

COMPONENT SPECIFICATION

Type RRA BOP Stack

1. Flanged hydraulically controlled gate valve -- 3" minimum nominal diameter -- same working pressure as BOP stack.
2. Flanged plug gate valve -- 3" minimum nominal diameter -- same working pressure as BOP stack.
3. BOP outlets must be 2" minimum nominal diameter for kill line and 3" minimum diameter for choke line.
4. Flanged plug or gate valve -- 2" minimum nominal diameter -- same working pressure as BOP stack.
5. Flanged cross or two (2) flanged tees.
6. Any BOP side outlet flange, located below the bottom ram, must be equipped with a blind flange.

NOTE: Each BOP stack must have separate side outlet connections for kill and choke lines, unless specific approval for a single side-outlet is obtained from the Exxon Division Drilling Manager prior to rig-up. Such approval will not be granted unless the equipment arrangement conforms to the specifications shown on pages 14 and 15 of this Section.

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