	AL CLEORS THASSION	(
(June 1990) DEPARTME	ITED STATES CONSTRUCTIONS (CONSTRUCTION) NT OF THE INTERIOR (CONSTRUCTION) LAND MANAGEMENT	Expires: March 31, 1993		
SUNDRY NOTICES	5. Lease Designation and Serial No. LC 058698A			
Do not use this form for proposals to d Use "APPLICATION FC	6. If Indian, Allottee or Tribe Name			
SUBMI	7. If Unit or CA, Agreement Designation			
1. Type of Well Oil Gas Well Well Other	8 W II V			
2. Name of Operator	8. Well Name and No. 23 AMARCA Unit No. 77 9. API Well No.			
3. Address and Télephone No. 10 Desta Dr. Ste 100W. Midla	300250064600			
4 Location of Well (Footage, Sec., T., R., M., or Survey E	escription)	10. Field and Pool, or Exploratory Area Maljamar Grayburg SA		
1980, FNL & 1462 EEL	1980 ; FNL & 1462 ; EEL			
Sec. 33, T-17S, R-32E		Lea		
CHECK APPROPRIATE BOX	S) TO INDICATE NATURE OF NOTICE, REPOR	T, OR OTHER DATA		
	TYPE OF ACTION			
Notice of Intent		Change of Plans		
	Plugging Back			
Final Abandonment Notice	Casing Repair	Non-Routine Fracturing Water Shut-Off		
- That Additionment Notice	Other	Conversion to Injection		
	I pertinent details, and give pertinent dates, including estimated date of starting and depths for all markers and zones pertinent to this work)*	Dispose Water (Note: Report results of multiple completion on Well		
This well has no further use a	a deputien details, and give pertinent dates, including estimated date of starting all deputs for all markers and zones pertinent to this work.)* Is either a producer or an injector and according to the attached procedure.			
14. I hereby certify that the foregoing is the and correct Signed	Tide Sr. Conservation Coordinate	AUG 6 - 1993		
Title 18 U.S.C. Section 1001, makes it a crime for any person is or representations as to any matter within its jurisdiction.	nowingly and willfully to make to any department or agency of the United Su	ates any faise, fictutious or fraudulent statements		

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MCA No. 77 Plug and Abandon

Objective: The following procedure is recommended to plug and abandon the MCA No. 77 production well. The well has no future use at MCA.

WELL DATA

TD: 4150' PBTD: 4125'

Elevation: 4005'(GL) Zero: 0' (AGL)

LOCATION

1980' FNL, 1462' FEL, Sec. 33, T17-S, R32-E Lea County, New Mexico

<u>CASING</u>

10" 24#, set at 20' with 12 sacks 5-1/2" 14#, J-55 set at 3481' with 250 sacks (TOC est. at 2200')

PRODUCTION EQUIPMENT

3759' of 2 7/8" 6.5 # J-55 8-Rd tubing 62 - 3/4" rods 86 5/8" rods 2 x 2-1/2 x 16 RWBC Pump

TUBULAR SPECIFICATIONS

SIZE WT GRA (IN) (#/FT) (AP) 5 1/2 17 J-5 2 7/8 6.5 J-5	I) (IN) (IN) 5 4.892 4.767	(PSIG) 4256	80% <u>COLLAPSE</u> (PSIG) 3928 6144	<u>CAPACITY</u> (BBL/FT .0232 .0058

ZONE TOPS

Grayburg 6th	- 38521
San Andres U7th	- 40281
San Andres L7th	- 4091'
San Andres 9th	- NR
9th Massive	- NR

PERFORATIONS

Open hole shot sections:

3679'-3832' with 400 quarts

3997'-4150' with 400 quarts

RECOMMENDED PROCEDURE:

Note:

- 1. All cement slurry used in this procedure shall be Class "C" neat mixed at 14.8 PPG.
- 2. All mud shall be 10 PPG with 25 LBS gel/BBL of brine.
- Move in steel tanks for containment of well fluids. Pump 10# gelled brine in well to kill well if necessary. Check well for pressure and rig up workover rig.
- Pull out of hole with rods and pump. Install BOP and test. Pick up 4-3/4" bit, scraper and 2-7/8" tubing and run to PBTD of 4125'. Circulate hole full of P&A mud. Pull out of hole.
- 3. Run in hole with mule shoe and spot an 860 sack Class "C" neat cement plug from 4125'-3280'. WOC and tag top of cement for depth verification.
- 4. Pull up hole and spot a 150 sack Class "C" neat cement plug from 2330'-1125' to form a plug in the 5-1/2" casing across the salt section with a 200' overlap on top and base. WOC and tag top for verification.
- 5. Run in hole with electric line and 4" 90° phasing squeeze gun and perforate the 5-1/2" casing at 1000' with at least four 0.50" holes. Pull out of hole with electric line and rig down.
- 6. Establish an injection rate with fresh water by bullheading down the 5-1/2" casing taking returns on the 5-1/2" x 10" annulus. Follow with 500 sacks of Class "C" neat cement to form a plug from surface to 1000' and to circulate cement in the 5-1/2" x 8-5/8" annulus. WOC.
- 7. Remove BOP and cut off all casing strings 3' below final restored ground level. Rig down and move off workover rig.
- 8. Fill casing strings with cement, if necessary.
- 9. Cover the wellbore with a 1/4" metal plate welded in place, or a cement cap extending radially at least 12" beyond the 8-5/8" casing and at least 4" thick.

MCA 77 Plug and Abandon

- 10. Erect an abandonment marker according to the following specifications.
 - A. Marker must be at least 4" in diameter, 10' long with 4' above the restored ground level and embedded in cement.
 - B. Marker must be capped and inscribed with the following well information.

MCA No. 77 Sec. 33, T-17S, R-32E Lea County, NM Date

- C. Cut off dead-man anchors below ground level and remove markers. Fill in cellar with sand and contour to surrounding ground level.
- D. Remove all equipment, concrete bases and piping not in use.
- E. Clean and restore location to its natural state, and reseed.

-16-93 Sr.

Production Engineer

Supervising Production Engineer

cc: JEP, HED, FILE Donnie Rogers

MCA No. 77

1980' FNL, 1980' FEL Sec. 23, F175, R-32 LEA CO, NEW MERICO Elevation: 4005 (GL) ZERO: O'AGL 10"-24" set @ 20' w/ 12 sx 27/8"-6.5", J-55 Tbg. (3759') SN @ 3759' 148 - 5/8" \$ 3/4" RODS w/ 2x11/2 x 16 RWEC pump Top SALT : 1325' Base Saft: 2130' 5/2"-14", J-55 @ 3481 w/ 250 sx (EST. TOC @ 2200') Open Hole Shot serion 3679'-3832' w/400 gts 3997'-4150' w/400 gts PB 4125 TD 4150 Calculation Sheet MCA Present Wellbore

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MCA 77 Proposed Wellbore