## PROPOSED CASING & CEMENTING PROGRAM

Ranger Well No. 17

20" 94 1b/ft H-40 Surface Casing Set at 400' - 26" Hole:

Circulate to surface with 1200 sacks of Class "C" + 2% CaCl<sub>2</sub>.

Slurry Weight:	14.8 ppg_
Slurry Yield:	14.8 ppg 1.32 ft <sup>3</sup> /sx
Water Requirement:	6.3 gals/sx

<u>13 3/8" 61 1b/ft J-55 Intermediate Casing Set at 4200' - 17 1/2" Hole:</u>

Lead: 1600 sx Class "C" + 20% Diacel "D" + 10% Salt. TOC = Surface.

Slurry Weight:	12.0 ppg
Slurry Yield:	12.0 ppg 3.07 ft <sup>3</sup> /sx
Water Requirement:	16.99 gals/sx

Tail: 150 sx Class "C" Neat.

Slurry Weight:	14.8 ppg
Slurry Yield:	14.8 ppg 1.32 ft <sup>3</sup> /sx
Water Requirement:	6.2 gals/sx

<u>9 5/8" 53.5 lb/ft L-80 & P-110 Production Casing Set at 13800' - 12 1/4" Hole:</u>

450 sx Class "H" + 0.5% Halad 344 (or equivalent) + 0.3% HR-5 (or equivalent). TOC = 12500'.

Slurry Weight:	15.5 ppg 1.18 ft <sup>3</sup> /sx
Slurry Yield:	1.18 ft <sup>3</sup> /sx
Water Requirement:	5.2 gals/sx

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