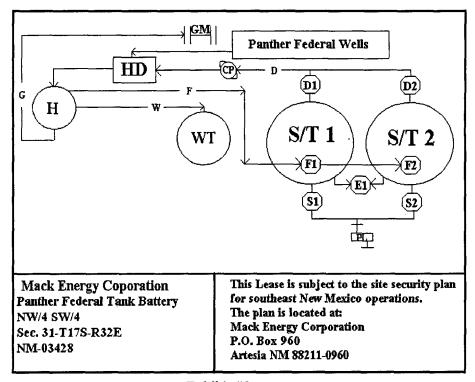


Exhibit #5

- A. If the well is productive, rehabilitation plans are as follows:
 - 1) The reserve pit will be back filled after the contents of the pit are dry (within 120 days after the well is completed).
 - 2) Topsoil removed from the drill site will be used to recontour the pit area to the original natural level, as nearly as possible, and reseeded as per BLM specifications.

5. Location and Type of Water Supply:

The well will be drilled with combination brine and fresh water mud system as outlined in the drilling program. The water will be obtained from commercial water stations in the area and hauled to location by transport truck over the existing and proposed access roads shown in Exhibit #4. If a commercial fresh water source is nearby, fasline may be laid along existing road ROW's and fresh water pumped to the well. No water well will be drilled on the location.

6. Source of Construction Materials:

All caliche required for construction of the drill pad and proposed new access road (approximately 2500 cubic yards) will be obtained from a BLM approved caliche pit or the reserve pit.

7. Methods of Handling Water Disposal:

- A. Drill cuttings not retained for evaluation purposes will be disposed into the reserve pit.
- B. Drilling fluids will be contained in a lined working pit. The reserve pit will contain any excess drilling fluid or flow from the well during drilling, cementing and completion operations. The reserve pit will be an earthen pit, approximately 100' X 100' X 10' deep and fenced on three sides prior to drilling. It will be fenced on the fourth side immediately following rig removal. The reserve pit will be only lined 100' X 100' X 10' the remaining 100' of pit will not be lined and used only as an emergency pit. In the event that it is used fluid will be removed in 48 hours. The reserve pit and working pit will be lined (5-7-mil thickness) to minimize loss of drilling fluids and saturation of the ground with brine water.
- C. Water produced from the well during completion may be disposed into the reserve pit or a steel tank (depending on the rates). After the well is permanently placed on production, produced water will be collected in tanks (fiberglass) until pumped to an approved disposal system; produced oil will be collected in steel tanks until sold.
- D. Garbage and trash produced during drilling or completion operations will be collected in a trash bin and hauled to an approved landfill. All water and fluids will be disposed of into the reserve pit. Salts and other chemicals produced during drilling or testing will be disposed into the reserve pit. No toxic waste or hazardous chemicals will be produced by this operation.
- E. After the rig is moved out and the well is either completed or abandoned, all waste materials will be cleaned up within 30 days. The reserve pit will be completely fenced and kept closed until it has dried. When the reserve pit is dry enough to breakout and backfill and reseeded as per BLM specifications as weather permits. In the event of a dry hole only a dry hole marker will remain.

8. Ancillary Facilities:

No airstrip, campsite or other facilities will be built as a result of the operation on this well.

9. Well Site Layout:

- A. The drill pad layout, with elevations staked by John West Engineering, is shown in Exhibit #6. Dimensions of the pad and pits are shown. Topsoil, if available, will be stockpiled per BLM specifications. Because the pad is almost level no major cuts will be required.
- B. Diagram below shows the proposed orientation of reserve pit, working pit. There is a possibility that the pits will be moved around depending on Caliche in the area. No permanent living facilities are planned, but a temporary foreman/toolpusher's trailer will be on location during the drilling operations.
- C. The reserve pit will be lined with high quality plastic sheeting (5-7 mil thickness).

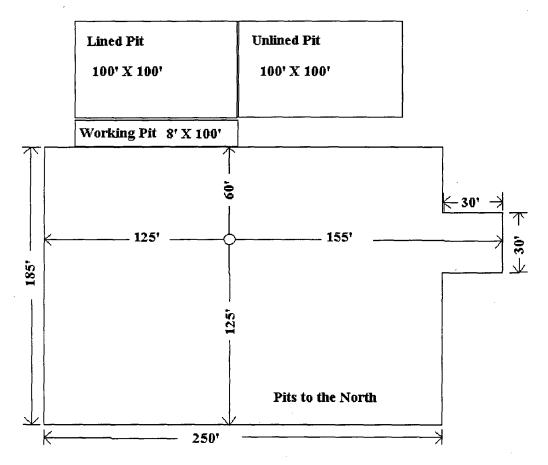


Exhibit #6

10. Plans for Restoration of the Surface:

- A. Upon completion of the proposed operations, the pit area, after allowing drying, will be broken out and leveled. The original topsoil will be returned to the pit area, which will be leveled and contoured to as nearly the original topography as possible.
- B. The disturbed area will be revegetated by reseeding during the proper growing season with a seed mixture of native grasses as recommended by the BLM.
- C. Three sides of the reserve pit will be fenced prior to and during drilling operations. At the time that the rig is removed, the reserve pit will be fenced on the rig (fourth) side to prevent livestock from being entrapped. The fencing will remain in place until the pit area is cleaned up and leveled. No oil will be left on the surface of the fluid in the pit.
- D. Upon completion of proposed operations, if the well is completed, the reserve pit area will be treated as outlined above within the same prescribed time. Any additional caliche required for facilities will be obtained from a BLM approved caliche pit. Topsoil removed from the drill site will be used to recontour the pit area to its original natural level and reseeded as per BLM specifications.

11. Surface Ownership:

The well site and lease is located entirely on Federal surface. We have notified the surface lessee of the impending operations. According to BLM the leasee is Williams & Son Cattle Co., P.O. Box 30 Maljamar, NM 88264.

12. Other Information:

- A. The area around the well site is grassland and the topsoil is sandy. The vegetation is native scrub grass with sagebrush.
- B. There is no permanent or live water in the immediate area.
- C. A Cultural Resources Examination has been requested and will be forwarded to your office in the near future.

13. Lessee's and Operator's Representative:

The Mack Energy Corporation representative responsible for assuring compliance with the surface use plan is as follows:

Matt J. Brewer Mack Energy Corporation P.O. Box 960 Artesia, NM 88211-0960 Phone (505) 748-1288 (office)

CERTIFICATION

I hereby certify that I, or person under my direct supervision, have inspected the proposed drill site and access route; that I am familiar with the conditions which currently exist; that the statements made in this plan are to the best of my knowledge, true and correct; and the work associated with the operations proposed herein will be performed by Mack Energy Corporation and its contractors and subcontractors in conformity with this plan and the terms and conditions which it is approved. This statement is subject to the previsions of 18 U.S.C. 1001 for the filling of a false statement.

Date: 5-15-2003 Signed: Joseph Skevell

Mack Energy Corporation

Hydrogen Sulfide Drilling Operation Plan

I. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards an characteristics of hydrogen sulfide (H2S)
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H2S detectors alarms warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile tubular are to be used, personnel well be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan and Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

II. H2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H2S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonable expected to contain H2S.

1. Well Control Equipment:

- A. Flare line.
- Choke manifold.
- C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- D. Auxiliary equipment may include if applicable: annular preventer & rotating head.

2. Protective equipment for essential personnel:

A. Mark II Survive air 30-minute units located in the doghouse and at briefing areas, as indicated on well site diagram.

3. H2S detection and monitoring equipment:

A. I portable H2S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 PPM are reached.

4. Visual warning systems:

- A. Wind direction indicators as shown on well site diagram (Exhibit #8).
- B. Caution/Danger signs (Exhibit #7) shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.

5. Mud program:

A. The mud program has been designed to minimize the volume of H2S circulated to surface. Proper mud weight, safe drilling practices, and the use of H2S scavengers will minimize hazards when penetrating H2S bearing zones.

6. Metallurgy:

- A. All drill strings, casings, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.
- B. All elastomers used for packing and seals shall be H2S trim.

7. Communication:

- A. Radio communications in company vehicles including cellular telephone and 2-way radio.
- B. Land line (telephone) communication at Office.

8. Well testing:

- A. Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity, which are necessary to safely and adequately conduct the test. The drill stem testing will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill-stem-testing operations conducted in an H2S environment will use the closed chamber method of testing.
- B. There will be no drill stem testing.

EXHIBIT #7

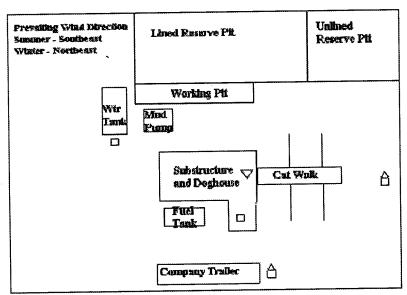
WARNING

YOU ARE ENTERING AN H2S AUTHORIZED PERSONNEL ONLY

- 1. BEARDS OR CONTACT LENSES NOT ALLOWED
- 2. HARD HATS REQUIRED
- 3. SMOKING IN DESIGNATED AREAS ONLY
- 4. BE WIND CONSCIOUS AT ALL TIMES
- 5. CHECK WITH MACK ENERGY FOREMAN AT OFFICE

MACK ENERGY CORPORATION 1-505-748-1288

DRILLING LOCATION H2S SAFTY EQUIPMENT Exhibit # 8



- This blanding with alarms of the hell night
- Wind Direction Indicators
- Safe Briefing areas with continue signs and leveling appropriate rate 15% four times

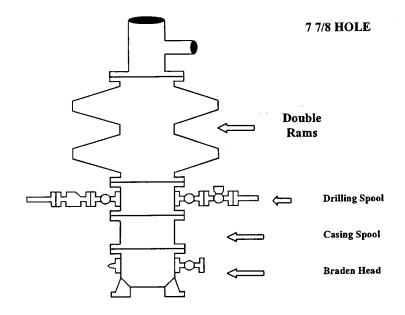
Attachment to Exhibit #9 NOTES REGARDING THE BLOWOUT PREVENTERS Panther Federal #5 Lea County, New Mexico

- 1. Drilling nipple to be so constructed that it can be removed without use of a welder through rotary table opening, with minimum I.D. equal to preventer bore.
- 2. Wear ring to be properly installed in head.
- 3. Blow out preventer and all fittings must be in good condition, 2000 psi WP minimum.
- 4. All fittings to be flanged.
- 5. Safety valve must be available on rig floor at all times with proper connections, valve to be full 2000 psi WP minimum.
- 6. All choke and fill lines to be securely anchored especially ends of choke lines.
- 7. Equipment through which bit must pass shall be at least as large as the diameter of the casing being drilled through.
- 8. Kelly cock on Kelly.
- 9. Extension wrenches and hands wheels to be properly installed.
- 10. Blow out preventer control to be located as close to driller's position as feasible.
- 11. Blow out preventer closing equipment to include minimum 40-gallon accumulator, two independent sources of pump power on each closing unit installation all API specifications.

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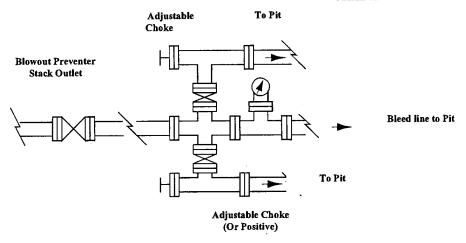
Biowout Preventers Page 15

Exhibit #9 BOPE Schematic



Choke Manifold Requirement (2000 psi WP) No Annular Required

Minimum 4" Nominal choke and kill lines



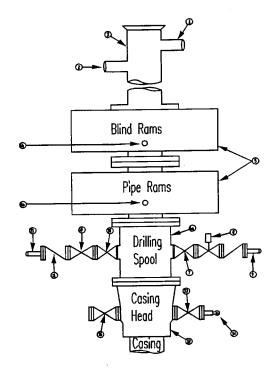
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Energy Corporation

Minimum Blowout Preventer Requirements 2000 psi Working Pressure 2 MWP EXHIBIT #10

Stack Requirements

Stack Requirement		
Items	Min.	Min.
	I.D.	Nominal
Flowline		2"
Fill up line		2"
Drilling nipple		
Annular preventer		
Two single or one dual hydraulically		
operated rams		
Drilling spool with 2" min. kill line and 3"		2"
min choke line outlets		Choke
2" min. kill line and 3" min. choke line		i
outlets in ram. (Alternate to 6a above)		
Valve Gate	3 1/8	
Plug		
Gate valve-power operated	3 1/8	
Line to choke manifold		3"
Valve Gate	2 1/16	
Plug		
Check valve	2 1/16	
Casing head		
Valve Gate	1 13/16	
Plug		
Pressure gauge with needle valve		
Kill line to rig mud pump manifold		2"
	Flowline Fill up line Drilling nipple Annular preventer Two single or one dual hydraulically operated rams Drilling spool with 2" min. kill line and 3" min choke line outlets 2" min. kill line and 3" min. choke line outlets in ram. (Alternate to 6a above) Valve Gate Plug Gate valve-power operated Line to choke manifold Valve Gate Plug Check valve Casing head Valve Gate Plug Pressure gauge with needle valve	Items Min. I.D. Flowline Fill up line Drilling nipple Annular preventer Two single or one dual hydraulically operated rams Drilling spool with 2" min. kill line and 3" min choke line outlets 2" min. kill line and 3" min. choke line outlets in ram. (Alternate to 6a above) Valve Gate Plug Gate valve-power operated Line to choke manifold Valve Gate Plug Check valve Casing head Valve Gate Plug Casing head Valve Gate Plug Pressure gauge with needle valve



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16	Flanged Valve	1 13/16	

CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 2000-psi minimum.
- Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- BOP controls, to be located near drillers' position.
- 4. Kelly equipped with Kelly cock.
- Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- Kelly saver-sub equipped with rubber casing protector at all times.
- 7. Plug type blowout preventer tester.
- 8. Extra set pipe rams to fit drill pipe in use on location at all times.
- 9. Type RX ring gaskets in place of Type R.

MEC TO FURNISH:

- Bradenhead or casing head and side valves.
- 2. Wear bushing. If required.
- 3.

GENERAL NOTES:

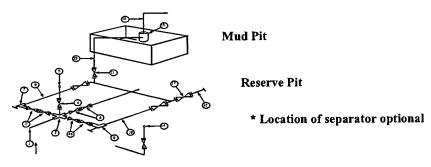
- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans.
 Replaceable parts for adjustable choke, or bean

- sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- All valves to be equipped with hand-wheels or handles ready for immediate use.
- Choke lines must be suitably anchored.
- Handwheels and extensions to be connected and ready for use.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (2000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- Casinghead connections shall not be used except in case of emergency.
- 11. Do not use kill line for routine fill up operations.

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Exhibit #11
MIMIMUM CHOKE MANIFOLD

3,000, 5,000, and 10,000-PSI Working Pressure 2 M will be used or greater 3 MWP - 5 MWP - 10 MWP



Below Substructure

Mimimum requirements

Withinfulli requirements										
		3,0	000 MWP		5,000 MWP			10,000 MWP		
No.		I.D.	NOMINAL	Rating	I.D.	Nominal	Rating	I.D.	Nominal	Rating
1	Line from drilling Spool		3"	3,000		3"	5,000		3"	10,000
2	Cross 3" x 3" x 3" x 2"			3,000			5,000			
2	Cross 3" x 3" x 3" x 2"									10,000
3	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
4	Valve Gate Plug	1 13/16		3,000	1 13/16		5,000	1 13/16		10,000
4a	Valves (1)	2 1/16		3,000	2 1/16		5,000	2 1/16		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
7	Adjustable Choke (3)	2"		3,000	2"		5,000	2"		10,000
8	Adjustable Choke	1"		3,000	1"		5,000	2"		10,000
9	Line		3"	3,000		3"	5,000		3"	10,000
10	Line		2"	3,000		2"	5,000		2"	10,000
11	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000
12	Line		3"	1,000		3"	1,000		3"	2,000
13	Line		3"	1,000		3"	1,000		3"	2,000
14	Remote reading compound Standpipe pressure quage			3,000			5,000			10,000
15	Gas Separator		2' x5'			2' x5'			2' x5'	
16	Line		4"	1,000		4"	1,000		4"	2,000
17	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000

- (1) Only one required in Class 3M
- (2) Gate valves only shall be used for Class 10 M
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTION

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- 6. Line from drilling spool to choke manifold should bee as straight as possible. Lines downstream from chokes shall make turns by large bends or 90 degree bends using bull plugged tees.