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	-	D, TEXAS 797				VACUU	M GRAYBU	JKG 5/A
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WVU 15

Job: Return TA'd well to Production API No. 30-025-02184 West Vacuum Unit Field Lea County, NM

Workover Procedure:

- 1. MIRU PU. Kill well.
- 2. ND wellhead. NU 3K manual BOP w/ blind rams in bottom and 2-7/8" pipe rams in top.
- TIH w/ 4-3/4" MT bit, 8 3 ½" DCs, and 2-7/8" EUE, L-80, 6.5# WS and clean out through CIBP (RIH slowly from 4050' – 4274' to locate CIBP) and drill to 4710' TD. (RU Foam Air Unit if needed and refer to attached foam / air procedure)
- 4. TOH.
- RIH w/ 5-1/2" tension set treating pkr on 2-7/8" EUE, L-80, 6.5# WS and set @ 4200'. Hydrotest to 5500psi while RIH. Test backside to 500 psi. Hold 500 psi casing pressure and monitor backside for communication.
- Have 10,000 lbs of rock salt on site. Pump acid at 8 BPM. Max Pressure: 5000 psi. Acidize Open Hole 4274'-4715' with 12,000 gallons 15% NEFE HCl in 5 stages of acid and 4 stages of Rock Salt (Use BW during acid job) as follows:
 - 1) 4000 gals 15% NEFE HCL
 - 2) 3000# Rock Salt
 - 3) 2000 gals 15% NEFE HCL
 - 4) 1500# Rock Salt
 - 5) 2000 gals 15% NEFE HCL
 - 6) 1500# Rock Salt
 - 7) 2000 gals 15% NEFE HCL
 - 8) 1500# Rock Salt
 - 9) 2000 gals 15% NEFE HCL

10) Switch to FW to displace to bottom perf.

Note: Adjust Rock Salt volume based on results of previous drops.

- 7. Shut-in for 1 hour.
- 8. Flow or swab back load.
- 9. Record oil cut and notify Engineer.
- 10. Release pkr. TOH w/ tbg and pkr.
- 11. TIH w/ 4-3/4" MT bit, 8 3 1/2" DCs, and 2-7/8" EUE, L-80, 6.5# WS and cleanout to 4710'. TOH.

- 12. Close blind rams. Change BOP from 2 7/8" to 2 3/8".
- 13. RIH w/ new 2-3/8" J-55 production tbg and set TAC per ALCR. Note TAC setting tension in Wellview.
- 14. ND BOP. NU wellhead
- 15. RIH w/ pump and rods per ALCR.
- 16. RDMO PU.
- 17. Turn well over to production. Return to Production.

Contacts:

Ty Gill – Remedial Engineer (432-853-3652) Carlos Valenzuela – ALCR (Cell: 575-390-9615) Edgar Acero – Production Engineer (432-687-7343 / Cell: 432-230-0704) Sam Prieto - Peak Packers (525-631-7704) Steve Pendleton – Petroplex (432-556-4211)

- 1. Review All JSA's associated with work. Ensure exclusion zones are identified and communicated to all personnel.
- Install flowback manifold with two chokes. All components on flowback manifold must be rated to at least 3,000 psi. Flowback manifold components should be hydrotested before delivery. Recommend mandating proof of testing from vendor.
- 3. Install flowback tank downwind from rig.
- 4. Ensure there is a Near Bit Float (If not consult with the engineer to TOOH to install)
- 5. Install test plug in wellhead. Close pipe rams and pressure test connection between BOP and wellhead to 250 psi/2,000 psi. Bleed off pressure.
- 6. Open pipe rams and close annular. Pressure test connection between BOP and wellhead to 250/1,500 psi. Bleed off pressure. Open annular. Remove test plug.
- NU stripper head with NO Outlets (Check stripper cap for thread type course threads preferred). Stripper head to be stump tested to 1,000 psi before being delivered to rig. Ensure stump test documentation can be provided upon arrival.
- 8. RIH to +/- 4700 RU foam air unit. Install float at surface before beginning to pump. Break circulation with foam/air. Evacuate fluid from well.

Pump high quality foam at all times. Do not pump dry air at any time. Fluid injection rates will generally be above 12 gallons per minute.

Whenever there is pressure on the stripper head, have a dedicated person continuously monitor pressure at choke manifold and have a dedicated person at accumulator ready to close annular BOP in case stripper leaks. Do not allow pressure on stripper head to exceed 500 psi. If pressure cannot be controlled below 500 psi, stop pumping, close BOP and bleed off pressure.

- 9. Strip in hole until tag.
- 10. Rig up power swivel. Break circulation with foam/air. Install float at surface before beginning to pump. Cleanout as per original procedure. Circulate hole clean.
- 11. Kill tubing and casing using Brine water. If needed.
- 12. POOH LD workstring and bit. Brine water down tubing to put tubing on vacuum to help eliminate trapped pressure before breaking out string floats. Have foam-air hand on location during this process.
- 13. ND Stripper and flowback manifold.
- 14. Resume original procedure.

WVU #15 Wellbore Diagram

Created:	09/17/08	By:	JSS
Updated:	09/17/08	By:	JSS
Lease:	Vacuum Gray	burg San Andre	s Unit .
Field:		same	
Surf. Loc.:	1980' F	NL, 1980' FWL	
Bot. Loc.:			
County:	Lea	St.:	NM
Status:	TA'd	Oil 8/30/06	

Well #:	15	St. Lse:	858150
API		30-025-02184	
Unit Ltr.:	F	Section:	33
TSHP/Rng:		S-17 E-34	
Unit Ltr.:		Section:	
TSHP/Rng:			
Directions:		Buckeye, NM	
		Chevno: FA3345	

Surface Casing		
Size:	8 5/8"	
Wt., Grd.:	28#	
Depth:	813'	
Sxs Cmt:	400	
Circulate:	yes	
TOC:	surface	
Hole Size:	11	

Production Casing Size: 5 1/2" Wt., Grd.: 17# Depth: 4274' Sxs Cmt: 750 Circulate: no

TOC:	275' Calc.
Hole Size:	7 7/8"

Original OH: 4274-4715'.

Tubing and Packer Detail: none.



KB:	4018'
DF:	4017'
GL:	4009'
Ini. Spud:	08/19/47
Ini. Comp.:	09/21/47

Perf. and Stimulation History: WVU #15

9/21/47 Initial completion: OH 4274-4715' natural Max. press.=40#. GOR=434. Gravity=493. API=60 degrees. Test: 141 BO. 12 hrs. flowing. 12/9/56 Acidize OH 4206-4715' w/500 gals 5% acid & 55 gals Che-plex. 12/17/59 Frac. OH 4274-4715' w/9,500 gals lease oil, 18,000# sand w/1-10# Adomite per gallon. Sand screened out after pumping 5 bbls flush oil.. Max. press.=3400#. Air=20 bpm. 30 minutes=1500#. 8/30/06 Set CIBP @ 4314'. Test csg. to 580 psi for 30 minutes. Well TA'D.