



### THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- A. ONE DOUBLE GATE BLOWOUT PREVENTER WITH LOWER RAMS BLIND AND UPPER RAMS FOR PIPE, ALL HYDRAULICALLY CONTROLLED. OPENING ON PREVENTERS BETWEEN RAMS.
- B. OPENING TO BE FLANGED, STUDDED OR CLAMPED AND AT LEAST TWO INCHES DIAMETER.
- C. ALL CONNECTIONS FROM OPERATING MANIFOLD TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
- D. THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUFFICIENT VOLUME TO OPERATE THE PREVENTERS.
- E. ALL CONNECTIONS TO AND FROM PREVENTERS TO HAVE A PRESSURE RATING EQUIVALENT TO THAT OF THE B.O.P.'s.
- F. MANUAL CONTROLS TO BE INSTALLED BEFORE DRILLING CEMENT PLUG.
- G. VALVE TO CONTROL FLOW THROUGH DRILL PIPE TO BE LOCATED ON RIG FLOOR.
- H. CHOKE MAY BE EITHER POSITIVE OR ADJUSTABLE. Choke spool may be used between rams.

1991

$$V_{\text{max}} = 1.86 \times 10^5 \text{ g dry wt}^{-1} \text{ h}^{-1} \text{ (100\%)} \quad (11)$$