

THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- All preventers to be hydraulically operated with secondary manual 1.
- controls installed prior to drilling out from under casing. All connections from operating manifolds to preventers to be all stee... 2. Hole or tube a minimum of one inch in diameter.
- The available closing pressure shall be at least 15% in excess of that 3. required with sufficient volume to operate the BOP's.
- All connections to and from preventer to have a pressure rating equiva-4. lent to that of the BOP's.
- 5. Hole must be kept filled on trips below intermediate casing.

AUG 2 0 1982