Sun - Jennings Federat At No. 1

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Pipe rams and the annular-type preventer shall be actuated at least once each 24 hours and the blind rams each time the drill pipe is out of the hole.

Accumulators shall maintain a pressure capacity reserve at all times to provide for repeated operation of hydraulic

A drill string safety value in the open position shall be maintained on the rig floor at all times while drilling operations are being conducted.

Blowout prevention drills shall be conducted as necessary to insure that each drilling crew is properly trained to carry out emergency duties.

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be installed and operating before drill into the Wolfcamp and used until production casing is run and cemented. Monitoring equipment shall consist of the following:

- A recording pit level indicator to determine pit volume gains and losses
- (2) A mud volume measuring device for accurately determining mud volume necessary to fill the hole on trips.
- (3) A flow sensor on the flow-line to warn of any abnormal mud returns from the well.

When coming out of the hole with drill pipe, the annulus shall be filled with mud before the mud level drops below 150 feet. The volume of mud required to fill the hole shall be watched, and any time there is an indication of swabbing, or influx of formation fluids, proper blowout prevention precautions must be taken. The mud shall not be circulated and conditioned except on or near bottom, unless well conditions prevent running the pipe to bottom.

A copy of these requirements shall be posted on the rig floor or in the dog house during the drilling of the well.